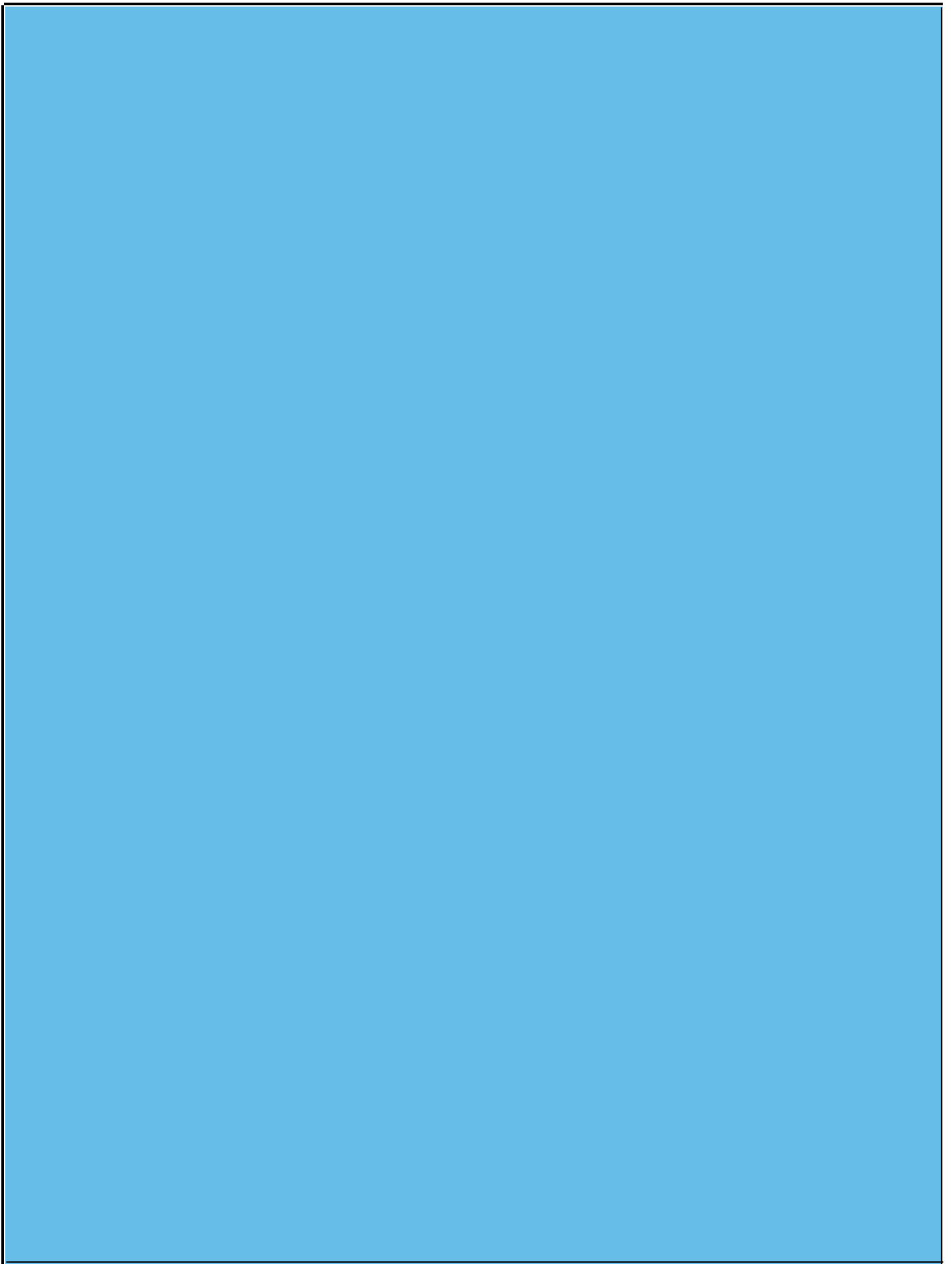


Hudson Master Parts Catalogue



**480-490
SERIES**



MASTER CHASSIS & BODY PARTS CATALOGUE



480-490 Series

**PARTS ORDERS TO BE PLACED BY HUDSON DEALERS WITH
HUDSON SALES CORP. OR OTHER DISTRIBUTORS.**

PARTS DEPOTS CONVENIENTLY LOCATED AT THE FOLLOWING POINTS

Atlanta, Ga.
Berkley, Calif.
Billings, Mont.
Boston, Mass.
Boise, Idaho
Buffalo, N. Y.
Chicago, Ill.
Cincinnati, Ohio
Cleveland, Ohio
Dallas, Texas
Detroit, Mich.

Denver, Colo.
El Paso, Texas
Great Falls, Mont.
Jacksonville, Fla.
Kansas City, Mo.
Los Angeles, Calif.
Memphis, Tenn.
Miami, Fla.
Milwaukee, Wisc.
Minneapolis, Minn.
Mobile, Ala.

New York, N. Y.
Philadelphia, Pa.
Phoenix, Ariz.
Pittsburg, Pa.
Portland, Ore.
Salt Lake City, Utah
Shreveport, La.
St. Louis, Mo.
Tampa, Fla.
Washington, D. C.

**HUDSON MOTOR CAR COMPANY
DETROIT 14, MICHIGAN
U. S. A.**

TABLE OF CONTENTS

	Page No.		Page No.
Warranty	3	Car Option Chart	10
Chassis Model Information	4	Service Information	9
Car Numbering System	4	Abbreviations	4
Engine Numbering System	4	Chassis Parts List	13
Parts Grouping System	5	Body Model Information	147
Chassis Groups-Numerical	4	Body Groups-Numerical	149
Illustration Number System	5	Body Groups-Alphabetical	148
Chassis Groups-Alphabetical	6	Body Parts List	150
Telegraph Code	2	Illustration Index	215
Part Number Information	5		

TELEGRAPH CODE

The following TELEGRAPH CODE phrases are offered for the convenience of Zones and other Distributors in ordering parts and transacting parts business with the Factory Parts Department.

WUPTA --Ship to us by Air Express

WUPRY --Ship to us by Air Mail

WUPAF --Ship to us by Air Freight

WUPMU--Ship to us by Parcel Post

WUPOW--Ship to us by Parcel Post Special Delivery

WUPAH --Ship to us by Express

WUPIP --Ship to us by Freight

WUPHO --Ship to us by Motor Truck

WUSAF --Charge our account and ship by Air Express to-

WUSDI --Charge our account and ship by Air Mail to-

WUSMA --Charge our account and ship by Air Freight to-

WUSEJ --Charge our account and ship by Parcel Post to-

WUSIN --Charge our account and ship by Parcel Post Special Delivery to-

WUSJO --Charge our account and ship by Express to-

WUSTY --Charge our account and ship by Freight to-

WUSVA --Charge our account and ship by Motor Truck to-

WUTAE --Ship C.O.D. by Air Express to-

WUTIM --Ship C.O.D. by Air Mail to-

WUTAN --Ship C.O.D. by Air Freight to-

WUTKO --Ship C.O.D. by Parcel Post to-

WUTOT --Ship C.O.D. by Parcel Post Special Delivery to-

WUTPU --Ship C.O.D. by Express to-

WUTWA--Ship C.O.D. by Freight to-

WUTYC --Ship C.O.D. by Motor Truck to-

WUUBE --We will call and pick up parts

WURCI --When and how (will or did) you ship parts called for in our telegram of-

WUROV --When and how (will or did) you ship parts called for in our letter of-

WURNU --When and how (will or did) you ship parts called for in our order of (or number)

WUUFU ---Ship to us by prepaid freight order number-

PART NUMBER INFORMATION

480 Series Chassis Part Numbers start at.....300000

480 Series Body Part Numbers start at.....210000

WARRANTY

"We warrant each new car manufactured by us to be free from defects in material and workmanship under normal use and service, our obligation under this warranty being limited to making good at our factory any part or parts thereof, including all equipment or trade accessories (except tires) supplied by the Car Manufacturer, which shall, within ninety (90) days after making delivery of such vehicle to the original purchaser, or before such vehicle has been driven 4,000 miles, whichever event shall first occur, be returned to us with transportation charges prepaid, and which our examination shall disclose to our satisfaction to have been thus defective; this warranty being expressly in lieu of all other warranties expressed or implied, and of all other obligations or liabilities on our part, and we neither assume nor authorize any other person to assume for us any other liability in connection with the sale of our vehicles.

"This warranty shall not apply to any vehicle which shall have been repaired or altered by other than an Authorized Hudson dealer in any way so as in the judgment of the Manufacturer, to affect its stability or reliability, nor which has been subject to misuse, negligence or accident."

HUDSON MOTOR CAR COMPANY
DETROIT, MICHIGAN
U. S. A.

*The Hudson Motor Car Company reserves the right to make any changes in or improvements on its **products** without **in**curring any liability or obligation whatever, and without being required to make any **corresponding** changes or improvements on products theretofore manufactured or sold.*

480-490 SERIES

480 SERIES CHASSIS MODELS

Model No.	Model Name	Wheel-base	No. of Cylinders	Bore and Stroke	Starting Car. No.
481	Hudson Super Six	124	6	3-9/16 x 4-3/8	481-101 and up
482	Hudson Commodore Six	124	6	3-9/16 x 4-3/8	482-101 and up
483	Hudson Super Eight	124	8	3 x 4-1/2	483-101 and up
484	Hudson Commodore Eight	124	8	3 x 4-1/2	484-101 and up

490 SERIES CHASSIS MODELS

491	Hudson Super Six	124	6	3-9/16 x 4-3/8	491-101 and up
492	Hudson Commodore Six	124	6	3-9/16 x 4-3/8	492-101 and up
493	Hudson Super Eight	124	8	3 x 4-1/2	493-101 and up
494	Hudson Commodore Eight	124	8	3 x 4-1/2	494-101 and up

When reading the serial or engine number, which are identical, of any 480 or 490 series Hudson car remember the first three numerals denote the chassis model as outlined above.

The remaining numerals comprise the actual serial number of the car, and these figures run in a single series regardless of model.

The serial number is stamped on a metal plate fastened to the right front door hinge pillar. It may be observed by opening the right front door.

ENGINE NUMBERING SYSTEM

On six cylinder engines, the engine number, which is the same as the car number is stamped vertically on the side of the engine block at the upper right hand corner.

On eight cylinder engines, the engine number, which is the same as the car serial number, is stamped on the top of the cylinder block between numbers one and two exhaust manifold flanges.

COLOR CODE

To identify the original color of a Hudson car when manufactured a letter, letters, numerals or letters and numerals will appear on the body half of the right front door upper hinge. They may be observed when the door is opened. To determine the color obtain the code and serial number of car, then consult section UU of the Master Parts Catalogue where complete information in regards to lacquer finishes has been compiled.

Colors having numerals for identification purposes do not require serial numbers to insure proper lacquer being obtained. Once a number is assigned to a single color or a two-tone combination it will always identify the color to which it was originally assigned and no other.

GENERAL INFORMATION

This Parts Catalogue is arranged in two major divisions, Chassis Parts Groups and Body Parts Groups.

For ease in locating desired parts the Chassis Division is Broken up into twenty main groups, each of which is designated by a letter. The Body Division is divided into sixteen main groups, each designated by a double letter.

Groups in both the Chassis and Body Divisions are further broken down into smaller groups by the addition of numbers to the main group letter or letters. In the Front Suspension Group A the Steering Arms will be found in group A5. In the Front End Group of the Body Division the Dash Panel assembly will be found in group AA5, etc.

The twenty main groups of the Chassis Division follow:

A FRONT SUSPENSION	L PROPELLER SHAFT
B REAR AXLE	M STEERING GEAR AND DRAG LINK
C BRAKES AND BRAKE CONTROL	N FUEL SYSTEM
D PEDALS	P MUFFLER AND EXHAUST PIPE
E WHEELS	Q RADIATOR AND HOSE CONNECTIONS
F SPRINGS AND SHOCK ABSORBERS	R SHEET METAL-HOOD, FENDERS? ETC.
G FRAME AND BUMPERS	S ELECTRICAL
H ENGINE	T INSTRUMENT PANEL FITTINGS
J CLUTCH AND CONTROL	U TOOLS AND ACCESSORIES
K TRANSMISSION AND CONTROL	Z SPECIAL UNITS

In a similar manner, body parts are grouped in sixteen Main groups which are explained at start of the Body Division on page

The main groups are arranged in the book in alphabetical order group appears at the top corner of each page. Across the page from the group. On the following page appears a complete explanation of the group breakdown.

480-490 SERIES

DIVISION OF CHASSIS GROUPS

		Page No.			Page No
	A - FRONT SUSPENSION			H - ENGINE	
A-1	Front suspension	13	H-1	Engine assembly and mounting	41
A-3	Steering spindle	14	H-2	Cylinder and support plates	41
A-4	Pivot pin	14	H-3	Cylinder head and spark plugs	42
A-5	Steering arms	14	H-4	Exhaust manifold	42
A-6	Tie rod	16	H-5	Intake manifold	43
A-8	Front stabilizer	16	H-6	Crankshaft and flywheel	44
	B-REAR AXLE		H-7	Camshaft	46
			H-8	Connecting rod	46
			H-9	Piston	47
B-1	Rear axle housing	17	H-10	Vibration dampener	49
B-2	Differential carrier	17	H-11	Oil pan	49
B-3	Drive gear and pinion	17	H-12	Oil pump, check valve and filter	50
B-4	Differential parts	17	H-13	Water pump and fan	52
B-5	Pinion housing group	19	H-14	Timing gears and cover	53
B-6	Drive shaft	19	H-15	Water pump and fan	55
B-7	Rear wheel bearings	20			
	C-BRAKES AND BRAKE CONTROL			J - CLUTCH AND CONTROL	
			J-1	Clutch	57
C-1	Brake backing plates	21	J-2	Clutch control	57
C-2	Brake shoes and linings	21	J-3	Vacumotive drive	59
C-5	Brake operating parts	21			
C-6	Wheel cylinder	21		K - TRANSMISSION AND CONTROL	
C-10	Brake control rods and levers	23			
C-11	Brake cables	25	K-1	Transmission assembly and case	65
C-12	Master cylinder	25	K-2	Main drive gear	66
C-13	Brake tubes and fittings	26	K-3	Main shaft	66
C-14	Hydraulic Hill-Hold	27	K-4	Countershaft	66
C-16	Hand brake	27	K-5	Reverse gear and shaft	67
	D-PEDALS		K-6	Internal shift mechanism	67
			K-7	Transmission control parts	67
D-1	Pedal shaft housing	19	K-8	Speedometer housing, gears and cable	68
D-2	Clutch pedal	29	K-9	Overdrive	69
D-3	Brake pedal	29	K-21	Handy shift	72
			K-22	Hudson Drive-Master	77
	E-WHEELS AND WHEEL CARRIERS			L - PROPELLER SHAFT	
E-1	Wheels Assemblies	31	L-1	Propeller shaft and universal joints	81
E-2	Hub caps and trim rings	31			
E-3	Hubs and drums	31		M - STEERING GEAR AND DRAG LINK	
E-4	Front wheel bearings	31			
E-7	Wheel carrier-rear compartment	32	M-1	Steering gear assembly and attaching parts	
	F-SPRINGS AND SHOCK ABSORBERS		M-2	Steering gear housing	
			M-4	Cross shaft and pitman arm	83
F-1	Spring assemblies	33	M-5	Main column tube and worm	83
F-2	Spring leaves	33	M-6	Jacket tube	83
F-3	Rear spring clips	33	M-7	Steering wheel	83
F-4	Shackles, bushings and bolts	33	M-8	Horn button and ring	83
F-5	Spring center bolts	34	M-10	Drag Link	84
F-6	U bolt clips	34			85
F-10	rear spring stabilizer	34		N - FUEL SYSTEM	85
F-11	Shock absorbers and attaching parts	35			
	G-FRAME AND BUMPER		N-1	Carburetor	
			N-2	Carburetor air cleaner	
			N-4	Fuel pump and pipes	86
			N-5	Gasoline tank and pipes	86
G-1	Frame assembly-front frame	37	N-6	Throttle control-LHD	87
G-7	Rear frame	37	N-7	Throttle control-RHD	87
G-11	Front bumper	38			88
G-12	Rear bumper	39			89

480-490 SERIES

DIVISION OF CHASSIS GROUPS (Cont'd)

		Page No.			Page No.
	P-MUFFLER AND EXHAUST PIPE			T-INSTRUMENT PANEL FITTINGS	
P-1	Muffler and attaching parts	91	T-1	and gauges	115
P-3	Exhaust pipe	91	T-4	Instrument panel fittings	117
			T-5	Clock and cigar lighter	118
	Q-RADIATOR AND HOSE CONNECTIONS		T-6	Glove box and doors	119
Q-2	Radiator core and mounting	92		U-TOOLS AND ACCESSORIES	
Q-3	Radiator air deflector	92			
Q-4	Radiator grille	92	U-1	Tools	122
Q-7	Hose connections	94	U-4	Windshield cleaner	122
			U-5	Hudson weather control	123
	R-SHEET METAL		U-6	Radio assemblies and mounting parts	134
			U-7	Radio condensers and resistors	124
R-1	Hood assembly and ornaments	95	U-8	Radio chassis parts	125
R-3	Hood lock hinge and prop	95	U-9	Radio dial and tuning parts	125
R-5	Front fenders	95	U-10	Radio speaker	126
R-6	Rear fenders and rear wheel cover'	98	U-11	Radio suppressor equipment	127
R-7	Rocker panels	100	U-12	Radio antenna	127
R-8	Splash guards	102	U-20	Repair kits-service	127
			U-22	Accessories-service	129
	S-ELECTRICAL SYSTEM		U-23	Shop & owner supplies '	133
			U-24	Accessories-maintenance	134
S-1	Wiring	103			
S-2	Headlamps	107		Z-SPECIAL UNITS	
S-3	Courtesy lights	107			
S-4	Parking lamps	107		Carburetor	134
S-5	Tail and stop lamp	108		Fuel pump-standard	136
S-6	Rear license lamp	109		Fuel pump-combination	138
S-7	Rear license plate bracket . . .	109		Starting motor	139
S-8	Distributor	109		Distributor-six cylinder	140
S-9	Generator and control	110		Distributor-eight cylinder	142
S-10	Starting motor	110		Generator	140
S-11	Ignition coil and lock	110			
S-12	Battery	111			
S-13	Switches and circuit breakers	111			
S-14	Horns	112			
S-15	Direction indicator .	113			
S-16	Spot, fog and back-up lights	113			

ILLUSTRATION NUMBERS

The main sections follow each other in alphabetical order, And the small groups are arranged in numerical sequence. This provides a simple means of identifying a part from its illustration number.

Each illustrated part is given an illustration number. This number is a combination of the group number and an extra number which designates that particular part. For example, the Tie Rod Clamp (153502) is shown on illustration 3 as A6-3, and the Front Stabilizer Torsion Bar (300586) is shown on illustration 1 as A8-1.

To find the part number and name of a part which has been located on the illustration, first turn to the group indicated by the first part of the illustration number (before the dash), then follow down the group to the particular part as shown by the last part of the illustration number

In order that the illustration of a part may be quickly found from its part number or description, the number of the plate on which the part is pictured is show in the column immediately to the left of the part number

480-490 SERIES

ALPHABETICAL INDEX OF CHASSIS GROUPS					
	Group No.	Page No.		Group No.	Page No.
Accessories-service	U-22	129	Handy shift	K-21	72
Accessories-maintenance	U-24	133	Headlamps	S-2	107
Axle housing-rear	B-1	17	Heater-Hudson weather control	U-5	123
Battery	S-12	111	Hood assembly	R-1	95
Brake backing plates	C-1	21	Hood locks, hinge and prop	R-3	95
Brake cables	C-11	25	Horns	S-14	112
Brake control rods and levers	C-10	23	Horn button and ring	M-8	85
Brake-hand	C-16	27	Hose connections	Q-7	94
Brake master cylinder	C-12	25	Hudson Drive-Master	K-22	68
Brake operating parts	C-5	21	Hydraulic hill hold	C-14	27
Brake shoes and lining	C-2	21	Ignition coil and lock	S-11	110
Brake tubes and fittings	C-13	26	Intake manifold	H-5	43
Brake wheel cylinder	C-6	21	Instrument clusters and gauges	T-1	115
Bumper-front	G-11	38	Instrument panel fittings	T-4	117
Bumper-rear	G-12	39	Internal shift mechanism-transmission	K-6	67
Backup lights	S-16	113	Jacket tube	M-6	83
Camshaft	H-7	46	License lamp	S-6	109
Carburetor	N-1	86	License plate bracket-rear	S-7	109
Carburetor-Carter parts list		134	Light bulbs	S-1	103
Carburetor air cleaner	N-2	86	Main drive gear-transmission	K-2	66
Cigar lighter	T-5	118	Main shaft-transmission	K-3	66
Clock	T-5	118	Muffler and attaching parts	P-1	91
Clutch	J-1	57	Oil check valve	H-13	52
Clutch control	J-2	57	Oil filter	H-13	52
Clutch housing	J-2	57	Oil pan	H-12	50
Coil-ignition	S-11	110	Oil pump	H-13	52
Connecting rod	H-8	46	Overdrive	K-9	69
Control parts-transmission	K-7	67	Parking lamps	S-4	107
Countershaft-transmission	K-4	66	Pedal shaft housing	D-1	29
Courtesy lamps	S-3	107	Pedal-brake	D-3	29
Crankshaft and flywheel	H-6	44	Pedal-clutch	D-2	29
Cylinder	H-2	41	Pinion housing	B-5	30
Cylinder head	H-3	42	Piston	H-9	47
Defroster	U-5	123	Pitman arm	M-4	83
Differential carrier	B-2	17	Propeller shaft	L-1	81
Differential parts	B-4	17	Radiator air deflector	Q-3	92
Direction indicator	S-15	113	Radiator core	Q-2	92
Distributor	S-8	109	Radiator grille	Q-4	92
Distributor-Auto Lite parts list		142	Radio antenna	U-12	127
Drag link	M-10	85	Radio assemblies	U-6	124
Drive gear and pinion	B-3	17	Radio chassis parts	U-8	125
Drive shaft	B-6	19	Radio condensers	U-7	124
Engine and mounting	H-1	41	Radio control	U-9	126
Exhaust manifold	H-4	42	Radio resistors	U-7	124
Exhaust pipe	P-3	91	Radio speaker	U-10	127
Fan	H-14	53	Radio suppressor equipment	U-11	127
Fenders-front	R-5	96	Rear wheel cover	R-6	98
Fenders-rear	R-6	98	Reverse gear and shaft	K-5	67
Fittings-instrument panel	T-4	117	Rocker panels	R-7	87
Flywheel	H-6	44	Repair Kits-service	U-20	128
Fog lights	S-16	113	Shock absorbers and attaching parts	F-11	35
Frame-front	G-1	37	Shop and Owner Supplies	U-23	131
Frame-rear	G-7	37	Speedometer gears and cable	K-8	68
Front stabilizer	A-8	16	Speedometer housing	K-8	68
Front suspension	A-1	13	Spark plugs	H-3	42
Fuel pump and pipes	N-4	87	Spindle	A-3	14
Fuel pump-AC parts list		109	Spindle pivot pin	A-4	14
Gasoline tank and pipes	N-5	87	Spindle support and arms-front suspension	A-1	13
Generator and control	S-9	110			
Generator-Auto Lite parts list		140			
Glove box and doors	T-6	119			

480-490 SERIES

ALPHABETICAL INDEX OF CHASSIS GROUPS (Cont'd)

	Group No.	Page No.		Group No.	Page No.
Splash guards	R-6	102	Tools	U-1	122
Spot lights	S-16	113	Transmission assembly	K-1	65
Spring assemblies	F-1	33	Transmission case	K-1	65
Spring bushings	F-4	33			
Spring center bolts	F-5	34	Universal joints	L-1	81
Spring clips-rear	F-3	33			
Spring shackles	F-4	33	Valves	H-11	49
Spring U bolt clips	F-6	34	Valve tappets	H-11	49
Stabilizer-front	A-8	16	Vibration dampener	H-10	49
Starting motor	S-10	110	Vacumotive drive	J-3	59
Starting motor-Auto Lite parts list		114			
Steering arms	A-5	14	Water pump	H-14	54
Steering cross shaft	M-4	83	Weather control	U-5	103
Steering gear assembly	M-1	83	Wheel assemblies	E-1	31
Steering gear housing	M-2	83	Wheel bearings-front	E-4	31
Steering main column and worm	M-5	83	Wheel bearings-rear	B-7	20
Steering wheel	M-7	84	Wheel carrier-rear compartment	E-7	32
Switches and circuit breakers	S-15	111	Wheel hubs and drums	E-3	31
			Wheel hub caps and trim rings	E-2	31
Tail and stop lamp	S-5	108	Windshield cleaner	U-4	103
Throttle control-LHD	N-6	88	Windshield defroster	U-5	123
Throttle control-RHD	N-7	89	Wiring	S-1	103
Tie rod	A-8	16	Worm-steering	M-5	83
Timing gears and chain	H-15	55			

DIMENSIONS

Wheelbase-All models.	124"
Overall Length-including bumpers	207 1/2"
Overall Width-All models	77 1/16"
Overall Height-All passenger cars	60"
Road Clearance-front and rear	8"
Turning Radius-right turn	21, 2"-left turn
	20, 5"

CAPACITIES

Gasoline Tank-All models	20 U.S. gallons, 16 2/3 Imperial gallons, 75 3/4 liter's
Cooling System-Six cylinder	17 U.S. quarts, 14 1/4 Imperial quarts, 16 liters
Cooling System-Eight cylinder	18 U.S. quarts, 15 Imperial quarts, 17 liters
Crankcase-Total-Six cylinder	7 1/2 U.S. quarts, 6 1/2 Imperial quarts, 7 liters
Crankcase-Total-Eight cylinder	9 U.S. quarts, 7 1/2 Imperial quarts, 8 1/2 liters
Crankcase-Refill-Six cylinder	7 U.S. quarts, 6 Imperial quarts, 6 1/2 liters
Crankcase-Refill-Eight cylinder	7 U.S. quarts, 6 Imperial quarts, 6 1/2 liters
Clutch-All models	1/3 U.S. pint, 1/4 Imperial pint, 160 CC (Hudsonite)
Transmission-All models without overdrive	2 lbs., .91 Kgs. (EP gear lubricant SAE 80 winter, SAE 90 summer)
Transmission and Overdrive	3 3/4 lbs., 1.47 Kgs. (EP gear lubricant SAE 80 winter, SAE 90 summer)
Rear Axle-All models	3 1/2 U.S. lbs., 1.6 Kgs. (SAE 90 Multi purpose gear lubricant)

SERVICE INFORMATION

Firing Order-Six cylinder 1-5-3-6-2-4; Eight cylinder 1-6-2-5-8-3-7-4
 Spark Timing-Breaker points open-top dead center-all models
 Spark Plugs-Cast iron head-Champion J9 Aluminum head-Champion H-10
 Spark Plug Gap-.032"
 Breaker Point Gap-Six Cylinder .020"; Eight cylinder .017"
 Tappet Clearance-Six Cylinder-hot-intake .008", exhaust .010"
 Tappet Clearance-Eight Cylinder-hot-intake .008", exhaust .010"
 Generator Charge Rate-cold 43 amps at 8 volts; hot 37 amps at 8 volts
 Battery-positive terminal grounded
 Tire Pressures-24 lbs. front and rear-cold

480-490 SERIES

HUDSON OPTION CHART

Showing production equipment options for 480-490 Series cars

EQUIPMENT	OPTION LETTERS	MODELS			
		481 491	482 492	483 493	484 494
Foam rubber pads-front and rear seats (Bro-Sed-ClubCpe).	MM	OPT	STD	OPT	STD
Foam rubber pads-front seat only (BsCpe)	VV	OPT		OPT	
Foam rubber pad-front seat back (Bro-Sed-Coupes)	Z	OPT	OPT	OPT	OPT
Clock-electric	XX	OPT	STD	OPT	STD
Color options-See Group UU1					
Cylinder head-aluminum	A	OPT	OPT	OPT	OPT
Direction indicator	DD	OPT	OPT	OPT	OPT
Front fender ornament	F	OPT	STD	OPT	STD
Front bumper guards	R	OPT	STD	OPT	STD
Fuel and vacuum pump (combination pump)	HH	OPT	OPT	OPT	OPT
Hudson Drive Master (LHD only)	L	OPT	OPT	OPT	OPT
Hudson Weather Control	X	OPT	OPT	OPT	OPT
Hub caps-large	UU	OPT	STD	OPT	STD
Hydraulic window regulators (CvBro)	PP	OPT			STD
Oil bath air cleaner	O	OPT	OPT	OPT	OPT
Overdrive	T	OPT	OPT	OPT	OPT
Radio	Y	OPT	OPT	OPT	OPT
Rear window reveal molding (Bro-Sed-Coupes)	V	OPT	STD	OPT	STD
Springs-heavy scale front and rear	SS	OPT	OPT	OPT	OPT
Springs-heavy scale rear only	QQ	OPT	OPT	OPT	OPT
Steering wheel-18"	KK	OPT	STD	OPT	STD
Tires-white sidewall	WW	OPT	OPT	OPT	OPT
Tires-6 ply	TT	OPT	OPT	OPT	OPT
Tires-15 x 7.60 (includes 15 x 5.50 wheels)*	EE	OPT	OPT	OPT	OPT
Vacumotive Drive (LHD only)	C	OPT	OPT	OPT	OPT
Wheel trim rings	NN	OPT	OPT	OPT	OPT
	OPTION LETTERS	481	482	483	484
		MODELS			

Opt-Optional on this model

Std-Standard equipment on this model

* - 15 x 7.00 tires and 14 x 5.50 wheels std on 491-492-494 CvBro

The following ABBREVIATIONS are frequently used in this book:

Accel	Accelerator	Gskt	Gasket	RF	Radio frequency
AR	As required	HDM	Hudson Drive Master	RHD	Right hand drive
Aux	Auxiliary	HWC	Hudson Weather Control	SC	Single contact (Bulb)
Brg	Bearing	Hsg	Housing	SM	Sheet metal
Brk	Brake	Hyd	Hydraulic	ST	Self tapping
Brkt	Bracket	I/D	Inside diameter	Std	Standard
Bshg	Bushing	Inst	Instrument	U/S	Undersize
C/Shaft	Camshaft	LHD	Left hand drive	VD	Vacumotive Drive
Carb	Carburetor	Mfd	Microfarad (Radio)	WDO	Window
C'sunk	Countersunk	mmfd	Micro-microfarad (Radio)		
Cyl	Cylinder	Min	Minature base (Bulb)		
DI	Direction indicator	Mldg	Molding		BODY MODELS
DC	Double contact (Bulb)	O/D	Outside diameter		
Dia	Diameter	OD	Overdrive	Bro	Brougham (2 door)
Diff	Differential	Opt	Optional	Sed	Sedan (4 door)
Elec	Electrical	O/S	Oversize	BsCpe	Business Coupe
Exc	Except	Pkg	Package	ClubCpe	Club Coupe
Ext	External	Qtr	Quarter	CvBro	Convertible Brougham

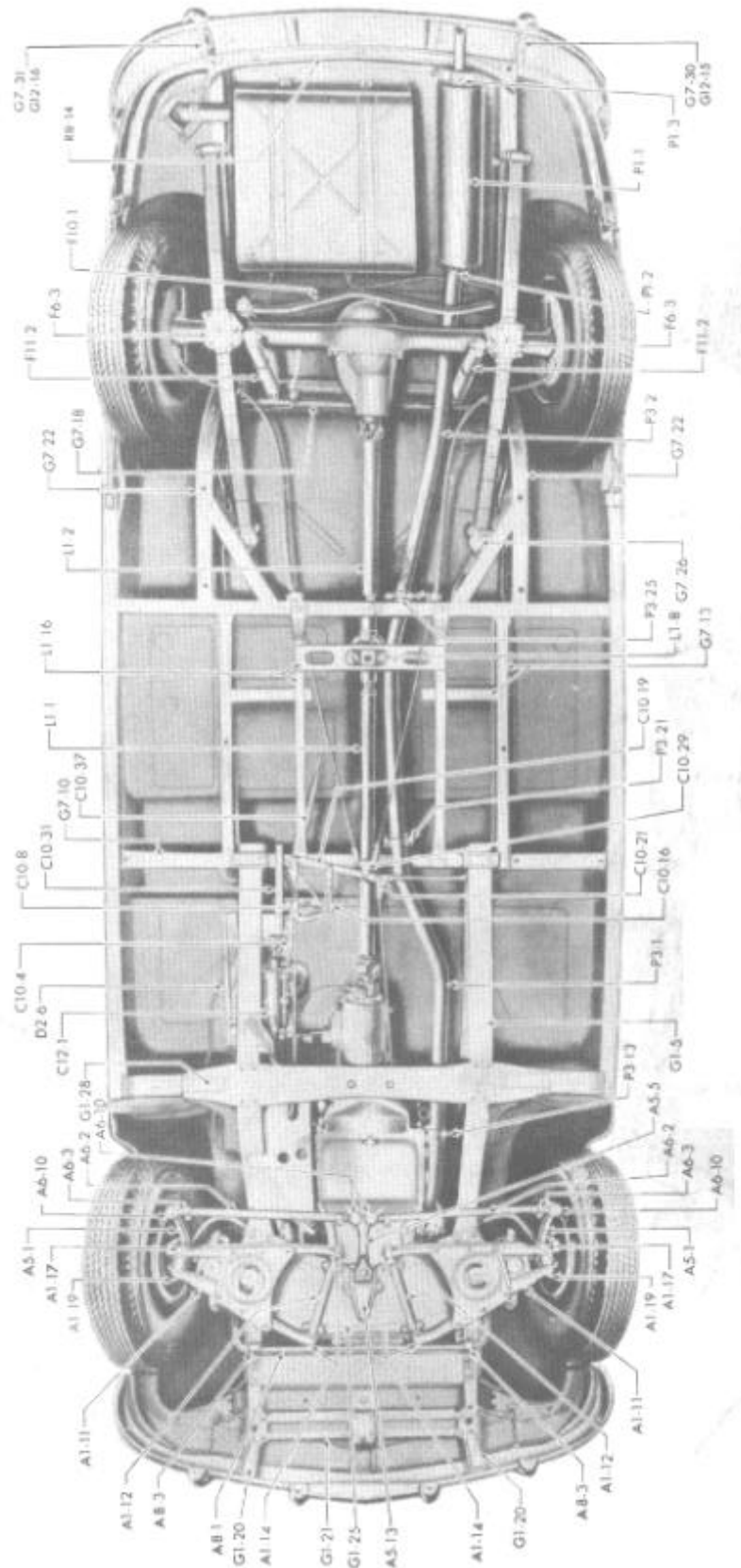
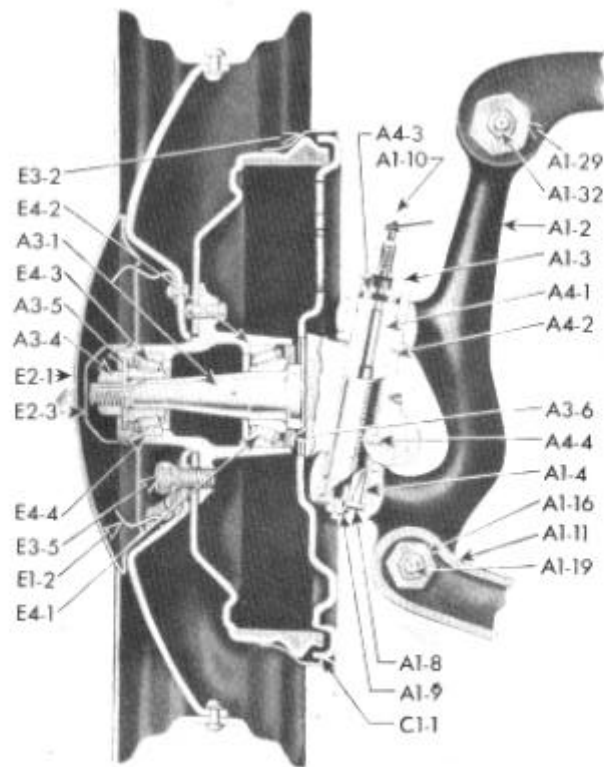
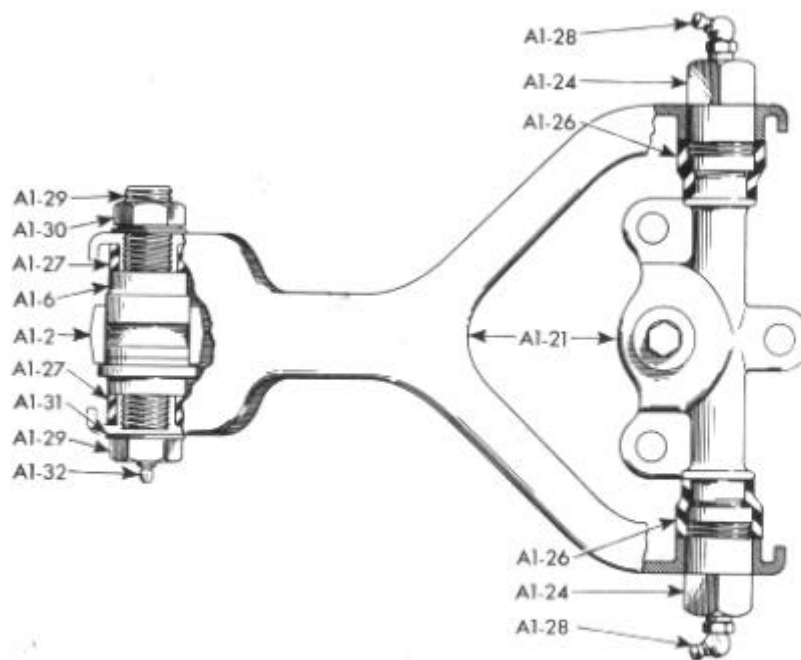


ILLUSTRATION 1



Spindle and Support



Upper Support Arm and Pivot

FRONT SUSPENSION

480-490 SERIES

A

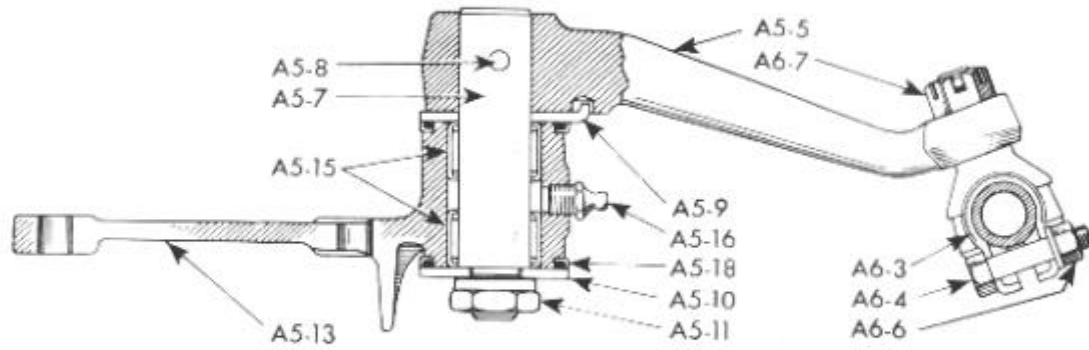
Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
A1-			FRONT SUSPENSION		
		C 300324	Front suspension complete-RH-1st type LHD	1	See note
		C 300325	Front suspension complete-LH-1st type LHD	1	See note
		C 301408	Front suspension complete-RH-1st type RHD	1	See note
		C 301409	Front suspension complete-LH-1st type RHD	1	See note
		C 301595	Front suspension complete-RH-2nd type LHD	1	See note
		C 301596	Front suspension complete-LH-2nd type LHD	1	See note
		C 301597	Front suspension complete-RH-2nd type RHD	1	See note
		C 301598	Front suspension complete-LH-2nd type RHD	1	See note
			NOTE: 2nd type Front Suspension Complete has the 2nd type Steering Spindle (Group A3), and is used with the 2nd type Front Wheel Hub Assembly (Group E3) and Front Wheel Bearings (Group FE).		
			1st and 2nd type parts are not interchangeable.		
			2nd type parts became effective on LHD cars with 480 Series serial No. 48920. 2nd type parts also used on serial Nos. 48225 thru 48279), 18487 thru 48500 and 48665 thru 48705.		
			2nd type parts became effective on RHD cars with 480 Series serial No. 50682.		
2	2	F 166274	Support assembly-steering spindle-RH	1	All
2	2	F 166275	Support assembly-steering spindle-LH	1	All
3	2	F 166262	Thrust washer and ball cup assembly-pivot pin	2	All
4	2	F 152723	Bushing-pivot pin-lower	2	All
		F 159725	Bushing-lower arm to support pivot bolt Standard	2	All
		F 162626	Bushing-lower arm to support pivot bolt .010 o/s	2	All
6	2	BX 166015	Bushing-upper arm-eccentric	2	All
		BX 170336	Bolt-upper bushing clamp 3/8-24 x 1-3/4	2	All
		BT 73	Lockwasher-upper bushing clamp bolt 3/8	2	All
8	2	BX 154489	Expansion plug-spindle support	2	All
9	2	BX 154488	Relief valve assembly-spindle support	2	All
10	2	F 45928	Grease fitting-pivot pin 67-1/2°	2	All
		F 159519	Rebushing kit-spindle support Service	1	All
11	1-2	C 300329	Spindle support arm assembly-lower-RH	1	All
11	1-2	C 300330	Spindle support arm assembly-lower-LH	1	All
12	1	F 300326	Pivot-lower support arm-at frame	2	All
		BX 165972	Seal-lower arm pivot	4	All
14	1	F 159720	Bushing assembly-lower arm pivot	4	All
		BX 170337	Bolt-lower arm pivot to frame 7/16-20 x 1-5/16	8	All
		BX 170517	Nut-lower arm pivot to frame bolt 7/16-20	8	All
		BZ 71445	Lockwasher-lower arm pivot to frame bolt 7/16 heavy	8	All
		F 300983	Bolt-lower arm to spindle support	2	All
16	2	F 30098	Nut-lower arm to spindle support bolt	2	All
17	1	BX 171147	Lockwasher-lower arm to spindle support bolt	2	All
		F 159727	Seal-lower arm to spindle support bolt	4	All
19	1-2	F 153497	Grease fitting-lower arm to spindle support bolt	2	All
		F 159716	Rubber bumper-lower arm 2-3/4 long-standard	2	All
		BX 161728	Rubber bumper-lower arm 4 long-service	2	All
		BO 12481	Nut-lower arm bumper 5/16 x 24	2	All
		BT 70414	Lockwasher-lower arm bumper	2	All
21	2	BX 300961	Upper support arm and pivot assembly	2	All
24	2	F 159739	Bushing assembly-upper arm pivot-front and rear	4	All
26	2	BX 165972	Seal-upper arm pivot	4	All
27	2	BX 165972	Seal-upper arm to spindle support bolt	4	All
28	2	F 45928	Grease fitting-upper arm pivot bushing	4	All
29	2	F 300983	Bolt-upper arm to spindle support	2	All
30	2	BX 300984	Nut-upper arm to spindle support bolt	2	All
31	2	BX 171147	Lockwasher-upper arm to spindle support bolt	2	All
32	2	F 153497	Grease fitting-upper arm to spindle support bolt	2	All

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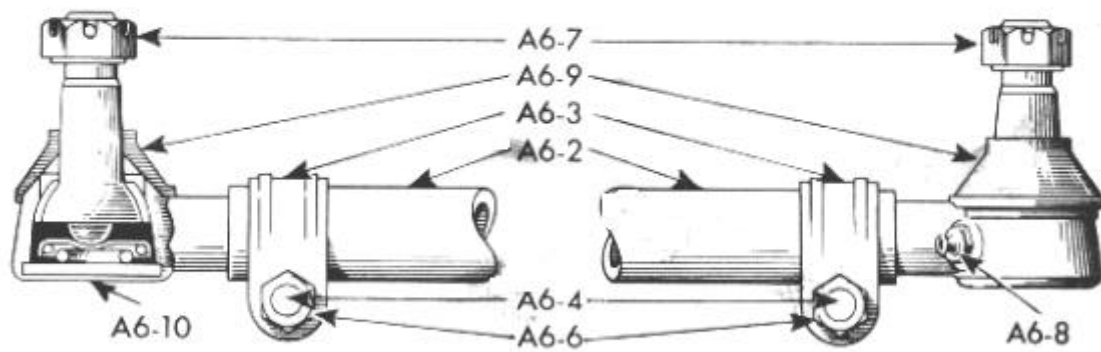
480-490 SERIES

FRONT SUSPENSION

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
A1-			FRONT SUSPENSION (Cont'd)		
		BX 170338	Bolt-upper arm pivot to frame 1/2-20 x 1-5/16	6	All
		BX 3433	Nut-upper arm pivot to frame bolt 1/2-20	6	All
		BO 60	Lockwasher-upper arm pivot to frame bolt	6	All
		BZ 300978	Bumper-upper arm On frame	2	All
		BO 12481	Nut-upper arm bumper 5/16-24	2	All
		BT 70414	Lockwasher-upper arm bumper	2	All
A3-			STEERING SPINDLE		
1	2	BX 166186	Steering spindle-RH-1st type	1	See Note
1	2	BX 166187	Steering spindle-LH-1st type	1	See Note
1	2	BX 301320	Steering spindle-RH-2nd type	1	See Note
1	2	BX 301321	Steering spindle-LH-2nd type	1	See Note
			NOTE: 1st and 2nd type spindles are not interchangeable. See note under Front Suspension Complete (Group A1).		
		BX 170061	Bolt-spindle to backing plate 3/8-24 x 7/8	8	All
		BX 12415	Nut-spindle to backing plate bolt 3/8-24	8	All
		BZ 71234	Lockwasher-spindle to backing plate bolt 3/8 heavy	8	All
4	2	F 71608	Spindle nut 11/16-18	2	All
5	2	BZ 150572	Spindle washer	2	All
6	2	F 43797	Grease washer and retainer assy-spindle	2	All
		BX 40172	Grease deflector-wheel		
A4-			PIVOT PIN		
1	2	F 164744	Pivot pin-spindle	2	All
			Bushing-pivot pin See A1-4		
2	2	BX 155260	Oil seal-pivot pin	4	All
3	2	BX 103	Thrust ball-pivot pin 1/4	14	All
4	2	BM 71154	Key-pivot pin #13 Woodruff	2	All
A5-			STEERING ARMS		
1	1	BX 300332	Steering arm-outer-RH LHD	1	All
1	1	BX 300333	Steering arm-outer-LH LHD	1	All
1	1	BX 301388	Steering arm-outer-RH RHD	1	All
1	1	BX 301389	Steering arm-outer-LH RHD	1	All
		BX 170373	Nut-for outer steering arm 3/4-16 x 13/16	2	All
		BX 170374	Washer-for outer steering arm 49-64 x 1-3/8 x 1/8	2	All
5	1-3	BX 300595	Steering arm-center-and pivot assembly LHD	1	All
		BX 301391	Steering arm-center-and pivot assembly RHD	1	All
7	3	BX 300336	Pivot-center steering arm	1	All
8	3	BX 170998	Taper pin-center steering arm to pivot	1	All
9	3	BX 300596	Spacer-upper-center steering arm pivot	1	All
10	3	BX 300337	spacer-lower-center steering arm pivot	1	All
11	3	BX 171262	Locknut-center steering arm pivot	1	All
		BX 300599	Support bracket and bearings assembly-center arm pivot	1	All LHD
		BX 301398	Support bracket and bearings assembly-center arm pivot	1	All RHD
13	1-3	BX 300354	Support bracket-center steering arm pivot LHD	1	All
		BX 301393	Support bracket-center steering arm pivot RHD	1	All
15	3	BX 170996	Needle bearing-center steering arm pivot	2	All
16	3	BZ 45353	Grease fitting-center steering arm	1	All
18	3	BX 302553	*Seal-center steering arm support bracket bearing	2	All
		BO 3788	Bolt-center arm pivot support bracket to frame	3	All
		BX 104	Lockwasher-center arm pivot support bracket to frame	3	All
			*NOTE: Use 302553 Seal as replacement for parts 300597 and 300598 used in 480 and early 490 series production.		



Center Steering Arm and Pivot



Tie Rod

A

480-490 SERIES

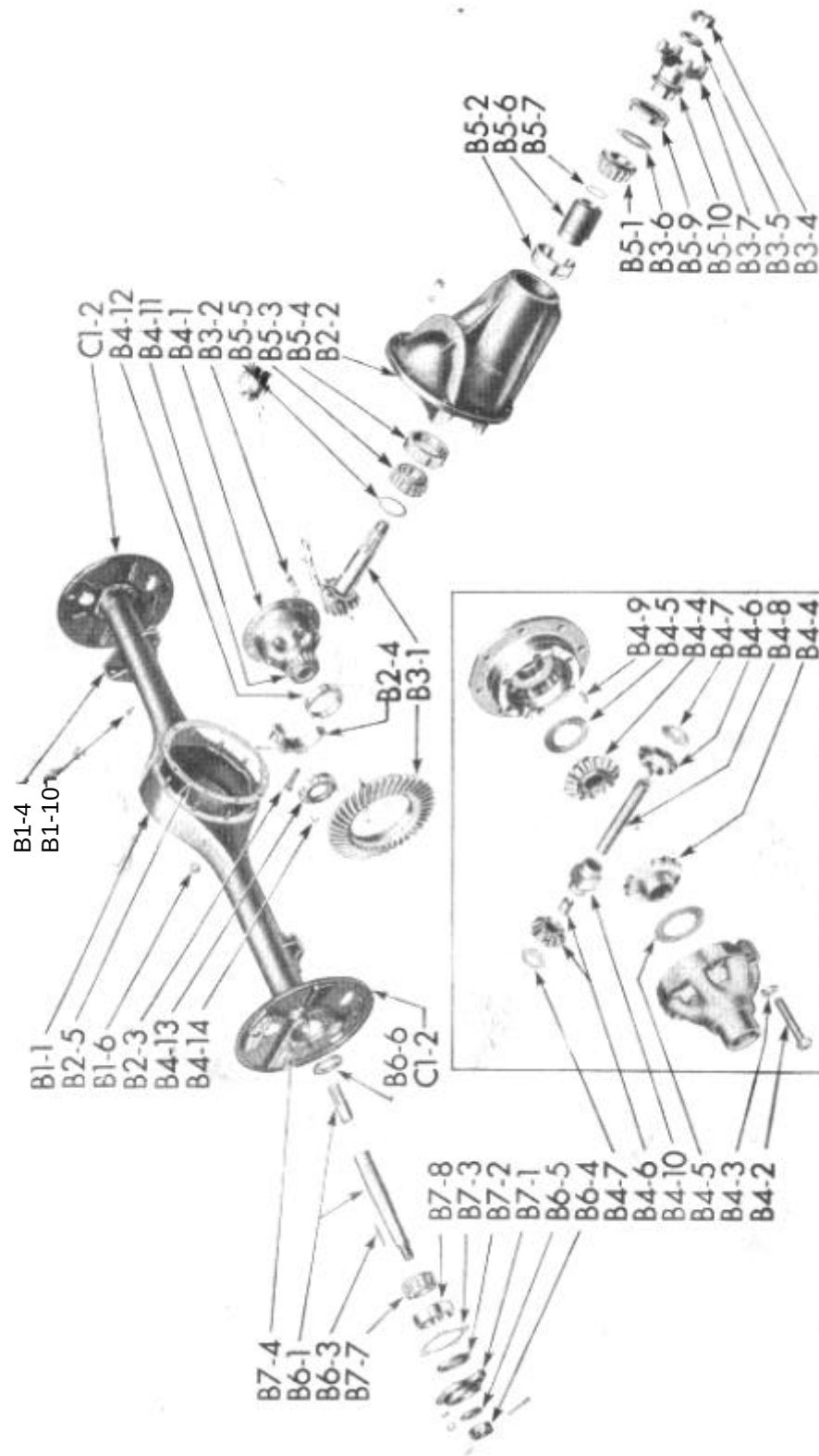
FRONT SUSPENSION

Groups & Illus. No.	Ill. No	Part No.	NAME	Per Car	Models
A-6			TIE ROD		
2	1-3	C 302766	Tie rod assembly	2	All
3	1-3	C 300343	Tie rod	2	All
4	3	BX 153502	Clamp-tie rod	4	All
		BX 157219	Bolt-tie rod clamp	4	All
6	3	BT 70414	Lockwasher-tie rod clamp bolt 5/16	4	All
7	3	BO 12481	Nut-tie rod clamp bolt 5/16-24	4	All
8	3	BX 71156	Nut-tie rod end stud 1/4-20 x 1/2	4	All
9	3	F 153497	Grease fitting-tie rod end cover Straight	4	All
		BX 300345	Dust seal-tie rod end Rubber	4	All
10	1-3	F 300352	Tie rod ends complete Service	1	All
10	1-3	F 300348	Tie rod end assembly-RH Service	2	All
		F 300349	Tie rod end assembly-LH Service	2	All
			FRONT STABILIZER		
1	1	C 300586	Torsion bar assembly-front stabilizer	1	All
3	1	BZ 300667	Bushing Rubber	2	All
		BZ 300588	Bracket-torsion bar bushing	2	All
		BZ 171083	Bolt-bushing bracket-front 7/16-20 x 7/8	2	All
		BO 3788	Bolt-bushing bracket-rear 7/16-20 x 1-1/4	2	All
		BZ 104	Lockwasher-bushing bracket bolt 7/16	4	All
		BZ 300589	Connector-front stabilizer	2	All
		F 300590	Cushion-connector	8	All
		ZF 46718	Retainer-connector cushion	8	All
		ZF 47605	Cup washer-connector cushion	2	All
		Z F 46720	Nut-connector	4	All
		MF 170105	Locknut-connector 3/8-24	4	All

B

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
B1-			STANDARD AND OPTIONAL REAR AXLE RATIOS Models Std. Opt. All pass cars Without OD or HDM 4 1/10 4 5/9 All pass cars With HDM, without OD 4 1/10 4 5/9 All pass cars With OD 4 5/9 4 1/10		
			REAR AXLE HOUSING		
			NOTE: When part 302267 Housing assembly is used on cars prior to 490 series car number 9601, shims used between spring and spring pad to rotate axle must be omitted.		
1	4	C 302267	Housing assembly-includes backing plates but no brakes	1	All
			Backing plates-brake See Group C1		
4	4	BZ 326	Rivet-housing to backing plate 5/16 x 3/4	4	All
		BX 300334	Bracket-for rear stabilizer	1	All
		BZ 171051	Bolt-rear stabilizer bracket	1	All
6	4	BX 1491	Drain plug-housing 3/4 socket type	1	All
		SP 166047	Drain plug-housing 3/4 magnetic	1	All
		BM 120	Pipe plug-wheel bearing grease hole 1/8 external head	2	All
		BZ 302238	Bumper-on frame rear spring suspension member	2	All
		BZ 71295	Bolt-rear axle bumper 5/16 x 5/8 self tapping	4	All
10	4	BX 300867	Vent assembly-rear axle housing	1	
B2-			DIFFERENTIAL CARRIER		
		C 300280	Carrier and gear set assembly 4 1/10 to 1	1	All
		C 300281	Carrier and gear set assembly 4 5 /9 to 1	1	All
		C 302710	Hypoid lubricant-2 qts	AR	All
2	4	C 300303	Differential carrier and cap assembly	1	All
3	4	BX 170975	Screw-differential bearing cap	4	All
		BX 170976	Lockwasher-differential bearing cap screw	4	All
4	4		Cap-differential bearing-not supplied separately		
5	4	BX 300318	Gasket-differential carrier to housing	1	All
		BX 301198	Bolt-differential carrier to housing	10	All
		F 71237	Nut-differential carrier to housing bolt	10	All
		BO 70121	Lockwasher-differential carrier to housing bolt 3/8	10	All
		BX 171188	Cone washer-differential carrier to housing bolt	AR	All
		BX 171189	Seal-differential carrier to housing bolt	AR	All
B3-			DRIVE GEAR AND PINION		
1	4	F 300282	Drive gear and pinion-matched set 4 1/10 to 1	1	All
		F 300283	Drive gear. and pinion-matched set 4 5/9 to 1	1	All
2	4	BX 302233	Bolt-drive gear	8	All
		BX 70867	Lock-washer-drive gear bolt 7/16 internal tooth	8	All
4	4	F 171325	Nut-drive pinion Huglock type	1	All
5	4	BX 71051	Plain washer-drive pinion 29/32 x 1-1/2 x 3/16	1	All
6	4	BX 302299	Oil washer-drive pinion	1	All
7	4	BX 300308	Companion flange	1	All
		C 302710	Hypoid gear lubricant-2 qts	AR	All
B4-			DIFFERENTIAL PARTS		
1	4	F 300291	Differential case assembly	1	All
2	4	BX 170971	Screw-differential case	8	All

NAME



REAR AXLE
480-490 SERIES
B

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
B4-			DIFFERENTIAL PARTS (Cont'd)		
3	4	BZ 71445	Lockwasher-differential case screw	6	All
4	4	F 166227	Differential gear	2	All
5	4	BX 41225	Thrust washer-differential gear	2	All
		BX 160414	Thrust washer-differential gear	AR	All
		BX 160415	Thrust washer-differential gear	AR	All
		BX 160416	Thrust washer-differential gear	AR	All
		BX 160417	Thrust washer-differential gear	AR	All
		BX 160418	Thrust washer-differential gear	AR	All
6	4	F 166225	Differential pinion assembly	2	All
7	4	BX 160172	Thrust washer-differential pinion	2	All
8	4	BX 157553	Shaft-differential pinion	1	All
9	4	BX 71175	Locating pin-differential pinion shaft	1	All
10	4	BX 40181	Thrust spacer-drive shaft	1	All
11	4	F 170973	Cone-differential bearing	2	All
12	4	F 170974	Cup-differential bearing	2	All
13	4	BX 300306	Adjusting nut-differential bearing	2	All
14	4	BX 150488	Lock-differential bearing adjusting nut	2	All
B5-			PINION HOUSING GROUP		
1	4	F 170516	Cone-front pinion bearing	1	All
2	4	F 170220	Cup-front pinion bearing	1	All
3	4	F 170979	Cone-rear pinion bearing	1	All
4	4	F 170980	Cup-rear pinion bearing	1	All
5	4	BX 300299	Shim-rear pinion bearing	AR	All
		BX 300300	Shim-rear pinion bearing	AR	All
6	4	BX 300313	Spacer-pinion bearing	1	All
7	4	BX 300309	Shim-pinion bearing spacer	AR	All
		BX 300310	Shim-pinion bearing spacer	AR	All
		BX 300311	Shim-pinion bearing spacer	AR	All
9	4	F 300312	Oil seal-pinion-1st type	1	480 Series
9	4	F 301959	Oil seal-pinion-2nd type-use with 301817 dirt shield	1	480-490 Series
10	4	BX 161012	Dirt shield-pinion oil seal-1st type	1	480 Series
		BX 301817	Dirt shield-pinion oil seal-2nd type	1	480-490 Series
			*NOTE: 2nd type oil seal 301959 cannot be used with first type dirt shield 161012. Either 1st or 2nd type oil seal may be used with 2nd type dirt shield 301817.		
			2nd type dirt shield 301817 effective as follows: 4 1/10 axle ratio-480 series serial No. 53050-exceptions 53621 thru 53623.		
			4 5/9 axle ratio-480 series serial No. 53309-exceptions 53501 thru 53888.		
B6-			DRIVE SHAFT		
1	4	F 300297	Drive shaft-rear axle	2	All
		BX 35360	Thrust button-drive shaft	2	All
3	4	BX 71180	Key-for drive shaft	2	All
4	4	BX 71577	Nut-for drive shaft	2	All
5	4	BX 71055	Washer-for drive shaft	2	All
6	4	F 166224	Oil seal assembly-drive shaft	2	All

B**480-490 SERIES****REAR AXLE**

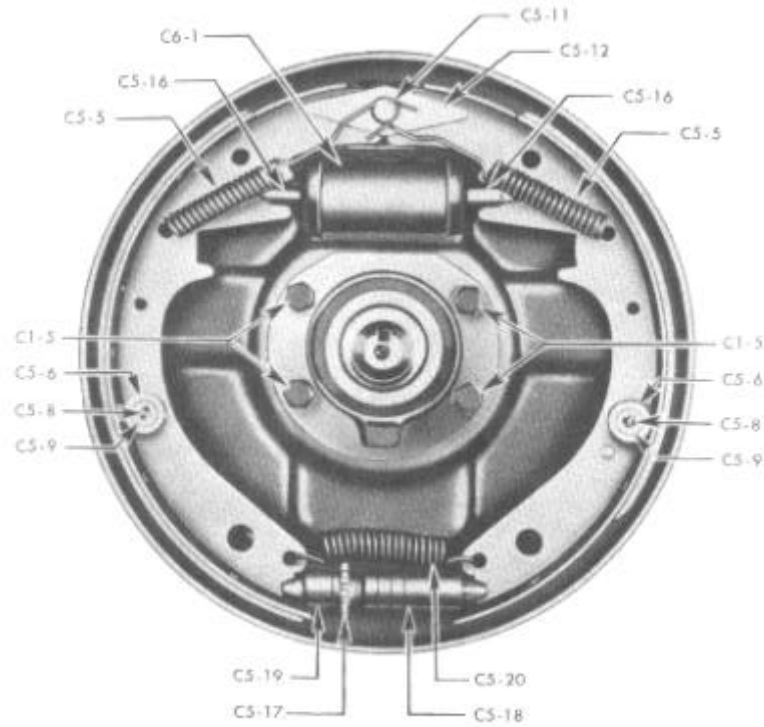
Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
B7-			REAR WHEEL BEARINGS		
1	4	BX 150064	Adjusting cap assembly-wheel bearing-includes oil seal	2	All
2	4	F 150066	Oil seal	2	All
3	4	BX 44558	Shim-thin-for bearing cap	AR	All
		BX 44559	Shim-medium-for bearing cap	AR	All
		BX 44560	Shim-thick-for bearing cap	AR	All
4	4	BX 44561	Bolt-bearing cap	8	All
	5	F 71237	Nut-bearing cap bolt	8	All
		BZ 71234	Lockwasher-bearing cap bolt	8	All
7	4	F 71596	Cone-wheel bearing	2	All
8	4	F 71597	Cup-wheel bearing	2	All

BRAKES

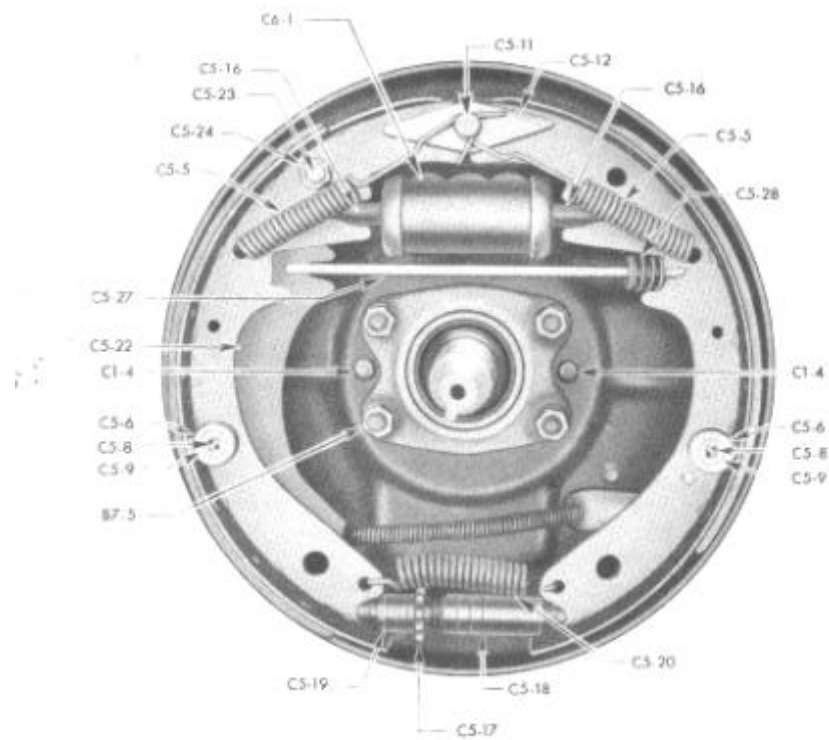
480-490 SERIES

C

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
BRAKE SIZES					
			All models		
			Front brakes 11 x 2 1/4		
			All models		
			Rear brakes 11 x 1 3/4		
BRAKE BACKING PLATES					
C1-					
1	2-6	BX 300516	Backing plate assembly-front	2	All
2	4-6	BX 162561	Backing plate assembly-rear-RH	1	All
2	4-6	BX 162562	Backing plate assembly-rear-LH	1	All
		F 63974	Cover-brake adjusting screw hole	4	All
4	5	BZ 326	Rivet-rear backing plate to axle hsg	4	All
			5/16 x 3/4		
5	5	BX 170061	Bolt-front backing plate to spindle	8	All
			3/8-24 x 7/8		
		BX 12415	Nut-front backing plate to spindle bolt	8	All
			3/8-24		
BRAKE SHOES AND LINING					
C2-					
		F 300535	Shoes and lining kit-two wheels-std. size	Front	1 All
		F 301135	Shoes and lining kit-two wheels-.030 o/s	Front	1 All
		F 163412	Shoes and lining kit-two wheels-std. size	Rear	1 All
		F 166735	Shoes and lining kit-two wheels-.030 o/s	Rear	1 All
		F 300532	Lining and rivets package-two wheels	Front	1 All
		F 163414	Lining and rivets package-two wheels	Rear	1 All
BRAKE PARTS					
C5-					
1	6	BX 150995	Conduit abutment cap	2	All
		BX 45408	Felt seal-conduit abutment cap	2	All
		F 170045	Bolt-conduit abutment cap	4	All
		BT 70414	Lockwasher-conduit abutment cap bolt	4	All
			5/16-24 x 3/4		
			5/16		
5	5	F 151027	Spring-brake shoe to anchor pin	8	All
6	5	F 45424	Spring-shoe hold down	8	All
8	5	F 43379	Pin-shoe hold down spring	8	All
9	5	F 37999	Cup-shoe hold down spring	8	All
		F 37999	Cup-shoe hold down spring centralizing	8	All
11	5	F 302630	Anchor pin	4	All
12	5	F 302789	Plate-anchor pin shoe guide	4	All
		BX 151014	Washer-anchor pin	4	All
		BX 170006	Lockwasher-anchor pin	4	All
		F 171427	Nut-anchor pin	4	All
			5/8		
			5/8-18		
16	5	BX 300747	Link-brake shoe to wheel cylinder	8	All
17	5	F 45447	Screw-brake adjusting	4	All
			Star wheel		
18	5	F 162568	Pivot nut-brake adjusting screw	4	All
19	5	F 162569	Socket-brake adjusting screw	4	All
20	5	F 37985	Spring-brake adjusting screw	4	All
22	5	BX 162573	Lever-brake shoe cable-RH-rear cable	1	All
22	55	BX 162574	Lever-brake shoe cable-LH-rear cable	1	All
23	5	BX 162575	Pin-cable lever to shoe	2	All
24	5	BX 12415	Nut-cable lever to shoe pin	2	All
			3/8-24		
		BZ 751719	Companion nut-cable lever to shoe	2	All
			3/8-24		
		F 154718	Spring washer-cable lever to shoe pin	2	All
27	5	BX 162576	Strut-cable lever	2	All
28	5	F 162577	Spring-cable lever strut to shoe	2	All
WHEEL CYLINDER					
C6-					
1	5	BZ 300205	Wheel cylinder assembly-front-RH	1	All
1	5	BZ 300206	Wheel cylinder assembly-front-LH	1	All
1	5	BZ 300207	Wheel cylinder assembly-rear-RH	1	All
1	5	BZ 300208	Wheel cylinder assembly-rear-LH	1	All
		F 300686	Piston-front brake wheel cylinder	4	All
		F 300695	Piston-rear brake wheel cylinder	4	All
		F 300685	Piston cup-front brake wheel cylinder	4	All
		F 300688	Piston cup-rear-brake wheel cylinder	4	All



Front Brake



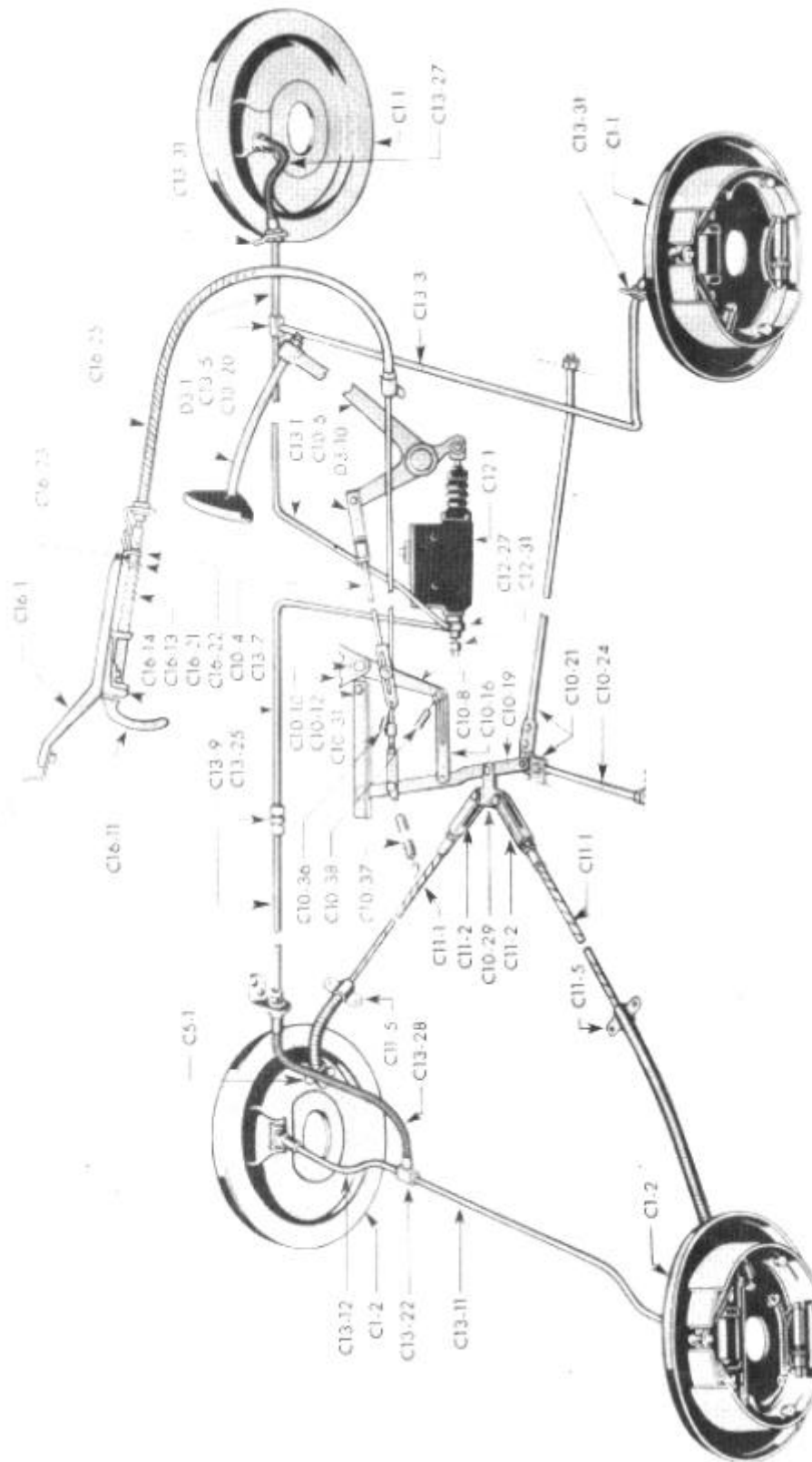
Rear Brake

BRAKES

480-490 SERIES

C

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
C6 -		WHEEL CYLINDER (Cont'd)			
		BZ 151096	Spring-piston cup-front brake wheel cylinder	2	
		F 152063	Spring-piston cup-rear brake wheel cylinder	2	
		F 151097	End guard-wheel cylinder	8	
		BZ 302436	Bleeder screw	4	
		BZ 300696	Inlet fitting-rear wheel cylinder	2	
		F 151100	Gasket-inlet fitting-rear wheel cylinder	2	
		BZ 165708	Bolt & lockwasher assy-cylinder to backing plate	8	
		F 302523	Kit-front wheel cylinder repair parts	2	
		F 302524	Kit-rear wheel cylinder repair parts	2	
C10 -		BRAKE CONTROL RODS AND LEVERS			
		BZ 300468	Link-brake pedal to master cylinder LHD	1	
		BZ 301303	Link-brake pedal to master cylinder RHD	1	
		BZ 12334	Nut-brake pedal to master cylinder link	1	
		BZ 3118	Pin-brake pedal to master cylinder link LHD	1	
		BZ 12382	Washer-brake pedal link RHD	1	
		BZ 300756	Pull rod complete-brake pedal to brake control lever	1	
		BZ 5282	Clevis-pull rod	1	
		F 71237	Lock nut-pull rod clevis 3/8-24	1	
		BZ 3118	Clevis pin-pull rod To brake pedal	1	
		BZ 171283	Clevis pin-pull rod To brake control lever	1	
		BT 170044	Plain washer-pull rod clevis in	2	
		BZ 300714	Lever assembly-brake control LHD	1	
		BZ 301348	Lever assembly-brake control RHD	1	
		BT 43033	Bushing-brake control lever	2	
		BZ 159962	Pivot pin-brake control lever	1	
		BT 70414	Lockwasher-brake control lever pivot pin 5/16	1	
		BO 12481	Nut-brake control lever pivot pin 5/16-24	1	
		BZ 300716	Bracket-brake control lever pivot pin LHD	1	
		BZ 301226	Bracket-brake control lever pivot pin RHD	1	
		BT 395	Bolt-pivot pin bracket 5/16-18 x 5/8	1	
		BT 70414	Lockwasher-pivot pin bracket bolt 5/16 heavy	2	
				4	
		BZ 300658	Play link assembly	1	
		BX 18251	Clevis pin-play link 5/16 x 3/4	2	
		BZ 170155	Plain washer-play link clevis pin	1	
		BZ 300660	Lever-hand brake cable	1	
		BX 18251	Clevis-pin-hand brake cable lever	1	
		BZ 300661	Pivot brace assembly-hand brake-cable lever	1	
		BZ 2490	Bolt-cable lever pivot plate-to hanger	1	
		BT 70414	Lockwasher-cable lever pivot plate bolt	1	
		BZ 12115	Nut-cable lever pivot plate bolt	1	
		BX 12415	Nut-cable lever pivot plate brace 3/8-24	1	
		BO 73	Lockwasher-cable lever pivot plate brace	1	
		BZ 300717	Side brace-cable lever pivot plate	1	
		BM 219	Bolt-cable lever pivot plate side brace-to frame LHD	1	
		BT 70414	Lockwasher-cable lever pivot plate side brace bolt LHD	1	
		BZ 71295	Tapping screw-cable lever pivot plate side brace RHD	1	
		BZ 300664	Hanger-cable lever pivot	1	
		BT 395	Bolt-cable lever pivot hanger-to frame LHD	1	
		BT 70414	Lockwasher-cable lever pivot hanger bolt LHD	1	
		BZ 71295	Tapping screw-cable lever pivot hanger RHD	1	
		BX 159966	Toggle assembly-hand brake cable lever	1	
		BX 18251	Clevis pin-toggle	1	
		BZ 300761	Guide plate assembly-hand brake cable lever LHD	1	
		BZ 301227	Guide plate assembly-hand brake cable lever RHD	1	
		BT 395	Bolt-cable lever guide plate 5/16-18 x 5/8	1	
		BT 70414	Lockwasher-cable lever guide plate bolt	1	



Brake Control

BRAKES

480-490 SERIES

C

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
C10-			BRAKE CONTROL RODS AND LEVERS (Cont'd)		
		BZ 12115	Nut-cable lever guide plate bolt	1	All
		BT 395	Bolt-cable lever guide plate hanger	1	All
		BT 70414	Lockwasher-cable lever guide plate hanger bolt	1	All
		BZ 71295	Tapping screw-cable lever guide plate hanger	1	All
36	6	BZ 300914	Return spring-pedal pull rod to guide hanger	1	All
37	1-6	BZ 302169	Return spring-hand brake cable to body clip	1	All
38	6	BZ 300916	Return spring-brake control lever to guide hanger	1	All
		BZ 30868	Clip-for return spring	2	All
		BZ 30868	Clip-for return spring	2	All (1st type)
		BZ 30868	Clip-for return spring	1	All (2nd type)
			NOTE: 2nd type parts above are used with 2nd type propeller shaft center bearing support. See Group L1-.		
C11-			REAR BRAKE CABLES		
1	6	CF 300211	Cable assembly-rear brake 81-7/8 long	2	480 Series 1st type
1	6	C 302231	Cable assembly-rear brake	2	480 Series 2nd type 490 Series All
			NOTE: 2nd type cable used with 2nd type propeller shaft center bearing support. See Group L1-.		
2	6	BZ 5777	Clevis-rear brake cable 5/16	2	All
		BO 12481	Locknut-rear brake cable clevis 5/16-24	2	All
		BZ 8683	Clevis pin-rear brake cable 5/16 x 1-1/32	2	All
5	6	BZ 150667	Bracket-rear brake cable support At #6 crossmember	2	All
		BZ 908	Bolt-rear brake cable support bracket	4	All
		BZ 12115	Nut-rear brake cable support bracket bolt	4	All
		BT 70414	Lockwasher-rear brake cable support bracket bolt . 5/16	4	All
		BZ 301153	Clip-rear brake cable At spring	2	All
		BZ 908	Bolt-rear brake cable clip 5/16-18 x 7/8	2	All
		BO 70414	Lockwasher-rear brake cable clip bolt 5/16	2	All
		BZ 12115	Nut-rear brake cable clip bolt	2	All
C12-			MASTER CYLINDER		
1	1-6	F 3 00130	Master cylinder assembly	1	All
		BZ 300697	Cover-master cylinder	1	All
		BZ 300699	Gasket-master cylinder cover	1	All
		BZ 171243	Cap screw-master cylinder cover 1st type	6	All
		BZ 171391	Screw-self tapping-master cylinder cover 2nd type	6	All
		F 151057	Filler cap	1	All
		BZ 300690	Gasket-filler cap	1	All
		F 301878	Piston assembly	1	All
		F 151073	Piston cup-primary	1	All
		F 151077	Piston stop plate	1	All
		F 151078	Lockwire-for piston stop plate	1	All
		F 162967	Piston spring assembly	1	All
		F 162969	Check valve assembly	1	All
		BZ 300749	Push rod assembly	1	All
		BZ 300708	Boot-push rod connector	1	All
		SP 151967	Brake fluid-quart	AR	All
		SP 151968	Brake fluid-gallon	AR	All
		SP 166177	Brake fluid-12 oz	AR	All
		F 303639	Kit-master cylinder repair parts	1	All
		BZ 300147	Bracket assy - master cylinder To pedal lever shaft	1	All LHD
		BZ 301233	Bracket assy - master cylinder To pedal lever shaft	1	All RHD

C

480-490 SERIES

BRAKES

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models		
C-12 -			MASTER CYLINDER (Cont'd)				
		BZ 170772	Bolt-master cylinder to bracket	2	All		
		BT 73	Lockwasher-master cylinder to bracket bolt 3/8	2	All		
		BX 12415	Nut-master cylinder to bracket bolt 3/8-24	2	All		
		BZ 63	End bolt-master cylinder to frame 3/8-24 x 3/4	1	All		
		BT 170044	Plain washer-master cylinder end bolt	1	All		
		BO 73	Lockwasher-master cylinder end bolt	1	All		
		BM 219	Bolt-master cylinder side bracket 5/16-18 x 3/4	1	All		
		BT 70414	Lockwasher-master cylinder side bracket bolt	1	All		
		BZ 12115	Nut-master cylinder side bracket bolt 5/16-18	1	All		
	27	6	BZ 300578	Outlet fitting 2 outlets	1	All	
			BZ 151067	Gasket-outlet fitting	1	All	
			BZ 300579	Bolt-outlet fitting	1	All	
			BZ 151069	Washer-outlet fitting bolt	1	All	
			BM 120	Plug-outlet connection bolt RHD	1	All	
			31	6	F 300356	Switch-stop light	1
	BZ 4961	Elbow-for stop light switch 1/8 Street ell-45°			1	All LHD	
	6	BZ 301692		Guard assembly-master cylinder LHD	1	All	
		BZ 301833		Guard assembly-master cylinder RHD	1	All	
		BZ 71295		Screw-master cyl guard to frame 5/16 x 5/8 tapping	2	All	
	C13 -				BRAKE TUBES AND FITTINGS		
		1		6	BZ 300781	Tube assembly-master cylinder to frame tee LHD	1
BZ 301758			Tube assembly-master cylinder to frame tee RHD		1	All	
3		6	BZ 300782	Tube assembly-frame tee to right front hose LHD	1	All	
			BZ 301759	Tube assembly-frame tee to right front hose RHD	1	All	
5		6	BZ 300783	Tube assembly-frame tee to left front hose LHD	1	All	
			BZ 301760	Tube assembly-frame tee to left front hose RHD	1	All	
7		6	BZ 300784	Tube assembly-master cylinder to connector LHD	1	All to 491-102771	
			BZ 302579	Tube assembly-master cylinder to connector LHD	1	All after 491-102771 exc 103231 thru 103296	
9		6	BZ 301648	Tube assembly-master cylinder to front connector RHD	1	All to 492-125232	
			BZ 302580	Tube assembly-master cylinder to front connector RHD	1	All from 492-124232	
			BZ 300779	Tube assembly-connector to rear hose	1	All to 491-102771	
			BZ 302598	Tube assembly-connector to rear hose	1	All from 491-102771 exc 103231 thru 103296	
11		6	BZ 301649	Tube assembly-front connector to rear connector RHD	1	All to 492-124232	
			BZ 302597	Tube assembly-front connector to rear connector RHD	1	All from 492-124232	
12		6	BZ 300568	Tube assembly-rear axle tee to right rear wheel	1	All	
			BZ 300569	Tube assembly-rear axle tee to left rear wheel	1	All	
13			BZ 171114	Clip-brake control tube Push type	AR	All	
			BZ 300794	Clip-brake control tube-rear axle Offset	1	All	
			BZ 300795	Clip-brake control tube-rear axle Plain	1	All	
			BZ 7753	Screw-rear axle brake control tube clip	2	All	
			BO 170395	Lockwasher-rear axle brake control tube clip bolt	2	All	
20		6	BZ 300785	Frame tee LHD	1	All	
			BZ 301761	Frame tee RHD	1	All	
22		6	BZ 300786	Rear axle tee	1	All	
			BZ 12285	Bolt-rear axle tee 1/4-28 x 7/8	1	All	
25			BO 105	Lockwasher-rear axle tee bolt 1/4	1	All	
			BZ 171115	Connector-brake tube	1	All (2 used on RHD) to 491-102771	
			BZ 171415	Connector-brake tube	1	All (2 used on RHD) after 491-102771 exc 102771 thru 103296	
27		6	F 300790	Hose assembly-front	2	All	
			F 300790	Hose assembly-rear	1	All	
28		6	F 300791	Gasket-front hose	2	All	
			F 300791	Gasket-rear hose	1	All	
31		6	BZ 150666	Retainer-front hose to frame	2	All	
			BZ 150666	Retainer-rear hose to frame	2	All	

BRAKES

480-490 SERIES

C

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
C14 -		.	HYDRAULIC HILL HOLD-LHD ONLY		
		HA 303671	Hydraulic hill-hold kit	1	All
		BZ 303672	Valve assy-hill-hold	1	All
		BZ 303673	Bracket-hill-hold mounting	1	All
		BZ 71552	Grommet-hill-hold mounting bracket	1	All
		BT 303674	Lever-hill-hold valve-pedal lever shaft end lever	1	All
		BO 70098	L/washer-for end lever bolt-valve lever	1	All
		BZ 303675	Rod-valve to lever	1	All
		BZ 303676	Spring-valve to lever rod	1	All
		BZ 1349	Retainer-valve to lever rod spring	1	All
		BZ 303677	Sleeve-valve to lever rod	1	All
		BO 71073	Nut-valve to lever rod	1	All
		BZ 1349	Washer-valve to lever rod	1	All
		BZ 303669	Outlet fitting-master cylinder	1	All
		BZ 151068	Bolt-master cylinder outlet fitting	1	All
		BZ 303678	Tube assy-valve to master cylinder inlet	1	All
		BZ 303679	Tube assy-valve to master cylinder outlet	1	All
C16			HAND BRAKE		
1	6	BZ 300994	Mounting bracket assy-hand brake	1	All to car 491-68344
		BZ 302614	Mounting bracket assy-hand brake	1	All from 491-68344 exc 48500 thru 69913
		BZ 70692	Bolt-mounting bracket to instrument panel	2	All
		BZ 122	Nut-mounting bracket to instrument panel bolt	2	All
		BT 70414	Lockwasher-mounting bracket to instrument panel bolt	2	All
		BO 771	Plain washer-mounting bracket to instrument panel bolt	2	All
		BO 71631	Bolt-mounting bracket to dash 1/4-20 x 1/2	2	All
		BZ 1549	Lockwasher-mounting bracket to dash bolt	2	All
		BZ 70874	Nut-mounting bracket to dash bolt 1/4-20	2	All
				1	
		BZ 300746	Grip and ratchet rod assembly-painted LHD	1	481,483,491,493 to car 491-80229
				1	491,493 from car 491-80229
		BZ 302616	Grip and ratchet rod assembly-painted LHD	1	exc 80451 thru 80717
				1	481,483,491,493 to 491-126315
		BZ 301022	Grip and ratchet rod assembly-painted RHD	1	491,493 after 126315
				1	482,484,492,494 to car 494-77619
		BZ 302618	Grip and ratchet rod assembly-painted RHD	1	492,494 after 494-77619 exc 77800 thru 78111
		BZ 300612	Grip and ratchet rod assembly-plated LHD	1	482,484,492,494 to car 492-98037
				1	492-98037
		BZ 302617	Grip and ratchet rod assembly-plated LHD	1	492,494 after 492-98037
				1	481,483,491,493
		BZ 301021	Grip and ratchet rod assembly-plated RHD	1	482,484,492,494
		BZ 302619	Grip and ratchet rod assembly-plated RHD	1	All
11	6	BZ 156887	Grip-hand brake Pined	1	All
11	6	BZ 150652	Grip-hand brake Plated	1	All
		BT 71653	Pin-grip to ratchet rod	1	All
13	6	BT 300613	Ratchet rod-first type	1	All
		BT 302620	Ratchet rod-second type		All
14	6	BZ 300614	Housing-ratchet rod		All
		BX 3820	Bolt-ratchet rod housing to mounting bracket	1	All
		BZ 171093	Bolt-ratchet rod housing to mounting bracket	2	All
		BT 70414	Lockwasher-ratchet rod housing to mounting bracket bolt	3	All
		BZ 122	Nut-ratchet rod housing to mounting bracket bolt	2	All
		BZ 300625	Lock spring-ratchet rod	2	All
		BZ 6440	Spacer-ratchet rod lock spring	4	All
		BZ 302703	Stabilizer-inner-ratchet rod	1	All
		BZ 302704	Stabilizer-outer-ratchet rod	1	All
23	6	BZ 150662	Spring-ratchet rod stabilizer-1st type LHD	1	All
		BZ 302621	Spring-ratchet rod stabilizer-2nd type LHD	1	All
		BZ 158693	Spring-ratchet rod stabilizer-1st type RHD	1	All
		BZ 302622	Spring-ratchet rod stabilizer-2nd type RHD	1	All
25	6	CF 300212	Cable assembly-hand brake	1	All to car 491-68344
		CF 302624	Cable assembly-hand brake	1	All fm car 491-68344 exc 68500 thru 69913
		BZ 5777	Clevis-hand brake cable	1	All
		BO 12481	Locknut-hand brake cable clevis	1	All
		BZ 8683	Clevis pin-hand brake cable 5/16 x 1-1/2	1	All

C

480-490 SERIES

BRAKES

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
C16- 25	6		HAND BRAKE (Cont'd)		
		BZ 300993	Retainer-hand brake cable to dash	1	All
		BZ 300993	Retainer-hand brake cable to frame-at #3 crossmember	1	All
		BZ 301153	Clip-hand brake cable-on frame side member reinf	1	All
		BZ 301153	Clip-hand brake cable-on dash to frame brace	1	All
		BZ 71295	Bolt-hand brake cable clip 5/18 x 5/8 tapping	1	All
		BM 219	Bolt-hand brake cable clip 5/16-18 x 3/4	1	All
		BZ 300745	Grommet-for hand brake cable At dash	1	All

D

480-490 SERIES

PEDALS

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models			
D1-		PEDAL SHAFT HOUSING						
		BZ 300418	Pedal shaft housing assembly	1	All			
		BZ 300425	Bushing-pedal shaft housing-1st type .825 o/d	2	All to serial 482-62005			
		BZ 301938	Bushing-pedal shaft housing-2nd type .862 o/d	2	All after serial 482-62005, exc 62321 thru 62465			
		NOTE: 1st and 2nd type bushings are not interchangeable.						
		BZ 300427	Snap ring-pedal shaft housing	1	All			
		BZ 63	Bolt-pedal shaft housing to frame 3/8-24 x3/4	2	All			
		BO 73	Lockwasher-pedal shaft housing to frame bolt	2	All			
		D2-	1	CLUTCH PEDAL				
				BZ 300404	Clutch pedal assembly LHD	1	All	
BZ 301270	Clutch pedal assembly-1st type RHD			1	All to car 482-111453			
BZ 300404	Clutch pedal assembly-2nd type RHD			1	All after car 482-111453 exc (111639 thru 111995)			
BM 232	Nut-pedal rod 7/16-20 x 3/8			1	All			
BT 170391	Lockwasher-pedal rod nut			1	All			
BZ 300479	Cover-pedal pad Gray green			1	481-491 CvBro			
BZ 300479	Cover-pedal pad-used with cloth trim Gray green			1	481-483-491-493 Bro-Sed-Coupes			
BZ 301470	Cover-pedal pad-used with leather trim Taupe			1	481-483-491-493 Bro-Sed-Coupes			
BZ 301470	Cover-pedal pad Taupe			1	482-484-492-494			
BZ 300890	Bumper-pedal toe plate			1	All			
BZ 301510	Washer-pedal toe plate bumper			1	All			
BZ 166317	Spring-clutch pedal assisting			1	All without HDM or VD			
BZ 300393	Bracket-clutch pedal assisting spring on frame LHD			1	All without HDM or VD			
BZ 71295	Screw-clutch pedal assisting spring bracket LHD			1	All without HDM or VD			
BZ 300407	Lever and shaft assembly-clutch pedal LHD			1	All			
BZ 2354	Taper pin-lever to shaft LHD			1	All			
BZ 158912	Pin-for clutch pedal assisting spring LHD			1	All			
BZ 301300	Lever assembly-clutch pedal-1st type RHD			1	All to car 482-111453			
BZ 302250	Lever assembly-clutch pedal-2nd type RHD			1	all from car 482-111453 exc 111639 thru 111995			
BZ 300417	Bushing-clutch pedal lever RHD			1	All			
BZ 45353	Grease fitting-clutch pedal lever RHD			1	All			
BZ 300429	End lever-pedal shaft 1st type-LHD			1	All			
BZ 302139	End lever-pedal shaft 2nd type-LHD			1	All (See note below)			
BZ 1430	Bolt-pedal shaft end lever LHD			1	All			
BT 70414	Lockwasher-pedal shaft end lever bolt LHD			1	All			
BZ 12115	Nut-pedal shaft end lever bolt LHD			1	All			
BZ 171057	Key-pedal shaft end lever LHD			1	All			
NOTE: 2nd type end lever and return spring used with 2nd type clutch link—Group J2. Effective with car 481-93368, exceptions 93500 thru 93877.								
BZ 301280	Spring-clutch pedal lever return 1st type-LHD			1	All			
BZ 302140	Spring-clutch pedal lever return 2nd type-LHD			1	All (See note above)			
BZ 301538	Spring-clutch pedal lever return RHD			1	All			
BZ 301282	Clip-clutch pedal lever return spring Rear			1	All LHD			
BZ 301537	Clip-clutch pedal lever return spring-on master cylinder bracket	1	All RHD					
D3-	6	BRAKE PEDAL						
		BZ 300404	Brake pedal and rod assembly LHD	1	All			
		BM 232	Nut-pedal rod	1	All			
		BT 170391	Lockwasher-pedal rod nut	1	All			

D

480-490 SERIES

PEDALS

Group & Illus. No.	Ill. No.	Part No.	Name		Per Car	Models
D3 -			BRAKE PEDAL (Cont'd)			
		BZ 300479	Cover-pedal pad	Gray green	1	481-491-CvBro
		BZ 300479	Cover-pedal pad-used with cloth trim	Gray green	1	481-483-491-493 Bro-Sed-Cp
		BZ 301470	Cover-pedal pad-used with leather trim	Taupe	1	481-483-491-493 Bro-Sed-Cp
		BZ 301470	Cover-pedal pad	Taupe	1	482, 484, 492, 494
		BZ 300890	Bumper-pedal toe plate		1	All
		BZ 301510	Washer-pedal toe plate bumper		1	All
10	6	BZ 300415	Lever assembly-brake pedal	LHD	1	All
		BZ 300417	Bushing brake pedal lever	LHD	1	All
		BZ 45353	Grease fitting-brake pedal lever	LHD	1	All
		BZ 301270	Brake pedal assy-1st type	RHD	1	All to serial 482-11453
		BZ 300404	Brake pedal assy-2nd type	RHD	1	All after car 482-111453 exc 111639 thru 111995
		BZ 301273	Lever-brake pedal-1st type	RHD	1	All to serial 482-111453
		BZ 302252	Lever brake pedal-2nd type	RHD	1	All after 482-111453 exc 111639 thru 111995
		BZ 1430	Bolt-brake pedal lever	RHD	1	All
		BT 70414	Lockwasher-brake pedal lever bolt	RHD	1	All
		BZ 12115	Nut-brake pedal lever bolt	RHD	1	All
		BZ 301302	Shaft-brake pedal lever	RHD	1	All
		BZ 171164	Key-brake pedal lever shaft	RHD	1	All
		BZ 301301	End lever-brake pedal shaft	RHD	1	All
		BZ 1430	Bolt-brake pedal end lever	RHD	1	All
		BT 70414	Lockwasher-brake pedal shaft end lever bolt	RHD	1	All

WHEELS
480-490 SERIES
E

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models				
E1 -	2	2	WHEELS						
			NOTE: 7.10 a 15 tires are standard, and 7.60 x 15 tires are optional for all models exc. CvBro on which 15 a 7.60 tires are standard equipment after car No. 492-102936.						
			C 302427	Wheel assembly-15 x 5.00-for 15 x 7.10 tire	Standard	5	All 490 series CvBr0 490 series CvBro after car 482-102936 optional on all other models		
			C 301322	Wheel assembly-15 x 5.50-for 15 x 7.60 tire	Standard	5			
			BZ 153173	Clip-for hub cap		25	All		
			BZ 9152	Rivet-hub cap clip		25	All		
			HA 158437	Spare tire valve extension		1	All		
			HS 166578	Tire static eliminator injector		1	All		
			HS 166579	Tire static eliminator-package-powder		1	All		
			HS 302103	Tire pressure gauge		1	All		
			HS 301915	White sidewall tire cleaner-13 oz		AR	All		
			HS 302097	White sidewall tire cleaner-gallon		AR	All		
E2 -	1	2	HUB CAPS AND TRIM RINGS						
			F 165612	Hub cap- small	Standard	4	481-483-491-493		
			CF 165801	Hub cap-large	Standard	4	482-484-492-404		
			CF 165801	Hub cap-large	Optional	4	481-483-491-493		
			HA 165953	Hub cap kit-consists of four of 165801	Service	1	481-483-491-493		
			BZ 40558	Hub cap-inner-front wheel		2	All		
			C 165802	Trim ring-for 15 x 5.00 wheel 302427	Optional	5	All		
			C 301979	Trim ring-for 15 x 5.50 wheel 301322	Optional	5	All		
			HA 165952	Trim ring kit-(5 of 165802)	Service	1	All		
			HA 301980	Trim ring kit-(5 of 301979)	Service	1	All		
			E3 -	2	2	HUBS AND DRUMS			
						C 301605	Hub assembly-front-includes brake drum and bearing cups	1st type	2
C 301316	Hub assembly-front-includes brake drum and bearing cups	2nd type				2	All		
NOTE: 1st and 2nd type hubs are not interchangeable. See note under Front Suspension Complete (Group A1).									
C 162686	Hub assembly-rear-includes brake drum					2	All		
BX 162479	Dust shield-brake drum					4	All		
BX 35571	Rivet-brake drum					16	All		
BX 162480	Rivet-wheel brake drum pilot					4	All		
BZ 42964	Bolt-wheel hub					20	All		
BZ 162481	Cover-brake drum inspection hole					4	All		
E4 -	1	2				FRONT WHEEL BEARINGS			
						F 170077	Cone-front wheel inner bearing-1st type		2
			F 171171	Cone-front wheel inner bearing-2nd type		2	All		
			F 71215	1 Cup-front wheel inner bearing-1st type		2	All		
			F 171172	Cup-front wheel inner bearing-2nd type		2	All		
			F 71211	Cone-front wheel outer bearing-1st type		2	All		
			F 171174	Cone-front wheel outer bearing-2nd type		2	All		
			F 71212	Cup-front wheel outer bearing		2	All		
			NOTE: 1st and 2nd type bearings are not interchangeable. See note under Front Suspension Complete (Group A1).						

E

480-490 SERIES

WHEELS

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
E7 -			SPARE WHEEL CARRIER AND COVER		
		BZ 211138	Support assembly-spare wheel	1	All to car 491-99839
		BZ 217095	Support assembly-spare wheel	1	All after 491-99839 exc 100281 thru 100483
		BZ 217094	Tapping plate-spare wheel support	1	All with 217095 support
		BZ 211139	Reinforcement-spare wheel support	1	All
		BZ 171034	Clamp bolt-spare wheel	1	All
		BZ 171414	Clamp bolt-spare wheel	1	All
		C 211141	Cover assembly-spare wheel	1	All

SPRINGS

480-490 SERIES

F

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
F1 -		SPRING ASSEMBLIES			
		C 300442	Coil spring-front-low rate	Load 2080-Rate 388	2 All (Std)
		C 301621	Coil spring-front-high rate	Load 2080-Rate 450	2 All (Opt)
		BZ 160042	Silencer-front spring	Rubber	2 All
		C 300640	Spring and cover assy-rear	Load 875-Rate 120	2 All less Opt. QQ exc Cv Bro to car 492-9914
		C 300640	Spring and cover assy-rear	Load 875-Rate 120	2 All CvBro to serial 481-113911
		C 301566	Spring and cover assy-rear-1st type	Load 1000-Rate 120	2 All CvBro after serial 481-113911
		C 302761	Spring and cover assy-rear-2nd type	Load 1000-Rate 120	2 All CvBro after serial 481-113911
		C 301622	Spring and cover assy-rear-1st type	Load 975-Rate 140	2 All (Opt)
		C 302762	Spring and cover assy-rear-2nd type	Load 975-Rate 140	2 All exc CvBro with high rate spring (Opt)
		C 300640	Spring and cover assy-rear	Load 875-Rate 120	2 Bro,Sed,Coupes
		C 301564	Spring and cover assy-rear	Load 950-Rate 120	2 Bro,Sed,Coupes
		C 302760	Spring and cover assy-rear	Load 950-Rate 120	2 All
		NOTE: 301564 superseded 300640 with 490 serial 9914; exceptions 10810 thru 10946, 17720 thru 18080, 18152 thru 19090, 19255 thru 19475.			
		C 302440	Spring assembly-rear	Load 950-Rate 120	2 All exc CvBro
		NOTE: 302440 has no cover, but has rubber inserts between leaves. They are used intermittently in sets on cars with standard springs.			
		BZ 301870	Cover set-rear spring-front half		2 All 300640, 301566, 301622,301564
		BZ 302791	Cover set-rear spring-front half		2 All 302760-1-3
		BZ 301871	Cover set-rear spring-rear half		2 All 300640,301566
		BZ 302792	Cover set-rear spring-rear half		2 All 302760-1-3
F2 -		SPRING LEAVES			
		C 302192	Rebound leaf-rear spring		2 For 300640-301564-301566-301622 Spring
		C 302193	Main leaf-rear spring		2 For 300640-301622-302079-301564-301567-302760-302761-302762 Spring
		C 302827	Main leaf-rear spring		1 For 302440 Spring
		BZ 302818	Insert-rear spring leaf cup		12 For 302440 Spring
F3 -		BZ 158863	Bracket-brake cable		1 For 302440 Spring
		REAR SPRING REBOUND CLIPS			
		BZ 302816	Clip #1-rear spring rebound	For 302440	2 All
F4 -		BZ 302817	Clip #2 & #3-rear spring rebound	For 302440	4 All
		REAR SPRING SHACKLES, BUSHING AND BOLTS			
		F 161005	Spring shackle-rear-RH	RH thread	1 All
		F 161006	Spring shackle-rear-LH	RH and LH thread	1 All
		BZ 160196	Dirt seal-for spring shackle		4 All
		F 153231	Threaded bushing assembly-upper RH and LH	RH thread	2 All
		F 153231	Threaded bushing assembly-lower RH	RH thread	1 All
		F 159180	Threaded bushing assembly-.020 oversize for 153231		1 All
		F 153232	Threaded bushing assembly-lower LH	LH thread	1 All
		F 159181	Threaded bushing assembly-.020 oversize for 153232		1 All
		BZ 48571	Plug-for threaded bushing		4 All

F

480-490 SERIES

SPRINGS

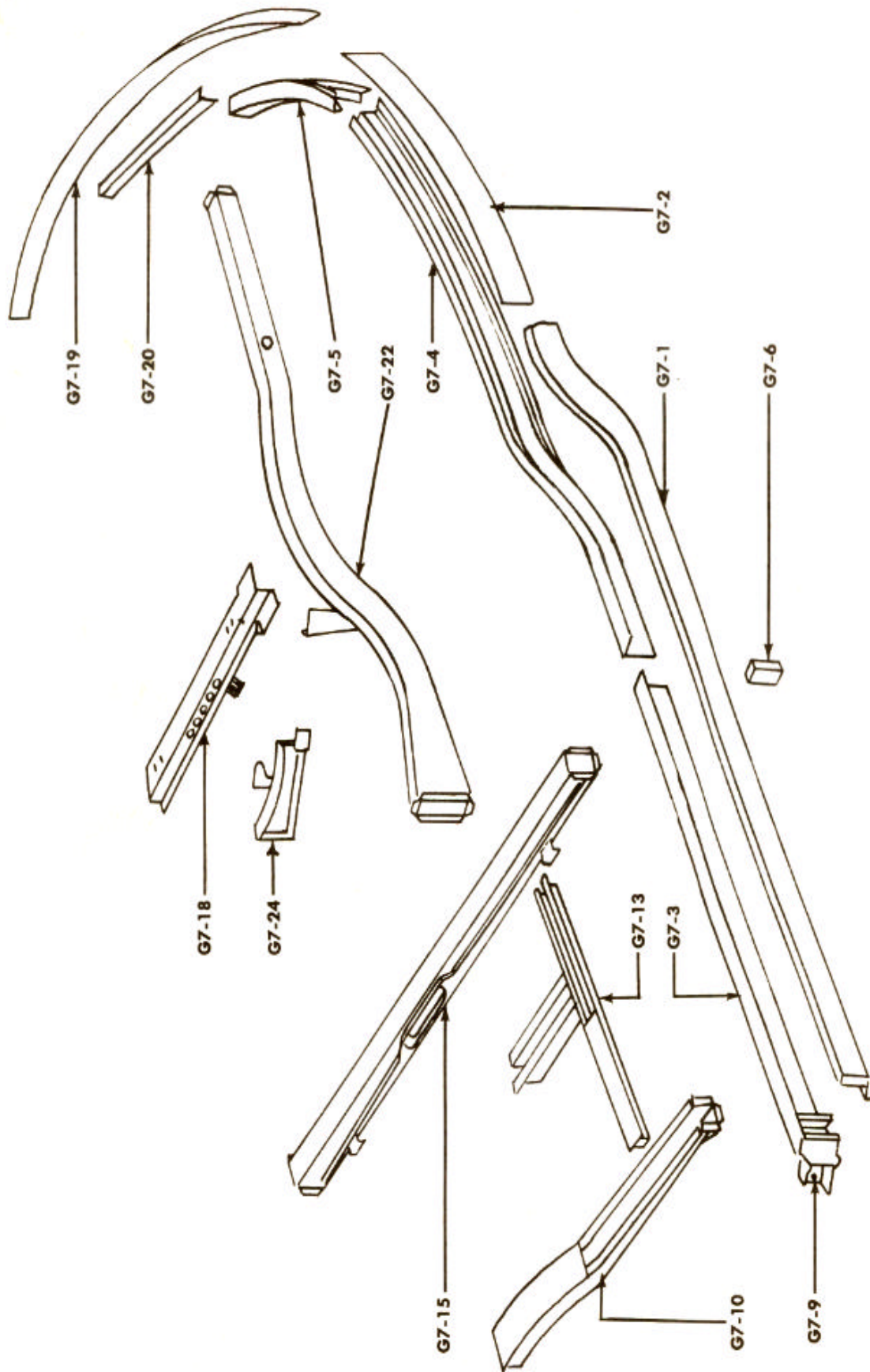
Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models	
F4-			REAR SPRING SHACKLES, BUSHING AND BOLTS (Cont'd)			
		F 45928	Grease fitting-for threaded bushing plug 67-1/2°	4	All	
		F 300441	Pin-rear spring front mounting	2	All	
		BZ 12426	Nut-rear spring front mounting pin 9/16-18	2	All	
		BZ 71223	Lockwasher-rear spring front mounting pin	2	All	
		F 159944	Bushing-rear spring front mounting Rubber	4	All	
		F 165762	Shackle and bushing kit-rear spring-RH Service	1	All	
		F 165763	Shackle and bushing kit-rear spring-LH Service	1	All	
F5 -			SPRING CENTER BOLTS			
		BZ 161181	Center bolt-rear spring	2	All exc 302440	
		BZ 302271	Center bolt-rear spring-use with tapered shim- See Group F6	2	All	
		BZ 170289	Nut-rear spring center bolt	2	All	
		BZ 302815	Center bolt-rear spring	2	All 302440 springs	
F6-			REAR SPRING U BOLT CLIPS			
		BZ 160040	Spring clip-U bolt 7- 3/4 long	4	All	
		BX 3433	Nut-rear spring clip 1/2-20	16	All	
		BZ 164226	Plate-rear spring clip-RH Shock absorber mounting	1	All	
		BZ 164227	Plate-rear spring clip-LH Shock absorber mounting	1	All	
		BZ 45302	Cushion-rear spring clip plate Rubber	4	All	
		BZ 45303	Retainer-rear spring clip plate cushion	4	All	
		BX 302270	Tapered shim-rear axle spring pad Service	2	480 All see note	
F10-	1		REAR STABILIZER			
		C 300355	Stabilizer bar	1	All	
		BZ 300433	Cushion-stabilizer bar Rubber	2	All	
		BZ 171050	Washer-stabilizer bar cushion	2	All	
		BZ 300434	Spacer-stabilizer bar cushion	2	All	
		BZ 211131	Bracket-on RH frame side member	1	All	
		BX 300334	Bracket-on axle housing See Group B1-	1	All	
		BZ 171052	Bolt-stabilizer frame bracket 5/8-18 x 3-5/8	1	All	
		BZ 171051	Bolt-stabilizer axle bracket 5/8-18 x 3-1/8	1	All	
		BX 170997	Locknut-stabilizer bracket bolts	2	All	
		BZ 300435	Sleeve-stabilizer frame bracket	1	All	
F11 -			SHOCK ABSORBERS			
			NOTE: Monroe and Delco shock absorbers are interchangeable with each other in sets (front or rear). Fronts on any one car must be of same make, likewise rears must be of same make.			
			SUMMARY OF SHOCK ABSORBER USAGE			
			Light control front shock absorbers are used with light scale front springs, and light control rear shock absorbers are used with light scale rear springs.			
			Heavy control front shock absorbers are used with heavy scale front springs, and heavy control rear shock absorbers are used with heavy scale rear springs.			
			Extra heavy duty shock absorbers are optional on all models.			

SHOCK ABSORBERS

480-490 SERIES

F

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
F11 -		SHOCK ABSORBERS (Cont'd)			
		F 300350	Shock absorber assembly-front-light control Monroe	2	All
		F 301767	Shock absorber assembly-front-heavy control Monroe	2	All
		F 302430	Shock absorber assembly-front-extra heavy duty Monroe	2	All
		F 301240	Shock absorber assembly-front-light control Delco	2	All
		F 301769	Shock absorber assembly-front-heavy control Delco	2	All
		F 301637	Shock absorber assembly-front-extra heavy duty. Delco	2	All
		2 1 F 300351	Shock absorber assembly-rear-light control Monroe	2	All
		2 1 F 301768	Shock absorber assembly-rear-heavy control Monroe	2	All
		1 F 302431	Shock absorber assembly-rear-extra heavy duty Monroe	2	All
		2 1 F 301241	Shock absorber assembly-rear-light control Delco	2	All
		2 1 F 301770	Shock absorber assembly-rear-heavy control Delco	2	All
		F 301638	Shock absorber assembly-rear-extra heavy duty Delco	2	All
		BZ 159774	Anchor plate assembly-front shock absorber	2	All
		BM 219	Bolt-front shock absorber anchor plate 5/16-18 x 3/4	4	All
		BO 170243	Plain washer-front shock absorber anchor plate bolt	4	All
		BT 70414	Lockwasher-front shock absorber anchor plate bolt	4	All
		F 157938	Cushion-front shock absorber	8	All
		ZF 46718	Retainer-front shock absorber cushion	8	All
		ZF 47605	Cup washer-front shock absorber cushion	2	All
		ZF 46720	Nut-front shock absorber cushion 3/8-24	4	All
		MF 170105	Companion nut-front shock absorber cushion	4	All
		F 47278	Grommet-rear shock absorber	8	All
		BZ 152948	Bolt-rear shock absorber upper bracket	2	All
		BX 3433	Nut-rear shock absorber upper bracket bolt	2	All
		BO 60	Lockwasher-rear shock absorber upper bracket bolt	2	All
		BZ 164226	Mounting bracket-lower-RH Rear spring clip plate	1	All
		BZ 164227	Mounting bracket-lower-LH Rear spring clip plate	1	All
		BZ 45302	Cushion-rear shock absorber mounting bracket	4	All
		BZ 45303	Retainer-rear shock absorber mounting bracket cushion	4	All
		BZ 160113	Stud-rear shock absorber lower mounting	2	All
		BZ 170352	Nut-inner end of stud 1/2-20 self locking	2	All
		BM 170343	Nut-lower stud to clip plate 7/16-20 self locking	2	All
		BZ 613	Washer-inner-lower stud	2	All
		BO 71356	Washer-outer-lower stud	2	All



Rear Frame

FRAME

480-490 SERIES

G

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
G1 -			FRONT FRAME		
		C 300360	Front frame assembly LHD	1	All
		C 301350	Front frame assembly RHD	1	All
		BZ 326	Rivet-front frame to body frame-at No. 3 cross member	8	All
		BZ 300607	Anchor bracket-front frame to body frame - at No. 4 cross member	2	All
		BZ 171085	Bolt-front frame anchor bracket 1/2-20 x 3 5/8	4	All
5	1	C 301395	Side member assembly-RH	1	All
5	1	C 301396	Side member assembly-LH	1	All
			NOTE: Side member assemblies include following parts marked with asterisk.*		
		BZ 300376	*Upper arm support and spring seat assembly-RH	1	All
		BZ 300377	*Upper arm support and spring seat assembly-LH	1	All
		BZ 326	*Rivet-upper arm support 5/16 x 3/4	16	All
		BZ 302158	*Reinforcement assembly-steering gear Left	1	All
		BZ 302159	*Reinforcement assembly-steering gear Right	1	All RHD
		BZ 300721	*Bracket-for front suspension arm bumper	2	All
		BZ 326	*Rivet-front suspension arm bumper bracket	4	All
		BZ 300670	*Bracket-engine front mounting-RH	1	All
		BZ 300671	*Bracket-engine front mounting-LH	1	All
		BZ 326	*Rivet-engine front mounting bracket	10	All
		BZ 300787	*Bracket-front frame to dash-RH	1	All {Used on all with dash to
		BZ 300788	*Bracket-front frame to dash-LH	1	All {frame brace welded to
		BO 564	*Rivet-front frame to dash bracket 1/4 x 5/8	4	All {both dash and frame. See {group AA5.
		BZ 300387	*Bracket-for brake tube At No. 2 crossmember	2	All
		BO 564	*Rivet-brake tube bracket 1/4 x 5/8	4	All
20	1	BX 300678	*Extension-front frame side member For jack	1	All
		BZ 326	*Rivet-side member extension to frame	1	All
21	1	C 301397	Cross member assembly No. 1	1	All
		BZ 300388	Bracket-radiator core mounting channel	1	All
		BZ 326	Rivet-radiator core mounting channel bracket	3	All
		BZ 301309	Bracket-grille center support	1	All
		BX 3197	Rivet-grille center support bracket 5/16 x 7/8	4	All
25	1	C 300276	Cross member assembly No. 2	1	All
		BZ 300275	Dowell-No. 2 cross member	2	All
		BZ 171120	Bolt-No. 2 cross member 1/2-20 x 1 1/4	10	All
		BO 60	Lockwasher-No. 2 cross member bolt	10	All
28	1	C 302813	Cross member assembly No. 3 LHD	1	All
		C 302814	Cross member assembly No. 3 RHD	1	All
		BX 545	Rivet-No. 3 cross member 5/16 x 1	8	All
			Splash guard-No. 3 cross member-See Group R8 -		
G7 -			REAR FRAME		
		C 210026	Side member-outer front-RH	1	All
1	7	C 210027	Side member-outer front-LH	1	All
2	7	C 210332	Side member-outer rear	2	All
		C 210002	Side member assembly-inner front-RH	1	Bro,Sed, Coupes
3	7	C 210003	Side member assembly-inner front-LH	1	Bro,Sed, Coupes
		C 210928	Side member assembly-inner front-RH	1	CvBro
		C 210929	Side member assembly-inner front-LH	1	CvBro
		C 210340	Side member assembly-inner rear-RH	1	All
4	7	C 210341	Side member assembly-inner rear-LH	1	All
5	7	C 210342	Extension-side member-inner rear-RH	1	All
		C 210343	Extension-side member-inner rear-LH	1	All
6	7	BZ 210028	Spacer-frame side member-front	4	Bro,Sed, Coupes
		BZ 210028	Spacer-frame side member-rear	2	All

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
G7 -			REAR FRAME (Cont d)		
		BZ 170631	Rivet-frame side member-inner 5/16 x 11/16	4	All
		BZ 211288	Seal-frame side member to rear fender	2	All
		BO 206198	Seal-frame side member to rear fender hole	2	All
		BO 213904	Seal-frame side member to rear fender hole	2	All
		BO 216534	Seal-frame side member to rocker panel Rear	2	All
		BO 216283	Inner water baffle-cemented to sidemember	2	All
9	7	BZ 211712	Bracket assembly-No. 3 crossmember to sidemember-RH	1	All
		BZ 211713	Bracket assembly-No. 3 crossmember to sidemember-LH .	1	All
10	1-7	C 210013	No. 4 crossmember assembly	1	All
		BZ 211702	Bracket-No. 4 crossmember to side member	1	All
		C 211896	No. 5 crossmember and stringer assembly-RH	1	All
		C 211897	No. 5 crossmember and stringer assembly-LH	1	All
		C 211691	Stringer assembly-No. 4 to No. 6 crossmembers	2	All
		C 216048	Stringer assembly-No. 4 to No. 6 crossmember-RH	1	All
		C 216049	Stringer assembly-No. 4 to No. 6 crossmember-LH	1	All
			NOTE: 2nd type stringer assemblies used with 2nd type propeller shaft center bearing support. See Group L1-.		
15	7	C 210030	No. 6 cross member assembly	1	All
		BZ 170631	Rivet-No. 6 crossmember 5/16 x 11/16	10	All
18	7	C 210080	No. 7 cross member assembly	1	All
19	7	C 210077	Rear crossmember assembly-inner	1	All
20	7	C 210075	Rear crossmember-outer	1	All
22	1	C 210086	Suspension member assembly-rear spring-RH	1	All
23	1-7	C 210087	Suspension member assembly-rear spring-LH	1	All
		BZ 152911	Rear spring rear mounting	2	All
		BZ 210840	Bracket-rear spring rear mounting-RH	1	All
		BZ 210841	Bracket-rear spring rear mounting-LH	1	All
		BZ 171327	Plug-rear spring outer suspension member Metal	2	All
		211714	Gusset assy-rear spring front mounting-RH	1	All
24	7	211715	Gusset assy-rear spring front mounting-LH	1	All
		BZ 210830	Bracket-rear spring front eye Outer	2	All
26	1	BZ 210831	Bracket-rear spring front eye Inner	1	All
		BZ 170857	Rivet-rear spring front eye bracket 3/8 x 1-1/8	1	All
		BZ 211131	Bracket assembly-rear stabilizer	2	All
		BZ 211912	Bracket assembly-rear jack extension-RH side	1	All
		BZ 211913	Bracket assembly-rear jack extension-LH side	1	All
30	1	BZ 211916	Bracket-rear bumper-center RH	1	All
31	1	BZ 211917	Bracket-rear bumper-center LH	1	All
		BZ 215786	Filler-frame member front hole-frame rocker panel	2	Bro, Sed, Coupes
		BZ 215785	Filler-frame side member front hole-frame to rocker panel	2	CvBro
		BZ 215787	Filler-frame side member rear hole-frame to rocker panel	2	All
		A 217534	Dust shield assy-RH-frame to fender at kickup	1	Bro, Coupes
		A 217535	Dust shield assy-LH-frame to fender at kickup	1	Bro, Coupes
		BO 170519	Screw-dust shield attaching	8	Bro, Coupes
		BO 171043	P/Washer-dust shield attaching screw	6	Bro, Coupes
G11 -			FRONT BUMPER		
			NOTE: 482-484-492-494 front bumpers are optional on 481-483-491-493.		
1	16	C 213512	Front bumper impact bar	1	All
6-9		HA 210828	Radiator grille guard kit	1	All

BUMPERS
480-490 SERIES
G

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models				
G11 -		FRONT BUMPER (cont'd)							
		BZ 216745	Rail-radiator grille guard-front	1	All				
		BZ 216746	Guard assy-RH-radiator grille	1	All				
		BZ 216747	Guard assy-LH-radiator grille	1	All				
		BZ 216748	Clamp-grille guard-upper	2	All				
		BZ 216749	Clamp-grille guard-lower	2	All				
		BZ 216750	Clamp-grille guard-rail	2	All				
		BZ 216751	Bracket-grille guard	2	All				
		BZ 216752	Clamp-grille guard-bracket	2	All				
		BZ 210669	Bolt-front bumper impact bar	4	481,483,491,493				
		BZ 210669	Bolt-front bumper impact bar	2	482,484,492,494				
		BZ 71591	Nut-front bumper impact bar bolt	4	482,484,492,494				
		BZ 71591	Nut-front bumper impact bar bolt	2	482,484,492,494				
		BZ 70708	Lockwasher-front bumper impact bar bolt	4	481,483,491,493				
		BZ 70708	Lockwasher-front bumper impact bar bolt	2	482,484,492,494				
		BZ 215555	Washer-front bumper impact bar bolt	2	481,483,491,493				
		BZ 213519	Spacer-front bumper impact bar	4	481,483,491,493				
		BZ 213519	Spacer-front bumper impact bar	2	482,484,492,494				
		C 213514	Front bumper impact bar to frame bar	2	All				
		BZ 171137	Bolt-front bumper frame bar	4	All				
		BO 71356	Plain washer-front bumper frame bar bolt	4	All				
		BZ 70708	Lockwasher-front bumper frame bar bolt	4	All				
		BZ 12401	Nut-front bumper frame bar bolt	2	All				
		BZ 213532	Front bumper guard assembly-RH	Standard	1	481,491,483,493			
		BZ 213533	Front bumper guard assembly-LH	Standard	1	481,491,483,493			
		11	16	BZ 213530	Front bumper guard assembly-inner-RH	1	482-492-484-494 Std-481-491-483-493 Opt		
		11	16	BZ 213531	Front bumper guard assembly-inner-LH	1	482-492-484-494 Std-481-491-483-493 Opt		
		12	16	BZ 213536	Front bumper guard assembly-outer-RH	1	482-492-484-494 Std-481-491-483-493 Opt		
		12	16	BZ 213537	Front bumper guard assembly-outer-LH	1	482-492-484-494 Std-481-491-483-493 Opt		
				BZ 71591	Nut-front bumper guard	2-4	All		
				BZ 70708	Lockwasher-front bumper guard nut	2-4	All		
				BZ 213519	Spacer-front bumper guard	2-4	All		
		15	16	BZ 213528	Front bumper license guard-lower	1	All		
				BZ 171079	Bolt-lower license guard	3	All		
				BZ 171080	Nut-lower license guard	3	All		
				BZ 71126	Lockwasher-lower license guard bolt	3	All		
				BZ 170155	Plain washer-lower license guard bolt	3	All		
		20	16	BZ 213529	Front bumper license guard-upper	1	482-492-484-494 Std-481-491-483-493 Opt		
				BZ 213525	Spacer-upper license guard	1	482-492-484-494 Std-		
				BZ 71463	Nut-upper license guard	2	All		
				BO 71076	Lockwasher-upper license guard bolt	2	All		
				BZ 204966	License plate bracket and clamp assembly	1	All		
				BO 120774	Clamp-license plate	1	All		
				BO 70899	Bolt-license plate clamp	1	All		
				BZ 70874	Nut-license plate clamp bolt	1	All		
				BO 71730	Lockwasher-license plate clamp bolt	1	All		
				BZ 171079	Bolt-license plate bracket	1	All		
				BZ 171080	Nut-license plate bracket bolt	1	All		
				BZ 71126	Lockwasher-license plate bracket bolt	1	All		
		G12-		REAR BUMPER					
				1	18	C 213522	Rear bumper center impact bar assembly	1	All
						HA 211125	Rear bumper center guard kit	1	All
						BZ 216745	Rail-rear bumper guard	1	All
				BZ 216749	Clamp assy-rear bumper guard-lower	1	All		

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models	
G12 -			REAR BUMPER (Cont'd)			
		BZ 216750	Clamp assy-rear bumper guard rail	2	All	
		BZ 216753	Bracket-rear bumper guard rail	2	All	
		BZ 216754	Guard assy-RH-rear bumper guard	1	All	
		BZ 216755	Guard assy-LH-rear bumper guard	1	All	
		BZ 216756	Clamp assy-upper-rear bumper guard	2	All	
	2	18	C 213520	Rear bumper outer impact bar-RH	1	All
	2	18	C 213521	Rear bumper outer impact bar-LH	1	All
		BZ 210669	Bolt-rear bumper outer impact bar	2	All	
		BZ 71591	Nut-rear bumper outer impact bar bolt	2	All	
		BZ 70708	Lockwasher-rear bumper outer impact bar bolt	2	All	
		BZ 213519	Spacer-rear bumper outer impact bar	2	All	
		BZ 70939	Bolt-center and outer impact bar to frame	2	All	
		BZ 171080	Nut-center and outer impact bar to frame bolt	2	All	
		BZ 71126	Lockwasher-center and outer impact bar to frame bolt	2	All	
		BZ 171214	Plain washer-center and outer impact bar to frame bolt	2	All	
	10	18	BZ 213540	Rear bumper guard assembly-RH	1	All
	10	18	BZ 213541	Rear bumper guard assembly-LH	1	All
			BZ 71591	Nut-rear bumper guard	2	All
			BZ 70708	Lockwasher-rear bumper guard nut	2	All
			BZ 213519	Spacer-rear bumper guard	2	All
	15	1	BZ 211916	Bracket-RH-rear bumper center bar	1	All
	16	1	BZ 211917	Bracket-LH-rear bumper center bar	1	All
				Welded to frame		
				Welded to frame		

ENGINE

480-490 SERIES

H

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
H1 -			ENGINE ASSEMBLY AND MOUNTING		
		C 300654	Engine assembly-with cast iron cylinder head	1	Six cyl.
		C 300655	Engine assembly-with aluminum cylinder head	1	Six cyl
		C 300656	Engine assembly-with cast iron cylinder head	1	Eight cyl
		C 301569	Engine assembly-with aluminum cylinder head	1	Eight cyl
		BM 300139	Mounting-engine front	2	All
		BZ 63	Bolt-engine front mounting to frame 3/8-24 x 3/4	4	All
		BO 73	Lockwasher-engine front mounting to frame bolt	4	All
		BX 12415	Nut-engine front mounting to frame bolt	4	All
		BM 170343	Locking nut-engine front mounting bolt	2	All
		BM 171096	Plain washer-engine front mounting bolt-left side	1	All
		BM 300798	Mounting-engine rear	1	All
		BM 171246	Bolt-engine rear mounting to clutch housing	1	All
		BZ 71445	Lockwasher-engine rear mounting to clutch housing bolt	1	All
		BO 70686	Bolt-engine rear mounting to frame 5/16-18 x 2 1/2	2	All
		BT 70414	Lockwasher-engine rear mounting to frame bolt	2	All
		BO 170185	Plain washer-engine rear mounting to frame bolt	2	All
		BZ 122	Nut-engine rear mounting to frame bolt	2	All
		BM 300823	Sleeve-engine rear mounting to frame bolt	2	All
		F 302834	Gasket kit-engine overhaul	1	All
		F 302835	Gasket kit-engine overhaul	1	All
H2 -			CYLINDER AND SUPPORT PLATES		
		C 302625	Cylinder and pistons assembly	1	Six cyl
		C 300003	Cylinder and pistons assembly	1	Eight cyl
		BM 14112	Expansion plug-cylinder 1"	3	Eight cyl
		BM 14112	Expansion plug-cylinder 1"	1	Six cyl
		BM 171044	Expansion plug-cylinder oil feed hole .687	2	Six Cyl
		BM 71049	Expansion plug-camshaft hole 1-13/16	1	All
		BM 70568	Expansion plug-inspection hole 3/4	2	Eight cyl
		BZ 61978	Plug-at camshaft bearings 25/64 cup type	4-5	All
		BM 171091	Plug-cylinder 9/16 cup type	1	All
		BM 171045	Plug-water jacket 2" cup type	3	Six cyl
		BM 171261	Plug-water jacket-oversize for 171045	3	Six cyl
		BX 231	Plug-water jacket drain 1/4 pipe	1	All
		BM 120	Plug-cylinder-for oil filter 1/8 pipe	2	Six cyl
		BM 227	Stud-generator adjusting bracket 3/8-16 x 1-1/2	1	Eight cyl
		BM 300274	Water distributing pipe-cylinder	1	Six cyl
		MF 166266	Cylinder water jacket cover assembly	1	Eight cyl
		BM 157864	Gasket-water jacket cover	1	Eight cyl
		F 161751	Gasket-water jacket cover Vellumoid-service	1	Eight cyl
		BT 395	Bolt-water jacket cover 5/16-18 x 5/8	AR	Eight cyl
		BM 71638	Plain washer-water jacket cover bolt	AR	Eight cyl
		BM 300007	Oil level gauge assembly	1	All
		BM 300008	Seal-oil level gauge Felt	1	All
		BM 300009	Washer-oil level gauge seal	1	All
		BM 300865	Guide-oil level gauge	1	All
		BM 300039	Oil filler tube	1	Six cyl
		BM 301199	Oil filler tube cap assembly	1	Six Cyl
		BM 301256	Oil filler cap assembly	1	Eight cyl
		BM 300151	Cylinder support plate assembly-front	1	Six cyl
		BM 300154	Cylinder support plate assembly-front	1	Eight cyl
		F 300157	Gasket-cylinder front support plate	1	Six cyl
		F 300019	Gasket-cylinder front support plate	1	Eight cyl
		BZ 1157	Bolt-cylinder front support plate 3/8-16 x 3/4	6-5	All
		BM 219	Bolt-cylinder front support plate 5/16-18 x 3/4	2	Six cyl
		BM 300158	Lock plate-cylinder front support plate bolt	1	Six Cyl
		BM 12109	Plain washer-cylinder front support plate bolt	2-1	All
		BT 73	Lockwasher-cylinder front support plate bolt	4	All
		BM 170899	Screw-cylinder front support plate 3/8-16 x 3/4	2	Eight cyl

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models	
H2 -			CYLINDER AND SUPPORT PLATES (cont'd)			
				1	All	
	BM 300010	Cylinder support plate-rear		1	All	
	BM 218	Bolt-rear support plate to cylinder	7/16-14 x 1-1/8	1	All	
	BZ 104	Lockwasher-rear support plate to cylinder bolt		2	All	
	BM 40343	Dowel-rear support plate to cylinder		3	All	
	BZ 1157	Bolt-rear support plate	3/8-16 x 3/4	3	All	
	BO 73	Lockwasher-rear support plate bolt				
H3 -			CYLINDER HEAD & SPARK PLUGS			
	C 301765	Cylinder head assembly-cast iron	Standard	1	Six cyl	
	C 300265	Cylinder head assembly-aluminum	Optional	1	Six cyl	
	C 166269	Cylinder head assembly-cast iron	Standard	1	Eight cyl	
	C 165603	Cylinder head assembly-aluminum	Optional	1	Eight cyl	
	BM 9751	Expansion plug-for cast iron head	7/8	4	Eight cyl	
	BZ 2346	Pipe plug-for Weather Control connection	3/8	1	All without HWC	
	BM 170877	Pipe plug-aluminum-3/8	With aluminum head	1-2	All	
	F 300011	Gasket-cylinder head	For cast iron head	1	Six cyl	
	F 300665	Gasket-cylinder head	For aluminum head	1	Six cyl	
	F 302841	Gasket-cylinder head	For cast iron head	1	Optional with 300011	
	F 166240	Gasket-cylinder head	For cast iron head	1	Eight cyl	
	F 166625	Gasket-cylinder head	For aluminum head	1	Eight cyl	
	BM 171249	Cap screw-cylinder head		21	Six cyl	
	BM 171096	Plain wsaher-cyl head cap screw	With aluminum head	21	Six cyl	
	BM 301772	Stud-cylinder head-short	3-3/16 long	26	Eight cyl	
	BM 150388	Stud-cylinder head-long	3-27/32 long	4	Eight cyl	
	BM 9665	Nut-cylinder head stud	7/16-14	30	Eight cyl	
	BM 171096	Washer-cylinder head	Used with aluminum head	26	Eight cyl	
	BM 300015	Water outlet-cylinder head		1	Six cyl	
	BM 300017	Water outlet-cylinder head		1	Eight cyl	
	BM 300201	Gasket-cylinder head water outlet		1	Six cyl	
	MF 166273	Gasket-cylinder head water outlet		1	Eight cyl	
	BT 1308	Bolt-cylinder head water outlet	3/8-16 x 1-1/8	2	All	
	BO 73	Lockwasher-cylinder head water outlet bolt`		2	All	
	F 166272	Thermostat-water outlet	Opens 150°-155°	1	All	
	SP 161664	Thermostat-water outlet	Opens 165°-170°	1	All (Service)	
	F 159058	Temperature indicator element-cylinder head		1	All	
	BZ 70863	Terminal screw-temperature indicator element		1	All	
	BO 70465	Lockwasher-temperature indicator element terminal		1	All	
	SP 157054	Spark plug-J7 (formerly J9)	Used with cast iron head	6-8	All	
	SP 157055	Spark plug-H10	Used with aluminum head	6-8	All	
	H4 -			EXHAUST MANIFOLD		
C 301967		Exhaust manifold and damper assy		1	Six cyl	
C 301584		Exhaust manifold assy		1	Eight cyl	
BM 161015		Stud-for carburetor		4	Eight cyl	
BM 153168		Stud-exhaust damper spring-top		1	Eight cyl	
BM 13073		Stud-exhaust damper cover	5/16-18 x 1 1/4	2	Eight cyl	
BM 37949		Stud-exhaust damper spring-bottom		1	Eight cyl	
BM 166626		Heater tube-carburetor choke		1	Eight cyl	
BM 38089		Bushing-exhaust damper shaft		1	Eight cyl	
BM 170992		Stud-intake to exhaust manifold		3	Six cyl	
BM 13413		Stud-manifold elbow		3	Six cyl	
BM 300083		Heat tube-carburetor choke		1	Six cyl	
BM 301599		Damper - exhaust		1	Six cyl	
BM 300085		Shaft-exhaust damper		1	Six cyl	
BM 38089		Bushing-exhaust damper shaft	Short	1	Six cyl	
BM 301587		Bushing-exhaust damper shaft	Long	1	Six cyl	

ENGINE

480-490 SERIES

H

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
H4-			EXHAUST MANIFOLD (cont'd)		
		BM 300087	Spacer-exhaust damper shaft	1	Six cyl
		BM 301304	Stop-exhaust damper anti-rattle	1	Six cyl
		BM 300159	Thermostat-exhaust damper	1	Six cyl
		BM 300086	Pin-exhaust damper thermostat	1	Six cyl
		BZ 30868	Clip-exhaust damper thermostat On shaft	1	Six cyl
		BM 300129	Counterweight-exhaust damper	1	Six cyl
		BM 5813	Taper pin-counterweight	1	Six cyl
		BM 170990	Stud-exhaust manifold to cyl 3/8-16 x 1-5/8	2	Six cyl
		BM 170654	Stud-manifold to cylinder 3/8-16 x 1-3/8	10	Eight cyl
		BM 71058	Nut-manifold to cylinder stud	4-10	All
		BX 673	Plain washer-manifold to cyl stud	4-10	All
		F 300124	Gasket-exhaust and intake manifold to cyl	1	Six cyl
		F 153158	Gasket-exhaust manifold to cyl-end	2	Eight cyl
		F 153159	Gasket-exhaust manifold to cyl-inter	2	Eight cyl
		F 153160	Gasket-exhaust manifold to cyl-center	1	Eight cyl
		BM 300272	Elbow-exhaust manifold outlet LHD	1	Six cyl
		BM 301520	Elbow-exhaust manifold outlet RHD	1	Six cyl
		F 300273	Gasket-exhaust manifold outlet elbow	1	Six cyl
		BM 71058	Nut-exhaust manifold outlet elbow stud	3	Six cyl
		BM 301905	Elbow & stud assembly-exhaust manifold RHD	1	Eight cyl
		BM 13143	Stud-exhaust manifold elbow RHD	1	Eight cyl
		BM 42246	Gasket-exhaust manifold elbow	1	Eight cyl
		BM 71058	Nut-exhaust manifold elbow stud	2	Eight cyl
		BM 153165	Exhaust damper & shaft assy	1	Eight cyl
		BM 87946	Spring-top-exhaust damper	1	Eight cyl
		BM 37947	Retainer-top-exhaust damper spring	1	Eight cyl
		BM 45751	Spring-bottom-exhaust damper	1	Eight cyl
		BM 45731	Retainer-bottom-exhaust damper spring	1	Eight cyl
		BM 45528	Thermostat-exhaust damper	1	Eight cyl
		BM 71011	Plain washer-exhaust damper shaft	1	Eight cyl
		BM 37946	Anti-rattle spring-exhaust damper	1	Six cyl
		BM 153582	Anti-rattle spring-exhaust damper	1	Eight cyl
		BM 302115	Clip-anti-rattle spring to cyl stud	1	Six cyl
		BM 153169	Cover assy-exhaust damper	1	Eight cyl
		BM 38088	Damper stop-exhaust damper cover	2	Eight cyl
		BM 38089	Bushing-exhaust damper cover	1	Eight cyl
		F 153171	Gasket-exhaust damper cover	1	Eight cyl
		BM 71687	Nut-exhaust damper cover stud 5/16-18	2	Eight cyl
H5-			INTAKE MANIFOLD		
		C 302459	Intake manifold assembly-aluminum	1	Six cyl
		C 302458	Intake manifold assembly Cast iron	1	Six cyl
		C 301815	Intake manifold assembly-std Aluminum	1	Eight cyl
		C 301813	Intake manifold assembly Cast iron	1	Eight cyl
		BM 70568	Expansion plug-for cast iron manifold 3/4	3	Six cyl
		BM 170897	Expansion plug-for aluminum manifold	3	Six cyl
		BT 12437	Expansion plug-for cast iron manifold 3/8	1	Eight cyl
		BM 170938	Expansion plug-for aluminum manifold	1	Eight cyl
			NOTE: 302459 and 302458 have carburetor flange at slight angle to set carburetor in vertical position. Effective point for 302458 is 490 serial 94300, exceptions 94590 to 95295 during which period 302459 was used. Effective point for 302459 is 301813 Intake Manifold (cast iron) superseded 301815 Intake Manifold (aluminum) on Feb. 29, 1949, Exact car number not available.		
		BM 71100	Pipe plug-for vacuum connection 3/8	1	All without VD or HDM

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
H5 -			INTAKE MANIFOLD (cont'd)		
		BM 300122	Clamp-intake and exhaust manifold to cylinder	8	Six cyl.
		BM 170991	Stud-intake and exhaust manifold to cylinder clamp	8	Six cyl.
		BM 71058	Nut-intake and exhaust manifold to cylinder clamp stud	8	Six cyl.
		BM 170990	Stud-intake manifold to cylinder 3/8-16 x 1-5/8	2	Six cyl.
		BM 71058	Nut-intake manifold to cylinder stud 3/8-16	2	Six cyl.
		BM 227	Stud - intake manifold to cylinder 3/8-6 x 1-1/2	8	Eight cyl.
		BM 110	Nut - Intake manifold to cylinder stud 3/8-16	8	Eight cyl.
		BZ 673	Washer -intake manifold to cyl. stud -with aluminum manifold	2	Six cyl.
		BM 18308	Washer -intake manifold to cyl. stud-with aluminum manifold	6	Eight cyl.
		BM 170992	Stud-intake to exhaust manifold	3	Six cyl.
		BT 71680	Bolt-intake to exhaust manifold	1	Six cyl.
		BM 71058	Nut-intake to exhaust manifold bolt 3/8 -16	4	Six cyl.
		BM 71243	Bolt-intake to exhaust manifold 3/8-16 x 1-1/4	4	Eight cyl.
		BM 18308	Plain washer-intake to exhaust manifold bolt	4	All
		F 300123	Gasket-intake to exhaust manifold	1	Six cyl.
		F 152530	Gasket-intake to exhaust manifold	1	Eight cyl.
		F 300124	Gasket-intake and exhaust manifold to cylinder	1	Six cyl.
		F 152537	Gasket-intake manifold to cylinder Small	2	Eight cyl.
		F 152538	Gasket-intake manifold to cylinder Large	2	Eight cyl.
		BM 154977	Tube assembly-for windshield cleaner	1	All
		BM 170127	Union-windshield cleaner tube	1	Six cyl. with std fuel pump
		BM 170054	Elbow-windshield cleaner tube 45°	1	Six cyl. with combination pump
		BM 170054	Elbow-windshield cleaner tube 45°	1	Eight cyl. with std fuel pump
		BM 170282	Elbow-windshield cleaner tube 90°	1	Eight cyl. with combination pump
		BM 158635	Rubber tube-windshield cleaner	1	All with combination pump
		BM 158636	Connector-windshield cleaner tube	1	All with combination pump
H6-			CRANKSHAFT AND FLYWHEEL		
		C 301779	Crankshaft assy - standard size rods and mains	1	Six cyl.
		C 300101	Crankshaft assy - standard size rods and mains	1	Eight cyl.
		C 301798	Crankshaft assy - .010 undersize rods and mains	1	Six cyl.
		C 300247	Crankshaft assy - .010 undersize rods and mains	1	Eight cyl.
		BM 300264	Bolt - for flywheel	6	All
		BM 162673	Bearing cap No. 1 - crankshaft	1	Eight cyl.
		BM 162674	Bearing cap No. 2 - crankshaft	1	Eight cyl.
		BM 162675	Bearing cap No. 3 - crankshaft	1	Eight cyl.
		BM 162676	Bearing cap No. 4 - crankshaft	1	Eight cyl.
		BM 162677	Bearing cap No. 5 - crankshaft	1	Eight cyl.
		13M 300115	Screw-crankshaft bearing cap	6	Six cyl.
		BM 300116	Screw-crankshaft bearing cap For No. 1 cap	2	Six cyl.
		BM' 170981	Lockwasher-crankshaft hearing cap screw	6	Six cyl.
		BM 154741	Stud-crankshaft bearing cap 3-1/4 long	8	Eight cyl.
		BM 154742	Stud-crankshaft bearing cap 4-1 /2 long	2	Eight cyl.
		BM 170539	Plain washer - crankshaft bearing cap stud	10	Eight cyl.
		BX 3433	Nut-crankshaft bearing cap stud 1/2-20	10	Eight cyl.
		BZ 170366	Companion nut-crankshaft bearing cap stud	10	Eight cyl.
		BM 303799	Lockplate - #1 bearing cap screw	2	Six cyl.
		BM 300113	Dowel-crankshaft bearing cap	8	Six cyl.
		BM 300092	Seal-long -for Nos. 1 and 4 bearing caps Wood	4	Six cyl.
		BM 300093	Seal-short -for No. 1 bearing cap Wood	2	Six cyl.
		BM 13569	Packing-for No. 1 bearing cap	AR	Eight cyl.
			NOTE: Select bearings to give correct clearance specified by Technical Service Department. Each package contains two bearing halves.		

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
H6-			CRANKSHAFT AND FLYWHEEL (cont'd)		
		BM 302725	Bearing assy-crankshaft-No. 1	Standard size	1 AR Six cyl.
		BM 302730	Bearing assy-crankshaft-No. 2	Standard size	1AR Six cyl.
		BM 302735	Bearing assy-crankshaft-No. 3	Standard size	1 AR Six cyl.
		BM 302740	Bearing assy-crankshaft-No. 4	Standard size	1 AR Six cyl.
		BM 302726	Bearing assy-crankshaft-No. 1	.001 u/size	1 AR Six cyl.
		BM 302731	Bearing assy-crankshaft-No. 2	.001 u/size	1 AR Six cyl.
		BM 302736	Bearing assy-crankshaft-No. 3	.001 u/size	1 AR Six cyl.
		BM 302741	Bearing assy-crankshaft-No. 4	.001 u/size	1 AR Six cyl.
		BM 302727	Bearing assy-crankshaft-No. 1	.002 it/size	1 AR Six cyl.
		BM 302732	Bearing assy-crankshaft-No. 2	.002 u/size	1 AR Six cyl.
		BM 302737	Bearing assy-crankshaft-No. 3	.002 u/size	1 AR Six cyl.
		BM 302742	Bearing assy-crankshaft-No. 4	.002 u/size	1 AR Six cyl.
		BM 302728	Bearing assy-crankshaft-No. 1	.010 u/size	1 AR Six cyl.
		BM 302733	Bearing assy-crankshaft-No. 2	.010 u/size	1 AR Six cyl.
		BM 302738	Bearing assy-crankshaft-No. 3	.010 u/size	1 AR Six cyl.
		BM 302743	Bearing assy-crankshaft-No. 4	.010 u/size	1 AR Six cyl.
		BM 302729	Bearing assy-crankshaft-No. 1	.012 u/size	1 AR Six cyl.
		BM 302734	Bearing assy-crankshaft-No. 2	.012 u/size	1 AR Six cyl.
		BM 302739	Bearing assy-crankshaft-No. 3	.012 u/size	1 AR Six cyl.
		BM 302744	Bearing assy-crankshaft-No. 4	.012 u/size	1 AR Six cyl.
		BM 157970	Bearing-crankshaft-No. 1 upper	Unfinished	1 Eight cyl.
		BM 157971	Bearing-crankshaft-No. 1 Lower	Unfinished	1 Eight cyl.
		BM 157972	Bearing-crankshaft-No. 2 upper	Unfinished	1 Eight cyl.
		BM 157973	Bearing-crankshaft-No. 2 lower	Unfinished	1 Eight cyl.
		BM 157974	Bearing-crankshaft-No. 3 upper	Unfinished	1 Eight cyl.
		BM 157975	Bearing-crankshaft-No. 3 lower	Unfinished	1 Eight cyl.
		BM 157976	Bearing-crankshaft-No. 4 upper	Unfinished	1 Eight cyl.
		BM 157977	Bearing-crankshaft-No. 4 lower	Unfinished	1 Eight cyl.
		BM 157978	Bearing-crankshaft-No. 5 upper	Unfinished	1 Eight cyl.
		BM 162537	Bearing-crankshaft-No. 5 lower	Unfinished	1 Eight cyl.
		MF 157983	Bearing assembly-crankshaft-No. 1-reamed	Standard	1 Eight cyl.
		MF 157984	Bearing assembly-crankshaft-No. 2-reamed	Standard	1 Eight cyl.
		MF 157985	Bearing assembly-crankshaft-No. 3-reamed	Standard	1 Eight cyl.
		MF 157986	Bearing assembly-crankshaft-No. 4-reamed	Standard	1 Eight cyl.
		MF 162541	Bearing assembly-crankshaft-No. 5-reamed	Standard	1 Eight cyl.
		MF 165553	Bearing assy-crankshaft-No. 1-reamed	.010 undersize	1 Eight cyl.
		MF 165554	Bearing assy-crankshaft-No. 2-reamed	.010 undersize	1 Eight cyl.
		MF 165555	Bearing assy-crankshaft-No. 3-reamed	.010 undersize	1 Eight cyl.
		MF 165556	Bearing assy-crankshaft-No. 4-reamed	.010 undersize	1 Eight cyl.
		MF 165561	Bearing assy-crankshaft-No. 5-reamed	.010 undersize	1 Eight cyl.
		BM 2335	Screw-crankshaft bearing	1/4-20 x 1/2	10 Eight cyl.
		BM 301810	Seal-crankshaft rear bearing		2 Six cyl.
		BM 300259	Dowel-rear bearing seal retainer		2 Six cyl.
		BZ 70872	Bolt-rear bearing seal retainer		3 Six cyl.
		BO 71730	Lockwasher-rear bearing seat retainer bolt		3 Six cyl.
		BM 300254	Crankshaft oil throw assembly-upper		1 Eight cyl.
		BM 300256	Crankshaft oil throw-lower		1 Eight cyl.
		BM 37327	Gasket-oil throw-upper		1 Eight cyl.
		BM 37328	Gasket-oil throw-lower		1 Eight cyl.
		BM 38948	Reinforcement-oil throw-lower		2 Eight cyl.
		BM 70484	Bolt-oil throw	1/4-20 x 7/16	5 Eight cyl.
		BO 9159	Bolt-oil throw	1/4-20 x 5/8	2 Eight cyl.
		BO 105	Lockwasher-oil throw bolt		7 Eight cyl.
		C 166302	Flywheel assembly		1 All
		F 166277	Starter ring-flywheel		1 All
		BM 40281	Drain plug-flywheel		2 All
		BM 12117	Gasket-flywheel drain plug		2 All
		BM 40282	Dowel pin-for clutch cover		2 All
		BM 300264	Bolt-flywheel		6 All
		BM 155656	Nut-flywheel bolt		6 All
		BO 73	Lockwasher-flywheel bolt		8 All

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models		
H7-			CAMSHAFT				
		C 300022	Camshaft	1	Six cyl		
		C 166221	Camshaft	1	Eight cyl		
		BM 300020	Bearing-camshaft-No. 1	Unfinished	1	Six cyl	
		BM 300021	Bearing-camshaft-No. 2	Unfinished	1	Six cyl	
		BM 300023	Bearing-camshaft-No. 3	Unfinished	1	Six cyl	
		BM 300024	Bearing-camshaft-No. 4	Unfinished	1	Six cyl	
		F 300132	Bearing-camshaft-No. 1	Reamed	1	Six cyl	
		F 300133	Bearing-camshaft-No. 2	Reamed	1	Six cyl	
		F 300134	Bearing-camshaft-No. 3	Reamed	1	Six cyl	
		F 300135	Bearing-camshaft-No. 4	Reamed	1	Six cyl	
		BM 162184	Bearing-camshaft-No. 1	Unfinished	1	Eight cyl	
		BM 162185	Bearing-camshaft-No. 2	Unfinished	1	Eight cyl	
		BM 162186	Bearing-camshaft-No. 3	Unfinished	1	Eight cyl	
		BM 162187	Bearing-camshaft-No. 4	Unfinished	1	Eight cyl	
		BM 162188	Bearing-camshaft-No. 5	Unfinished	1	Eight cyl	
		MF 162630	Bearing-camshaft-No. 1	Reamed	1	Eight cyl	
		MF 162631	Bearing-camshaft-No. 2	Reamed	1	Eight cyl	
		MF 162632	Bearing-camshaft-No. 3	Reamed	1	Eight cyl	
		MF 162633	Bearing-camshaft-No. 4	Reamed	1	Eight cyl	
		MF 162634	Bearing-camshaft-No. 5	Reamed	1	Eight cyl	
		BM 43435	Thrust button-camshaft		1	Eight cyl	
		BT 163442	Spring-camshaft thrust button		1	Eight cyl	
		BM 160319	Thrust washer-camshaft	Standard	1	Eight cyl	
		BM 162180	Thrust washer-camshaft	Service	1	Eight cyl	
		BM 300078	Thrust plate-for camshaft		1	Six cyl	
		BT 395	Bolt-camshaft thrust plate to cylinder		2	Six cyl	
		BM 300079	Lock-camshaft thrust plate bolt		2	Six cyl	
	H8-			CONNECTING ROD			
				NOTE: In eight cylinder engines connecting rods Nos. 1, 3, 5 and 7 are RH; Nos. 2, 4, 6 and 8 are LH.			
			F 302601	Connecting rod and cap assy	6	Six cyl	
				NOTE: When replacing connecting rod and cap assembly make sure the weight of the assembly used, as a replacement, is in accordance with specifications furnished by the Technical Service Department.			
			F 166241	Connecting rod and cap assy-LH	Standard size	4	Eight cyl
			F 166242	Connecting rod and cap assy-LH	Standard size	4	Eight cyl
			F 165564	Connecting rod and cap assy-LH	.010 u/size	4	Eight cyl
			F 165565	Connecting rod and cap assy-LH	.010 u/size	4	Eight cyl
			F 166504	Connecting rod end cap assy-RH-rebabbitted-exc		4	Eight cyl
			F 166505	Connecting rod and cap assy-LH- rebabbitted-exc		4	Eight cyl
			BM 300056	Bolt-connecting rod cap		12	Six cyl
			BM 155655	Bolt-connecting rod cap		16	Eight cyl
		BM 155656	Nut-connecting rod cap bolt		12-16	All	
		MF 170105	Companion nut-connecting rod cap bolt		12-16	All	
		F 302295	Bushing-for piston pin		6	Six cyl	
		F 166244	Bushing-for piston pin		8	Eight cyl	
		F 302745	Bearing pkg-connecting rod	Standard	6	Six cyl	
		F 302746	Bearing pkg-connecting rod	.001 u/size	6	Six cyl	
		F 302747	Bearing pkg-connecting rod	.002 u/size	6	Six cyl	
		F 302748	Bearing pkg-connecting rod	.010 u/size	6	Six cyl	
		F 302749	Bearing pkg-connecting rod	.012 u/size	6	Six cyl	

ENGINE

480-490 SERIES

H

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
H8-			CONNECTING ROD (cont'd)		
			NOTE: Select bearings to give clearance specified by Technical Service Department. Each package consists of two halves.		
H9-			PISTON		
			NOTE: Piston size shown here is major diameter at top of skirt just before chamfer under Nol 3 ring groove.		
		F 300801	Piston Code B Size 3.560	6	Six cyl
		F 300802	Piston Code D Size 3.561	6	Six cyl
		F 300803	Piston Code F Size 3.562	6	Six cyl
		F 300804	Piston Code J Size 3.564	6	Six cyl
		F 300805	Piston Code L Size 3.565	6	Six cyl
		F 300806	Piston Code P Size 3.567	6	Six cyl
		F 300807	Piston Code BO Size 3.570	6	Six cyl
		F 300808	Piston Code DO Size 3.571	6	Six cyl
		F 300809	Piston Code FO Size 3.572	6	Six cyl
		F 300810	Piston Code LO Size 3.575	6	Six cyl
		F 300811	Piston Code BB Size 3.580	6	Six cyl
		F 300812	Piston Code DD Size 3.581	6	Six cyl
		F 300813	Piston Code FF Size 3.582	6	Six cyl
			NOTE: Above pistons are for service in engines produced prior to April 19, 1949. These pistons <u>must not</u> be used in cylinder blocks having the metal milled out of the top surface in part of area between each bore and the adjacent valve openings		
		F 302712	Piston Code B Size 3.560	6	Six cyl
		F 302713	Piston Code D Size 3.561	6	Six cyl
		F 302714	Piston Code F Size 3.562	6	Six cyl
		F 302715	Piston Code J Size 3.564	6	Six cyl
		F 302716	Piston Code L Size 3.565	6	Six cyl
		F 302717	Piston Code P Size 3.567	6	Six cyl
		F 302718	Piston Code BO Size 3.570	6	Six cyl
		F 302719	Piston Code DO Size 3.571	6	Six cyl
		F 302720	Piston Code FO Size 3.572	6	Six cyl
		F 302721	Piston Code LO Size 3.575	6	Six cyl
		F 302722	Piston Code BB Size 3.580	6	Six cyl
		F 302723	Piston Code DD Size 3.581	6	Six cyl
		F 302724	Piston Code FF Size 3.582	6	Six cyl
			NOTE: The above pistons for service use in cylinder block produced on and after April 19, 1949 with metal milled out of top surface between bores and adjacent valve opening.		
		F 166584	Piston Code B Size 2.9985	6	Eight cyl
		F 166585	Piston Code D Size 2.9995	6	Eight cyl
		F 166586	Piston Code F Size 3.0005	6	Eight cyl
		F 166587	Piston Code J Size 3.0025	6	Eight cyl
		F 166588	Piston Code L Size 3.0035	6	Eight cyl
		F 166589	Piston Code P Size 3.0055	6	Eight cyl
		F 166590	Piston Code BO Size 3.0085	6	Eight cyl
		F 166591	Piston Code DO Size 3.0095	6	Eight cyl
		F 166592	Piston Code FO Size 3.0105	6	Eight cyl
		F 166593	Piston Code LO Size 3.0135	6	Eight cyl
		F 166594	Piston Code BB Size 3.0185	6	Eight cyl
		F 166595	Piston Code DD Size 3.0195	6	Eight cyl
		F 166596	Piston Code FF Size 3.0205	6	Eight cyl
		F 166597	Piston Code BOOO Size 3.0285	6	Eight cyl
		F 166598	Piston Code EOOO Size 3.0300	6	Eight cyl

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
H9-			PISTON (cont'd)		
		BM 300213	Pin-piston ring	12-16	All
		F 300061	Piston pin	Std size	6 Six cyl
		F 301522	Piston pin	.002 o/s	6 Six cyl
		F 301523	Piston pin	.005 o/s	6 Six cyl
		F 301524	Piston pin	.010 o/s	6 Six cyl
		F 37029	Piston pin	Std size	8 Eight cyl
		F 165572	Piston pin	.002 o/s	8 Eight cyl
		F 165573	Piston pin	.005 o/s	8 Eight cyl
		F 165574	Piston pin	.010 o/s	8 Eight cyl
		BM 300649	Lock ring-piston pin	12	Six cyl
		BM 60063	Lock ring-piston pin	16	Eight cyl
		F 300064	Piston ring-compression	Std size	12 Six cyl
		F 301160	Piston ring-compression	.002 o/s	12 Six cyl
		F 301161	Piston ring-compression	.005 o/s	12 Six cyl
		F 300065	Piston ring-compression	.010 o/s	12 Six cyl
		F 301162	Piston ring-compression	.015 o/s	12 Six cyl
		F 300066	Piston ring-compression	.020 o/s	12 Six cyl
		F 158917	Piston ring-compression	Std size	16 Eight cyl
		F 166708	Piston ring-compression	.003 o/s	16 Eight cyl
		F 166709	Piston ring-compression	.005 o/s	16 Eight cyl
		F 158918	Piston ring-compression	.010 o/s	16 Eight cyl
		F 166710	Piston ring-compression	.015 o/s	16 Eight cyl
		F 166711	Piston ring-compression	.020 o/s	16 Eight cyl
		F 165542	Piston ring-compression	.030 o/s	16 Eight cyl
		F 300820	Piston ring-upper oil	Std size	6 Six cyl
		F 301164	Piston ring-upper oil	.003 o/s	6 Six cyl
		F 301165	Piston ring-upper oil	.005 o/s	6 Six cyl
		F 300821	Piston ring-upper oil	.010 o/s	6 Six cyl
		F 301166	Piston ring-upper oil	.015 o/s	6 Six cyl
		F 300822	Piston ring-upper oil	.020 o/s	6 Six cyl
		F 43456	Piston ring-upper oil	Std size	8 Eight cyl
		F 166712	Piston ring-upper oil	.003 o/s	8 Eight cyl
		F 166713	Piston ring-upper oil	.005 o/s	8 Eight cyl
		F 43457	Piston ring-upper oil	.010 o/s	8 Eight cyl
		F 166714	Piston ring-upper oil	.015 o/s	8 Eight cyl
		F 166715	Piston ring-upper oil	.020 o/s	8 Eight cyl
		F 165538	Piston ring-upper oil	.030 o/s	8 Eight cyl
		F 300067	Piston ring-lower oil	Std size	6 Six cyl
		F 301168	Piston ring-lower oil	.003 o/s	6 Six cyl
		F 301169	Piston ring-lower oil	.005 o/s	6 Six cyl
		F 300068	Piston ring-lower oil	.010 o/s	6 Six cyl
		F 301170	Piston ring-lower oil	.015 o/s	6 Six cyl
		F 300069	Piston ring-lower oil	.020 o/s	6 Six cyl
		F 158423	Piston ring-lower oil	Std size	8 Eight cyl
		F 166716	Piston ring-lower oil	.003 o/s	8 Eight cyl
		F 166717	Piston ring-lower oil	.005 o/s	8 Eight cyl
		F 158424	Piston ring-lower oil	.010 o/s	8 Eight cyl
		F 166718	Piston ring-lower oil	.015 o/s	8 Eight cyl
		F 166719	Piston ring-lower oil	.020 o/s	8 Eight cyl
		SP 302185	Piston ring set-Sealed Power cast iron type	Std size	1 Six cyl
		SP 302447	Piston ring set-Sealed Power cast iron type	.010 o/s	1 Six cyl
		SP 302448	Piston ring set-Sealed Power cast iron type	.020 o/s	1 Six cyl
		SP 166327	Piston ring set-Sealed Power cast iron type	Std size	1 Eight cyl
		SP 166448	Piston ring set-Sealed Power cast iron type	.010 o/s	1 Eight cyl
		SP 166449	Piston ring set-Sealed Power cast iron type	.020 o/s	1 Eight cyl
		SP 166634	Piston ring set-Pedric cast iron type	Std size	1 Eight cyl
		SP 166661	Piston ring set-Pedric cast iron type	.010 o/s	1 Eight cyl
		SP 166662	Piston ring set-Pedric cast iron type	.020 o/s	1 Eight cyl

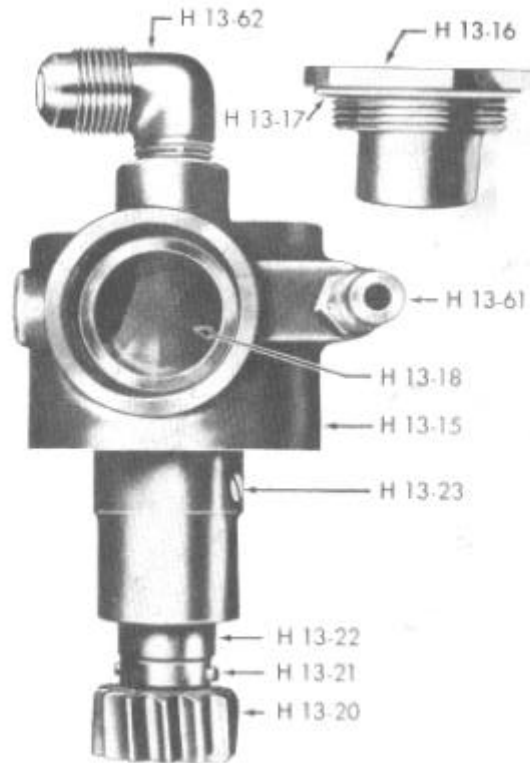
ENGINE

480-490 SERIES

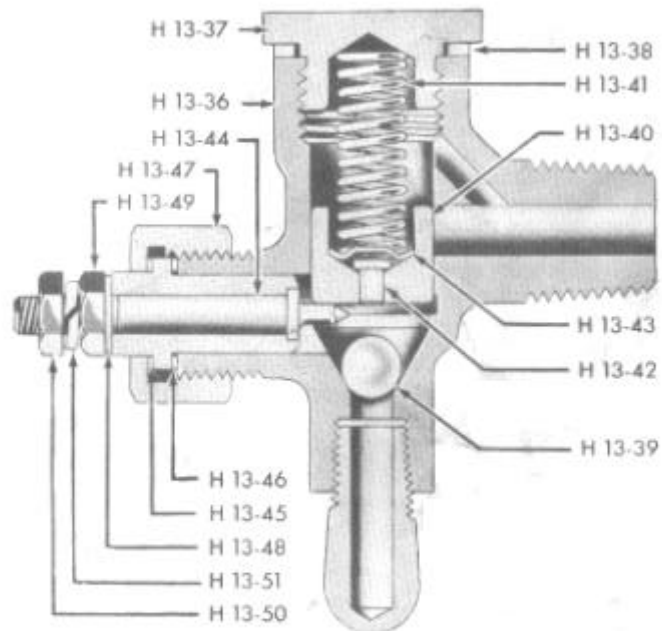
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Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
H9-		PISTON (cont'd)			
		SP 166493	Piston ring set-Sealed Power steel segment type	Std size	1 Eight cyl.
		SP 166494	Piston ring set-Sealed Power steel segment type.	.010 o/s	1 Eight cyl.
		SP 166495	Piston ring set-Sealed Power steel segment type.	.020 o/s	1 Eight cyl.
		SP 166633	Piston ring set-Pedric steel segment type	Std size	1 Eight cyl.
		SP 166659	Piston ring set-Pedric steel segment type	.010 o/s	1 Eight cyl.
H10-		SP 166660	Piston ring set-Pedric steel segment type	.020 o/s	1 Eight cyl.
		VIBRATION DAMPENER			
		BM 301934	Vibration dampener assembly		1 All
		BM 301935	Pulley-fan belt		1 All
		BM 300099	Hub		1 All
		BM 155481	Facing		2 All
		BM 37025	Cover plate		1 All
		BZ 908	Screw-for cover plate	5/16-18 x 7/8	6 All
		BT 70414	Lockwasher-cover plate screw		6 All
		MF 40286	Spacer-dampener		1 All
		BM 11799	Key-dampener hub	Woodruff 1/4 x 7/8	1 All
		BM 164169	Cap screw-vibration dampener	On crankshaft	1 All
		BM 300554	Lock-vibration dampener cap screw		1 All
H11-		VALVES AND TAPPETS			
		F 300032	Valve-inlet		6 Six cyl.
		F 166308	Valve-inlet		8 Eight cyl.
		F 300033	Valve-exhaust		6 Six cyl.
		F 166311	Valve-exhaust		8 Eight cyl.
		F 300041	Spring-valve		12 Six cyl.
		F 161965	Spring-valve		16 Eight cyl.
		BM 300037	Seat-valve spring		12 Six cyl.
		BM 155363	Seat-valve spring		16 Eight cyl.
		BM 300038	Retainer-valve spring seat		24 Six cyl.
		BM 60104	Retainer-valve spring seat		16 Eight cyl.
		F 300088	Guide-inlet valve		6 Six cyl.
		F 166199	Guide-inlet valve		8 Eight cyl.
		F 300089	Guide-exhaust valve		6 Six cyl.
		F 166200	Guide-exhaust valve		8 Eight cyl.
		F 300075	Valve tappet and adjusting screw assy	Std. size	12 Six cyl.
		BM 302594	Valve tappet and adjusting screw assy	.002 o/s	12 Six cyl.
		BM 302595	Valve tappet and adjusting screw assy	.004 o/s	12 Six cyl.
		BM 302596	Valve tappet and adjusting screw assy	.010 o/s	12 Six cyl.
		F 300077	Adjusting screw		12 Six cyl.
		F 166233	Valve tappet		16 Eight cyl.
		MF 61512	Adjusting screw-valve tappet		16 Eight cyl.
		MF 45359	Nut-tappet adjusting screw		16 Eight cyl.
		MF 166232	Guide-valve tappet		16 Eight cyl.
		BM 60681	Clamp-valve tappet guide)		8 Eight cyl.
		BZ 908	Bolt-valve tappet guide clamp	5/16-18 x 7/8	8 Eight cyl.
		BT 70414	Lockwasher-valve tappet guide clamp bolt		8 Eight cyl.
		BZ 6440	Plain washer-valve tappet guide clamp bolt		8 Eight cyl.
		BM 300539	Cover-valve chamber-front		1 Six cyl.
		BM 300540	Cover assembly-valve chamber-rear		1 Six cyl.
		BM 300544	Cover-valve chamber-front		1 Eight cyl.
		BM 300545	Cover-valve chamber-rear		1 Eight cyl.
		BM 300546	Baffle-valve chamber cover		2 Eight cyl.
		F 300960	Gasket kit-valve chamber cover	Service	1 Six cyl.
		F 300959	Gasket kit-valve chamber cover	Service	1 Eight cyl.
		F 300557	Gasket-valve chamber cover		2 Six cyl.

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
H11-		VALVES AND TAPPETS (Cont'd)			
		F 300547	Gasket-valve chamber cover	2	Eight cyl
		BM 44623	Screw-valve chamber cover 1/4-20 x 19/32	4	Six cyl
		BO 70752	Screw-valve chamber cover 5/16-18 x 1-1/2	1	Eight cyl
		BO 70155	Washer-valve chamber cover screw	4	Six cyl
		BO 40429	Gasket-valve chamber cover screw	4	Six cyl
		BM 300947	Breather tube assembly LHD	1	Six cyl
		BM 301677	Breather tube assembly RHD	1	Six cyl
		BM 300950	Breather tube assembly LHD	1	Eight cyl
		BM 301681	Breather tube assembly RHD	1	Eight cyl
		BM 300952	Gasket-breather tube	1	All
		BM 18247	Bolt-breather tube and valve chamber cover	1	Eight cyl
		BZ 6440	Plain washer-breather tube and valve Chamber cover bolt .	2	Eight cyl
		BM 300953	Gasket-breather tube and valve chamber cover bolt	2	Eight cyl
		BM 300946	Screw-breather tube to valve chamber cover LHD	1	Six cyl
		BM 70922	Screw-breather tube valve chamber cover RHD	1	Six cyl
		BM 40429	Gasket-breather tube to valve chamber cover screw	1	Six cyl
		BO 70155	Plain washer-breather tube to valve cover screw	1	Six cyl
		BM 553	Bolt-breather tube clip to support	1	All
		BM 170742	Plain washer-breather tube clip to support bolt LHD	1	All
		BM 70522	Lockwasher-breather tube clip to support bolt	1	All
		BM 301141	Support assembly-breather tube clip	1	All
		BX 12415	Nut-breather tube clip support LHD	1	All
		BO 73	Lockwasher-breather tube clip support LHD	1	All
H12-		OIL PAN			
		C 300160	Oil pan assembly	1	Six cyl
		C 300192	Oil pan assembly	1	Eight cyl
		BM 300169	Flange-for suction pipe	1	Six cyl
		BM 44750	Flange-for suction pipe	1	Eight cyl
		BM 35392	Boss-for drain plug	1	All
		BM 5710	Drain plug 1/2	1	All
		BM 300166	Suction pipe assembly	1	Six cyl
		BM 300193	Suction pipe assembly	1	Eight cyl
		BM 300178	Oil return pipe assembly	1	Eight cyl
		SP 166048	Drain plug-magnetic-1/2 Service	1	All
		BM 300174	Screen assembly-oil pan	1	All
		C 300170	Tray assembly-oil pan	1	Eight cyl
		F 300164	Gasket-oil pan	1	Six cyl
		F 300165	Gasket-oil pan	2	Eight cyl
		BM 300175	Seal-suction pipe	1	Six cyl
		BM 157876	Seal-suction pipe	1	Eight cyl
		BT 171428	Bolt & lockwasher assy 5/16-18 x 5/8	29	Six cyl without HDM
		BT 171428	Bolt & lockwasher assy	28	Six cyl with HDM
		BM 219	Bolt-oil pan 31 used on RHD	29	Eight cyl without HDM
		BM 219	Bolt-oil pan	28	Eight cyl with HDM
		BZ 908	Bolt-oil pan-at suction pipe 5/16-18 x 7/8	2	Six cyl
		BZ 12275	Bolt-oil pan-at suction pipe 5/16-18 x 1	2	Eight cyl
		BZ 2490	Bolt-oil pan-at fuel pump heat shield LHD	2	Eight cyl
		BM 301010	Stud-oil pan-for HDM mounting bracket support	2	All with HDM
					Discontinued 5/18/48
		BT 70414	Lockwasher-oil pan bolt	31	Eight cyl
		BT 70414	Lockwasher-oil pan bolt At suction pipe	2	Six cyl
		BZ 70177	Plain washer-oil pan bolt-at No. 1 bearing cap Brass	2	Eight cyl
		BZ 12115	Nut-oil pan-for HDM anchor bolt	1	All with HDM
		BZ 70177	Plain washer-oil pan-for HDM anchor bolt	1	All with HDM
		BM 300680	Spacer-oil pan bolt-for fuel pump heat shield LHD	2	Eight cyl



Oil Pump - Eight Cylinder Engine

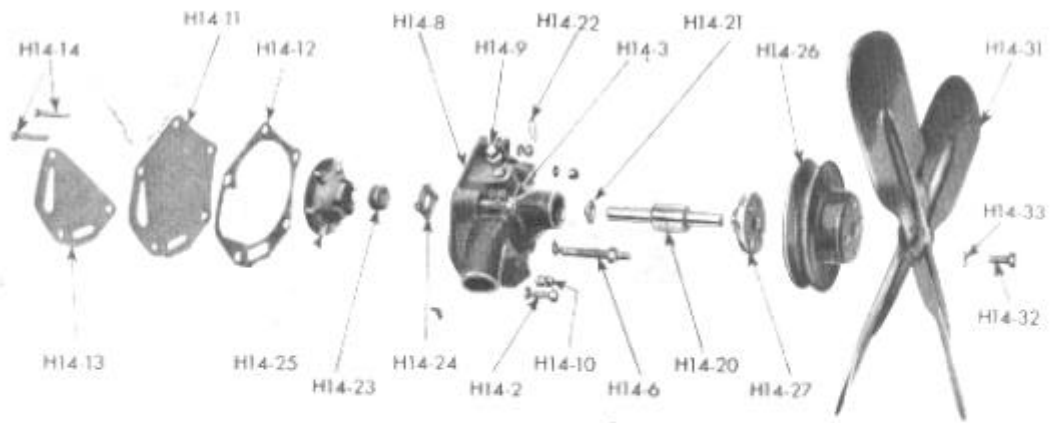


Oil Check Valve - Eight Cylinder Engine

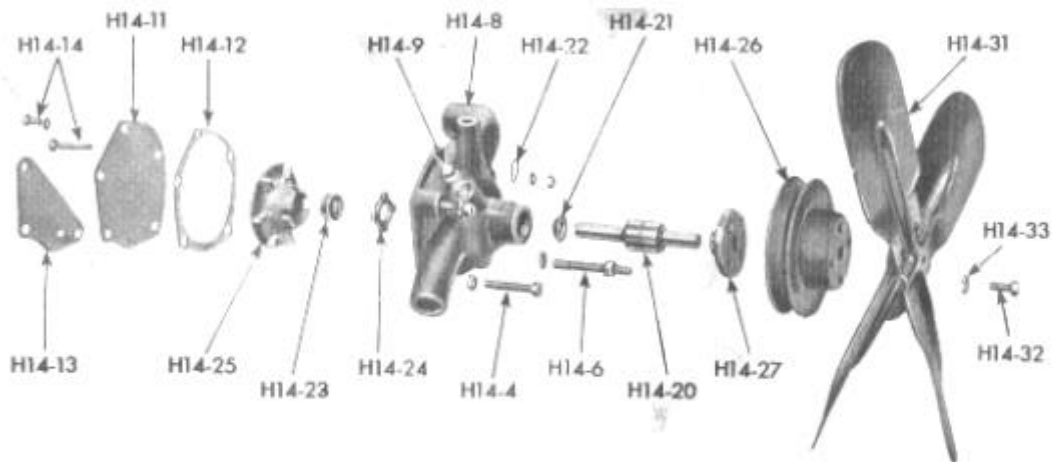
Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
H13-		OIL PUMP, CHECK VALVE, WARNING SWITCH AND FILTER			
		BM 300144	Oil pump assembly	1	Six cyl
		BM 301941	Oil pump assembly-less fittings	1	Eight cyl
		F 300145	Gasket-oil pump	1	Six cyl
		MF 33179	Gasket-oil pump	1	Eight cyl
		BM 171029	Bolt-oil pump to cylinder	3	Six cyl
		BM 70686	Bolt-oil pump to cylinder	2	Eight cyl
		BO 73	Lockwasher-oil pump to cylinder bolt	3	Six cyl
		BT 70414	Lockwasher-oil pump to cylinder bolt	2	Eight cyl
			3/8-16 x 2-1/2		
		BM 301999	Shaft and rotors assembly	1	Six cyl
		BM 300146	Drive gear-oil pump shaft	1	Six cyl
		BM 171028	Pin-oil pump shaft drive gear	1	Six cyl
		BM 301789	Cover-oil pump	1	Six cyl
		'BM 301790	Gasket-oil pump cover	1	Six cyl
		BM 171225	Bolt and lockwasher assembly-oil pump cover	2	Six cyl
15	8	BM 44687	Body-oil pump	1	Eight cyl
16	8	BM 44688	Plug-oil pump body	2	Eight cyl
17	8	BM 44689	Gasket-oil body plug	2	Eight cyl
18	8	BM 44690	Plunger-oil pump	1	Eight cyl
		BM 166314	Shaft-oil pump	1	Eight cyl
20	8	MF 166315	Drive gear-oil pump shaft	1	Eight cyl
21	8	BM 71195	Pin-oil pump shaft drive gear	1	Eight cyl
22	8	BM 44693	Bushing-oil pump shaft	1	Eight cyl
23	8	BM 40296	Retaining screw-oil pump shaft bushing	1	Eight cyl
		BM 300140	Plug-oil check valve	1	Six cyl
		BM 300141	Gasket-oil check valve plug	1	Six cyl
		BM 300142	Plunger-oil check valve	1	Six cyl
		BM 301308	Spring-oil check valve plunger	1	Six cyl
		BM 300828	Switch assembly-oil pressure warning	1	Six cyl
		BM 171179	Pipe extension-oil pressure warning switch	1	Six cyl
		BM 171180	Elbow-oil pressure warning switch	1	Six cyl
			Carter A658S		
	8	BM 301547	Oil check valve assembly	1	Eight cyl
36	8	BM 40296	Body-oil check valve	1	Eight cyl
37	8	BM 19960	Plug-oil check valve body	1	Eight cyl
38	8	BM 6791	Gasket-oil check valve body plug	1	Eight cyl
39	8	BT 37270	Ball-oil check valve	1	Eight cyl
40	8	BM 45201	Plunger-oil check valve	1	Eight cyl
41	8	BM 37787	Spring-oil check valve plunger	1	Eight cyl
42	8	BM 45203	Pin-oil check valve plunger	1	Eight cyl
43	8	BM 45202	Retainer-oil check valve plunger pin	1	Eight cyl
44	8	MF 37776	Contact pin assembly-pressure indicator	1	Eight cyl
45	8	MF 37777	Gasket-pressure indicator contact pin	1	Eight cyl
46	8	BM 166599	Gasket-pressure indicator contact pin	1	Eight cyl
47	8	BM 37791	Nut-pressure indicator contact pin	1	Eight cyl
48	8	BZ 71109	Plain washer-pressure indicator contact pin	1	Eight cyl
49	8	BM 71115	Terminal nut-pressure indicator contact pin	1	Eight cyl
50	8	BM 71115	Terminal nut-pressure indicator contact pin	1	Eight cyl
51	8	BZ 12111	Lockwasher-pressure indicator terminal	1	Eight cyl
		BM 301646	Adapter-oil check valve	1	Eight cyl
		BM 120	Pipe plug-oil check valve adapter	2	Eight cyl
			RHD		
		BM 300582	Pipe assembly-oil pump to check valve	1	Eight cyl
		BM 301472	Pipe assembly-oil pump to check valve	1	Eight cyl
		BM 153459	Pipe assembly-oil pump to cylinder	1	Eight cyl
		BM 300580	Pipe assembly-oil pump suction	1	Eight cyl
	8	BM 17976	Union-oil pump to cyl pipe	1	Eight cyl
61		BM 170387	Elbow-oil pump to check valve pipe union	2	Eight ayl
	8	BM 170387	Elbow-oil pump to cylinder pipe union	1	Eight cyl
62		HA 300560	Oil filter kit-Michiana	1	Six cyl
		HA 302494	Oil filter kit-Fram	1	Six cyl
		HA 302495	Oil filter kit-Fram	1	Eight cyl LHD only
			Service		
		HA 300150	Oil filter assy-for 300560	1	Six cyl

H

53



Water Pump - Six Cylinder Engine



Water Pump - Eight Cylinder Engine

ENGINE

480-490 SERIES

H

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
H14-			WATER PUMP AND FAN (Cont'd)		
13		F 300232	Gasket-water pump body cover to cylinder	1	Eight cyl
14		BM 170983	Bolt-water pump cover	2	Six cyl
14	9	BM 170983	Bolt-water pump cover	1	Eight cyl
14	9	BM 219	Bolt-water pump cover 5/16-18 x 3/4	1	Eight cyl
	9	BO 12481	Nut-water pump cover bolt 5/16-24	2	Six cyl
	9	BO 12481	Nut-water pump cover bolt 5/16-24	1	Eight cyl
		BT 70414	Lockwasher-water pump cover bolt	2	All
20		F 300214	Shaft, bearing and slinger assembly	1	All
21		BM 300218	Slinger-water pump shaft	1	All
22		F 300216	Retainer-water pump shaft bearing	1	All
23	9	F 300220	Seal assembly-water pump shaft	1	All
24	9	F 300221	Washer-water pump shaft seal	1	All
25	9	F 300223	Impeller-water pump	1	All
26	9	BM 301276	Pulley assembly-water pump	1	All
27	9	BM 300217	Hub-water pump pulley	1	All
	9				
	9	F 301279	Fan belt	1	All
31	9	F 300219	Fan blade assembly 1st type	1	480 Series All to Serial 109815
31	9	F 302398	Fan blade assembly 2nd type	1	480 Series after Serial 109815 exceptions 109000 thru 110408; 490 Series all
32	9	BM 219	Bolt-fan blade 5/16-18 x 3/4	4	All
33		BT 70414	Lockwasher - fan blade bolt	4	All
	8	F 300562	Hose-water pump outlet	1	Eight cyl
	8	F 300563	Hose-water pump by pass	1	Eight cyl
		F 170940	Clamp-water pump outlet hose Manifold end	1	Eight cyl
		F 171319	Clamp-water pump outlet hose Pump end	1	Eight cyl
		F 171073	Clamp-water pump by pass hose	2	Eight cyl
H15-			TIMING GEARS AND CHAIN		
		BM 302497	Sprocket-camshaft	1	Six cyl
		BM 300185	Sprocket-crankshaft	1	Six cyl
		F 165908	Timing gears-matched set	1	Eight cyl
		F 166310	Gear-crankshaft	1	Eight cyl
		BO 170898	Bolt-for camshaft sprocket or gear 3/8-16 x 7/8	3	All
		BM 11799	Key-for crankshaft sprocket or gear Woodruff 1/4 x 7/8	1	All
		BM 165903	Reinforcing plate-for camshaft gear	1	Eight cyl
		BM 300186	Timing chain	1	Six cyl
		BM 302513	Oil trough-timing chain	1	Six cyl
		BX 3820	Bolt-timing chain oil trough 5/16-18 x 1/2	1	Six Cyl
			NOTE; New trough may be installed on engines originally having oil tube co supply lubricating oil to chain by following instructions issued by Technical Service Department.		
		BM 301342	Cover assembly-timing chain	1	Eight cyl
		BM 301344	Shoe-timing chain cover	1	Eight cyl
		BM 5452	Rivet-timing chain cover shoe	1	Six cyl
		BM 301345	Bumper-timing chain cover shoe	1	Eight cyl
		BM 300182	Cover assembly-timing gear	1	Eight cyl
		BM 23625	Thrust plate-camshaft	1	Eight cyl
		BM 555	Rivet-camshaft thrust plate	2	Eight cyl
		\MF 302858	Oil seal-timing gear cover	1	All
		F 300189	Gasket-timing gear cover	1	Six cyl
		F 300181	Gasket-timing gear	1	Eight cyl
		BZ 9081	Bolt-timing gear	11	Six cyl
		BZ 9081	Bolt-timing gear cover	12	Eight cyl

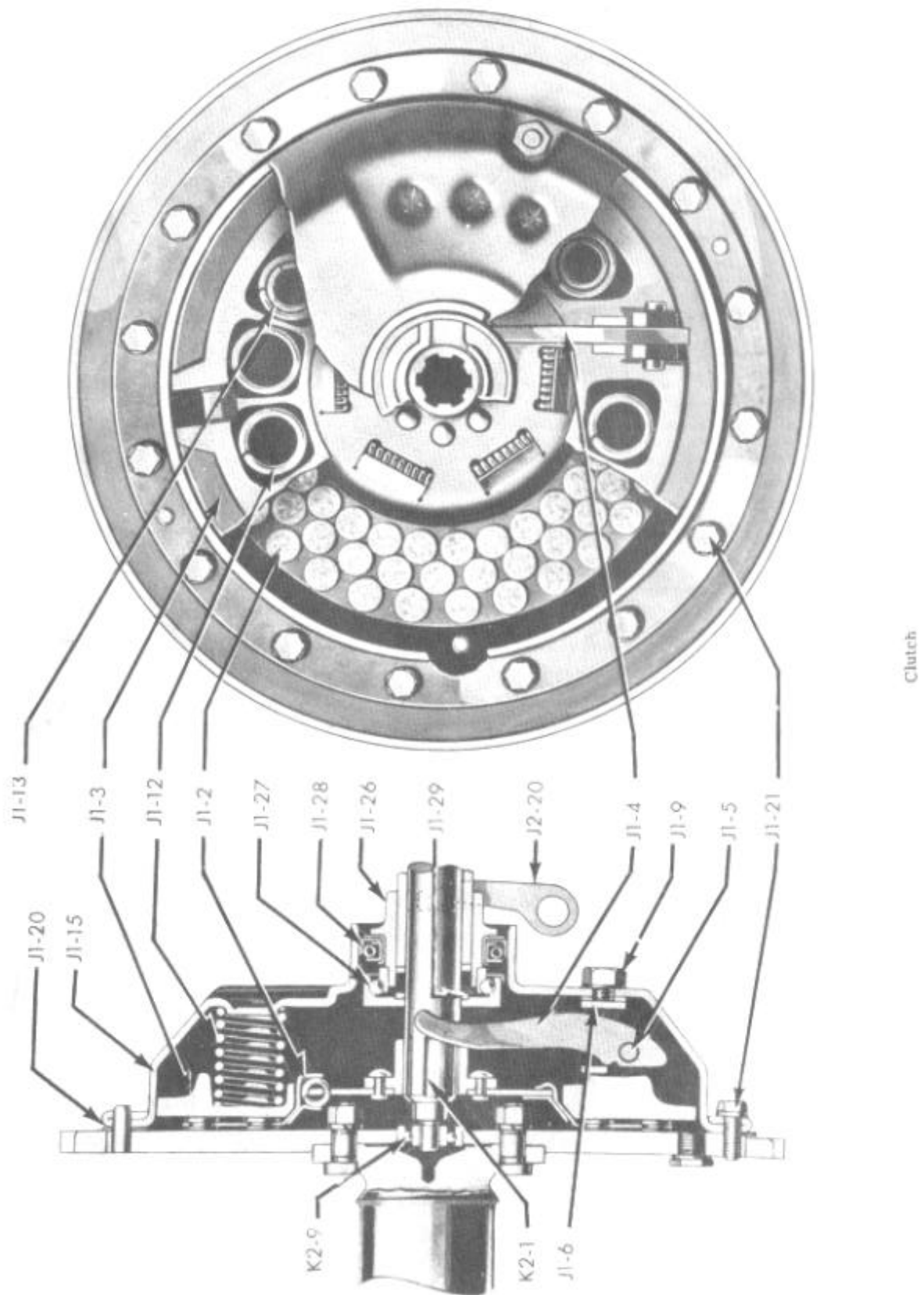
Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
H15-			TIMING GEARS AND CHAIN (cont'd)		
		BZ 122	Nut-timing gear cover bolt	2-3	All
		BT 7014	Lockwasher-timing gear cover bolt	2-3	All
		BM 71638	Plain washer-timing gear cover bolt	11-12	All
			NOTE: No lock washers used on timing gear cover bolts which assembled in tapped holes in cylinder.		

CLUTCH

480-490 SERIES

J

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
J1-			CLUTCH		
			NOTE: 10" clutch with 12 outer and 3 inner springs is used on all models		
		BT 301251	Clutch assembly	1	All
2	10	F 301246	Clutch plate assembly	1	All
3	10	F 166336	Pressure plate	1	All
4	10	BT 166339	Throwout finger	3	All
5	10	BT 47633	Pin-throwout finger	3	All
6	10	TF 166249	Retainer-throwout finger	3	All
		BT 170663	Washer-throwout finger retainer	3	All
		BX 70867	Lockwasher-throwout finger retainer	3	All
9	10	BT 164531	Nut-throwout finger retainer	3	All
12	10	TF 166251	Spring-clutch engaging-outer	12	All
13	10	TF 155224	Spring-clutch engaging-inner	3	All
15	10	BT 1 66338	Clutch cover assembly	1	All
		BT 164530	Lug-clutch cover driving	3	All
		BX 70867	Lockwasher-clutch cover driving lug	3	All
		BT 170663	Plain washer-clutch cover driving lug	3	All
		BT 164531	Nut-clutch cover driving lug	3	All
20	10	F 42632	Gasket-clutch cover	1	All
21	10	BZ 70631	Bolt-clutch cover	16	All
		BT 7 0414	Lockwasher-clutch cover bolt	16	All LHD
26	10	BT 166255	Clutch collar assembly	1	All
27	10	BT 166256	Clutch collar	1	All
28	10	F 166253	Throwout bearing	1	All
29	10	F 40047	Oil seal-throwout bearing	1	All
		BT 42587	Grease retainer-throwout bearing	1	All
		SP 160671	Hudsonite clutch compound-1/3 pint	AR	All
		SP 151962	Hudsonite clutch compound-gallon	AR	All
J2-			CLUTCH CONTROL		
		C 300240	Clutch housing complete-includes yoke, yoke shaft and coupling lever	1	All
		C 301291	Clutch housing complete-includes yoke, yoke shaft and coupling lever	1	All
		C 300012	Clutch housing assembly	1	All
		C 301292	Clutch housing assembly	1	All
		TF 40308	Bushing-for yoke shaft	3	All
		BT 158345	Grease fitting-clutch housing	1	All
		BT 71160	Pilot bolt-clutch housing to cylinder	2	All
		BT 607	Bolt-clutch housing to cylinder	1	All LHD
		BT 9824	Bolt-clutch housing to cylinder-attaches breather support	1	All RHD
		BT 170070	Bolt-clutch housing to cylinder plate	1	All
		BT 170770	Bolt-clutch housing to cyl plate	1	All LHD
		BT 170770	Bolt-clutch housing to cyl plate	1	All RHD
		BT 218	Bolt-clutch housing to transmission	6	All
		BX 12415	Nut-clutch housing to cyl plate bolt	2	All
		BO 73	Lockwasher-clutch housing to cyl plate bolt	2	All
		BO 73	Lockwasher-clutch housing to cyl bolt	1	All
		BZ 104	Lockwasher-clutch housing to cyl pilot bolt	2	All
		BO 170477	Lockwasher-clutch housing to transmission bolt	6	All
		BT 302066	Shifter yoke, shaft and coupling lever assy	1	All
		BT 301035	Yoke .shaft and coupling lever assembly	1	All
		BT 301293	Yoke shaft and coupling lever assembly	1	All
		BT 162195	Shaft	1	All
		BT 301036	Coupling lever-yoke, shaft	1	All
		BT 301294	Coupling lever-yoke shaft	1	All
		BZ 2354	Taper pin-for coupling lever	1	All



Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
J2-			CLUTCH CONTROL (Cont'd)		
		ZF 43964	Rubber bushing-for coupling lever	1	All
		BZ 300768	Spring-coupling lever return	1	All
		BZ 30868	Clip-coupling lever return spring LHD	1	All
		BT 301539	Clip-coupling lever return spring At trans cover bolt	1	All RHD
		BT 395	Bolt-coupling lever return spring clip LHD	1	All
		BT 70414	Lockwasher-coupling lever return spring clip bolt LHD	1	All
20		BT 40055	Shifter yoke	1	All
		BT 71174	Taper pin-shifter yoke to shaft #4 x 1-1/8	2	All
		BZ 300531	Cross shaft bracket LHD	1	All
		BZ 301182	Cross shaft bracket RHD	1	All
		BM 219	Bolt-cross shaft bracket	2	All
		BT 70414	Lockwasher-cross shaft bracket bolt	2	All
		BZ 300444	Cross shaft and coupling lever assy 1st type LHD	1	All
		BZ 302141	Cross shaft and coupling lever assy 2nd type LHD	1	All (See note below)
		BZ 301295	Cross shaft and coupling lever assy RHD	1	All
	10	BZ 152570	Coupling lever-cross shaft LHD	1	All
		BZ 152571	Coupling lever-cross shaft RHD	1	All
		BZ 2354	Taper pin-coupling lever to shaft #5 x 1 3/8	1	All
		BZ 162806	Rubber pad-for coupling lever LHD	2	All
		BZ 152572	Rubber pad-for coupling lever RHD	2	All
		BZ 42938	Felt washer-cross shaft 1-3/8 OD x 11/16 thick	1	All
		BZ 45053	Retainer-cross shaft felt washer	1	All
		BZ 45054	Spring-cross shaft felt washer retainer	1	All
		BO 18227	Plain washer-felt washer retainer spring	1	All
			NOTE: 2nd type cross shaft and coupling lever assembly, and 2nd type clutch control link assembly, became effective with serial 93368, exceptions 93500 thru 93877.		
		BZ 300448	Clutch control link assembly 1st type LHD	1	All
		BZ 302144	Clutch control link assembly 2nd type LHD	1	All (See note above) All
		BZ 301298	Clutch control link assembly RHD	1	All
		BZ 300449	Link 1st type LHD	1	All (See note above)
		BZ 302145	Link 2nd type LHD	1	All
		BZ 301299	Link RHD	1	All
		BZ 171210	Clevis-for link	1	All
		F 71237	Nut-for clevis 3/8-24	1	All
		BX 3210	Clevis pin-control link RHD	1	All
		BX 3118	Clevis pin-control link RHD	1	All
		BX 3210	Clevis pin Pedal end	1	All
		BZ 673	Plain washer-clevis pin LHD	2-1	All
		BZ 673	Plain washer-clevis pin RHD	1	All (With 1st type link on LHD)
		BZ 301281	Clip-clevis pin For clutch return spring	1	All six cyl without OD
			VACUMOTIVE DRIVE		
		HA 301500	Vacumotive drive-complete Service kit	1	All six cyl without OD
		HA 301502	Vacumotive drive-complete Service kit	1	All six cyl with OD
		HA 301501	Vacumotive drive-complete Service kit	1	All eight cyl without OD
		HA 301503	Vacumotive drive-complete Service kit	1	All eight cyl with OD
			NOTE: Installation on 8 cyl with oil bath air cleaner requires new oil bath cleaner 301262, not included in kit.		
		BZ 301434	VD brackets-complete	1	All six cyl
		BZ 301438	VD brackets-complete	1	All eight cyl
		BT 43033	Bushing-bellcrank bracket	2	All
		BM 219	Bolt-cyl mounting bracket to accel cross shaft support	1	All
		BZ 12115	Nut-cyl mounting bracket to accel cross shaft support	1	All
		BT 70414	Lockwasher-cyl mntg brkt to accel cross shaft support . . .	1	All
		BT 395	Bolt-cyl mounting bracket to support	1	All six cyl

VACUMOTIVE DRIVE
480-490 SERIES
J

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
J3-		VACUMOTIVE DRIVE (Cont'd)			
		BZ 12115	Nut-cyl mounting bracket to support bolt	2	All six cyl
		BT 70414	Lockwasher-cyl mounting bracket to support belt	2	All six cyl
		BZ 300895	Spacer-cyl mounting bracket to water jacket cover	2	All eight cyl
		BZ 12115	Nut-cyl mounting bracket spacer	2	All eight cyl
		BT 70414	Lockwasher-cyl mounting bracket spacer	2	All eight cyl
		BZ 70177	Plain washer-cyl mounting bracket spacer	2	All eight cyl
		BT 395	Bolt-bellcrank bracket to accel bellcrank bracket	2	All
		BZ 12115	Nut-bellcrank bracket to accel bellcrank bracket	2	All
		BT 70414	Lockwasher-bellcrank bracket to accel bellcrank bracket	2	All
		BZ 300894	Support-cylinder mounting bracket	1	All six cyl
		BZ 171191	Stud-cylinder mounting bracket support In cyl	2	All six cyl
		BM 171312	Stud-cyl mounting bracket support For oil filter	2	All six cyl with VD or HDM All
		BZ 12115	Nut-cylinder mounting bracket support stud	2	six cyl
		BT 70414	Lockwasher-cylinder mounting bracket support stud	2	All six cyl
		NOTE: 171312 stud replaces 171191 on cars with VD or HDM when equipped with oil filter.			
		BZ 302750	VD power unit (cylinder and throttle lock diaphragm assy	1	All with HDM
		BZ 302751	VD power unit	1	All without HDM
		BZ 301451	VD cylinder assembly	1	All
		BO 71722	Bolt-VD cylinder to bracket 3/8-24 x 1-3/8	1	All
		BX 12415	Nut-VD cylinder to bracket bolt	1	All
		BZ 71719	Companion nut-VD cyl to bracket bolt	1	All
		BZ 151133	Washer-VD cylinder mounting yoke	1	All
		BO 71443	Nut-VD cylinder tripod stud	3	All
		BM 70522	Lockwasher-VD cylinder tripod stud	3	All
		BZ 164404	Tension spring-VD cylinder	1	All
		BZ 33539	Clip-VD cylinder tension spring	1	All
		B7 156478	End plate assembly-VD cylinder	1	All
		BZ 44004	Gasket-cylinder end plate	1	All
		BZ 151149	Packing-piston	1	All
		BZ 151150	Ring-piston packing	1	All
		BZ 151146	Felt assembly-piston	1	All
		BZ 156487	Retainer piston felt	1	All
1	14	BT 156496	Guard-piston rod Rubber	1	All
		BT 43912	Nut-piston rod	2	All
		BT 156491	Seal-piston rod	1	All
		BT 156493	Lock ring-piston rod seal	1	All
		BT 156494	Felt-piston rod	1	All
		BT 156495	Retainer-piston rod felt	1	All
		BZ 156500	Piston valve and rod assembly	1	All
		BT 160413	Stop-piston valve rod	1	All
		BZ 157094	Trunnion-piston valve rod	1	All without HDM
		BZ 17944	Lock nut-piston valve rod trunnion	1	All with HDM
		BM 302752	Solenoid valve assembly-power cylinder control	1	All
		BZ 44020	Gasket-solenoid valve to cylinder	1	All
		BZ 71264	Bolt-solenoid valve to cylinder	2	All
		BO 71153	Lockwasher-solenoid valve to cylinder bolt	2	All
		BO 70098	Lockwasher- solenoid valve to cylinder bolt	2	All
		BT 302753	Check valve-solenoid valve body	1	All
		BT 48542	Nut-solenoid valve body check valve	1	All
		BZ 166141	Coil and housing assembly-solenoid	1	All
		BZ 156551	Gasket-solenoid housing	1	All
		BZ 156554	Plunger-solenoid	1	All
		BZ 164884	Disc-solenoid plunger	1	All
		BT 48878	Washer-solenoid plunger disc	1	All
		BT 48715	Spring-solenoid plunger	1	All
		BZ 165830	Solenoid valve assembly-throttle lock control	1	All with HDM
		BZ 164887	Mounting plate assy-throttle lock solenoid valve to cyl	1	All with HDM
		BZ 4020	Gasket-throttle lock solenoid valve mounting plate	2	All with HDM
		BX 71099	Bolt-throttle lock solenoid valve mounting plate	2	All with HDM
		BO 70098	Lockwasher-throttle lock solenoid valve mounting plate	2	All with HDM
		BZ 164890	Body-throttle lock solenoid valve	1	All with HDM

J
480-490 SERIES
VACUMOTIVE DRIVE

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
J3-			VACUMOTIVE DRIVE (Cont'd)		
11	14	BZ 156506	Bellcrank assembly	1	All
		BZ 156511	Pivot bolt-bellcrank	1	All
		BO 71153	Lockwasher-bellcrank pivot bolt	1	All
		BO 12481	Nut-bellcrank pivot bolt	1	All
		BZ 1231	Plain washer-inner-bellcrank shaft	1	All
		BO 71268	Plain washer-outer-bellcrank shaft	1	All
		BZ 301776	Shim-bellcrank shaft	AR	All
12	14	BZ 156512	Shaft assembly-compensating lever	1	All
		BX 103	Check ball-compensating lever	1	All
		B7 156516	Spring-compensating lever check ball	1	All
		BZ 156517	Compensating trip lever assembly	1	All
		BZ 162868	Washer-compensating trip lever shaft	1	All
		BO 71443	Nut-compensating trip lever shaft	1	All
13	14	BZ 156562	Spring-compensating trip lever	1	All
19	14	BZ 156521	Control valve lever assembly	1	All
		BZ 156525	Eccentric bushing-control valve lever	1	All
		B7 156526	Pin-control valve lever eccentric bushing	1	All
		BZ 155937	Washer-control valve lever	1	All
		BO 71443	Nut-control valve lever shaft	1	All
		BZ 157095	Link assembly-control valve lever to trunnion	1	All
20	14	BZ 302549	Cam-control valve lever	1	All with HDM
		BZ 156532	Spring-control valve lever cam	1	All with HDM
		BZ 156533	Spacer-control valve lever cam	1	All with HDM
		BZ 156534	Spacer-control valve lever cam	1	All with HDM
		BZ 170157	Screw-control valve lever cam	1	All with HDM
		BZ 17944	Nut-control valve lever cam screw	1	All with HDM
		BZ 166029	Plain washer-control valve lever cam screw	1	All with HDM
		BZ 170164	Lock washer-control valve lever cam screw	1	All with HDM
21	14	BZ 301151	Diaphragm cylinder assembly-throttle lock	1	All with HDM
		BO 71456	Screw-throttle lock diaphragm mounting	2	All with HDM
		BZ 12111	Lockwasher-throttle lock diaphragm mounting screw	2	All with HDM
		BZ 301152	Mounting bracket-throttle lock diaphragm	1	All with HDM
		BX 70532	Lockwasher-throttle lock diaphragm mounting bracket	1	All with HDM
		BZ 164909	Nut-throttle lock diaphragm mounting bracket	1	All with HDM
		BT 152287	Housing assembly-upper-throttle lock diaphragm	1	All with HDM
		BT 152286	Housing assembly-lower-throttle lock diaphragm	1	All with HDM
		BZ 71552	Grommet-lower housing	1	All with HDM
		BT 1634	Screw-diaphragm housing	6	All with HDM
		BO 170153	Lockwasher-diaphragm housing screw	6	All with HDM
		BO 71152	Nut-diaphragm housing screw	6	All with HDM
		BT 152282	Diaphragm-throttle lock	1	All with HDM
		BZ 164901	Return spring-throttle lock diaphragm	1	All with HDM
		BZ 152283	Plate-throttle lock diaphragm	1	All with HDM
		BT 152284	Flanged plate-throttle lock diaphragm		All with HDM
		BT 48436	Washer-throttle lock diaphragm	1	All without HDM
		BZ 164904	Felt-throttle lock diaphragm	1	All with HDM
		B7 1 64905	Retainer-throttle lock diaphragm felt	1	All with HDM
		BZ 164906	Retainer-throttle lock diaphragm felt	1	All with HDM
		BO 171211	Check nut-throttle lock diaphragm felt	2	All with HDM
		BZ 301459	Cable assembly-throttle lock diaphragm	1	All with HDM
		BO 71443	Nut-throttle lock diaphragm rod	2	All with HDM
		B7 164189	Swivel-throttle lock diaphragm rod	1	All with HDM
		BZ 301497	VD vacuum pipe assembly-manifold end	1	All 6 cyl
		B7 301544	VD vacuum pipe assembly-manifold end	1	All 8 cyl
		BZ 301498	VD vacuum pipe assembly-valve end	1	All 6 cyl
		BZ 301545	VD vacuum pipe assembly-valve end	1	All 8 cyl
		BT 48334	Nut-vacuum pipe	2	All
		BT 155868	Hose coupling-vacuum pipe	1	All
		BT 156998	Spring-vacuum pipe hose coupling	1	All
		BT 71556	Clamp-vacuum pipe hose coupling	2	All
		BM 170131	Elbow-VD pipe	2	All without HDM
		BM 170131	Elbow-VD pipe	1	All with HDM
		BZ 171190	Tee-VD pipe	1	All with HDM
26	14	BZ 301454	Tube assy-throttle lock solenoid to diaphragm	1	All with HDM
27	14	BZ 331456	Tube assy-throttle lock solenoid to diaphragm	1	All with HDM
		BZ 164896	Sleeve-throttle lock solenoid to diaphragm tube	1	All with HDM

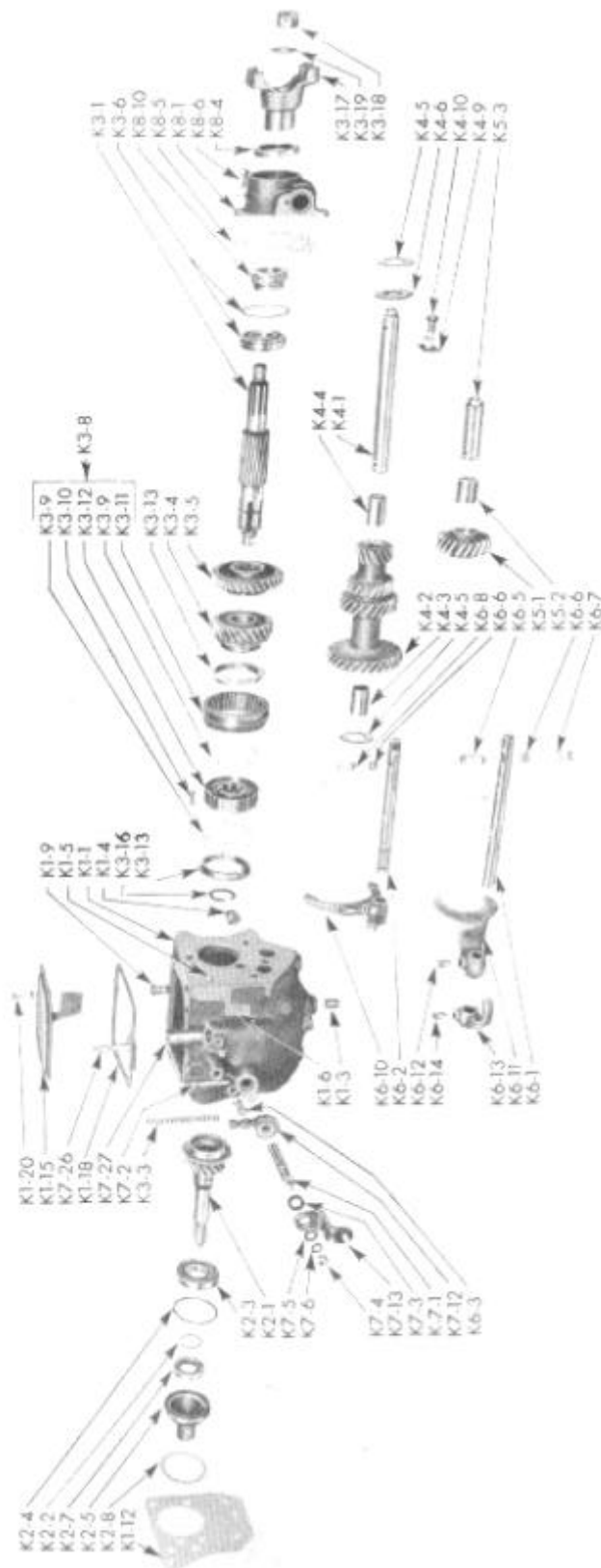
VACUMOTIVE DRIVE

480-490 SERIES

J

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
J3-			VACUMOTIVE DRIVE (Cont'd)		
		BZ 164417	Hose-throttle lock vacuum connection	1	All with HDM
		BZ 164899	Elbow-throttle lock diaphragm tube 1/4 inverted	1	All with HDM
28	14	BZ 301868	Rod-bellcrank to clutch coupling lever	1	All 6 cyl
29	14	BZ 301869	Rod-bellcrank to clutch coupling lever	1	All 8 cyl
		BO 12481	Nut-bellcrank to coupling lever rod	2	All
		BT 70414	Lockwasher-bellcrank to coupling lever rod nut	2	All
		BZ 150595	Link-bellcrank to coupling lever rod	1	All
		BT 71256	Clevis pin-bellcrank to coupling lever rod link	1	All
		BZ 171133	Washer-bellcrank to coupling lever rod clevis pin	4	All
		BZ 40436	Silencing spring-bellcrank to coupling lever rod	1	All
		BM 155742	Tension washer-bellcrank shaft	1	All
		BO 71268	Plain washer-bellcrank shaft	1	All
		BZ 300906	Threaded sleeve rod assembly 1st type	1	Six cyl with VD or HDM
29	14	BZ 302082	Threaded sleeve rod assembly 2nd type		Six cyl with VD or HDM
			NOTE: 2nd type threaded sleeve rod is used with 2nd type accelerator cross shaft operating rod shown in Group N6 — effective with 480 series serial 105581, exceptions 106182 thru 106196.		
29	14	BZ 300908	Threaded sleeve rod assembly	1	Eight cyl
		BO 71073	Nut-threaded sleeve rod	1	All
		BZ 155728	Threaded sleeve	1	All
		BZ 156536	Swivel-threaded sleeve	1	All
		BZ 1349	Plain washer-threaded sleeve rod	1	All
		BZ 1349	Plain washer-threaded sleeve swivel	1	All
30	14	BZ 302098	Adjusting screw-valve lever cam	1	All
		BO 71443	Lock nut-for knurled screw	1	All
33	14	BO 165828	Accelerator switch	1	All
		BO 18447	Screw-accelerator switch to bellcrank bracket	2	All
		BZ 70173	Nut-accelerator switch to bellcrank bracket screw	2	All
		BZ 12111	Lockwasher-accel switch to bellcrank bracket screw	2	All
		BZ 71260	Plain washer-accel switch to bellcrank bracket screw	1	All
35	14	BZ 300910	Rod-accel switch to cross shaft	1	Six cyl
		BZ 300911	Rod-accel switch to cross shaft	1	Eight cyl
		BT 164221	Clip-accel switch to cross shaft rod retaining	1	All
		BO 262	Washer-accel switch to cross shaft rod	1	All
		BZ 165829	VD governor switch	1	All without HDM
		BT 165831	VD governor switch	1	All with HDM
		BT 164007	Lock washer-governor switch	1	All
37	14	BZ 164408	Shift rail switch-2nd and high	1	All
		BO 170367	Screw-shift rail switch 10-32 x 1/2	2	All
		BZ 12111	Lockwasher-shift rail switch screw	2	All
		BZ 163739	Gasket-shift rail switch	1	All
		BT 170094	Ball-shift rail switch operating	1	All
		BZ 301038	VD instrument panel switch	1	All
		BO 300767	Nut-instrument panel switch	1	All
		BZ 302442	Escutcheon-inst. panel switch mounting-"Vac Drive"	1	All
		BZ 301014	Bezel-instrument panel switch mounting-First type	1	All
		BO 301011	Knob-instrument panel switch	1	481,483,491,493
		BO 300766	Knob-instrument panel switch	1	482,484,492,494
		BO 171105	Set screw-instrument panel switch knob	1	All
		BZ 301683	VD wire harness	1	All
		BT 165835	Socket-2 hole	1	All
		BZ 165836	Socket-3 hole	1	All
		BZ 165832	Cap-for socket	2	All
		BZ 301918	Rubber boot-for socket cap	2	All
		BZ 164096	Clip-VD harness-at cylinder	1	All

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
J3-			VACUMOTIVE DRIVE (Cont'd)		
		BZ 40919	Clip-VD harness-at OD to trans bolt-right side	1	All with OD
		BO 301911	Wire assembly-ignition coil lock to VD inst. panel switch	1	All
		BZ 302057	Jumper wire assembly-VD instrument panel switch	1	All



Transmission

TRANSMISSION

480-490 SERIES

K

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
K1-			TRANSMISSION ASSEMBLY AND CASE		
		C 302810	Transmission assy-used without OD or HDM	1	All
		C 301803	Transmission assy-used without OD, with HDM	1	All
		C 302811	Transmission assy-used with OD, without HDM	1	All
		C 301805	Transmission assy-used with OD and HDM	1	All
		C 302812	Transmission and overdrive assy Used without HDM	1	All
		C 3 01807	Transmission and overdrive assy Used with HDM	1	All
			NOTE: Transmissions with 302472 Main Drive Gears and 163905 Gear Clusters were used on all models starting with the following car numbers. The exceptions listed have 302471 Main Drive Gears and 163904 Cluster Gears.		
			All models with 4 1/10 to 1 axle less VD, HDM and/or OD. Car 491-142554 exc 142950 thru 143166.		
			All models with 4 5/9 to 1 axle less VD, HDM and/or OD. Car 491-142941 exc 142951 thru 143489.		
			All models with OD only. Car 494-142654 exc 142941 thru 143264.		
			All models with VD and 4 1/10 to 1 axle. Car 492-145133.		
			All models with VD and 4 5/9 to 1 axle. Car 492-145798.		
			All models RHD less VD, HDM and/or OD with 4 1/10 to axle. Car 491-145635.		
			All models RHD with OD only. Car 492-146448.		
1			All of the transmission assemblies listed, above have the 302472 Main Drive Gear Cluster. The transmission identification tag previously used to indi-		
1					
	11	C 300423	Case assembly-transmission-1st type Used without OD	1	All
	11	C 301841	Case assembly-transmission-2nd type Used without OD	1	All
		C 300917	Case assembly-transmission-1st type Used with OD	1	All
		C 301838	Case assembly-transmission-2nd type Used with OD	1	All
			NOTE: 1st type transmission cases are machined for 163251 Shift Shaft Seal. 2nd type cases are machined for 301495 Seal. See Group K7. Use 2nd type cases for service replacement.		
3					
4					
5					
6	11	BZ 2346	Drain plug 3/8 extension head	1	All
	11	BM 5710	Filler plug 1/2 extension head	1	All
	11	BM 70568	Expansion plug-shift rail opening 3/4	1	All
9	11	BT 14864	Expansion plug-shift rail switch hole 9/16	1	All without VD or HDM
		BT 170493	Pin-countershaft gear thrust washer-rear .156 x 9/16	1	All
		BT 170494	Pin-countershaft gear thrust washer-front .156 x 45/64	1	All
	11	BT 162149	Breather-transmission case vent	1	All
12		BT 162396	Oil tube-mainshaft bearing Used with OD	1	All
		SP 166049	Drain plug-magnetic-3/8 Service	1	All
15	11	TF 162073	Gasket-transmission case-front	1	All
		F 165613	Transmission gasket kit Service	1	All
	11	BT 165045	Transmission cover assy-includes oil baffle	1	All without OD,HDM or VD All
		BT 301901	Transmission cover assy-includes baffle and clip	1	without OD, with HDM or VD
18		BT 301897	Transmission cover assy-includes wiring clips	1	All with OD
20					
	11	TF 165047	Gasket-transmission cover	1	All
	11	BT 395	Bolt-transmission cover 5/16-18 x 5/8	5	All to 482-92198
		BT 395	Bolt-transmission cover	4	All RHD without OD to 482-92198
		BT 395	Bolt-transmission cover	3	All RHD with OD to 482-92198
		BM 219	Bolt-transmission cover 5/16-18 x 3/4	1	All LHD with OD to 482-92198

K

480-490 SERIES

TRANSMISSION

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
K1-			TRANSMISSION ASSEMBLY AND CASE (Cont'd)		
		BM 219	Bolt-transmission cover	1-2	All RHD to 482-92198
		BT 395	Bolt-transmission cover	5	All after serial 482-92198
		BT 395	Bolt-transmission cover	5	All after serial 482-92198
K2-			MAIN DRIVE GEAR		
1	11	F 300422	Main drive gear-2.61 to 1 low gear ratio-1st type	18 teeth	1 All without HDM (Use 302471)
1	11	F 166202	Main drive gear-2.88 to 1 low gear ratio-2nd type	17 teeth	1 All with HDM (Use 302472)
		F 302471	Main drive gear and stop ring assy-2nd type	18 teeth	1 All without HDM Use with F163904
		F 302472	Main drive gear and stop ring assy-2nd type	17 teeth	1 All with HDM Use with F163905
		BT 302468	Stop ring-main drive gear	2	2 All with 302471 or 302472
		BT 302469	Center-main drive gear stop ring	2	2 All with 302471 or 302472
		BT 302470	Spring-main drive gear stop ring	1	1 All with 302471 or 302472
2	11	BT 162077	Lock ring-main drive gear	.093	1 All
3	11	F 164466	Bearing-main drive gear	ND 47507	1 All
4	11	BT 164467	Snap ring-main drive gear bearing		1 All
5	11	BT 166182	Retainer assy-main drive gear bearing		1 All
		BT 170497	Locating pin-main drive gear bearing retainer		1 All
7	11	BT 162075	Oil seal-main drive gear		1 All
8	11	BT 162082	Gasket-main drive gear bearing retainer		3 All
9	11	F 71161	Pilot bearing-main drive gear	In flywheel	1 All
			NOTE: Metal tag attached to transmission indicates ratio of main drive gear.		
K3-			MAINSHAFT		
1	11	F 162053	Mainshaft-used without OD		1 All without OD
2	12	F 300764	Mainshaft-used with OD	Part of overdrive assy	1 All with OD
3	11	BT 162083	Needle roller-mainshaft pilot		16 All
4	11	F 164468	Gear-mainshaft intermediate		1 All
5	11	F 166332	Gear-mainshaft low and reverse		1 All
6	11	F 162088	Bearing-mainshaft rear	Without OD	1 All
7	12	F 170409	Rearing-mainshaft-rear	With OD	1 All
8	11	BT 164469	Synchronizer shift sleeve assembly		1 All
9	11	BT 164473	Spring-synchronizer		2 All
10	11	BT 164478	Shift plate-synchronizer		3 All
11	11	164470	Synchronizer shift sleeve-DNS-Use 164469		1 All
12	11	164471	Hub-synchronizer shift sleeve-DNS-Use 164469		All
13	11	BT 164472	Ring-synchronizer		2 All
16	11	BT 162092	Lock ring-shift sleeve hub	.087	1 All
17	11	BT 162119	Companion flange	Used without OD	1 All
18	11	BT 170705	Nut-companion flange to shaft	Without OD	1 All
19	11	BT 71217	Washer-companion flange t# haft	Without OD	1 All
K4-			COUNTERSHAFT		
1	11	F 166203	Countershaft		1 All
2	11	F 163904	Gear cluster assembly-25 teeth on large gear		1 All without HDM Use with F302471
2	11	F 163905	Gear cluster assembly-26 teeth on large gear		1 All with HDM Use with F302472
3	11	BT 164921	Bushing-countershaft gear cluster	Front	1 All
4	11	BT 162071	Bushing-countershaft gear cluster	Rear	1 All
5	11	BT 166183	Thrust washer-gear cluster	Bronze	2 All
6	11	BT 162105	Thrust washer-gear cluster-rear	Steel	1 All
		BT 170493	Pin-for bronze washer-rear	In case	1 All
		BT 170494	Pin-for bronze washer-front	In case	1 All

TRANSMISSION

480-490 SERIES

K

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
K4-			COUNTERSHAFT (Cont'd)		
9	11	BT 162108	Lock plate-countershaft and reverse shaft	1	All
10	11	BT 395	Screw-for lock plate	1	All
		BZ 71126	Lockwasher-lock plate screw	1	All
K5-			REVERSE GEAR AND SHAFT		
1	11	F 166197	Reverse gear assembly-idler	1	All
2	11	BT 162066	Bushing-reverse idler gear	1	All
3	11	BT 164739	Shaft-reverse idler gear	1	All
K6-			INTERNAL SHIFT MECHANISM		
1	11	BT 162114	Shift rail-low and reverse	1	All
1	11	BT 301363	Shift rail-low and reverse	1	All
2	11	BT 164479	Shift rail-second and high-1st type	1	All
2	11	BT 301356	Shift rail-second and high-2nd type	1	All
3	11	BT 164480	Stop screw-for second and high shift rail	1	All
		BO 70121	Lockwasher-for second and high shift rail screw	1	All
5	11	BT 40122	Interlock-for shift rails	1	All
6	11	BT 58	Lock ball-for shift rails	1	All
7	11	BT 41151	Spring-low and reverse shift rail lock ball	1	All without OD or HDM
7	11	BT 163442	Spring-low and reverse shift rail lock ball	1	All with HDM less OD
8	11	BT 41236	Spring-low and reverse shift rail lock ball	1	All with OD
8	11	BT 41151	Spring-second and high shift rail lock ball-1st type	1	All without OD or HDM
		BT 163442	Spring-second and high shift rail lock ball-2nd type		
			NOTE: Spring 163442 must be used with Shift Rail 301356.		
10	11	BT 164474	Shifter fork-second and high	1	All
11	11	BT 162112	Shifter fork-low and reverse	1	All
12	11	BT 162111	Lock screw-shifter fork	2	All
13	11	BT 162110	Shifter-low and reverse	1	All
14	11	BT 162111	Lock screw-low and reverse shifter	1	All
K7-			TRANSMISSION CONTROL PARTS		
1	11	BT 166184	Transmission shift shaft	1	All
2	11	BT 170506	Pin-shift shaft	1	All
3	11	BT 163251	Seal-shift shaft-used with 1st type case	1	All
3	11	BT 301495	Seal-shift shaft-used with 2nd type case	1	All
			NOTE: 163251 and 301495 Seals are not interchangeable. See Group K1. Second type seals became effective as follows: Cars without OD, with 15 x 7.10 tires 480 series car serial No. 7354. Exceptions 7498 to 7603 inclusive. Cars without OD, with 15 x 7.60 tires 480 series car serial No. 6324. Cars with OD 480 series car serial No. 21666, exceptions 21910 to 22052 inclusive		
4	11	BX 12415	Nut-shift shaft	1	All
5	11	BT 170704	Plain washer-shift shaft	1	All
6	11	BO 73	Lockwasher-shift shaft	1	All
		BT 300929	HDM shift shaft	1	All with HDM
		BX 70125	Nut-shift shaft	1	All with HDM
		BZ 70905	Lockwasher-shift shaft	1	All with HDM
		BZ 45353	Grease fitting-shift shaft	1	All with HDM
12	11-14	BT 164477	Lever-shift shaft-inner	1	All

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480-490 SERIES

TRANSMISSION

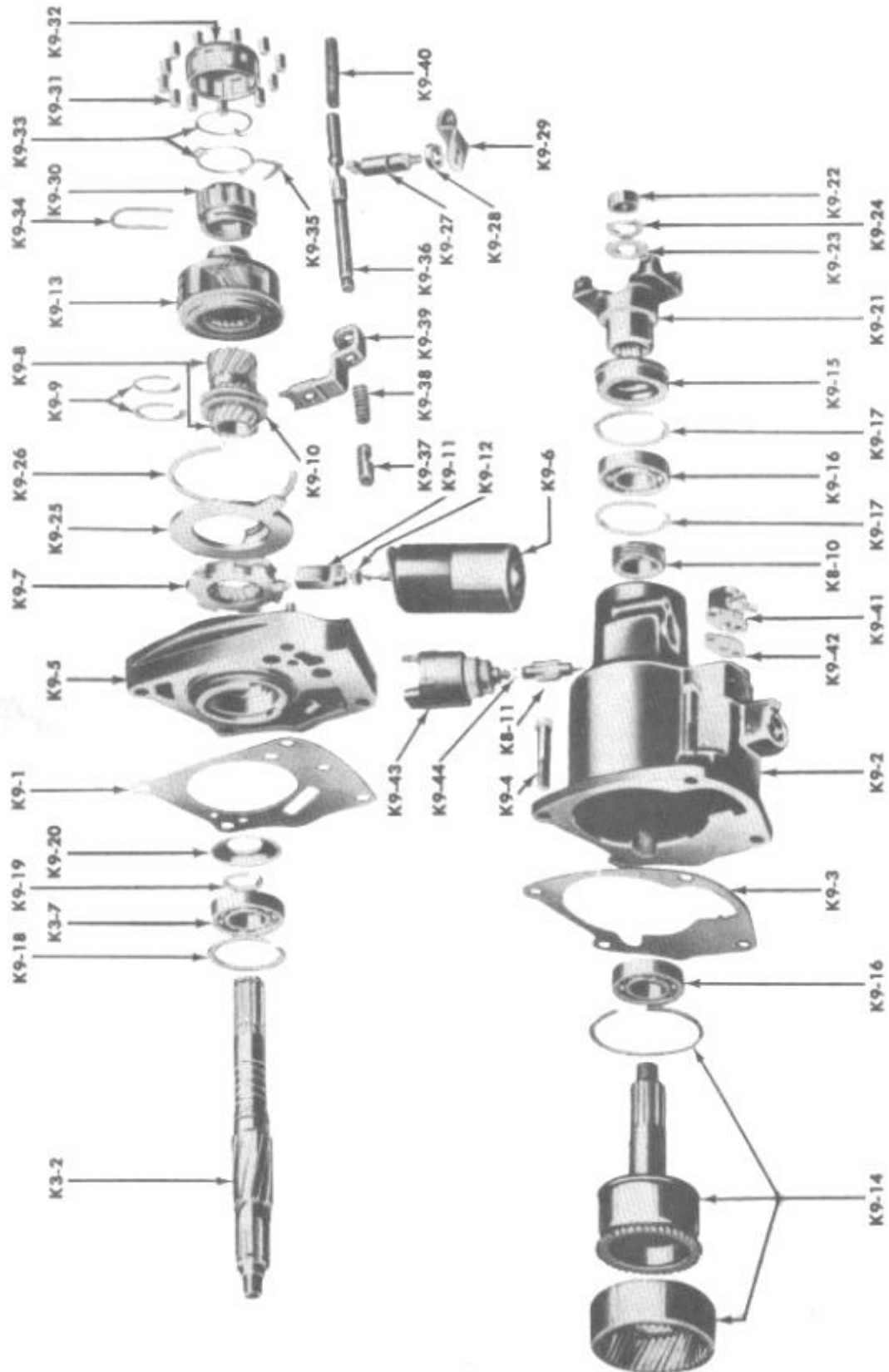
Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
K7-			TRANSMISSION CONTROL PARTS (Cont'd)		
13	11	BT 300861	Lever and pin assembly-shift shaft-outer	1	All without HDM
		BT 300919	Lever and pin assembly-shift shaft-outer	1	All with HDM
		BT 164437	Pin-outer shift shaft lever	1	All without HDM
		BT 300923	Pin-outer shift shaft lever	1	All with HDM
16	14	BT 300930	HDM shift shaft (hand shift) lever complete	1	All with HDM
		BT 164264	Bushing-HDM shift shaft lever hub	1	All with HDM
		BT 300925	HDM shift shaft lever complete (power shift)	1	All with HDM
		BT 164258	Bushing-HDM shift shaft lever hub	1	All with HDM
		BT 300934	Hub assembly-shift shaft transfer key	1	All with HDM
		BT 164258	Bushing-transfer key hub	1	All with HDM
		BT 300923	Pin-transfer key hub	1	All with HDM
		BT 300936	Transfer key	1	All with HDM
		F 153497	Grease fitting-transfer key	1	All with HDM
		BT 164270	Pin-transfer key to hub	1	All with HDM
26	11	BT 162128	Shift selector lever and shaft assembly	1	All
27	11	BT 162130	Bushing-shift selector shaft	1	All
		BT 163231	Set screw-shift selector shaft bushing	1	All
		BO 12481	Nut-shift selector shaft	1	All
		BT 70414	Lockwasher-shift selector shaft nut	1	All
		BT 170155	Plain washer-shift selector shaft nut	1	All
		BT 301699	Shift selector lever-outer (part of Handy Shift Cable)	1	All without HDM
		BT 301823	Shift selector lever-outer (part of Handy Shift Cable)	1	All with HDM
K8-			SPEEDOMETER HOUSING, GEARS AND CABLE		
1	11	BT 162116	Speedometer gear housing	1	All without OD
		BT 162466	Speedometer gear housing assy	1	All without OD
		BT 162467	Bushing-for governor pinion	1	All without OD
4	11	F 162118	Oil seal-speedometer gear housing	1	All without OD
5	11	BT 162117	Gasket-speedometer gear housing	1	All without OD
6	11	BM 219	Bolt-speedometer gear housing	3	All (2 used with VD or HDM)
		BO 121	Bolt-speedometer gear housing	1	All without OD
10	11-12	BZ 71126	Lockwasher-speedometer gear housing bolt	3	All without OD
10	11-12	BT 162452	Speedometer gear-10 teeth-4 1/10 axle ratio	1	All with 7.10 x 15 tires (SW 104853)
		BT 301526	Speedometer gear-11 teeth-4 1/10 axle ratio.	1	All with 7.60 x 15 tires 447121
		BT 301526	Speedometer gear-11 teeth-4 5/9 axle ratio	1	All (447141)
		BT 301534	Speedometer gear-11 teeth	1	All with OD (SW447142)
		BT 162454	Speedometer pinion-15 teeth	1	All with 7.10 x 15 tires (104855)
		BT 301527	Speedometer pinion-16 teeth	1	All with 7.60 x 15 tires (448215)
		BT 301529	Speedometer pinion-18 teeth	1	All (448219)
		BT 164294	Governor pinion-15 teeth-4 1/10 axle	1	All with 7.10 x 15 tires
		BT 301530	Governor pinion-16 teeth-4 1/10 axle	1	All with 7.60 x 15 tires
		BT 301532	Governor pinion-18 teeth-4 5/9 axle.	1	All
		BT 162459	Lock ring-governor pinion	1	All with VD,HDM, or OD
		BT 164059	Spacer-governor pinion	1	All with VD or HDM
		BZ 302288	Speedometer cable assembly	1	All without OD
		BZ 302290	Speedometer cable assembly	1	All without OD
		BZ 302289	Speedometer cable assembly	1	All with OD
		BZ 302291	Speedometer cable assembly	1	All with OD
		BZ 70549	Bolt-speedometer cable clip	1	All
		BO 105	Lockwasher-speedometer cable clip bolt	1	All
		BT 162018	Gasket-speedometer cable	1	All

TRANSMISSION

480-490 SERIES

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Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
K8-			SPEEDOMETER HOUSING, GEARS AND CABLE (Con't)		
		BO 134757	Grommet-speedometer cable	At dash	1 All
		BT 47897	Clip-speedometer cable-at clutch hsg left side	RHD	1 All
K9-			OVERDRIVE		
		C 300770	Overdrive assembly		1 All
		BT 171245	Bolt-overdrive to transmission case	3/8-16 x 2 3/8	4 All
		BO 71076	Lockwasher-overdrive to transmission case bolt		4 All
1	12	BT 302421	Gasket-overdrive to transmission case		1 All
2	12	C 301705	Overdrive housing		1 All
3	12	BT 301706	Gasket-overdrive housing		1 All
4	12	BT 273	Bolt-overdrive housing to adapter		2 All
		BZ 170859	Nut-overdrive housing to adapter bolt		2 All
		BO 170172	Plug-overdrive housing-drain and filler		2 All
5	12	BT 301708	Adapter-overdrive housing		1 All
		BT 163352	Plug-overdrive housing adapter		1 All
6	12	BT 301757	Solenoid assy		1 All
		BT 395	Bolt-solenoid base to adapter		2 All
		BT 161271	Lockwasher-solenoid base to adapter bolt		2 All
		BO 165916	Bracket assembly-solenoid connector plug		1 All
		BO 18447	Screw-solenoid connector plug bracket		1 All
		BO 12349	Washer-solenoid connector plug bracket screw		1 All
		BO 165920	Insulating washer-solenoid connector plug bracket		1 All
		BO 31548	Sleeve-solenoid connector plug wire		3 All
		BO 18166	Terminal-solenoid connector plug wire		3 All
		BZ 1349	Washer-solenoid connector plug wire terminal		2 All
7	12	BT 301710	Stationary gear plate and balk ring assy		1 All
		BT 161280	Balk ring-OD sun gear		1 All
8	12	BT 301723	Stationary gear		1 All
9	12	BT 301724	Snap ring-stationary gear		2 All
10	12	BT 301722	Collar-stationary gear		1 All
11	12	BT 301720	Pawl-stationary gear		1 All
12	12	BT 1 61278	Oil seal-stationary gear pawl		1 All
13	12	BT 301725	Pinion cage assy-includes pinions, rollers and oil ring		1 All
14	12	BT 301739	Mainshaft and ring gear assembly		1 All
15	12	BT 161323	Oil seal assembly-OD main shaft		1 All
16	12	F 170409	Bearing-OD main shaft	ND 3206	2 All
17	12	BT 163322	Snap ring-mainshaft bearing	.062	1 All
17	12	BT 163322	Snap ring-OD mainshaft bearing	.062	All}
17	12	BT 163323	Snap ring-OD mainshaft bearing	.065	All} Select one
17	12	BT 163324	Snap ring-OD mainshaft,bearing	.068	All} as required
17	12	BT 163325	Snap ring-OD mainshaft bearing	.071	All}
18	12	BT 163322	Snap ring-for trans mainshaft	Large-.062	All}
18	12	BT 163323	Snap ring-for trans mainshaft	Large-.065	All} Select one
18	12	BT 163324	Snap ring-for trans mainshaft	Large-.068	All} as required
18	12	BT 163325	Snap ring-for trans mainshaft	Large-.071	All}
19	12	BT 163318	Snap ring-for trans mainshaft	Small-.087	All
19	12	BT 163319	. Snap ring-for trans mainshaft	Small-.090	All Select one
19	12	BT 163320	Snap ring-for trans mainshaft	Small-.093	All as required
19	12	BT 163321	Snap ring-for trans mainshaft	Small-.096	All
20	12	BT 301709	Oil baffle-for trans mainshaft rear bearing		1 All
21	12	BT 160599	Companion flange	To prop shaft	1 All
22	12	BT 161310	Nut-companion flange to mainshaft		1 All
23	12	BT 161354	Plain washer-companion flange to mainshaft		1 All
24	12	BT 18023	Lockwasher-companion flange to mainshaft		1 All
		BT 302074	Plunger-OD interlock	1.386 long	All} Select one
		BT 302075	Plunger-OD interlock	1.398 long	All } as required



Overdrive

TRANSMISSION

480-490 SERIES

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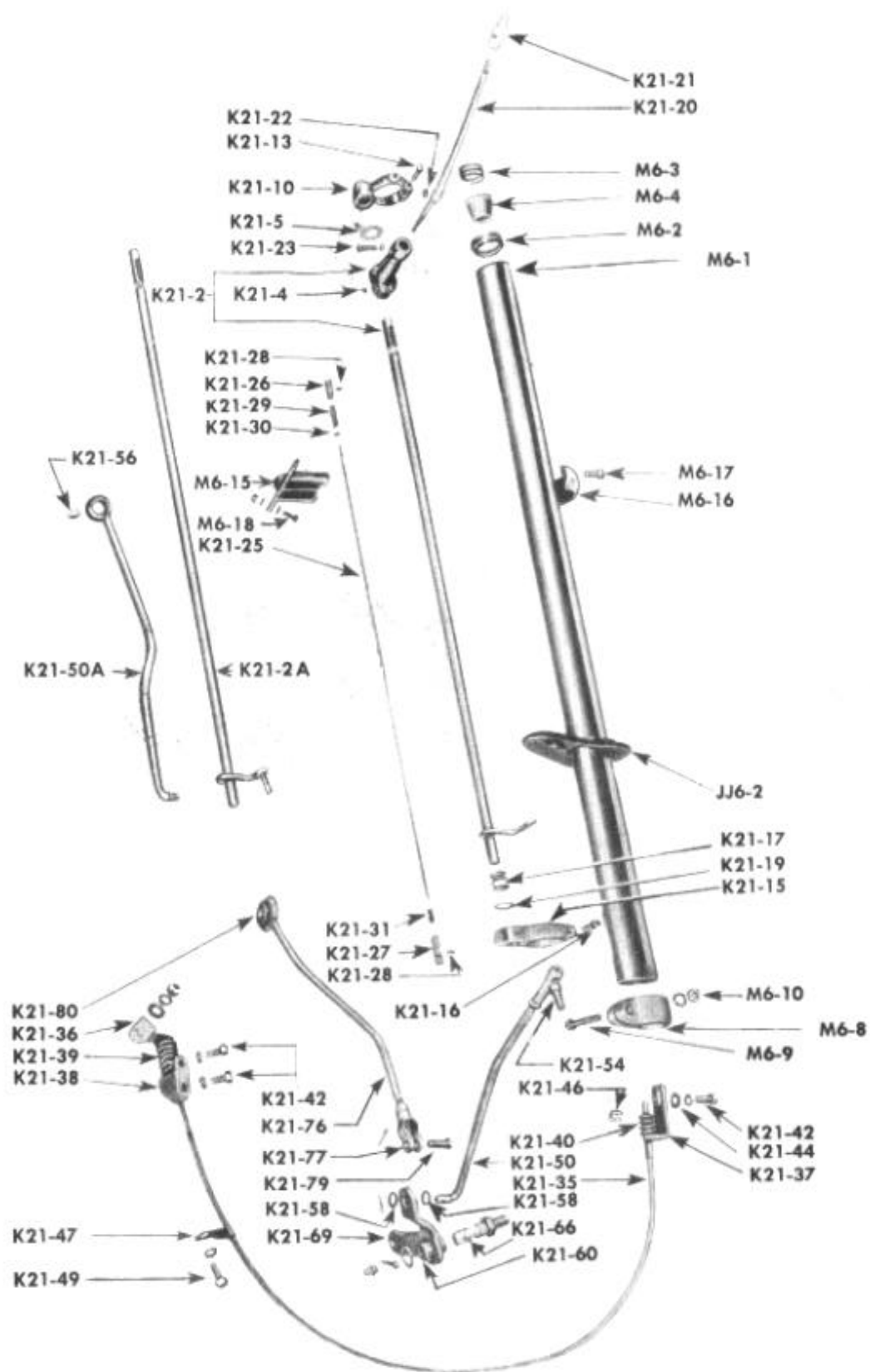
Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
K9 -			OVERDRIVE (Con't)		
		BT 301791	Plunger-OD interlock 1.410 long		All)
		BT 301792	Plunger-OD interlock 1.420 long		All) Select one
		BT 301793	Plunger-OD interlock 1.430 long		All) as required
		BT 302076	Plunger-OD interlock 1.442 long		All)
25	12	BT 301712	OD cover plate, pin and trough assy	1	All
26	12	BT 301717	Snap ring-OD cover plate .0625		All) Select one
26	12	BT 301718	Snap ring-OD cover plate .0705		All) as required.
26	12	BT 301719	Snap ring-OD cover plate .0665		All)
27	12	BT 301752	OD control shaft	1	All
		BZ 12115	Nut-OD control shaft	1	All
		BT 301754	Washer-OD control shaft	1	All
		BT 70414	Lockwasher-OD control shaft	1	All
28	12	BT 301753	Oil seal-OD control shaft	1	All
		BT 301859	Taper pin-OD control shaft	1	All
29	12	BT 301751	OD control lever	1	All
		BT 160639	Bolt-OD control lever Anchors control cable	1	All
		BT 160640	Swivel-OD control lever bolt	1	All
		BO 12481	Nut-OD control lever bolt	1	All
		BZ 170155	Plain washer-OD control lever bolt	1	All
		BO 71153	Lockwasher-OD control lever bolt	1	All
30	12	BT 301734	Free wheel cam assy	1	All
		BT 301736	Free wheel cam	1	All
31	12	BT 161350	Roller-free wheel cam	12	All
32	12	BT 301737	Retainer-free wheel cam roller	1	All
33	12	BT 161352	Spring-free wheel cam roller retainer	2	All
34	12	BT 301735	Clip-free wheel pinion cage retainer	1	All
35	12	BT 301738	Clip-free wheel cam retainer	1	All
		BT 301744	OD shift rail and fork assy	1	All
36	12	BT 301745	Shift rail	1	All
37	12	BT 301748	Sleeve-shift rail	1	All
38	12	BT 301749	Spring-shift rail sleeve	1	All
		BT 301747	Pin-shift rail sleeve	1	All
39	12	BT 301746	Shift fork	1	All
41	12	BT 301750	Spring-shift rail retractor	1	All
65	17	C 301762	Control wire and casing assembly LHD	1	All
		C 301763	Control wire and casing assembly RHD	1	All
		BX 70125	Nut-OD control cable mounting	1	All
		BO 170002	Lockwasher-OD control cable mounting	1	All
		BO 134757	Grommet-for OD control cable At dash	1	All
		BT 301239	Clip-for OD control cable At clutch housing	1	All to serial 482-92198
		BO 302146	Clip-for OD control cable At clutch housing	1	All LHD after serial 482-92198
		BT 301764	Mounting bracket-OD control	1	All
		BT 301255	Adapter OD control mounting bracket	1	All
		BO 170968	Bolt-OD control mounting bracket to adapter	2	All
		BO 71443	Nut-OD control mounting bracket to adapter bolt	2	All
		BZ 1549	Lockwasher-OD control mounting bracket to adapter bolt	2	All
		BT 301479	Anchor bracket-control cable At trans cover bolt	1	All-to serial 482-92198
		BZ 12275	Clamp bolt-control cable anchor bracket	1	All-to serial 482-92198
		BZ 12115	Nut-control cable anchor bracket bolt	1	All-to serial 482-92198
		BT 70414	Lockwasher-control cable anchor bracket bolt	1	All-to serial 482-92198
		BT 162929	Clip-control cable anchor bracket bolt	1	All-to serial 482-92198
		BT 301922	Anchor bracket-control cable-at breather tube clip	1	All RHD
		BO 170041	Clamp bolt-for 301922 anchor bracket	1	All RHD
		BT 302148	Clip-OD control cable	1	All-after serial 482-92198
		BT 302147	Bracket-OD control cable clip At solenoid	1	All-after serial 482-92198
		BO 170041	Screw-OD control cable clip to bracket	1	All-after serial 482-92198
41	12	BT 301755	OD control switch	1	All
42	12	BT 301756	Gasket-OD control switch to housing	1	All
		BO 71456	Screw-OD control switch to housing	2	All

K

480-490 SERIES

TRANSMISSION

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
K9 -		OVERDRIVE (Con'd)			
		BT 170164	Lockwasher-OD control switch to housing screw	2	All
		43 12 BZ 165829	OD governor switch Without HDM	1	All All
		43 12 BZ 165831	OD governor switch With HDM	1	All
		44 12 BT 1 64007	Locking washer-governor switch Governor pinion-see Group K8-	1	
		BT 164438	OD throttle switch	1	All
		BZ 12334	Nut-throttle switch	1	All
		BT 170391	Lockwasher-throttle switch nut	1	All
		BO 71356	Plain washer-throttle switch nut	1	All
		BT 165826	OD relay-on LF fender side dust shield	1	All
		BO 170514	Tapping screw-OD relay	2	All
		BZ 71260	Plain washer-OD relay tapping screw	2	All
		BZ 164408	Shift rail switch See Group J3-		
		BO 301640	Wire assembly-control switch to governor	1	All with OD-without HDM
		BT 301900	OD wire harness LHD	1	All with OD-without HDM
		BT 301854	OD wire harness RHD	1	All
		BT 302566	Fuse assy-OD circuit	1	All with OD
		BZ 165836	Socket-3 hole	1	All
		BZ 164082	Socket-6 hole	1	All
		BZ 165832	Shell-for socket	2	All
		BT 301918	Rubber boot-for socket cap	2	All without HDM
		BO 18166	Wire terminal Eyelet	2	All
		BO 170406	Wire terminal Bullet	3	All
		BZ 40919	Clip-OD harness At OD to trans bolt	1	All with OD
		BT 171384	Clip-OD harness At OD to trans bolt	1	All with OD and HDM
		NOTE: For combination OD, HDM and engine harness-see Group S1			
K21 -		TRANSMISSION HANDY SHIFT			
		C 302537	Control lever, tube and rod assy LHD	1	491-493 after 491-78419 exc exc 78944 thru 79120 less HDM
		C 302068	Control lever, tube and rod assy LHD	1	481-491-483-493 to car 491-78419 less HDM
		C 300722	Control lever, tube and rod assy LHD	1	481-483-491-493 with HDM
		C 302538	Control lever, tube and rod assy LHD	1	492-494 after 491-78419 exc 78944 thru 79120 less HDM
		C 302069	Control lever, tube and rod assy LHD	1	482-492-484-494 to car 491-78419 less HDM
		C 300723	Control lever, tube and rod assy LHD	1	482-484-492,494 with HDM
		C 301368	Control lever, tube and rod assy RHD	1	481,483,491,493
		C 301369	Control lever, tube and rod assy RHD	1	482,484,492,494
		2 13 C 300724	Tube and fulcrum bracket assy-painted LHD	1	491-493 after 491-78419 with HDM
		2A 13 C 300724	Tube and fulcrum bracket assy-painted LHD	1	481-483-491-493 to 491-78419
		2 13 C 302504	Tube and fulcrum bracket assy-painted LHD	1	491-493 after car 491-78419 exc 78944 thru 79120 less HDM
		C 300725	Tube and fulcrum bracket assy-plated LHD	1	482,484,492,294 to car 491-78419
		2A 13 C 300725	Tube and fulcrum bracket assy-plated LHD	1	492-494 after 491-78419 with HDM
		C 302505	Tube and fulcrum bracket assy-plated LHD	1	492-494 after 491-78419 exc 78944 thru 79120 less HDM
		C 301370	Tube and fulcrum bracket assy-painted RHD	1	481,483,491,493
		C 301371	Tube and fulcrum bracket assy-plated RHD	1	482,484,492,494
		4 13 BT 302508	Pin-tube lever		All less HDM
		4 13 BT 170224	Set screw-fulcrum bracket Painted	1	481,483,491,493
		BT 170487	Set screw-fulcrum bracket Plated	1	482,484,492,494



HANDY SHIFT

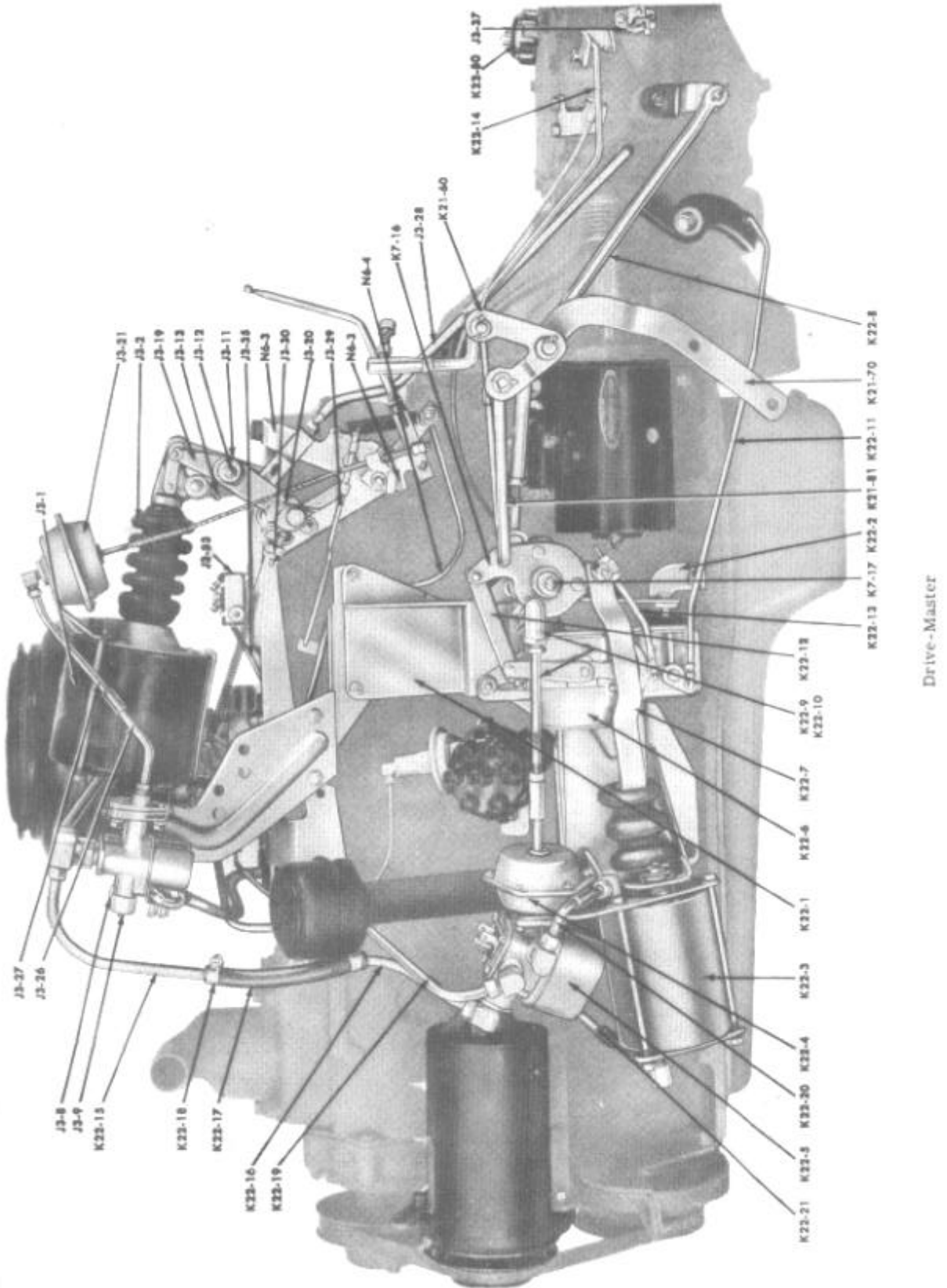
Group & Illus. No.	Ill. No.	Part No.	Name		Per Car	Models
K21 -			TRANSMISSION HANDY SHIFT (Cont'd)			
5	13	BT 300988	Ring-fulcrum bracket	Painted	1	481,483,491,493
5	13	BT 300989	Ring-fulcrum bracket	Plated	1	482,484,492,494
10	13	BT 165663	Bracket-upper-control lever tube	Painted	1	481-483-491-493 without DI
10	13	BT 165664	Bracket-upper-control lever tube	Plated	1	482-484-492-494 without DI
10	13	BT 165665	Bracket-upper-control lever tube	Painted	1	481-483-491-493 with DI 482-
10	13	BT 165666	Bracket-upper-control lever tube	Plated	1	484-492-494 with DI
		BT 170881	Screw-upper bracket retaining		1	All without DI
		BT 18394	Rivet-upper bracket retaining		1	All with DI
13	13	BT 170225	Bolt-upper bracket clamp		1	481-483-491-493 without DI
13	13	BT 170577	Bolt-upper bracket clamp		1	482-484-492t494 without DI
15	13	BT 158023	Bracket-lower-control lever tube		1	All
16	13	BO 170275	Bolt-lower bracket clamp		1	All
17	13	BT 301849	Compression spring-control tube-lower		1	All
		BT 301237	Spacer-control tube lower compression spring		1	All
19	13	BT 170283	Seat-control tube lower compression spring		1	All
20	13	BT 166287	Control lever	LHD	1	All
		BT 301898	Control lever	RHD	1	All
21	13	BT 300780	Knob-control lever-used with 18" steering wheel	1st type	1	All
21	13	BT 301997	Knob-control lever-used with 18" steering wheel	2nd type	1	All (interchangeable with 300780)
21	13	BT 301904	Knob-control lever-used with 17" steering wheel	1st type	1	All
21	13	BT 301996	Knob-control lever-used with 17" steering wheel	2nd type	1	All (interchangeable with 301904)
22	13	BT 158010	Washer-control lever anti rattle		1	All
23	13	BT 165537	Fulcrum-control lever	Painted	1	481,483,491,493
23	13	BT 165661	Fulcrum-control lever	Plated	1	482-484-492-494
		BT 170890	Lockwasher-control lever fulcrum		1	All
25	13	BT 158032	Push rod		1	All
26	13	BT 158028	End-push rod	Upper	1	All
27	13	BT 158031	End-push rod	Lower	1	All
28	13	BT 170226	Key-push rod end	Woodruff .196 x .093	1	All
29	13	BT 301919	Spring-push rod upper compression	LHD	1	All without HDM
29	13	BT 158029	Spring-push rod upper compression	LHD	1	All with HDM
		BT 158029	Spring-push rod upper compression	RHD	1	All
30	13	BT 170227	Seat-push rod upper compression spring		1	All
31	13	BO 31548	Silencer-push rod	Rubber	1	All
35	13	C 301023	Control wire, casing and bracket assy	LHD	1	All without HDM
35	13	C 301821	Control wire, casing and bracket assy	LHD	1	All with HDM
		C 301830	Control wire, casing and bracket assy	RHD	1	All
36	13	BT 301699	Shift selector lever-outer		1	All without HDM
		BT 301823	Shift selector lever assy-outer		1	All with HDM
37	13	BT 165032	Bracket-control wire upper anchor		1	All
38	13	BT 300577	Bracket-control wire anchor-trans end		1	All
39	13	BT 300829	Dust boot-control wire cable-trans end		1	All
40	13	BT 159059	Dust boot-control wire cable-steering gear end		1	All
		BO 170322	Seat-control wire dust boot-steering gear end		1	All
42	13	BO 71384	Bolt-control wire anchor bracket		3	All
		BZ 71126	Lockwasher-control wire anchor bracket bolt		1	All
44	13	BZ 170155	Plain washer-control wire anchor bracket bolt		1	All
		BT 70414	Lockwasher-control wire anchor bracket bolt-trans end		2	All
46	13	BT 158030	Anchor-control wire	Spring clip	1	All
47	13	BT 301239	Clip-control wire casing-at clutch housing		1	All without HDM
		BT 301899	Clip-control wire casing-at clutch housing bolt		1	All with HDM
		BT 301860	Clip-control wire casing-at frame side member reinf.	RHD	1	All
49	13	BZ 908	Bolt-for clip at clutch housing		1	All without HDM
		BT 70414	Lockwasher-clip bolt		1	All without HDM
		BT 301903	Clip-control wire casing-at #2 crossmember	RHD	2	All RHD
50	13	BT 300731	Rod assembly-control tube to bellcrank	LHD	1	All without HDM to car 491-78419
50A	13	BT 302509	Rod-control tube to bellcrank	LHD	1	All after car 491-87419 exc 78944 thru 79120 less HDM
		BT 301987	Rod assembly-control tube to bellcrank	LHD	1	All with HDM

TRANSMISSION

480-490 SERIES

K

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
K21 -			TRANSMISSION HANDY SHIFT (Cont'd)		
		BT 301380	Rod assembly-control tube to intermed bellcrank	RHD	1 All
54	13	BT 170229	Ball joint-control tube to bellcrank rod		1 All
		BT 170230	Lock nut-for ball joint		1 All
56	13	BT 302510	Bushing-control tube to bellcrank rod	Rubber	1 All after 491-78419 exc 78944 thru 79120 less HDM
		BT 301912	Spring washer-tube to bellcrank rod bushing		1 All with 302509 Rod.
		BX 12415	Nut-ball joint		1 All
		BT 71540	Washer-control tube to bellcrank rod		1 All after 491-78419 exc 78944 thru 79120 less HDM
		BO 73	Lockwasher-ball joint nut		1 All
58		BZ 550	Plain washer-control tube to bellcrank rod		2 All
60	13-14	BT 300728	Bellcrank assy-on steering gear	LHD	1 All without HDM
		BT 301033	Bellcrank assembly	LHD	1 All with HDM
		BT 300728	Bellcrank assembly-on frame	RHD	1 All
		BT 300730	Bushing-bellcrank		1 All without HDM
		BT 301359	Bushing-bellcrank	LHD	2 All with HDM
		BT 301006	Grommet-bellcrank	LHD	2 All with HDM
66	13	BT 301030	Pivot-bellcrank		1 All without HDM
		BM 301912	Spring washer-bellcrank pivot	LHD	1 All without HDM
		BM 301912	Spring washer-bellcrank pivot	RHD	2 All
		BZ 104	Lockwasher-bellcrank pivot		1 All without HDM
		BO 71268	Plain washer-bellcrank pivot		2 All without HDM
69	13	F 153497	Grease fitting-bellcrank pivot		2 All without HDM
70	14	BT 301002	Support and fulcrum assy-bellcrank	LHD	1 All with HDM
		BT 301004	Spacer-bellcrank support	LHD	2 All with HDM
		BT 301377	Support assy-frame bellcrank	RHD	1 All
		BZ 171056	Bolt-frame bellcrank support	RHD	2 All
		BZ 104	Lockwasher-frame bellcrank support bolt	RHD	2 All
76	13	BT 300734	Rod assembly-bellcrank to transmission		1 All without HDM
77	13	BT 171099	Clevis-bellcrank to trans rod		1 All without HDM
		BT 170230	Locknut-bellcrank to trans rod clevis		1 All without HDM
79	13	BT 171100	Clevis pin-bellcrank to trans rod		1 All without HDM
80	13	BT 162826	Grommet-bellcrank to trans rod Trans end		1 All without HDM
81	14	BT 301013	Rod-bellcrank to shift shaft lever	LHD	1 All with HDM
		BZ 550	Plain washer-bellcrank to shift shaft lever rod	LHD	1 All with HDM
		BO 170443	Spring washer-bellcrank to shift shaft lever rod	LHD	1 All with HDM
		BT 300728	Intermediate bellcrank assembly	RHD	1 All
		BT 300730	Bushing-intermediate bellcrank	RHD	1 All
		BT 301030	Pivot-intermediate bellcrank	RHD	1 All
		BZ 104	Lockwasher-intermediate bellcrank pivot	RHD	1 All
		BO 71268	Plain washer-intermediate bellcrank pivot	RHD	1 All
		F 153497	Grease fitting-intermediate bellcrank pivot	RHD	1 All
		BT 301374	Mounting plate assy-intermediate bellcrank	RHD	1 All
		BO 170968	Bolt-upper-intermediate bellcrank mounting plate	RHD	1 All
		BO 71730	Lockwasher-upper bolt	RHD	1 All
		BZ 71316	Plain washer-upper bolt	RHD	1 All
		BO 71443	Nut-upper bolt	RHD	1 All
		BX 3820	Bolt-lower-intermediate bellcrank !Mounting plate	RHD	2 All
		BZ 171080	Nut-lower bolt	RHD	2 All
		BO 170965	Plain washer-mounting plate bolt	RHD	1 All
		BO 71153	Lockwasher-lower bolt	RHD	2 All
		BT 301382	Rod assy-bellcrank to bellcrank	RHD	1 All
		BT 170229	Ball joint-bellcrank to bellcrank rod	RHD	1 All
		BT 170230	Lock nut-ball joint	RHD	1 All
		BX 12415	Nut-ball joint	RHD	1 All
		BO 73	Lockwasher-ball joint nut	RHD	1 All
		BZ 550	Plain washer-ball joint nut	RHD	2 All



Drive-Master

TRANSMISSION

480-490 SERIES

K

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
K22-			HUDSON DRIVE-MASTER		
			NOTE: Hudson Drive Master is optional on LHD cars. Hudson Drive Master includes Vacumotive Drive. Parts in K-22 are transmission control only. For clutch control (Vacumotive Drive) parts-See J3. For HDM transmission parts-see Group K7.		
1	14	BT 301122	HDM mounting bracket assembly	1	Six cyl
		BT 301123	HDM mounting bracket assembly	1	Eight cyl
		BT 300924	Pin-HDM mounting bracket Hand shift detent	1	All
		BT 170650	Stop screw-mounting bracket pin For HDM lever	1	All
		BT 170224	Lock screw-mounting bracket pin stop screw	1	All
		BT 58	Detent ball-mounting bracket pin.... For hand shift lever	1	All
		BT 58	Detent ball-mounting bracket For shift shaft lever	1	All
		BT 41151	Spring-for hand shift lever detent ball 9 lbs	1	All
		BT 41236	Spring-for shift shaft lever detent	1	All
		BZ 163209	Stud-HDM mounting bracket At water jacket cover	3	Eight cyl
		BZ 70177	Washer-HDM mounting bracket stud	3	Eight cyl
		BZ 12115	Nut-HDM mounting bracket stud	3	Eight cyl
		BT 70414	Lockwasher-HDM mounting bracket stud	3	Eight cyl
		BZ 71067	Tension bolt-HDM mounting bracket	1	All
		BZ 171080	Lock nut-HDM mounting bracket tension bolt	1	All
			NOTE: Tension bolt became effective May 18, 1948, at which time the lower supports 301130 and 301131 were discontinued.		
		BT 301132	Clamp assy - mounting bracket to oil filler tube	1	Six cyl
		BZ 908	Bolt-for clamp	2	Six cyl
		BT 70414	Lockwasher-clamp bolt	2	Six cyl
		BZ 12115	Nut-clamp bolt	2	Six cyl
2	14	BT 301490	Anchor-HDM mounting bracket support	1	All
		BT 301477	Spacer-mounting bracket support anchor	1	All
		BM 171146	Bolt-mounting bracket support anchor To cyl	1	All
		BZ 908	Bolt-mounting bracket support anchor To support	1	All
		BZ 12115	Nut-mounting bracket support anchor bolt	1	All
		BZ 70177	Plain washer-mounting bracket support anchor bolt	1	All
		BT 70414	Lockwasher-mounting bracket support anchor bolt	1	All
3	14	BT 300870	HDM power unit assembly For transmission control	1	All
		BT 301263	Spacer-power unit mounting stud Rubber	2	All
		BT 301676	Washer-power unit mounting stud Rubber	2	All
		BZ 171058	Ferrule-power unit mounting stud	4	All
		BO 70674	Nut-power unit mounting stud	2	All
		BT 171238	Plain washer-power unit mounting stud	2	All
		BT 301673	Ground strap-at mounting stud	1	All
		BT 300886	Power cylinder assembly	1	All
		BT 300888	Mounting bolt-power cylinder	3	All
		BZ 70874	Nut-power cylinder mounting bolt	3	All
		BO 105	Lockwasher-power cylinder mounting bolt	3	All
		BT 301411	Shell assembly-power cylinder	1	All
		BT 164960	End plate and seal assembly-power cylinder	1	All
		BT 48411	Piston seal-power cylinder end plate	1	All
		BT 48412	Lock-end plate piston seal	1	All
		BT 152253	Gasket-end plate to cylinder	1	All
		BT 48429	Elbow-power cylinder	2	All
		BT 164964	Piston assembly-power cylinder	1	All
		BT 152255	Plate-piston	2	All
		BT 152257	Packing-piston	2	All
		BT 152258	Ring-piston packing	2	All
		BT 152259	Felt-assembly-piston	2	All

K

480-490 SERIES

TRANSMISSION

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
K22-			HUDSON DRIVE-MASTER (Cont'd)		
		BT 152261	Retainer-piston felt	2	All
		BT 48426	Nut-piston rod	1	All
4	14	BT 48256	Guard-piston rod	1	All
		BT 300879	Diaphragm cylinder assembly	1	All
		BT 301244	Mounting bracket assembly-diaphragm cylinder	1	All
		BT 48445	Mounting nut-diaphragm cylinder	1	All
		BT 170999	Lockwasher-diaphragm cylinder mounting nut	1	All
		BT 48446	Gasket-diaphragm cylinder mounting nut	1	All
		BT 152282	Diaphragm	1	All
		BT 152284	Flanged plate-diaphragm	2	All
		BT 48436	Washer-diaphragm	2	All
		BT 300881	Rod assembly-diaphragm	1	All
		BO 71443	Nut-diaphragm rod	1	All
		BT 152290	Return spring-diaphragm	1	All
		BT 152287	Housing assembly-diaphragm	1	All
		BT 1634	Screw-diaphragm housing	6	All
		BO 71152	Nut-diaphragm housing screw	6	All
		BO 170153	Lockwasher-diaphragm housing screw	6	All
5	14	BT 166063	Selector valve assembly	1	All
		BT 48450	Gasket-selector valve to bracket	1	All
		BO 71073	Nut-selector valve to bracket stud	4	All
		BO 90	Lockwasher-selector valve to bracket stud	4	All
		BO 48709	Body assembly-selector valve	1	All
		BT 48456	Expansion plug-selector valve body	1	All
		BT 48711	Plunger and disc assembly-selector valve	3	All
		BT 48876	Plunger assembly	3	All
		BZ 164884	Disc-plunger	3	All
		BT 48715	Spring-plunger	3	All
		BT 48541	Check valve-selector valve	1	All
		BT 48542	Nut-selector valve check valve	1	All
		BT 166064	Contact plate assembly-selector valve	1	All
		BT 48239	Gasket-selector valve contact plate	1	All
		BT 7527	Screw-selector valve contact plate	4	All
		BZ 70551	Lockwasher-selector valve contact plate screw	4	All
		BT 48729	Solenoid assembly-selector valve	3	All
		BT 48736	Cover-selector valve solenoid	1	All
		BT 48737	Bolt-selector valve solenoid cover	1	All
		BT 48739	Washer-selector valve solenoid cover bolt	1	All
		BT 48738	Gasket-selector valve solenoid cover bolt	1	All
		BT 48740	Retainer-solenoid	1	All
		BT 48741	Gasket-solenoid retainer	1	All
		BT 7527	Screw-solenoid retainer	3	All
		BZ 70551	Lockwasher-solenoid retainer screw	3	All
6	14	BT 300869	Transmission switch assembly	1	All
		BZ 12115	Nut-trans switch to mounting bracket bolt	2	All
		BT 70414	Lockwasher-trans switch to mounting bracket bolt	2	All
		BZ 908	Bolt-trans switch to mounting bracket	2	All
7	14	BT 301015	HDM shift strap-complete	1	All
		BT 164208	Bushing-shift strap	1	All
		BZ 673	Washer-shift strap pin	1	All
		BT 170443	Spring washer-shift strap pin	1	All
		BO 18236	Bolt-shift strap end to power cylinder	1	All
		BT 170391	Lockwasher-shift strap end to power cylinder bolt	1	All
8	14	BT 300954	Transmission shift rod-complete	1	All
		F 71237	Nut-transmission shift rod	1	All
		BT 300958	End-transmission shift rod	1	All
		BT 164208	Bushing-transmission shift rod	2	All
		BO 170443	Spring washer-transmission shift rod	2	All
		BZ 673	Plain washer-transmission shift rod	2	All

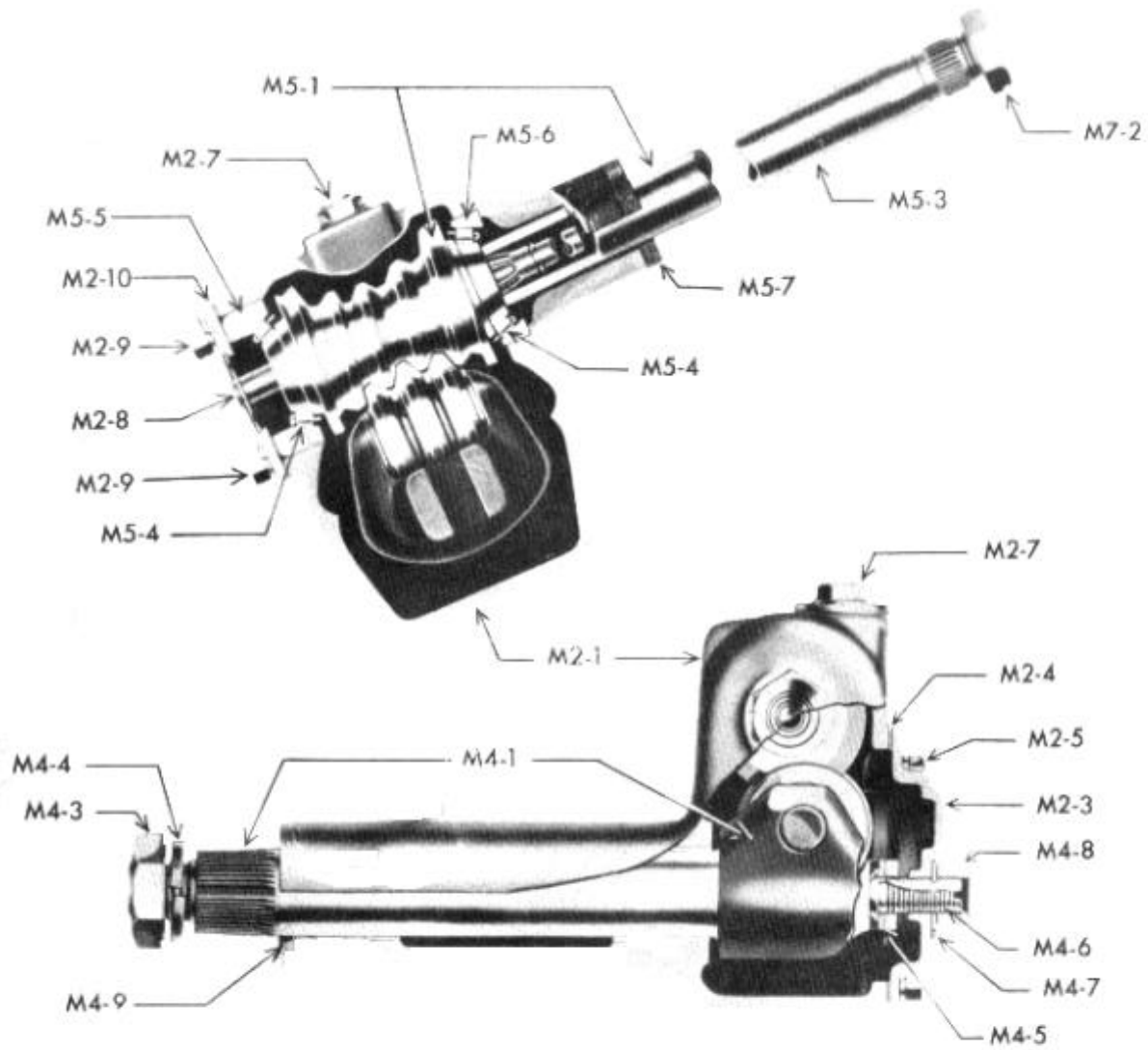
DRIVE MASTER
480-490 SERIES
K

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
K22-			HUDSON DRIVE-MASTER (Cont'd)		
9	14	BT 300939	Engaging rod-diaphragm to transfer key	1	All
		BZ 70590	Nut-engaging rod	1	All
10	14	BT 300940	End-engaging rod	1	All
		BT 301442	Sleeve-engaging rod end	1	All
		BT 170651	Lock nut-engaging rod end sleeve	1	All
11	14	BT 301019	Operating rod-off-on switch	1	All
		BT 164222	Retaining clip-off on switch operating rod	1	All
12	14	BT 300941	Operating strap-shift switch	1	All
		BZ 38206	Conical spring-shift switch operating strap	1	All
		BO 262	Plain washer-shift switch operating strap	1	All
13	14	BT 300943	Rod-neutral and limit switch	1	All
		BT 164218	Swivel-neutral and limit switch rod	1	All
		BO 71443	Nut-neutral and limit switch rod	1	All
		BZ 38206	Conical spring-neutral and limit switch rod	2	All
		BO 262	Plain washer-neutral and limit switch rod	1	All
14	14	BT 301822	Rod-cross over switch	1	All
		BT 164222	Clip-cross over switch rod	1	All
		BT 301902	Clip-cross over switch rod-at clutch housing	2	All
		BZ 908	Bolt-cross over switch rod clip	1	All
		BT 70414	Lockwasher-cross over switch rod clip bolt	1	All
		BO 71389	Plain washer-cross over switch rod clip bolt	1	All
15	14	BZ 301504	Vacuum pipe assembly-power unit	1	All
16	14	BZ 301505	Vacuum pipe assembly-power unit	1	All 6 cyl
		BT 301585	Vacuum pipe assembly-power unit	1	All 8 cyl
17	14	BZ 301506	Hose coupling-power unit vacuum pipe	1	All
		BZ 301507	Spring-power unit vacuum pipe hose reinf	1	All
18	14	BT 71556	Clamp-power unit vacuum pipe hose	2	All
19	14	BZ 301508	Intake pipe assembly-power unit	1	All 6 cyl
19	14	BZ 301509	Intake pipe assembly-power unit	1	All 6 cyl
19	14	BT 301548	Intake pipe assembly-power unit	1	All 8 cyl
		BZ 164014	Hose coupling-power unit intake pipe	1	All
		BZ 166001	Spring-power unit intake pipe hose reinf	1	All
		BT 71556	Clamp-power unit intake pipe hose	2	All
20	14	BT 301416	Tube-HDM power cylinder to selector valve	1	All
		BT 48465	Nut-HDM power cylinder to selector valve tube	1	All
21	14	BT 301422	Tube assy-HDM valve to cylinder Cyl stud end	1	All
		BT 301424	Tube-HDM valve to cylinder Valve end	1	All
		BT 48465	Nut-HDM valve to cyl tubes	2	All
		BT 48887	Connector-HDM valve to cyl tubes Rubber	1	All
		BT 301425	Tube assy-HDM valve to cylinder Valve end	1	All
		BT 48465	Nut-HDM valve to cylinder tube	1	All
		BT 48887	Connector-HDM valve to cylinder tube	1	All
		BT 170688	Elbow-HDM valve to cylinder tube	2	All
		BT 48466	Elbow-HDM valve to cylinder tube	2	All
80	14	BT 165831	HDM governor switch	1	All
		BT 164007	Locking washer-governor switch	1	All
90	17	BT 301176	HDM instrument panel switch	1	All
		BO 300767	Mounting nut-HDM instrument panel switch	1	All
		BZ 302443	Escutcheon-HDM instrument panel switch-"DrMaster"	1	All
		BZ 301014	Mounting bezel-HDM instrument panel switch-first type	1	All
		BO 71406	Fuse-HDM instrument panel switch 15 amp	1	All
		BO 304011	Knob-HDM instrument panel switch Plastic	1	481,483
		BO 300766	Knob-HDM instrument panel switch Plated	1	482,484
		BO 171105	Set screw-instrument panel switch knob	1	All
		BT 301413	Wire harness-HDM	1	All with HDM-without OD
		BZ 165836	Socket-3 hole	3	All
		BT 1 65835	Socket-2 hole	1	All
		BT 1 65834	Socket-4 hole	1	All

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
K22-			HUDSON DRIVE-MASTER (Cont'd)		
		BZ 165832	Shell-for socket	5	All
		BT 301918	Rubber boot-for socket cap	5	All
		BO 18166	Wire terminal Eyelet	2	All
		BO 170406	Wire terminal Bullet	3	All
		BO 31548	Rubber sleeve	6	All
		BZ 164079	Rubber boot-for transmission switch plug	1	All
		BT 301414	Wire assembly-ign coil lock to inst panel switch	1	All
		BT 47897	Clip-HDM harness-at OD to trans bolt-right side	1	All with OD
		BZ 164097	Clip-HDM harness-at LH dash brace	1	All
		BT 302272	Clip-HDM harness-at vac pipe	1	All
		BT 302274	Tie cord-HDM harness-at power unit plug	1	All
			NOTE: For combination HDM, OD and engine harnesses—see Group S1-.		
		BO 171053	Junction bolt-starter solenoid lead to HDM harness	1	All with HDM
		BO 71073	Nut-junction bolt	1	All with HDM
		BZ 70563	Lockwasher- junction bolt	1	All with HDM

PROPELLER SHAFT
480-490 SERIES
L

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
L1-			PROPELLER SHAFT		
1	1	C 300071	Propeller shaft assembly-front-includes universal joint	1	All without OD
1	1	C 300070	Propeller shaft assembly-front-includes universal joint	1	All with OD
2	1	C 300072	Propeller shaft assembly-rear-includes universal joints	1	All
		C 301981	Propeller shaft-front	1	All without OD
		C 301982	Propeller shaft-front	1	All with OD
		C 301983	Propeller shaft-rear	1	All
		BZ 300610	Companion flange-rear end of front shaft	1	All
		BT 161310	Nut-companion flange	1	All
		BT 161354	Plain washer-companion flange	1	All
		BT 18023	Lockwasher-companion flange	1	All
		F 150723	U bolt-propeller shaft	6	All
		BZ 171151	Nut-U bolt	12	All
		F 150724	Lock-U bolt nut	6	All
		F 301984	Sleeve yoke assembly-rear propeller shaft	1	All
		F 43511	Expansion plug-rear propeller shaft sleeve yoke	1	All
		F 158576	Dust cap-rear propeller shaft sleeve yoke	1	All
		F 43512	Dust washer-rear propeller shaft sleeve yoke	1	All
		BZ 153497	Grease fitting-rear propeller shaft sleeve yoke	1	All
		F 164369	Repair parts kit-universal joint	3	All
		ZF 43517	Gasket-universal joint journal	12	All
		F 153497	Grease fitting-universal joint journal	3	All
		F 43521	Snap ring-universal joint bearing	12	All
		F 171037	Center bearing-propeller shaft	1	All
		BZ 300755	Lock ring-center bearing	2	All
		BZ 300403	Dirt shield-center bearing	1	All
		BZ 300461	Housing-center bearing	1	All
		BZ 300394	Support-center bearing housing	1	All
		BZ 171086	Bolt-support to housing	1	All
		BZ 18316	Lockwasher-support to housing bolt	1	All
		BZ 301612	Cushion-center bearing housing support	1	All (1st type support)
		BZ 301612	Cushion-center bearing housing support	2	All
		BZ 303924	Retainer-center bearing housing support cushion	2	All
		BZ 12115	Nut-center bearing housing support cushion	4	All
		BZ 71126	Lockwasher-center bearing housing support cushion	4	All
8				Front Rear	
	1	C 300635	Support member-center bearing-bolts to #6 crossmember.	1	All (1st type support)
		F 170045	Bolt-support member to #6 crossmember	3	All (1st type support)
		BZ 70675	Lockwasher-support member to #6 crossmember bolt	3	All (1st type support)
		BO 771	Plain washer-support member to #6 crossmember bolt	3	All (1st type support)
	1	BZ 300389	Crossmember assembly-center bearing support	1	All (1st type support)
		BZ 63	Bolt-support crossmember To #5 frame Crossmember	2	All (1st type support)
		BO 73	Lockwasher-support crossmember bolt	2	All (1st type support)
		BM 71011	Plain washer-support crossmember bolt	2	All (1st type support)
		BZ 3 00609	Cushion-support crossmember	1	All (1st type support)
		BZ 12115	Nut-support crossmember cushion	2	All (1st type support)
		BZ 71126	Lockwasher-support crossmember cushion	2	All (1st type support)
		BZ 8624	Plain washer-support crossmember cushion.	1	All (1st type support)
			21/64 x 1-1/8		
			NOTE: 2nd type Center Bearing Support became effective with 480 Series car serial No. 79500, exceptions 79601 thru 80159. See also changes in Groups C10, C11 and G7.		
16		C 302222	Support and side member assembly-center bearing	1	All-2nd type support)
		BZ 170767	Bolt-center bearing support side member	4	All-2nd type support)
		BO 70581	Plain washer-center bearing support side member bolt	4	All-2nd type support)
		BO 70121	Lockwasher-center bearing support side member bolt	4	All-2nd type support)



Steering Gear

STEERING GEAR

480-490 SERIES

M

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
M1 -			STEERING GEAR ASSEMBLY		
		C 300462	Steering gear assembly LHD	1	All
		C 300868	Steering gear assembly RHD	1	All
		BZ 171056	Bolt-steering gear to frame Without HDM	3	All
		BZ 171056	Bolt-steering gear to frame With HDM	1	All
		BZ 558	Bolt-steering gear to frame With HDM	2	All
		BZ 171181	Plain washer-steering gear to frame bolt Without HDM	2	All
		BZ 104	Lockwasher-steering gear to frame bolt	3	All
M2 -			STEERING GEAR HOUSING		
1	15	BZ 301201	Housing assembly-steering gear LHD	1	All
		BZ 301843	Housing assembly-steering gear RHD	1	All
3	15	BZ 301204	Cover-steering gear housing	1	All
4	15	BZ 301205	Gasket-steering gear housing cover	1	All
5	15	BZ 166429	Bolt-steering gear housing cover	4	All
7	15	BZ 38587	Grease plug-steering gear housing	1	All
8	15	BZ 301224	Cover and grease retainer tube assembly-worm housing	1	All
9	15	BZ 301223	Bolt-worm housing cover	4	All
10	15	BZ 160556	Shim-worm housing cover .009	5	All
10	15	BZ 160555	Shim-worm housing cover .005	1	All
10	15	BZ 301222	Shim-worm housing cover .002	AR	All
M4 -			CROSS SHAFT AND PITMAN ARM		
1	15	BZ 301206	Cross shaft and roller tooth assembly LHD	1	All
1	15	BZ 301845	Cross shaft and roller tooth assembly RHD	1	All
3	15	BZ 22641	Nut-cross shaft	1	All
4	15	BZ 33659	Lockwasher-cross shaft nut	1	All
5	15	BZ 301211	Thrust washer-cross shaft	1	All
6	15	BZ 153440	Adjusting screw-cross shaft	1	All
7	15	BZ 153441	Lock plate-cross shaft adjusting screw	1	All
8	15	BZ 153442	Lock nut-cross shaft adjusting screw	1	All
9	15	BZ 301209	Oil seal-cross shaft	1	All
		BZ 300460	Pitman arm LHD	1	All
		BZ 301394	Pitman arm RHD	1	All
M5 -			MAIN COLUMN TUBE AND WORM		
1	15	C 301218	Main column and worm assembly LHD	1	All
1	15	C 301847	Main column and worm assembly RHD	1	All
3	15	C 301219	Tube-main column	1	All
4	15	BZ 160551	Bearing assembly-main column worm	2	All
5	15	BZ 160552	Adjusting ring-main column worm bearing	1	All
6	15	BZ 160553	Ring-upper-main column worm bearing	1	All
7	15	BZ 166234	Felt washer-main column tube to housing	1	All
M6 -			JACKET TUBE AND SUPPORT		
1	13	C 300398	Jacket tube and bearing assembly-painted Without DI	1	481,483,491,493
1	13	C 300558	Jacket tube and bearing assembly-paint With DI	1	481,483,491,493
1	13	C 300736	Jacket tube and bearing assembly-plated Without DI	1	482,484,492,494
1	13	C 300738	Jacket tube and bearing assembly-plated With DI	1	482,484,492,494
2	13	BZ 165642	Bearing assembly-jacket tube	1	All
3	13	BZ 165646	Spring-jacket tube bearing	1	All
4	13	BZ 165647	Spacer-jacket tube bearing	1	All
		BZ 165648	Spacer-jacket tube bearing spring With DI	1	All
8	13	BZ 302045	Clamp assembly-jacket tube	1	All
9	13	BX171157	Bolt-jacket tube clamp 5/16-24 x 1-7/8	1	All

M

480-490 SERIES

STEERING GEAR

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
M6-			JACKET TUBE AND SUPPORT (Cont'd)		
10	13	BO 170403	Nut-jacket tube clamp bolt 5/16-24	1	All
15	13	BO 211497	Bracket-steering column	1	481,483,491,493
15	13	BO 211498	Bracket-steering column	1	482,484,492,494
16	13	BO 121785	Cap-steering column bracket Without DI	1	481,483,451,493
16	13	BO 211506	Cap-steering column bracket Without DI	1	482,484,492,494
16	13	BO 141258	Cap-steering column bracket With DI	1	481,483,491,493
16	13	BO 211507	Cap-steering column bracket With DI	1	482,484,492,494 A
17	13	BO 170066	Screw-steering column bracket cap 5/16-24 x 3/4	2	All pass cars
18	13	BO 71683	Bolt-steering column bracket 5/16-24 x 7/8	2	All to 6/10/49
18	13	BO 171288	Bolt-steering column bracket	2	All after 6/10/49
		BO 12481	Nut-steering column bracket bolt	2	All
		BZ 71126	Lockwasher-steering column bracket bolt	2	All to 6/10/49
		BZ 171025	Plain washer-steering column bracket bolt	2	All to 6/10/49
		BO 211212	Brace-steering column to front end panel LHD	1	All}
		BO 71717	Bolt-steering column to front end panel brace Front	2	All}
		BO 170968	Bolt-steering column to front end panel brace Rear	2	All} First type brace.
		BO 71443	Nut-steering column to front end panel brace bolt	2-4	All} See note below.
		BO 71730	Lockwasher-column to front end panel brace bolt	4	All}
		BO 170965	Plain washer-column to front end panel brace bolt	4	All}
		BO 213523	Brace-steering column	1	All }
		BO 71717	Bolt-steering column brace RHD-Front	2	All }
		BZ 171013	Tapping screw-steering column brace LHD-Front	2	All }
		BO 170330	Lockwasher-steering column brace bolt RHD-Front	2	All }.
		BO 170965	Plain washer-steering column brace screw LHD-Front	2	All } Second
		BO 71443	Nut-steering column brace bolt RHD	2	All } type
		BO 213595	Shim-steering column brace Front	1	All } brace.
		BO 171023	Bolt-steering column brace Rear	2	All } See
		BO 171296	Nut-steering column brace bolt Rear	2	All } note
		BO 213524	Pad-steering column brace vibration dampener	1	All } below
		BO 213511	Washer-vibration dampener (1 used on CvBro)	2	All pass cars }
		BO 71746	Bolt vibration dampener pad	2	Bro-Sed-Coupes }
		BO 170794	Bolt-vibration dampener pad LHD	2	CvBro (2) 71746 }
		BO 171295	Nut-vibration dampener pad bolt	2	for RHD CvBro (490)} All pass cars
			NOTE: 2nd type steering column brace became effective with 480 series serial 52574 – exceptions 52575 thru 52650.		
M7-			STEERING WHEEL		
			17" wheel standard on 481-483-491-493		
			18" wheel standard on 482-484-492-494 opt. on 481-483-491-493		
		C 300620	Steering wheel-17"	1	481-483-491-493
		C 300621	Steering wheel-18"	1	All to 482-61043
		C 301969	Steering wheel-18"	1	All after 482-61043 exc 61301 thru 61783
	15	HA 301471	Steering wheel kit-18" Service	1	481,483,491,493
2	17				
3	16	BX 18093	Nut-steering wheel to main column tube 5/8-18 x 3/8	1	All
4		BZ 300622	Ornament-18" steering wheel	1	All to 482-61043
		BZ 301197	Cap-steering wheel ornament 18" wheel	2	All to 482-61043
		BZ 301970	Ornament and cap assy-18" steering wheel	1	All after 482-61043 exc 61301 thru 61783
		BZ 171286	Screw-ornament cap attaching 18" wheel	4	All
		BZ 302001	Steering wheel ornament and horn ring kit Service	1	All with 18" wheel
			NOTE: 302001 is to replace 1st type ornament and horn ring parts with 2nd type parts.		

DRAG LINK
480-490 SERIES
M

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
M8 -			HORN BUTTON AND RING		
		BZ 300632	Horn button 17" wheel	1	481,483,491,493
		BZ 162517	Contact spring-horn button 17" wheel	1	481,483,491,493
		BZ 160809	Contact cup-horn button 17" wheel	1	481,483,491,493
		BZ 155611	Retainer-horn button 17" wheel	1	481,483,491,493
		BZ 155612	Lock wire-horn button 17" wheel	1	481,483,491,493
		BZ 301039	Wire assy-horn button to horn relay LHD	1	All
		BZ 301877	Wire assy-horn button to horn relay RHD	1	All
		BZ 163755	Terminal-horn button wire Upper	1	All
		BO 170406	Terminal-horn button wire Lower	1	All
		BZ 163756	Insulating washer-horn button wire Upper	1	All
		BO 164911	Sleeve-horn button wire Rubber	1	All
		BO 163391	Rubber sleeve-horn button wire	1	All
		BZ 300816	Horn ring and center assy 18" wheel	1	All to 482-61043
		BZ 301973	Horn ring and center assy 18" wheel	1	All after 482-61043 exc 61301 thru 61783
		BZ 300751	Center-horn ring 18" wheel	1	All
		BZ 300753	Insulator-horn ring 18" wheel	1	All
		BZ 301611	Spring-horn ring 18" wheel	1	All to 482-61043
		BZ 301975	Spring-horn ring 18" wheel	1	All after 482-61043 exc 61301 thru 61783
		BZ 301610	Silencer-horn ring 18" wheel	1	All to 482-61043
		BZ 300817	Center contact cup-horn ring 18" wheel	1	All to 482-61043
		BZ 301976	Center contact cup-horn ring 18" wheel	1	All after 482-61043 exc 61301 thru 61783
		BZ 300818	Retainer-horn ring 18" wheel	1	All to 482-61043
		BZ 301977	Retainer-horn ring 18" wheel	1	All after 482-61043 exc 61301 thru 61783
		BZ 163757	Spring-horn ring wire terminal 18" wheel	1	All
		BZ 301978	Pin-horn ring retainer 18" wheel	2	All after 482-61043 exc 61301 thru 61783
		BZ 171257	Clip-horn ring retainer spring 18" wheel	2	All after 482-61043 exc 61301 thru 61783
M10-			DRAG LINK		
		C 300096	Drag link assembly LHD	1	All
		C 301403	Drag link assembly RHD	1	All
		BZ 60533	Plug-drag link	2	All
		BZ 45353	Grease fitting-drag link-straight Rear-LHD	1	All
		F 45928	Grease fitting-drag link-67 1/2° Front-LHD	1	All
		BZ 45353	Grease fitting-drag link-straight RHD	2	All
		BZ 160034	Dust cover-drag link Inner	1	All
		BZ 160035	Dust cover-drag link Outer	1	All
		BZ 70310	Bolt-drag link dust cover-1st type 3/16-24 x 7/8	1	All
		BZ 171226	Bolt-drag link dust cover-2nd type #10-24 x 3/4	1	All
		BZ 3987	Nut-drag link dust cover bolt-1st type 3/16-24	1	All
		BZ 171227	Nut-drag link dust cover bolt-2nd type 10-24		
			NOTE: Due to difference in threads, 1st and 2nd type bolts and nuts are interchangeable in sets only.		
		BO 90	Lockwasher-drag link dust cover bolt #10	1	All
		BZ 42899	Spring-drag link	2	All
		BZ 60532	Ball seat-drag link-front end LHD	2	All
		BZ 301405	Ball seat-drag link-front end RHD	2	All
		BZ 60532	Ball seat-drag link-rear end LHD	1	All
		BZ 301405	Ball seat-drag link-rear end RHD	1	All
		BZ 151706	Ball seat-drag link-rear	1	All
		BZ 71660	Shim-drag link ball seat-rear Thin-1/32	AR	All
		BZ 71661	Shim-drag link ball seat-rear Medium-1/16	AR	All
		BZ 71662	Shim-drag link ball seat-rear Thick-1/8	AR	All

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
N1			CARBURETOR		
		BM 300629	Carburetor assembly-Carter No. 647S LHD	1	Six cyl
		BM 300630	Carburetor assembly-Carter No. 648S LHD	1	Eight cyl
		BM 301645	Carburetor assembly-Carter No. 667SA RHD	1	Six cyl
		BM 301644	Carburetor assembly-Carter No. 668SA RHD	1	Eight cyl.
		BM 161015	Stud-carburetor to manifold-plain	1	All
		BO 12481	Nut-carburetor to manifold 5/16-24	1	All
		BT 70414	Lockwasher-carburetor to manifold stud	1	All
		F 159657	Gasket-carburetor to manifold	1	All
		BM 300674	Heat tube and cover assembly-carburetor choke-first type	1	Six cyl to 491-81236
		BM 302518	Heat tube and cover assembly-carburetor choke-second type	1	Six cyl after 491-81236
		BM 300832	Heat tube-carburetor choke	1	Eight cyl
		BM 151187	Coupling cone-carburetor choke heat tube	1	All
		BM 151188	Coupling nut-carburetor choke heat tube	1	All
		BM 300977	Heat deflector-carburetor	1	All
		BM 302457	Spacer-carburetor to manifold-tapered Service	1	Six cyl
		BM 302838	Metering rod and by pass plug kit Service	1	For 300629 carb
		BM 302839	Metering rod and by pass plug kit Service	1	For 301645 carb
		SP 166534	Gasoline filter-carburetor	1	All
		BM 166699	Bowl-carb gasoline filter	1	All
		BM 166700	Gasket-carb gasoline filter bowl	1	All
		BM 166701	Element-carb gasoline filter	1	All
N2			CARBURETOR AIR CLEANER		
		BN 301136	Carburetor air cleaner-dry Standard	1	All without HDM
		BM 301261	Carburetor air cleaner-dry Standard	1	All with HDM
		HA 301513	Carburetor air cleaner - oil bath Service kit	1	Six cyl
		HA 301514	Carburetor air cleaner - oil bath Service kit	1	Eight cyl
		BM 300824	Carburetor air cleaner - oil bath Optional	1	Six cyl without HDM
		BM 301384	Carburetor air cleaner-oil bath Optional	1	Six cyl with HDM
		BM 301137	Carburetor air cleaner-oil bath Optional	1	Eight cyl without HDM or VD
		BM 301262	Carburetor air cleaner - oil bath Optional	1	Eight cyl with HDM or VD
		BM 302273	Key bolt and nut assy - oil bath air cleaner clamp	1	Six cyl
		BM 171237	Plug - oil bath air cleaner Cork	1	Eight cyl with VD
		BO 128301	Plug - oil bath air cleaner Rubber	1	Six cyl
		BM 301265	Brace - for dry air cleaner - first type 1	1	Six cyl
		BM 302520	Brace - for dry air cleaner - second type	1	Six cyl less HDM or VD
		BM 302521	Brace - for dry air cleaner - second type	1	Six cyl with HDM or VD
		BM 301257	Brace - for dry air cleaner Without VD or HDM	1	Eight cyl
		BM 301235	Brace - for dry air cleaner With VD or HDM	1	Eight cyl
		BM 301266	Brace - for oil bath air cleaner Without VD or HDM	1	Eight cyl
		BM 301267	Brace - for oil bath air cleaner With VD or HDM	1	Eight cyl
		BZ 71295	Tapping screw - brace to ignition coil bracket 5/16 x 5/8	1	Eight cyl with VD or HDM
		BZ 170571	Locking nut -brace to cyl head stud	1	Eight cyl with VD or HDM
		BX 3820	Bolt - brace to cleaner 5/16 -18 x 1/2	1	All with VD or HDM
		BT 70414	Lockwasher - brace to cleaner bolt	1	All with VD or HDM
		BO 771	Plain washer - brace to cleaner bolt	1	All with VD or HDM
		BX 3820	Bolt - brace to cleaner Dry cleaner	1	All
		BT 70414	Lockwasher - brace to cleaner bolt Dry cleaner	1	All
		BO 771	Plain washer - brace to cleaner bolt Dry cleaner	1	All
		BZ 170571	Locking nut - cyl head Dry cleaner	1	Eight cyl
		BZ 71295	Tapping screw - for brace Dry cleaner	1	Six cyl
		BZ 163209	Stud - brace to water jacket cover Oil bath cleaner	1-2	Eight cyl
		BZ 70177	Plain washer - for stud Oil bath cleaner	1-2	Eight cyl
		BT 70414	Lockwasher - for stud Oil bath cleaner	1-2	Eight cyl
		BZ 12115	Nut - for stud Oil bath cleaner	1-2	Eight cyl

FUEL SYSTEM
480-490 SERIES
N

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
N4 -			FUEL PUMP AND PIPES		
			For AC and Carter parts list see Section Z.		
		SP 300202	Fuel pump assembly-standard-AC No. 1539109	1	Six cyl. to 491-143719
		SP 302754	Fuel pump assembly-standard-Carter NO M-729S.	1	Six cyl, eight cyl LHD
		SP 300202	Fuel pump assembly-standard-AC No. 1539109 LHD	1	Eight cyl to 494-144724
		SP 301517	Fuel pump assembly-standard-AC No. 1539255 RHD	1	Eight cyl
		SP 300203	Combination fuel and vacuum pump assembly	1	Six cyl (AC No. 1539108)
		SP 300203	Combination fuel and vacuum pump assembly LHD	1	Eight cyl (AC No. 1539108)
		SP 301518	Combination fuel and vacuum pump assembly RHD	1	Eight cyl (AC No. 1539254)
		BO 121	Bolt-fuel pump to cylinder	2	All exc with 302754 pump
		BO 70752	Bolt-fuel pump to cylinder	2	All with 302754 pump
		BM 71638	Plain washer-fuel pump to cylinder bolt	2	All
		BT 70414	Lockwasher-fuel pump to cylinder bolt	2	All
		BM 154192	Insulating sleeve-fuel pump to cylinder bolt	2	All exc with 302754 pump
		BM 302794	Insulating sleeve-fuel pump to cylinder bolt	2	All with 302754 pump
		BM 154193	Insulating washer-fuel pump to cylinder bolt	2	All
		BM 300204	Spacer-fuel pump to cylinder	1	All
		BM 300718	Heat shield assembly-fuel pump LHD Attaching parts-heat shield See Group H12-	1	Eight cyl
		F 45479	Flexible connection-fuel pump	1	All
		BM 170278	Elbow-90°-flexible connection Pump end	1	All
		BM 302756	Pipe assembly-fuel pump to carb Std pump	1	Six cyl with 302754 pump
		BM 300830	Pipe assembly-fuel pump to carb	1	Six cyl to 491-81236
		BM 302514	Pipe assembly-fuel pump to carb comb pump	1	Six cyl after 491-81236
		BM 301154	Pipe assembly-fuel pump to carb LHD	1	Eight cyl exc with 302754 pump
		BM 302757	Pipe assembly-fuel pump to carb	1	Eight cyl. with 302754 pump
		BM 301695	Pipe assembly-fuel pump to carb RHD	1	Eight cyl
		BM 301857		1	
		BM 301155	Pipe assembly-pump to manifold Combination pump	1	Six cyl
		BM 301696	Pipe assembly-pump to manifold Combination pump	1	Eight cyl LHD
			Pipe assembly-pump to manifold Combination pump	1	Eight cyl RHD
		BM 170128		2	Six cyl
		BM 170128	Union-fuel pump to carb pipe	1	Eight cyl
		BM 170125	Union-fuel pump to carb pipe	1	Eight cyl
			Elbow-fuel pump to carb pipe	1	
		BM 170125		2	Six cyl
		BM 170125	Elbow-pump to manifold pipe-45° Combination pump	1	Eight cyl
		BM 170126	Elbow-pump to manifold pipe-pump end Combination pump	1	Eight cyl
			Elbow-pump to manifold pipe-manifold end Combination pump	1	
N5-			GASOLINE TANK AND PIPES		
		C 300452		1	All
		BZ 300552	Gasoline tank assembly	1	All
		BZ 300553	Filler neck assembly-gasoline tank	1	All
		BZ 301809	Vent pipe-gas tank filler neck-To car #18522	1	All
		BZ 26877	Vent pipe-gas tank filler neck-After car #18522	1	All
			Boss-for drain plug		All
		BM 71100		1	All
		BZ 300551	Drain plug 3/8 socket type	1	All
		BZ 301808	Vent hose-To 480 series car #18522 7-1/2" long	1	All
		BZ 171071	Vent hose-After 480 series car #18522 6-5/8" long	1	All
			Clamp-for vent hose	2	All
		F 302253		1	All
		HA 166738	Filler cap assembly-gasoline tank Standard	1	All
		HA 166737	Filler cap kit Electric lock type	1	All
		BZ 301998	Display stand-electric gas cap	1	All
			Push button and clamp assy-electric gas cap		
		F 302709		1	All
		F 150131	Gauge assembly-gasoline tank	1	All
		BZ 71490	Gasket-gasoline tank gauge	1	All
		BZ 12111	Screw-gasoline tank gauge 10-24 x 3/8	6	All
			Lockwasher-gasoline tank gauge screw	8	All

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
N5-			GASOLINE TANK AND PIPES (Cont'd)		
		BZ 70863	Screw-gasoline tank gauge terminal	1	All
		BO 70465	Lockwasher-gasoline tank gauge terminal screw	1	All
		BZ 300467	Outlet unit-gasoline tank	1	All
		BZ 47090	Gasket-gasoline tank outlet	1	All
		BZ 71490	Screw-gasoline tank outlet	2	All
		BZ 71442	Gasket-gasoline tank outlet	2	All
		BZ 302768	Screen-gasoline tank outlet	1	All
			Soldered in tank	1	All
		BZ 300199	Strap-gasoline tank	2	All
		BZ 170419	Bolt-rear-gasoline tank strap	2	All
		BZ 170510	Spring nut-rear-gasoline tank strap bolt	2	All
		BZ 122	Nut-rear-gasoline tank strap bolt	2	All
		BZ 40627	Plate-rear-gasoline tank strap bolt	2	All
		BZ 302708	Pad-gasoline tank to floor panel	2	All
		BZ 302708	Pad-gasoline tank to floor panel-center	3	All
		BZ 301258	Protector-gasoline tank filler neck	1	All
		BZ 302308	Clamp-gasoline tank filler neck protector	3	All
		BZ 300774	Pipe assembly-gasoline tank to union	1	All
		BZ 300775	Pipe assembly-union to fuel pump	1	All
		BZ 301474	Pipe assembly-union to fuel pump	1	Six cyl
		BZ 300776	Pipe assembly-union to fuel pump	1	Six cyl
		BZ 301475	Pipe assembly-union to fuel pump	1	Eight cyl
				1	Eight cyl
		BZ 171107	Union-gasoline pipe	1	All
		BO 170065	Clip-gasoline pipe	8	Six cyl
		BO 170065	Clip-gasoline pipe	7	Six cyl
		BZ 171108	Clip-union to fuel pump pipe	1	Eight cyl
		BZ 71295	Screw-union to fuel pump pipe clip	1	Eight cyl
			5/16 x 5/8 tapping	1	All
			THROTTLE CONTROL-LHD		
		BZ 302119	Accelerator pedal-complete-used with cloth trim	1	481,483,491,493
		BZ 302120	Accelerator pedal-complete-used with leather trim	1	481,483,491,493
		BZ 302119	Accelerator pedal-complete	1	481,483,491,493
		BZ 302120	Accelerator pedal-complete	1	482,484,492,494
		BZ 302118	Pad-OD switch	1	All
		HA 303892	Accelerator pedal cover & floor mat protector	1	All
		BZ 300605	Anchor bracket-accelerator pedal	1	All
		BZ 171153	Clevis pin-accel pedal anchor bracket	1	All
		BO 18454	Rivet-accel pedal anchor bracket	2	All
		BZ 301862	Rod-accel pedal to bellcrank	1	Six cyl
		BZ 301864	Rod-accel pedal to bellcrank	1	Eight cyl
		BZ 163378	Sleeve-accel pedal to bellcrank rod	1	All
		BZ 301865	End-accel pedal to bellcrank rod	1	All
		BO 71153	Lockwasher-accel pedal to bellcrank rod end	1	All
		BO 12481	Nut-accel pedal to bellcrank rod end	2	All
		BZ 170545	Clevis pin-accel pedal to bellcrank rod	1	All
		BZ 300839	Bellcrank-pedal link	1	All
		BT 301144	Bellcrank assy-pedal link	1	All
		BZ 301314	Bushing-pedal link bellcrank	1	All
		BT 302156	Lever-pedal link bellcrank	1	All
		BT 301148	Torsion spring-pedal link bellcrank .	1	All
			Less HDM, VD or OD	1	All
			With HDM, VD or OD	1	All
			With HDM, VD or OD	1	All
			With HDM, VD or OD	1	All
			With HDM, VD or OD	1	All
		BZ 300840	Bracket assy-pedal link bellcrank	1	All
		BZ 171183	Bolt-pedal link bellcrank bracket	1	All
		BO 12481	Nut-pedal link bellcrank bracket bolt	1	All
		13T 171184	Companion nut-pedal link bellcrank bracket bolt	1	All
		BZ 71151	Washer-bellcrank bracket shaft	2	All
		BZ 300860	Tension spring-throttle control	1	All
			At bellcrank	1	All

FUEL SYSTEM

480-490 SERIES

N

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
N6	5	14	THROTTLE CONTROL-LHD (Con't)		
		BZ 300845	Rod-cross shaft operating Without VD or HDM	1	Six cyl
		BZ 300846	Rod-cross shaft operating Without VD or HDM	1	Eight cyl
		BZ 301625	Rod assy-cross shaft operating 1st type	1	Six cyl with VD or HDM
		BZ 302149	Rod assy-cross shaft operating 2nd type	1	Six cyl with VD or HDM
			NOTE: 2nd type cross shaft operating rod has a new pin welded on in place of a lug to receive the new threaded sleeve rod shown in Group J3. Effective with 480 series serial 105581, exceptions 106182 thru 106196.		
		BZ 301627	Rod assy-cross shaft operating With VD or HDM	1	Eight cyl
		BO 262	Plain washer-cross shaft operating rod	3	All
		BZ 300848	Cross shaft support assembly	1	Six cyl
		BZ 301630	Cross shaft support assembly	1	Eight cyl
		BZ 301631	Cross shaft and lever complete-used with 301149 manifold	1	Six cyl
		BZ 302515	Cross shaft and lever complete-used with 302458 & 302459 manifold	1	Six cyl
		BZ 301444	Cross shaft and lever complete-1st type	1	Eight cyl without VD or HDM
		BZ 301632	Cross shaft and lever complete-2nd type	1	Eight cyl without VD or HDM
		BZ 301632	Cross shaft and lever complete	1	Eight cyl with VD or HDM
		BZ 302517	Adjusting screw-cross shaft lever link	1	All
		BO 71443	Lock nut-adjusting screw	1	All
		BZ 300858	Torsion spring-accel cross shaft	1	All
		BZ 300859	Clip-accel cross shaft torsion spring	1	All
		BO 262	Spacer-accel cross shaft lever to link	1	All
		BZ 300897	Link-accel cross shaft lever	1	All
N7			THROTTLE CONTROL-RHD		
		BZ 300601	Accelerator pedal complete-used with cloth trim	1	481-483 491-493 Bro-Sed-Coupes
		BZ 301469	Accelerator pedal complete-used with leather trim	1	481-483-491-493 Bro-Sed-Coupes
		BZ 300601	Accelerator pedal complete Gray green	1	481-491 CvBro
		BZ 301469	Accelerator pedal complete Taupe	1	482,484,492,494
		BZ 301651	Anchor bracket-accelerator pedal	1	All
		BZ 171153	Clevis pin-accel pedal anchor bracket	1	All
		BM 71648	Bolt-accelerator pedal anchor bracket	2	All
		BO 71073	Nut-accelerator pedal anchor bracket bolt	2	All
		BZ 12111	Lockwasher-accelerator pedal anchor bracket bolt	2	All
		BZ 301652	Rod-accel pedal to cross shaft lever	1	All
		BO 262	Washer-accel pedal to cross shaft lever rod	1	All
		BZ 163378	Sleeve-accel pedal to cross shaft lever rod Rubber	1	All
		BZ 301653	Accelerator cross shaft-lower-assembly	1	All
		BM 71648	Bolt-accel lower cross shaft bracket	2	All
		BZ 12111	Lockwasher-accel lower cross shaft bracket bolt	2	All
		BO 71073	Nut-accel lower cross shaft bracket bolt	2	All
		BZ 301659	Return spring-accel lower cross shaft	1	All
		BZ 163262	Clip-for return spring	1	All
		BM 71648	Bolt-return spring clip	1	All
		BZ 12111	Lockwasher-return spring clip bolt	1	All
		BO 71073	Nut-return spring clip bolt	1	All
		BZ 301660	Accelerator cross shaft-upper-assembly-1st type	1	All to serial No. 484-74652
		BZ 302123	Accelerator cross shaft-upper-assembly-2nd type	1	All after serial No. 484-74652
		BO 170367	Bolt-accel upper cross shaft bracket	2	All
		BZ 12349	Plain washer-accel upper cross shaft bracket bolt	2	All
		BZ 12111	Lockwasher-accel upper cross shaft bracket bolt	2	All
		BO 71073	Nut-accel upper cross shaft bracket bolt	2	All

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
N7		THROTTLE CONTROL-RHD (Cont'd)			
		BZ 301666	Connecting rod-accel cross shaft-1st type	1	
		BZ 302128	Connecting rod-accel cross shaft-2nd type	1	
		BZ 301667	Pivot-accel cross shaft connecting rod	1	
		BZ 301668	Spring-for pivot	1	
		BO 262	Washer-for pivot (1 used with 2nd type connecting rod)	2	
		BZ 171211	Nut-for pivot	2	
		BO 262	Washer-connecting rod	2	
		BZ 5774	Clevis-accel cross shaft connecting rod-2nd type	1	
		BO 71443	Lock nut-accel cross shaft connecting rod clevis	1	
		BT 71522	Clevis pin-accel cross shaft connecting rod	1	
		BZ 301669	Rod assy-cross shaft to carburetor	1	
		BZ 301671	Rod assy-cross shaft to carburetor	1	
		BZ 5774	Clevis-cross shaft to carburetor rod	1	
		BO 71443	Lock nut-cross shaft to carburetor clevis	1	
		BT 71522	Clevis pin-cross shaft to carburetor rod	1	
		BO 262	Washer-cross shaft to carburetor rod	1	
			Carb end		

EXHAUST SYSTEM

480-490 SERIES

P

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
P1 -			MUFFLER		
1	1	F 300495	Muffler assembly	1	All
2	1	BZ 153058	Clamp-front-muffler	1	All
3	1	BZ 300496	Clamp-rear-muffler	2	All
		BZ 170031	Bolt-muffler clamp-front and rear	2	All
		BZ 122	Nut-muffler clamp bolt	2	All
		BT 70414	Lockwasher-muffler clamp bolt	2	All
		BZ 171048	Bolt-rear muffler clamp to support bracket	1	All
		BZ 122	Nut-rear muffler clamp to support bracket bolt	1	All
		BT 70414	Lockwasher-rear muffler clamp to support bracket bolt	1	All
		BZ 300497	Support bracket assembly-muffler rear clamp	1	All
		BZ 71295	Screw-support bracket to frame	2	All
		HA 301619	Exhaust deflector assembly-muffler tail pipe	1	All
P3 -			EXHAUST PIPE		
1	1	CF 300501	Exhaust pipe assembly-front LHD	1	Six cyl
		C 301464	Exhaust pipe assembly-front RHD	1	Six cyl
1	1	CF 300555	Exhaust pipe assembly-front-does not incl flange LHD	1	Eight cyl
		C 301466	Exhaust pipe assembly-front RHD	1	Eight cyl
1	1	CF 300503	Exhaust pipe-rear	1	All
		BM 301955	Cover-exhaust pipe-front RHD	1	Eight cyl
		BM 2397	Cover-exhaust pipe-front RHD	1	Eight cyl
		BZ 42245	Flange-front exhaust pipe LHD	1	Eight cyl
		BT 18430	Bolt-front exhaust pipe flange clamp 3/8-24 x 2-1/8	1	Eight cyl
		BX 12415	Nut-front exhaust pipe flange clamp bolt	1	Eight cyl
		BZ 73	Lockwasher-front exhaust pipe flange clamp bolt	1	Eight cyl
		BO 2404	Bolt-front exhaust pipe flange 3/8-16 x 1-5/8	2	All
		BM 71058	Nut-front exhaust pipe flange bolt	2	All
		BZ 18308	Plain washer-front exhaust pipe flange bolt	2	Six cyl
		BZ 18308	Plain washer-exhaust pipe flange bolt RHD	2	Eight cyl
		BZ 40413	Lock-front exhaust pipe flange bolt	2	Eight cyl
		BZ 300505	Gasket-front exhaust pipe flange	1	Six cyl
		BZ 42246	Gasket-front exhaust pipe flange LHD	1	Eight cyl
		BZ 300505	Gasket-front exhaust pipe flange RHD	1	Eight cyl
13	1	BZ 300506	Clamp-front exhaust pipe LHD	1	All
		BZ 153058	Clamp-front exhaust pipe RHD	1	All
		BO 170031	Bolt-front exhaust pipe clamp	1	All
		BZ 122	Nut-front exhaust pipe clamp bolt	1	All
		BT 70414	Lockwasher-front exhaust pipe clamp bolt	1	All
		BZ 300507	Support-front exhaust pipe clamp	1	Six cyl
		BZ 300619	Support-front exhaust pipe clamp LHD	1	Eight cyl
		BZ 301647	Support-front exhaust pipe clamp RHD	1	All
		BZ 63	Bolt-front exhaust pipe clamp support-to engine plate	1	All LHD
		F 71237	Nut-front exhaust pipe clamp support bolt	1	All
		BX 12415	Nut-clamp support Clutch housing bolt	1	All
		BZ 73	Lockwasher-front exhaust pipe clamp support bolt	1	All
21	1	BZ 300508	Clamp-exhaust pipe-center-joins front and rear pipes	2	All
		BZ 170031	Bolt-exhaust pipe center clamp	2	All
		BZ 122	Nut-exhaust pipe center clamp bolt	2	All
		BT 70414	Lockwasher-exhaust pipe center clamp bolt	2	All
25	1	BZ 300496	Clamp-rear exhaust pipe	1	All
		BZ 170031	Bolt-rear exhaust pipe clamp	1	All
		BZ 122	Nut-rear exhaust pipe clamp bolt	1	All
		BT 70414	Lockwasher-rear exhaust pipe clamp bolt	1	All
		BZ 171048	Bolt-rear exhaust pipe clamp to support bracket	1	All
		BZ 122	Nut-rear exhaust pipe clamp to bracket bolt	1	All
		BT 70414	Lockwasher-rear exhaust pipe clamp to bracket bolt	1	All
		BZ 300509	Support bracket assembly-rear exhaust pipe clamp	1	All
		BZ 71295	Screw-rear exhaust pipe support bracket to frame	2	All

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
Q2 -		RADIATOR CORE AND MOUNTING			
		C 300480	Radiator core assembly	1	All
		BO 170559	Cage nut-radiator core	4	All
		BM 18118	Drain cock-radiator	1	All
		F 152554	Filler cap-radiator	1	All
		HS 302569	Anti-freeze-alcohol type-gallon	AR	All
		HS 302402	Anti-freeze-alcohol type-54 gallon drum	AR	All
		SP 302265	Filler cap-pressure type	AR	All
		HS 166548	Radiator flush-1603 can	AR	All
		HS 165896	Radiator stop leak-10 oz	AR	All
		HS 165922	Radiator cleaner kit	AR	All
		HS 165923	Radiator rust preventive	AR	All
		BZ 300526	Radiator mounting bracket assembly-RH	2	All
		BZ 300527	Radiator mounting bracket assembly-LH	2	All
		BO 71683	Bolt-mounting bracket to radiator	4	All
		BZ 71224	Grommet-mounting bracket bolt	4	All
		BZ 171058	Ferrule-mounting bracket bolt	4	All
		BO 171197	Plain washer-mounting bracket bolt)	4	All
		BO 71384	Bolt-mounting bracket to mounting channel	4	All
		BO 71153	Lockwasher-mounting bracket to mounting channel bolt	4	All
		BO 171197	Plain washer-mounting bracket to mounting channel bolt	4	All
		C 210535	Mounting channel assembly-radiator core	1	All
		BO 71717	Bolt-upper-radiator core mounting channel	2	All
		BX 71099	Bolt-mounting channel fender support	4	All
		BO 170982	Plain washer-mounting channel upper bolt	2	All
		BZ 171025	Plain washer-mounting channel bolt	8	All
		BO 170330	Lockwasher-mounting channel upper bolt	2	All
		BZ 71126	Lockwasher-mounting channel bolt	4	All
		BO 71443	Nut-mounting channel upper bolt	2	All
		BO 12481	Nut-mounting channel bolt	4	All
		BO 171123	Bolt-mounting channel to frame	1/2-20 x 1-3/4	1 All
		BO 171124	Lockwasher-mounting channel to frame bolt	1	All
		BZ 210548	Pad-radiator core mounting channel	Fabric 1	All
		BZ 210549	Shim-radiator core mounting channel	Steel AR	All
Q3-		RADIATOR AIR DEFLECTOR			
		A 210576	Radiator air deflector-upper	1	Six cyl
		C 301624	Radiator air deflector-attaches to No. 1 crossmember	1	Six cyl
		C 301639	Radiator air deflector	1	Eight cyl
		BZ 171013	Tapping screw-radiator air deflector	3	All
		BO 170982	Plain washer-radiator air deflector screw	3	All
		BO 71717	Bolt-rad air deflector-upper-to rad mtg channel	2	Six cyl
		BO 170330	Lockwasher-rad air deflector-upper-to rad mtg channel	2	Six cyl
		BO 170982	Plain washer-rad air deflector-upper-to rad mtg channel	2	Six cyl
		BO 71443	Nut-rad upper air deflector bolt	2	Six cyl
Q4 -		RADIATOR GRILLE			
		C 211563	Radiator grille molding-upper	2	All
		C 211560	Radiator grille molding-center	2	All
		C 211561	Radiator grille molding-lower	2	All
		BO 171268	Screw-center-radiator grille molding	3	All
		BO 71073	Nut-radiator grille molding center screw	3	All
		BO 170946	Bolt-end-radiator grille molding	1st type 12	All
		BO 71073	Nut-radiator grille molding end bolt	1st type 12	All
		BO 170395	Lockwasher-radiator grille molding end bolt	1st type 12	All
		BO 210998	Clip-end-radiator grille molding	2nd type 12	All
		NOTE: 210998 Clip supersedes and replaces 170946 bolt, 71073 nut and 170395 lock washer.			

Q

Front View - Commodore Sedan

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
Q4-			RADIATOR GRILLE (Cont'd)		
			BO 170330 Lockwasher-support to front fender tie panel bolt	2	All
			BO 71717 Bolt-side support to radiator mounting channel	6	All
			BO 71443 Nut-side support to radiator mounting channel	6	All
			BO 170330 Lockwasher-side support to radiator mounting channel	6	All
			BO 170968 Bolt-side support to front fender flange	6	All
			BO 71443 Nut-side support to front fender flange bolt	6	All
Q7-			BO 170330 Lockwasher-side support to front fender flange bolt	8	All
			HOSE CONNECTIONS		
			F 300483 Hose-radiator inlet 1-1/2 ID, curved	1	All
			F 300482 Hose-radiator outlet 1-5/8 ID x 4 long	2	All
			F 300562 Hose-water pump outlet 1-1/2 ID x 4-5/8 long	1	Eight cyl
			F 300563 Hose-water pump by pass 1" ID, curved	1	Eight cyl
			F 171319 Clamp-radiator inlet hose Optional with 170960	2	All
			F 170960 Clamp-radiator inlet hose Optional with 171319	2	All
			F 171187 Clamp-radiator outlet upper hose	2	All
			F 171410 Clamp-radiator outlet lower hose	2	All
			F 170940 Clamp-water pump outlet hose Water jacket end	1	Eight cyl
			F 171319 Clamp-water pump outlet hose Pump end	1	Eight cyl
			F 171073 Clamp-water pump by pass hose	2	Eight cyl
			BZ 300481 Tube-radiator outlet hose connector	1	All
			BZ 151408 Hose-radiator (1-5/8 ID x 36") Service	AR	All

HOOD

480-490 SERIES

R

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
R1 -			HOOD ASSEMBLY AND ORNAMENTS		
		A 210630	Hood assembly	1	All
		A 210366	Reinforcement-hood panel-front	1	All
		A 210362	Reinforcement assembly-hood panel-rear-RH	1	All
		A 210363	Reinforcement assembly-hood panel-rear-LH	1	All
		A 211821	Brace assembly-rear reinforcement	1	All
		BO 171024	Bolt-rear reinforcement brace	8	All
		BZ 170155	Plain washer-rear reinforcement brace bolt	8	All
		BZ 71126	Lockwasher-rear reinforcement brace bolt	8	All
		BO 211868	Silencer-rear reinforcement brace	4	All
10	16	BO 211513	Front ornament assembly-hood	1	All
		BO 211512	Housing-hood front ornament	1	All
		BO 211519	Shoulder stud-front ornament housing	1	All
		BZ 208757	Reflector-front ornament	1	All
		BO 211514	Lens-front ornament	1	All
		BO 208789	Gasket-front ornament lens	1	All
		BO 171284	Bolt-lower-front ornament housing	2	All
		BO 170330	Lockwasher-front ornament housing lower bolt	2	All
		BO 71073	Nut-front ornament housing stud	1	All
		BO 171154	Lockwasher-front ornament housing shoulder stud	1	All
		BO 211517	Clamp-front ornament	3	All
		BO 171264	Screw-front ornament lower clamp 10-32 x 1/2 comb	2	All
		BO 301086	Socket and wire assembly-front ornament	1	All
		BO 153675	Socket-front ornament light	1	All
		BO 153676	Washer-front ornament light socket	1	All
		BO 164910	Spring-front ornament light socket	1	All
		BO 170406	Terminal-front ornament light wire	1	All
		BO 71550	Bulb-front ornament light	1	All
21	16	BO 210645	Hood crest	1	481,483,491,493
22	16	BO 210646	Hood crest assembly	1	482,484,492,494
		BO 210641	Ornament-hood crest	1	482,484,492,494
		BO 171202	Screw-hood crest ornament	1	482,484,492,494
		BO 171068	Screw-hood crest	2	All
		BZ 1349	Plain washer-hood crest	2	All
25	16	C 211798	Hood louver-RH	1	All
25	16	C 211799	Hood louver-LH	1	All
		BO 171023	Screw-hood louver	6	All
		BO 71073	Nut-hood louver screw	6	All
		BO 171154	Lockwasher-hood louver screw	6	All
		BO 210642	Bumper-hood front	3	All
		BO 71443	Lock nut-hood front bumper	2	All
		BO 211185	Stiffener-hood to front reinforcement	1	All
		BO 71717	Bolt-stiffener to reinforcement	2	All
		BO 71730	Lockwasher-stiffener to reinforcement bolt	2	All
		BO 170965	Plain washer-stiffener to reinforcement bolt	2	All
		BO 71443	Nut-stiffener to reinforcement bolt	2	All
R3 -			HOOD LOCK, HINGE AND PROP		
		BO 211166	Hood lock assembly-upper half	1	All
		BO 210376	Spring-hood lock lift	1	All
		BO 210374	Retainer-hood lock lift spring	1	All
		BO 210377	Plunger-hood lock	1	All
		BX 71025	Nut-hood lock plunger	1	All
		BO 71717	Bolt-hood lock upper mounting plate	4	All
		BO 71443	Nut-upper mounting plate bolt	4	All
		BO 71730	Lockwasher-upper mounting plate bolt	4	All
		BO 211185	Stiffener-hood lock upper mounting plate	1	All
		BO 71717	Bolt-upper mounting plate stiffener	2	All
		BO 170330	Lockwasher-upper mounting plate stiffener bolt	2	All

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
R3-	26	17	HOOD LOCK, HINGE AND PROP (Cont'd)		
		BO 211167	Hood lock assembly-lower half	1	All
		BO 210372	Lever and auxiliary lever assembly	1	All
		BO 211175	Spring-hood lock lever	1	All
		BO 210373	Rivet-hood lock lever	1	All
		BO 210371	Safety hook	1	All
		BO 210369	Spring-safety hook	1	All
		BO 171242	Rivet-safety hook	1	All
		BO 171090	Bolt-hood lock lower mounting plate	7	All
		BO 71730	Lockwasher-lower mounting plate bolt	7	All
		BO 211162	Control assembly-hood lock	1	All to car 491-68344
		BO 216769	Control assembly-hood lock	1	All after 491-68344 exc 68500 thru 69913
		BO 211163	Wire and knob assy-hood lock control	1	All to car 491-68344
		BO 216770	Wire and knob assy-hood lock control	1	All after 491-68344 exc 68500 thru 69913
		BX 12415	Nut-hood lock control	1	All
		BO 71076	Lockwasher-hood lock control	1	All
		BO 211562	Clamp-hood lock control cable-on lower mtg plate	3	All
		BO 170519	Screw-hood lock control cable clamp	1	All
		BO 171265	Screw-hood lock control cable clamp	1	All
		BO 71073	Nut-hood lock control cable clamp screw	1	All
		BO 171129	Clamping screw-hood lock control wire	1	All
		BO 211243	Bracket-hood lock control	1	All
		BO 171024	Bolt-hood lock control bracket	2	All
		BO 12481	Nut-hood lock control bracket bolt	2	All
		BZ 71126	Lockwasher-hood lock control bracket bolt	2	All
		BO 211244	Support-hood lock control bracket	RHD 2	All to car 491-68344
		BO 216771	Support-hood lock control bracket	RHD 2	All after 491-68344
		BO 71717	Bolt-front bracket support	RHD 2	All
		BO 71443	Nut-bracket support front bolt	RHD 2	All
		BO 71730	Lockwasher-bracket support front bolt	RHD 2	All
		BZ 71264	Bolt-rear-bracket support	RHD 2	All
		BO 12481	Nut-bracket support rear bolt	RHD 2	All
		BZ 71126	Lockwasher-bracket support rear bolt	RHD 2	All
		BZ 170155	Plain washer-bracket support rear bolt	RHD 2	All
		BO 211824	Hood hinge assy-RH	1	All
		BO 211825	Hood hinge assy-LH	1	All
		BO 70839	Spacer-hood hinge	4	All
		BX 71099	Bolt-hood hinge to body panel	4	All
		BZ 71264	Bolt-hood hinge to hood reinforcement	4	All
		BZ 71126	Lockwasher-hood hinge bolt	8	All
		BZ 170155	Plain washer-hood hinge bolt	8	All
		BO 211819	Spring-hood hinge return	2	All
		BO 212680	Hood prop assembly	2	All
		BO 212686	Spring-hood prop	2	All
		BO 140232	Bolt-hood prop upper arm pivot	2	All
		BO 71443	Nut-upper arm pivot bolt	2	All
		BO 71730	Lockwasher-upper arm pivot bolt	2	All
		BO 170968	Bolt-hood prop lower bracket	4	All
		BO 71443	Nut-lower bracket bolt	4	All
		BO 71730	Lockwasher-lower bracket bolt	4	All
		BO 170965	Plain washer-lower bracket bolt	4	All
R5-			FRONT FENDERS		
		A 212000	Front fender assembly-RH	1	All
		A 212001	Front fender assembly-LH	1	All

FENDERS

480-490 SERIES

R

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
R5 -			FRONT FENDERS (Cont'd)		
2	16	A 211482	Front extension assy-front fender-RH	1	All
2	16	A 211483	Front extension assy-front fender-LH	1	All
		BZ 210384	Reinforcement-RH-front fender front corner	1	All
		BZ 210385	Reinforcement-LH-front fender front corner	1	All
		BO 128301	Bumper-front fender front extension	2	All
		BX 71099	Bolt-front extension to corner reinforcement	4	All
		BO 12481	Nut-front extension to corner reinforcement bolt	4	All
		BZ 71126	Lockwasher-front extension to corner reinforcement bolt	4	All
		BZ 170155	Plain washer-front extension to corner reinforcement bolt	4	All
		BZ 170945	Bolt-front fender pillar bracket to pillar	2	All
		BZ 71264	Bolt-front fender pillar bracket to pillar	6	All
		BZ 170942	Plain washer-pillar bracket to pillar lower bolt	6	All
		BZ 170284	Plain washer-pillar bracket to pillar upper bolt	2	All
		BZ 71126	Lockwasher-pillar bracket to pillar bolt	6	All
		BO 171004	Clinch nut-front fender to pillar bracket	6	All
		BO 211321	Filler block-front fender to pillar bracket	2	All
		BZ 216731	Plug-front fender to pillar bracket	4	All
			Upper		
			Lower		
			5/16 x 24		
			Rubber		
		BZ 147065	Bumper-for hood	2	All
		BO 170707	Screw-hood bumper	4	All
10	24	BO 211378	Molding-front fender panel Lower	2	All
		BO 211860	Retainer-front fender panel lower molding	4	All
		BO 170519	Screw-front fender panel lower molding retainer	8	All
		BO 171393	Clip nut-lower molding retainer screw	8	All
12	24	BZ 210622	Name plate-front fender-RH	1	All
12	24	BZ 210623	Name plate-front fender-LH	1	All
		BO 171265	Screw-name plate	4	All
		BZ 96014	Cup washer-name plate screw	4	All
		BZ 210619	Seal washer-name plate screw	4	All
15	16	BO 210816	Ornament-front fender	2	482-484-492-494 Std, 481-483-491-493-opt
		BO 171068	Screw-front fender ornament	4	482-484-492-494 Std, 481-483-491-493 Opt
		BZ 1349	Plain washer-front fender ornament screw	4	482-484-492-494 Std, 481-483-491-493 Opt
		BO 210936	Seal washer-front fender ornament	4	482-484-492-494 Std, 481-483-491-493 Opt
		A 211658	Side dust shield assy-RH	1	All
		A 211659	Side dust shield assy-LH	1	All
		A 212358	Side dust shield assy-.RH	1	All
		A 212359	Side dust shield assy-LH	1	All
		BZ 216356	Sealing strip-side dust shield	2	All
		BZ 211876	Seal assy-RH-for steering spindle arm	1	All
		BZ 211877	Seal assy-LH-fpr steering spindle arm	1	All
		BZ 70941	Rivet-steering spindle arm seal	2	All
		BZ 70505	Grommet-side dust shield	2	All
		BO 170986	Clinch nut-side dust shield	2	All
		A 210502	Reinforcement assy-fender to dust shield-RH	1	All
		A 210503	Reinforcement assy-fender to dust shield-LH	1	All
		BO 171284	Screw-fender to side dust shield	13	All
		BO 170330	Lockwasher-fender to side dust shield screw	13	All
		BO 71443	Nut-side dust shield to brace	4	All
		BO 71730	Lockwasher-side dust shield to brace bolt	4	All
		BZ 71316	Plain washer-side dust shield to brace bolt	4	All
		BO 171284	Bolt-side dust shield to radiator mounting	4	All
		BO 170330	Lockwasher-side dust shield to radiator mounting bolt	4	All
			Channel		
		A 213228	Extension assy-side dust shield-RH	1	All
		A 213229	Extension assy-side dust shield-LH	1	All
			LHD		
			LHD		

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
R5 -		FRONT FENDERS (Cont'd)			
		A 213198	Extension assy-side dust shield-RH RHD	1	All
		A 213199	Extension assy-side dust shield-LH RHD	1	All
		BZ 213212	Steering seal-side dust shield extension	1	All
		BZ 213213	Frame seal-side dust shield extension	2	All
		BO 170968	Bolt-side dust shield extension To dust shield	2	All
		BO 171284	Bolt-side dust shield extension To stone guard	2	All
		BZ 71316	Plain washer-side dust shield extension bolt	4	All
		BO 71730	Lockwasher-side dust shield extension bolt	4	All
		BZ 212322	Seal-side dust shield extension to stone guard	2	All
		BO 170606	Screw-side dust shield extension seal to stone guard	4	All
		BO 170368	Plain washer-side dust shield extension shield screw	4	All
		BZ 70792	Spring nut-side dust shield extension shield screw	4	All
		BO 170606	Screw-side dust shield extension seal to stone guard	2	All
		BZ 170368	Plain washer-side dust shield extension seal screw	2	All
		BZ 70792	Spring nut-side dust shield extension seal screw	2	All
		BO 170519	Screw-side dust shield extension to stone guard seal	8	All
		BO 170368	Washer-side dust shield extension to stone guard seal	8	All
		C 211104	Stone guard assy-front fender-RH	1	All
		C 211105	Stone guard assy-front fender-LH	1	All
		A 213210	Support assy-front fender stone guard-RH	1	All
		A 213211	Support assy-front fender stone guard-LH	1	All
		BO 170986	Clinch nut-stone guard support 1/4-28 x 5/8	2	All
		BZ 171013	Screw-stone guard support to brace	6	All
		BO 170965	Plain washer-stone guard support to brace screw	6	All
		BZ 171013	Bolt-stone guard support to frame	4	All
		BZ 71316	Plain washer-stone guard support to frame	4	All
		BO 171425	Screw-stone guard support to riser	2	All
		BZ 170965	Plain washer-stone guard support to riser screw	2	All
		A 210481	Tie panel and hood lock support assy	1	All
		BO 170344	Clinch nut-tie panel and hood lock support	10	All
		BZ 210482	Bracket-front fender tie panel-RH	1	All
		BZ 210483	Bracket-front fender tie panel-LH	1	All
		BX 71099	Bolt-tie panel to bracket 5/16-24 x 5/8	4	All
		BZ 71126	Lockwasher-tie panel to bracket bolt	4	All
		BZ 170155	Plain washer-tie panel to bracket bolt	8	All
		BO 12481	Nut-tie panel to bracket bolt	4	All
		BX 71099	Bolt-tie panel bracket to corner reinforcement	2	All
		BZ 71126	Lockwasher-tie panel bracket to corner reinf bolt	2	All
		BZ 170155	Plain washer-tie panel bracket to corner reinf bolt	4	All
		BO 12481	Nut-tie panel bracket to corner reinforcement bolt	2	All
R6 -		REAR FENDER & REAR WHEEL COVERS			
		A 212020	Rear fender assy-RH	1	Sedan
		A 212021	Rear fender assy-LH	1	Sedan
		A 212026	Rear fender assy-RH	1	Bro,Coupes, CvBro
		A 212027	Rear fender assy-LH	1	Bro,Coupes, CvBro
		C 210134	Reinforcement-RH-rear fender to body	1	Bro,C oupes, CvBro
		C 210135	Reinforcement-LH-rear fender to body	1	Bro,Coupes, CvBro
		C 210136	Reinforcement-RH-rear fender to body	1	Sedan
		C 210137	Reinforcement-LH-rear fender to body	1	Sedan
		BZ 211288	Seal-rear fender to frame side member Rubber	2	All
		A 217534	Dust shield assy-RH-frame to fender at kickup	1	Bro,Coupes
		A 217535	Dust shield assy-LH-frame to fender at kickup	1	Bro,Coupes
		BO 170519	Screw-dust shield to frame	8	Bro,Coupes
		BO 171043	Plain washer-dust shield to frame screw	8	Bro,Coupes
		BZ 171280	Bolt-rear fender to quarter panel	18-22	All

FENDERS

480-490 SERIES

R

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
R6 -			REAR FENDER & REAR WHEEL COVERS (Cont'd)		
		BZ 211297	Plate-rear fender to quarter panel bolt	18-22	All
		BZ 171332	Clip nut-rear fender to quarter panel bolt	18-22	All
		BZ 71264	Bolt-fender pillar bracket to pillar	4-6	All
		BO 170277	Bolt-fender pillar bracket to pillar	2	CvBro
		BZ 170942	Plain washer-fender pillar bracket to pillar bolt	6	All
		BZ 71126	Lock washer-fender pillar bracket to pillar bolt	6	All
		BO 171004	Clinch nut-fender pillar bracket	6	All
		BZ 171013	Screw-rear fender to frame	4	All
		BZ 170965	Plain washer-rear fender to frame	4	All
		BZ 216744	Shim-rear fender to frame	2	All
		BZ 212535	Gas filler door assy-LH rear fender	1	All
		BO 212546	Bumper-gas filler door-first type	2	All
		BO 216866	Bumper-gas filler door-second type	2	All
		BO 217346	Spring-RH-gas filler door-upper	1	All
		BO 217347	Spring-LH-gas filler door-lower	1	All
		BO 171098	Screw-filler door hinge-second type	2	All
		BO 170965	Plain washer-filler door hinge screw	2	All
		BZ 212795	Grommet-gas filler	1	All
		BZ 212545	Drain hose-gas overflow-1st type	1	All to 480 series serial 75871
		BO 214191	Drain hose-gas overflow-2nd type	1	All after 480 series serial 75871
		BO 128301	Rubber plug-gas filler housing	1	All
		C 211380	Molding-rear fender pane	Lower	Sedan
		C 211381	Molding-rear fender panel	Lower	Bro,Coupes, CvBro
		BO 211860	Retainer-rear fender molding	1st type	Bro,Coupes, CvBro
		C 212289	Retainer-rear fender molding	2nd type	Bro,Coupes, CvBro
		C 212288	Retainer-rear fender molding	2	Sedan
		BO 170519	Screw-rear fender molding retainer	AR	All
		BO 171134	Screw-rear fender molding retainer	1st type	Bro,Coupes, CvBro
		BO 12790	Nut-rear fender molding retainer	1st type	Bro,Coupes, CvBro
		BZ 71712	Lockwasher-rear fender molding retainer screw	1st type	Bro,Coupes, CvBro
		BO 171117	Plain washer-rear fender molding retainer screw.	1st type	Bro,Coupes, CvBro
		BO 171393	Clip nut-mldg retainer to rocker panel screw	AR	All
		C 211256	Rear wheel cover and rod assy-RH	1	481-483-491-493
		C 211257	Rear wheel cover and rod assy-LH	1	481-483-491-493
		C 211254	Rear wheel cover and rod assy-RH	1	482-484-492-494
		C 211255	Rear wheel cover and rod assy-LH	1	482-484-492-494 All
		BZ 211373	Weatherseal-upper-rear wheel cover	2	All
		BZ 211374	Weatherseal-end-rear wheel cover	4	All
		BZ 216654	Weatherseal-rear wheel cover to frame	2	All
		C 213480	Molding-upper rear wheel cover	2	481-483-491-493
		C 213484	Molding-upper-rear wheel cover	2	482-484-492-494
		C 213480	Molding-lower-rear wheel cover	2	All
		BO 211298	Retainer-rear wheel cover mldg Upper-	8	All
		130 211299	Bolt-rear wheel cover upper mldg retainer	6	482-484-492-494
		BO 71443	Nut-rear wheel cover upper mldg retainer	6	482-484-492-494
		BO 71730	Lockwasher-rear wheel cover upper mldg retainer	6	482-484-492-494

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
R6 -		.	REAR FENDER & REAR WHEEL COVERS (Cont'd)		
		BZ 211264	Clip-rear wheel cover to frame	4	All
		BO 171400	Screw-rear wheel cover to frame	8	All
		BO 12790	Nut-rear wheel cover to frame screw	8	All
R7 -			ROCKER PANELS		
		A 211354	Rocker panel assembly-RH	1	481-491-483-493 exc Sedan
		A 211355	Rocker panel assembly-LH	1	481-491-483-493 exc Sedan
		A 211344	Rocker panel assembly-RH	1	481-491-483-493 Sedan
		A 211345	Rocker panel assembly-LH	1	481-491-483-493 Sedan
		A 211356	Rocker panel assembly-RH	1	482-492-484-494 exc Sedan
		A 211357	Rocker panel assembly-LH	1	482-492-484-494 exc Sedan
		1 19-24 A 211346	Rocker panel assembly-RH	1	482-492-484-494 Sedan
		1 19-24 A 211347	Rocker panel assembly-LH	1	482-492-484-494 Sedan
		BO 171417	Screw-rocker panel to frame	12	All
		BO 170519	Screw-rocker panel to frame filler-rear	4	All
		BZ 211302	Bracket-rear-rocker panel-RH	1	All
		BZ 211303	Bracket-rear-rocker panel-LH	1	All
		BZ 171258	Screw-rocker panel to rear bracket	2	All
		BO 171117	Plain washer-rocker panel to rear bracket screw	2	All
		BO 12790	Nut-rocker panel to rear bracket screw	2	All
		BZ 211300	Filler-rocker panel to frame-rear-RH	1	All
		BZ 211301	Filler-rocker panel to frame-rear-LH	1	All
		C 213650	Molding-upper-rocker panel-RH	1	481-483-491-493
		5 19-24 C 213651	Molding-upper-rocker panel-LH	1	481-483-491-493
		5 19-24 C 213478	Molding-upper-rocker panel-RH	1	482-484-492-494
		C 213479	Molding-upper-rocker panel-LH	1	482-484-492-494
		BO 211298	Retainer-rocker panel upper molding	12	481-483-491-493
		BO 211307	Retainer-rocker panel upper molding	14	482-484-492-494
		BO 211280	Bolt-rocker panel upper molding	2	481-483-491-493
		BO 211299	Bolt-rocker panel upper molding	2	482-484-492-494
		BO 71073	Nut-rocker panel upper molding bolt	2	481-483-491-493
		BO 71443	Nut-rocker panel upper molding bolt	2	482-484-492-494
		BO 170395	Lockwasher-rocker panel upper molding bolt	2	481-483-491-493
		BO 71730	Lockwasher-rocker panel upper molding bolt	2	482-484-492-494
		8 19-24 C 213652	Molding-lower-rocker panel-RH	1	All
		8 19-24 C 213653	Molding-lower-rocker panel-LH	1	All
		BO 211298	Retainer-rocker panel lower molding	12	All

ROCKER PANELS

480-490 SERIES

R

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
R7-			ROCKER PANELS (Cont'd)		
		BO 211280	Bolt-rocker panel lower molding	2	All
		BO 71073	Nut-rocker panel lower molding bolt	2	All
		BO 170395	Lockwasher-rocker panel lower molding bolt	2	All
		A 211144	Extension-rocker panel-RH-under door scuff plate	1	Bro,Cpes,CvBro
		A 211145	Extension-rocker panel-LH-under door scuff plate	1	Bro,Cpes,CvBro
		A 211146	Extension-front-rocker panel-RH-under front scuff plate	1	Sedan
		A 211147	Extension-front-rocker panel-LH-under front scuff plate	1	Sedan
12	19	A 211148	Extension-rear-rocker panel-RH-under rear scuff plate	1	Sedan
12	19	A 211149	Extension-rear-rocker panel-LH-under rear scuff plate	1	Sedan
		BO 70733	Screw-rocker panel extension to frame	4	Sedan
		BO 171094	Spring nut-rocker panel extension screw	10	Bro,Cpes,CvBro
		BO 171094	Spring nut-rocker panel extension screw	16	Sedan
		BO 211207	Plug-rocker panel extension to center pillar	2	Sedan-on first cars without seals
		BO 216037	Sealing strip - rocker panel extension	2	All
		BZ 216832	Seal-rocker panel front extension-front	2	Sedan
		BZ 216833	Seal-rocker panel front extension-rear	2	Sedan
		BZ 216834	Seal-rocker panel rear extension-front	2	Sedan
		BZ 216835	Seal-rocker panel rear extension-rear	2	Sedan
		BZ 216832	Seal-rocker panel extension-front	2	Bro,Coupes, CvBro
		BZ 217340	Seal-rocker panel extension-rear	2	Bro,Coupes, CvBro
		C 211443	Molding-rocker panel extension	2	Bro,Cpes,CvBro to 494-49473
14	19	C 211444	Molding-rocker panel extension-front	2	Sedan to 494-34092
		C 211445	Molding-rocker panel extension-rear	2	Sedan to 494-34092
		BO 170551	Screw-rocker panel extension	10	Bro,Cpes,CvBro
		BO 170551	Screw-rocker panel extension	16	Sedan
15	24	A 211158	Rear rocker panel assembly-RH	1	481-483-491-493
15	24	A 211159	Rear rocker panel assembly-LH	1	481-483-491-493
		216691	Seal-rocker panel to frame	2	All
		BO 216776	Seal-rocker panel to frame-RH	1	All
		BO 216777	Seal-rocker panel to frame-LH	1	All
		BZ 215786	Filler-frame side member front hole-frame to rocker panel.	2	Bro,Sed,Coupes
		BZ 215785	Filler-frame side member front hole-frame to rocker panel.	2	Sedan
		BZ 215787	Filler-frame side member rear hole-frame to rocker panel.	2	All
15	24	A 211156	Rear rocker panel assembly-RH	1	482-484-492-494
15	24	A 211157	Rear rocker panel assembly-LH	2	482-484-492-494
		BO 170519	Screw-rear rocker panel to frame	2	All
		BO 171043	Plain washer-rear rocker panel to frame screw	1	All
		BZ 210068	Bracket-rear rocker panel-RH	1	All
		BZ 210069	Bracket-rear rocker panel-LH	1	All
		BO 170519	Screw-rear rocker panel bracket	4	All
		BO 171043	Plain washer-rear rocker panel bracket screw	4	All
		BZ 211304	Filler-rear rocker panel to frame-RH	1	All
		BZ 211305	Filler-rear rocker panel to frame-LH	1	All
		BO 170519	Screw-rear rocker panel to frame filler	4	All
		BO 171043	Plain washer-rear rocker panel to frame filler screw	4	All
20	24	BO 213482	Molding-upper-rear rocker panel	2	481-483-491-493
20	24	BO 213486	Molding-upper-rear rocker panel-RH	1	482-484-492-494
20	24	BO 213487	Molding-upper-rear rocker panel-LH	1	482-484-492-494

R

480-490 SERIES

SPLASH GUARDS

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
R7-			ROCKER PANELS (Cont'd)		.
21	24	BO 213481	Molding-lower-rear rocker panel	2	All
		BO 211280	Bolt-rear rocker panel upper molding	4	481-483 -491-493
		BO 211299	Bolt-rear rocker panel upper molding	4	482 -484-492-494
		BO 71073	Nut-rear rocker panel upper molding bolt	4	481-483-491-493
		BO 71443	Nut-rear rocker panel upper molding bolt	4	482-484-492-494
		BO 170395	Lockwasher-rear rocker panel upper molding bolt	4	481-483-491-493
		BO 71730	Lockwasher-rear rocker panel upper molding bolt	4	482 -484-492-494
		BO 211289	Retainer-rear rocker panel lower molding	4	All
R8-			SPLASH GUARDS		
		A 210170	Front splash guard-upper	1	All
		BO 71717	Bolt-to baffle side support	2	All
		BO 71443	Nut-to baffle side support bolt	2	All
		BO 170330	Lockwasher-to baffle side support bolt	2	All
		A 210564	Front splash guard-lower-RH	1	All
		A 210565	Front splash guard-lower-LH	1	All
		BX 170210	Bolt-to lower center bar support	1	All
		BZ 71126	Lockwasher-to lower center bar support bolt	1	All
		BO 12481	Nut-center bar support bolt	1	All
		BZ 170942	Plain washer-to lower center bar support bolt	2	All
		BO 71717	Bolt-to fender extension and baffle side support	6	All
		BO 71443	Nut-to fender extension and baffle side support	6	All
		BO 170330	Lockwasher-to fender extension bolt	2	All
		BO 170330	Lockwasher-to baffle side support bolt	4	All
		BO 210568	Joint cover-front splash guard-lower	1	All
		BO 171264	Bolt-joint cover	1	All
		BO 71073	Nut-joint cover bolt	1	All
6	16	BO 213106	Molding-front splash guard	2	All
		BO 213097	Cover-front splash guard molding joint	1	All
		BO 213131	Bolt-front splash guard molding	4	All
		BO 71073	Nut-front splash guard molding bolt	4	All
		BO 210412	Retainer-front splash guard molding	6	All
		BO 213903	Clip-front splash guard molding retainer	6	All
8	16	C 211004	Rear stone guard assy-bolted to frame crossmember	1	All
		BZ 71717	Screw-rear stone guard	3	All
		BO 170330	Lockwasher-rear stone guard screw	3	All
		A 300358	Flywheel guard assembly	1	All
		BM 41121	Gasket-flywheel guard	2	All
		BZ 42638	Webbing-flywheel guard	1	All
		BZ 42639	Webbing-flywheel guard	2	All
		BZ 70872	Bolt-flywheel guard to clutch housing	2	All
		BO 105	Lockwasher-flywheel guard to clutch housing bolt	2	All
		BO 12857	Plain washer-flywheel guard to clutch housing bolt	2	All
		A 300679	Engine guard-front	1	All
		A 300754	Engine guard-left	1	All
		BO 170041	Tapping screw-engine guard	8	All
		BZ 301692	Guard assy-brake master cylinder	1	All
		BZ 301833	Guard assy-brake master cylinder	1	All
		BZ 71295	Screw-brake master cylinder guard	2	All
		BZ 301913	Splash guard-frame No. 3 crossmember-RH	1	All
		BZ 301914	Splash guard-frame No. 3 crossmember-LH	1	All
		BO 170041	Tapping screw-splash guard	6	All

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
S1- 3	22		WIRING		
		BZ MS 3009	Cable-7mm-high tension	Bulk	All
		BZ MS 3043	Cable-triple - two #14-one #16-braid	Bulk	All
		BZ MS 3044	Cable-double-two #16	Bulk	All
		F 302239	Cable assembly-battery to starter	1	All exc CvBro
		F 302116	Cable assy-battery (neg) to starter and hydraulic power unit	1	CvBro
		BZ 41101	Sleeve-battery cable terminal-at power unit	1	CvBro
		BO 160342	Clip-battery to starter cable	1	All with HDM
		F 300827	Ground connection-battery positive	1	All
		BM 301196	Ground connection-engine	1	All
		BZ 12843	Bolt-battery cable and ground connection	2	All
		BM 171146	Bolt-battery ground connection	1	All
		BZ 171403	Nut-battery cable and ground connection bolt.	2	All
		BZ 170155	Plain washer-battery ground connection bolt	2	All
		BZ 71126	Lockwasher-battery ground connection bolt	2	All
		BZ 171080	Nut-battery ground connection bolt	2	All
		BO 301090	Wire harness-instrument	1	All
		BO 301828	Wire harness-instrument	1	All
		BM 302129	Wire harness-combination OD, HDM and engine	1	All 6 cyl with both OD and HDM
		BM 302130	Wire harness-combination OD, HDM and engine	1	All 8 cyl with both OD and HDM
			NOTE: BM 302129 harness became effective with serial 482-85173- exceptions 86001 thru 86043. BM 302130 harness became effective with serial 484-85985 -- exceptions 86001 thru 86229. These combination harnesses replaced the individual harnesses taped together.		
		BM 301088	Wire harness-engine	1	All 6 cyl less OD or HDM
		BM 301834	Wire harness-engine	1	All 6 cyl
		BM 301089	Wire harness-engine	1	All 8 cyl less OD or HDM
		BM 301835	Wire harness-engine	1	All 8 cyl
		BO 301104	Wire harness-body-right side	1	481-483-491-493 Bro-Sed
		BO 301881	Wire harness-body-right side	1	481-483-491-493 Bro-Sed
		BO 301106	Wire harness-body-right side	1	481-483-491-493 ClubCpe-BsCpe
		BO 301884	Wire harness-body-right side	1	481-483-491-493 ClubCpe-BsCpe
		BO 301102	Wire harness-body-right side	1	482-484-492-484 Sed
		BO 301103	Wire harness-body-right side	1	482-484-492-494 ClubCpe-BsCpe
		BO 301105	Wire harness-body-right side	1	482-484-492-494 Sed
		BO 301882	Wire harness-body-right side	1	482-484-492-494 Sed
		BO 301107	Wire harness-body-right side	1	482-484-492-494 ClubCpe-BsCpe
		BO 301883	Wire harness-body-right side	1	482-484-492-494 ClubCpe-BsCpe
		BO 301098	Wire harness-body-left side	1	481-483-491-493 Bro-Sed
		BO 301100	Wire harness-body-left side	1	481-483-491-493 ClubCpe-BsCpe
		BO 301099	Wire harness-body-left side	1	482-484-492-494 Sed
		BO 301836	Wire harness-body-left side	1	482-484-492-494 Sed
		BO 301101	Wire harness-body-left side	1	482-484-492-494 ClubCpe-BsCpe
		BO 301837	Wire harness-body-left side	1	482-484-492-494 ClubCpe-BsCpe
		BO 301927	Wire harness-body	1	481-491 CvBro without DI
		BO 301928	Wire harness-body	1	481-491 CvBro with DI
		BO 301929	Wire harness-body	1	482-484-492-494 CvBro with out DI
		BO 301930	Wire harness-body	1	482-484-492-494 CvBro with DI
		BO 301111	Wire harness-body rear compartment	1	Bro,Sed
		BO 301112	Wire harness-body rear compartment	1	ClubCpe-BsCpe

480-490 SERIES

NOTES

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
S1 -			WIRING (Cont'd.)		
		BO 301926	Wire harness-body rear compartment	1	CvBro
		BO 301341	Contact-socket wire retainer-for rear compt harness	2	Bro-Sed-Cpes
		BT 301900	Wire harness-overdrive See Group K9-	1	All LHD with OD-without HDM
		BT 301854	Wire harness-overdrive RHD	1	All
		BT 301413	Wire harness-HDM See Group K22-	1	All with HDM-without OD
		BO 301115	Wire harness-DI Front	1	All LHD with DI
		BO 301885	Wire harness-DI Front	1	All RHD with DI
		BO 301084	Wire harness-headlamp feeder LHD	1	All
		BO 301829	Wire harness-headlamp feeder RHD	1	All
		BO 301085	Wire harness-headlamp connector	1	All
		BO 301091	Wire harness-charge reg and horn relay feeder	1	All
21	22	BO 302030	Wire harness-window regulator	1	481-491 CvBro with hyd wdos
21	22	BO 302031	Wire harness-window regulator	1	482-484-492-494 CvBro
		F 300975	Ignition wires-set	1	Six cyl
		F 300976	Ignition wires-set	1	Eight cyl
		HS 165955	PIB-insulator & waterproofing-1 oz	AR	All
		HS 165956	PIB-insulator & waterproofing-4 oz Front	AR	All
		BM 155763	Holder assembly-ignition wires Front	1	Eight cyl
		BM 301174	Holder assembly-ignition wires Rear	1	Eight cyl LHD
		BM 301954	Holder assembly-ignition wires Rear	1	Eight cyl RHD
		BZ 170571	Nut-ignition wire holder-front-to cyl head stud	1	Eight cyl
		BT 395	Bolt-ignition wire holder-rear-to manifold	1	Eight cyl
		BT 70414	Lockwasher-ignition wire holder-rear to manifold bolt	1	Eight cyl
		BM 301908	Wire assembly-coil to distributor High tension	1	Six cyl
		BM 300973	Wire assembly-coil to distributor High tension	1	Eight cyl LHD
		BM 301873	Wire assembly-coil to distributor High tension	1	Eight cyl RHD
		BO 301082	Wire assembly-coil to distributor Low tension	1	Six cyl without OD
		BO 301082	Wire assembly-coil to distributor Low tension	1	Six cyl RHD
		BO 301083	Wire assembly-coil to distributor Low tension	1	Eight cyl without OD-LHD
		BO 301876	Wire assembly-coil to distributor Low tension	1	Eight cyl RHD
		BO 301092	Wire assembly-speedometer lamp Includes socket	1	All
		BO 301081	Wire assembly-front dome lamp switch feeder	1	All without DI 481-483-491-493 less DI
		BO 301086	Wire assembly-hood lamp feed wire	1	All
		BO 301994	Wire assembly-courtesy lamp	2	482-484-492-494 CvBro
		BO 301087	Wire assembly-courtesy lamp	2	482-484-492-494 Bro-Sed-Coupes
		BO 301925	Wire assembly-harness to RH courtesy light switch	1	482-484-492-494 CvBro
		BO 301096	Wire assembly-license lamp	1	Bro,Sed
		BO 301242	Wire assembly-license lamp	1	ClubCpe, BsCpe, CvBro
		BO 301175	Wire assembly-electric clock feeder	1	All with electric clock
		BO 301519	Wire assembly-rear quarter lamp	1	482-484-492-494
		BM 302117	Wire assembly-oil pressure contact to inst harness	1	Six cyl RHD
		BM 301856	Wire assembly-oil pressure contact to inst harness	1	Eight cyl RHD
		BO 301083	Wire assembly-circuit breaker to top control valve	1	CvBro
		BO 170118	Wire terminal Spade		
		BO 170120	Wire terminal 5/16 eye		
		BO 18166	Wire terminal 3/16 eye		
		BO 170119	Wire terminal 3/16 eye-2 wires		
		BM 71120	Wire terminal 1/4 eye		
		BO 171315	Wire terminal 5/32 eye		
		BO 170406	Wire terminal Bullet type for #14 wire		
		BO 170562	Wire terminal Bullet type for #14 wire		
		BO 171138	Wire terminal Bullet type		
		BO 36566	Wire terminal-coil to dist HT wire Coil end	1	All
		BM 171126	Wire terminal-coil to dist HT wire Dist end	1	All
		BM 71144	Wire terminal-spark plug wire Plug end	6-8	All
		BM 171126	Wire terminal-spark plug wire Dist end	6-8	All
		BT 47897	Clip-coil and generator wires At cyl head	1	Six cyl-RHD
		BT 47897	Clip-coil and generator wires At cyl head	2	Eight cyl-RHD

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
S1 -		WIRING (Cont' d)			
		BM 45157	Insulator-coil to dist HT wire	Coil end	
		BM 32012	Insulator-coil to dist HT wire	Dist end	
		BM 32012	Insulator-spark plug wire		
		BO 31548	Sleeve-wire terminal-3/16 ID x 3/4 long	Rubber	
		BO 164911	Sleeve-wire terminal-11/16 ID x 1-1/8 long	Rubber	
		BZ 163391	Sleeve-wire terminal-1/8 ID x 3/4 long	Rubber	
		BO 153622	Wire connector-single		
		BO 153623	Wire connector-double		
		BO 301305	Lamp socket-courtesy lamp	2	
		BO 301989	Lamp socket-courtesy lamp	2	
		BO 153675	Lamp socket-inst-clock-beam ind.-ignition lock	AR	
		BO 161968	Lamp socket-speedometer light	1	
		BO 153675	Lamp socket-hood lamp-ignition switch	2	
		BO 161969	Lamp socket-license lamp	1	
		BO 161967	Lamp socket-for instrument harness	2	
		301110	Lamp socket-for direction indicator	2	
		BO 165029	Washer-lamp socket		
		BO 153676	Washer-lamp socket		
		BO 158084	Washer-lamp socket		
		BO 301340	Washer-lamp socket		
		302552	Washer-lamp socket		
		BO 302099	Washer-lamp socket		
		302551	Washer-lamp socket		
		BO 109807	Spring-lamp socket		
		BO 153678	Spring-lamp socket		
		BO 164910	Spring-lamp socket		
		BO 301341	Contact-socket wire retainer		
		BO 160340	Junction block-headlamp wires	2	
		BO 301172	Junction block-tail and stop lamp wires	1	
		BO 170707	Screw-for junction blocks	6	
		BO 71073	Nut-junction block terminal	8	
		BZ 70563	Lockwasher-junction block terminal	8	
		BO 170425	Fuse-HDM switch	10 amp	
		BO 170691	Fuse-electric clock	3 amp	
		BO 170480	Fuse-radio 14 amp	1	
		BO 170480	Fuse-Hudson Weather-Control	14 amp	
		SP 160939	Fuse-overdrive harness	30 amp	
		BO 163203	Insulator-electric clock fuse	1	
		BT 302566	Fuse assy-overdrive circuit	1	
		SP 170363	Bulb-tail & stop lamp	Index ,DC,21-3 CP, #1154	
		SP 71550	Bulb-direction indicator jewel light	2 CP	
		SP 170531	Bulb-direction indicator-rear	Std, SC, 21, #1129	
		SP 71550	Bulb-generator and oil tell tale	Min ,SC, 2 CP, #55	
		SP 71550	Bulb-headlamp beam indicator	Min, SC, 2 CP, #55	
		SP 71550	Bulb-hood ornament light	Min, SC, 2 CP, #55	
		SP 71550	Bulb-clock light	Min, SC, 2 CP, #55	
		SP 71550	Bulb-instrument cluster light	Min, SC, 2 CP, #55	
		SP 71550	Bulb-ignition lock light	Min, SC, 2 CP, #55	
		SP 71550	Bulb-speedometer light	Min ,SC, 2 CP, #55	
		SP 18100	Bulb-license lamp	Std, SC, 3 CP, #63	
		SP 70001	Bulb-courtesy lamp	Std ,SC, 15 CP ,#87	
		SP 170363	Bulb-parking lamp-with DI	Index, DC, 21-3 CP, #1154	
		SP 18100	Bulb-parking lamp-without DI	Std, SC, 3 CP, #63	
		SP 171113	Bulb-radio dial	Pin, SC, 3/4 CP, #44	
		SP 70001	Bulb-front dome lamp	Std, SC, 15 CP, #87	
		SP 171066	Bulb-rear quarter dome lamp	Std, SC, 6 CP, #81	

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
S2 -		.	HEADLAMPS		
			NOTE: 1st type headlamp has steel housing and mounting ring. 2nd type headlamp has aluminum housing and mounting ring.		
		BO 212870	Headlamp assembly 1st type-RHD	2	All RHD
		BO 212860	Headlamp assembly 1st type-LHD	2	All LHD
		BO 216460	Headlamp assembly 2nd type-LHD	2	All LHD
		BO 216461	Headlamp assembly 2nd type-RHD	2	All RHD
		SP 141850	Sealed beam unit	2	All
		BO 171396	Screw-sealed beam unit	6	All
		BO 206263	Retainer-sealed beam unit	2	All
		BO 141857	Spring-sealed beam retainer 1st type lamp	4	All
		BO 141857	Spring-sealed beam retainer 2nd type lamp	2	All
		BO 212881	Housing assembly-headlamp 1st type lamp	2	All
		BO 216462	Housing assembly-headlamp 2nd type lamp	2	All
		BO 142072	Gasket-headlamp housing to fender	2	All
		BO 170707	Screw-headlamp housing to fender	8	All
		BO 170354	Clip nut-headlamp housing to fender screw	8	All
		BO 216469	Anchor-housing spring 2nd type lamp	2	All
		BO 171343	Rivet-housing spring anchor 2nd type lamp	4	All
		BO 216464	Mounting ring assembly 2nd type lamp	2	All
		BO 216468	Anchor-mounting ring spring 2nd type lamp	4	All
		BO 171343	Rivet-mounting ring spring anchor 2nd type lamp	4	All
		BO 216470	Lug-mounting ring retainer screw 2nd type lamp	6	All
		BO 171343	Rivet-mounting ring retainer screw lug 2nd type lamp	12	All
		BO 212880	Rim-headlamp lens	2	All
		BO 170355	Screw-headlamp lens rim	6	All
		BO 141858	Adjusting screw-headlamp	4	All
		BO 216467	Retainer-adjusting screw 2nd type lamp	4	All
		BO 171343	Rivet-adjusting screw retainer 2nd type lamp	8	All
		BO 200361	Nut-headlamp adjusting screw	4	All
		BO 200362	Retainer-adjusting screw nut 1st type lamp	4	All
		BO 216466	Retainer-adjusting screw nut 2nd type lamp	4	All
		BO 33506	Rivet-adjusting screw nut retainer 1st type lamp	6	All
		BO 212862	Wires and connector assembly-headlamp	2	All
		BO 200263	Connector assembly	2	All
		BO 31548	Insulator-headlamp wire terminal	4	All
S3 -			COURTESY LAMPS		
		BO 203169	Support-courtesy lamp socket	2	482-484-492-494
		BO 301087	Socket and wire assembly	2	482-484-492-494 exc CvBro
		BO 301944	Socket and wire assembly	2	482-484-492-494 CvBro
		BO 301305	Socket-courtesy lamp	2	482-484-492-494
		BO 211025	Lens-courtesy lamp	2-4	482-484-492-494
		BO 170544	Screw-courtesy lamp lens	2-4	482-484-492-494
		BO 70001	Bulb-courtesy lamp	2	482-484-492-494
		BO 300796	Door switch-courtesy lamps	2-4	482-484-492-494
		BO 171112	Screw-courtesy lamp switch spacer	AR	482-484-492-494
S4 -	16 16 1 1	BO 213410	PARKING LAMPS		
		BO 213412	Parking lamp assembly Without DI	2	All
		BO 71073	Parking lamp assembly With DI	2	All
		BO 170395	Attaching nut-parking lamp	8	All
		BZ 1349	Lockwasher-parking lamp attaching nut	8	All
			Plain washer-parking lamp attaching nut	8	All

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models			
S4 -		PARKING LAMPS (Cont'd)						
		BO 213418	Door-parking lamp	2	All			
		BO 171101	Screw-parking lamp door	4	All			
		BO 213415	Lens-parking lamp	2	All			
		BO 213417	Gasket-parking lamp lens	2	All			
		BO 213416	Retainer-parking lamp lens	2	All			
		BO 171169	Screw-parking lamp lens retainer	8	All			
		BO 213419	Socket, bracket and wire assembly	Without DI	2	All		
		BO 213420	Socket, bracket and wire assembly	With DI	2	All		
		BO 213562	Socket and bracket assembly	Without DI	2	All		
		BO 213563	Socket and bracket assembly	With DI	2	All		
		BO 171168	Screw-for bracket		4	All		
		SP 18100	Bulb-parking lamp	Without DI	2	All		
		SP 170363	Bulb-parking lamp	With DI	2	All		
S5 -		TAIL LAMP						
		BO 211530	Tail lamp assembly-RH	1st type	1	481-483 to car 481-105004		
		BO 211531	Tail lamp assembly-LH	1st type	1	481-483 to car 481-105004-491-493		
		BO 216350	Tail lamp assembly-RH	2nd type	1	481-483- } after car 481-491-493 } 105004 exc		
		BO 216351	Tail lamp assembly-LH	2nd type	1	481-483- } 105324 thru 491-493 } 105396		
		1	18	BO 211540	Tail lamp assembly-RH	1st type	1	482-484
		1	18	BO 211541	Tail lamp assembly-LH	1st type	1	482-484
		1	18	BO 216340	Tail lamp assembly-RH	2nd type	1	482-484-492-494
		1	18	BO 216341	Tail lamp assembly-LH	2nd type	1	482-484-492-494
				BO 216329	Stud-tail lamp mounting		6	481-483-491-493
				BO 216329	Stud-tail lamp mounting	Lower	2	482-484-492-494
				BO 71443	Nut-tail lamp stud		6-4	All
				BO 171082	Lockwasher-tail lamp stud		6-4	All
				BO 211538	Pad-tail lamp		2	481-483-491-493
				BO 211548	Pad-tail lamp		2	482-484-492-494
				BO 211532	Bezel assembly-tail lamp-RH	1st type lamp	1	481-483
				BO 211533	Bezel assembly-tail lamp-LH	1st type lamp	1	481-483
				BO 216352	Bezel assembly-tail lamp-RH	2nd type lamp	1	481-483-491-493
				BO 216353	Bezel assembly-tail lamp-LH	2nd type lamp	1	481-483-491-493
				BO 211542	Bezel assembly-tail lamp-RH	1st type lamp	1	482-484
				BO 211543	Bezel assembly-tail lamp-LH	1st type lamp	1	482-484
				BO 216342	Bezel assembly-tail lamp-RH	2nd type lamp	1	482-484-492-494
				BO 216343	Bezel assembly-tail lamp-LH	2nd type lamp	1	482-484-492-494
				BO 211536	Lens-tail lamp		2	481-483-491-493
				BO 211546	Lens-tail lamp		2	482-484-492-494
				BO 211537	Gasket-tail lamp lens	1st type lamp	2	481-483
				BO 216327	Gasket-tail lamp lens	2nd type lamp	2	481-483-491-493
				BO 211547	Gasket-tail lamp lens	1st type lamp	2	482-484
				BO 216326	Gasket-tail lamp lens	2nd type lamp	2	482-484-492-494
				SP 170363	Bulb-tail lamp		2	All
				BO 211534	Base plate-tail lamp-RH	1st type lamp	1	481-483
				BO 211535	Base plate-tail lamp-LH	1st type lamp	1	481-483
				BO 216354	Base plate-tail lamp-RH	2nd type lamp	1	481-483-491-493
				BO 216355	Base plate-tail lamp-LH	2nd type lamp	1	481-483-491-493
				BO 211544	Base plate-tail lamp	1st type lamp	2	482-484
				BO 216458	Base plate-tail lamp-service for 1st or 2nd type lamps.		2	482-484-492-494
				BO 171169	Screw-base plate	1st type lamp	8	482-484
				BO 171169	Screw-base plate	2nd type lamp	2	482-484
				BO 301113	Yoke and socket assembly		2	All
				BO 211549	Ornament-tail lamp		2	482-484-492-494
				BO 211554	Retaining spring-tail lamp ornament	1st type lamp	2	482-484-492-494

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
S5 -			TAIL LAMP (Cont'd)		
		BO 211555	Bracket-tail lamp ornament retainer	2	482-484-492-494
		BO 170694	Screw-tail lamp ornament retainer bracket	2	482-484-492-494
S6 -			REAR LICENSE LAMP		
		BO 211087	License lamp assembly	1	481-483-491-493
		BO 212191	License lamp assembly	1	482-484-492-494
		BO 148356	Gasket-license lamp housing	1	481-483-491-493
		BO 212193	Gasket-license lamp housing	1	482-484-492-494
		BO 148352	Lens-license lamp	1	481-483-491-493
		BO 212194	Lens-license lamp	1	482-484-492-494
		BO 148353	Gasket-license lamp lens	1	481-483-491-493
		BO 212195	Gasket-license lamp lens	1	482-484-492-494
		BO 148354	Retainer-license lamp lens	1	481-483-491-493
		BO 212196	Retainer-license lamp lens	1	482-484-492-494
		BZ 70863	Screw-license lamp lens retainer	1	481-483-491-493
		BO 71169	Screw-license lamp lens retainer	1	482-484-492-494
		BO 302035	Clip-license lamp wire loom-at rear compt door panel	1	All
		BO 71631	Screw-license lamp	3	481-483-491-493
		BO 171243	Screw-license lamp	4	482-484-492-494
		BO 71730	Lockwasher-license lamp screw	3-4	All
		BO 102069	Cup washer-license lamp screw	3	481-483-491-493
		BO 212228	Cup washer-license lamp screw	4	482-484-492-494
			Rear compartment door handles-see Group DD4 -		
S7 -			REAR LICENSE PLATE BRACKET		
1	18	BZ 210866	Bracket and arm assembly-rear license plate	1	All
		BZ 70185	Bolt-license plate bracket	2	All
		BZ 70874	Nut-license plate bracket bolt	2	All
		BZ 170982	Plain washer-license plate bracket bolt	2	All
		BZ 71730	Lockwasher-license plate bracket bolt	2	All
		BO 120774	Clamp-rear license plate	1	All
		BO 70899	Bolt-rear license plate clamp	1	All
		BZ 170155	Plain washer-rear license plate clamp bolt	1	All
		BO 71730	Lockwasher-rear license plate clamp bolt	1	All
		BZ 70874	Nut-rear license plate clamp bolt	1	All
S8 -			DISTRIBUTOR		
			For Auto-Lite parts list see Section Z.		
		BM 302605	Distributor assembly	1	Six cyl
		BM 302606	Distributor assembly	1	Eight cyl
		BO 18318	Bolt-distributor	1	Six cyl
		BT 395	Bolt-distributor	1	Eight cyl
		BO 262	Plain washer-distributor bolt	1	Six cyl
		BZ 6440	Plain washer-distributor bolt	1	Eight cyl
		BO 105	Lockwasher-distributor bolt	1	Six cyl
		BT 70414	Lockwasher-distributor bolt	1	Eight cyl
		BM 300992	Gasket-distributor	1	Six cyl
		BM 42349	Gasket-distributor	1	Eight cyl
		BM 40596	Gear-distributor drive	1	Eight cyl
		BO 71266	Screw-distributor terminal	1	All
		BZ 12111	Lockwasher-distributor terminal screw	1	All
		BM 301031	Tube assembly-distributor vacuum control	1	All 6 cyl
		BM 301185	Tube assembly-distributor vacuum control	1	All 8 cyl
		BM 170381	Connector-vacuum control tube	1	All
		BM 171144	Elbow-vacuum control tube	1	All
		BM 302550	Breaker plate assy for IGS-4213-1 Dist	1	All first type

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models	
S9 -			GENERATOR AND CONTROL			
			For Auto-Lite parts list see Section Z.			
		BM 164248	Generator assembly Auto-Lite GEC-4801-A	1	All	
		BM 302795	Generator assembly Auto-Lite GDZ-6001-B	1	491-492*	
		BO 71121	Nut-generator terminal post (A) #14-24	1	All	
		BO 171211	Nut-generator terminal post (A)	1	491-492*	
		BO 170710	Lockwasher-generator terminal post (A) nut	1	All	
		BO 71123	Plain washer-generator terminal post (A) nut	1	All	
		BO 71073	Nut-generator terminal post (F) 10-32 x 1/8	1	All	
		BZ 12111	Lockwasher-generator terminal post (F) nut	1	All	
		BZ 71260	Plain washer-generator terminal post (F) nut	1	All	
		BM 300341	Support bracket-generator	1	Six cyl	
		BM 159696	Support bracket-generator	1	Eight cyl	
		BZ 71607	Bolt-generator support bracket 3/8-16 x 7/8	2	All	
		BO 73	Lockwasher-generator support bracket bolt	2	All	
		BZ 2490	Bolt-generator to support bracket-long 5/16-18 x 1-1/8	2	All	
		BT 70414	Lockwasher-generator to support bracket bolt	2	All	
		BZ 122	Nut-generator to support bracket bolt	2	All	
		BM 300340	Adjusting bracket-generator	1	All 6 cyl	
		BM 302800	Adjusting bracket-generator	1	491-492*	
		BM 300014	Adjusting bracket-generator	1	All 8 cyl	
		BO 73	Lockwasher-generator adjusting bracket stud	1	All	
		BX 12415	Nut-generator adjusting bracket stud	1	All	
		BZ 908	Bolt-generator to adjusting bracket 5/16-18 x 7/8	1	All	
		BZ 6440	Plain washer generator to adjusting bracket bolt	1	All	
		BT 70414	Lockwasher-generator to adjusting bracket bolt	1	All	
		BZ 122	Nut-generator to adjusting bolt	1	All	
		BM 301484	Charge regulator-generator Auto-Lite VRR-400-A	1	All	
		BM 302796	Charge regulator-generator Auto-Lite VRP-6002-A	1	491-492*	
		BO 170514	Screw-regulator to dash panel reinforcement	2	All	
		BO 170514	Screw-regulator to dash panel reinforcement	3	491-492*	
		BZ 71260	Lockwasher regulator to panel reinforcement screw	2	All	
		BZ 71260	Lockwasher regulator to panel reinforcement screw	3	491-492*	
		BO 71266	Screw-regulator terminal 10-32 x 5/16	3	All	
		BO 170367	Screw-regulator terminal (B) 10/32 x 1/2	1	All	
		BO 170611	Lockwasher regulator terminal screw	4	All	
		BM 166258	Insulator-regulator terminal (B)	1	All	
			*NOTE: New generator (shunt type) with new charge regulator, battery hold down bolts used on limited number of 491 models and one 492 model at finish of 490 series production.			
	S10 -			STARTING MOTOR		
				For Auto-Lite parts list see Section Z.		
			BM 300342	Starting motor and solenoid switch assembly MCL-6006	1	All
			BM 45997	Solenoid switch assembly SS 4001	1	All
			BM 160630	Mounting stud-starting motor	2	All
			BM 110	Nut-starting motor mounting stud 3/8-16	4	All
			BO 73	Lockwasher-starting motor mounting stud	4	All
			BO 12481	Nut-solenoid terminal 5/16-24	1	All
			BO 71073	Nut-solenoid terminal 10-32	1	All
			BO 71153	Lockwasher-solenoid terminal 5/16	1	All
			BZ 12111	Lockwasher- solenoid terminal 3/16	1	All
		S11 -			IGNITION COIL AND LOCK	
			BM 300357	Ignition coil and bracket assembly	1	All
	BO 71073		Nut-ignition coil terminal	2	All	

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
S11 -		IGNITION COIL AND LOCK (Cont'd)			
		BZ 12111	Lockwasher-ignition coil terminal nut	2	All
		BT 395	Bolt-coil to accelerator cross shaft bracket	2	Six cyl
		BZ 12115	Nut-coil to accelerator cross shaft bracket bolt	2	Six cyl
		BT 70414	Lockwasher-coil to accel cross shaft bracket bolt	2	Six cyl
		BM 300666	Bracket-ignition coil to manifold	LHD 1	Eight cyl
		BT 395	Bolt-coil to manifold bracket	LHD 2	Eight cyl
		BZ 12115	Nut-coil to manifold bracket bolt	LHD 2	Eight cyl
		BT 70414	Lockwasher-coil to manifold bracket bolt	LHD 2	Eight cyl
		BT 395	Bolt-ignition coil to dash frame brace	RHD 2	Eight cyl
		BZ 12115	Nut-coil to dash frame brace bolt	RHD 2	Eight cyl
		BT 70414	Lockwasher-coil to dash frame brace bolt	RHD 2	Eight cyl
		BO 301931	Bracket and cable holder assembly-ignition coil	RHD 1	Six cyl
		BO 300644	Ignition lock case and bracket assembly	LHD 1	All
		BO 301826	Ignition lock case and bracket assembly	RHD 1	All
		BO 300645	Bezel-ignition lock case	1	All
		BZ 70863	Screw-ignition lock terminal	2	All
		BO 170167	Lockwasher-ignition lock terminal screw	2	All
		BO 171218	Screw-lock case bracket to instrument panel	1	All
		BO 171219	Finish washer-lock case bracket to panel screw	1	All
		BO 47630	Cylinder and keys assembly-ignition lock	Coded 1	All
		BO 45986	Key-ignition lock	Specify code No. 2	All
		BO 152043	Lock cylinder-not coded	Service 1	All
S12 -		BATTERY			
		SP 300209	Battery assembly-6 volt	National type 2FS-120 1	All
		SP 302797	Battery assembly-6 volt	National type 2L-S-100 1	491-492*
		BZ 300473	Support assembly-battery	1	All
		BZ 71295	Bolt-battery support to frame	5/16 x 5/8 tapping 3	All
		BZ 70746	Spacer-battery support-front	1	All
		BZ 302501	Drip pan-battery assembly	1	All
		BZ 300469	Hold down assembly-battery	1	All
		BZ 300472	Bolt-battery hold down	2	All
		BZ 302799	Bolt-battery hold down	2	491-492*
		BZ 6440	Plain washer-battery hold down bolt	2	All
		BZ 70623	Lockwasher-battery hold down bolt	2	All
		BO 12481	Nut-battery hold down bolt	5/16-24 2	All
		SP 302563	Case-battery	Service 1	All
		HA 166705	Battery charger-home type	Service	
		HA 166704	Battery filler-automatic		
		BO 301956	Glass jar-filler	3	All
		BO 301957	Plastic cap-filler jar-red	1	All
		BO 301958	Tubes and cap assy	1	All
		BO 302244	Plastic cap-filler jar-green	1	All
		BO 302245	Plastic cap-filler jar-yellow	1	All
		*NOTE: New battery and battery hold down bolts used on limited number of 491 and one 492 models at finish 490 series production.			
S13 -		SWITCHES AND CIRCUIT BREAKERS			
		BO 300646	Starter switch and bracket assembly	1	All
		BO 171218	Screw-starter switch to instrument panel	1	All
		BO 171219	Finish washer-starter switch to panel screw	1	All
		BO 300641	Lighting switch and circuit breaker assembly	1	All
		F 300642	Lighting switch assembly	1	All
		BO 302788	Circuit breaker assembly-for headlights	1	All
		BO 71073	Nut-circuit breaker attaching-to light switch	1	All
		BZ 12111	Lockwasher-circuit breaker attaching nut	1	All

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
S13 -			SWITCHES AND CIRCUIT BREAKERS (Cont'd)		
		BO 71073	Nut-circuit breaker terminal		All
		BT 71499	Plain washer-circuit breaker terminal nut		All
		BZ 12111	Lockwasher-circuit breaker terminal nut		All
		BO 300767	Mounting nut-lighting switch		All
		BZ 301014	Mounting bezel-lighting switch-first type		All
		BZ 302441	Escutcheon-lighting switch mtg	"Lights"	All
		BO 301011	Knob-lighting switch	Plastic	491-493
		BO 300766	Knob-lighting switch	Plated	482-484-492-494
		BO 171105	Set screw-lighting switch knob		All
		BO 301853	Circuit breaker-for miscellaneous lighting		All
		BO 300626	Circuit breaker-for hydraulic window regulators	30 amp	CvBro (with hyd window reg)
		BO 71073	Nut-circuit breaker terminal		All
		BZ 12111	Lockwasher-circuit breaker terminal nut		All
		BO 170693	Screw-circuit breaker to steering column brace		All
		BO 171118	Screw-for DI flasher switch clamp		All with DI
		BO 12790	Nut-circuit breaker to steering column brace screw		All
		BO 70465	Lockwasher-circuit breaker to steering column brace screw		All
20	17	BO 300799	Dimmer switch-headlight		All
		BO 70157	Screw-dimmer switch attaching		All
		BO 70109	Lockwasher-dimmer switch attaching screw		All
23	17	BO 160092	Rheostat-instrument panel lights		482-484-492-494
		BO 171220	Screw-rheostat attaching		482-484-492-494
		BO 171165	Finish washer-rheostat attaching screw		482-484-492-494
		BO 300796	Door switch-for courtesy light	See Group S3-	482-484-492-494
		BO 160091	Switch-rear quarter dome light		482-484-492-494
		F 300356	Switch-stop light	See Group C12	Sed-ClubCpe All
		BO 213315	Switch-fog lights-		All
		BZ 301014	Mounting bezel-fog light switch-1st type		All
		BO 216721	Escutcheon-fog lamp switch-2nd type-lettered "FOG"		All
S14 -			HORN		
			Twin horns standard on all models.		
		BO 300863	Horn and spring plate assembly-RH	Sparton-low pitch	All
		BO 302297	Horn and spring plate assembly-RH.	Auto-Lite-low pitch	All
		BO 300864	Horn and spring plate assembly-LH	Sparton-high pitch	All
		BO 302298	Horn and spring plate assembly-LH	Auto-Lite-high pitch	All
		BO 160308	Cover-horn motor-RH		All
		BO 162001	Cover-horn motor-LH		All
		BO 171139	Screw-horn terminal		All
		BO 70465	Lockwasher-horn terminal screw		All
			NOTE: Sparton and Electric Auto horns used optionally in sets. Not mixed on any one car.		
		BO 210324	Support-horn bracket-welded to dash frame brace		All
		BO 71746	Bolt-horn to support		All
		BZ 1549	Lockwasher-horn to support bolt		All
		BO 71443	Nut-horn to support bolt		All
		BO 164401	Horn relay		All
		BO 170514	Screw-horn relay to dash panel	#10 x 5/8	All
		BO 71260	Lockwasher-horn relay to dash panel		All
		BZ 70863	Screw-horn relay terminal	8-32 x 1/4	All
		BO 170167	Lockwasher-horn relay terminal screw		All
		BO 302511	Spring mounting plate assembly	Sparton horn	All
		BO 302512	Spring mounting plate	Auto-Lite horn	All

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113

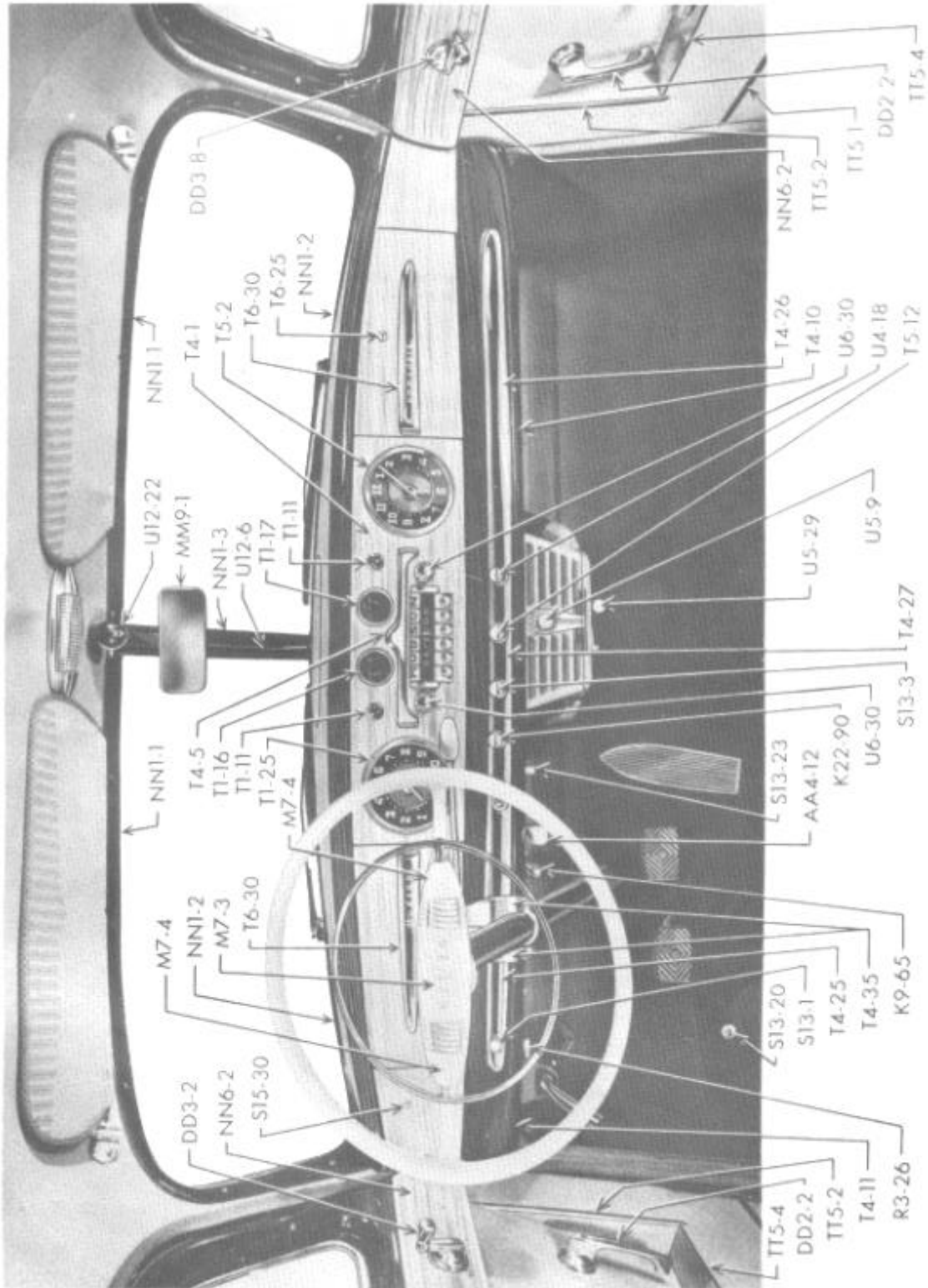
114

INSTRUMENTS

480-490 SERIES

T

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
T1 -			INSTRUMENTS AND GAUGES		
		BO 213200	Instrument cluster-complete	1	481-483-491-493 to car 491-114568
		BO 217150	Instrument cluster-complete	1	491-493 after car 114568 exc 114591 thru 115354
		BO 213205	Instrument cluster-complete	1	482-484-492-494
		BO 213201	Instrument cluster-less instruments	1	481-483-491-493 to car 491-114568
		BO 217151	Instrument cluster-less instruments	1	491-493 after 114568 exc 114591 thru 115354
		BO 213206	Instrument cluster-less instruments	1	482-484-492-494
		BZ 171258	Screw-instrument cluster	4	All
			NOTE: New type instrument clusters complete are interchangeable with first type but component parts are not.		
		BO 217158	Dial glass-fuel gauge	1	All second type
		BO 215556	Glass-fuel and temperature gauge	2	All first type
		BO 217159	Dial glass-temperature gauge	1	All second type
		BO 215557	Bezel-fuel and temperature gauge glass	2	All
		BO 215558	Gasket-fuel and temperature gauge glass	2	All
		BO 216504	Dial-temperature gauge	1	481-483-491-493 to car 491-114568
		BO 216505	Dial-temperature gauge	1	482-484-492-494
		BO 216506	Dial-fuel gauge	1	481-483-491-493 to car 491-114568
		BO 216507	Dial-fuel gauge	1	482-484-492-494
11	17	BO 215560	Jewelled lens-oil and ampere indicator	2	All
		BO 215561	Gasket-oil and ampere indicator jewelled lens	2	All
		BO 215562	Bezel-oil and ampere indicator jewelled lens	2	All
		BO 216508	Lettered disc-oil indicator	1	All
		BO 216509	Lettered disc-ampere indicator	1	All
16	17	F 213202	Gauge-gasoline	1	481-483-491-493 to 491-114568
		F 217154	Gauge-gasoline	1	491-493 after 114568 exc 114591 thru 115354
16	17	F 213207	Gauge-gasoline	1	482-484-492-494
17	17	F 213203	Gauge-water temperature	1	481-483-491-493 to 491-114568
		F 217156	Gauge-water temperature	1	491-493 after 114568 exc 114591 thru 115354
17	17	F 213208	Gauge-water temperature	1	482-484-492-494
		BO 71073	Nut-gasoline and water temp gauge	4	All
		BO 170395	Lockwasher-gasoline and water temp gauge	4	All
25	17	BO 211432	Speedometer assembly	1	481-483-491-493 to car 491-115882
		BO 217132	Speedometer assembly	1	491-493 after 115882 exc 115895 thru 116418
25	17	BO 211430	Speedometer assembly	1	482-484-492-494
		BO 215213	Glass-speedometer	1	All
		BO 215247	Gasket-speedometer glass	1	All
		BO 215248	Bezel-speedometer	1	All
		BO 215304	Dial-speedometer	1	481-483-491-493 to 491-115882
		BO 217136	Dial-speedometer	1	491-493 after 115882 exc 115895 thru 116418
		BO 215324	Dial-speedometer	1	482-484-492-494
		BZ 171258	Screw-speedometer Speedometer cable-see Group K8-	4	All



Instrument Panel

INSTRUMENTS

480-490 SERIES

T

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
T4 -			INSTRUMENT PANEL FITTINGS AND ORNAMENTS		
			NOTE: The blond grain Instrument Finish Panel Assembly became effective with 2nd style trim on 481-483 with serial 73180—exceptions 73600 thru 73895.		
1	17	A 211774	Instrument finish panel assembly-dark walnut	1	481-483 1st type
1	17	A 211775	Instrument finish panel assembly-blond grain	1	All
		BO 211772	Silencer-instrument finish panel	4	All
		BO 211773	Silencer-instrument finish panel	1	All
		BO 211963	Silencer-instrument finish panel	5	All
		BZ 171258	Screw-instrument finish panel	4	All
			Short		
			Long		
			Sponge rubber		
			#8-32 x 3/8		
		HA 216257	Ash tray-instrument panel	1	All
			Service		
5	17	BO 213590	Ornament-instrument finish panel	1	482-492
5	17	BO 213591	Ornament-instrument finish panel	1	484-494
		BO 171131	Screw-instrument finish panel ornament	2	482-484-492-494
		BO 170072	Screw-to plug inst. finish panel ornament hole	2	481-483-491-493
		BO 171165	Finish washer-ornament hole plug screw	2	481-483-491-493
10	17	A 213608	Instrument switch mounting panel-RH-1st type	1	All
11	17	A 213609	Instrument switch mounting panel-LH-1st type	1	All
11	17	A 213610	Instrument switch mounting panel-RH-1st type	1	All
11	17	A 213611	Instrument switch mounting panel-LH-1st type	1	All
11	17	A 215908	Instrument switch mounting panel-RH-2nd type	1	All
11	17	A 215909	Instrument switch mounting panel-LH-2nd type	1	All
11	17	A 215910	Instrument switch mounting panel-RH-2nd type	1	All
11	17	A 215911	Instrument switch mounting panel-LH-2nd type	1	All
			NOTE: 1st type instrument switch mounting panels are dark walnut grain. 2nd type (brown grain) became effective on 481-483 with serial No. 76318—exceptions 76501 thru 76944; and on LHD 482-484 with serial No. 61106—exceptions 61301 thru 61620.		
			2nd type panels effective on RHD 482-484 with serial No. 61652.		
		BO 213603	Tee bolt-instrument switch mounting panel	4	All
		BO 71073	Nut-for tee bolt	4	All
		BO 171154	Lockwasher-for tee bolt nut	4	All
		BO 211705	Bracket assembly-inst. switch panel-center & RH end	2	All LHD
		BO 211697	Bracket assembly-inst. switch panel-LH end	1	All LHD
		BO 211706	Bracket assembly-inst. switch panel-center & LH end	2	All RHD
		BO 211698	Bracket assembly-inst. switch panel-RH end	1	All RHD
		BO 170389	Screw-inst. switch panel to bracket	3	All
		BO 12316	Plain washer-inst. switch panel to bracket screw	3	All
			NOTE: One center bracket assy—211705 for LHD cars and 211706 for RHD cars—discontinued Oct. 27, 1948. Use two for 480 and one for 490.		
		BO 170519	Screw-inst. switch panel to inst. panel	1	All
		BZ 171154	Lockwasher-inst. switch panel to inst. panel screw	1	All
		BO 170519	Screw-inst. switch panel (rear tab) to pillar brkt	1	All
		BZ 171154	Lockwasher-inst. switch panel (rear tab) to pillar brkt	1	All
25	17	BO 213621	Ornament-inst. switch mounting panel-LH	1	Bro, Sed,Coupes
25	17	BO 216519	Ornament-inst. switch mounting panel-LH	1	CvBro
25	17	BO 213624	Ornament-inst. switch mounting panel-RH	1	All
		BO 213625	Ornament-inst. switch mounting panel-LH	1	Bro,Sed,Coupes
		BO 216766	Ornament-inst. switch mounting panel-LH	1	CvBro
		BO 213622	Ornament-inst. switch mounting panel-RH	1	Bro,Sed,Coupes
		BO 213622	Ornament-inst. switch mounting panel-RH	1	CvBro
27	17	BO 213626	Ornament-inst. switch mounting panel-center	1	481-483-491-493 without HDM or VD
27	17	BO 213796	Ornament-inst. switch mounting panel-center	1	481-483-491-493 with HDM or VD
27	17	BO 213627	Ornament-inst. switch mounting panel-center	1	482-484-492-494 without HDM or VD

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
T4 -			INSTRUMENT PANEL FITTINGS AND ORNAMENTS (Cont'd)		
27	17	BO 213797	Ornament-inst switch mounting panel-center LHD	1	482-484-492-494 with HDM or VD
		BO 213628	Ornament-inst. switch mounting panel-center RHD	1	481-483-491-493
		BO 213629	Ornament-inst. switch mounting panel-center RHD	1	482-484-492-494
		BO 171265	Screw-inst. switch mounting panel ornament	6	All
		BZ 96014	Cup washer-inst. switch mounting panel ornament screw	6	All
		BO 211640	Grille-radio speaker	1	All with radio
		BO 171354	Screw-radio speaker grille 8-32 x 7/8 bronze finish	4	All with radio
		BO 211862	Cover assembly-radio speaker hole-dark walnut 1st type	1	All without radio
		BO 211864	Cover assembly-radio speaker hole-brown 2nd type	1	All without radio
			NOTE: 2nd type cover 211864 effective with serial No. 57428 - exceptions 57501 thru 57828.		
		BO 213593	Cover-radio dial hole Without radio	1	481-483-491-493
		BO 213594	Cover-radio dial hole Without radio	1	482-484-492-494
		BO 170673	Spring nut-radio dial hole cover stud Without radio	2	482-484-492-494
		BO 213566	Spacer-radio dial hole cover stud nut Without radio	2	All
35	17	BO 213684	Escutcheon-RH-steering column LHD	1	All
35	17	BO 213685	Escutcheon- LH-steering column LHD	1	All
		BO 213686	Escutcheon-RH-steering column RHD	1	All
		BO 213687	Escutcheon- LH-steering column RHD	1	All
		BO 213688	Retainer-steering column escutcheon 1st type	1	All
		BO 213564	Retainer-steering column escutcheon 2nd type	1	All
		BO 170240	Screw-steering column escutcheon retainer 1st type	2	All
		BO 170239	Screw-steering column escutcheon retainer 2nd type	1	All
		BO 171178	Nut-steering column escutcheon retainer screw 1st type	2	All
			NOTE: 213564 2nd type retainer has threaded hole, and uses shorter screw with no nut.		
			Light switch and knob-see Group S13-		
			Ignition lock-See Group S11-		
			Starter switch button-see Group S13-		
			Lighting switch-see Group S13-		
			Windshield cleaner control-see Group U4-		
			Vacumotive drive switch-see Group 13-		
			HDM switch-see Group K22-		
			Overdrive control-see Group K9-		
T5 -			CLOCK AND CIGAR LIGHTER		
2	17	BO 211437	Clock assembly-mechanical Standard	1	481-483-491-493 to car 491-115882
2	17	BO 217147	Clock assembly-mechanical Standard	1	491-493 after 491-115882
2	17	BO 211447	Clock assembly-electric Standard	1	482-484-492-494
		BO 211446	Clock assembly-electric Optional	1	481-483-491-493 to car 491-115882
		BO 217141	Clock assembly-electric Optional	1	491-493 after 115882 exc 115895 thru 116418
		BO 211486	Bezel-clock	1	All
		BO 211488	Crystal-clock	1	All
		BO 211489	Gasket-clock crystal	1	All
		BO 204815	Front set knob-electric and mechanical clock	1	481-483-491-493
		BO 211468	Front set knob-electric clock	1	482-484-492-494
		BO 211469	Nut-front set knob-electric clock	1	All with electric clock
		BO 211449	End wire assembly	1	All with electric clock
		BO 163203	Insulator-electric clock fuse	1	All with electric clock
		HA 211448	Electric clock kit Service	1	481-483-491-493 to car 491-115882
		HA 217148	Electric clock kit Service	1	491-493 after 115882

GLOVE BOX

480-490 SERIES

T

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models		
T-5	12	CLOCK AND CIGAR LIGHTER (Cont'd)					
		BZ 171258	Screw-clock	4	All		
		BO 301175	Feed wire assembly-electric clock	1	All with electric clock		
		BO 170691	Fuse-electric clock	3 amp	1	All with electric clock	
		HA 213215	Cigar lighter kit	Service	1	481-.483-491-493	
		BO 213217	Element and knob assembly		1	481-483-491-493	
		BO 211217	Element and knob assembly		1	482-484-492-494	
		BO 213219	Knob assembly		1	481-483-491-493	
		BO 211219	Knob assembly		1	482-484-492-494	
		HA 142146	Heating element		1	All	
		BO 213218	Finish washer-knob		1	All	
		BO 211218	Housing and wire assembly-cigar lighter		1	All	
		BO 211216	Clamp-cigar lighter		1	All	
		BO 18166	Terminal-wire		1	All	
		BO 31548	Sleeve-wire terminal	Rubber	2	All	
		BO 211241	Escutcheon-cigar lighter housing		1	All	
		T6 -		GLOVE BOX AND DOORS			
				NOTE: Glove box on driver side became effective on 482-484 with serial 73181—exceptions 73509 thru 73897.			
				The blond grain glove box doors became effective with 2nd style trim on 481-483 with serial 73180—exceptions 73600 thru 73895.			
				BO 213137	Glove box assembly-passenger side	LHD	1
BO 213138	Glove box assembly-passenger side			RHD	1	All pass cars exc CvBro	
BO 215396	Glove box assembly-driver side			LHD	1	482-484-492-494	
BO 215397	Glove box assembly-driver side			RHD	1	482-484-492-494	
BO 216734	Glove box assembly-passenger side			RHD	1	All CvBro	
BO 171125	Screw-glove box			#10 x 1/2 SM	6-13	All pass cars	
BO 171119	Nut-glove box screw				6-13	All pass cars	
BO 213860	Door complete-glove box-pass side-dark walnut			LHD	1	481-483 1st type	
BO 216664	Door complete-glove box-pass side-blond grain			LHD	1	481-483 2nd type	
BO 213864	Door complete-glove box-pass side-blond grain			LHD	1	482-484-492-494	
BO 213863	Door complete-glove box-pass side-dark walnut			RHD	1	481-483 1st type	
BO 216667	Door complete-glove box-pass side-blond grain			RHD	1	481-483-491-493 2nd type	
BO 213887	Door complete-glove box-pass side-blond grain			RHD	1	482-484-492-494	
BO 213861	Door complete-glove box-driver side-dark walnut			LHD	1	481-483 1st type	
BO 216665	Door complete-glove box-driver side-blond grain			LHD	1	481-483-491-493 2nd type	
BO 213865	Door complete-glove box-driver side-blond grain			LHD	1	482-484 } 1st type }	
BO 213862	Door complete-glove box-driver side-dark walnut			RHD	1	481-483 } Stationary 1st type }	
BO 216666	Door complete-glove box-driver side-blond grain			RHD	1	481-483- } type 491-493 }	
BO 213866	Door complete-glove box-driver side-blond grain			RHD	1	2nd type } door 482-484 } 1st type }	
BO 213867	Door complete-glove box-driver side-blond grain - 2nd type-used with pass side glove box			LHD	1	481-483	
BO 213864	Door complete-glove box-driver side-blond grain - 2nd type-used with pass side glove box			RHD	1	482-484-492-494	
BO 213830	Door assembly-glove box-pass side-dark walnut			LHD	1	481-483 1st type	
BO 213832	Door assembly-glove box-pass side-blond grain			LHD	1	482-484 All, 481-483-491-493 2nd type	
BO 213835	Door assembly-glove box-pass side-dark walnut			RHD	1	481-483 1st type	

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
T6 -			GLOVE BOX AND DOORS (Cont'd)		
		BO 213837	Door assembly-glove box-pass side-blond grain RHD	1	482-484 A11-481- 483-491-493 2nd type
		BO 213831	Door assembly-glove box-driver side-dark walnut LHD	1	481-483 1st type
		BO 213833	Door assembly-glove box-driver side-blond grain LHD	1	481-483-481-483 2nd type
		BO 213834	Door assembly-glove box-driver side-dark walnut RHD	1	481-483 1st type
		BO 213836	Door assembly-glove box-driver side-blond grain RHD	1	481-483-491-493 2nd type
		BO 213833	Door assembly-glove box-driver side-blond grain LHD	1	482-484 1st type- stationary
		BO 213837	Door assembly-glove box-driver side-blond grain LHD	1	482-484-492-494 2nd type with glove box
		BO 213836	Door assembly-glove box-driver side-blond grain RHD	1	482-484 1st type- stationary
		BO 213832	Door assembly-glove box-driver side-blond grain. RHD	1	482-484-492-494 2nd type with glove box
		BO 212546	Bumper-glove box door 1st type-button	1	All
		BO 212547	Bumper-inner-glove box door 2nd type	1-2	All
		BO 212548	Bumper-outer-glove box door 2nd type	1-2	All
		BO 212546	Bumper-for stationary glove box door	2	All
		BO 216900	Hinge assy-RH glove box door LHD	1	All
		BO 211450	Hinge assembly-RH glove box door RHD	1	All
		BO 216901	Hinge assembly-LH glove box door RHD	1	All
		BO 211451	Hinge assembly-LH glove box door LHD	1	All
		BO 171263	Screw-glove box door hinge to door 10-32 x 3/8	4	All pass cars
		BO 171395	Screw-glove box door hinge to door-oversize	AR	All pass cars
		BO 70322	Lockwasher-hinge to door screw-use with 171395	AR	All pass cars
		BO 171043	Plain washer-glove box door hinge to door screw	4	All pass cars
		BO 170519	Screw-glove box door hinge to panel 10 x 1/2 SM	4	All pass cars
		BO 171043	Plain washer-glove box door hinge to panel screw	4	All pass cars
		BO 211618	Clip-upper-for stationary door	1	All pass cars
		BO 171263	Screw-stationary door upper clip	1	All pass cars
		BO 171395	Screw-stationary door upper clip-oversize	AR	481-483-491-493 }
		BO 171043	Washer-upper clip screw-use with 171395	AR	481-483- } Used with 491-493 }
		BO 70322	Lockwasher-upper clip screw-use with 171395	AR	481-483 } stationary 491-493 }
		BO 171265	Screw-upper clip to instrument panel 10-32 x 7/16	1	All } door
		BZ 1349	Plain washer-upper clip to instrument panel screw	1	All }
		BO 71073	Nut-upper clip to instrument panel screw	1	All }
		BO 211619	Clip-lower-for stationary door-used on first 3879 cars .	2	All } Clip and attach- ing parts used
		BO 171033	Screw-lower clip to door 10-32 x 3/8	2	All } on first 3878 cars.
		BO 171154	Lockwasher-lower clip to door screw	2	All } Superseded by
		BO 170707	Screw-lower clip to instrument panel 10 x 1/2 SM	2	All } 211451 hinge on
		BZ 1349	Plain washer-lower clip to instrument panel screw	2	All } LHD and 211450 on RHD.
		BO 211478	Striker-glove box door lock	1-2	All
		BO 171266	Screw-glove box door lock striker 10-32 x 7/16	2-4	All
		BO 211471	Lock, cylinder and keys assembly-glove box door	1-2	All
		BO 211475	Cylinder and keys assembly	1	All
		BO 109079	Key Specify key No.	2	All
		BO 211474	Lock cylinder-not coded Service	1-2	All
		BO 171265	Screw-glove box door lock	2-4	All
		BO 171395	Screw-glove box door lock-oversize	AR	All pass cars
		BO 70322	Lockwasher-glove box door lock screw-use with 171395	AR	All pass cars
		BO 213596	Ornament-glove box door-RH	1	481-483-491-493
		BO 213597	Ornament-glove box door-LH	1	481-483-491-493

GLOVE BOX

480-490 SERIES

T

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
T6 -			GLOVE BOX AND DOORS (Cont'd)		
30	17	B0 213598	Ornament-glove box door-RH "COMMODORE"	1	482-484-492-494
30	17	BO 213599	Ornament-glove box door-LH "HUDSON"	1	482-484-492-494
		BO 170673	Spring nut-glove box door ornament	4	481-483-491-493
		B0 70581	Plain washer-glove box door ornament nut	4	481-483-491-493
		BZ 171258	Screw-glove box door ornament	4	482-484-492-494
		BZ 96014	Cup washer-glove box door ornament screw	4	482-484-492-494

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models			
U1 -		TOOLS						
		BZ 301613	Tool kit	1	All			
		BZ 155580	Tool bag assembly-less tools	1	All			
		BZ 301820	Tool bag-without tie strings	1	All			
		BZ 301535	Base-bumper jack	1	All			
		BZ 301185	Ratchet assembly-bumper jack	1	All			
		BZ 160285	Hub bolt wrench	1	All			
		HA 301674	Hydraulic jack	Service	1	All		
		HA 301675	Hook-hydraulic jack		1	All		
		U4 -		WINDSHIELD CLEANER				
SP 220278	Blade-windshield cleaner			10" Std	2	All pass cars to 490 series car 156586		
SP 213587	Blade-windshield cleaner			11" Std	2	All pass cars after 490 series car 156586		
SP 220223	Vertebrae-windshield wiper blade			10"	2	All		
SP 220224	Vertebrae-windshield wiper blade			11"	2	All		
SP 216878	Arm-RH-windshield cleaner				1	All		
SP 216878	Arm-LH-windshield cleaner				1	All		
BO 213576	Motor assembly-windshield cleaner				1	All		
BO 171167	Bolt-windshield cleaner motor attaching				2	All		
BZ 17844	Nut-windshield cleaner motor attaching bolt				2	All		
BO 170385	Lockwasher-windshield cleaner motor attaching bolt				2	All		
BO 213480	Bracket-windshield cleaner motor				1	All		
BO 71717	Bolt-windshield cleaner motor bracket				2	All		
BO 71730	Lockwasher-windshield cleaner motor bracket bolt				2	All		
BO 213580	Pulley housing and cable assembly-RH				1	All		
BO 213581	Pulley housing and cable assembly-LH				1	All		
BO 213582	Clamp-pulley housing				2	All		
BO 213583	Gasket-pulley housing				2	All		
BO 170868	Bolt-pulley housing clamp				2	All		
BZ 1548	Lockwasher-pulley housing clamp bolt				2	All		
BO 213578	Tension pulley assembly-RH				1	All		
BO 213578	Tension pulley assembly-LH				1	All		
BO 171265	Screw-tension pulley attaching				4	All		
BO 71073	Nut-tension pulley attaching screw				4	All		
BO 213481	Support-tension pulley bracket				2	All		
BO 213588	Reinforcement assembly-pulley bracket support				2	All		
BO 71717	Bolt-pulley bracket support				4	All		
BO 71730	Lockwasher-pulley bracket support bolt				4	All		
BO 216286	Dust shield-for cable			2nd type	2	All		
BO 213701	Retainer-for dust shield				2	All		
BO 170884	Screw-dust shield retainer				6	All		
BO 215878	Operating control assembly-cable 41" long				1	All		
BO 21587'	Sleeve-operating control wire				1	All		
BO 300767	Nut-operating control mounting				1	All		
BZ 216720	Escutcheon-operating control mounting-"Wiper"				1	All		
BZ 301014	Bezel-operating control mounting-first type				1	All		
18	17			BO 301011	Knob-control	1	481-483-491-493	
18	17			BO 300766	Knob-control	1	482-484-492-494	
				BO 171105	Set screw-control knob	1	All	
				BO 212843	Tubing-windshield cleaner	With std fuel pump	1	481-482-491-492
				BO 212841	Tubing-windshield cleaner	With combination pump	1	481-482-491-492
				BO 212840	Tubing-windshield cleaner	LHD	1	483-484-493-494
				BO 212842	Tubing-windshield cleaner	RHD	1	483-484-493-494

WEATHER CONTROL

480-490 SERIES

U

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
U4 -			WINDSHIELD CLEANER (Cont'd)		
			NOTE: See also under Intake Manifold – Group H5-.		
		HA 210874	Windshield washer kit	1	All
		BO 206256	Tee connection assy-w/shield washer	1	All
U5 -		BO 216877	Pump, jar & brkt assy-w/shield washer	1	All
		HS 209976	Solvent-windshield washer-6 oz	AR	All
			HUDSON WEATHER-CONTROL		
		HA 300792	Hudson Weather-Control kit-1st type Manual control	1	All
		HA 301991	Hudson Weather-Control kit-2nd type Thermostatic control	1	All
			NOTE: 2nd type thermostatic Weather-Control became effective in production with 480 series car serial No. 68520—exceptions 68997 thru 69196		
		BO 166736	Core and seal assembly	1	All
		BO 163569	Core assembly	1	All
		BO 161439	Core tube-hose connection-1st type 4" long	2	All
		BO 301771	Core tube-hose connection-2nd type 2-7/8" long	2	All
		BO 163555	Motor assembly	1	All
		BO 302603	Gasket-motor mounting	2	All
		BO 159070	Grommet-motor mounting	2	All
		BO 163556	Fan and blower assembly	1	All
		BO 163564	Set screw-fan and blower	1	All
		BO 163559	Door assembly	1	All
		BO 163561	Spring-door	3	All
		BO 164601	Knob-door	1	All
		BO 301615	Name plate	1	All
		BO 164241	Switch assembly	1	All
		BO 170623	Screw-heater to air duct #12 SM	6	All
		BO 171007	Nut-heater to air duct screw	6	All
		BO 71123	Plain washer-heater to air duct screw	6	All
		BO 161447	Seal-water tube to dash Sponge rubber	2	All
		BO 161991	Seal-core duct Sponge rubber	2	All
		BO 159079	Heater hose-72 in long Service	1	All
		BO 159080	Hose clamp	2	All (6 used with 2nd type HWC)
		BM 2397	Strap-for hose	1	All (2 used with 2nd type HWC)
		BO 155766	Support-HWC to water pump hose	1	All 6 cyl
		BO 301872	Nipple 3/8 pipe	1	All (2 used with 2nd type HWC)
		BO 163567	Drain hose	1	All
		BO 301252	Jumper wire assembly LHD	1	All
		BO 301855	Jumper wire assembly RHD	1	All
		BO 170480	Fuse-jumper wire 14 amp	1	All
		BO 161442	Valve assembly-water shut off	1	All } Used with
		BO 164826	Stem and disk assembly-shut off valve	1	All } 1st
		BO 164827	Crank and swivel assembly-shut off valve	1	All } type
		BO 18116	Set screw-shut off valve	1	All } HWC
		BO 301886	Valve assembly-automatic water control-first type	1	All }Used with 2nd
		BO 301628	Valve assembly-automatic water control-second type	1	All } type HWC
			NOTE: Replacement of 301886 with 302628 requires use of 302629 Bowden wire. 302629 may be used for 301890 by removing coil at end of wire.		

RADIO

124

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
U7 -		RADIO CONDENSERS AND RESISTORS (Cont'd)			
		BO 204904	Condenser-.05 Mfd, 200 V	22-250	1 All
		BO 215463	Condenser-100 MMfd, 500 V	22-365	1 All
		BO 204905	Condenser-.005 Mfd, 600 V	22-838	1 All
		BO 204906	Condenser-.005 Mfd, 200 V	22-906	2 All
		BO 209585	Condenser-250 MMfd, 500 V	22-1136	2 All
		BO 204910	Condenser-.01 Mfd, 600 V	22-1170	1 All
		BO 209587	Condenser-.003 Mfd, 200 V	22-1180	1 All
		BO 215464	Condenser-.5 Mfd, 120 V	22-1238	1 All
		BO 215465	Condenser-.02 Mfd, 200 V	22-1270	1 All
		BO 209579	Condenser-.008 Mfd, 1600 V	22-1448	1 All
		BO 215466	Condenser-Electrolytic, 20 Mfd x 300 V & 10 Mid x 350 V	22-1644	1 All
		BO 215467	Condenser-260 MMfd, Compensating	22-1712	1 All
		BO 215468	Condenser-Single section trimmer, antenna, 50 MMfd	22-1714	1 All
		BO 215469	Condenser-Single section trimmer, converter, 50 MMfd	22-1715	1 All
		BO 215470	Condenser-Single section trimmer, oscillator 50 MMfd	22-1716	1 All
		BO 215472	Condenser-Ceramic, 100 MMfd, 500 V	22-1730	3 All
		BO 209674	Resistor-Sensitivity control	63-1379	1 All
		BO 209928	Resistor-33M Ohm, insulated, 1 Watt	63-1398	1 All
		BO 215473	Resistor-Volume tone control & switch	63-1587	1 All
		BO 215474	Resistor-1800 Ohm, insulated, 2 Watt	63-1620	1 All
		BO 215475	Resistor-270 Ohm, insulated, 1 Watt	63-1621	1 All
		BO 215476	Resistor-82 Ohm, insulated, 1/2 Watt	63-1740	2 All
		BO 215477	Resistor-150 Ohm, insulated, 1/2 Watt	63-1750	1 All
		BO 215478	Resistor-15M Ohm, insulated, 1/2 Watt	63-1835	1 All
		BO 215479	Resistor-18M Ohm, insulated, 1/2 Watt	63-1838	1 All
		BO 215480	Resistor-22M Ohm, insulated, 1/2 Watt	63-1841	1 All
		BO 215481	Resistor-33M Ohm, insulated, 1/2 Watt	63-1849	1 All
		BO 215482	Resistor-68M Ohm, insulated, 1/2 Watt	63-1862	1 All
		BO 215483	Resistor- 330M Ohm, insulated, 1/2 Watt	63-1891	4 All
		BO 215484	Resistor-1 Megohm, insulated, 1/2 Watt	63-1912	1 All
		BO 215485	Resistor-10 Megohm, insulated, 1/2 Watt	63-1953	1 All
		BO 215486	Resistor-15 Megohm, insulated, 1/2 Watt	63-1961	1 All
U8 -		RADIO CHASSIS PARTS			
		NOTE: Zenith part numbers are shown on the right.			
		BO 215791	Battery cable replacement package LHD	1	All
		BO 215792	Battery cable replacement package RHD	1	All
		NOTE: 215791 and 215792 are to replace Battery cable on 1st type radios which had fuse mounted inside the radio.			
		BO 215487	Battery cable-radio to fuse-1st type		
		BO 215695	Battery cable-radio to fuse-2nd type	1	All
		BO 215689	Battery cable-fuse to circuit breaker-1st type LHD	1	All
		BO 215693	Battery cable-fuse to circuit breaker-2nd type LHD	1	All
		BO 215690	Battery cable-fuse to circuit breaker-1st type RHD	1	All
		BO 215694	Battery cable-fuse to circuit breaker-2nd type RHD	1	All
		NOTE: Battery cables shown above are for radios with fuse outside the radio. Cables marked 1st type have bakelite fuse holder, those marked 2nd type have metal fuse holder. 1st and 2nd types are interchangeable in sets only.			
		BO 170480	Fuse-14 amp		
		BO 215488	Speaker cable and plug	52-453	1 All
		BO 215489	Volume control cable	52-455	1 All
		BO 215490	Loctal tube socket	78-596	1 All
		BO 215491	Octal tube socket	78-801	4 All
		BO 215492	Miniature tube socket	78-782	1 All

U

480-490 SERIES

RADIO

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
U8 -		RADIO CHASSIS PARTS (Cont'd)			
		BO 215493	Antenna connector socket	78-796	1 All
		BO 215494	Vibrator socket	78-804	1 All
		BO 215495	Vibrator	190-22	1 All
		BO 215496	Vibrator cushion washer	93-388	1 All
		BO 215497	Output transformer	95-1030	1 All
		BO 215498	Power transformer	95-1066	1 All
		BO 215499	Miniature tube shield	126-553	1 All
		BO 171272	Grommet	125-16	1 All
		BO 215435	Iron core & screw-for antenna & RF coils	149-63	2 All
		BO 215436	Iron core & screw-for oscil shunt coil	149-62	1 All
		BO 215439	Case cover stud and spring assembly set	S14210	1 All
		BO 215462	Antenna & radio frequency coil assembly	S14227	1 All
		BO 214890	Main hash choke	20-213	1 All
		BO 215456	First intermediate frequency transformer	95-1087	1 All
		BO 215457	Second intermediate frequency transformer	95-1088	1 All
		BO 209741	Antenna motor noise choke assembly	S8819	1 All
		BO 209571	Motor noise choke coil assembly	S11232	1 All
		BO 215458	Tuner coil unit assembly	S14219	1 All
		BO 171273	Tuner coil unit grommet	125-63	1 All
		BO 215459	Oscillator shunt coil assembly	S14225	1 All
		BO 215460	Oscillator series coil assembly	S14226	1 All
		BO 215461	Oscillator coil assembly	S14228	1 All
U9 -		RADIO DIAL TUNING AND MECHANISM PARTS			
		NOTE: Zenith part numbers are shown on the right.			
		BO 300766	Knob-tuning and volume control		2 All
		BO 171105	Set screw-control knob		2 All
		BO 213895	Ring-tone control		1 All
		BO 213896	Trim ring-tuning control		1 All
		BO 213894	Tension spring-tuning control trim ring		1 All
		BO 171113	Bulb-dial light	Mazda #44	2 All
		BO 215473	On off switch-see "Resistors", Group U7	63-1587	1 All
		BO 171251	Dial scale screw		2 All
		BO 215440	Dial scale	26-391	1 All
		BO 215441	Automatic tuning knob	46-717	6 All
		BO 215442	Cross arm guide rod	56-228	1 All
		BO 215443	Escutcheon	57-1340	1 All
		BO 215444	Escutcheon window	192-114	1 All
		BO 215445	Escutcheon window retaining plate	57-1341	1 All
		BO 171251	Escutcheon window retaining plate screw		2 All
		BO 215446	Dial pointer	59-207	1 All
		BO 215447	Pointer retaining spring	80-379	1 All
		BO 215448	Pointer tension spring	80-593	1 All
		BO 215449	Tuner unit assembly	S14212	1 All
		BO 215451	Pointer bracket & stud assembly	S14215	1 All
		BO 215452	Pointer drive link & stud assembly	S14216	1 All
		BO 215453	Dial light socket & wire assembly	S14217	1 All
		BO 215454	Cross arm & bushing assembly	S14224	1 All
		BO 215455	Cross arm tension spring	80-586	2 All
		BO 215437	Bakelite washer	93-885	2 All
		BO 215434	Push button assembly	14-756	6 All
		BO 171252	Slotted hex head metal screw		AR All
U10-		RADIO SPEAKER			
		BO 213921	Speaker and screen assembly		1 All
		BO 213881	Screen-radio speaker		1 All
		BO 213882	Cable assembly-radio speaker		1 All
		Grille-radio speaker-on instrument panel. See Group T4-			
		HA 213908	Rear seat speaker kit		1 All
		BO 213921	Speaker and screen assy		1 All

RADIO

480-490 SERIES

U

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
U10 -			RADIO SPEAKER (Cont'd)		
		BO 211640	Grill-rear seat speaker	1	All
		BO 215927	Switch-rear seat speaker	1	All
		BO 215982	Cover assy-rear seat speaker	1	All
		BO 300766	Knob-rear seat speaker switch	1	All
		BO 171105	Set screw-switch knob	1	All
		BO 300767	Nut-screw-switch knob switch mtg	1	All
		BZ 301014	Escutcheon-rear seat speaker switch	1	All
		BO 12790	Nut-mtg screw	4	All
		BO 170417	Screw-speaker mtg	4	All
U11 -		BO 171117	Washer-speaker mtg screw	4	All
		HA 220563	Radio speaker grille kit	1	All
			NOTE: Use with HA221940 or HA221941 when installing in 480or 490 Series cars.		
			RADIO SUPPRESSOR EQUIPMENT		
		BO 205281	Suppressor - distributor	1	All
		BO 208592	Condenser-ignition-.5 Mfd	1	All
		BO 208592	Condenser-generator-.5 Mfd	1	All
U12 -			RADIO ANTENNA		
		HA 213890	Antenna complete-kit	1	All
		BO 213891	Antenna tube and rod assembly	1	All
		BO 213884	Stop-for antenna tube	1	All
		BO 171195	Screw-for antenna tube stop	1	All
6	17	BO 213892	Antenna lead rod assembly	1	All
		BO 213982	Bushing-antenna lead rod	1	All
		BO 216448	Insulating sleeve-antenna lead rod	1	All
		BO 216450	Threaded sleeve-antenna lead rod	1	All
		BO 213979	Insulating nut-antenna lead rod	1	All
		BO 213893	Spacer-antenna lead rod	1	All
		BO 171198	Nut-antenna lead rod	1	All
		BO 171223	Lockwasher-antenna lead rod	1	All
		BO 213889	Antenna cable assembly	1	All
		BO 213888	Antenna control assembly	1	All
		BO 171436	Set screw-antenna control arm	2	All
		BO 213984	Special wrench-for 171436 set screw		
		BO 213883	Insulator pad-antenna control	1	All
		BO 213885	Bushing-antenna control	1	All
		BO 171199	Nut-antenna control	2	All
		BO 171200	Lockwasher-antenna control	2	All
		BO 171201	Plain washer-antenna control	2	All
		BO 213887	Knob assembly-antenna control	1	All
		BO 171194	Set screw-antenna control knob	1	All
		BO 213886	Escutcheon-antenna control knob	1	All
		BO 147279	Spacer-control knob escutcheon	AR	All
		BO 211717	Bracket assembly-antenna control	1	CvBro
		171255	Grommet-mirror support	1	All

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
U20 -			SERVICE REPAIR KITS		
		BO 216302	Body sealing kit-supplementary	1	All exc CvBro
		F 300535	Brake shoe and lining kit-pkg-front	Std	Group C2
		F 301135	Brake shoe and lining kit-pkg-front	.030 o/s	Group C2
		F 163412	Brake shoe and lining kit-pkg-rear	Std	Group C2
		F 166735	Brake shoe and lining kit-pkg-rear	.030 o/s	Group C2
		F 300532	Brake lining & rivets-pkg-two wheels	Front	Group C2
		F 163414	Brake lining & rivets-pkg-two wheels	Rear	Group C2
		F 302523	Brake front wheel cyl repair parts kit		Group C6
		F 302524	Brake rear wheel cyl repair parts kit		Group C6
		F 303639	Brake master cyl repair parts kit		Group C12
		BM 302838	Carburetor metering rod & bypass plug kit		Group N1
		BM 302839	Carburetor metering rod & bypass plug kit		Group N1
		B0 302445	Direction indicator jewel and retainer kit		Group S15
		F 300959	Gasket kit-valve chamber cover-six cyl		Group H11
		F 300960.	Gasket kit-valve chamber cover-eight cyl		Group H11
		F 302834	Gasket kit-engine overhaul-six cylinder		Group H1
		F 302835	Gasket kit-engine overhaul-eight cylinder		Group H1
		F 165613	Gasket kit-transmission		Group K1
		F 300975	Ignition wires kit-six cylinder		Group S1
		F 300976	Ignition wires kit-eight cylinder		Group S1
		BZ 302001	Ornament & horn ring kit-all with 18" wheel to car #482-61043		Group M7
		F 159519	Steering spindle rebushing kit		Group A1
		F 165762	Spring shackle & bushing kit-RH		Group F4
		F 165763	Spring shackle & bushing kit-LH		Group F4
		BO 216842	Sealing kit-Convertible top		Group HH1
		F 300352	Tie rod ends complete-kit		Group A6
		F 165908	Timing gears-matched set		Group H15
		F 164369	Universal joint repair kit		Group L1
		BO 163609	Weather control-control arm repair kit		Group U5

SERVICE ACCESSORIES

480-490 SERIES

U

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
U22 -			SERVICE ACCESSORIES		
		HA 216258	Ash tray-instrument panel		All
		HA 303892	Accelerator pedal cover & floor mat protector		All
		HA 216370	Ash tray-front seat back		All
		HA 213986	Automatic utility light kit		All
		HA 166704	Battery filler-automatic		All
		HA 166705	Battery charger-home type		All
		HA 213725	Backup light kit		All
		HA 213192	Backup light installation kit		All
		HA 216160	Curb signal kit		All
		HA 213215	Cigar lighter kit		481-483-491-493
		HA 142146	Cigar lighter element		All
		HA 211448	Clock kit-electric		481-483-491-493 to car 491-115882
		HA 217148	Clock kit-electric-phosphorscent numerals		491-493 after car 491-115882
		HA 301513	Carburetor air cleaner kit-oil bath		Six cyl
		HA 301514	Carburetor air cleaner kit-oil bath		Eight cyl
		HA 300871	Direction indicator kit		481-483-491-493
		HA 300872	Direction indicator kit		482-484-492-494
		HA 302182	Electric shaver-auto and home combination		All
		HA 301619	Exhaust deflector		All
		HA 216297	Front door ventilator wing shield		All
		HA 212717	Fog lamp-kit-pair		All
		HA 212729	Fog lamp installation kit		All
		HA 216696	Floor mat-auxiliary-gray green		481-483-491-493
		HA 216697	Floor mat-auxiliary-taupe		482-484-492-494
		HA 166738	Gasoline tank locking cap-electric		All
		HA 166737	Gasoline tank locking cap-display stand		
		HA 213988	Glove box light-automatic		All
		HA 165953	Hub cap-kit-large		481-483-491-493
		HA 301674	Hydraulic jack		All
		HA 301675	Hook-for hydraulic jack		All
		HA 213288	Karvisor	See Group MM11	All
		HA 206229	Kleenex and dispenser		All
		HA 206199	License plate frame-adjustable		All
		HA 206675	License plate frame-size A		All
		HA 206676	License plate frame-size B		All
		HA 206677	License plate frame-size C		All
		HA 206678	License plate frame-size D		All
		HA 206679	License plate frame-size G		All
		HA 216652	License plate frame-size H		All
		HA 206680	License plate frame-size I		All
		HA 206681	License plate frame-size J		All
		HA 206682	License plate frame-size K		All
		HA 206683	License plate frame-size L		All
		HA 206684	License plate frame-size BB		All
		HA 206685	License plate frame-size CC		All
		HA 206236	Magnalite-emergency trouble light		All
		HA 210654	Mirror-outside RH & LH		All
		HA 210756	Mirror-large oval		All
		HA 210827	Mirror-glare proof		All
		HA 207299	Mirror-vanity		All
		HA 300560	Oil filter kit-Michiana		Six cyl
		HA 302494	Oil filter kit-Fram		Six cyl
		HA 302495	Oil filter kit-Fram	LHD	Eight cyl
		HA 214494	Pocket molding kit		481-483-491-493 Sedan

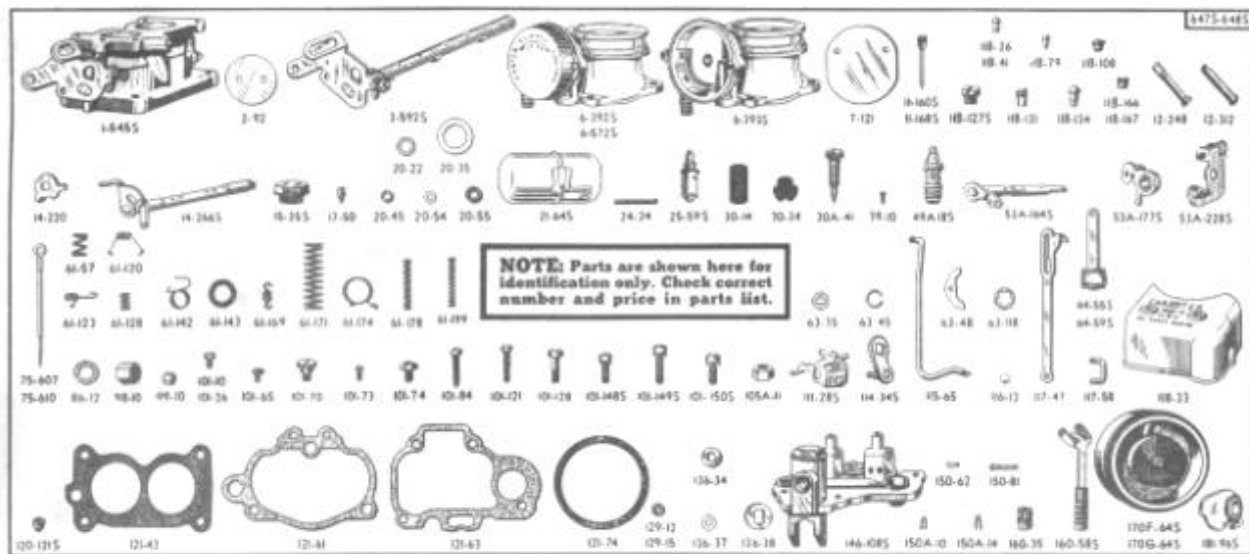
Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
U22 -			SERVICE ACCESSORIES (Cont'd)		
		HA 214495	Pocket molding kit		481-483-491-493 Bro-Club Cpe
		HA 214496	Pocket molding kit,		481-491 BuCpe
		HA 214497	Pocket molding kit		481-491 CvBro
		HA 210828	Radiator grille guard kit		All
		HA 211125	Rear bumper center guard kit		All
		HA 213898	Radio kit		All
		HA 213890	Radio antenna kit		All
		HA 213908	Rear seat radio speaker		All
		HA 212457	Rear window wiper kit		All
		HA 212361	Rear window venitian shade-kit		Bro, Sedan
		HA 214640	Seat cover set complete-Rayon twill		BsCpe
		HA 214625	Seat cover set complete-Rayon twill		481-483-491-493 Sedan
		HA 214626	Seat cover set complete-Rayon twill		Bro
		HA 214622	Seat cover set complete-Rayon twill		481-483-491-493 ClubCpe
		HA 214633	Seat cover set complete-Rayon twill-Tan uph		482-484-492-494 Sedan
		HA 214637	Seat cover set complete-Rayon twill-Gray uph		482-484-492-494 Sedan
		HA 214634	Seat cover set complete-Rayon twill-Tan uph		482-484-492-494 ClubCpe
		HA 214638	Seat cover set complete-Rayon twill-Gray uph		482-484-492-494 ClubCpe
		HA 214629	Seat cover set complete-Matting-custom		481-483-491-493 Sedan
		HA 214630	Seat cover set complete-Matting-custom		Bro
		HA 214623	Seat cover set complete-Matting-custom		481-483-491-493 ClubCpe
		HA 214641	Seat cover set complete-Matting-custom-Tan uph		482-484-492-494 Sedan
		HA 214645	Seat cover set complete-Matting-custom-Gray uph		482-484-492-494 Sedan
		HA 214642	Seat cover set complete-Matting-custom-Tan uph		482-484-492-494 ClubCpe
		HA 214646	Seat cover set complete-Matting-custom-Gray uph		482-484-492-494 ClubCpe
		HA 214648	Seat cover set complete-Matting-custom		BsCpe
		HA 214775	Seat cover set complete-Matting-Deluxe		481-483-491-493 Sedan
		HA 214776	Seat cover set complete-Matting-Deluxe		Bro
		HA 214624	Seat cover set complete-Matting-Deluxe		481-483-491-493 ClubCpe
		HA 214781	Seat cover set complete-Matting-Deluxe-Tan uph		482-484-492-494 Sedan
		HA 214785	Seat cover set complete-Matting-Deluxe-Gray uph		482-484-492-494 Sedan
		HA 214782	Seat cover set complete-Matting-Deluxe-Tan uph		482-484-492-494 ClubCpe
		HA 214786	Seat cover set complete-Matting-Deluxe-Gray uph		482-484-492-494 ClubCpe
		HA 214784	Seat cover set complete-Matting-Deluxe		BsCpe
		HA 301471	Steering wheel kit-18" wheel		481-483-491-493
		HA 158437	Spare tire valve extension		All
		HA 211233	Spotlight kit- LH		All
		HA 211234	Spotlight kit-RH		All
		HA 212331	Thermaster Bottle-8 hr		All
		HA 212333	Thermaster Portable Refrigerator		All
		HA 303719	Tire chains (6.00 x 16 or 6.50 x 15) pair		
		HA 303720	Tire chains (7.10 x 15) pair		
		HA 303721	Tire chains (6.50 x 16 or 7.60 x 15) pair		
		HA 303722	Tire chains (6.00,6.50,7.10 or 7.60) strap-on		
		HA 206231	Tire inflator-Fire extinguisher emergency unit		All
		HA 212385	Tire inflator-Fire extinguisher emergency unit mtg brkt		All
		HA 213989	Trunk light-autotmatic		
		HA 213987	Underhood light-automatic		All
		HA 301990	Underseat heater		All
		HA 301500	Vacumotive Drive Kit-less OD		Six cyl
		HA 301501	Vacumotive Drive Kit-less OD		Eight cyl
		HA 301502	Vacumotive Drive Kit-with OD		Six cyl
		HA 301503	Vacumotive Drive Kit-with OD		Eight cyl
		HA 301991	Weather Control-automatic thermostat		All
		HA 165952	Wheel trim ring kit-15 x 5.00 wheels		All with 15 x 7.10 tires
		HA 301980	Wheel trim ring kit-15 x 5.50 wheels		All with 15 x 7.60 tires
		HA 216130	Window ventshade kit-door & quarter window		Bro
		HA 216131	Window ventshade kit-door & quarter window		Cpes
		HA 212918	Window ventshade kit-doors		Sedan
		HA 210874	Windshield washer		All

SHOP & OWNERS SUPPLIES
480-490 SERIES
U

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
U23 0			SHOP & OWNER SUPPLIES		
		HS 302402	Anti-freeze (Alcohol type) 54 gal drum		
		HS 302569	Anti-freeze (Alcohol type) gal can		
		HS 118682	Combination cleaner and wax-Pint		
		HS 118683	Combination cleaner and wax-Gallon		
		HS 209737	Chromium Polish-8 oz		
		HS 206964	Car washing sponge-medium		
		HS 206965	Car washing sponge-large		
		HS 210673	Car washing chamois		
		HS 214773	Convertible top dressing-quart		
		HS 214774	Convertible top dressing-gallon		
		HS 206227	Door ease-shop stick		
		HS 206228	Door ease-universal		
		HS 209734	Fabric cleaner-Pint		
		HS 206226	Fabric cleaner-Gallon		
		HS 164848	Gasket paste-Perfect Seal-1 lb can		
		HS 165897	Gasket cement-2 oz		
		HS 165899	General use oil-4 oz		
		HS 209735	Glass cleaner-12 oz bottle		
		HS 210356	Glass cleaner-10 oz dispenser can		
		HS 214698	Glass sealer-sealzit-2 oz		
		HS 119902	Hand rubbing compound-gallon		
		HS 209197	Hurricane Auto shampoo-2 oz pkg		
		HS 209198	Hurricane Auto shampoo-13 oz pkg		
		HS 209199	Hurricane Auto shampoo-4 lb		
		HS 205269	Liquid glaze cleaner-8 oz		
		HS 205264	Liquid glaze cleaner-pint		
		HS 205265	Liquid glaze cleaner-gallon		
		HS 205266	Liquid glaze sealer-pint		
		HS 205267	Liquid glaze sealer-gallon		
		HS 206268	Liquid glaze sealer-8 oz		
		HS 215137	Liquid glaze duo kit		
		HS 215136	Liquid glaze merchandising pkg		
		HS 211035	Owners supply kit		
		HS 165955	Pib-1 oz-waterproofing liquid		
		HS 165956	Pib-4 oz-waterproofing liquid		
		HS 118684	Pre-wax cleaner-pint		
		HS 118685	Pre-wax cleaner-gallon		
		HS 118680	Polish and cleaner-pint		
		HS 118681	Polish and cleaner-gallon		
		HS 205259	Polish cloth		
		HS 165898	Penetrating oil-4 oz		
		HS 166548	Radiator flush-16 oz can		
		HS 165896	Radiator stop leak-10 oz		
		HS 165922	Radiator cleaner kit		
		HS 165923	Radiator rust preventive		
		HS 166603	Rubber lubricant-8 oz		
		HS 166606	Rubber lubricant-gallon		
		HS 206232	Rust dissolver-6 oz		
		HS 206233	Rust dissolver-gallon		
		HS 209736	Rubber finish-gallon		
		HS 166578	Tire static eliminator injector		
		HS 166579	Tire static eliminator-pkg		
		HS 302103	Tire pressure gauge		
		HS 211005	Tar and road oil remover-8 oz		
		HS 175408	Touch-up lacquer kit		
		HS 214153	Display rack-Touch- up lacquer		
		HS 175379	Touch-Up Lacquer-Ebony Black	3 oz Brush Top	
		HS 175380	Touch-Up Lacquer- Majestic Maroon	3 oz Brush Top	
		HS 175381	Touch-Up Lacquer- Belvedere Blue	3 oz Brush Top	

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
74			SHOP & OWNER SUPPLIES (Cont'd)		
		HS 175382	Touch-up lacquer-Jamestown Blue	3 oz brush top	
		HS 175383	Touch-up lacquer-Jefferson Blue	3 oz brush top	
		HS 175384	Touch-up lacquer-Brigantine Blue	3 oz brush top	
		HS 175385	Touch-up lacquer-Sherwood Green	3 oz brush top	
		HS 175386	Touch-up lacquer-Palace Green	3 oz brush top	
		HS 175387	Touch-up lacquer-Savoy Green	3 oz brush top	
		HS 175388	Touch-up lacquer-Piedmont Green	3 oz brush top	
		HS 175389	Touch-up lacquer-Qtr Mas Gray	3 oz brush top	
		HS 175390	Touch-up lacquer-Gallant Gray	3 oz brush top	
		HS 175391	Touch-up lacquer-Harness Tan	3 oz brush top	
		HS 175392	Touch-up lacquer-Navahoe Bronze	3 oz brush top	
		HS 175393	Touch-up lacquer-Jockey Blue	3 oz brush top	
		HS 175394	Touch-up lacquer-Banner Blue	3 oz brush top	
		HS 175395	Touch-up lacquer-Deep Maroon	3 oz brush top	
		HS 175396	Touch-up lacquer-Ruby Red	3 oz brush top	
		HS 175397	Touch-up lacquer-Royal Red	3 oz brush top	
		HS 175398	Touch-up lacquer-Platinum	3 oz brush top	
		HS 175399	Touch-up lacquer-Jersey Blue	3 oz brush top	
		HS 175400	Touch-up lacquer-Glowing Gray	3 oz brush top	
		HS 175401	Touch-up lacquer-Quaker Gray	3 oz brush top	
		HS 175402	Touch-up lacquer-Queenstwn Gray	3 oz brush top	
		HS 175403	Touch-up lacquer-Bar Harbor Blue	3 oz brush top	
		HS 175404	Touch-up lacquer-Gunmetal	3 oz brush top	
		HS 175405	Touch-up lacquer-Holster Tan	3 oz brush top	
		HS 175406	Touch-up lacquer-Harvest Tan	3 oz brush top	
		HS 175407	Touch-up lacquer-Nomad Bronze	3 oz brush top	
		HS 175423	Touch-up lacquer-Nepal Ivory	3 oz brush top	
		HS 175424	Touch-up lacquer-Copper Red	3 oz brush top	
		HS 175425	Touch-up lacquer-Paragon Green	3 oz brush top	
		HS 175426	Touch-up lacquer-Spring Green	3 oz brush top	
		HS 175427	Touch-up lacquer-Saxon Green	3 oz brush top	
		HS 175428	Touch-up lacquer-Peasant Green	3 oz brush top	
		HS 175429	Touch-up lacquer-Jewel Blue	3 oz brush top	
		HS 175595	Touch-up lacquer-Pacemaker Green	3 oz brush top	
		HS 175596	Touch-up lacquer-Sierra Green	3 oz brush top	
		HS 175597	Touch-up lacquer-Hardwood Tan	3 oz brush top	
		HS 175599	Touch-up lacquer-Jet Blue	3 oz brush top	
		HS 175600	Touch-up lacquer-Brazilian Blue	3 oz brush top	
		HS 175601	Touch-up lacquer-Burgundy Maroon	3 oz brush top	
		HS 175602	Touch-up lacquer-Quebec Gray	3 oz brush top	
		HS 175603	Touch-up lacquer-Gull Gray	3 oz brush top	
		HS 175604	Touch-up lacquer-Radiant Red	3 oz brush top	
		HS 175605	Touch-up lacquer-Gray Gold	3 oz brush top	
		HS 175612	Touch-up lacquer-Brigade Blue	3 oz brush top	
		HS 175672	Touch-up lacquer-Velchrome	3 oz brush top	
		HS 175613	Touch-up lacquer-Roman Red	3 oz brush top	
		HS 175668	Touch-up lacquer-Bright Red	3 oz brush top	
		HS 175431	Undercoating-55 gal drum		
		HS 166724	Valve Grinding compound-Waterbase-4 oz		
		HS 111939	Wax-7 oz		
		HS 209976	Windshield washer solvent-6 oz		
		HS 301915	White sidewall cleaner-13 oz		
		HS 302097	White sidewall cleaner-gallon		

Group & Illus. No.	Ill. No.	Part No.	Name	Per Car	Models
U24 -			MAINTENANCE ACCESSORIES		
		SP 300209	Battery-type 2-F-S-120		All
		SP 151967	Brake fluid-quart		All
		SP 151968	Brake fluid-gallon		All
		SP 166177	Brake fluid-12 oz		All
		SP 18100	Bulb-license lamp, parking lamp less DI	#63	All
		SP 70001	Bulb-courtesy lamp, front dome lamp	#87	All
		SP 71550	Bulb-ornament and instruments	#55	All
		SP 170363	Bulb-tail and stop, parking with DI	#1154	All
		SP 170531	Bulb-DI rear	#1129	All
		SP 171066	Bulb-quarter lamp	#81	All
		SP 171113	Bulb-radio dial	#44	All
		SP 160671	Clutch compound "Hudsonite" 1/3 pt		All
		SP 151962	Clutch compound "Hudsonite" Gallon		All
		SP 300202	Fuel pump assy-standard-(AC type 584)		All with AC pump
		SP 300203	Fuel and vacuum pump (AC type 583)		All with AC pump
		SP 302754	Fuel pump assy-standard-(Carter M-729-SZ)		All with Carter pump
		SP 1.66534	Gasoline filter-carburetor		All
		SP 166051	Magnetic drain plug kit		
		SP 166047	Magnetic rear axle drain plug		
		SP 166048	Magnetic oil pan drain plug		
		SP 166049	Magnetic transmission drain plug		
		SP 161007	Oil filter cartridge & gasket kit		All with Michiana filter
		SP 302496	Oil filter cartridge & gasket kit		All with Fram filter
		SP 302185	Piston ring set-Sealed Power-cast iron	Std size	Six cyl
		SP 302447	Piston ring set-Sealed Power-cast iron	.010 o/s	Six cyl
		SP 302449	Piston ring set-Sealed Power-cast iron	.020 o/s	Six cyl
		SP 166327	Piston ring set-Sealed Power-cast iron	Std size	Eight cyl
		SP 166448	Piston ring set-Sealed Power-cast iron	.010 o/s	Eight cyl
		SP 166449	Piston ring set-Sealed Power-cast iron	.020 o/s	Eight cyl
		SP 166634	Piston ring set-Pedric-cast iron	Std size	Eight cyl
		SP 166661	Piston ring set-Pedric-cast iron	.010 o/s	Eight cyl
		SP 166662	Piston ring set-Pedric-cast iron	.020 o/s	Eight cyl
		SP 166493	Piston ring set-Sealed Power-steel segments	Std size	Eight cyl
		SP 166494	Piston ring set-Sealed Power-steel segments	.010 o/s	Eight cyl
		SP 166495	Piston ring set-Sealed Power-steel segments	.020 o/s	Eight cyl
		SP 166633	Piston ring set-Pedric-steel segments	Std size	Eight cyl
		SP 166659	Piston ring set-Pedric-steel segments	.010 o/s	Eight cyl
		SP 166660	Piston ring set-Pedric-steel segments	.020 o/s	Eight cyl
		SP 302265	Radiator filler cap-pressure		All
		SP 157054	Spark plug-J7 (formerly J9)		All less aluminum head
		SP 157055	Spark plug-H10		All less aluminum head
		SP 141850	Sealed beam-headlight		All
		SP 216662	Sealed beam-spotlight		All
		SP 209887	Sealed beam-fog light		All
		SP 161664	Thermostat-cyl head-high temp (Opens 165°-170°)		All
		SP 213587	Windshield cleaner blade		All
		SP 216878	Windshield cleaner arm-RH		All
		SP 216879	Windshield cleaner arm-LH		All



Nos 647S - 648S

WHEN SERVICING, USE GASKET ASSORTMENT NO. 149-

<u>PART NO.</u>	<u>PART NAME</u>	<u>PART NO.</u>	<u>PART NAME</u>
1-545S	-Body flange assembly	30-34	Pump strainer
2-92	Throttle valve (2)	30A-41	Idle adjustment screw (2)
3-592S	-Throttle shaft and lever assembly	39-10	Choke valve attaching screw (2)
6-392S	Air horn assembly (647S-647SA)	49A-18S	Anti-percolator valve assembly (2)
6-393S	Air horn and pump jet assembly	53A-164S	Pump operating lever and countershaft assembly
6-572S	-Air horn assembly (648S)	53A-177S	Pump arm and collar assembly
7-121	Choke valve	53A-228S	Fast idle arm, pin and screw assembly .
11-160S	Low speed jet assembly (648S) (2)	61-57	Adjustment screw lock spring (2)
11-168S	Low speed jet assembly (647S-647SA) (2)	61-120	Metering rod spring
11B-26	Rivet plug (2)	61-123	Connector link spring
11B-41	Rivet plug (2)	61-128	Connector rod spring (Use with 115-65)
11B-79	Rivet plug (4)	61-142	Fast idle arm spring
11B-108	Idle port rivet plug (2)	61-143	Plunger spring
11B-127S	Nozzle passage plug and gasket assembly (2)	61-169	Pump arm spring
11B-130	Nozzle retainer plug (2)	61-171	Pump spring
11B-131	Nozzle retainer plug (Sup. by 11B-130) (2)	61-174	Fast idle cam spring
11B-134	Rivet plug (2)	61-178	Vacuum piston spring (648S)
11B-159	By-pass bleeder screw plug (647S-647SA) (2)	61-199	Vacuum piston spring (647S-647SA)
11B-166	By-pass bleeder screw plug (648S) (2)	63-35	Spring retainer (Use with 115-65)
11B-167	By-pass bleeder screw plug (Sup by 11B-159) (2)	63-45	Ball retainer ring
12-248	Nozzle (647S-647SA) (2)	63-48	Housing retainer (2)
12-312	-Nozzle (648S) (2)	63-118	-Throttle shaft retaining ring
14-220	Choke trip lever	64-55S	Plunger and rod assembly (Identify by shaft No. 49-113) (647S-647SA)
14-266S	Choke piston lever, link and shaft assembly	64-59S	Plunger and rod assembly (Identify by shaft No. 49-119) (648S)
15-35S	Strainer nut and gasket assembly	75-607	-Metering rod-Standard .068"- .068" to .063"- .055" (648S) (2)
17-50	Pump check needle	75-610	-Metering rod-Standard .063"- .063" to .0565"- .048" (Sup. by 75-686)
20-22	*Needle seat and nozzle plug gasket (3)	75-623	-Metering rod-1 size lean .0645"- .0645" to .0585"- .050" (647S-647SA) (2)
20-35	*Bowl strainer gasket (2)	75-624	-Metering rod- 2 sizes lean .065"- .065" to .0605"- .052" (647S-647SA) (2)
20-45	Nozzle gasket (2)	75-625	-Metering rod-3 sizes lean .065"- .065" to .062"- .054" (647S-647SA) (2)
20-54	*Metering rod jet gasket (2)		
20-55	Idle passage gasket (3)		
21-64S	Float and lever assembly		
24-24	Float lever pin		
25-59S	Needle and seat assembly		
30-14	Bowl cover strainer gauze		

- Parts so marked are new and listed for first time.

* Gaskets so marked must be soaked in 90 proof denatured alcohol for 15 minutes, installed on part, and let dry before using

Nos. 647S-648S (Cont'd)

WHEN SERVICING, USE GASKET ASSORTMENT NO. 149-

<u>PART NO.</u>	<u>PART NAME</u>		<u>PART NO.</u>	<u>PART NAME</u>	
75-626U	-Unitized package (Consists of 75-624 and 75-625 (647S-647SA)		116-13	Pump discharge check ball	
75-627	-Metering rod-1 size lean .069"-.069" to .0645"-.0575" (648S)	(2)	117-47	Fast idle connector link	
75-628	-Metering rod-2 sizes lean .0705"-.0705" to .0655"-.059" (648S)	(2)	117-58	Pump arm connector link	
75-629	-Metering rod-3 sizes lean .0705"-.0705" to .067"-.061" (648S)	(2)	118-33	Dust cover	
75-630U	-Unitized package (Consists of 75-628 and 75-629) (648S)		120-121S	Metering rod jet and gasket assembly	(2)
75-686	Metering rod-Standard .061"-.061" to .0565"-.048" (647S-647SA)	(2)	121-43	Body flange gasket	
75-700U	Unitized package (Consists of 2-75-686, 2—11B-159 and 1 -107-30)		121-61	Air horn gasket	
86-12	Flange stud lock washer	(4)	121-63	Bowl cover gasket	
98-10	Compression coupling nut		121-74	Coil housing gasket	
99-10	Compression coupling cone		129-12	Metering rod disk (647S-647SA) (Sup. by 129-18)	
101-10	Metering rod arm clamp screw		129-15	Metering rod disk (648S)	(2)
101-26	Coil housing attaching screw	(2)	129-18	Metering rod disk (647S-647SA)	(2)
101-65	Choke shaft attaching screw		136-34	Choke shaft washer	
101-70	Fast idle arm attaching screw		136-37	Connector rod washer	
101-73	Throttle valve attaching screw	(4)	136-38	Throttle shaft washer	
101-74	Throttle shaft arm attaching screw		146-108S	Bowl cover assembly	
101-84	Fast idle adjustment screw		150-62	Piston pin	
101-121	Throttle lever adjustment screw		150-81	Metering rod pin	
101-128	Air horn attaching screw (Special)		150A-10	Pin spring	(4)
101-148S	Bowl cover attaching screw and washer assy	(6)	150A-14	Countershaft pin spring	
101-149S	Body flange attaching screw and washer assy	(4)	160-35	Choke piston	
101-150S	Air horn attaching screw and washer assy	(2)	160-58S	Vacuum piston and link assembly	
105A-11	Flange stud nut	(4)	170F-64S	Thermostatic coil and housing assembly (648S)	
111-28S	Anti-percolator arm and screw assembly		170E-64SU	Unitized package (Consists of 1—170E-64S, 3—63-48, 3—101-26, 1—121-74) (648S)	
114-34S	Throttle shaft arm and pin assembly		170G-64S	Thermostatic coil and housing assembly (647S-647SA)	
115-65	Throttle connector rod (Sup. by 115-135)		170G-64SU	Unitized package (Consists of 1—170G-64S, 3—63-48, 3—101-26, 1—121-74) (647S-647SA)	
115-135	Throttle connector rod		172-24	Throttle connector rod retainer (Use with 115-135)	
			181-96S	Fast idle cam assembly	

- Parts so marked are new and listed for first time.

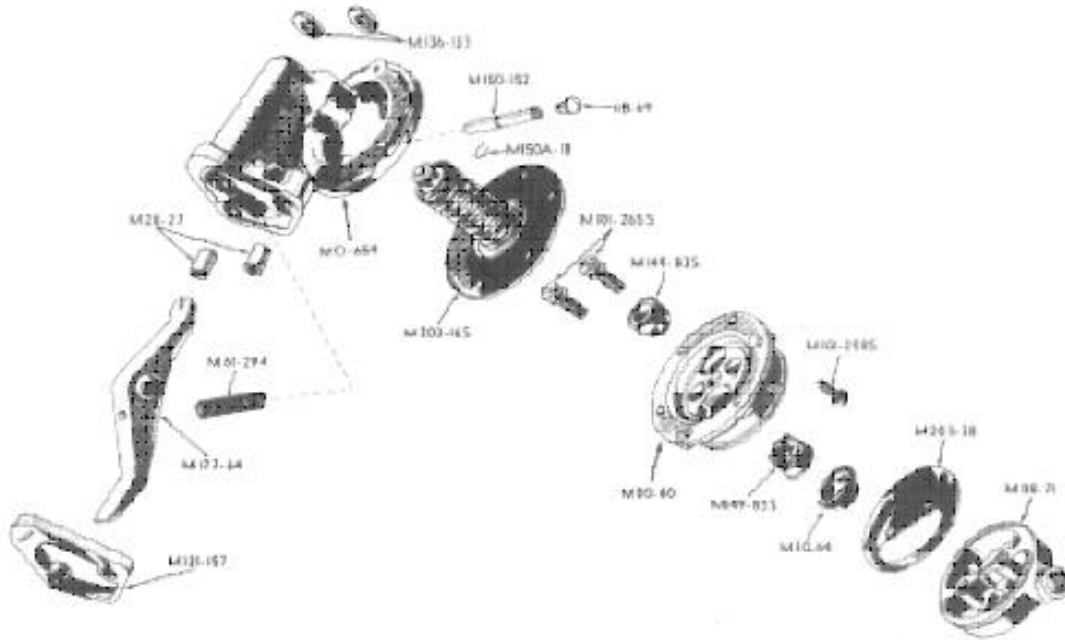
* Gaskets so marked must be soaked in 90 proof denatured alcohol for 15 minutes, installed on part, and let dry before using

STANDARD FUEL PUMP PARTS LIST

Part numbers shown are AC symbols

SERIES "AH" AC FUEL PUMP #1539109 (HUDSON SP 300202)

<u>PART NO.</u>	<u>NAME</u>	<u>PER CAR</u>
1537097	Diaphragm Assembly	1
1523282	Body and Oil Seal Assembly	1
1523945	Cover	1
*5590260	Rocker arm	1
1523319	Air Dome	1
1523130	Bowl, Metal	1
1522024	Bushing, Rocker Arm Pin	1
1523128	Gasket, Bowl	1
1523129	Gasket, Bowl Screw	1
408151	Gasket, Mounting	1
1521953	Gasket, Valve and Cage	2
1521553	Hair, Curled	Part
1522077	Link	1
855064	Lockwasher, Cover Screw	10
1522023	Pin, Rocker Arm	1
1523887	Retainer, Curled Hair	1
1523259	Retainer, Spring	1
1523664	Retainer, Valve	1
1537193	Screen	1
1523131	Screw, Bowl	1
855493	Screw, Cover	10
132900	Screw, Valve Plate	1
1523121	Spacer, Link	2
1537096	Spring, Diaphragm	1
1523118	Spring, Rocker Arm	1
1523106	Valve and Cage Assembly	2
1521288	Washer, Rocker Arm Pin	1



STANDARD FUEL PUMP PARTS LIST

PART NUMBERS SHOWN ARE CARTER SYMBOLS

CARTER M729SZ MECHANICAL FUEL PUMP (HUDSON SP 302754)

<u>PART NO.</u>	<u>PART NAME</u>	
MO-659	Pump body	
11B-69	Cam lever pin plug	
M30-64	Strainer	
M61-294	Cam lever return spring	
M80-60	Pump valve housing	
M101-258S	Valve housing attaching screw and washer assembly	(6)
M101-265S	Valve housing cover attaching screw and washer assembly	(2)
M-118-71	Valve housing cover	
M121-157	Flange gasket	
M136-133	Mounting stud insulator washer	(2)
M149-83S	Valve cage assembly	(2)
M150-152	Cam lever pin	
M150A-18	Cam lever pin retainer	
M177-64	Cam lever	
M203-16S	Diaphragm assembly	
M203-38	Outlet air dome diaphragm	
M211-27	Mounting stud insulator bushing	(2)

COMBINATION FUEL PUMP PARTS LIST

Part numbers shown are AC symbols

SERIES "AJ" AC FUEL PUMP #1539108 (HUDSON SP 300203)

FUEL SECTION

<u>PART NO.</u>	<u>NAME</u>	<u>PER CAR</u>
1523132	Diaphragm Assembly	1
1523281	Body and Oil Seal Assembly	1
1523945	Cover	1
*5592580	Rocker Arm	1
1523319	Airdome	1
1523130	Bowl	1
1523221	Bushing, Rocker Arm Pin	1
851644	Gasket, Bowl Retaining Screw	1
1523128	Gasket, Bowl	1
1523680	Gasket, Mounting	1
1521953	Gasket, Valve and Cage	2
1521553	Hair, Curled	Part
1522077	Link	1
855064	Lockwasher, Body Cover Screw	20
1522023	Pin, Rocker Arm	1
1523765	Retainer, Curled Hair	1
1523259	Retainer, Diaphragm Spring	1
1523664	Retainer, Valve Plate	1
855493	Screw, Body Cover	20
1523131	Screw, Bowl Retainer	1
132900	Screw, Valve Plate	1
1521909	Spacer, Link	1
1523124	Spring, Diaphragm	1
1521427	Spring, Rocker Arm	1
1537193	Screen	1
1523106	Valve and Cage Assembly	2
1523043	Washer, Link Spacer	2
1521288	Washer, Rocker Arm Pin	1
1523921	Spring, Upper Oil Seal Retainer	1

VACUUM SECTION

1523809	Diaphragm Assembly	1
1523799	Body	1
1537195	Cover Plate	1
1522078	Link-R.H	1
1523801	Gasket, Cover Plate	1
1521476	Gasket, Cover Plate Cap Screw	1
1521953	Gasket, Valve Cage	2
1522079	Link, R.H	1
1523803	Retainer Screen	1
1523191	Retainer, Lower Oil Seal	1
1523150	Retainer, Upper Oil Seal	1
1523664	Retainer, Valve Plate	1
1523802	Screen	1
123442	Screw, Cover Plate Cap	1
132900	Screw, Valve Plate	1
1523805	Seat, Diaphragm Spring	1
1523804	Spring, Diaphragm	1
1523106	Valve and Cage Assembly	2
1522002	Washer, Oil Seal	1

MCL-6006 STARTING MOTOR

Hudson Part No. BM 300342

Part numbers shown are Auto-Lite Symbols

<u>PART NO.</u>	<u>NAME</u>	<u>PER</u> <u>CAR</u>	<u>PART NO.</u>	<u>NAME</u>	<u>PER</u> <u>CAR</u>
Frame & Field Assembly and Parts used with			Switch Assembly & Parts used with		
MAW-20A	Bolt-thru	2	MCL-29	Connector	1
MCL-2035	Frame and field assembly	1	MU-37	Washer-plain	1
GK-38	Screw-pole shoe	4	SS-4001	Solenoid starting switch	1
MAB-12	Brush	2	12X-196	Lockwasher-# 10	1
MAB-30	Insulation-field connection	1	8X-832	Nut-hex-5/16-24	2
MAB-31	Washer-insulated-terminal stud	1	12X-1014	Lockwasher-5/16	2
MAB-65	Terminal	1	8X-173	Net-hex-#10-32	1
MAB-85	Bushing-insulated-terminal stud	1	8X-321	Screw-switch mtg	2
MAX-58	Equalizer	1	X-949	Terminal	1
MAX-64	Connector-coil	2	X-999	Terminal	1
MAX-1008	Coil-field-L.R	1	12X-1270	Washer-switch mounting	2
MAX-1009	Coil-field- L . R	1	X-1461	Terminal	1
MCI-39	Washer-insulated-terminal stud	1			
MCL-1007	Coil-field- U . L	1			
MCL-1010	Coil-field- U . R	1			
MN-21	Pin-Dowel	1			
MU-37	Washer-plain-terminal stud	1			
MZ-209	Stud-terminal	1			
8X-164	Nut-terminal stud	2			
12X-1014	Lockwasher-terminal stud	2			
8X-146	Nut-thru bolt-hex 1/4-20	2			
12X-199	Lockwasher-thru bolt-1/4	2			
Comm. End Head Assembly and Parts used with			Miscellaneous Parts		
MCI-2030	Head assembly-comm. end	1	EBB-7	Bendix drive assembly	1
MAD-110	Felt	1	EBA-513	Spring-anti-drift	1
MZ-19	Spring-brush	4	EBA-525	Spring-meshing	1
MZ-1034S	Brush-grounded	2	EBB-732	Pinion	1
			EBA-1233	Ring-retaining	1
			EBA-2008	Ring-lock	1
			EBA-3505	Spring-drive	1
			EBA-3507	Plate-spring anchor	2
			EBA-3531	Shaft	1
			MAW-24	Band cover	1
			MCL-1003	Head assembly-drive end	1
			MCL-27	Bearing-absorbent bronze	1
			MZ-124	Pin-bendix	1
			8X-66	Screw-drive end	2
			X-386	Oiler-hinge top-press in	1
			8X-714	Screw-cover band	1
			8X-794	Nut-cover band-square	1
			MAB-2012AS	Brush set-service	1
Armature Assembly & Parts used with					
MCH-2023	Armature	1			
MU-54	Washer-thrust-1/32" thick	AR			
MU-54A	Washer-thrust-1/64" thick	AR			
MU-54B	Washer-thrust-3/64" thick	AR			

GEC-4801A GENERATOR

Hudson Part No. BM 164248

Part numbers shown are Auto-Lite Symbols

<u>PART NO.</u>	<u>NAME</u>	<u>PER CAR</u>	<u>PART NO.</u>	<u>NAME</u>	<u>PER CAR</u>
GEC-4801A	Generator assembly	1	GBF-79	Absorbent bronze bearing	1
GEC-2001	Frame and field assembly	1	GBW-45	Brush spring	2
GEA-34	Terminal post bottom insulation	1	GCJ-26	Brush arm	2
GCT-25	Insulating bushing	1	GDF-1012	Brush-main	2
GCY-25	Insulating bushing	1	GEC-1013	Brush-third	1
GAA-32	Terminal post top insulation	1	GCS-1014	Third brush plate assembly	1
GDS-29	Pole piece	2	GBW-45	Brush spring	1
GAL-44	Field connection insulation	1	GCJ-26	Brush arm	1
GBW-34	Insulating washer	1	X-195	Lock washer-#8	5
GDS-30.	Lead assembly	1	8X-311	Round head screw-#10-32 x 3/8"	1
GAA-27	Terminal post	1	X-489	1/4" oiler-press in type	1
X-847	Terminal	1	8X-888	Fillister head screw-#8-32 x 5/16"	4
GBW-58	Terminal post	1	X-195	Lock washer-#8	2
GDS-1005	Field coil complete	1	X-1507	Binding head screw-#8-32 x 1/4"	2
GDS-1007	Field coil assembly-left term	1	GBM-21	Armature shaft nut	1
GDZ-1008	Field coil assembly-right	1	GDZ-2006F	Armature assembly	1
X-976	Terminal	1	GAR-71	Snap ring	1
GK-38	Pole piece screw	2	GR-32	Felt washer retainer	1
MN-21	Dowel pin	2	SP-1323	Drive pulley	1
5X-177	Hex nut-#14-24	1	X-260	Woodruff key-#5	1
X-193	Lock washer-#14	1	X-864	Lock washer-.669	1
X-196	Lock washer- #10	1	GBJ-1065	Drive end head assembly	1
8X-349	Plain washer-#10	1	GAR-63	Felt guard	2
8X-361	Plain washer-1/4"	1	GAR-64	Bearing retainer	2
5X-1377	Hex nut-#10- 32	1	GBJ-65	Drive end head	1
GY-20A	Frame screw	1	GG-164	Felt washer	2
X-199	Lockwasher-1/4"	2	8X-173	Hex nut-#10-32	3
GEC-2084	Commutator end plate assembly	2	X-196	Lock washer-#10	3
GAR-73	Oil wick	1	X-295	Ball bearing-S.A.E. #203	1
GAR-98A	Wick cover	1	X-489	1/4" oiler-press in type	1
GBW-30B	Commutator end cap cover	1	8X-1003	Round head screw-#10-32 x 7/8"	2
GBW-31	Gasket	1	GEW-24	Head band assembly	1
GBW-72	Oil guard	1	X-715	Round head machine screw	1
GBW-73	Oil retaining gasket	1	8X-794	Square nut-#10-32	1
GCJ-51	3rd brush platte retain spring	1			
GCJ-1084A	Commutator end plate part assembly	1			

GDZ-6001B GENERATOR

Hudson Part No. BM 302795

<u>PART NO.</u>	<u>NAME</u>	<u>PER CAR</u>	<u>PART NO.</u>	<u>NAME</u>	<u>PER CAR</u>
Frame & Field Assembly and Parts used with			Drive End Head Assembly and Parts used with		
(GGY-2001)	Frame and field assembly	1	GGW-1003	Head assy., drive end	1
GDW-44	Washer, ins., arm. term	1	GBM-124	Gasket, brg. retainer	1
GGU-30	Washer, ins., field term	1	GBM-125	Retainer, felt washer, inner	1
GGU-31	Washer, plain, field term	1	GBM-127	Retainer, bearing	1
GGU-32	Bushing, ins., term stud	2	GBM-128	Retainer, felt washer, outer	1
GGY-1005	Coil assy., field, complete	1	GG-164	Washer, felt	2
GGU-27	Stud, field term., #10-32	1	GGW-3	Head, drive end	1
GGU-28	Stud, arm. term., 1/4-28	1	GGW-52	Screw, brg. retainer, rd.hd	
GGU-40	Lead assembly	1		#10-32 x 3/8	3
X-847	Terminal	1	12X-196	Lockwasher, retainer sc., #10	1
GGY-1007	Coil, field, left	1	X-295	Bearing, ball, S.A.E., #203	1
GGY-1008	Coil, field, right	1	X-489	Oiler	1
GK-38	Screw, pole shoe	2	Miscellaneous Parts		
MN-21	Pin, dowel	2			
SW-634	Washer, plain, arm. term	1			
12X-196	Lockwasher, field term., #10	2			
12X-199	Lockwasher, arm. term., 1/4	2			
8X-1063	Nut, arm. term., hex. 1/4-28	2	GGW-1024	Band, cover	1
8X-1377	Nut, field term., hex. #10-32	2			
GK-20A	Bolt, thru	2			
12X-196	Lockwasher, ground screw, #10	1			
12X-199	Lockwasher, thru bolt, 1/4	2			
8X-321	Screw, ground rd.hd. #10-32 x 5/16	1			
Comm. End Head Assembly and Parts used with			† Brush Set, Service GEA-2012S		
GGY-2002	Head assy., comm. end	1	NOTE: * Current Voltage Regulator is used with but is not a part of this generator.		
GAL-40C	Cover, bearing, C.E	1			
GEA-1012†	Brush	2	* See table following parts list for part numbers applying to assembly wanted.		
GGW-41	Wick, felt	1			
GGY-1002A	Head assy., partial, C.E	1			
GGJ-26	Arm, brush	2	Assembly No.	Pulley	Regulator
GGU-38	Bearing, abs. bronze	1			
GGY-45	Spring, brush	2	GDZ-6001A	SP-1960	VRP-6001A
X-489	Oiler	1			
12X-195	Lockwasher, brush lead sc., #8	2			
8X-305	Screw, brush lead, rd.hd				
	#8-32 x 1/4	2			
Armature Assembly & Parts used with					
GBM-21B	Nut, arm. shaft, D.E	1			
GGY-2006F	Armature assy	1			
GAR-171	Snap ring	1			
GR-32	Retainer, felt washer	1			
*	Pulley, drive	1			
X-260	Key, woodruff, #5	1			
12X-864	Lockwasher, shaft, D.E	1			

IGS-4213-1, A-1 DISTRIBUTOR PARTS LIST
Six Cylinder

Hudson Part Number BM 300353, BM 302605

Parts Numbers Shown Are Auto-Lite Symbols

<u>PART NO.</u>	<u>NAME</u>	<u>PER</u> <u>CAR</u>	<u>PART NO.</u>	<u>NAME</u>	<u>PER</u> <u>CAR</u>
IG-90	Washer, thrust, drive shaft, lower	1	IGS-89	Lead assy	1
IG-94	Terminal, h. t. wire	7	IGS-181	Lead assy	1
IG-680	Snap ring, cam retaining	1	IGS-1004N	Plate, breaker	1
**	Spring set, gov. weight	1	IGS-1092RS	Plate assy., sub, breaker	1
IG-1456	Weight, governor	2	8X-350	Washer, plain, contact	1
IGC -1107S	Cap assy., dist	1		Lock sc., #8	1
IG-514	Contact, plunger	1	8X-884	Screw, lock, breaker contact,	
IG-515A	Spring, contact	1		fill. hd. #8-32 x 3/16	1
IGS-32	Plug, vent. hole, rubber	1	12X-194	Lockwasher, #6	4
IGH-28	Wick, felt, cam sleeve	1	8X-323	Screw, spring clamp, rd.	
IGS-17	Ring, lock	1		hd. #6-32 x 5/16	1
IGS-18	Clamp, bearing, sub plate	2	8X-1546	Screw, fill. hd. #6-32 x 5/32	4
IGS -19S	Collar, shaft	1	SW-213	Rivet, collar, drive shaft	1
IGS-34	Cover, terminal stud	1	SW-634	Washer, plain, adv. arm	1
IGS-99	Spacer, cam	1	VC-14	Gasket-1/32" thick	1
IGS-104	Washer, thrust, drive shaft upper .	1	**	Plug	1
IGS-114	Arm, advance	1	**	Washer	*
IGS-115	Pointer, advance arm	1	**	Spring	1
IGS-1016B	Rotor	1	VC-2082R	Vacuum chamber	1
**	Cam & stop plate, r. h. 6 cyl	1	8X-86	Screw, advance arm, hex. hd. 1/4 -	1
IGS-1183R	Shaft, drive	1		20 x 5/8	
IGS-2124	Base assy., dist	1	12X-199	Lockwasher, advance arm, 1/4	1
IG-579A	Bearing, absorbent bronze	2	8X-870	Screw, breaker plate mtg., fill hd.	
IG-694	Spring, clamp, cap	1		#10-32 x 5/16	2
IGS-117	Wick, felt	1	8X-872	Screw, vac. chamber mtg., fill hd.	
X-1448	Pin, hinge cap spring	1		#10-32 X 5/16	2
X-1590	Oiler, elbow, press in, 1/4	1	X-1270	Washer, breaker plate & vac.	
IGS-3092RB	Plate assy., breaker	1		chamber mtg., skpf. #10	4
IA-131	Clip, spring, contact arm	1			
IG-3927G	Condenser	1			
IGE -15	Washer, plain, clamp sc., #6	1			
IGP-3028ES	Contact set, breaker	1			

* Use as required.

** See table following parts list for part
number applying to assembly wanted.

Unit	Cam & Stop Plate	Gov. Weight Spring Set	Plug	Washer	Spring
IGS-4213-1	IGS-1100RA	IG-863S	VC-15	VC-46 - .032" Thick VC-46A - .010" Thick VC-46B - .065" Thick	VC-150 (Yellow)
IGS-4213A-1	IGS-1100RW	IGB-339S	VC-98	VC-154 - .032" Thick	VC-155 (Cadmium Plate)

IGT-4204A-1, B-1 DISTRIBUTOR PARTS LIST

Hudson Part Number BM 300825, BM 302605

Parts Numbers Shown Are Auto-Lite Symbols

<u>PART NO.</u>	<u>NAME</u>	<u>PER CAR</u>	<u>PART NO.</u>	<u>NAME</u>	<u>PER CAR</u>
GE-40	Gear, follower	1	X-935	Terminal	1
IG-90	Washer, thrust, drive shaft, lower	1	X-936	Terminal	1
IG-94	Terminal, h. t. wire	9	**	Plate, breaker	1
IG-680	Snap ring, cam retaining	1	IGT-1048RS	Plate Assy., sub, breaker	1
IG-1456	Weight, governor	2	IGT-52	Lead assy	1
IGB-328KS	Spring, set, gov. weight	1	X-936	Terminal	1
IGB-1216	Arm, advance	1	X-1052	Terminal	1
IGH-28	Wick, felt, cam sleeve	1	8X-59	Screw, rd. hd., #8-32 x 3/16	2
IGP-1Q03F	Cap assy., dist	1	12X-195	Lockwasher, #8	1
IG-514	Contact, plunger	1	8X-350	Washer, plain, #8	1
IG-515A	Spring, contact	1	8X-323	Screw, spring clamp, rd. hd., #6-32 x 5/16	1
IGP-1016B	Rotor	1	X-194	Lockwasher, cond. & lead sc., #6 .	3
IGS-17	Ring, lock	1	8X-1546	Screw, cond. mtg., & lead, fill hd., #6-32 X 5/32	3
IGS-34	Cover, terminal stud	1	SW-213	Rivet, gear	1
IGS-99	Spacer, cam	1	VC-14	Gasket-1/32" thick	1
IGS-104	Washer, thrust, drive shaft, upper.	1	**	Plug	1
IGS-1185R	Shaft, drive	1	**	Washer	*
IGT-18	Clamp, bearing, sub, plate	2	**	Spring (white)	1
IGT-70	Spring, anti-rattle	1	VC-2117R	Vacuum chamber	
IGT-1021RM	Cam & stop plate, 8 cyl. r.h	1	8X-870	Screw, breaker plate mtg., fill hd., #10-32 x 1/4	1
IGT -2095	Base Assy., dist	1	8X-872	Screw, vac. chamber mtg., fill hd. #10-32 x 1/4	1
IG-579A	Bearing, absorbent bronze	2	X-1270	Washer, breaker plate, & vac. chamber mtg., skpf. #10	4
IG-694	Spring, clamp, cap	2			
IGT -117	Wick, felt	1			
X-1448	Pin, hinge, cap spring	2			
X-1590	Oiler, elbow, press in, 1/4	1			
**	Plate assy., breaker	1			
IA-131	Clip, spring, contact arm	1			
IG-2671G	Condenser	1			
IGE -15	Washer, plain, clamp sc., #6	1			
IGP-3028GS	Contact set, breaker	1			
IGS-52	Clip, lead	1			
IGT-11A	Lead assy	1			

* Use as required.

** See table following parts list for part
number applying to assembly wanted

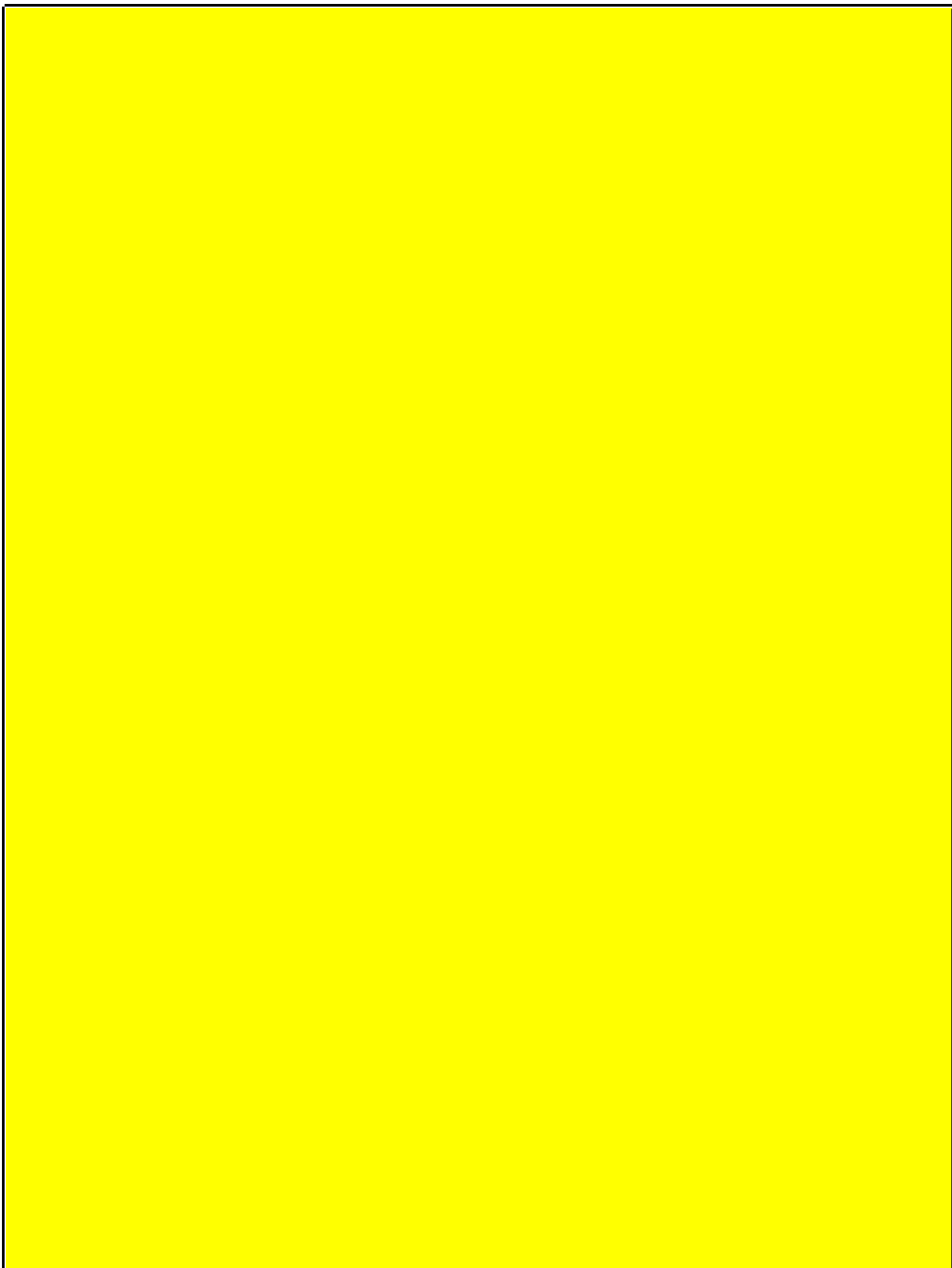
Unit	Breaker Plate Assy.	Breaker Plate	Plug	Spring	Washer
IGT-4204A-1	IGT-3004D (Mrkd. 8.5)	IGT-1004F	VC-15	VC-150 (White)	VC-46 (.032" Thick) VC-46A (.010" Thick) VC-46B (.065" Thick)
IGT-4204B-1	IGT-3004E (Markd 3.5)	IGT-1004G	VC-98	VC-155-Cadmium Plate)	VC-154 (.032" Thick)

[illegible]

Hudson
MASTER PARTS
CATALOGUE
480-490 SERIES

Hudson Cars

BODY SECTION



480-490 SERIES

BODY MODELS

ABBREVIATION	NAME	CHASSIS MODELS
Bro	Two door Brougham	481-491-493
Sed	Four door Sedan	481-482-483-484-491-492-493-494
BsCpe	Business Coupe	481-491
ClubCpe	Club Coupe	481-482-483-484-491-492-493-494
CvBro	Convertible Brougham	481-482-4484-491-492--494

BODY GROUPS

At the start of the chassis section is an explanation of the chassis groups. A similar group plan is used in this body section.

For parts classification purposes, the body is divided into sixteen main sections. These sections are designated by double letters so that there will be no possibility of confusing them with the chassis sections.

The main body sections are as follows--

AA--FRONT END	JJ--FLOOR
BB--PILLARS AND HEADERS	KK--SEATS
CC--METAL PANELS	LL--REAR COMPARTMENT
DD- -DOOR HANDLES	MM--INTERIOR FITTINGS
EE--DOORS	NN--INSIDE FINISH MOLDINGS
FF —WINDOWS	PP--OUTSIDE MOLDINGS
GG--TOP-CLOSED BODIES	TT--TRIM SECTION
HH- -TOP -CONVERTIBLES	UU--PAINT AND LACQUER

See further explanation of the body grouping on the following pages.

480-490 SERIES

DIVISION OF GROUPS

The main body sections shown on the preceding page are sub-divided into small groups, each of which is designated by a number preceded by its main section letters.

The group subdivisions and the page on which each group will be found, are as follows:

		Page No.			Page No.
	AA-BODY FRONT END			JJ-FLOOR	
AA-3	Cowl side trim panels	150	JJ-1	Underbody panels and silencers	187
AA-4	Cowl ventilator and control	150	JJ-3	Floor plates and covers	187
AA-5	Dash panel group	150	JJ-4	Door scuff plates	189
AA-6	Instrument panel group	151	JJ-5	Seat trays	190
AA-8	Toe board riser	152	JJ-6	Floor carpets and pads	190
AA-10	Windshield	152			
	BB-BODY PILLARS AND HEADERS			KK-SEATS	
BB-1	Body pillars	153	KK-6	Front seat frame	192
BB-2	Body headers	153	KK-7	Front seat back	193
	CC-METAL PANELS		KK-8	Front seat cushion	194
			KK-9	Front seat track	194
CC-1	Body panels, silencers and seals	154	KK-13	Rear seat back	195
CC-2	Body panels and silencers	156	KK-14	Rear seat cushion	197
CC-3	Door panels and seals	156		LL-REAR COMPARTMENT	
	DD-HANDLES		LL-2	Rear compartment door	198
			LL-3	Rear compartment door hinges	198
DD-1	Door outside handles	157	LL-5	Rear compartment door latch	198
DD-2	Door inside handles	157	LL-8	Rear compartment miscellaneous fittings .	199
DD-3	Window regulator handles	157	LL-9	Partition and package compartment	199
DD-4	Rear compartment handles	158		MM-INTERIOR FITTINGS	
	EE-DOORS		MM-1	Arm rest	201
EE-1	Door assemblies	159	MM-2	Ash receivers	201
EE-2	Door hinges	159	MM-3	Assist straps	202
EE-3	Door checks	160	MM-6	Dome lamps, front and quarter	202
EE-4	Door locks and remote control	160	MM-9	Rear view mirror	202
EE-7	Door bumpers	161	MM-10	Robe hangers and assist handles	203
EE-9	Door weatherstrips	161	MM-11	Inside visors	204
	FF-WINDOWS			NN-INSIDE FINISH MOLDINGS	
FF-1	Window glass	164	NN-1	Windshield finish moldings	205
FF-2	Front door wing-friction type	164	NN-2	Front door window finish moldings	205
FF-3	Front door wing-crank type	166	NN-3	Rear door window finish moldings	205
FF-4	Front door window	168	NN-4	Quarter window finish moldings	205
FF-7	Rear door window	169	NN-6	Valances..	206
FF-8	Quarter window-sedan	169	NN-7	Inside finish mldg-CvBro header	207
FF-9	Quarter window-except sedan	170		PP-OUTSIDE BODY MOLDINGS	
FF-10	Rear window	172	PP-1	Outside moldings-body	209
FF-11	Window regulators	172	PP-3	Door outside moldings	209
	GG-TOP-CLOSED BODIES		PP-4	Window reveal moldings	209
GG-1	Roof bows and silencers	175	PP-6	Outside mldg-CvBro Top	210
	HH-TOP-CONVERTIBLES			TT-TRIM	
HH-1	Top deck	177	TT-4	Windlaces	211
HH-2	Rear curtain group	177	TT-5	Trim moldings	211
HH-3	Top dust boot	177	TT-8	Trim retainers and clips	212
HH-4	Folding top group	177		UU-PAINT AND LACQUER	
HH-6	Top clamp and handles	181			
HH-8	Top fasteners-CvBro	181	UU-1	Body lacquer	213
HH-10	Top and window hydraulic control	181			

480-490 SERIES

ALPHABETICAL INDEX OF BODY GROUPS

	Group No.	Page No.		Group No.	Page No.
Arm Rest	MM-1	201	Moldings-Windshield Finish	NN-1	205
Ash Receivers	MM-2	201	Moldings-Door Outside	PP-3	209
Assist Handles	MM-10	203	Moldings-Window Reveal	PP-4	209
Assist Straps	MM-3	202	Moldings-Convertible Top-Outside	PP-6	210
Bows-Roof	GG-1	175	Panels-Body Metal	CC-1	154
Carpets and Pads	JJ-6	190	Panels-Door	CC-3	156
Color Options	UU-1	213	Panels-Roof	CC-2	156
Cowl Side Trim Panels	AA-3	150	Panels-Underbody	JJ-1	187
Cowl Ventilator	AA-4	150	Partition and Package Compartment	LL-9	199
Curtain-Rear CvBro	HH-2	177	Pillars-Body	BB-1	153
Dash Panel Group	AA-5	150	Rear Compartment-Miscellaneous	LL-8	199
Dome Lamp and Switch	MM-6	202	Rear View Mirror	MM-9	202
Door Assemblies	EE-1	159	Roof Rails	MM-10	203
Door Bumpers	EE-7	161	Roof Bows	GG-1	175
Door Checks	EE-3	160	Scuff Plates	JJ-4	189
Door Handles-Inside	DD- 2	157	Seat Backs-Front	KK-7	193
Door Handles-Outside	DD-1	157	Seat Backs-Rear	KK-13	195
Door Handles-Rear Compartment	DD-4	158	Seat Cushions-Front	KK-8	194
Door Hinges	EE-2	159	Seat Cushions-Rear	KK-14	197
Door Hinges-Rear Compartment	LL-3	198	Seat Frame-Front	KK-6	192
Door Scuff Plates	JJ-4	189	Seat Tracks	KK-9	194
Door Locks and Remote Control	EE-4	160	Seat Trays	LT-5	190
Door-Rear Compartment	LL-2	198	Toe Board Riser	AA-8	152
Door Lock-Rear Compartment	LL-5	198	Top Clamp and Handles	HH-6	181
Dust Boot-Top	HH-3	177	Top Deck	HH-1	177
Floor Plates and Cover	JJ-3	187	Top Fasteners-Convertible	HH-8	181
Folding Top	HH-4	177	Top Hydraulic Control	HH-10	211
Glass	FF-1	164	Trim Moldings	TT-5	212
Handles-Door Inside	DD-2	157	Trim Retainers	HH-8	181
Handles-Door Outside	DD-1	157	Underbody Panels	JJ-1	187
Handles-Rear Compartment	DD-4	158	Valances	NN-6	206
Handles-Window Regulator	DD-3	157	Visor	MM-11	204
Headers-Body	BB-2	153	Weatherstrips-Door	EE-9	161
Hydraulic Control-CvBro	HH-10	181	Windlances	TT-4	211
Instrument Panel	AA-6	151	Window-Front Door	FF-4	168
Lacquer-Body	UU-1	213	Window-Rear Door	FF-7	169
Mirrors-Rear View	MM-9	202	Window-Sedan Quarter	FF-8	169
Moldings-Body Outside	PP-1	209	Window-Quarter	FF-9	170
Moldings-Front Door Inside Finish	NN- 2	205	Window-Rear	FF-10	172
Moldings-Rear Door Inside Finish	NN-3	205	Window-Regulators	FF-11	172
Moldings-Quarter Window Inside Finish	NN-4	205	Windshield	AA-10	152
Moldings-Convertible Top-Inside	NN-7	207	Wing-Crank Type	FF-3	166
			Wing-Friction Type	FF-2	164

AA

480-490 SERIES

FRONT END

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
AA3 -			COWL SIDE TRIM PANELS		
			NOTE: For cowl side metal panels see Group CC1.		
		C 213182	Trim panel & silencer assy-RH-cowl side	1	All
		C 213183	Trim panel & silencer assy-LH-cowl side	1	All
AA4 -			COWL VENTILATOR		
		BO 210420	Cover assembly-cowl ventilator	1	All
		BO 210414	Screen-cowl ventilator	1	All
		BO 170685	Screw-cowl ventilator screen #6 x 3/8 SM	1	All
		BO 210428	Weatherseal-cowl ventilator	1	All
		BO 210416	Hinge assembly-RH-cowl ventilator	1	All
		BO 210417	Hinge assembly- LH-cowl ventilator	1	All
		BO 210404	Bracket-cowl ventilator hinge	2	All
		BO 170967	Screw-cowl ventilator hinge bracket 1/4-28 x 3/8	4	All
		BO 171215	Screw-cowl ventilator hinge-10-32 x 3/8 . Combination type	4	All
		BO 170330	Lockwasher-cowl ventilator hinge bracket screw 1/4	4	All
		BO 146773	Rivet-cowl ventilator hinge 3/16 x 1/4	2	All
		BO 120347	Tension washer-cowl ventilator hinge	2	All
		BO 210400	Cross shaft assembly-cowl ventilator	1	All
		BO 210411	Spring-cowl ventilator cross shaft	1	All
		BT 170230	Nut-cowl ventilator cross shaft 3/8-24 x 7/32	1	All
		BO 71076	Lockwasher-cowl ventilator cross shaft nut 3/8	1	All
		BO 210408	Link-cowl ventilator	1	All
		BO 96089	Spring-cowl vent link anti-rattle	2	All
12	17	BO 210448	Handle assembly-cowl ventilator	1	All
		BO 147409	Rivet-cowl vent handle	2	All
		BO 120347	Tension washer-cowl vent handle	2	All
		BO 171089	Plain washer-cowl vent handle	2	All
		BO 210441	Rod-cowl vent handle	1	All
		BO 96089	Spring-cowl vent handle rod	2	All
		BO 210413	Bracket-cowl vent handle	1	All
		BO 71717	Bolt-bracket to panel to airduct 1/4-28 x 1/2	2	All
		BO 170330	Lockwasher-bracket bolt 1/4	2	All
		BO 71443	Nut-bracket to panel bolt 1/4-28	1	All
		C 210436	Air duct assembly-cowl ventilator	1	All
		BO 170986	Clinch nut-air duct panel 1/4-28 round	AR	All
		BO 210433	Silencer-air duct to dash	1	All
		BO 210445	Weatherseal-air duct drain pipe	1	All
		BO 210440	Pipe-air duct drain	1	All
		BO 210446	Hose-air duct drain LHD	1	All
		BO 212386	Hose-air duct drain RHD	1	All
		BO 170968	Bolt-air duct to dash 1/4-28 x 5/8	4	All
		BO 71730	Lockwasher-air duct bolt 1/4 ext tooth	4	All
		BO 200019	Clip-air duct drain hose LHD	1	All
		BO 212387	Clip-air duct drain hose RHD	1	All
		BO 71295	Screw-air duct drain hose clip 5/16 x 5/8 SM RHD	1	All
		BZ 170155	Plain washer-air duct drain hose clip screw RHD	1	All
		BO 71717	Bolt-rear panel nut plug 1/4-28 x 1/2	2	All without radio
		BO 170330	Lockwasher-air duct bolt 1/4	AR	All
		BO 210454	Bracket-air duct to radio	1	All with radio
		BZ 70874	Nut-bracket to radio bolt 1/4-20	1	All with radio
		BO 71717	Bolt-bracket to air duct 1/4-28 x 1/2	2	All with radio
		BO 170330	Lockwasher-brkt to radio & duct bolts	3	All
AA5 -			DASH PANEL GROUP		
		C 211726	Dash panel assembly	1	All
		C 212290	Trim panel & silencer assembly-RH-dash LHD	1	All

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
AA5 -		DASH PANEL GROUP (Cont'd)			
		C 212291	Trim panel & silencer assembly-LH-dash LHD	1	All
		C 212300	Trim panel & silencer assembly-RH-dash RHD	1	All
		C 212301	Trim panel & silencer assembly-LH-dash RHD	1	Bro-Sed-Coupes
		C 216739	Trim panel & silencer assembly-LH-dash RHD	1	CvBro
		BO 215099	Clip-dash trim panel trim	14	All
		BO 213567	Shield-for windshield cleaner cable Felt	2	All
		BO 134757	Grommet-dash panel-with overdrive 3/4 ID	1	All
		BO 134757	Grommet-hood lock control cable 3/4 ID	1	All
		BO 134757	Grommet-windshield wiper control cable 3/4 ID	1	All
		BO 170189	Grommet-wire harness 1 ID	1	All
		BO 171255	Grommet-VD and DI wires-left side RHD	1	All
		BO 70243	Grommet-right side RHD	1	All
		BO 171244	Plug-wire harness hole RHD	1	All
		BO 85747	Clip-dash panel wiring	1	All
		BO 210455	Clip-dash panel wiring	1	All
		BO 211008	Brace assy-RH-dash to frame-1st type-welded to frame & dash	1	All
		BO 211009	Brace assy-LH-dash to frame-1st type-welded to frame & dash	1	All
		BO 215584	Brace assy-RH-dash to frame-2nd type-bolted to dash \$t frame	1	All
		BO 215585	Brace assy-LH-dash to frame-2nd type-bolted to dash & frame	1	All
		BO 215581	Shim-dash bracket to frame brace	2	All
		BZ 170210	Bolt-dash bracket & dampner pad to brace	4	All
		BZ 171025	Plain washer-dash bracket & dampner pad to brace bolt	4	All
		BZ 71126	Lockwasher-dampner pad to brace bolt	2	All
		BO 171294	Nut-dampner pad to brace bolt	2	All
		BO 215586	Dampner pad-dash to frame brace-at frame	2	All
		BO 215588	Plate-dampner to frame & brace	4	All
		BZ 170945	Bolt-dampner to frame	2	All
		BZ 171025	Plain washer-dampner to frame bolt	2	All
		NOTE: For replacement purposes use BO 215584 and BO 215585 with attaching parts.			
AA6 -		INSTRUMENT PANEL			
		A 213630	Instrument panel assy-dark walnut 1st type	1	481-483
		A 213632	Instrument panel assy-brown grain 2nd type	1	481-483-491-493
		NOTE: 2nd type instrument panel 213632 effective on 481-483 with serial No. 76318—exceptions 76501 thru 76944			
		A 213631	Instrument panel assy-dark walnut 1st type	1	482-484
		A 213633	Instrument panel assy-brown grain 2nd type	1	482-484-492-494
		NOTE: 2nd type instrument panel 213633 effective on 482-484 with serial No. 57428—exceptions 57501 thru 57828.			
		Instrument finish panel-see Group T4-			
		BO 171264	Bolt-inst panel to windshield opening reinf	7	All (6 used with radio)
		BO 170368	Plain washer-inst panel to w/s opening reinf center bolt	2	All
		BO 71073	Nut-inst panel to w/s opening reinf center bolt	1	All
		C 211223	Support assembly-instrument panel LHD	1	All
		C 211323	Support assembly-instrument panel RHD	1	All
		BO 170519	Screw-inst panel support	4	All
		BO 211278	Bracket assy-RH-support to pillar RHD	1	All
		BO 211279	Bracket assy-LH-support to pillar	1	All

AA

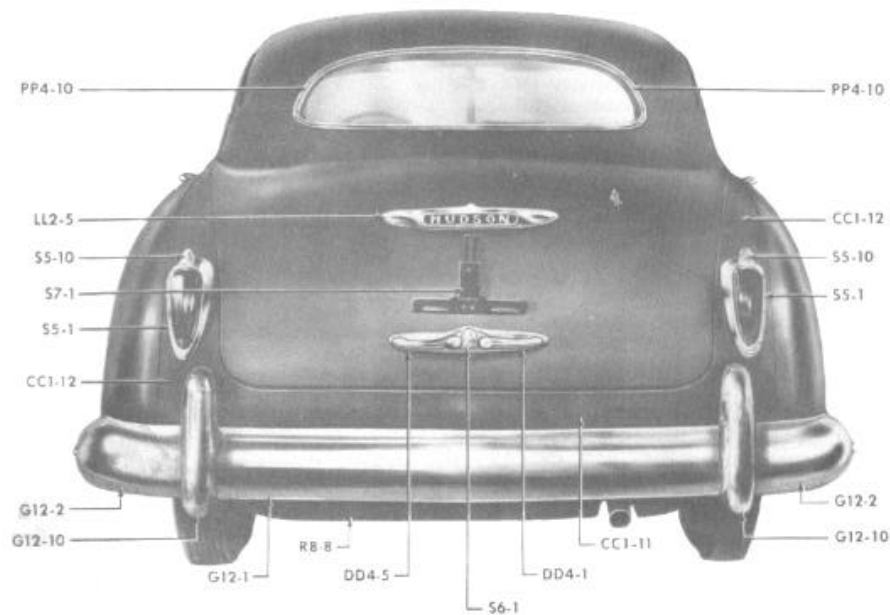
480-490 SERIES

FRONT END

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
AA8 - 1 2	23 23		TOE BOARD RISER		
		C 210040	Toe board riser assembly-RH LHD	1	All models
		C 210041	Toe board riser assembly- LH LHD	1	All models
		C 211616	Toe board riser assembly-RH RHD	1	All models
		C 211617	Toe board riser assembly-LH RHD	1	All models
		BO 210348	Cover-toe board riser drain hole	2	All models
		C 210821	Silencer-toe board riser 1st type	2	All 480 series to serial 100367
		C 215986	Silencer-toe board riser 2nd type-LHD	1	All 480 series after serial 100367
		C 215994	Silencer-toe board riser-RH 2nd type-RHD	1	All 480 series after serial 100367
		C 215986	Silencer-toe board riser-LH 2nd type-RHD	1	All 480 series after serial 100367
			NOTE: 215986 and 215994 toe board riser silencer was superseded by 216702-3-4-5 front floor silencers shown in Group JJ1 for 490 series cars.		
AA10 -			WINDSHIELD		
		BO 210510	Weatherstrip-RH-windshield glass	1	All
		BO 210511	Weatherstrip-LH-windshield glass	1	All
		BO 210780	Center bar-outer-windshield	1	All
		BO 216757	Retainer-windshield glass-lower center	6	Bro,Sed, Coupes, CvBro
		BO 170617	Screw-windshield glass lower retainer #10 x 1 SM	6	Bro, Sed, Coupes, CvBro
			Glass-windshield See Group FF 1-		
		BO 217064	Weatherstrip-windshield-RH On windshield pillar	1	CvBro
		BO 217065	Weatherstrip-windshield-LH On windshield pillar	1	CvBro
		BO 170958	Screw-front pillar windshield weatherstrip	2	CvBro
		BO 216949	Hose-windshield opening reinf-drain tube	2	490 All after 491-38746
			NOTE: The following parts permit installation of windshield drain tubes on cars prior to 491-38746.		
		BO 217328	Drain tube-windshield reinforcement Service	2	All
		BO 217329	Gasket-windshield reinforcement drain tube Service	2	All
		BO 216949	Hose-windshield reinforcement drain tube Service	2	All
		BO 170514	Screw-drain tube to reinforcement Service	4	All

BB

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
BB1-		.	BODY PILLARS		
		C 210298	Front pillar assembly-RH LHD	1	Bro,Sed,Coupes
		C 210299	Front pillar assembly -LH LHD	1	Bro,Sed,Coupes
		C 215122	Front pillar assembly-RH	1	CvBro
		C 215123	Front pillar assembly-LH	1	CvBro
		BO 213513	Grommet-front pillar-for hydraulic hose	2	CvBro with hyd. window control
		C 213458	Front pillar assembly-RH RHD	1	Bro,Sed,Coupes
		C 210299	Front pillar assembly-LH	1	Bro,Sed,Coupes
		C 213446	Center pillar assembly-RH	1	481-483-491-493 Sedan
		C 213447	Center pillar assembly-LH	1	481-483-491-493 Sedan
		C 211748	Center pillar assembly-RH	1	482-484-492-494 Sedan
		C 211749	Center pillar assembly-LH	1	482-484-492-494 Sedan
		C 213448	Rear pillar assembly-RH		481-483-491-493 Bro-Coupes
		C 213449	Rear pillar assembly-LH		481-483-491-493 Bro-Coupes
		C 210248	Rear pillar assembly-RH		482-484-492-494 Coupes
		C 210249	Rear pillar assembly-LH		482-484-492-494 Coupes
		C 210246	Rear pillar assembly-RH		Sedan
		C 210247	Rear pillar assembly-LH		Sedan
		C 213428	Rear pillar assembly-RH		481-491 CvBro
		C 213429	Rear pillar assembly-LH		481-491 CvBro
		C 213426	Rear pillar assembly-RH		482-484-492-494 CvBro
12	21	C 213427	Rear pillar assembly-LH		482-484-492-494 CvBro
		BO 171004	Clinch nut-front pillar		All
		BZ 170945	Screw-rear pillar lower bracket to frame		CvBro
		BZ 170155	Plain washer-rear pillar lower bracket to frame screw		CvBro
		BZ 71264	Bolt-rear pillar lower bracket to brace		CvBro
		BO 12481	Nut-rear pillar lower bracket to brace bolt		CvBro
		BZ 171025	Plain washer-rear pillar lower bracket to brace bolt		CvBro
		BZ 71126	Lockwasher-rear pillar lower bracket to brace bolt		CvBro
		BO 215314	Pad-quarter window hinge bracket-on rear pillar		CvBro
		BO 171373	Screw-quarter window hinge bracket pad		CvBro
		BO 216549	Shim-quarter window hinge bracket pad Thick		CvBro
		BO 216550	Shim-quarter window hinge bracket pad Thin		CvBro
		C 214978	Brace assembly-rear pillar to wheelhouse-RH		CvBro
		C 214979	Brace assembly-rear pillar to wheelhouse-LH		CvBro
BB2-			BODY HEADERS		
		C 210521	Windshield header and reinforcement assy		All exc CvBro
		C 210526	Windshield header and reinforcement assy		All CvBro
		BO 210915	Bracket assembly-front dome lamp		Bro,Sed,Coupes
		BO 211051	Spacer-visor mounting-cemented to reinforcement		482-484-492-494 with leather trim
		BO 211247	Filler-headlining-cemented to w/s header Sponge rubber		Bro,Sed,Coupes
		C 210728	Body header & reinforcement assy-RH		481-483-491-493
		C 210729	Body header & reinforcement assy-LH		Bro 481-483-491-493 Bro
		C 210708	Body header & reinforcement assy-RH		Sedan
		C 210709	Body header & reinforcement assy-LH		Sedan
		C 210714	Body header & reinforcement assy-RH		BsCpe,ClubCpe
		C 210715	Body header & reinforcement assy-LH		BsCpe,ClubCpe
		C 210964	Body header-front-RH		CvBro
		C 210965	Body header-front-LH		CvBro
		BO 121055	Clip-front-body header wiring		All
		BO 85747	Clip-rear-body header wiring		All



REAR VIEW - COMMODORE SEDAN

ILLUSTRATION 18

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
CC1 -			BODY PANELS, SILENCERS AND SEALS		
		C 210638	Front end panel assembly	1	Bro, Sed,Coupes
		C 210639	Front end panel assembly	1	CvBro
		BO 213654	Shim-front end panel to hood	1	All
		BO 210573	Shim-front end panel to hood	1	All
		BO 70733	Drive screw-front end panel to hood shim	14	All
		C 210460	Cowl side panel-RH	1	Bro,Sed,Coupes
		C 210461	Cowl side panel-LH	1	Bro,Sed,Coupes
		C 211262	Cowl side panel-RH	1	CvBro
		C 211263	Cowl side panel-LH	1	CvBro
		BO 170060	Plug-cowl side panel screw hole	5	481-491 CvBro with manual wdo reg
		BZ 70505	Grommet-cowl side panel-for wiring cable	1-2	CvBro with hyd. window regulator
		BZ 70142	Grommet-cowl side panel-for wiring cable	1-2	CvBro with hyd window regulator
		BO 210466	Brace assembly-RH-cowl side panel to frame	1	Bro,Sed,Coupes,CvBro
		BO 210794	Brace assembly-RH-cowl side panel to frame	1	Bro,Sed,Coupes,CvBro
		BO 210467	Brace assembly-LH-cowl side panel to frame	1	Bro,Sed,Coupes
		BO 211117	Brace assembly-LH-cowl side panel to frame	1	All
		C 211442	Rear compartment opening panel-upper	1	CvBro
		C 210290	Rear compartment opening panel-lower	1	Bro,Sed,Coupes,CvBro
		C 211400	Rear compartment opening panel assy-RH side	1	Bro,Sed
		C 211401	Rear compartment opening panel assy-LH side	1	Bro,Sed
		C 211398	Rear compartment opening panel assy-RH side	1	Coupes,CvBro
		C 211399	Rear compartment opening panel assy-LH side	1	Coupes,CvBro

BODY PANELS
480-490 SERIES
CC

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
CC1-			BODY PANELS, SILENCERS AND SEALS (Cont'd)		
		BO 211396	Reinforcement-side-assembly-rear compt opening-RH		All
		BO 211397	Reinforcement-side-assembly-rear compt opening-LH		All
		BO 210291	Reinforcement-lower-rear compt opening panel		All
		C 210200	Quarter panel-RH-outer		Bro
		C 210201	Quarter panel-LH-outer		Bro
		C 210210	Quarter panel-RH-outer		Sedan
		C 210211	Quarter panel-LH-outer		Sedan
		C 210220	Quarter panel-RH-outer		ClubCpe,BsCpe
		C 210221	Quarter panel-LH-outer		ClubCpe,BsCpe
		C 210224	Quarter panel-RH-outer		CvBro
		C 210225	Quarter panel-LH-outer		CvBro
		C 210216	Quarter panel assy-RH-inner		Sedan
		C 210217	Quarter panel assy-LH-inner		Sedan
		C 211890	Quarter panel assy-inner-RH		Bro
		C 211891	Quarter panel assy-inner-LH		Bro
		C 211892	Quarter panel assy-inner-RH		ClubCpe
		C 211893	Quarter panel assy-inner-LH		ClubCpe
		C 213660	Quarter panel assy-inner-RH		3Cpe
		C 213661	Quarter panel assy-inner-LH		3Cpe
		C 210870	Reinforcement-RH-quarter window		Sedan
		C 210871	Reinforcement-LH-quarter window		Sedan
		C 210214	Reinforcement-quarter panel flange-RH		Sedan
		C 210215	Reinforcement-quarter panel flange-LH		Sedan
		C 210204	Reinforcement-quarter panel flange-RH		Bro-Coupes-CvBro
		C 210205	Reinforcement-quarter panel flange-LH		Bro-Coupes-CvBro
		BO 214308	Seal-quarter panel to rear fender	Long	CvBro
		BO 214310	Seal-quarter panel to rear fender	Short	CvBro
		BO 216527	Bumper-for top linkage On inner quarter panel		CvBro
		171292	Screw-top linkage bumper		CvBro
		C 210110	Wheelhouse panel-inner-RH		All
		C 210111	Wheelhouse panel-inner-LH		All
		C 210112	Wheelhouse panel-outer-RH		All
		C 210113	Wheelhouse panel-outer-LH		All
		BO 216239	Water baffle-wheelhouse outer panel-rubber		Bro
		BO 216896	Water baffle-RH-wheelhouse to pillar	Metal	Sedan
		BO 216897	Water baffle-LH-wheelhouse to pillar	Metal	Sedan
		C 216988	Water baffle-wheelhouse to pillar	Metal	Bro-Coupes
		C 215266	Panel assy-front-quarter trim support-RH		CvBro
		C 215267	Panel assy-front-quarter trim support-LH		CvBro
		C 215268	Panel assy-rear-quarter trim support-RH		CvBro to 491-104668
		C 217106	Panel assy-rear-quarter trim support-RH		CvBro from 491-104668
		C 215269	Panel assy-LH-rear qtr trim support		CvBro to 491-104668
		C 217107	Panel assy-LH-rear qtr trim support		CvBro from 491-104668
		C 210474	Panel assy-RH-R comp seat back	Metal	ClubCpe
		C 210475	Panel assy-LH-R comp seat back	Metal	ClubCpe
		BO 170519	Screw-qtr trim support rear panel		CvBro
		BO 170519	Screw-qtr trim support upper ext		CvBro
		BO 170250	Screw-qtr trim support front panel		CvBro
		BO 70350	Finish washer-qtr trim support front panel screw		CvBro
		C 210633	Silencer-wheelhouse inner panel		Bro,Sed
		C 216882	Liner assy-RH-qtr inner panel		Bro
		C 216883	Liner assy-LH-qtr inner panel		Bro
		C 216880	Liner assy-RH-qtr inner panel		Coupes
		C 216881	Liner assy-LH-qtr inner panel		Coupes
		C 216894	Water baffle-quarter panel		Sedan
		C 217078	Liner-RH-qtr inner panel-outer		Bro
		C 217079	Liner-LH-qtr inner panel-outer		Bro
		C 217088	Liner-RH-qtr inner panel-outer		Coupes
		C 217089	Liner-LH-qtr inner panel-outer		Coupes
		BO 170606	Screw-qtr inner panel outer liner attaching		BsCpe
		BO 170368	Plain washer-qtr inner panel outer liner attaching screw		BsCpe
		BZ 70792	Spring nut-qtr inner panel outer liner attaching screw		BsCpe
24	23	C 210110	Wheelhouse panel-inner-RH		All
		C 210111	Wheelhouse panel-inner-LH		All
		C 210112	Wheelhouse panel-outer-RH		All
25	23	C 210113	Wheelhouse panel-outer-LH		All
		BO 216239	Water baffle-wheelhouse outer panel-rubber		Bro
		BO 216896	Water baffle-RH-wheelhouse to pillar	Metal	Sedan
		BO 216897	Water baffle-LH-wheelhouse to pillar	Metal	Sedan
		C 216988	Water baffle-wheelhouse to pillar	Metal	Bro-Coupes
		C 215266	Panel assy-front-quarter trim support-RH		CvBro
		C 215267	Panel assy-front-quarter trim support-LH		CvBro
		C 215268	Panel assy-rear-quarter trim support-RH		CvBro to 491-104668
		C 217106	Panel assy-rear-quarter trim support-RH		CvBro from 491-104668
		C 215269	Panel assy-LH-rear qtr trim support		CvBro to 491-104668
		C 217107	Panel assy-LH-rear qtr trim support		CvBro from 491-104668
		C 210474	Panel assy-RH-R comp seat back	Metal	ClubCpe
		C 210475	Panel assy-LH-R comp seat back	Metal	ClubCpe
		BO 170519	Screw-qtr trim support rear panel		CvBro
		BO 170519	Screw-qtr trim support upper ext		CvBro
		BO 170250	Screw-qtr trim support front panel		CvBro
		BO 70350	Finish washer-qtr trim support front panel screw		CvBro
		C 210633	Silencer-wheelhouse inner panel		Bro,Sed
		C 216882	Liner assy-RH-qtr inner panel		Bro
		C 216883	Liner assy-LH-qtr inner panel		Bro
		C 216880	Liner assy-RH-qtr inner panel		Coupes
		C 216881	Liner assy-LH-qtr inner panel		Coupes
		C 216894	Water baffle-quarter panel		Sedan
		C 217078	Liner-RH-qtr inner panel-outer		Bro
		C 217079	Liner-LH-qtr inner panel-outer		Bro
		C 217088	Liner-RH-qtr inner panel-outer		Coupes
		C 217089	Liner-LH-qtr inner panel-outer		Coupes
		BO 170606	Screw-qtr inner panel outer liner attaching		BsCpe
		BO 170368	Plain washer-qtr inner panel outer liner attaching screw		BsCpe
		BZ 70792	Spring nut-qtr inner panel outer liner attaching screw		BsCpe

CC

480-490 SERIES

BODY PANELS

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
CC1-		BODY PANELS, SILENCERS AND SEALS (Cont'd)			
		C 216712	Liner assy-RH-qtr panel	1	
		C 216713	Liner assy- LH-qtr panel	1	
		C 216236	Liner assy-RH-qtr panel	1	
		C 216237	Liner assy-LH-qtr panel	1	
		BO 215388	Brace-rear compt opening panel-side-to wheelhouse-RH	1	
		BO 217118	Brace-RH-rear compt opening channel to outer qtr panel flange	1	
		BO 215389	Brace-rear compt opening panel-side-to wheelhouse-LH	1	
		BO 217119	Brace-LH-rear compt opening channel to outer qtr panel flange	1	
CC2-		ROOF PANELS AND SILENCERS			
		C 210070	Roof panel	1	
		C 210770	Roof panel	1	
		C 210542	Roof front panel Outside panel	1	
		C 210853	Roof front finish panel assembly Inside panel	1	
		BO 216111	Welt-roof front finish panel	1	
		C 210748	Silencer-roof panel	2	
		C 210749	Silencer-roof panel	2	
		BO 85747	Clip-roof panel wiring	AR	
		C 210114	Reinforcement-rear window opening	1	
CC3-		DOOR PANELS AND SEALS			
		C 211742	Door panel assy-RH-outer	1	
		C 211743	Door panel assy-LH-outer	1	
		C 211744	Door panel assy-RH-outer	1	
		C 211745	Door panel assy-LH-outer	1	
		C 211740	Front door panel assy-RH-outer	1	
		C 211741	Front door panel assy-LH-outer	1	
		C 211738	Rear door panel assy-RH-outer	1	
		C 211739	Rear door panel assy-LH-outer	1	
		C 216888	Liner-door inner panel-RH	1	
		C 216889	Liner-door inner panel-LH	1	
		C 216884	Liner assy-front door inner panel-RH	1	
		C 216885	Liner assy-front door inner panel-LH	1	
		C 217308	Liner assy-RH-door inner panel Outer	1	
		C 217309	Liner assy-LH-door inner panel Outer	1	
		C 217252	Liner assy-RH-door inner panel Outer	1	
		C 217253	Liner assy-LH-door inner panel Outer	1	
		BO 210829	Clip-door inner panel outer liner retaining	2	
		C 217070	Liner-front door inner panel-RH Outer	1	
		C 217071	Liner-front door inner panel-LH Outer	1	
		C 217074	Liner-door inner panel-RH Outer	1	
		C 217075	Liner-door inner panel-LH Outer	1	
		C 217072	Liner-rear door inner panel-RH Outer	1	
		C 217073	Liner-rear door inner panel-LH Outer	1	
		BO 213314	Rubber plug-door inner panel	6	
		BO 216650	Plug-door inner panel	2	

HANDLES

480-490 SERIES

DD

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
DD1-		DOOR OUTSIDE HANDLES			
		BO 211796	Outside handle assembly-front door	2	481-483-491-493 Bro,BsCpe,ClubCpe
		BO 211793	Outside handle assembly-front door	2	481-483-491-493 Sedan
		BO 211791	Outside handle assembly-front door	2	482-484-492-494 exc Sedan
		BO 211781	Outside handle assembly-front door	2	482-484-492-494 Sedan
		BO 211794	Outside handle assembly-RH-rear door	1	481-483-491-493 Sedan
		BO 211795	Outside handle assembly-LH-rear door	1	481-483-491-493 Sedan
		BO 211760	Outside handle assembly-RH-rear door	1	482-484-492-494 Sedan
		BO 211761	Outside handle assembly-LH-rear door	1	482-484-492-494 Sedan
		BO 211779	Push button-outside door handle	2-4	481-483-491-493
		BO 211780	Push button-outside door handle	2-4	482-484-492-494
		BO 211908	Spring-push button return	2-4	All
		BO 211909	Spring-push button anti rattle	2-4	All
		BO 212245	Screw-front door handle lock actuating	2	Sedan
		BO 212246	Screw-front door handle lock actuating	2	Bro,Coupes,CvBro
		BO 212247	Screw-rear door handle lock actuating	2	Sedan
		BO 211814	Spacer-door handle lock actuating screw	2	Sedan
		BO 171176	Lockwasher-handle actuating screw	AR	All
		BO 171221	Drive screw-for actuating screw		All pass }
					cars } Select
		BO 171222	Drive screw-for actuating screw		All pass } one as
					cars } required
		BM 71249	Drive screw-for actuating screw		All pass } Service
					cars
		BO 171136	Screw-handle to door	2-4	All
		BZ 71260	Plain washer-handle screw	AR	All
DD2-	2	DOOR INSIDE HANDLES			
		BO 211722	Handle-door inside	2-4	481-483-491-493
		BO 211734	Handle-door inside	2-4	482-484-492-494
		BO 211718	Escutcheon-inside door handle	2-4	481-483-491-493
		BO 142013	Escutcheon-front-inside door handle	2	482-484-492-494
		BO 211735	Escutcheon-rear-inside door handle	2	482-484-492-494
		BO 79709	Spring-inside door handle escutcheon	2-4	All
		BO 147278	Pin-inside door handle	2-4	481-483-491-493
		BO 147279	Shim-inside door handle	2-4	482-484-492-494
		BO 171106	Screw-inside door handle	2-4	482-484-492-494
		BO 170611	Lockwasher-inside door handle screw	AR	482-484-492-494
		WINDOW REGULATOR HANDLES			
	2	BO 215260	Handle assembly-door wing regulator	2	481-491 CvBro
		BO 211730	Handle assembly-door wing regulator	2	482-484-492-494
		BO 211720	Handle assembly-door window regulator	2-4	481-483-491-493 Bro-Sed-Coupes
		BO 211720	Handle assembly-door window regulator	2	481-491 CvBro manual control
		BO 211732	Handle assembly-door window regulator	2-4	482-484-492-494 exc CvBro
		BO 211720	Handle assembly-quarter window regulator	2	481-483-491-493 Bro-ClubCpe
		BO 211732	Handle assembly-quarter window regulator	2	482-484-492-494 Bro-ClubCpe
		BO 211720	Handle assembly-quarter window regulator	2	481-491 CvBro manual control
		BO 211718	Escutcheon-door & quarter window regulator handles	4-6	481-483-491-493 Bro-Sed-Coupes

DD

480-490 SERIES

HANDLES

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
DD3-		.	WINDOW REGULATOR HANDLES (Cont'd)		
		BO 211718	Escutcheon-door window regulator handles	4	481-491 CvBro manual control
		BO 142013	Escutcheon-door & quarter window regulator handles	AR	482-484-492-494 exc CvBro
		BO 211905	Escutcheon-quarter window regulator handle	2	481-491 CvBro manual control
8	17	BO 211731	Escutcheon-door wing regulator handle	2	482-484-492-494
		BO 211718	Escutcheon-door wing regulator handle	2	481-491 CvBro
		BO 161991	Spacer-front door wing regulator handle escutcheon	2	482-484-492-494
		BO 147278	Pin-door & quarter window regulator handle	4-6	Bro, Sed, Coupes
		BO 147278	Pin-door & quarter window regulator handle	4	481-491 CvBro manual control
		BO 79709	Spring-door & quarter window regulator handle escutcheon .	AR	Bro, Sed,Coupes
		BO 79709	Spring-door & quarter window regulator handle escutcheon .	4	481-491 CvBro manual control
		BO 147279	Shim-door wing regulator handle	2	482-484-492-494
		BO 171061	Screw-door wing regulator handle 10-32 x 7/8	2	482-484-492-494
		BO 170611	Lockwasher-door wing regulator handle #10	2	482-484-492-494
DD4-			REAR COMPARTMENT DOOR HANDLES		
		BO 213216	Handle assembly-rear compt door Less lock cyl	1	481-483-491-493 Bro-Sed-Cpes-CvBro
		BO 212192	Handle assembly-RH-rear compt door Less lock cyl	1	482-484-492-494 Bro-Sed-Cpes-CvBro
		BO 205098	Spring-rear compartment door handle	1	481-483-491-493 Bro-Sed-Cpes-CvBro
		BO 214699	Spring-rear compartment door handle	1	482-484-492-494 Bro-Sed-Cpes-CvBro
		BO 206197	Cylinder & keys assembly-rear compt door handle	1	All
		BO 206196	Cylinder assembly-rear compt door handle Not coded	1	All
		BO 45986	Key-rear compt door lock Specify code No.	1	All
		BZ 71463	Nut-rear compt door handle 3/8-16 x 21/62	1	All
		BO 70121	Lockwasher-rear compt door handle nut 3/8	1	All
		BO 212197	Handle-LH-rear compartment door Stationary	1	482-484-492-494
		BO 70527	Screw-stationary door handle 3/8-16 x 1	1	482-484-492-494
		BO 170593	Screw-stationary door handle 1/4-20 x 9/16	1	482-484-492-494
		BZ 71234	Lockwasher-door handle screw 3/8	1	482-484-492-494
		BO 71730	Lockwasher-door handle screw 1/4	1	482-484-492-494

DOORS

480-490 SERIES

EE

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
EE1-		DOOR ASSEMBLIES			
		C 212572	Door assembly-RH-skeleton	1	Bro,Coupes
		C 212573	Door assembly- LH-skeleton	1	Bro,Coupes
		C 212552	Door assembly-RH-skeleton-front	1	Sedan
		C 212553	Door assembly- LH-skeleton-front	1	Sedan
		C 212592	Door assembly-RH-skeleton	1	481-491 CvBro manual control
		C 212393	Door assembly- LH-skeleton	1	481-491 CvBro manual control
		C 212596	Door assembly-RH-skeleton	1	CvBro hyd window control
		C 212597	Door assembly- LH-skeleton	1	CvBro hyd window control
		C 212562	Door assembly-RH-skeleton-rear	1	Sedan
		C 212563	Door assembly- LH-skeleton-rear	1	Sedan
		C 215176	Tie rod-door	2	CvBro
		BO 215177	Adjusting sleeve-door tie rod	2	CvBro
		BZ 71126	Lockwasher-door tie rod adjusting sleeve	2	CvBro
		BO 214912	Bracket-upper-door tie rod-RH	1	CvBro
		BO 214913	Bracket-upper-door tie rod- LH	1	CvBro
		BO 214914	Bracket-lower-door tie rod	2	CvBro
		BO 216459	Plug-door tie rod hole Rubber	2	CvBro
		BO 216427	Plug-door tie rod lower bracket Rubber	4	CvBro
		BO 213513	Grommet-for hydraulic hose	4	CvBro hyd window control
EE3-		DOOR HINGES			
		BO 212424	Hinge-door-upper body half-RH 1st type	1	Bro,Coupes
		BO 212425	Hinge-door-upper body half-LH 1st type	1	Bro,Coupes
		BO 213066	Hinge-front door-upper body half-RH 2nd type	1	Sed, Bro, Coupes
		BO 213067	Hinge-front door-upper-body half-LH 2nd type	1	Sed, Bro, Coupes
		BO 213066	Hinge-door-upper body half-RH	1	CvBro
		BO 213067	Hinge-door-upper body half-LH	1	CvBro
		BO 211950	Hinge-front door-upper body half-RH 1st type	1	Sed
		BO 211951	Hinge-front door-upper body half-LB 1st type	1	Sed
		BO 212426	Hinge-door-upper door half 1st type	2	Bro, Coupes
		BO 213068	Hinge-front door-upper door half 2nd type	2	Sed,Bro,Coupes
		BO 213068	Hinge-door-upper door half	2	CvBro
		BO 211952	Hinge-front door-upper door half 1st type	2	Sed
		BO 212866	Hinge-door-lower body half-RH	1	CvBro
		BO 212867	Hinge-door-lower body half-LH	1	CvBro
		BO 211960	Hinge-front door-lower body half-RH	1	Bro, Sed, Coupes
		BO 211961	Hinge-front door-lower body half-LH	1	Bro,Sed,Coupes
		BO 212868	Hinge-door-lower door half	2	CvBro
		BO 211962	Hinge-front door-lower door half	2	Bro,Sed,Coupes
		BO 211982	Hinge-upper-body half-rear door-RH	1	Sedan
		BO 211983	Hinge-upper-body half-rear door- LH	1	Sedan
		BO 211992	Hinge-lower-body half-rear door-RH	1	Sedan
		BO 211993	Hinge-lower-body half-rear door-LH	1	Sedan
		BO 211981	Hinge-upper-door half-rear door	2	Sedan
		BO 211991	Hinge-lower-door half-rear door	2	Sedan
		BO 171419	Screw & washer assy-front door hinge 5/16-24 x 3/4	32	All
		BO 171419	Screw & washer assy-rear door hinge to pillar	16	Sedan
		BO 171418	Bolt & washer assy-rear door upper hinge to door 5/16-24 x 1	8	Sedan
		BO 171419	Screw & washer assy-rear door lower hinge to door	8	Sedan
		BO 210259	Pin-front & rear door hinge 5/16 dia-1st type	8	All exc CvBro
		BO 213069	Pin-door hinge	4	CvBro
		BO 213069	Pin-door hinge-front upper 11/32 dia-2nd type	4	All exc CvBro
		BO 211997	Tapping plate-front door upper hinge On door	2	All
		BO 211998	Tapping plate-front door lower hinge On door	2	All
		BO 211999	Tapping plate-rear door lower hinge On door	2	Sedan
		BO 210240	Tapping plate-upper-front pillar hinge	2	All

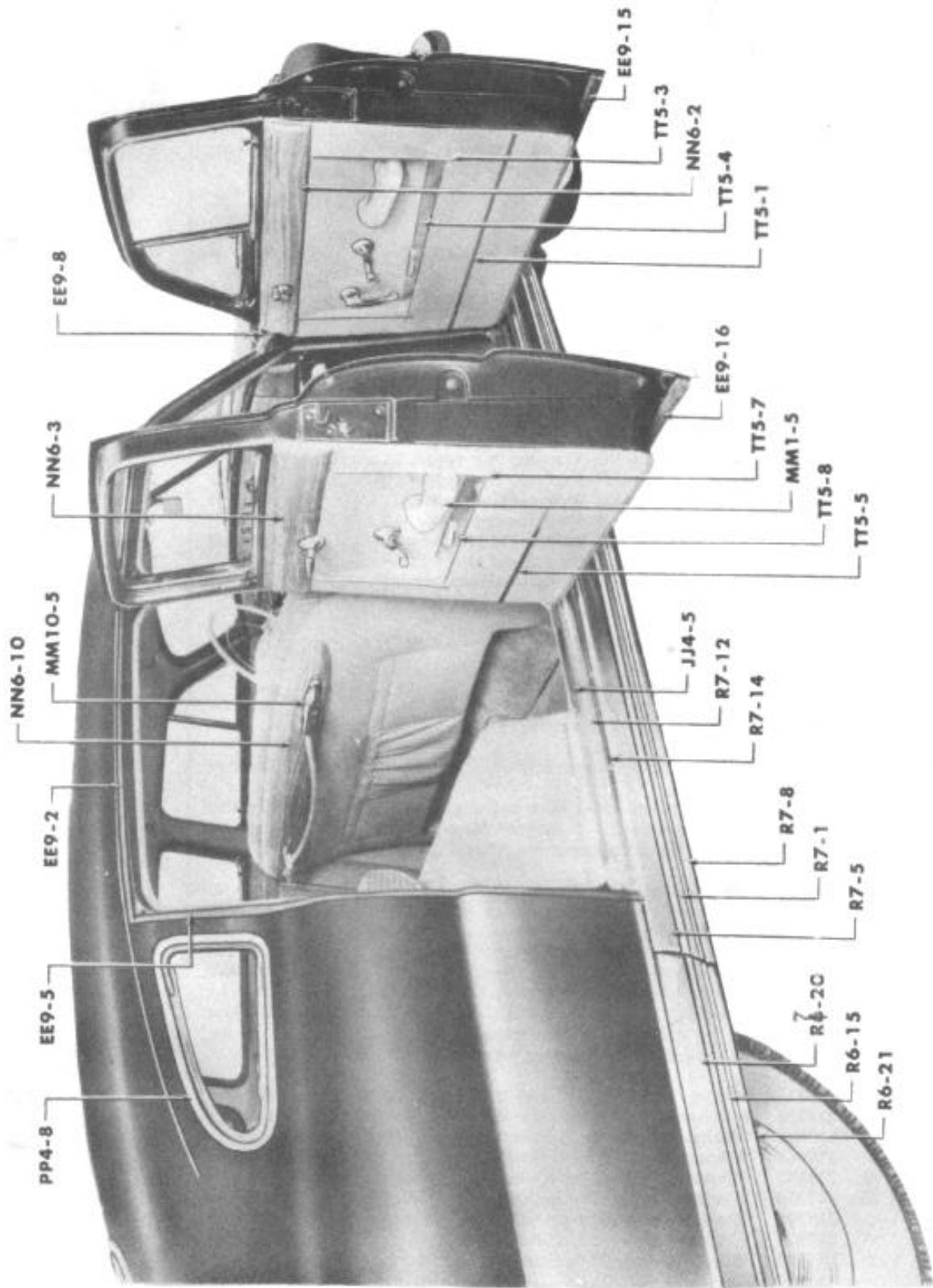
Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
EE2-			DOOR HINGES (Cont'd)		
			BO 210234 Tapping plate-lower-front pillar hinge	2	All
			BO 210274 Tapping plate-center pillar hinge	4	Sedan
			BO 210259 Pin-door hinge-front lower 2nd type	2	Sed, Bro, Coupes
			BO 213648 Cover-front door hinge pocket-upper On inner panel	2	All
			BO 170685 Screw-front door hinge pocket-cover	8	All
			BO 216898 Cover-front door hinge pocket-lower-RH On inner panel	1	All
EE3-			BO 216899 Cover-front door hinge pocket-lower-LH On inner panel	1	All
			DOOR CHECK		
			BO 210752 Check arm assembly-front door	2	All
			BO 210753 Check arm assembly-rear door	2	Sedan
			BO 210755 Pivot pin-door check arm	2-4	All
			BO 210754 Guide-door check arm	2-4	All
			BZ 9152 Rivet-door check arm guide	2-4	All
EE4-			BO 211096 Bracket-door check arm pivot On pillar	2-4	All
			DOOR LOCKS AND REMOTE CONTROLS		
			BO 212240 Lock assembly-front door-RH	1	All
			BO 212241 Lock assembly-front door-LH	1	All
			BO 212338 Lock assembly-rear door-RH	1	Sedan
			BO 212339 Lock assembly-rear door-LH	1	Sedan
			BO 211995 Knob-door lock release Brown	2-4	All
			BO 211994 Anti-rattle strip-door lock release knob Rubber	2-4	All
			BO 171002 Screw-door lock to frame 1/4-28 x 1/2	AR	All
			BO 211788 Striker-door lock-RH	1-2	Bro, Sed, Coupes, CvBro
			BO 211789 Striker-door lock-LH	1-2	Bro, Sed, Coupes, CvBro
			BO 170441 Screw-door lock striker-lower 1/4-28 x 1-1/16	4	Bro, Sed, Coupes, CvBro
			BO 171163 Screw-door lock striker-upper 1/4-28 x 1-1/4	2-4	Bro, Sed, Coupes, CvBro
			BO 211976 Tapping plate-door lock striker-RH	1-2	Bro, Sed, Coupes, CvBro
			BO 211977 Tapping plate-door lock striker-LB	1-2	Bro, Sed, Coupes, CvBro
			BO 211974 Retainer-front-door lock striker tapping plate	2	Bro,Coupes,CvBro
			BO 211972 Retainer-front-door lock striker tapping plate	2	Sedan
			BO 211974 Retainer-rear-door lock striker tapping plate	2	Sedan
			BO 210858 Safety lock complete-front door Service	2	All
			BO 210854 Safety lock assy-less cylinder-front door	2	All
			BO 210889 Cylinder & keys assy-door safety lock Service	2	All
			BO 45986 Key-door safety lock Specify code No.	2	All
			BO 211926 Retainer-door safety lock	2	All
			BO 210959 Cylinder-door safety lock-not coded	2	All
			BO 211932 Remote control assembly-RH-front door	1	Bro, Coupes
			BO 211933 Remote control assembly- LH-front door	1	Bro, Coupes
			BO 211930 Remote control assembly-RH-front door	1	Sed
			BO 211931 Remote control assembly- LH-front door	1	Sed
			BO 215346 Remote control assembly-RH-front door	1	CvBro
			BO 215347 Remote control assembly- LH-front door	1	CvBro
			BO 211940 Remote control assembly-RH-rear door	1	481-483-491-493 Sedan
			BO 211941 Remote control assembly-LH-rear door	1	481-483-491-493 Sedan
			BO 211942 Remote control assembly-RH-rear door	1	482-484-492-494 Sedan
			BO 211943 Remote control assembly- LH-rear door	1	482-484-492-494 Sedan
			BO 171097 Bolt-remote control attaching 12-24 x 1/2	6	All exc Sedan
			BO 171467 Screw and lockwasher assy-rear door remote control	6	Sedan
			BO 211964 Link assembly-RH-rear door lock	1	Sedan
			BO 211965 Link assembly- LH-rear door lock	1	Sedan
			BO 171467 Screw and lockwasher assy-door lock link	AR	All
			BZ 170155 Plain washer-door remote link	2	Bro,Coupes,CvBro

DOORS

480-490 SERIES

EE

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
EE4-			DOOR LOCKS AND REMOTE CONTROLS (Cont'd)		
		BZ 170155	Plain washer-door remote link	4	Sed
		BO 217056	Bolt-rear door lock pivot	2	Sedan
		BO 171110	Lockwasher-rear door lock link pivot bolt 19/32	2	Sedan
		BO 211936	Clip-door lock remote control link retainer	3	Bro,Coupes
		BO 96089	Spring-door lock remote control link anti rattle	2-4	All
		BO 211984	Sleeve assembly-remote control silencer 24" long	2	Bro,Coupes,CvBro
		BO 211985	Sleeve assembly-remote control silencer 11" long	4	Sedan
		BO 170443	Washer-anti rattle-rear door remote lock link pivot	2	Sedan
EE7-			DOOR BUMPERS		
		BO 210888	Bumper-door-on center pillar	2	Sed
		BO 216527	Bumper-door	2	CvBro
		BO 171388	Screw-door bumper	2	CvBro
EE9-			DOOR WEATHERSTRIPS		
2	19	BO 217162	Weatherstrip-RH-door opening upper On body	1	Sedan
		BO 217163	Weatherstrip- LH-door opening upper On body	1	Sedan
		BO 217164	Weatherstrip-RH-door opening upper On body	1	Bro,Coupes
		BO 217165	Weatherstrip- LH-door opening upper On body	1	Bro,Coupes
		BO 217064	Weatherstrip-RH-windshield pillar On body	1	CvBro
		BO 217065	Weatherstrip- LH-windshield pillar On body	1	CvBro
		BO 217399	End-upper door opening weatherstrip Service	1	All for use with first dr opening type w/strip & 2nd type "S" rubber
8	19	BO 216852	Weatherstrip-RH- F door belt "S"	1	All exc CvBro
		BO 216853	Weatherstrip-LH-F door belt "S"	1	All exc CvBro
		BO 216858	Weatherstrip-RH-F door belt "S"	1	CvBro
		BO 216859	Weatherstrip-LH-F door belt "S"	1	CvBro
		BO 170958	Screw-F door belt weatherstrip	6	All
		BO 216854	Weatherstrip-F door-lower On door	2	All
		BO 216546	Weatherstrip-RH-F door opening-lower On pillar	1	All
		BO 216547	Weatherstrip- LH- F door opening-lower On pillar	1	All
		BO 170685	Screw- F door opening lower weatherstrip	16	All
5	19	BO 216360	Weatherstrip-RH-door opening rear On body	1	Bro,Coupes
		BO 216361	Weatherstrip-LH-door opening rear On body	1	Bro,Coupes
		BO 216362	Weatherstrip-RH-rear door opening rear On body	1	Sedan
		130 216363	Weatherstrip- LH-rear door opening rear On body	1	Sedan
		BO 213743	Weatherstrip-rear door-front On door	2	Sedan
		BO 217120	Weatherstrip-RH-door-rear On door	1	CvBro
		BO 217121	Weatherstrip- LH-door-rear On door	1	CvBro
		BO 171135	Screw-door rear weatherstrip	2	CvBro
		BO 170694	Screw-rear door opening weatherstrip	4	Sedan
		C 213711	Weatherstrip assy-F door bottom 1st type cloth covered	2	Sedan
		C 213712	Weatherstrip assy- F door bottom 1st type cloth covered	2	Bro,Coupes,CvBro
		C 213713	Weatherstrip assy-R door bottom 1st type cloth covered	2	Sedan
		C 217051	Windcord assy-F door bottom. 2 nd type leather covered	2	Sedan
		C 217052	Windcord assy-R door bottom 2nd type leather covered	2	Sedan
		C 217053	Windcord assy-door bottom 2nd type leather covered	2	Bro,Coupes,CvBro
		C 217291	Windcord assy-F door bottom 3rd type 1/8" core	2	Sedan
		C 217292	Windcord assy-R door bottom 3rd type 1/8" core	2	Sedan
		C 217293	Windcord assy-door bottom 3rd type 1/8" core	2	Bro,Coupes,CvBro
		NOTE: 217292 and 217292 windcord assemblies superseded 217051 and 217052 windcord assemblies on 491-493 Sedans with car 491-91140 and 492-494 Sedans with car 494-100991. 217293 superseded 217053 on 491-493 Bro,Coupes,CvBro with car 492-111296.			



Interior - Commodore Sedan

DOORS

480-490 SERIES

EE

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
EE9-			DOOR WEATHERSTRIPS (Cont'd)		
15	19	C 216166	Weatherstrip-RH-door panel bottom	1	Bro,Coupes,CvBro
		C 216167	Weatherstrip- LH-door panel bottom	1	Bro,Coupes,CvBro
		C 216168	Weatherstrip-RH- F door panel bottom	1	Sedan
		C 216169	Weatherstrip- LH- F door panel bottom	1	Sedan
16	19	C 216170	Weatherstrip-RH-R door panel bottom	1	Sedan
		C 216171	Weatherstrip- LH-R door panel bottom	1	Sedan
		C 216520	Weatherstrip-RH-door panel bottom	1	Bro,Coupes,CvBro to car 494-104492
		C 216521	Weatherstrip- LH-door panel bottom	1	Bro,Coupes,CvBro to car 494-104492
15	19	C 216522	Weatherstrip-RH- F door panel bottom	1	Sedan to car 491-106196
		C 216523	Weatherstrip- LH- F door panel bottom.	1	Sedan to car 491-106196
16	19	C 216524	Weatherstrip-RH-R door panel bottom	1	Sedan to car 491-106196
		C 216525	Weatherstrip- LH-R door panel bottom	1	Sedan to car 491-106196
		C 217002	Weatherstrip-RH-door panel bottom	1	Bro,Coupes,CvBro from car 494-104492 exc 105401-105491 inc
		C 217003	Weatherstrip- LH-door panel bottom	1	Bro,Coupes,CvBro from car 494-104492 exc 105401-105491 incl
15	19	C 217004	Weatherstrip-RH- F door panel bottom	1	Sedan from car 491-106196 exc 106600-107037 incl
		C 217005	Weatherstrip- LH- F door panel bottom	1	Sedan from car 491-106196 exc 106600-107037 incl
16	19	C 217006	Weatherstrip-RH-R door panel bottom	1	Sedan from car 491-106106 exc 106600-107037 incl
		C 217007	Weatherstrip- LH-R door panel bottom	1	Sedan from car 491-106196 exc 106600-107037 incl
			NOTE: Part numbers 216250 thru 216525 may be used for part numbers 217002 thru 217007 by cutting off rivets where holes are not provided; however, the later numbers may not be used for the previous unless door panel bottom molding retainers are changed. See Group PP3.		
		BO 70045	Rivet-door panel bottom weatherstrip	AR	All
		BO 171209	Plain washer-door panel bottom weatherstrip rivet	AR	All

FF

480-490 SERIES

WINDOWS

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
FF1-			WINDOW GLASS		
			Order glass from the nearest Pittsburgh Plate Glass Company warehouse or store, or from the nearest W. P. Fuller & Company branch.		
			Pittsburgh Plate Glass Company part numbers shown at the right		
			.		
		C 210512	Glass-windshield-RH 5154	1	All
		C 210513	Glass-windshield-LH 5155	1	All
		C 210873	Glass-front door wing 5147	2	All exc CvBro
		C 214957	Glass-front door wing	2	CvBro
		C 210880	Glass-front door window 5152	2	Bro, BsCpe, ClubCpe
		C 210877	Glass-front door window 5149	2	Sedan
		C 216418	Glass-door window	2	CvBro
		C 210875	Glass-rear door window 5151	2	Sedan
		C 210872	Glass-quarter window 5148	2	Sedan
		C 210881	Glass-quarter window 5146	2	Bro
		C 212472	Glass-quarter window 5150	2	BsCpe, ClubCpe
		C 216382	Glass-quarter window	2	CvBro
		C 210115	Glass-rear window 5153	1	Bro, Sed, BsCpe, ClubCpe
		208239	Glass-rear curtain-window	1	481-491-CvBro
			NOTE: Fold away window for 482-484-492-494 CvBro supplied in rear curtain assy. See Sec HH2.		
FF2-			FRONT DOOR WING FRICTION TYPE		
		BO 212204	Front door wing, retainer and weatherstrip complete-RH	1	481-483-491-493 Bro-Sed-Cpes to car 491-135086
		BO 217504	Front door wing assy-complete-RH	1	491-493 Bro-Sed-Cpes after car 491-135086
		BO 212205	Front door wing, retainer and weatherstrip complete-LH	1	491-493 Bro-Sed-Cpes to car 491-136969
		BO 217505	Front door wing assy-complete-LH	1	491-493 Bro-Sed-Cpes after car 491-136969
			NOTE: First and second type wings complete are interchangeable as units—Components are not interchangeable.		
		HA 216297	Vent wing rain shield kit Service	1	All
		BO 212220	Retainer assembly-front door wing-RH	1	491-493 Bro-Sed-Cpes to car 491-135086
		BO 217496	Retainer assembly-front door wing-RH	1	491-493 Bro-Sed-Cpes after car 491-135086
		BO 212221	Retainer assembly-front door wing-LH	1	491-493 Bro-Sed-Cpes to car 491-136969
		BO 217497	Retainer assembly-front door wing-LH	1	491-493 Bro-Sed-Cpes after car 491-136969
		BO 212234	Locking plate-front door wing	1	491-493 Bro-Sed-Cpes after car 491-136969
		BO 212224	Weatherstrip-front door wing-RH	1	491-493 Bro-Sed-Cpes after car 491-136969
		BO 212225	Weatherstrip-front door wing- LH	1	491-493 Bro-Sed-Cpes after car 491-136969
		BO 212238	Upper pivot-front door wing-RH	1	491-493 Bro-Sed-Cpes after car 491-136969
		BO 212239	Upper pivot-front door, wing-LH	1	491-493 Bro-Sed-Cpes after car 491-136969
		BO 171135	Screw-upper pivot	4	491-493 Bro-Sed-Cpes after car 491-136969
		BO 212270	Stop-lower pivot	2	491-493 Bro-Sed-Cpes after car 491-136969
		BO 212469	Stop-lower pivot	2	491-493 Bro-Sed-Cpes after car 491-136969

WINDOWS

480-490 SERIES

FF

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
FF2-			FRONT DOOR WING FRICTION TYPE (Cont'd)		
		BO 212272	Spring-lower pivot	2	491-493 Bro-Sed-Cpes after car 491-136969
		BO 171294	Nut-lower pivot	2	491-493 Bro-Sed-Cpes after car 491-136969
		BO 212212	Frame and glass assy-front door wing-RH	1	491-493 Bro-Sed-Cpes after car 491-136969
		BO 212213	Frame and glass assembly-front door wing- LH	1	481-483-491-493 Bro-Cpes-Sed
			Glass-front door wing See Group FF 1-		
		BO 212214	Frame assembly-front door wing glass-RH	1	481-483-491-493 Bro-Cpes-Sed
		BO 212215	Frame assembly-front door wing glass-LH	1	481-483-491-493-Bro-Cpes-Sed
		BO 212286	Socket-upper pivot-RH-1st type-see note below	1	481-483-491-493-Bro-Cpes-Sed
		BO 212287	Socket-upper pivot-LH-1st type-see note below	1	481-483-491-493 Bro-Cpes-Sed
		BO 212364	Socket-upper pivot-RH-2nd type-see note below	1	481-483-491-493 Bro-Cpes-Sed
		BO 212365	Socket-upper pivot-LH-2nd type-see note below	1	481-483-491-493 Bro-Cpes-Sed
			NOTE: 1st and 2nd type upper pivot sockets are not interchangeable, but the frame assemblies of which they are a part are interchangeable.		
		BO 212282	Pivot-lower-RH	1	481-483-491-493 Bro-Cpes-Sed
		BO 212283	Pivot-lower-LH	1	481-483-491-493 Bro-Cpes-Sed
		BO 136542	Locking handle-RH	1	481-483-491-493 Bro-Cpes-Sed
		BO 136543	Locking handle- LH	1	481-483-491-493 Bro-Cpes-Sed
		BO 141841	Shaft and bracket assembly-locking handle	2	481-483-491-493 Bro-Cpes-Sed
		BO 126419	Pin-locking handle	2	481-483-491-493 Bro-Cpes-Sed
		BO 136841	Knob-locking handle	2	481-483-491-493 Bro-Cpes-Sed
		BO 126437	Tension washer-locking handle	2	481-483-491-493 Bro-Cpes-Sed
		BO 136840	Plunger-locking handle	2	481-483-491-493 Bro-Cpes-Sed
		BO 126378	Spring-locking handle plunger	2	481-483-491-493 Bro-Cpes-Sed
		BO 212184	Center bar and weatherstrip assy-RH-wing-1st type	1	481-483-491-493 Bro-Cpes-Sed
		BO 217494	Center bar and weatherstrip assy-RH-wing-2nd type	1	491-493 Bro-Cpes-Sed
		BO 212185	Center bar and weatherstrip assy-LH-wing-1st type	1	481-483-491-493 Bro-Cpes-Sed
		BO 217495	Center bar and weatherstrip assy-LH-wing-2nd type	1	491-493 Bro-Sed-Cpes
		BO 212370	Weatherstrip-wing center bar	2	481-483-491-493 Bro-Cpes-Sed
		C 212265	Glass run-wdo center bar	2	481-483-491-493 Bro-Cpes-Sed
		BO 70079	Rivet-wdo center bar glass run 9/64 x 3/16	2	481-483-491-493 Bro-Cpes-Sed
		BO 171098	Screw-wdo center bar bracket 1/4-28 x 5/8	4	481-483-491-493 Bro-Cpes-Sed
		BO 170987	Screw-upper-wdo center bar	2	481-483-491-493 Bro-Cpes-Sed
		BO 171160	Screw-upper-wing to door inner panel #8 x 7/8 SM	2	481-483-491-493 Bro-Cpes-Sed
		BO 171023	Screw-lower-wing to door inner panel 10-32 x 5/8	2	481-483-491-493 Bro-Cpes-Sed

FF		480-490 SERIES			WINDOWS
Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
FF2-			FRONT DOOR WING FRICTION TYPE (Cont'd)		
		BO 170395	Lockwasher-wing to door inner panel screw		481-483-491-493 Bro-Sed-Cpes
		BO 216860	Drain trough-RH-front door wing On inner pan		481-483-491-493 Bro-Sed-Cpes after car 491-96306 exc 96731-96820 incl
		BO 216861	Drain trough- LH-front door wing		481-483-491-493 Bro-Sed-Cpes after car 491-96306 exc 96731-96820 incl
		BO 170519	Screw-drain trough attaching-front		481-483-491-493 Bro-Sed-Cpes exc 96731-96820 incl
FF3-		171267	Screw-drain trough attaching-rear		481-483-491-493 Bro-Sed-Cpes
			FRONT DOOR WING-CRANK TYPE		
			Used on 482-484-492-494 Bro-Sed-ClubCpe, 481-482-484-491-492-494 CvBro.		
		BO 212200	Front door wing, retainer and weatherstrip complete-RH		482-484-492-494 exc CvBro to car 491-141423
		BO 217500	Front door wing complete-second type		492-494 exc CvBro after car 491-141423
		BO 212201	Front door wing, retainer and weatherstrip complete-LH		482-484-492-494 exc CvBro to car 491-141423
		BO 217501	Front door wing complete		492-494 exc CvBro after car 491-141423
			NOTE: 1st and 2nd type wings interchangeable as units—Components of each are not interchangeable.		
		HA 216297	Vent wing rainshield kit Service		All
		BO 212218	Retainer assembly-front door wing-RH		482-484-492-494 exc CvBro to car 491-141423
		BO 212219	Retainer assembly-front door wing-LH		482-484-492-494 exc CvBro to car 491-141423
		BO 212222	Weatherstrip-front door wing-RH		482-484-492-494 exc CvBro
		BO 212223	Weatherstrip-front door wing- LH		482-484-492-494 exc CvBro
		BZ 1349	Spacer-wing weatherstrip retainer to center bar		482-484-492-494 exc CvBro
		BO 212238	Upper pivot-front door wing-RH		482-484-492-494 exc CvBro
		BO 212239	Upper pivot-front door wing-LH		482-484-492-494 exc CvBro
		BO 171135	Screw-upper pivot		482-484-492-494 exc CvBro
		BO 212208	Frame and glass assy-front door wing-RH		482-484-492-494 exc CvBro
		BO 212209	Frame and glass assy-front door wing-LH		482-484-492-494 exc CvBro
			Glass-front door wing See Group FF1-		
		BO 212210	Frame assy-front door wing glass-RH		482-484-492-494 exc CvBro
		BO 212211	Frame assy-front door wing glass- LH		482-484-492-494 exc CvBro

FF

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
FF3-			FRONT DOOR WING-CRANK TYPE (Cont'd)		
		BO 212286	Socket-upper pivot-RH-1st type-see note below	1	482-484-492-494 exc CvBro
		BO 212287	Socket-upper pivot-LH-1st type-see note below	1	482-484-492-494 exc CvBro
		BO 212364	Socket-upper pivot-RH-2nd type-see note below	1	482-484-492-494 exc CvBro
		BO 212365	Socket-upper pivot- LH-2nd type-see note below	1	482-484-492-494 exc CvBro
			NOTE: 1st and 2nd type upper pivot sockets are not interchangeable, but the frame assemblies of which they are a part are interchangeable		
15	15	BO 212284	Pivot-lower-RH	1	482-484-492-494 exc CvBro
		BO 212285	Pivot-lower- LH	1	482-484-492-494 exc CvBro
		BO 212184	Center bar and weatherstrip assy-RH-door wdo	1	482-484-492-494 exc CvBro to car 491-141423
		BO 217494	Center bar and weatherstrip assy-RH-door wdo	1	492-494 after car 491-141423
		BO 212185	Center bar and weatherstrip assy-LH-door wdo	1	482-484-492-494 exc CvBro to car 491-141423
		BO 217495	Center bar and weatherstrip assy- LH-door wdo	1	492-494 after car 491-141423
		BO 212370	Weatherstrip-door wdo center bar	2	482-484-492-494 exc CvBro
		BO 212265	Glass run-door wdo center bar	2	482-484-492-494 exc CvBro
		BO 70079	Rivet-door wdo center bar glass run	2	482-484-492-494 exc CvBro
		BO 171098	Screw-door wdo center bar bracket	4	482-484-492-494 exc CvBro
		BO 170987	Screw-center bar-upper	2	482-484-492-494 exc CvBro
		171267	Screw-lower pivot to regulator	2	482-484-492-494
		BO 216860	Drain trough-RH-front door wing	1	492-494 after car 491-96306
		BO 216861	Drain trough-LH-front door wing	1	492-494 after car 491-96306
		BO 170519	Screw-drain trough attaching-front	2	492-494 after car 491-96306
		171267	Screw-drain trough attaching-rear	2	492-494 after car 491-96306
		BO 214952	Glass and frame assembly-door wing-RH	1	CvBro
		BO 214953	Glass and frame assembly-door wing- LH	1	CvBro
			Glass-door wing		
		BO 214950	Frame assembly-door wing-glass-RH	1	CvBro
		BO 214951	Frame assembly-door wing-glass-LH	1	CvBro
		BO 214946	Lower pivot-door wing-RH	1	CvBro
		BO 214947	Lower pivot-door wing- LH	1	CvBro
		BO 212768	Socket assembly-door wing upper pivot-RH	1	CvBro
		BO 212769	Socket assembly-door wing upper pivot-LH	1	CvBro
		BO 214954	Weatherstrip-door wing-RH	1	CvBro
		BO 214955	Weatherstrip-door wing- LH	1	CvBro
		BO 214956	Guide-door wing glass frame	2	CvBro
		BO 171258	Screw-door wing glass frame guide	4	CvBro
		BO 170395	Lockwasher-door wing glass frame guide screw	4	CvBro
		BO 108907	Upper pivot-door wing	2	CvBro
		BO 108510	Shim-door wing upper pivot	Thin AR	CvBro
		BO 108511	Shim-door wing upper pivot	Thick AR	CvBro
		BO 71395	Lockwasher-door wing upper pivot	1/4 1	CvBro

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
FF3-		FRONT DOOR WING-CRANK TYPE (Cont'd)			
		BO 215174	Cradle-door wing-RH	1	CvBro
		BO 215175	Cradle-door wing-LH	1	CvBro
		BZ 170942	Shim-door wing cradle-thin	AR	CvBro
		BO 71356	Shim-door wing cradle-thick	2	CvBro
		BO 216998	Weatherstrip-door wing cradle to belt molding-RH	1	CvBro
		BO 216999	Weatherstrip-door wing cradle to belt molding-LH	1	CvBro
		BX 170277	Screw-door wing cradle	4	CvBro
		BO 170968	Screw-door wing cradle	2	CvBro
		BZ 71126	Lockwasher-door wing cradle front screw	4	CvBro
		BO 71730	Lockwasher-door wing cradle rear screw	2	CvBro
		BO 170982	Plain washer-door wing cradle rear screw	2	CvBro
			Front		
			Rear		
			5/16 ext tooth		
			1/4 ext tooth		
		BZ 171025	Plain washer-door wing cradle screw	4	CvBro
		BO 12481	Nut-door wing cradle screw	4	CvBro
		C 214962	Center bar and weatherstrip assy-RH	1	CvBro
		C 214963	Center bar and weatherstrip assy-LH	1	CvBro
		BO 217124	Weatherstrip-center bar	2	CvBro
		BO 216892	Glass run-center bar	2	CvBro
		BO 171235	Rivet-center bar glass run	2	CvBro
		BO 70042	Rivet-center bar	2	CvBro
		BO 171236	Screw-center bar	6	CvBro
		BT 71499	Plain washer-center bar	6	CvBro
		BO 171098	Screw-center bar bracket	2	CvBro
			8-32 x 1/2		
			1/4-28 x 5/8		
FF4-		FRONT DOOR WINDOW			
			Glass-front door window		
			See Group FF 1-		
		BO 216419	Weatherseal-door window glass	2	CvBro
		BO 216420	Weatherseal-door window glass	2	CvBro
			Upper		
			Lower		
		BO 211570	Rest channel and roller guide assy-front door window-RH. Rest	1	Bro,Coupes
		BO 211571	channel and roller guide assy-front door window-LH.	1	Bro,Coupes
		BO 211572	Rest channel assy-front door window-RH	1	Sed
		BO 211573	Rest channel assy-front door window-LH	1	Sed
		C 216394	Rest channel and brackets assy-door window-RH	1	CvBro
		C 216395	Rest channel and brackets assy-door window-LH	1	CvBro
		BO 216405	Tapping plate-door window rest channel roller bracket	2	CvBro
		BO 217068	Weatherseal-front door window rest channel-RH	1	Bro,Coupes
		BO 217069	Weatherseal-front door window rest channel-LH	1	Bro,Coupes
		BO 217066	Weatherseal-front door window rest channel-RH	1	Sed
		BO 217067	Weatherseal-front door window rest channel-LH	1	Sed
		C 216412	Frame assy-door window-RH	1	CvBro
		C 216413	Frame assy-door window-LH	1	CvBro
		BO 171344	Screw-door window frame attaching	10	CvBro
		BO 216408	Roller assembly-door window	8	CvBro
		BO 216409	Spring-door window roller	2	CvBro
		BO 216410	Retainer-door window roller	2	CvBro
		BO 171345	Screw-door window roller retainer	2	CvBro
		BO 171346	Nut-door window roller retainer screw	2	CvBro
		BZ 71712	Lockwasher-door window roller retainer screw	2	CvBro
		C 211066	Glass run assembly-front door window-RH	1	Bro,Coupes
		C 211067	Glass run assembly-front door window- LH	1	Bro,Coupes
		C 211062	Glass run assembly-front door window-RH	1	Sed
		C 211063	Glass run assembly-front door window- LH	1	Sed
		BO 211068	Clip-front door window glass run	AR	All exc CvBro
		BO 210282	Channel-upper RH-front door window glass run	1	Bro,Coupes
		BO 210283	Channel-upper LH-front door window glass run	1	Bro,Coupes
		BO 210292	Channel-upper RH-front door window glass run	1	Sed
		BO 210293	Channel-upper LH-front door window glass run	1	Sed
		BO 217390	Channel assy-lower RH-front door window glass run	1	All exc CvBro All
		BO 217391	Channel assy-lower LH-front door window glass run	1	exc CvBro
		BO 215172	Channel assy-door window glass run-RH	1	CvBro
		BO 215173	Channel assy-door window glass run-LH	1	CvBro

WINDOWS

480-490 SERIES

FF

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
FF4-		.	FRONT DOOR WINDOW (Cont'd)		
		BO 170538	Screw-upper channel brkt #10 x 3/8 SM	AR	All exc CvBro
		BO 171098	Screw-lower channel brkt 1/4-28 x 5/8	AR	All
		BO 170982	Plain washer-lower channel screw	AR	All
		BO 170344	Clinch nut-lower channel	AR	All
		BO 170538	Screw-glass run channel upper bracket	2	CvBro
		BO 171098	Screw-glass run channel lower bracket	2	CvBro
		BO 170982	Plain washer-lower bracket screw	2	CvBro
		BO 170178	Spacer-door inner panel channel bracket	2	CvBro
		C 212380	Weatherstrip-inner RH-front door window belt	1	Bro,Coupes
		C 212381	Weatherstrip-inner LH-front door window belt	1	Bro,Coupes
		C 212382	Weatherstrip-inner RH-front door window belt	1	Sed
		C 212383	Weatherstrip-inner LH-front door window belt	1	Sed
		C 215261	Weatherstrip-inner-door window belt-LH	1	CvBro
		C 215364	Weatherstrip-inner-door window belt-RH	1	CvBro
		C 212381	Weatherstrip-outer RH-front door window belt	1	Bro,Coupes
		C 212380	Weatherstrip-outer LH-front door window belt	1	Bro,Coupes
		C 212383	Weatherstrip-outer RH-front door window belt	1	Sed,Cab,CabPu
		C 212382	Weatherstrip-outer LH-front door window belt	1	Sed,Cab,CabPu
		BO 170474	Staple-belt weatherstrip Service	AR	All
		BO 215191	Bumper-door window stop	4	CvBro hyd window control
		BO 71443	Nut-door window stop bumper	4	CvBro hyd window control
		BO 71730	Lockwasher-door window stop bumper nut	4	CvBro hyd window control
		BO 215190	Tapping plate-door window stop	4	CvBro hyd window control
		BO 170958	Screw-door window stop tapping plate	8	CvBro hyd window control
FF7-			REAR DOOR WINDOW		
			Glass-rear door window See Group FF1-		
		BO 211574	Rest channel assy-rear door window-RH	1	Sedan
		BO 211575	Rest channel assy-rear door window- LH	1	Sedan
		BO 216941	Weatherseal-rear door window rest channel	2	Sedan
		C 212048	Glass run assembly-rear door window-RH	1	Sedan
		C 212049	Glass run assembly-rear door window-LH	1	Sedan
		BO 211069	Clip-rear door window glass run	AR	Sedan
		BO 210278	Channel-upper RH-rear door window glass run	1	Sedan
		BO 210279	Channel-upper LH-rear door window glass run	1	Sedan
		BO 212086	Channel assy-lower front RH-rear door window glass run.	1	Sedan
		BO 212087	Channel assy-lower front LH-rear door window glass run.	1	Sedan
		BO 212088	Channel assy-lower rear RH-rear door window glass run	1	Sedan
		BO 212089	Channel assy-lower rear LH-rear door window glass run	1	Sedan
		BO 170538	Screw-upper channel #10 x 3/8 SM	AR	Sedan
		BO 171098	Screw-lower channel 1/4-28 x 5/8	AR	Sedan
		BO 170982	Plain washer-lower channel screw	AR	Sedan
		BO 170344	Clinch nut-lower channel	AR	Sedan
		C 212384	Weatherstrip-inner-rear door window belt	2	Sedan
		C 212384	Weatherstrip-outer-rear door window belt	2	Sedan
		BO 170474.	Staple-belt weatherstrip	AR	Sedan
ff8-			QUARTER WINDOW-WING TYPE		
			Used on Sedan		
		BO 212428	Wing and weatherstrip retainer complete-RH quarter	1	Sedan
		BO 212429	Wing and weatherstrip retainer complete-LH quarter	1	Sedan
		BO 212440	Weatherstrip retainer assembly-quarter wing-RH	1	Sedan
		BO 212441	Weatherstrip retainer assembly-quarter wing-LH	1	Sedan
		BO 212234	Locking plate-quarter wing	2	Sedan
		BO 212080	Bracket-retainer support	2	Sedan
		BO 212443	Clip-retainer	6	Sedan

FF

480-490 SERIES

WINDOWS

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
FF8-			QUARTER WINDOW-WING TYPE (Cont'd)		
			Used on Sedan		
		BO 212467	Clip-retainer	2	Sedan
		BO 170958	Screw-retainer clip	8	Sedan
		BO 212444	Weatherstrip-quarter wing-RH	1	Sedan
		BO 212445	Weatherstrip-quarter wing-LH	1	Sedan
		BO 212469	Pivot stop-lower-quarter wing	4	Sedan
		BO 212272	Spring-lower pivot stop	2	Sedan
		BO 171294	Nut-lower pivot	2	Sedan
		BO 212462	Pivot-upper-quarter wing	2	Sedan
		BO 212464	Retainer-upper pivot	2	Sedan
		BO 171135	Screw-upper pivot retainer	2	Sedan
			#8 x 3/8 SM		
		BO 212432	Frame and glass assy-quarter wing-RH	1	Sedan
		BO 212433	Frame and glass assy-quarter wing-LH	1	Sedan
			Glass-quarter window		
			See Group FF1-		
		BO 212434	Frame assembly-quarter wing glass-RH	1	Sedan
		BO 212435	Frame assembly-quarter wing glass-LH	1	Sedan
		BO 212838	Pivot-lower-quarter wing-RH	1	Sedan
		BO 212839	Pivot-lower-quarter wing-LH	1	Sedan
		BO 212465	Socket-quarter wing-pivot	2	Sedan
		BO 212328	Locking handle and bracket assy-quarter wing-RH	1	Sedan
		BO 212329	Locking handle and bracket assy-quarter wing- LH	1	Sedan
		BO 217488	Locking handle-RH-quarter wing	1	Sedan
		BO 217489	Locking handle- LH-quarter wing	1	Sedan
		BO 126437	Spring washer-quarter wing handle	2	Sedan
		BO 126419	Pin-quarter wing locking handle	2	Sedan
		BO 171426	Rivet-quarter wing upper & lower pivot socket	8	Sedan
		BO 211150	Water baffle-quarter window	2	Sedan
		BO 211151	Support-quarter window water baffle	2	Sedan
			QUARTER WINDOW-EXCEPT SEDAN		
			Stationary quarter window used on BSCpe.		
			Sliding quarter window used on ClubCpe.		
			Hinged quarter window used on CvBro.		
		BO 212828	Support and silencer assy-quarter window glass		BsCpe
		BO 171118	Screw-quarter window glass support 8/32 x 5/8		BsCpe
		BZ 71712	Lockwasher-support screw		BsCpe
		BO 171117	Plain washer-support screw		BsCpe
		BO 211708	Rest channel & drain trough assy-quarter window-RH		Bro
		BO 211709	Rest channel & drain trough assy-quarter window- LH		Bro
		BO 211668	Rest channel & drain trough assy-quarter window-RH		ClubCpe
		BO 211669	Rest channel & drain trough assy-quarter window-RH		ClubCpe
		BO 216944	Weatherseal-quarter window rest channel		Bro
		BO 216943	Weatherseal-quarter window rest channel		BsCpe,ClubCpe
		C 212076	Glass run assy-quarter window-RH		Bro to 491-128950
		C 217518	Glass run assy-quarter window-RH		Bro after 491-128950
		C 212077	Glass run assy-quarter window-LH		Bro to 491-128950
		C 217519	Glass run assy-quarter window-LH		Bro after 491-128950
FF9-			NOTE: New quarter window glass run assemblies and upper glass run channels were effective on Broughams with car No. 491-128950. Approximately 60 Broughams having the first type glass runs and upper channels were produced subsequent to the above car number.		
			1st and 2nd type glass runs and channels are not interchangeable due to relocation of clips and the use of additional clips.		

WINDOWS

480-490 SERIES

FF

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
FF9-			QUARTER WINDOW-EXCEPT SEDAN (Cont'd)		
		C 212476	Glass run assy-quarter window-RH	1	ClubCpe to 494-158568
		C 217514	Glass run assy-quarter window-RH	1	ClubCpe after 494-158568
		C 212477	Glass run assy-quarter window-LH	1	ClubCpe to 494-188568
		C 217515	Glass run assy-quarter window- LH	1	ClubCpe after-494-158568
		C 212896	Glass run assy-quarter window-RH	1	BsCpe to 491-139040
		C 217510	Glass run assy-quarter window-RH	1	BsCpe after 491-139240
		C 212897	Glass run assy-quarter window-LH	1	BsCpe to 491-139240
		C 217511	Glass run assy-quarter window-LH	1	BsCpe after 491-139240
		BO 211069	Clip-quarter window glass run	AR	All exc CvBro-Sedan
		BO 211030	Channel-upper RH-quarter window glass run	1	Bro to 491-128950
		BO 217522	Channel-upper RH-quarter window glass run	1	Bro after 491-128950
		BO 211031	Channel-upper LH-quarter window glass run	1	Bro to 491-128950
		BO 217523	Channel-upper LH-quarter window glass run	1	Bro after 491-128950
		BO 211556	Channel-upper RH-quarter window glass run	1	BsCpe to 491-139240
		BO 217520	Channel-upper RH-quarter window glass run	1	BsCpe after 491-139240
		BO 211557	Channel-upper LH-quarter window glass run	1	BsCpe to 491-139240
		BO 217521	Channel-upper LH-quarter window glass run	1	BsCpe after 491-139240
		BO 211556	Channel-upper RH-quarter window glass run	1	ClubCpe to 494-158568
		BO 217520	Channel-upper RH-quarter window glass run	1	ClubCpe after 494-158568
		BO 211557	Channel-upper LH-quarter window glass run	1	ClubCpe to 494-158568
		BO 217521	Channel-upper LH-quarter window glass run	1	ClubCpe after 494-158568
		BO 212366	Channel assy-lower front RH-qr window glass run	1	Bro,ClubCpe
		BO 212367	Channel assy-lower front LH-qr window glass run	1	Bro,ClubCpe
		BO 216792	Channel assy-lower rear RH-qr window glass run	1	Bro
		BO 216793	Channel assy-lower rear LH-qr window glass run	1	Bro
		BO 212934	Channel assy-lower rear RH-qr window glass run	1	ClubCpe, BsCpe
		BO 212935	Channel assy-lower rear LH-qr window glass run	1	ClubCpe, BsCpe
		BO 170519	Screw-quarter window glass run lower channel	AR	Bro,Coupes
		BO 171098	Screw-quarter window glass run lower channel	AR	Bro,Coupes
		BO 170982	Plain washer-qr window glass run lower channel	AR	Bro,Coupes
		BO 170344	Clinch nut-qr window glass run lower channel	AR	Bro,Coupes
		C 212388	Weatherstrip-inner RH-quarter window belt	2	Bro
		C 212389	Weatherstrip-inner LH-quarter window belt	2	Bro
		C 212930	Weatherstrip-inner RH-quarter window belt	2	BsCpe,ClubCpe
		C 212931	Weatherstrip-inner LH-quarter window belt	2	BsCpe,ClubCpe
		C 212389	Weatherstrip-outer RH-quarter window belt	2	Bro
		C 212388	Weatherstrip-outer LB-quarter window belt	2	Bro
		C 212931	Weatherstrip-outer RH-quarter window belt	2	BsCpe,ClubCpe
		C 212930	Weatherstrip-outer LH-quarter window belt	2	BsCpe,ClubCpe
		C 214930	Quarter window assembly-RH	1	CvBro
		C 214931	Quarter window assembly- LH	1	CvBro
		C 214932	Frame assembly-quarter-window-RH	1	CvBro
		C 214933	Frame assembly-quarter-window-LH	1	CvBro
		BO 171344	Screw-quarter window frame channel	12	CvBro
		BO 216380	Roller assembly-quarter window frame-RH	1	CvBro
		BO 216381	Roller assembly-quarter window frame-LH	1	CvBro
33	21		Glass-quarter window	See Group FF-	
BO 216383	Weatherseal-quarter window glass	2	CvBro		
BO 214934	Hinge-quarter window-RH	1	CvBro		
BO 220628	Hinge-quarter window-RH	Service	CvBro (threaded hole offset)		
BO 214935	Hinge-quarter window-LH	1	CvBro		
BO 220629	Hinge-quarter window-LH	Service	CvBro (threaded hole offset)		
BO 214936	Bracket-quarter window hinge	2	CvBro		
BO 171348	Rivet-quarter window hinge bracket	6	CvBro		
BO 214937	Pin-quarter window hinge to window	2	CvBro		
BO 171253	Retaining pin-hinge to window pin	2	CvBro		
BO 216602	Weatherstrip-quarter window-front-RH	1	CvBro		
BO 216603	Weatherstrip-quarter window-front-LH	1	CvBro		
171374	Screw-quarter window front weatherstrip	212	CvBro		
BO 171402	Screw-quarter window front weatherstrip	2	CvBro		
BO 214991	Screw-quarter window hinge pivot	2	CvBro		
BO 215229	Lockplate-quarter window hinge pivot screw	2	CvBro		
C 215224	Channel assembly-quarter window glass run-RH	1	CvBro		
C 215225	Channel assembly-quarter window glass run-LH	1	CvBro		

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
FF9-			QUARTER WINDOW-EXCEPT SEDAN (Cont'd)		
		BO 171098	Screw-glass run channel bracket	2	CvBro
		BO 170982	Plain washer-glass run channel bracket screw	2	CvBro
		BO 71717	Bolt-glass run channel upper bracket	2	CvBro
		BO 170330	Lockwasher-glass channel upper bracket bolt	2	CvBro
		BO 71717	Bolt-glass run channel center bracket	2	CvBro
		BO 71443	Nut-glass run channel center bracket bolt	2	CvBro
		BO 170330	Lockwasher-glass run channel center bracket bolt	2	CvBro
		BO 215307	Weatherstrip-quarter window belt Inner	2	CvBro
		BO 216732	Weatherstrip-quarter window belt Outer	2	CvBro
		BO 212264	Retainer-quarter window belt outer W/strip	2	CvBro
		BO 171279	Screw-quarter window belt W/strip retainer	8	CvBro
FF10-			REAR WINDOW		
		BO 210509	Weatherstrip-rear window glass Reveal moldings-rear window Glass-rear window	1	Bro,Sed,BsCpe,ClubCpe
			See Group PP4- See Group FF1-		
		HA 212457	Wiper kit-rear window	1	All
		BO 216872	Control-rear window wiper	1	All
		HA 212361	Venetian sun shade kit	1	Bro-Sedan
FF11-			WINDOW REGULATORS		
			Hydraulic window control standard on 482-484 CvBro, optional on 481 CvBro.		
		BO 212320	Regulator assembly-front door wing-RH	1	482-484-492-494
		BO 212321	Regulator assembly-front door wing- LH	1	482-484-492-494
		BO 214992	Regulator assembly-front door wing-RH	1	481-491 CvBro
		BO 214993	Regulator assembly-front door wing-LH	1	481-491 CvBro
		BO 171098	Bolt-door wing regulator attaching	4	All with crank type wing
		BO 170965	Plain washer-door wing regulator attaching bolt	4	All with crank type wing exc CvBro
		BO 170982	Plain washer-door wing regulator attaching bolt	4	All CvBro
		BO 211660	Regulator assembly-front door window-RH	1	Sed
		BO 211661	Regulator assembly-front door window-LH	1	Sed
		BO 211662	Regulator assembly-door window-RH	1	Bro,BsCpe,ClubCpe
		BO 211663	Regulator assembly-door window-LH	1	Bro,BsCpe,ClubCpe
		BO 211724	Regulator assembly-door window-RH	1	481 CvBro manual control
		BO 211725	Regulator assembly-door window-LH	1	481 CvBro manual control
		BO 214980	Regulator assembly-door window-RH	1	CvBro hydraulic control
		BO 214981	Regulator assembly-door window- LH	1	CvBro hydraulic control
		BO 214982	Frame assembly-door window regulator-RH	1	CvBro hydraulic control
		BO 214983	Frame assembly-door window regulator-LH	1	CvBro hydraulic control
		BO 214986	Cylinder assembly-door window regulator	2	CvBro hydraulic control
		BO 214984	Spring-door window regulator	2	CvBro hydraulic control
		BO 214985	Spring-door window regulator	2	CvBro hydraulic control
		BO 215246	Clip-door window regulator arm	4	CvBro hydraulic control
		BO 302029	Tube assy-RH-cylinder to hose		CvBro hydraulic windows
		BO 302016	Tube assy-LH-cylinder to hose		CvBro hydraulic windows
		C 302026	Flexible hose-RH-tee to tube-thru door		CvBro hydraulic windows
		C 302044	Flexible hose-LH-tee to tube-thru door		CvBro hydraulic windows
		BO 302027	Conduit-window lift hose & wire-thru door		CvBro hydraulic windows
		BO 302041	Clamp-window lift hose & wire conduit		CvBro hydraulic windows
		BO 170060	Screw-window lift hose & wire conduit clamp		CvBro hydraulic windows
		BO 302287	Switch-RH-single-door window operating		CvBro hydraulic windows
		BO 302286	Switch-LH-multiple-door window operating		CvBro hydraulic windows

WINDOWS

480-490 SERIES

FF

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
FF11-			WINDOW REGULATORS (Cont'd)		
		BO 302339	Spring-attaching	2-4	All
		BO 302340	Spring-locking	2-4	All
		BO 302343	Switch assy-multiple	1	For 302286
		BO 302338	Switch assy-door wdo-single	1	For 302287
		BO 302341	Toggle pin	2-4	All
		BO 302342	Cover-single switch	1	All
		BO 302344	Cover-multiple switch	1	All
		BO 302038	Plate-multiple switch	1	All
		BO 302040	Plate-single switch	1	All
		BO 171097	Screw-door window regulator	8	All manual control
		BO 12481	Nut-door window hydraulic regulator stud	4	CvBro hydraulic control
		BZ 71126	Lockwasher-door window hydraulic regulator stud	4	CvBro hydraulic control
		BO 70403	Plain washer-door window hydraulic regulator stud	4	CvBro hydraulic control
		BO 171161	Bolt-door window hydraulic reg to inner panel	2	CvBro hydraulic control
		BO 170330	Lockwasher-door window hydraulic reg to inner panel	2	CvBro hydraulic control
		BO 215348	Tie bar assembly-door window reg roller guide-RH	1	CvBro hydraulic window reg
		BO 2153491	Tie bar assembly-door window reg roller guide-LH	1	CvBro hydraulic window reg
		BO 215350	Tie bar assembly-door window reg roller guide	2	481 CvBro manual control
		BO 170968	Bolt-roller guide tie bar	4	CvBro
		BO 71443	Nut-roller guide tie bar bolt	4	CvBro
		BO 170330	Lockwasher-roller guide tie bar bolt	4	CvBro
		BO 170982	Spacer-roller guide tie bar to window	4	CvBro
		BO 211664	Cross arm assembly-door window regulator-RH	1	Bro,Coupes,CvBro manual
		BO 2116651	Cross arm assembly-door window regulator-LH	1	Bro,Coupes,CvBro manual
		BO 171097	Screw-door window regulator cross arm	AR	Bro,Coupes,CvBro manual
		BO 170965	Plain washer-cross arm screw	4	Bro,Coupes,CvBro manual
		BO 211657	Clip-door window regulator link roller stud	2	Bro,Coupes,CvBro manual
		BO 171054	Plain washer-door window regulator link roller stud clip .	2	Bro,Coupes,CvBro manual
		BO 211581	Guide-window regulator pivot	2	Sed
		BO 211650	Regulator assembly-rear door window-RH	1	Sedan
		BO 211651	Regulator assembly-rear door window-LH	1	Sedan
		BO 171097	Screw-rear door window regulator	8	Sedan
		BO 213592	Bracket-door window regulator-manual	2	481 CvBro manual control
		BO 215180	Bracket-lower-door window hydraulic regulator	2	CvBro hydraulic control
		BO 170538	Screw-door window regulator bracket	4	481 CvBro manual control
		BO 171320	Screw-door window regulator lower bracket	6	CvBro hydraulic control
		BO 12481	Nut-door window regulator lower bracket screw	6	CvBro hydraulic control
		BZ 71126	Lockwasher-door window regulator lower bracket screw	6	CvBro hydraulic control
		BO 211552	Regulator assembly-quarter window-RH	1	Bro,ClubCpe
		BO 211553	Regulator assembly-quarter window-LH	1	Bro,ClubCpe
		BO 217058	Regulator assembly-quarter window-RH	1	481-491 CvBro manual control
		BO 217059	Regulator assembly-quarter window-LH	1	481-491 CvBro manual control
		BO 215240	Regulator assembly-quarter window-RH	1	CvBro hydraulic control
		BO 215241	Regulator assembly-quarter window-LH	1	CvBro hydraulic control
		BO 215242	Frame assembly-quarter window- regulator- RH	1	CvBro hydraulic control
		BO 215243	Frame assembly-quarter window regulator-LH	1	CvBro hydraulic control
		BO 215244	Cylinder assembly-quarter window regulator	2	CvBro hydraulic control
		BO 215245	Spring-quarter window regulator	2	CvBro hydraulic control
		BO 215246	Clip-quarter window regulator arm	4	CvBro hydraulic control
		BO 302032	Tube assy-RH-tee to qtr wdo operating cylinder	1	All hydraulic windows
		BO 302025	Tube assy- LH-tee to qtr wdo operating cylinder	1	All hydraulic windows
		BO 302287	Switch-single-quarter window operating	2	All hydraulic windows
		BO 302339	Spring-attaching	4	All hydraulic windows
		BO 302340	Spring-locking	4	All hydraulic windows
		BO 302338	Switch assy-single	2	All hydraulic windows
		BO 302341	Toggle pin	4	All hydraulic windows
		BO 302342	Cover-single switch	2	All hydraulic windows
		BO 302040	Plate-single switch	2	All hydraulic windows
		BO 212344	Guide-quarter window regulator	2	Bro,ClubCpe
		BO 171265	Screw-quarter window regulator guide	4	Bro,ClubCpe

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
FF11-			WINDOW REGULATORS (Cont'd)		
		BO 170395	Lockwasher-quarter window regulator guide screw	4	Bro, ClubCpe
		BO 171097	Screw-quarter window regulator	8	Bro, ClubCpe, CvBro manual
		BO 171329	Bolt-quarter window hydraulic regulator	6	CvBro hydraulic control
		BO 170965	Plain washer-quarter window hydraulic regulator bolt	6	CvBro hydraulic control
		BO 171331	Clip nut-quarter window hydraulic regulator bolt-upper	4	CvBro hydraulic control
		BO 171330	Clip nut-quarter window hydraulic regulator bolt-lower	2	CvBro hydraulic control
		BO 216608	Regulator panel assembly-quarter window-RH	1	CvBro
		BO 216609	Regulator panel assembly-quarter window-LH	1	CvBro
		BO 171013	Bolt-quarter window regulator panel	4	CvBro
		BO 171409	Clip nut-quarter window regulator panel bolt	4	CvBro
		BO 171266	Screw-quarter window regulator panel to pillar	2	CvBro
		BZ 170945	Screw-quarter window reg panel to wheelhouse brace	2	CvBro
		BZ 170155	Washer-quarter window reg panel to wheelhouse brace	2	CvBro
		BO 214674	Seal-door window regulator switch-on inner panel	2	CvBro hyd control

TOP-CLOSED CARS

480-490 SERIES

GG

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
			ROOF BOWS		
		C 210761	Roof bow-No. 1-1st type	1	Bro,Sed,Coupes
		C 210762	Roof bow-No. 2-1st type	1	Sedan
		C 210768	Roof bow-No. 2-1st type	1	Bro,Coupes
		C 210763	Roof bow-No. 3-1st type	1	Sedan
		C 210769	Roof bow-No. 3-1st type	1	Bro
		C 210769	Roof bow-No. 3	1	Coupes
		C 210774	Roof bow-No. 4-1st type	1	Bro
		C 210764	Roof bow-No. 4-1st type	1	Sedan
		C 212954	Roof bow-No. 4-1st type	1	Coupes
		C 210775	Roof bow-No. 5-1st type	1	Bro
		C 210765	Roof bow-No. 5-1st type	1	Sedan
		C 212955	Roof bow-No. 5-1st type	1	Coupes
		C 210776	Roof bow-No. 6-1st type	1	Bro
		C 210766	Roof bow-No. 6-1st type	1	Sedan
		C 212956	Roof bow-No. 6 53 long	1	Coupes
		C 210777	Roof bow-No. 7 52-1/2 long	1	Bro
		C 210767	Roof bow-No. 7 51-7/8 long	1	Sedan
		BO 210745	Bracket-No. 5 roof bow	2	Bro,Sed,Coupes
		BO 170519	Screw-No. 5 roof bow bracket #10 x 1/2 SM	4	Bro, Sed,Coupes
		BO 210740	Grommet-roof bow For 9/16 hole	AR	Bro,Sed,Coupes
		C 210748	Silencer-roof panel 74 x 48	1	Bro,Sed
		C 210749	Silencer-roof panel 61 x 48	1	Coupes
		C 216651	Insulation-roof panel-used with 2nd type bows	3	Bro,Sed
		C 216651	Insulation-roof panel-used with 2nd type bows	2	Coupes
		C 216220	Roof bow-No. 1-2nd type	1	Bro, Sed,Coupes
		C 216221	Roof bow-No. 2-2nd type	1	Sedan
		C 216226	Roof bow-No. 2-2nd type	1	Bro, Coupes
		C 216222	Roof bow-No. 3-2nd type	1	Sedan
		C 216227	Roof bow-No. 3-2nd type	1	Bro
		C 216228	Roof bow-No. 4-2nd type	1	Bro
		C 216223	Roof bow-No. 4-2nd type	1	Sedan
		C 216231	Roof bow-No. 4-2nd type	1	Coupes
		C 216229	Roof bow-No. 5-2nd type	1	Bro
		C 216224	Roof bow-No. 5-2nd type	1	Sedan
		C 216232	Roof bow-No. 5-2nd type	1	Coupes
		C 216230	Roof bow-No. 6-2nd type	1	Bro
		C 216225	Roof bow-No. 6-2nd type	1	Sed
			NOTE: 2nd type bows effective on Sedan with serial 483-115173. exceptions 115221 thru 115722.		
			2nd type bows effective on Bro-Coupes with car 491-2701		

480-490 SERIES

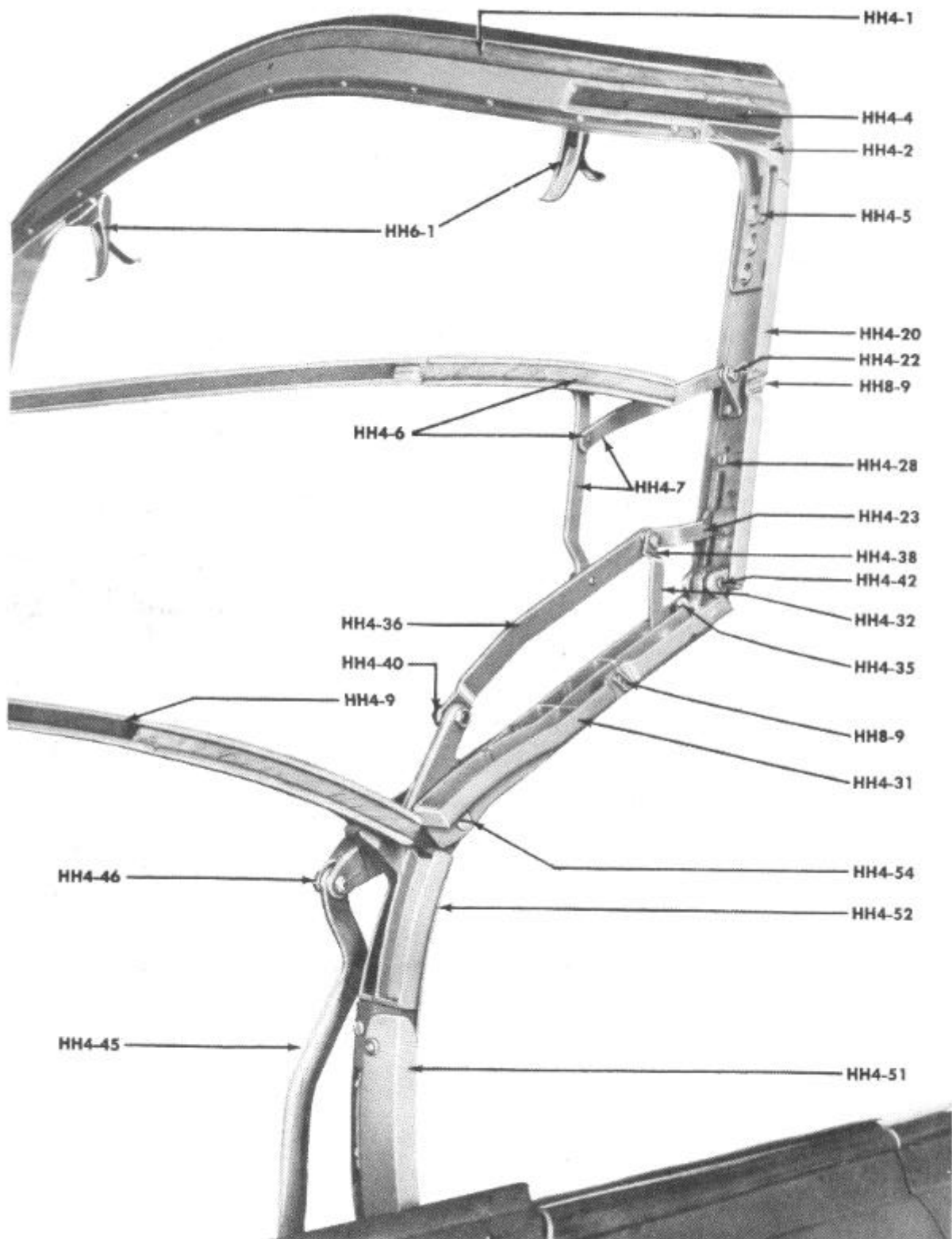
NOTES

TOP-CONVERTIBLE

480-490 SERIES

HH

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
HH1-		TOP DECK CVBRO			
		C 213868	Top complete-trimmed-specify car no. and color	1	481-491
		C 213869	Top complete-trimmed-specify car no. and color	1	482-484-492-494
		C 214039	Top deck & side quarter assy-specify car no. & color	1	481-482-484-491-492-494
		HS 214773	Convertible top dressing-quart	AR	All
		HS 214774	Convertible top dressing-gallon	AR	All
		BO 216842	Sealing kit-convertible top	1	CvBro
		BO 215252	Retainer-top belt flap-RH	1	All
		BO 215253	Retainer-top belt flap-LH	1	All
		BO 171291	Screw-top flap retainer	8	All
		BZ 71712	Lockwasher-top belt flap retainer screw	8	All
		BO 171134	Screw-top assy to belt reinforcement	2	All
		BO 216840	Retainer-top quarter flap-RH	1	All
		BO 216841	Retainer-top quarter flap-LH	1	All
		BO 171379	Screw-top quarter flap retainer	6	All
		BO 171378	Plain washer-top quarter flap retainer screw	6	All
HH2-		TOP REAR CURTAIN-CVBRO			
		C 213927	Rear curtain and window assy	1	481-491
		C 212856	Rear curtain and window assy-to car 484-96882	1	484
		C 216640	Rear curtain and window assy-after car 484-96882	1	482-484-492-494-481-491 Opt Wdo
		BO 211315	Extension assy-rear curtain	1	482-484- 492-494 std, 491 Opt Wdo
		BO 212825	Frame-inner-rear curtain window	1	481-491
		BO 214868	Frame-outer-rear curtain window	1	481-491
		BO 170450	Screw-rear curtain window frame	16	481-491
		BO 123764	Weatherstrip-rear curtain window frame	1	481-491
		BO 214616	Slide fastener assy-RH-rear curtain Black	1	481-491 Std. wdo
		BO 214617	Slide fastener assy-LH-rear curtain Black	1	481-491 Std wdo
		BO 214618	Slide fastener assy-RH-rear curtain Gray	1	481-491 Std wdo
		BO 214619	Slide fastener assy-LH-rear curtain Gray	1	481-491 Std wdo
		BO 216630	Slide fastener assy-RH-rear curtain Black	1	482-484-492-494, 481-491 with Opt wdo
		BO 216631	Slide fastener assy-LH-rear curtain Black	1	482-484-492-494, 481-491 with Opt wdo
		BO 216632	Slide fastener assy-RH-rear curtain Gray	1	482-484-492-494, 481-491 with Opt wdo
		BO 216633	Slide fastener assy-LH-rear curtain Gray	1	482-484-492-494, 481-491 with Opt wdo
HH3-	20	TOP DUST BOOT-CVBRO			
		C 214038	Dust boot assy-top	1	All
		C 214037	Bag-for top boot assy	1	All
		FOLDING TOP-CVBRO			
		C 216200	Top assy-less trim	1	481-491 CvBro
		C 216201	Top assy-less trim	1	482-484-492-494 CvBro
		C 215810	Header assy-front-top	1	All
		BO 215806	Bracket-RH-header to side rail	1	All
		BO 215807	Bracket-LH-header to side rail	1	All
		BO 171367	Screw-header bracket	8	All
		BO 171364	Screw-header bracket	4	All
		C 216210	Tacking strip-RH-header	1	All
		C 216211	Tacking strip-LH-header	1	All
		BO 216212	Tacking strip-end-header	2	All
		BO 171365	Screw-tacking strip	12	All
		BO 171369	Screw-header to side rail	6	All



Folding Top - Convertible

TOP-CONVERTIBLE
480-490 SERIES
HH

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
HH4-			FOLDING TOP-CVBRO (Cont'd)		
6	20	C 215884	Bow No. 2 and linkage assy	1	481-491
		C 215885	Bow No. 2 and linkage assy	1	482-484-492-494
7	20	BO 216240	Link assy-RH rear-control	1	481-491
		BO 216241	Link assy-LH rear-control	1	481-491
		BO 216242	Link assy-RH rear-control	1	482-484-492-494
		BO 216243	Link assy-LH rear-control	1	482-484-492-494
		BO 216213	Rivet-front to rear link	2	All
		BZ 170155	Plain washer-link rivet	2	All
		BO 171359	Tension washer-link rivet	2	All
		BO 170580	Rivet-rear link	6	481-491
		BO 171375	Rivet-rear link	6	482-484-492-494
		BO 216218	Rivet-control link stop	5	All
9	20	C 215892	Bow-No. 3 top	1	All
		BO 215899	Bolt-bow No. 3 pivot	2	All
		BO 200846	Tension washer-pivot bolt	2	All
		BO 215895	Sleeve nut-pivot bolt	2	All
		BO 215896	Spring-RH-bow No. 3 control	1	All
		BO 215897	Spring-LH-bow No. 3 control	1	All
		BO 215882	Slat-bow to upper pillar bracket	2	481-491
		BO 215883	Slat-bow to upper pillar bracket	2	482-484-492-494
		BO 170580	Rivet-slat	6	481-491
		BO 171375	Rivet-slat	8	482-484-492-494
		C 215820	Bow assy-rear-top	1	481-491
		C 215821	Bow assy-rear-top	1	482-484-492-494
		BO 215822	Slat-RH-rear bow	1	481-491
		BO 215823	Slat-LH-rear bow	1	481-491
		BO 215824	Slat-RH-rear bow	1	482-484-492-494
		BO 215825	Slat-LH-rear bow	1	482-484-492-494
		BO 171368	Screw-slat	6	All
		BO 215826	Bolt-rear bow to pivot bracket	2	All
		BO 200846	Tension washer-bolt	2	All
		BO 171317	Nut-bolt	2	All
20	20	C 215834	Side rail assy-RH-front	1	481-491
		C 215835	Side rail assy-LH-front	1	481-491
		C 215836	Side rail assy-RH-front	1	482-484-492-494
		C 215837	Side rail assy-LH-front	1	482-484-492-494
22	22	BO 215860	Bracket-RH-control link	1	All
		BO 215861	Bracket-LH-control link	1	All
		BO 171337	Screw-bracket to side rail	6	All
23	20	BO 215848	Hinge & link assy-RH-front side rail	1	481-491
		BO 215849	Hinge & link assy-LH-front side rail	1	481-491
		BO 215850	Hinge & link assy-RH-front side rail	1	482-484-492-494
		BO 215851	Hinge & link assy-LH-front side rail	1	482-484-492-494
		BO 171363	Screw-hinge to front side rail	6	All
28	20	BO 171337	Screw-hinge to front side rail	2	All
31	20	C 216214	Side rail assy-RH-rear	1	481-491
		C 216215	Side rail assy-LH-rear	1	481-491
		C 216216	Side rail assy-RH-rear	1	482-484-492-494
		C 216217	Side rail assy-LH-rear	1	482-484-492-494
32	20	C 215862	Link-RH-front hinge control	1	481-491
		C 215863	Link- LH-front hinge control	1	481-491
		C 215864	Link-RH-front hinge control	1	482-484-492-494
		C 215865	Link-LH-front hinge control	1	482-484-492-494
		BO 215858	Stud-front hinge control link to rear rail	2	All
35	20	BO 171361	Adjusting screw-rear to front side rails	2	All
		BO 171362	Adjusting screw nut	2	All
36	20	BO 215900	Link-RH-front side rail actuating	1	481-491
		BO 215901	Link-LH-front side rail actuating	1	481-491
		BO 215902	Link-RH-front side rail actuating	1	482-484-492-494
		BO 215903	Link-LH-front side rail actuating	1	482-484-492-494
38	20	BO 216206	Bolt-actuating to control link	2	All
		BT 171328	Plain washer-actuating to control link bolt	4	All
		BO 215859	Spring washer-actuating to control link bolt	2	All
		BZ 9133	Nut-actuating to control link bolt	2	All
40	20	BO 216207	Bolt-actuating link to pillar brkt	2	All

HH

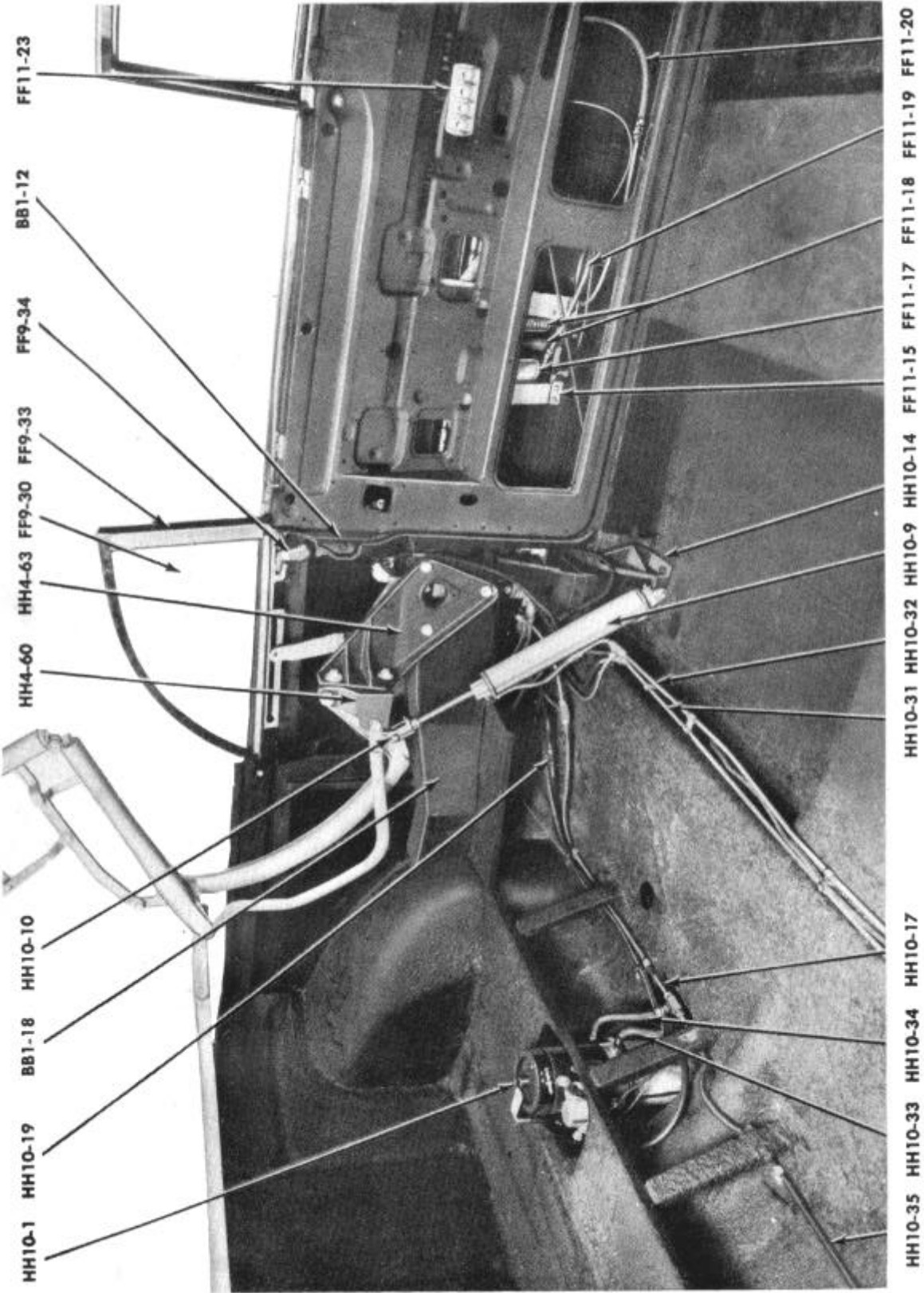
480-490 SERIES

TOP-CONVERTIBLE

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
HH4-		FOLDING TOP-CVBRO (Cont'd)			
		BO 200846	Spring washer-actuating link to pillar brkt bolt	2	All
		BO 171383	Nut-actuating link to pillar brkt bolt	2	All
42	20	BO 216199	Bolt-front to rear side rail hinge	2	All
		BO 215898	Bolt-bow link to front link brkt	2	All
		BO 171238	Plain washer-bow link to front link brkt bolt	2	All
		BO 215859	Tension washer-bow link to front link brkt bolt	2	All
43	20	C 215878	Balance link-RH	1	481-491
		C 215879	Balance link-LH	1	481-491
		C 215880	Balance link-RH	1	482-484-492-494
		C 215881	Balance link-LH	1	482-484-492-494
46	20	BO 217338	Bolt-balance link to rear side rail	2	All
		BO 71030	Nut-balance link to rear side rail bolt	2	All
		BO 215828	Bolt-balance link to pivot brkt	2	All
		BO 170284	Spacer-balance link to pivot brkt bolt	2	All
		BO 215829	Nut-balance link to pivot brkt bolt	2	All
		BO 171317	Locknut-balance link to pivot brkt bolt	2	All
		BO 217048	Bumper-RH-side rail-front	1	All
		BO 217049	Bumper-LH-side rail-front	1	All
		BO 171357	Screw-side rail bumper	2	All
		BO 4931	Fastener button-side rail	4	All
		BO 12222	Plate-fastener button	4	All
		BO 215790	Retainer-fastener button	4	All
		BO 171352	Screw-front-fastener button	4	All
		BO 171351	Screw-rear-fastener button	4	All
		C 216180	Pillar assy-RH-quarter	1	All
		C 216181	Pillar assy-LH-quarter	1	All
		BO 216174	Bracket-RH upper-pillar	1	All
		BO 216175	Bracket-LH upper-pillar	1	All
		BO 171337	Screw-bracket to pillar	4	All
		BO 171370	Screw-bracket to pillar	2	All
		BO 171364	Screw-bracket to pillar	6	All
		BO 171366	Screw-pillar to hinge	8	All
		BO 216176	Hinge-RH-pillar	1	All
		BO 216177	Hinge-LH-pillar	1	All
		BO 216198	Bolt-pillar to rear side rail	2	All
		BO 216526	Seal-pillar hinge to belt	2	All
		BO 171377	Screw-hinge to belt seal	2	All
		BO 171209	Plain washer-hinge to belt seal screw	2	All
		BO 215827	Pivot bolt-hinge to bracket	2	All
		BO 171317	Nut-hinge to bracket pivot bolt	2	All
		BO 215262	Bracket-RH-top pivot	1	All
		BO 215263	Bracket-LH-top pivot	1	All
		BO 171040	Screw-pivot bracket	4	All
		BO 70708	Lockwasher-bracket screw	4	All
		BO 71356	Plain washer-bracket screw	4	All
		BO 170794	Dowel bolt-pivot bracket	2	All
		BO 71730	Lockwasher-dowel bolt	2	All
		BO 71443	Nut-dowel bolt	2	All
		BO 215264	Support-RH-pivot bracket	1	All
		BO 215265	Support-LH-pivot bracket	1	All
		BO 171040	Bolt-support	6	All
		BO 70708	Lockwasher-support bolt	6	All
		BO 71296	Plain washer-support bolt	6	All
		BO 12285	Dowel bolt-support	2	All
		BO 71730	Lockwasher-dowel bolt	2	All
		BO 71443	Nut-dowel bolt	2	All
		BO 216538	Brace-RH-pivot bracket	1	All
		BO 216539	Brace-LH-pivot bracket	1	All
		BZ 1031	Screw-upper-brace	2	All
		BZ 170945	Screw-lower-brace	2	All
		BO 71076	Lockwasher-brace screw	2	All
		BX 12415	Nut-brace screw	2	All

TOP-CONVERTIBLE
480-490 SERIES
HH

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
HH4-		FOLDING TOP-CVBRO (Cont'd)			
		C 216784	Weatherstrip assy-upper-header joint	1	All
		C 213116	Weatherstrip-lower-header joint	1	All
		BO 70045	Rivet-lower weatherstrip	13	All
		BO 170551	Screw-lower weatherstrip	2	All
		BO 171371	Nut-lower weatherstrip	13	All
		BO 217042	Weatherstrip & retainer assy-RH front-side rail	1	All
		BO 217043	Weatherstrip & retainer assy-LH front-side rail	1	All
		BO 217040	Weatherstrip-RH-side rail	1	All
		BO 217041	Weatherstrip-LH-side rail	1	All
		BO 215564	Retainer-RH-weatherstrip	1	All
		BO 215565	Retainer-LH-weatherstrip	1	All
		BO 171350	Screw-front weatherstrip	8	All
		BO 215808	Spacer-screw	6	All
		BO 217046	Weatherstrip & retainer assy-RH-intermediate	1	All
		BO 217047	Weatherstrip & retainer assy-LH-intermediate	1	All
		BO 217044	Weatherstrip-RH inter-front	1	All
		BO 217045	Weatherstrip-LH inter-front	1	All
		BO 216718	Weatherstrip-RH inter-rear	1	All
		BO 216719	Weatherstrip-LH inter-rear	1	All
		BO 215566	Retainer - intermediate-RH-weather strip	1	All
		BO 215567	Retainer-LH-weatherstrip	1	All
		BO 171350	Screw-intermediate weatherstrip	10	All
		BO 215808	Spacer-screw	10	All
		BO 215548	Weatherstrip-RH rear	1	All
		BO 215549	Weatherstrip-LH rear	1	All
		BO 215568	Retainer-RH-rear weatherstrip	1	All
		BO 215569	Retainer-LH-rear weatherstrip	1	All
		BO 171186	Screw-retainer	8	All
HH8- 1	20	TOP CLAMPS AND HANDLES-CVBRO			
		BO 216140	Clamp assy-top hold down	2	CvBro
		BO 171316	Screw-top hold down clamp	4	CvBro
		BO 171389	Lockwasher-top hold down clamp screw	4	CvBro
		BO 215624	Spacer-top hold down clamp	2	CvBro
		BO 217344	Roof bracket-top hold down clamp	2	CvBro
		BO 171316	Screw-top hold down clamp roof bracket	4	CvBro
HH8- 9	20	TOP FASTENERS-CVBRO			
		BO 71507	Stud-dust boot fastener	3	CvBro
		BO 171293	Stud-dust boot fastener	4	CvBro
		BO 12790	Nut-dust boot fastener stud	4	CvBro
		BZ 71712	Lockwasher-dust boot fastener stud nut	4	CvBro
		BO 171117	Plain washer-dust boot fastener stud nut	4	CvBro
		BO 12243	Cap-top dust boot fastener	14	CvBro
		BO 12244	Socket-top dust boot fastener	14	CvBro
		BO 4931	Button-top to side rail fastener	4	CvBro
		BO 12222	Plate-top to side rail fastener button	4	CvBro
		BO 215790	Retainer-top side rail fastener button	4	CvBro
		BO 171352	Screw-front side rail fastener button retainer	4	CvBro
		BO 171351	Screw-rear side rail fastener button retainer	4	CvBro
HH10- 1	21	TOP AND WINDOW HYDRAULIC CONTROL			
		BO 302003	Power unit assy-top and windows	1	All
		BO 302323	Motor and solenoid assy	1	All
		BO 302326	Head and brush assy-commutator end	1	All
		BO 302324	Brush complete-motor	1	All
		BO 302325	Band assy-motor head	1	All
		BO 302328	Washer-pump end-armature	1	All



Top Operating Mechanism - Convertible

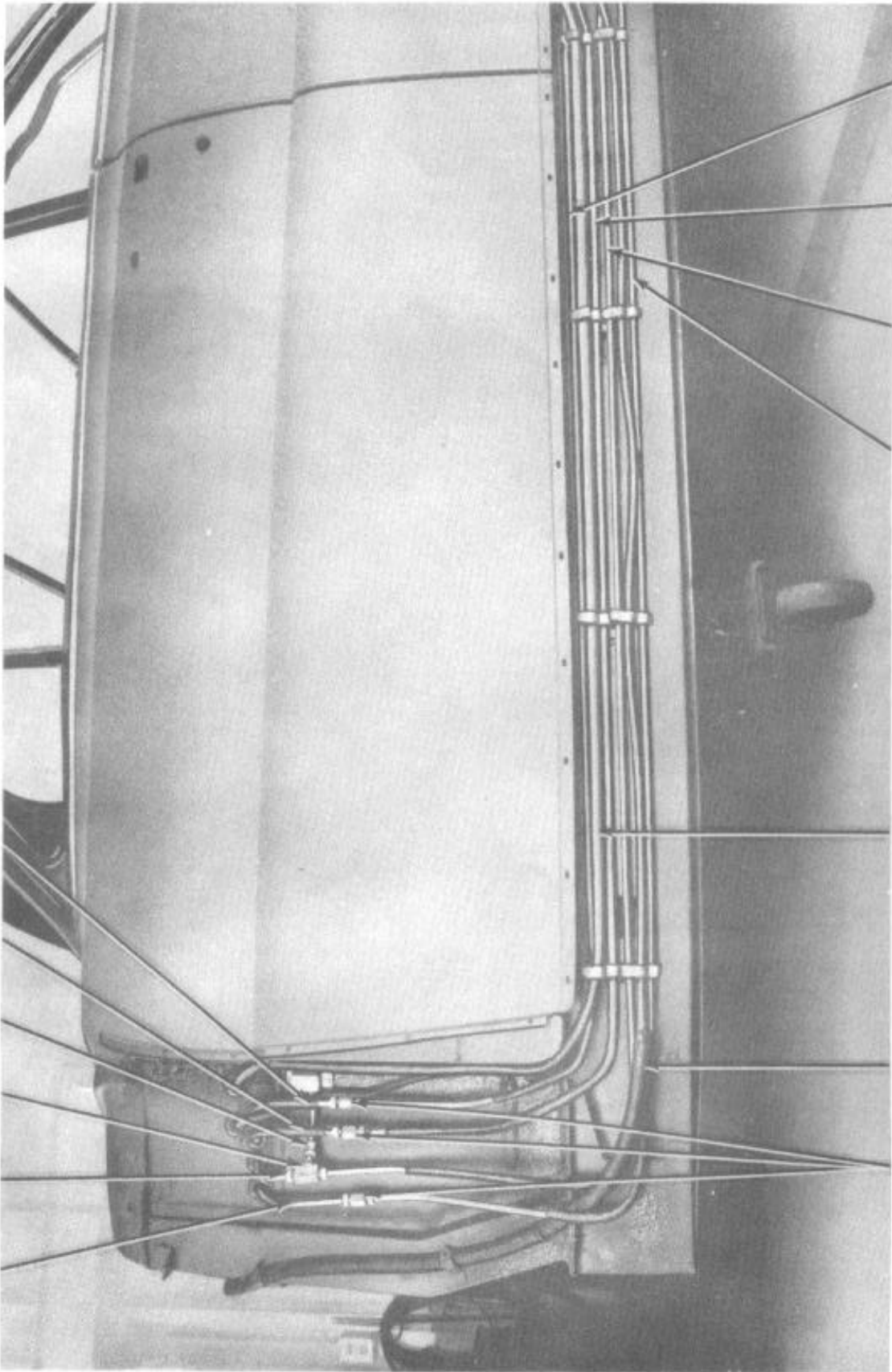
TOP-CONVERTIBLE

480-490 SERIES

HH

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
HH10-			TOP AND WINDOW HYDRAULIC CONTROL (Cont'd)		
		BO 302329	Washer-motor end-armature	1	All
		BO 302327	Switch-solenoid	1	All
		BO 302331	Bracket-motor mounting	1	All
		BO 302330	Rubber-mounting bracket	1	All
		BO 171381	Screw-mounting bracket	2	All
		BO 302315	Pump assy-power unit	1	All
		BO 302316	Housing-pump	1	All
		BO 302317	Rotor assy-inner and outer-pump	1	All
		BO 171380	Plug-pump	1	All
		BO 302318	Seal-bottom-pump	1	All
		BO 302319	Valve-pump	1	All
		BO 302320	Washer valve	AR	All
		BO 302321	Spring-valve	1	All
		BO 302322	Plug-valve	1	All
		BO 302334	Reservoir-pump	1	All
		BO 302335	Gasket-reservoir	1	All
		BO 302336	Wire bail-reservoir	1	All
		BO 302332	Plate-reservoir fluid retaining	1	All
		BO 171381	Screw-retaining plate	2	All
		BO 302333	Retainer-reservoir fluid	1	All
		BO 170869	Screw-pump to motor	4	All
		BO 302337	Seal-pump to motor screw	4	All
		BZ 70874	Nut-power unit mounting	3	All
		BZ 1549	Lockwasher-mounting nut	3	All
		BO 302006	Hose-over flow-power unit	1	All
		BO 302330	Mounting rubber-pump	2	All
		SP 166177	Fluid-power unit	AR	All
		BO 204481	Strap assy-power unit ground	1	All
		BO 171264	Bolt-ground strap	1	All
		BZ 1349	Plain washer-ground strap bolt	1	All
		BO 71073	Nut-ground strap bolt	1	All
		BO 302007	Valve assy-top control	1	All
		BZ 170653	Screw-valve terminal	1	All
		BZ 70551	Lockwasher-terminal screw	5	All
		BZ 71552	Nut-terminal screw and feed	3	All
		BO 302008	Bracket-valve mounting	1	All
		BO 71631	Bolt-bracket to brace	3	All
		BO 171274	Bolt-bracket to valve	3	All
		BZ 1549	Lockwasher-bracket to brace bolt	3	All
		BO 71265	Lockwasher-bracket to valve bolt	3	All
		BZ 70874	Nut-bracket to brace bolt	3	All
		BO 302049	Rod-valve operating	1	All
		BO 302047	Knob-operating rod	1	All
		BO 171105	Set screw-knob	1	All
		BO 300767	Nut-rod mounting	1	All
		BZ 301014	Bezel-rod mounting-first type	1	All
		BZ 302444	Bezel-rod mounting-2nd type	1	All
		BO 302043	Retainer-rod mounting nut	1	All
		BO 302042	Guide-rod	1	All
		BO 302050	Lever-valve operating	1	All
		BO 302051	Swivel-valve lever	1	All
		BT 47165	Spring-swivel anti-rattle	1	All
		BO 18477	Set screw-swivel	1	All
		BO 71123	Plain washer-swivel	1	All
		BO 302046	Bracket assy-lever mounting	1	All
		BX 18251	Clevis pin-bracket	1	All
		BT 40436	Spring-lever to bracket	1	All
		BZ 171133	Plain washer-lever to bracket	2	All
		BO 302053	Rod-lever operating	1	All
		BT 47165	Spring-rod anti-rattle	1	All
		BZ 71260	Plain washer-rod	1	All
		BO 18477	Set screw-rod	1	All
		BO 214970	Cylinder and yoke assembly-top control	2	All
		BO 214972	Yoke-top control cylinder	2	All
		BO 215366	Seal-top control cylinder rod	2	All
		BO 215367	Seal-top control cylinder rod	2	All

HH10-22 HH10-21 HH10-41 FF11-20 HH10-26 HH10-27



HH10-29

HH10-28

HH10-18

HH10-20

S1-21

HH10-40 S1-3

Hydraulic Tubing - Convertible

TOP-CONVERTIBLE

480-490 SERIES

HH

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
HH10-			TOP AND WINDOW HYDRAULIC CONTROL (Cont'd)		
		BO 215368	Washer-top control cylinder rod seal	4	All
		BO 215369	Snap ring-top control cylinder rod seal	2	All
		SP 166177	Brake fluid-hydraulic top cylinder	AR	All
		BO 302010	Flexible hose-top control cylinder Upper	2	All
			NOTE: BO 302010 effective on left side with 480 series serial 106359. BO 302101 effective on right side with 480 serial 113911.		
		BO 171298	Clevis pin-top control cylinder anchor	2	All
		BO 212537	Bolt-top control cylinder hinge	2	All
		BO 171299	Nut-top control cylinder hinge bolt	2	All
14	21	BO 216644	Bracket-top control cylinder-RH	1	All
		BO 216645	Bracket-top control cylinder-LH	1	All
		BZ 170945	Screw-top control cylinder bracket	4	All
		BO 71683	Bolt-top control cylinder bracket	2	All
		BO 12481	Nut-top control cylinder bracket bolt	2	All
		BZ 71126	Lockwasher-top control cylinder bracket bolt	2	All
		BZ 170614	Plain washer-top control cylinder bracket bolt	2	All
		BO 212822	Bushing-top control cylinder bracket Rubber	4	All
17	21	BO 302011	Tube assy-hose to tee-pressure Hyd Top	1	All
18	22	C 302013	Tube assy-tee to tee-pressure Hyd Top	1	All
19	21	C 302283	Tube assy-hose to union-return Hyd Top	1	All
20	22	C 302284	Tube assy-union to union-return Hyd Top	1	All
21	22	BO 302015	Tube assy-tee to valve-pressure Hyd Top	1	All
22	23	BO 302014	Tube assy-conn to valve-return Hyd Top	1	All
		BO 302009	Flexible hose-pressure Hyd Top	1	All
		BO 302010	Flexible hose-return Hyd Top	1	All
26	22	BO 302018	Tube assy-lower-valve to conn Hyd Top	1	All
27	22	BO 302019	Tube assy-lower-valve to cone Hyd Top	1	All
28	22	C 302020	Tube assy-upper-conn to tee Hyd Top	1	All
29	22	C 302021	Tube assy-lower-conn tee Hyd Top	1	All
		BO 302254	Tube assy-lower-tee to LH hose Hyd Top	1	All
31	21	C 302255	Tube assy-upper-tee to LH hose Hyd Top	1	All
32	21	C 302017	Tube assy-lower-tee to RH cyl Hyd Top	1	All
		BO 302010	Flexible hose-lower Hyd Top	2	All
33	21	BO 302010	Flexible hose-RH-lower Hyd Top	1	All
34	21	BO 302009	Flexible hose-LH-lower Hyd Top	1	All
35	21	C 302024	Tube assy-RH-power unit tee to RH tee Hyd Wdos	1	All
		C 302028	Tube assy-RH-tee to hose (on frame) Hyd Wdos	1	All
		BO 171313	Elbow-power unit	AR	All
		BO 171324	Elbow-power unit tube	AR	All
40	22	BO 171277	Union-power unit	AR	All
41	22	BO 171275	Tee-tube	AR	All
		BO 170128	Connector-tube	AR	All
		BO 171303	Clip-double-tube with loom	AR	All
		BO 171302	Clip-single-tube with loom	AR	All
		BO 171304	Clip-single-tube	AR	All
		BO 171305	Clip-single-tube	AR	All
		BO 171306	Clip-double-tube	AR	All
		BO 171278	Screw-clip	AR	All
		BO 170060	Screw-clip	AR	All
		BM 71648	Bolt-clip	AR	All
		BZ 12111	Lockwasher-clip bolt	AR	All
		BO 71073	Nut-clip bolt	AR	All
		BO 171307	Grommet-tube	AR	All
		BO 215577	Housing-power unit in underbody	1	All
		BO 215578	Bottom-housing	1	All
		BO 215579	Cover-housing	1	All
		BO 170519	Screw-bottom	6	All
		BO 170237	Screw-cover	2	All
		BO 170354	Clip nut-bottom & cover screw	8	All

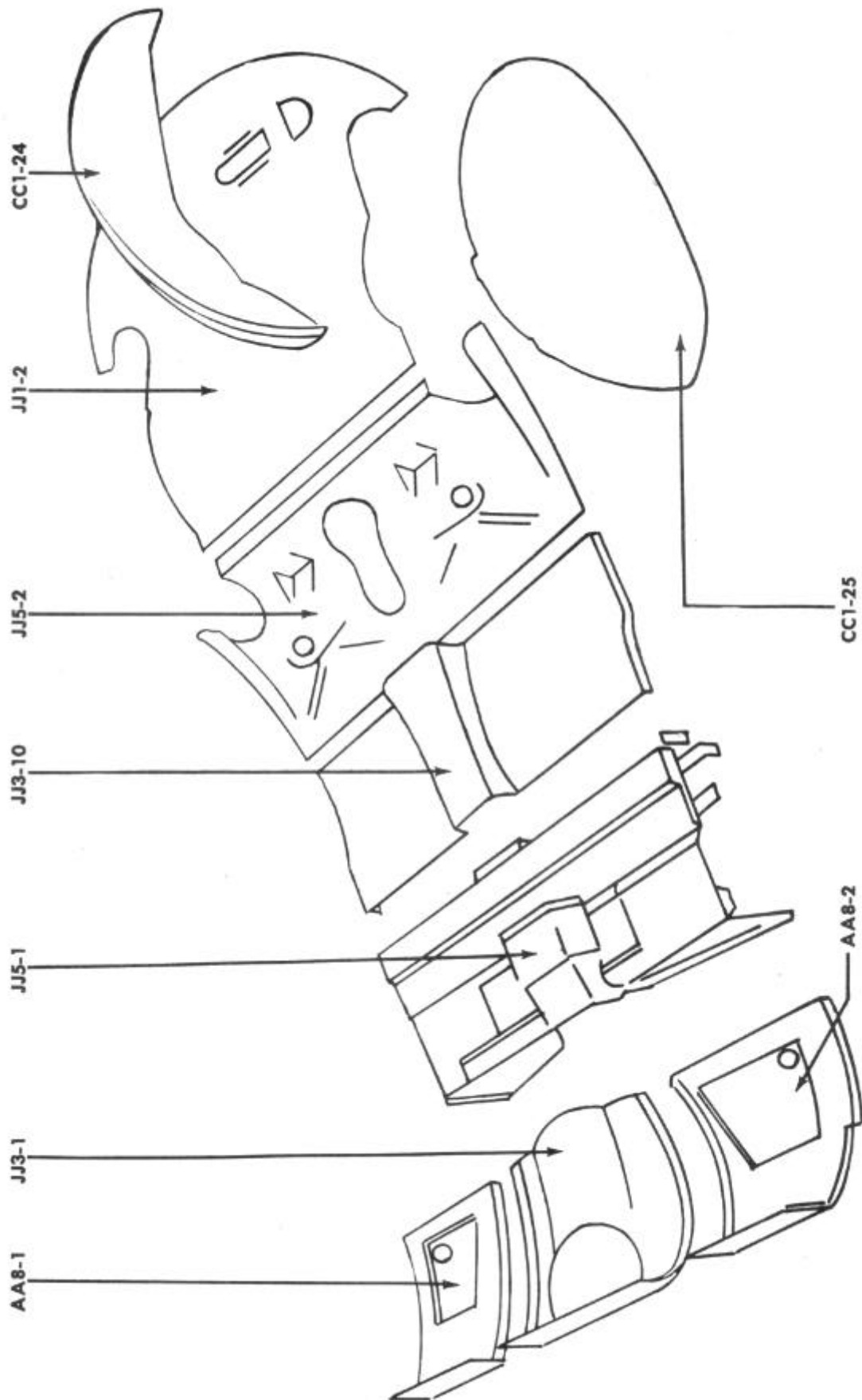
Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
HH10-			TOP AND WINDOW HYDRAULIC CONTROL (Cont'd)		
		BO 12316	Finish washer-cover screw	2	All
		BO 70369	Grommet-housing	1	All
		C 214306	Carpet assy-cover	1	All
		BO 212933	Support-power unit	1	All
		BO 215597	Bracket- assy-support	1	All
		BO 71454	Bolt-support	2	All
		BO 71076	Lockwasher-support bolt	1	All

FLOOR

480-490 SERIES

JJ

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
JJ1-			UNDERBODY PANELS AND SILENCERS		
2	23	BO 206198	Seal-underbody panel to quarter panel hole	2	Bro,Coupes,CvBro
		BO 213904	Seal-underbody panel to quarter panel hole	2	Sedan
		C 210101	Panel-rear compartment floor	1	All
		C 210695	Extension-rear compartment floor panel	1	481-483-491-493 ClubCpe
		C 210674	Extension-rear compartment floor panel	1	482-484-492-494 ClubCpe
		C 210289	Extension assembly-rear compartment floor panel	1	BsCpe
		C 210887	Extension assembly-rear compartment floor panel	1	CvBro
		BO 170707	Screw-rear compartment floor panel extension	6	ClubCpe, BsC pe
		BZ 210349	Hanger-gasoline tank strap	2	All
		C 210822	Silencer-RA front-U/body center panel 15-1/2 x 11-1/4	1	All-1st type
		C 210823	Silencer-LH front-U/body center panel1 5-1/2 x 11-1/4	1	All-1st type
		C 210824	Silencer-HA rear-U/body center panel 14-3/4 x 7	1	All-1st type
		C 210825	Silencer-LA rear-U/body center panel 14-3/4 x 7	1	All-1st type
		C 210826	Silencer-side-underbody panel 22-5/8 x 8	2	All-1st type
		C 215988	Silencer-underbody center panel-RH	1	All-2nd type
		C 215989	Silencer-underbody center panel-LH	1	All-2nd type
		C 216702	Silencer-front floor-RH LHD	1	All 490 series
		C 216703	Silencer-front floor-LH LHD	1	All 490 series
		C 216704	Silencer-front floor-RH RHD	1	All 490 series
		C 216705	Silencer-front floor-LH RHD	1	All 490 series
JJ3-			FLOOR PLATES AND COVERS		
1	23	C 210050	Cover assembly-transmission opening LHD	1	All
		C 210265	Cover assembly-transmission opening RHD	1	All
		C 215984	Silencer-trans opening cover-RH LHD	1	All
		C 215985	Silencer-trans opening cover-Lit LHD	1	All
		C 216330	Silencer-trans opening cover-RH RHD	1	All
		C 216331	Silencer-trans opening cover-LH RHD	1	All
		NOTE: 215984, 215985 and 216330-1 trans opening cover silencers were superseded by 216702-3-4-5 front floor silencers			
		BO 170536	Bolt-transmission cover to riser #14 x 5/8 SM	AR	All
		BO 170536	Bolt-transmission cover to seat tray #14 x 5/8 SM	4	All
		BO 170968	Bolt-transmission cover to dash 1/4-28 x 5/8	5	All
		BZ 71316	Plain washer-transmission cover bolt	AR	All
		BO 71730	Lockwasher-transmission cover to dash bolt 1/4	5	All
		BO 170537	Clip nut-transmission cover to riser bolt #14 speed	9	All LHD (8 used on RHD)
		BO 171231	Clip nut-transmission cover to riser bolt	1	All
		BO 85747	Clip-for speedometer cable	2	All
		BZ 210346	Cover-floor cover brake cylinder hole	1	All
		BZ 170519	Screw-floor cover brake cylinder hole cover	3	All
		BO 211485	Seal-steering column hole Rubber	1	All
		BO 211487	Retainer-lower-steering column hole seal	1	All
		BO 211487	Retainer-lower-steering column hole seal LHD	1	All
		BO 170519	Screw-steering column hole seal #10 x 1/2 SM	4	All
		BZ 1349	Plain washer-steering column hole seal screw	4	All
		BO 210325	Cover-pedal opening hole Sponge rubber	2	All
		C 210023	Underbids panel center rear floor	1	All
10	23	C 210453	Floor board assembly-rear seat tray	1	BsCpe
		BO 171203	Screw-rear seat tray floor board	8	BsCpe
		BO 210348	Seal-underbody and toe board riser drain hole	4	All
		BO 213313	Cover-rear compartment floor drain hole Steel	1	All
		BO 213314	Plug-rear comp floor drain hole Rubber	5	All
		BO 108899	Plug-rear comp floor drain hole Rubber	2	All
		BO 210107	Seal-rear comp floor gas filler hole Sponge rubber	1	All



Underbody Panels

ILLUSTRATION 23

FLOOR

480-490 SERIES

JJ

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
JJ3-			FLOOR PLATES AND COVERS (Cont'd)		
		BO 210108	Retainer-gas filler hole seal	Long	2 All
		BO 210160	Retainer-gas filler hole seal	Short	1 All
		BO 171207	Rivet-gas filler hole seal		3 All
		BO 171208	Spring-nut-gas filler hole seal		6 All
		BO 170303	Grommet-rear compt floor panel wiring	1/2" rubber	1 All
		BO 85747	Clip-rear compt floor panel wiring		1 All
		BZ 210349	Hanger-rear compt floor panel gas tank strap		2 All
		BO 9655	Rivet-rear compt floor panel gas tank strap hanger		4 All
		BO 140349	Clip-underbody center panel brake return spring		1 All
		BO 216829	Repair kit-rear compt floor reinforcement		1 All between {491-53512 & {491-115800)
		216735	Plate-floor panel reinforcement		1 All
		170794	Bolt-floor panel reinforcement plate		12 All
		71443	Nut-floor panel reinforcement plate bolt		12 All
		71316	Plain washer-floor panel reinforcement plate bolt		12 All
		71730	Lockwasher-floor panel reinforcement plate bolt		12 All
JJ4-			DOOR SCUFF PLATES		
		C 210990	Scuff plate-RH-front door	1st type	1 481-483-491-493 Bro-Coupes-CvBro
		C 216810	Scuff plate-RH-front door	2nd type	1 481-483-491-493 Bro-Coupes-CvBro
		C 210991	Scuff plate-LH-front door	1st type	1 481-483-491-493 Bro-Coupes-CvBro
		C 216811	Scuff plate-LH-front door	2nd type	1 481-483-491-493 Bro-Coupes-CvBro
		C 210994	Scuff plate-RH-front door	1st type	1 481-483-491-493 Sedan
		C 216814	Scuff plate-RH-front door	2nd type	1 481-483-491-493 Sedan
		C 210995	Scuff plate-LH-front door	1st type	1 481-483-491-493 Sedan
		C 216815	Scuff plate-LH-front door	2nd type	1 481-483-491-493 Sedan
		C 210992	Scuff plate-RH-front door	1st type	1 482-484-492-494 Coupes-CvBro
		C 216812	Scuff plate-RH-front door	2nd type	1 482-484-492-494 Coupes-CvBro
		C 21099	Scuff plate-LH-front door	1st type	1 482-484-492-494 Coupes-CvBro
		C 216813	Scuff plate-LH-front door	2nd type	1 482-484-492-494 Coupes-CvBro
		C 210996	Scuff plate-RH-front door	1st type	1 482-484-492-494 Sedan
		C 216816	Scuff plate-LA-front door	2nd type	1 482-484-492-494 Sedan
		C 210997	Scuff plate-LH-front door	1st type	1 482-484-492-494 Sedan
		C 216817	Scuff plate-LH-front door	2nd type	1 482-484-492-494 Sedan
5	16	C 211010	Scuff plate-RH-rear door	1st type	1 481-483-491-493 Sedan
5	16	C 216820	Scuff plate-RH-rear door	2nd type	1 481-483-491-493 Sedan
		C 211011	Scuff plate-LH-rear door	1st type	1 481-483-491-493 Sedan
		C 216821	Scuff plate-LH-rear door	2nd type	1 481-483-491-493 Sedan
5	16	C 210012	Scuff plate-RH-rear door	1st type	1 482-484-492-494 Sedan
5	16	C 216822	Scuff plate-RH-rear door	2nd type	1 482-484-492-494 Sedan
		C 210013	Scuff plate-LH-rear door	1st type	1 482-484-492-494 Sedan
		C 216823	Scuff plate-LH-rear door	2nd type	1 482-484-492-494 Sedan
		BO 170471	Screw-door scuff plates	Use with 1st type	AR All
		BO 171394	Screw-door scuff plates	Use with 2nd type	AR All
		C 216796	Shim-door scuff plate	Use with 1st type	2 Bro-Coupes-CvBro
		C 216797	Shim-front door scuff plate	Use with 1st type	2 Sedans
		C 216798	Shim-rear door scuff plate	Use with 1st type	2 Sedans
		BO 217392	Support assy-RH-door scuff plate	Use with 2nd type	1 Bro-Coupes-CvBro
		BO 217393	Support assy-LH-door scuff plate	Use with 2nd type	1 Bro-Coupes-CvBro
		BO 217394	Support assy-front-door scuff plate	Use with 2nd type	2 Sedan
		BO 217395	Support assy-rear-door scuff plate	Use with 2nd type	2 Sedan
		BO 217168	Seal-door scuff plate support		2 Bro-Coupes-CvBro

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
JJ4-			DOOR SCUFF PLATES (Cont'd)		
		BO 217169	Seal-front door scuff plate support	2	Sedan
		BO 217170	Seal-rear door scuff plate support	2	Sedan
			NOTE: Second type door scuff plates and supports were effective in production as follows.		
		Part No.	Effective		
		C 216816-7	Serial 494-104639 exc 104791-105021 incl		
		C 216822-3	Serial 492-106149 exc 106601-107002 incl		
		C 216814-5	Serial 491-91068 exc 91601-91997 incl		
		C 216820-1	Serial 491-91429 exc 91600-92808 incl		
		C 216810-1	Serial 491-88574 exc 89121-89570 incl		
		C 216812-3	Serial 494-114258 exc 114591-114819 incl		
		BO 170471	Screw-scuff plate end	AR	All
		BO 171394	Screw-scuff plate center	AR	All
JJ5-			SEAT TRAYS		
1	23	C 210060	Tray assembly-front seat	1	All
		BO 108899	Plug-front seat tray	2	All
		BO 216731	Plug-front seat tray	2	All
2	23	C 210067	Tray assembly-rear seat	1	Bro,Sed,Coupes
		C 214567	Tray assembly-rear seat	1	CvBro
		BO 210348	Cover-rear seat tray drain hole	2	Bro,Sed,Coupes,CvBro
		BO 213658	Seal assembly-RH-rear seat } Canceled tray to rear fender } super-by		
		BO 213659	Seal assembly-LH-rear seat } pillar to tray to rear fender }w house baffle	1	Bro, Coupes
		BO 211109	Bracket-rear seat cushion spring locating	1	Bro,Coupes
		BO 213565	Bracket-rear seat cushion spring locating	2	Bro, Sed
		BO 213561	Clip assy-rear seat back spring	2	Coupes,CvBro
				2	ClubCpe,CvBro
JJ6-			FLOOR COVERINGS CARPETS AND PADS		
		C 211270	Mat & pad assy-front floor	LHD	1
		C 213642	Mat & pad assy-front floor	LHD	1
					481-CvBro to 481-93368
		C 211270	Mat & pad assy-front floor	LHD	1
		C 213642	Mat & pad assy-front floor	LHD	1
					481-491 CvBro after 481-93368
		C 211272	Mat & pad assy-front floor leather trim	LHD	1
		C 213643	Mat & pad assy-front floor leather trim	LHD	1
					481-483 Bro-Sed-Coupes to 481-93368
		C 211272	Mat & pad assy-front floor	LHD	1
		C 213643	Mat & pad assy-front floor	LHD	1
					481-483-491-493 Bro-Sed-Cpes after 481-93368
		C 211274	Mat & pad assy-front floor-cloth trim	RHD	1
		C 211275	Mat & pad assy-front floor-leather trim	RHD	1
					481-483 Bro-Sed-Coupes to 481-93368
		C 211275	Mat & pad assy-front floor	RHD	1
					482-484 to 480 series 93368
		BO 211281	Filler-steering column		1
		BO 211815	Cover-steering column hole	Gray green	1
		BO 211815	Cover-steering column hole-cloth trim	Gray green	1
					481-483-491-493 Bro-Sed-Cpes
		BO 211816	Cover-steering column hole-leather trim	Taupe	1
					481-483-491-493 Bro-Sed-Cpes
		BO 211816	Cover-steering column hole	Taupe	1
		C 214276	Carpet assy-RH-frame side member	1st type	1
					482-484-492-494
					All

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
JJ6-		FLOOR COVERINGS CARPETS AND PADS (Cont'd)			
		C 216588	Trimboard & trim assy-RH-frame side member	2nd type Carpet	1 All
		C 214277	Trimboard & trim assy-LH-frame side member	1st type	1 All
		C 216589	Trimboard & trim assy-LH-frame side member	2nd type	1 All
		C 214281	Carpet assy-rear floor	1	Bro-Sedan
		C 214280	Carpet assy-rear floor	1	BsCpe
		C 214274	Carpet assy-rear floor	1	ClubCoupe
		C 216594	Trimboard & trim assy-RH-side-rear floor-second type	1	CvBro
		C 216595	Trimboard & trim assy-LH-side-rear floor-second type	1	CvBro
		C 214286	Carpet assy-RH side-rear floor-first type	1	Bro,Coupes,CvBro
		C 216592	Trimboard and trim assy-RH side-rear floor-second type	1	Bro,Coupes
		C 214287	Carpet assy-LH side-rear floor-first type	1	Bro,Coupes,CvBro
		C 216593	Trimboard and trim assy-LH side-rear floor-second type	1	Bro,Coupes
		C 214282	Carpet assy-RH side-rear floor-first type	1	Sedan
		C 216590	Trimboard & trim assy-RH side-rear floor-second type	1	Sedan
		C 214283	Carpet assy-LH side-rear floor-first type	1	Sedan
		C 216591	Trimboard & trim assy-LH side-rear floor-second type	1	Sedan
		C 215196	Mat and pad assy-rear floor-to car 70621	Gray green	1 481-491 CvBro
		C 215197	Mat and pad assy-rear floor-to car 65400	.Mottled taupe	1 482-484-492-494
		C 215198	Mat and pad assy-rear floor-after car 70621		491 CvBro
		C 215199	Mat and pad assy-rear floor-after car 65400	Red brown	492-494 CvBro
		BO 171394	Screw-rear floor carpet	AR	Bro,Sed,BsCpe,ClubCpe
		BO 171250	Screw-rear floor mat and pad	8	CvBro
		BO 171229	Finish washer-rear floor mat and pad screw	8	CvBro
		BO 171117	Plain washer-rear floor mat and pad screw	8	CvBro
		C 214292	Covering assy-rear compartment floor	1	481-483 Bro-Sed
		C 214293	Carpet assy-rear compartment floor	1	481-483 ClubCpe
		C 214278	Covering assy-rear compartment floor	1	481-483-491-493 BsCpe
		C 214290	Mat-rear compartment floor	Rubber	1 482-484-492-494 Sed
		C 214291	Mat-rear compartment floor	Rubber	1 482-484-492-494 ClubCpe
		C 214569	Covering assy-rear compartment floor	1	481-491 CvBro
		C 214570	Mat-rear compartment floor	Rubber	1 482-484-492-494 CvBro
		C 213923	Carpet assy-rear compt floor panel extension	1	CvBro
		BO 170544	Screw-rear compt floor panel extension carpet	8	CvBro
		BO 171229	Finish washer-rear compt floor panel extension carpet	8	CvBro
		C 213928	Carpet-RH-front seat tray	1	All
		C 213929	Carpet-LH-front seat tray	1	All
		C 214275	Carpet assy-front seat tray	Rear	1 CvBro
		BO 170544	Screw-front seat tray carpet	No. 8 x 1/2 SM	AR All
		BO 171229	Finish washer-front seat tray carpet screw	AR	All
		C 214279	Carpet assy-rear seat tray	1	BsCpe
		BO 170544	Screw-rear seat tray carpet	4	BsCpe
		BO 171229	Finish washer-rear seat tray carpet screw	4	BsCpe
		C 214306	Carpet assy-hydraulic power unit housing cover	1	CvBro
		BO 171387	Screw-front floor mat	LHD	3 All
		BO 171386	Finish washer-front floor mat screw	LHD	3 All
		BO 171117	Plain washer-front floor mat screw	LHD	3 All

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
KK6-			FRONT SEAT FRAME AND BACK ASSEMBLY		
			NOTE: When ordering upholstery or trimmed parts, give car number, body type, style of trim, and any other information which will assist in proper identification.		
			Code "A" indicates without foam rubber pads. "B" indicates with foam rubber pads.		
		C 214192	Cushion frame and back complete-F seat "A" Cloth-LHD	1	481-491-493 Bro
		C 217010	Cushion frame and back complete-F seat "B" Cloth-LHD	1	481-491-493 Bro
		C 214196	Cushion frame and back complete-F seat "A" Cloth-LHD	1	481-483-491-493 Sed
		C 217012	Cushion frame and back complete-F seat "B" Cloth-LHD	1	481-483-491-493 Sed
		C 214198	Cushion frame and back complete-F seat "A" Cloth-LHD	1	482-484-492-494 Sed
		C 217020	Cushion frame and back complete-F seat "B" Cloth-LHD	1	482-484-492-494 Sed
		C 214164	Cushion frame and back complete-F seat "A" Cloth-LHD	1	481-491 BsCpe
		C 217014	Cushion frame and back complete-F seat "B" Cloth-LHD	1	481-491 BsCpe
		C 215328	Cushion frame and back complete-F seat "A" Cloth-LHD	1	481-483-491-493 ClubCpe
		C 217016	Cushion frame and back complete-F seat "B" Cloth-LHD	1	481-483-491-493 ClubCpe
		C 215326	Cushion frame and back complete-F seat "A" Cloth-LHD	1	482-484-492-494 ClubCpe
		C 217026	Cushion frame and back complete-F seat "B" Cloth-LHD	1	482-484-492-494 ClubCpe
		C 214019	Cushion frame and back complete-F seat . Comb-Trim LHD	1	481-491 CvBro
		C 216446	Cushion frame and back complete-F seat . Comb-Trim LHD	1	482-484-492-494 CvBro
		C 214432	Cushion frame and back complete-F seat Leather-LHD	1	481-491-493 Bro
		C 214430	Cushion frame and back complete-F seat Leather-LHD	1	481-483-491-493 Sed
		C 214650	Cushion frame and back complete-F seat Leather-LHD	1	482-484-492-494 Sed
		C 214434	Cushion frame and back complete-F seat Leather-LHD	1	481-483-491-493 ClubCpe
		C 216442	Cushion frame and back complete-F seat Leather-LHD	1	481-491 BsCpe
		C 214436	Cushion frame and back complete-F seat Leather-LHD	1	482-484-492-494 ClubCpe
		C 214018	Cushion frame and back complete-F seat Leather-LHD	1	481-491 CvBro
		C 216447	Cushion frame and back complete-F seat Leather-LHD	1	482-484-492-494 CvBro
		C 214193	Cushion frame and back complete-F seat "A" Cloth-RHD	1	481-491-493 Bro
		C 217011	Cushion frame and back complete-F seat "B" Cloth-RHD	1	481-491-493 Bro
		C 214197	Cushion frame and back complete-F seat "A" Cloth-RHD	1	481-483-491-493 Sed
		C 217013	Cushion frame and back complete-F seat "B" Cloth-RHD	1	481-483-491-493 Sed
		C 214199	Cushion frame and back complete-F seat "A" Cloth-RHD	1	482-484-492-494 Sed
		C 217021	Cushion frame and back complete-F seat "B" Cloth-RHD	1	482-484-492-494 Sed
		C 214165	Cushion frame and back complete-F seat "A" Cloth-RHD	1	481-491 BsCpe
		C 217015	Cushion frame and back complete-F seat "B" Cloth-RHD	1	481-491 BsCpe
		C 215329	Cushion frame and back complete-F seat "A" Cloth-RHD	1	481-483-491-493 ClubCpe
		C 217017	Cushion frame and back complete-F seat "B" Cloth-RHD	1	481-483-491-493 ClubCpe
		C 215327	Cushion frame and back complete-F seat "A" Cloth-RHD	1	482-484-492-494 ClubCpe
		C 217027	Cushion frame and back complete-F seat "B" Cloth-RHD	1	482-484-492-494 ClubCpe
		C 214433	Cushion frame and back complete-F seat Leather-RHD	1	481-491-493 Bro
		C 214431	Cushion frame and back complete-F seat Leather-RHD	1	481-483-491-493 Sed
		C 214651	Cushion frame and back complete-F seat Leather-RHD	1	482-484-492-494 Sed
		C 214435	Cushion frame and back complete-F seat Leather-RHD	1	481-483-491-493 ClubCpe
		C 216443	Cushion frame and back complete-F seat Leather-RHD	1	481-491 BsCpe
		C 214437	Cushion frame and back complete-F seat Leather-RHD	1	482-484-492-494 ClubCpe
		C 212986	Silencer-cushion frame	2	Bro,Sed,Coupes,CvBro
		BZ 71264	Bolt-cushion frame 5/16-24 x 3/4	4	Bro,Coupes,CvBro, Sedan
		BZ 71126	Lockwasher-cushion frame bolt 5/16	4	Bro,Coupes,CvBro, Sedan
		BZ 170155	Plain washer-cushion frame bolt	4	Bro,Coupes,C vBro,. Sedan
		BO 212812	Bracket assy-RH side-front seat back hinge	1	Bro,Coupes,CvBro
		BO 212813	Bracket assy-LH side-front seat back hinge	1	Bro,Coupes,CvBro
		BO 212341	Bracket assy-center-front seat back hinge	1	Bro,Coupes,CvBro
		BO 171015	Pin-front seat back hinge brackets	4	Bro,Coupes,CvBro
		BO 170944	Plain washer-front seat back hinge bracket pin	4	Bro,Coupes,CvBro
		BO 564	Rivet-front seat back hinge bracket	6	Bro,Coupes,CvBro
		BO 212836	Spring hanger assy-front seat back panel	3-4	Bro,Sed,Coupes,CvBro

SEATS

480-490 SERIES

KK

Group & Illus. No.	Ill. No	Part No.	NAME			PER CAR	MODELS
KK7-			FRONT SEAT BACK`				
			NOTE: When ordering upholstery or trimmed parts, give car number, body type, style of trim, and any other information which will assist in proper identification.				
			Code "A" indicates without foam rubber pads. "B" indicates with foam rubber pads.				
		C 214182	Spring & trim assy-front seat back-RH	"A"	Cloth trim	1	481-483-491-493 Bro-BsCpe-ClubCpe
		C 217030	Spring & trim assy-front seat back-RH	"B"	Cloth trim	1	481-483-491-493 Bro-BsCpe-ClubCpe
		C 214183	Spring & trim assy-front seat back-LH	"A"	Cloth trim	1	481-483-491-493 Bro-BsCpe-ClubCpe
		C 217031	Spring & trim assy-front seat back-LH	"B"	Cloth trim	1	481-483-491-493 Bro-BsCpe-ClubCpe
		C 214186	Spring & trim assy-front seat back	"A"	Cloth trim	1	481-483-491-493 Sed
		C 217029	Spring & trim assy-front seat back	"B"	Cloth trim	1	481-483-491-493 Sed
		C 214187	Spring & trim assy-front seat back	"A"	Cloth trim	1	482-484-492-494 Sed
		C 217033	Spring & trim assy-front seat back	"B"	Cloth trim	1	482-484-492-494 Sed 4
		C 214184	Spring & trim assy-front seat back-RH	"A"	Cloth trim	1	82-484-492-494 ClubCpe
		C 217034	Spring & trim assy-front seat back-RH	"B"	Cloth trim	1	482-484-492-494 ClubCpe
		C 214185	Spring & trim assy-front seat back-LH	"A"	Cloth trim	1	482-484-492-494 ClubCpe
		C 217035	Spring & trim assy-front seat back-LH	"B"	Cloth trim	1	482-484-492-494 ClubCpe
		C 214446	Spring & trim assy-front seat back-RH		Leather trim	1	481-483-491-493 Bro-Coupes
		C 214447	Spring & trim assy-front seat back-LH		Leather trim	1	481-483-491-493 Bro-Coupes
		C 214681	Spring & trim assy-front seat back		Leather trim	1	Sedan
		C 214446	Spring & trim assy-front seat back-RH		Leather trim	1	482-484-492-494 ClubCpe
		C 214447	Spring & trim assy-front seat back-LH		Leather trim	1	482-484-492-494 ClubCpe
		C 212126	Back assy-RH-front seat-not trimmed				Bro-Cpes-CvBro
		C 212127	Back assy-LH-front seat-not trimmed				Bro-Cpes-CvBro
		C 212125	Back assy-front seat-not trimmed		LHD	1	Sedan
		C 213782	Spring-front seat back-RH		2nd type	1	Bro-Coupes
		C 213783	Spring-front seat back-LH		2nd type	1	Bro-Coupes
		C 213781	Spring-front seat back		2nd type	1	Sedan
		C 213194	Spring-front seat back-RH			1	CvBro
		C 213195	Spring-front seat back-LH			1	CvBro
		BO 170968	Bolt-front seat back spring attaching			AR	All
		BO 170330	Lockwasher-front seat back spring attaching bolt			AR	All
			NOTE: Foam rubber pads for front seat back are optional on all Bro-Sed-BsCpe-ClubCpe with cloth trim.				
		C 214504	Foam rubber pad-front seat back-RH		Cloth trim	1	481-483 Bro-Coupes
		C 214505	Foam rubber pad-front seat back-LH		Cloth trim	1	481-483 Bro-Coupes
		C 214503	Foam rubber pad-front seat back		Cloth trim	1	481-483 Sed
		C 214508	Foam rubber pad-front seat back RH end		Cloth trim	1	482-484 Sed-Coupes
		C 214509	Foam rubber pad-front seat back-LH end		Cloth trim	1	482-484 Sed-Coupes
		C 214512	Foam rubber pad-front seat back-inner		Cloth trim	6	482-484 Sed-Coupes
		C 212858	Board assy-front seat foot rest			1	Bro,Sed
		BO 171206	Bolt-upper-foot rest board			2	Bro,Sed
		BO 170794	Bolt-lower-foot rest board			2	Bro,Sed
		BO 71730	Lockwasher-foot rest board			4	Bro,Sed
		BO 170965	Plain washer-foot rest board			4	Bro,Sed
		C 214270	Carpet assy-foot rest board-(1st type on Bro)			1	Bro,Sed
		C 211585	Carpet assy-foot rest board		2nd type	1	Bro
			NOTE: 211585 Carpet covers metal roll on seat cushion frame and makes unnecessary the foot rest end trim boards.				
		BO 213990	Trimboard-foot rest-end RH		Embossed	1	Bro,Sed 2nd type Bro,Sed on
		BO 213991	Trimboard-foot rest-end LH		Embossed	1	Sed
		BO 143349	Spring-front seat back pocket			1-2	Sedan,CvBro
		BZ 171117	Plain washer-front seat back pocket spring			2-4	Sedan,CvBro
		C 216740	Carpet & trim assy-RH-F seat side extension		Cloth trim	1	Bro,BsCpe,ClubCpe
		C 216741	Carpet & trim assy-LH-F seat side extension		Cloth trim	1	Bro,BsCpe,ClubCpe

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
KK7-			FRONT SEAT BACK (Cont'd)		
		C 216742	Carpet & trim assy-RH-F seat side extension . Leather trim Carpet	1	Bro,Coupes,CvBro
		C 216743	& trim assy-LH-F seat side extension . Leather trim	1	Bro,Coupes,CvBro
KK8-		HA 216370	Ash tray-front seat back Service	1	All
			FRONT SEAT CUSHION		
			NOTE: When ordering upholstery or trimmed parts, give car number, body type, style of trim, and any other information which will assist in proper identification. Foam rubber seat cushion pads are standard on 482-484, also on all CvBro. They are optional on 481-483 Bro-Sed-Coupes.		
KK8-		C 214150	Cushion complete-front seat-standard Cloth trim	1	481-483-491-493 Bro-Coupes
		C 214151	Cushion complete-front seat-opt-foam rubber Cloth trim	1	481-483-491-493 Bro-Coupes
		C 214145	Cushion complete-front seat-standard Cloth trim	1	481-483-491-493 Sed
		C 214146	Cushion complete-front seat-opt-foam rubber Cloth trim	1	481-483-491-493 Sed
		C 214152	Cushion complete-front seat Cloth trim	1	482-484-492-494 Coupes
		C 214148	Cushion complete-front seat Cloth trim	1	482-484-492-494 Sed
		C 213999	Cushion complete-front seat Combination trim	1	CvBro
		C 214440	Cushion complete-front seat-standard Leather trim	1	481-483-491-493 Bro-Coupes
		C 214439	Cushion complete-front seat-opt-foam rubber Leather trim	1	481-483-491-493 Bro-Coupes
		C 214438	Cushion complete-front seat-standard Leather trim	1	481-483-491-493 Sed
		C 214670	Cushion complete-front seat-opt-foam rubber Leather trim	1	481-483-491-493 Sed
		C 214439	Cushion complete-front seat Leather trim	1	482-484-492-494 Coupes
		C 214670	Cushion complete-front seat Leather trim	1	482-484-492-494 Sed CvBro
		C 213998	Cushion complete-front seat Leather trim	1	Bro-Coupes
		C 210744	Spring-front seat cushion	1	Sedan
		C 210743	Spring-front seat cushion	1	CvBro
		C 213193	Spring-front seat cushion	1	
			NOTE: Foam rubber pads for front seat cushion are optional on 481-483 Bro-Sed-Coupes; and standard on all 482-484 models and 481 CvBro.		
		C 214083	Foam rubber pad-front seat cushion Cloth trim	1	481-483-491-493 Bro-Coupes
		C 211026	Foam rubber pad-front seat cushion Cloth trim	1	482-484-492-494 Sed-Coupes
		C 214500	Foam rubber pad-F seat cushion-RH end Cloth trim	1	482-484-492-494 Sed-Coupes
		C 214501	Foam rubber pad-F seat cushion-LH end Cloth trim	1	482-484-492-494 Sed-Coupes
		C 214498	Foam rubber pad-F seat cushion-RH center Cloth trim	1	482-484-492-494 Sed-Coupes
		C 214499	Foam rubber pad-F seat cushion-LH center Cloth trim	1	482-484-492-494 Sed-Coupes
		C 214502	Foam rubber pad-F seat cushion-inner Cloth trim	4	482-484-492-494 Coupes
		C 214502	Foam rubber pad-F seat cushion-inner Cloth trim	6	482-484-492-494 Sed
		C 214752	Foam rubber pad-front seat cushion Leather trim	1	Bro,Coupes,CvBro
		C 214751	Foam rubber pad-front seat cushion Leather trim	1	Sed
		C 210742	Protector assembly-front seat cushion foam rubber pad	1	Bro,Sed,Coupes
		C 214155	Protector assembly-front seat cushion foam rubber pad	1	CvBro
KK9-			FRONT SEAT TRACK		
		C 211944	Track assembly-front seat-RH LHD	1	All
		C 211945	Track assembly-front seat-LH LHD	1	All
		C 211946	Track assembly-front seat-RH RHD	1	All
		C 211947	Track assembly-front seat-LH RHD	1	All
		C 211948	Tie bar-front seat track	1	All

SEATS

480-490 SERIES

KK

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
KK3-			FRONT SEAT TRACK (Cont'd)		
		BO 211523	Adjusting handle-front seat LHD	1	All
		BO 213223	Adjusting handle-front seat RHD	1	All
		BO 171063	Screw-adjusting handle	1	All
		BO 211953	Link assembly-adjusting handle LHD	1	All
		BO 211954	Link assembly-adjusting handle RHD	1	All
		BO 211938	Tension spring-adjusting handle link	1	All
		BO 211525	Bracket-adjusting handle link	1	All
		BO 171023	Screw-adjusting handle link bracket	1	All
		BO 171154	Lockwasher-adjusting handle link bracket screw	1	All
		BO 136036	Spring-front seat track advance 5 1/2" long	1	All
		BO 217241	Anchor-front seat track advance spring	2	All
		BO 215126	Spring-front seat track lock lever Service	2	All
		BO 211924	Clamp-front seat track Front	2	All
			NOTE: To prevent shifting of front clamp 211924, a 1/4" pin was added to the bottom surface of clamp, and a hole to engage this pin was added to the front seat tracks 211944, 211945, 211946 and 211947. When using 2nd type clamp (with pin) with 1st type seat track (without hole), it will be necessary to drill hole in track.		
		BO 211928	Clamp-front seat track Rear	2	All
		BO 211939	Gasket-front seat track clamp	4	All
		BO 136012	Washer-front seat track clamp Rubber	4	All CvBro
		BO 170243	Washer-front seat track clamp Steel	4	All
		BO 123405	Spacer-front seat track Small	8	All
		BO 211918	Spacer-front seat track Large	3	All
		BZ 70746	Spacer-front seat track to seat tray	AR	CvBro
		BO 171158	Bolt-seat track to floor Front	4	All
		BO 171157	Bolt-seat track to floor Rear	4	All
		BO 71126	Lockwasher-seat track to floor bolt	8	All
KK13-			REAR SEAT BACK		
			NOTE: When ordering upholstery or trimmed parts, give car number, body type, style of trim, and any other information which will assist in proper identification.		
		C 214188	Back assembly-rear seat Cloth trim	1	481-483-491-493 Bro-Sedan
		C 214190	Back assembly-rear seat Cloth trim	1	481-483-491-493 ClubCpe
		C 214242	Back assembly-rear seat-RH Cloth trim	1	482-484-492-494 Sed
		C 214243	Back assembly-rear seat-LH Cloth trim	1	482-484-492-494 Sed
		C 214238	Back assembly-rear seat-RH Cloth trim	1	482-484-492-494 ClubCpe
		C 214239	Back assembly-rear seat-LH Cloth trim	1	482-484-492-494 ClubCpe
		C 214572	Back assembly-rear seat Combination trim	1	481-491 CvBro
		C 214372	Back assembly-rear seat-RH Cloth trim	1	482-484-492-494 CvBro
		C 214373	Back assembly-rear seat-LH Cloth trim	1	482-484-492-494 CvBro
		C 214686	Back assembly-rear seat Leather trim	1	481-483-491-493 Bro-Sed
		C 214687	Back assembly-rear seat Leather trim	1	481-483-491-493 ClubCpe
		C 214684	Back assembly-rear seat-RH Leather trim	1	482-484-492-494 Sed
		C 214685	Back assembly-rear seat-LH Leather trim	1	482-484-492-494 Sed
		C 214688	Back assembly-rear seat-RH Leather trim	1	482-484-492-494 ClubCpe
		C 214689	Back assembly-rear seat-LH Leather trim	1	482-484-492-494 ClubCpe
		C 214571	Back assembly-rear seat Leather trim	1	481-491 CvBro
		C 214578	Back assembly-rear seat Leather trim	1	482-484-492-494 CvBro
		C 214580	Back assembly-rear seat Combination trim	1	482-484-492-494 CvBro
		C 212778	Support-rear seat back & arm rest	1	482-484-492-494 Sed
		BO 214916	Support-rear seat back-RH	1	CvBro to 494-96134
		BO 217104	Support-rear seat back-RH	1	CvBro after 494-96134 exc 107637,107730,107786
		BO 214917	Support-rear seat back-LH	1	CvBro to 494-96134
		BO 217105	Support-rear seat back-LH	1	CvBro after 494-96134 exc 107637,107730,107786

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
KK13-			REAR SEAT BACK (Cont'd)		
		BO 171243	Screw-rear seat back support Front	4	CvBro
		BO 171285	Screw-rear seat back support Rear	4	CvBro
		BO 71730	Lockwasher-rear seat back support screw	4	CvBro
		BO 170965	Plain washer-rear seat back support screw	4	CvBro
		BO 70452	Finish washer-rear seat back support screw	4	CvBro
		C 210735	Spring-rear seat back	1	Bro
		C 210735	Spring-rear seat back	1	481-483-491-493 Sed
		C 210969	Spring-rear seat back	1	481-483-491-494 ClubCpe
		C 210736	Spring-rear seat back-RH	1	482-484-492-494 Sed
		C 210737	Spring-rear seat back-LH	1	482-484-492-494 Sed
		C 210988	Spring-rear seat back-RH	1	482-484-492-494 ClubCpe
		C 210989	Spring-rear seat back-LH	1	482-484-492-494 ClubCpe
		C 214869	Spring-rear seat back	1	481-491 CvBro to 491-104668
		C 217100	Spring-rear seat back	1	491 CvBro after 491-104668
		C 214928	Spring-rear seat back	1	482-492-484-494 to 492-96098
		C 217101	Spring-rear seat back	1	492-494 CvBro after 492-96098
				1	exc 96191 & 98115
		BO 12285	Bolt-back spring to seat tray	AR	Bro, Sed, ClubCpe, CvBro
		BO 170330	Lockwasher-back spring to seat tray bolt	AR	Bro, Sed, ClubCpe, CvBro
		BO 211107	Bracket-back spring hanger	AR	Bro, Sed, ClubCpe
		C 214260	Center arm rest complete-rear seat back Cloth trim	1	482-484-492-494 Sed-ClubCpe
		C 214224	Center arm rest complete-rear seat back Leather trim	1	482-484-492-494 Sed-ClubCpe
		C 214582	Center arm rest complete-R seat back Combination trim	1	482-484-492-494 CvBro
		C 214583	Center arm rest complete-R seat back Leather trim	1	482-484-492-494 CvBro
		C 214263	Rubber pad assy-center arm rest	1	482-484-492-494 Sed-ClubCpe
		C 214395	Rubber pad assembly-center arm rest	1	482-484-492-494 CvBro
		C 212781	Board assembly-center arm rest	1	482-484-492-494 Sed-ClubCpe
		BO 215219	Board assembly-center arm rest	1	482-484-492-494 CvBro
		BO 212789	Hinge assembly-center arm rest	1	482-484-492-494 Sed-ClubCpe
		BO 214943	Hinge assembly-center arm rest	1	482-484-492-494 CvBro
		C 210733	Spring-center arm rest	1	482-484-492-494 Sed-ClubCpe
		C 215192	Spring-center arm rest	1	482-484-492-494 CvBro
		BO 213738	Spacer block-center arm rest spring	1	482-484-492-494 CvBro
		C 214139	Support assembly-center arm rest	2	482-484-492-494 ClubCpe
		BO 212788	Pin-arm rest link to bracket and hinge	8	482-484-492-494 ClubCpe-CvBro-Sedan
		C 214218	Trim panel-rear seat back	1	Bro, Sed
		C 213136	Trim panel-rear seat back	1	ClubCoupe
		C 214861	Trim board-rear seat back	1	CvBro
		C 216304	Seal-rear seat back trim panel-side Service	AR	ClubCpe
		C 216305	Seal-rear seat back trim panel-bottom Service	AR	ClubCpe

SEATS

480-490 SERIES

KK

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
KK14-			REAR SEAT CUSHION		
			NOTE: When ordering upholstery or trimmed parts, give car number, body type, style of trim and any other information which will assist in proper identification.		
			Foam rubber pads for rear seat cushion are optional on 481-483 Bro-Sed Coupes; standard on all 482-484 models and 481 CvBro		
		C 216480	Cushion complete-rear seat-standard Cloth trim	1	481-483-491-493 Bro-Sed
		C 216481	Cushion complete-rear seat-opt-foam rubber Cloth trim	1	481-483-491-493 Bro-Sed
		C 216482	Cushion complete-rear seat-standard Cloth trim	1	481-483-491-493 ClubCpe
		C 216483	Cushion complete-rear seat-opt-foam rubber Cloth trim	1	481-483-491-493 ClubCpe
		C 216484	Cushion complete-rear seat Cloth trim	1	482-484-492-494 Sed
		C 216485	Cushion complete-rear seat Cloth trim	1	482-484-492-494 ClubCpe
		C 216491	Cushion complete-rear seat Combination trim		CvBro
		C 216486	Cushion complete-rear seat-standard Leather trim	1	481-483-491-493 Bro-Sed
		C 216487	Cushion complete-rear seat-opt-foam rubber Leather trim	1	481-483-491-493 Bro-Sed
		C 216488	Cushion complete-rear seat-standard Leather trim	1	481-483-491-493 ClubCpe
		C 216489	Cushion complete-rear seat-opt-foam rubber Leather trim	1	481-483-491-493 ClubCpe
		C 216487	Cushion complete-rear seat Leather trim	1	482-484-492-494 Sed
		C 216489	Cushion complete-rear seat Leather trim	1	482-484-492-494 ClubCpe
		C 216490	Cushion complete-rear seat Leather trim		CvBro
		BO 212336	Support assembly-rear seat cushion-RH	1	ClubCpe,CvBro }
		BO 212337	Support assembly-rear seat cushion-LH	1	ClubCpe,CvBro } 1st
		BO 170707	Screw-rear seat cushion support Short	4	ClubCpe,CvBro } type.
		BO 170514	Screw-rear seat cushion support Long	2	ClubCpe,CvBro } See
		BO 216016	Cushion-rear seat cushion support	2	ClubCpe,CvBro } Note.
		BO 216365	Support assembly-rear seat cushion 2nd type	2	ClubCpe,CvBro
		BO 170707	Screw-rear seat cushion support 2nd type	6	ClubCpe,CvBro
			NOTE: 2nd type support became effective on ClubCpe with serial 481-92606, and on CvBro with serial 484-90286.		
		C 211027	Foam rubber pad-rear seat cushion-opt Cloth trim	1	481-483-491-493 Bro-Sed-ClubCpe
		C 214510	Foam rubber pad-rear seat cushion-RH end Cloth trim	1	482-484-492-494 Sed-ClubCpe
		C 214511	Foam rubber pad-rear seat cushion-LH end Cloth trim	1	482-484-492-494 Sed-ClubCpe
		C 214512	Foam rubber pad-rear seat cushion-inner Cloth trim	1	482-484-492-494 Sed-ClubCpe
		C 214753	Foam rubber pad-rear seat cushion Leather trim	1	Bro-Sed-ClubCpe
		C 207620	Foam rubber pad-rear seat cushion	1	CvBro
		BO 210742	Protector assembly-foam rubber pad	1	Bro, Sed, ClubCpe
		BO 202097	Protector assembly-foam rubber pad	1	CvBro
			NOTE: Foam rubber pads for rear seat cushion are optional on 481-483 Bro-Sed-Coupes; standard on all 482-484 models and 481 CvBro.		
		C 214591	Spring-rear seat cushion	1	Bro, Sed
		C 214592	Spring-rear seat cushion	1	ClubCpe
		C 214593	Spring-rear seat cushion	1	CvBro
		BO 211109	Bracket-rear seat cushion locating	2	Bro, Sed
		BO 213565	Bracket-rear seat cushion locating	2	ClubCpe,CvBro
		BO 17993	Rivet-rear seat cushion locating bracket	2	Bro,Sed,ClubCpe,CvBro

LL

480-490 SERIES

REAR COMPARTMENT

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
LL2-			REAR COMPARTMENT DOOR		
		C 211239	Door assembly-rear compartment first type	1	481-483-491-493 Bro-Sed
		C 217370	Door assembly-rear compartment second type	1	491-493 Bro-Sed
		C 210119	Door assembly-rear compartment first type	1	482-484-492-494 Sed
		C 217371	Door assembly-rear compartment second type	1	492-494 Sed
		C 211246	Door assembly-rear compartment first type	1	481-483-491-493 Coupes-CvBro
		C 217372	Door assembly-rear compartment second type	1	491-493 Coupes-CvBro
		C 211245	Door assembly-rear compartment first type	1	482-484-492-494 Coupes-CvBro
		C 217373	Door assembly-rear compartment second type	1	492-493 Coupes-CvBro
			NOTE: Second type rear compartment doors may be used on cars prior to 491-124773 Sed-Bro--491-126651 Cpe-CvBro—by the use of 217358 spacers and the longer bolt BO 71683.		
		C 210820	Silencer-rear compartment door 12" x 24"	1	Bro,Sedan
		C 214120	Silencer-rear compartment door 20" x 24"	1	Coupes,CvBro
		BO 210334	Weatherseal-rear compartment door 142" long	1	Bro,Sedan
		BO 210335	Weatherseal-rear compartment door 179" long	1	Coupes,CvBro
		BO 211785	Name plate-rear compartment door	1	481-483-491-493
		BO 210485	Name plate-rear compartment door	1	82-484-492-494
		BO 171267	Screw-rear compartment door name plate	2	All
		BO 170368	Plain washer-rear compart-door name plate screw	2	All
		BO 134967	Seal washer-rear compart-door name plate screw	2	All
		BZ 211106	Bumper-rear compartment door	2	All
		BO 210192	Reinforcement assy-door panel lamp	1	481-483-491-493
		BO 71717	Bolt-door panel lamp reinf	1	481-483-491-493
		BO 71730	L/washer-rear comp door panel lamp reinf bolt	1	481-483-491-493
LL3-			REAR COMPARTMENT DOOR HINGE		
		BO 212150	Hinge assembly-rear compartment door 1st type	2	Bro, Sedan
		BO 212164	Hinge assembly-rear compartment door 1st type	2	Coupes
		BO 214268	Hinge and cover assembly-rear compt door 2nd type	2	Bro, Sed
		BO 214269	Hinge and cover assembly-rear compt door 2nd type	2	Coupes,CvBro
		BO 217358	Spacer-rear comp door hinge-used with 2nd type door	2	All
		BO 210814	Cover assembly-rear compartment door hinge 1st type	2	All
		BO 170968	Bolt-rear compt door hinge cover 1/4-28 x 5/8	4	All
		BO 71730	Lockwasher-hinge cover bolt 1/4	4	All
		BO 170982	Plain washer-hinge cover bolt	4	All
		BO 71443	Nut-hinge cover bolt 1/4-28 x 7/32	4	All
		BZ 71264	Bolt-body half-rear compt door hinge 5/16-24 x 3/4	4	All
		BO 71683	Bolt body half-rear compt door hinge 5/16-24 x 7/8	4	All with 2nd type door
		BO 71384	Bolt-door half-rear compt door hinge 5/16-18 x 5/8	6	All
		BZ 71126	Lockwasher-hinge bolt 5/16	AR	All
		BZ 170155	Plain washer-hinge bolt	AR	All
		BO 171004	Clinch nut-hinge bolt	4	All
		BO 212157	Spring-rear compt door hinge	2	Bro, Sedan
		BO 212163	Spring-rear compt door hinge	2	Coupes,CvBro
		BO 213096	Reinforcement-hinge bracket	2	Coupes,CvBro
LL5-			REAR COMPARTMENT DOOR LATCH		
			NOTE: For rear compartment door handle and lock cylinder see Group DD-4.		
		BO 210812	Clamping lever and bracket assy-RH-door latch	1	All
		BO 210813	Clamping lever and bracket assy-LH-door latch	1	All
		BO 211332	Link-door latch	2	481-483-491-493
		BO 210810	Link-RH-door latch	1	482-484-492-494

REAR COMPARTMENT
480-490 SERIES
LL

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
LL5-		REAR COMPARTMENT DOOR LATCH (Cont'd)			
		BO 210811	Link-LH-door latch	1	482-484-492-494
		BO 211331	Lever-door latch operating	1	481-483-491-493
		BO 210116	Lever-door latch operating	1	482-484-492-494
		BO 170965	Plain washer-door latch	4	All
		BO 210128	Tapping plate-RH-door latch clamping lever bracket	1	All
		BO 210129	Tapping plate-LH-door latch clamping lever bracket	1	All
		BO 171292	Screw-tapping plate 1/4-28 x 1/2	4	All
		BO 71717	Bolt-tapping plate 1/4-28 x 1/2	4	All
		BO 71730	Lockwasher-tapping plate bolt 1/4	4	All
		BO 171014	Rivet-door latch clamping lever 3/8 x 1/2	2	All
		BO 210118	Door striker Loop	2	All
		BO 210802	Bracket-door striker On body	2	All
		BO 210808	Spring-door striker return	2	All
		BO 171011	Clevis pin-door striker 1/4 x 2 1/8	2	All
		BO 170965	Plain washer-door striker clevis pin	2	All
LL8-		REAR COMPARTMENT MISCELLANEOUS FITTINGS			
			Trim panel-rear seat back See Group KK 13-		
		C 214134	Trimboard-rear compt floor to rear seat tray	1	BsCpe
		BO 170472	Screw-rear compt floor to seat tray trimboard	7	BsCpe
		BO 210484	Retainer-rear compt floor to seat tray trimboard	2	BsCpe
		BO 140349	Clip-rear compartment wiring	AR	All
		BO 85747	Clip-rear compartment wiring	AR	All
LL9-		BO 170303	Grommet-rear compartment floor wire	1	All
		PARTITION AND PACKAGE COMPARTMENT			
		C 210390	Shelf panel-rear seat back	1	Bro, Sedan
		C 211410	Shelf panel-rear seat back	1	Coupes
		C 210392	Extension-rear seat shelf panel-rear	1	Bro, Sedan, Coupes
		C 210415	Extension-rear seat shelf panel-front	1	BsCpe
		C 210391	Extension-front flange-rear seat shelf panel	1	Bro, Sedan
		C 210399	Extension-front flange-rear seat shelf panel	1	Coupes
		C 214560	Trimboard & trim assy-rear shelf Cloth trim	1	Bro, Sedan
		C 214561	Trimboard & trim assy-rear shelf Cloth trim	1	ClubCpe
		C 214562	Trimboard & trim assy-rear shelf Leather trim	1	Sedan
		C 215398	Trimboard & trim assy-rear shelf Cloth trim	1	BsCpe
		C 215399	Trimboard & trim assy-rear shelf Leather trim	1	BsCpe
		C 211711	Panel assembly-rear compartment partition	1	CvBro
		BO 171250	Screw-rear compartment partition panel trimboard	8	CvBro
		BZ 71260	Plain washer-rear compt partition panel trimboard screw	5	CvBro
		BO 171229	Finish washer-rear compt partition panel trimboard screw .	8	CvBro
		C 214658	Side panel and trim assy-RH-rear compt partition	1	BsCpe
		C 214659	Side panel and trim assy-LH-rear compt partition	1	BsCpe
		BZ 171059	Screw-partition side panel	8	BsCpe
		BO 12316	Finish washer-partition side panel screw	8	BsCpe
		C 211921	Door stop bar-rear compt partition	1	BsCpe
		BO 170679	Screw-door stop bar	8	BsCpe
		BO 71073	Nut-door stop bar screw	8	BsCpe
		BO 170395	Lockwasher-door stop bar screw	8	BsCpe
		BO 12316	Finish washer-door stop bar screw	8	BsCpe
		C 211914	Rear compartment partition door assembly	1	BsCpe
		BO 213557	Handle and stud assy-partition door fastener	2	BsCpe
		BO 213559	Washer-partition door fastener	2	BsCpe
		BO 213554	Cross pin-partition door fastener	2	BsCpe
		BO 213558	Receptacle-partition door fastener-on partition stiffener	2	BsCpe
		BO 171232	Rivet-partition door fastener receptacle	4	BsCpe
		BO 213906	Hinge-partition door-door half	2	BsCpe

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
LL9-			PARTITION AND PACKAGE COMPARTMENT (Cont'd)		
		BO 213907	Hinge-partition door-body half	2	BsCpe
		BO 171270	Screw-partition door hinge-door half	4	BsCpe
		BO 171271	Tee nut-partition door hinge screw	4	BsCpe
		C 206043	Silencer-rear shelf panel	1	BsCpe
		C 216044	Silencer-rear shelf panel	1	ClubCpe
		C 215992	Seal-rear shelf to roof panel	2	BsCpe
		BO 216300	Seal-rear shelf to roof and qtr panel Service	2	Bro,Sed,ClubCpe
		BO 215993	Sealing block-rear shelf panel extension to roof panel	2	Bro,Sed,ClubCpe
		BO 216017	Seal-rear shelf to roof panel	2	ClubCpe
		BO 210284	Sealing block-qr window opening reinf to qr panel	2	ClubCpe
		BO 210285	Brace-RH-r comp partition to wheelhouse	1	BsCpe
		BO 210285	Brace-LH-r comp partition to wheelhouse	1	BsCpe

INTERIOR FITTINGS

480-490 SERIES

MM

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS	
MM1-			ARM RESTS			
			NOTE: 1st type arm rests for cloth trim are cloth covered.			
			2nd type arm rests for cloth trim are leather covered.			
		BO 213300	Arm rest assy-front door	1st style cloth trim	2	481-483 Bro-Sed-ClubCpe
		BO 215938	Arm rest assy-front door	2nd style cloth trim	2	481-483-491-493 Bro-Sed-Coupes
		BO 211371	Arm rest assy-front door	1st style cloth trim	2	481-493 BsCpe
		BO 213301	Arm rest assy-front door	Gray cloth trim-1st style	2	482-484 Sed-Coupes
		BO 215936	Arm rest assy-front door	Gray cloth trim-2nd style	2	482-484-492-494 Sed-Coupes
		BO 213302	Arm rest assy-front door	Tan cloth trim-1st style	2	482-484 Sed- Coupes
		BO 215937	Arm rest assy-front door	Tan cloth trim-2nd style	2	482-484-492-494 Sed-Coupes
		BO 215936	Arm rest assy-front door	Gray leather trim	2	Bro,Sed,Coupes
		BO 216090	Arm rest assy-front door	Russet leather trim	2	Bro,Sed,Coupes
		BO 216091	Arm rest assy-front door	Dark red leather trim	2	Bro,Sed,Coupes
		BO 216092	Arm rest assy-front door	Maroon leather trim	2	CvBro
		BO 213300	Arm rest assy-rear door	1st style cloth trim	2	481-483 Sed
		BO 215938	Arm rest assy-rear door	2nd style cloth trim	2	481-483-491-493 Sed
		BO 213301	Arm rest assy-rear door	Gray cloth trim-1st style	2	482-484 Sed
		BO 215936	Arm rest assy-rear door	Gray cloth trim-2nd style	2	482-484-492-494 Sed
		BO 213302	Arm rest assy-rear door	Tan cloth trim-1st style	2	482-484 Sed
		BO 215937	Arm rest assy-rear door	Tan cloth trim-2nd style	2	482-484-492-494 Sed
		BO 215936	Arm rest assy-rear door	Gray leather trim	2	Sedan
		BO 216090	Arm rest assy-rear door	Russet leather trim	2	Sedan
		BO 213300	Arm rest assy-quarter	1st style cloth trim	2	481-483 Bro—ClubCpe
		BO 215938	Arm rest assy-quarter	2nd style cloth trim	2	481-483-491-493 Bro-ClubCpe
		BO 213301	Arm rest assy-quarter	Gray cloth trim-1st style	2	482-484 ClubCpe
		BO 215936	Arm rest assy-quarter	Gray cloth trim-2nd style	2	482-484-492-494 ClubCpe
		BO 213302	Arm rest assy-quarter	Tan cloth trim-1st style	2	482-484 ClubCpe
		BO 215937	Arm rest assy-quarter	Tan cloth trim-2nd style	2	482-484-492-494 ClubCpe
		BO 215936	Arm rest assy-quarter	Gray leather trim	2	Bro,ClubCpe
		BO 216090	Arm rest assy-quarter	Russet leather trim	2	Bro,ClubCpe
		BO 213316	Bracket-RH-arm rest	I ndoor	1	All
		BO 213317	Bracket-LH-arm rest	Indoor	1	All
		BO 213306	Base-door and quarter arm rest	Plastic	2-4	Bro,Sed,Coupes,CvBro
		BO 170538	Screw-arm rest base	Bottom	4-8	Bro,Sed,Coupes,CvBro
		BO 71527	Screw-arm rest base	End	4-8	Bro,Sed,Coupes,CvBro
		BO 171077	Screw-arm rest attaching	10-32 x 3	4-8	Bro, Sed,Coupes,CvBro
MM2-			ASH RECEIVERS			
		BO 108725	Ash receiver-front door		2	All
		BO 108725	Ash receiver-rear door		2	Sedan
		BO 108725	Ash receiver-quarter		2	Bro,ClubCpe
		BO 215150	Ash receiver-quarter		2	CvBro
		BO 212779	Retainer-door ash receivers		2-4	481-483-491-493 Bro-Sed-Coupes
		BO 212779	Retainer-quarter ash receiver		2	481-483-491-493 Bro-ClubCpe
		BO 215250	Retainer-quarter ash receiver		2	CvBro
		BO 12790	Screw-quarter ash receiver retainer		2	CvBro
		BZ 71712	Lockwasher-quarter ash receiver retainer		2	CvBro
		BO 171341	Nut-quarter ash receiver retainer		2	CvBro
		HA 216370	Ash receiver-front seat back	Service	1	All
		HA 216257	Ash receiver-instrument panel	Service	1	All

MM

480-490 SERIES

INTERIOR FITTINGS

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS			
MM3-		ASSIST STRAPS						
		BO 214528	Assist strap assembly	Cloth trim	1-2	481-483 Bro-Sed-ClubCpe		
		BO 216737	Assist strap assembly	Cloth trim	1	491-493 Bro after 491-10323		
		BO 214529	Assist strap assembly	Russet leather trim	2	481-483-491-493 Bro-Sed-ClubCpe		
		BO 214530	Assist strap assembly	Gray leather trim	2	481-483-491-493 Bro-Sed-ClubCpe		
		BO 214531	Assist strap assembly-maroon	Dark red leather trim	1-2	481-483-491-493 Bro-Sed-ClubCpe		
		BO 210608	Screw-assist strap attaching		1-2	481-483-491-493 Bro-Sed-ClubCpe		
		BO 170965	Plain washer-assist strap attaching screw		1-2	481-483-491-493 Bro-Sed-ClubCpe		
		HA 215170	Assist strap kit-russet	Service	1	482-484-492-494 Sed-ClubCpe		
		HA 215169	Assist strap kit-gray	Service	1	482-484-492-494 Sed-ClubCpe		
		HA 215168	Assist strap kit-gray stripe	Service	1	482-484-492-494 Sed-ClubCpe		
		Assist handles-see Group MM10-						
		MM6-		DOVE LAMPS-FRONT AND QUARTER				
				BO 211311	Rim and glass assembly-front dome lamp		1	Bro, Sed,Coupes,CvBro
BO 211312	Reflector and switch assy-front dome lamp				1	Bro, Sed,Coupes,CvBro		
BO 70001	Bulb-front dome lamp			Std-Sc-15Cp-#87	1	Bro, Sed,Coupes,CvBro		
BO 171001	Screw-front dome lamp attaching			6-32 x 3/8	4	Bro, Sed,Coupes,CvBro		
BO 171340	Clip nut-front dome lamp screw				4	CvBro		
BO 210915	Bracket assembly-front dome lamp			On w/shield header	1	Bro,Sed,Coupes		
BO 212421	Rim and lens assembly-rear quarter lamp				2	482-484-492-494 Sed-ClubCpe		
BO 212422	Reflector-rear quarter lamp				2	482-484-492-494 Sed-ClubCpe		
BO 171066	Bulb-rear quarter lamp			Std-Sc-6Cp-#81	2	482-484-492-494 Sed-ClubCpe		
BO 171001	Screw-rear quarter lamp attaching			6-32 x 3/8	6	482-484-492-494 Sed-ClubCpe		
BO 160091	Switch-rear quarter lamp				1	482-484-492-494 Sed-ClubCpe		
BO 134867	Escutcheon-rear quarter lamp switch				1	482-484-492-494 Sed-ClubCpe		
BO 170222	Screw-switch escutcheon			8-32 x 9/16	2	482-484-492-494 Sed-ClubCpe		
BO 301519	Wire assembly-rear quarter lamp				2	482-484-492-494 Sed-ClubCpe		
MM9- 1	17			REAR VIEW MIRRORS				
				BO 116996	Mirror assembly-less bracket	Standard	1	All
				BO 119940	Stud-rear view mirror	Standard	1	All
				BO 210519	Bracket-rear view mirror	Standard	1	All
		BO 216772	Support-rear view mirror bracket	Standard	1	All		
		BO 216773	Cover-rear view mirror bracket support	Standard	1	All		
		BO 171059	Screw-rear view mirror bracket	10-32 x 1-1/4	2	All		
		HA 210756	Mirror assembly-rear view-oval	Service	1	All		
		HA 210827	Mirror assembly-rear view-glare proof	Service	1	All		
		HA 210654	Mirror assembly-rear view-outside-RH & LH	Service	2	All		
		HA 217299	Mirror-vanity attaches to visor	Service	1	All		
		BO 220363	Lockscrew-outside mirror		2	All		
		BO 220361	Spring-outside mirror lockscrew		2	All		
		BO 220362	Lockwasher-outside mirror lockscrew		2	All		

INTERIOR FITTINGS

480-490 SERIES

MM

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
			ROBE HANGERS AND ASSIST HANDLES		
		BO 214040	Robe hanger assembly 1st type-Cloth trim	1	481-483 Sedan (plain gray cloth)
		BO 214343	Robe hanger assembly 2nd type-Cloth trim	1	481-483-491-493 Sedan (gray check cloth)
			NOTE: 214343 robe hanger superseded 214040 on models 481 and 483 Sedan with serial 93483—exceptions 93500 thru 94271.		
		BO 214041	Robe hanger assembly Russet leather trim	1	481-483 Sedan
		BO 214042	Robe hanger assembly Gray leather trim	1	481-483-491-493 Sedan
		BO 214044	Robe hanger assembly Dark red leather trim	1	481-483-491-493 Sedan
		BO 216575	Robe hanger assembly Russet leather trim	1	491-493 Sedan
		BO 214045	Robe hanger assembly Dark red leather trim	2	481-483-491-493 Bro-ClubCpe
		BO 214340	Robe hanger assembly 1st type-Cloth trim	2	481-483 Bro-ClubCpe
		BO 214344	Robe hanger assembly 2nd type-Cloth trim	2	491-493 Bro-ClubCpe
		BO 216576	Robe hanger assembly Gray leather trim	1	481-483-491-493 Sed
		BO 216577	Robe hanger assembly Use dark red leather trim	1	481-483-491-493 Sed
		BO 216579	Robe hanger assembly Gray leather trim	2	481-483-491-493 Bro-ClubCpe
		BO 216580	Robe hanger assembly Use with dark red leather trim	1	481-483-491-493 Bro-ClubCpe
		BO 216581	Robe hanger assembly Russet leather trim	1	482-484-492-494 Sed
		BO 216582	Robe hanger assembly Gray leather trim	1	482-484-492-494 Sed
		BO 216583	Robe hanger assembly Use with dark red leather trim	2	482-484-492-494 Sed
		BO 216584	Robe hanger assembly Russet leather trim	2	482-484-492-494 ClubCpe
		BO 216585	Robe hanger assembly Gray leather trim	2	482-484-492-494 ClubCpe
		BO 216586	Robe hanger assembly Use with dark red leather trim	2	482-484-492-494 ClubCpe
		BO 216587	Robe hanger assembly	2	484-492-494 CvBro
		BO 214341	Robe hanger assembly Russet leather trim	2	481-483 Bro-ClubCpe
		BO 216578	Robe hanger assembly Russet leather trim	2	491-493 Bro-ClubCpe
		BO 214342	Robe hanger assembly Gray leather trim	2	481-483-491-493 Bro-ClubCpe
		BO 216574	Robe hanger assembly	2	481-491 CvBro
		BO 213403	Robe hanger Gray cloth trim	1	482-484-492-494 Sedan
		BO 213404	Robe hanger Tan cloth trim	1	482-484-492-494 Sedan
		BO 213405	Robe hanger Tan leather trim	1	482-484-492-494 Sedan
		BO 213406	Robe hanger Gray leather trim	1	482-484-492-494 Sedan
		BO 213408	Robe hanger Dark red leather trim	1	482-484-492-494 Sedan
		BO 214540	Robe hanger Maroon leather trim	2	484-492-494 CvBro
		BO 214541	Robe hanger Gray cloth trim	2	482-484-492-494 ClubCpe
		BO 214542	Robe hanger Tan cloth trim	2	482-484-492-494 ClubCpe
		BO 214543	Robe hanger Russet leather trim	2	482-484-492-494 ClubCpe
		BO 214544	Robe hanger Gray leather trim	2	482-484-492-494 ClubCpe
		BO 214545	Robe hanger Dark red leather trim	2	482-484-492-494 ClubCpe
		BO 213502	Assist handle-RH-robe hanger	1	482-484-492-494 Sedan-ClubCpe-CvBro
		BO 213503	Assist handle-LH-robe hanger	1	482-484-492-494 Sedan-ClubCpe-CvBro
		BO 170117	Screw-robe hanger attaching 10 x 5/8 SM	4	481-483-491-493 Bro-Sed-ClubCpe-CvBro
		BO 213399	Screw-robe hanger assist handle	4	482-484-492-494 Sedan-ClubCpe-CvBro
		BO 71730	Lockwasher-robe hanger assist handle screw	4	482-484-492-494 Sedan-ClubCpe-CvBro
		BO 170965	Plain washer-robe hanger assist handle screw	4	482-484-492-494 Sedan-ClubCpe-CvBro
		BO 71443	Nut-robe hanger assist handle screw	2	482-484-492-494 Sedan
		BO 170400	Pin-robe hanger retaining	2-4	482-484-492-494 Sedan-ClubCpe-CvBro
		BO 214090	Bracket-robe hanger-RH Inner end	1	482-484-492-494 ClubCpe-CvBro
		BO 214091	Bracket-robe hanger-LH Inner end	1	482-484-492-494 ClubCpe-CvBro
		BO 213399	Screw-robe hanger bracket	2	482-484-492-494 ClubCpe-CvBro

MM

480-490 SERIES

INTERIOR FITTINGS

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
MM10-			ROBE HANGERS AND ASSIST HANDLES (Cont'd)		
		BO 170965	Plain washer-robe hanger bracket screw	2	482-484-492-494 ClubCpe-CvBro
		BO 71730	Lockwasher-robe hanger bracket screw	2	482-484-492-494 ClubCpe-CvBro
MM11-			INSIDE VISORS		
		BO 214470	Visor assembly-hinge type-1st type Cloth trim	2	481-483 Bro-Sed-Coupes
		BO 214471	Visor assembly-hinge type-1st type Gray leather trim	2	481-483 Bro-Sed-Coupes
		BO 214472	Visor assembly-hinge type-1st type Russet leather trim	2	481-483 Bro-Sed-Coupes
		BO 213946	Visor assembly-hinge type-2nd type Cloth trim	2	481-483-491-493 Bro-Sed-Coupes
		BO 213948	Visor assembly-hinge type-2nd type Gray leather trim	2	481-483-491-493 Bro-Sed-Coupes
		BO 213947	Visor assembly-hinge type-2nd type Russet leather trim	2	481-483-491-493 Bro-Sed-Coupes
		BO 214473	Visor assembly-hinge type-2nd type Dark red leather trim	2	481-483-491-493 Bro-Sed-Coupes
			NOTE: 1st type visors have 1947 bracket and rod.		
			2nd type visors have new type bracket and rod.		
		BO 214766	Visor assembly-hinge type Maroon	2	CvBro
		BO 215249	Binding clip-inside visor	4	CvBro
		BO 213859	Spacer-visor bracket-1st type visors Wood-trimmed	2	481-483 Bro-Sed-Coupes
		BO 171228	Screw-visor attaching-1st type visors	4	481-483 Bro-Sed-Coupes
		BO 170237	Screw-visor attaching-2nd type visors	4	481-483-491-493 Bro-Sed-Coupes
		BO 214481	Visor assembly-swivel type Gray cloth	2	482-484-492-494 Sed-Coupes
		BO 214480	Visor assembly-swivel type (1st type) Tan cloth	2	482-484-492-494 Sed-Coupes to 492-143009
		BO 217625	Visor assembly-swivel type (2nd type) Tan cloth	2	492-494 after 492-143009
		BO 214485	Visor assembly-swivel type Dark red leather trim	2	482-484-492-494 Sed-Coupes
		BO 210668	Clamp-visor support rod	2	482-484-492-494 Sed-Coupes
		BO 212177	Arm-visor bracket	2	482-484-492-494 Sed-Coupes
		BO 216779	Screw-visor arm to clamp 1/4-28 x 3/8	2	482-484-492-494 Sed-Coupes
		BO 120676	Plate-visor header hinge	2	482-484-492-494 Sed-Coupes
		BO 120677	Clamp-visor header hinge	2	482-484-492-494 Sed-Coupes
		BO 134985	Screw-visor header hinge clamp to plate 1/4-28 x 3/8	2	482-484-492-494 Sed-Coupes
		BO 212174	Screw-visor attaching 1/4-28 x 3/4	4	482-484-492-494 Sed-Cpes (Cloth trim)
		BO 171289	Screw-visor attaching	4	482-484-492-494 Sed-Cpes (Leather trim)
		BO 211051	Spacer-cemented to windshield opening reinf	2	482-484-492-494 Sed-Cpes (Leather trim)
		HA 213288	Karvisor-outside visor Service	1	All
		C 213244	Outside visor-RH	1	All
		C 213245	Outside visor-LH	1	All
		BO 213246	Bracket-RH-center support	1	All
		BO 213247	Bracket-LH-center support	1	All
		BO 213248	Molding-center	1	All
		BO 213264	Support-center	1	All
		BO 213268	Bracket-RH-end	1	All
		BO 213269	Bracket-LH-end	1	All
		BO 71073	Nut-visor center panel bolt	4	All
		BZ 70563	Lockwasher-visor center panel bolt	4	All
		BO 170806	Nut-center molding bolt	2	All
		BZ 70551	Lockwasher-center mldg bolt	2	All
		BO 171335	Nut-visor panel end screw	2	All
		BT 71030	Lockwasher-center support to brkt bolt	4	All
		BM 7525	Nut-center support to brkt bolt	2	All
		BO 71730	Lockwasher-center support to brkt bolt	2	All

INSIDE MOLDINGS
480-490 SERIES
NN

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
NN1-			INSIDE FINISH MOLDINGS-WINDSHIELD		
1	17	C 210970	Windshield finish molding-RH-upper	1	All
1	17	C 210971	Windshield finish molding-LH-upper	1	All
2	17	C 212100	Windshield finish molding-RH-lower	1	All
2	17	C 212101	Windshield finish molding-LH-lower	1	All
3	17	BO 210781	Windshield finish molding-center	1	All
		BO 212014	Filler-upper finish molding lower joint-RH	1	All
		BO 212015	Filler-upper finish molding lower joint-LH	1	All
		BO 212310	Cover-lower molding joint-without radio	1	All
		BO 212311	Cover-lower molding joint-with radio	1	All
		BO 214967	Block-lower molding air stop-end	4	All
		BO 210931	Block-lower molding air stop-rear	1	All
			Sponge rubber		
			Sponge rubber		
		BO 170240	Screw-upper finish molding #8 x 1 SM	10	All
		BO 171116	Screw-lower finish molding & joint cover #8 x 2 SM	5	All
		BO 171012	Screw-center finish molding #8-32 x 7/8	4	All
		BO 171308	Screw-o/s-to replace 170239 & 170240 when necessary	AR	All
NN2-			INSIDE FINISH MOLDINGS-FRONT DOOR WINDOW		
		C 213052	Molding & weatherstrip assy-front door window-RH	1	Bro,Coupes
		C 213053	Molding & weatherstrip assy-front door window-LH	1	Bro,Coupes
		C 213012	Molding & weatherstrip assy-front door window-RH	1	Sedan
		C 213013	Molding & weatherstrip assy-front door window-LH	1	Sedan
		C 213374	Molding & weatherstrip assy-front door window-RH ...	1	CvBro
		C 213375	Molding & weatherstrip assy-front door window-LH	1	CvBro
		C 212886	Welt assembly-front door window finish molding	2	Bro,Coupes
		C 212887	Welt assembly-front door window finish molding	2	Sed
			Belt weatherstrip-inner See Group FF 4		
		BO 216934	Filler-front-front door window finish molding	2	Sed-Coupes-Bro
		BO 210982	Filler-rear front door window finish molding	2	Bro,Coupes
		BO 210930	Filler-rear-front door window finish molding	2	Sed
		BO 216246	Filler-door window finish molding	2	CvBro
		BO 216604	Filler-door window finish molding-RH	1	CvBro
		BO 216605	Filler-door window finish molding-LH	1	CvBro
			Front		
			Rear		
			Rear		
		BO 170238	Screw-front door window finish molding #8 x 3/4 SM	AR	Bro, Sed,Coupes
		BO 171254	Screw-door window finish molding	4	CvBro
		BO 170240	Screw-door window finish molding	6	CvBro
		BO 170617	Screw-door window finish molding filler	4	CvBro
		BO 170617	Screw-front door finish molding filler #10 x 1 SM	AR	All exc CvBro
		BO 171308	Screw-o/s to replace 170238 & 171254 when necessary	AR	Bro, Sed,Coupes,CvBro
NN3-			INSIDE FINISH MOLDING-REAR DOOR WINDOW		
		C 213032	Molding & weatherstrip assy-rear door window-RH	1	Sedan
		C 213033	Molding & weatherstrip assy-rear door window-LH	1	Sedan
		C 212888	Welt assembly-rear door window finish molding	2	Sedan
			Belt weatherstrip-inner See Group FF 7		
		BO 210982	Filler-rear door finish molding	2	Sedan
		BO 170238	Screw-rear door finish molding #8 x 3/4 SM	10	Sedan
		BO 170617	Screw-rear door finish molding filler #10 x 1 SM	6	Sedan
		BO 171308	Screw-o/s to replace 170238 when necessary	AR	Sedan
NN4-			INSIDE FINISH MOLDING-QUARTER WINDOW		
		C 212992	Molding & weather strip assy-quarter window-RH	1	Bro
		C 212993	Molding & weather strip assy-quarter window-LH	1	Bro
		C 213100	Molding & weather strip assy-quarter window-RH	1	Coupes
		C 213101	Molding & weather strip assy-quarter window-LH	1	Coupes

NN
480-490 SERIES
INSIDE MOLDINGS

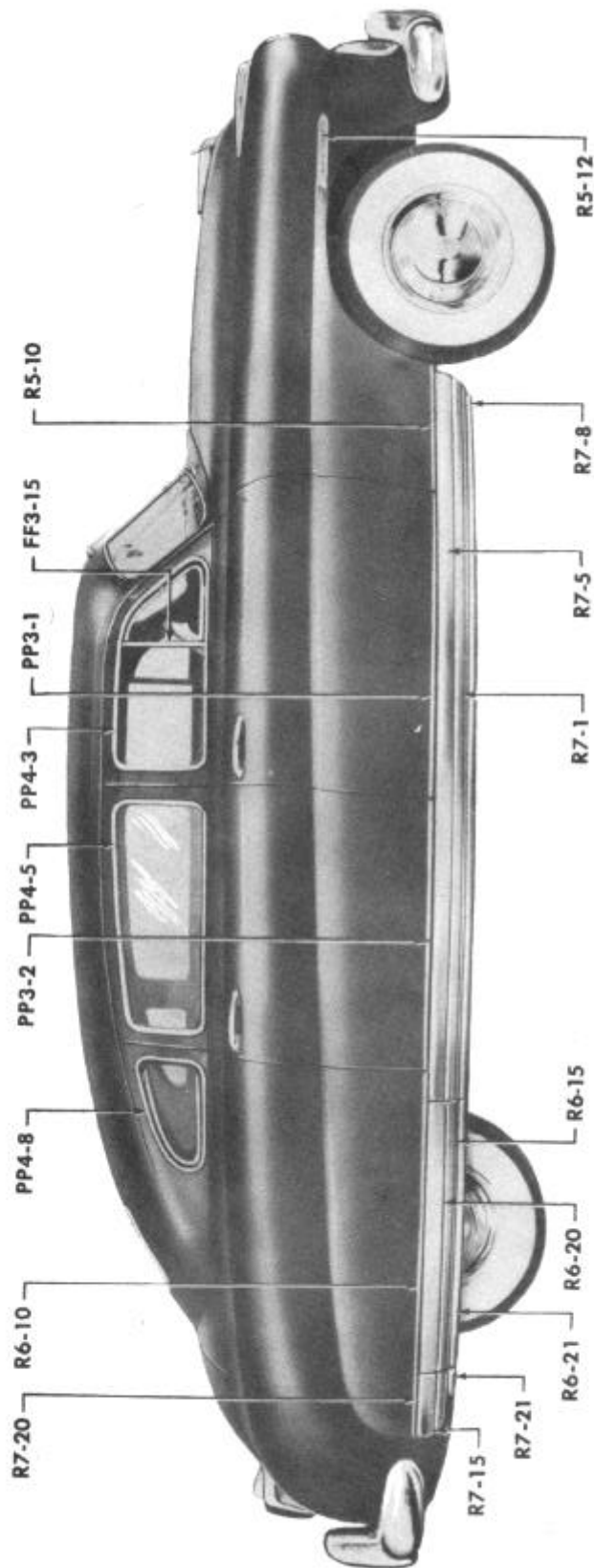
Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
NN4-			INSIDE FINISH MOLDING-QUARTER WINDOW (Cont'd)		
		BO 215392	Molding & weather strip assy-quarter window-RH	1	CvBro
		BO 215393	Molding & weather strip assy-quarter window-LH	1	CvBro
			Belt weatherstrip-inner See Group FF9		
		C 212672	Molding-quarter window-RH	1	Sedan
		C 212673	Molding-quarter window-LH	1	Sedan
		BO 211060	Filler-quarter window finish molding-RH	1	Bro
		BO 211061	Filler-quarter window finish molding-LH	1	Bro
		BO 213542	Filler-quarter window finish molding-RH	1	ClubCpe
		BO 213543	Filler-quarter window finish molding-LH	1	ClubCpe
		BO 210982	Filler-quarter window finish moldings	2	BsCpe
		BO 170240	Screw-quarter window finish moldings #8 x 3/4 SM	AR	Bro, Sed,Coupes
		BO 171254	Screw-quarter window finish moldings	4	CvBro
		BO 170617	Screw-quarter window finish molding filler	AR	Bro,Coupes
		BO 171308	Screw-o/s-to replace 171254 when necessary	AR	CvBro
		BO 210952	Spacer-quarter window finish molding	4	Bro
		BO 216548	Plug-quarter window finish molding End	2	CvBro
NN6-			VALANCES		
		BO 213392	Valance-front door-RH-dark walnut Grained	1	481-483 (1st type)
		BO 213393	Valance-front door-LH-dark walnut Grained	1	481-483 (1st type)
		BO 213394	Valance-front door-RH-brown Grained	1	481-483 (2nd type)
					491-493 to car 491-106173
		BO 213395	Valance-front door-LH-brown Grained	1	481-483 (2nd type) 491-493
		BO 213396	Valance-front door-RH-brown-after 490 serial 106173	1	491-493
		BO 213397	Valance-front door-LH-brown-after 490 serial 106173	1	491-493
2	17-19	C 213232	Valance-front door window-RH Grained	1	482-484-492-494 Cpes-CvBro
2	17-19	C 213233	Valance-front door window-LH Grained	1	482-484-492-494 Cpes-CvBro
2	17-19	C 213252	Valance-front door window-RH Grained	1	482-484-492-494 Sedan
2	17-19	C 213253	Valance-front door window-LH Grained	1	482-484-492-494 Sedan
3	19	C 213272	Valance-rear door window-RH Grained	1	482-484-492-494 Sedan
3	19	C 213273	Valance-rear door window-LH Grained	1	482-484-492-494 Sedan
		C 213342	Valance-quarter window-RH Grained	1	482-484-492-494 Sedan
		C 213343	Valance-quarter window-LH Grained	1	482-484-492-494 Sedan
		C 213362	Valance-quarter window-RH Grained	1	482-484-492-494 ClubCpe
		C 213363	Valance-quarter window-LH Grained	1	482-484-492-494 ClubCpe
		BO 213291	Valance-center pillar Grained	2	482-484-492-494 Sedan
		C 213382	Valance-RH-front seat back Grained	1	482-484-492-494 ClubCpe-CvBro
		C 213383	Valance-LH-front seat back Grained	1	482-484-492-494 ClubCpe-CvBro
10	19	C 213433	Valance-front seat back Grained	1	482-484-492-494 Sedan
		BO 213690	Retainer-front seat back valance-inner	1	482-484-492-494 Sed
		BO 213691	Retainer-front seat back valance-center	1	482-484-492-494 Sed
		BO 71730	Lockwasher-valance retainer 1/4	1	482-484-492-494 Sed
		BO 170965	Plain washer-valance retainer 3/16	1	482-484-492-494 Sed
		BO 71443	Nut-valance retainer 1/4-28 x 7/32	1	482-484-492-494 Sed
		BO 170238	Screw-for valance #8 x 3/4 SM	AR	All
		BO 170958	Screw-for valance #8 x 7/16 SM	AR	All
		BO 170472	Screw-for center pillar valance	6	482-484-492-494 Sed
		BO 170987	Screw-front & rear door valance-lower valance to inner panel	2-4	482-484-492-494 All

INSIDE MOLDINGS

480-490 SERIES

NN

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
NN7-			INSIDE FINISH MLDG-CVBRO HEADER		
		C 214974	Molding-front header-front	1	CvBro
		C 213838	Molding-front header-rear	1	CvBro
		C 214028	Retainer-front header front mldg	1	CvBro
		BO 170958	Screw-front header molding rear	11	CvBro



Side View - Commodore Sedan

OUTSIDE MOLDINGS
480-490 SERIES
PP

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
PP1-		OUTSIDE MOLDINGS-BODY			
		BO 215318	Molding-quarter belt-RH	1	CcBro
		BO 215319	Molding-quarter belt- LH	1	CvBro
		BO 171129	Screw-quarter belt molding	8	CvBro
		BZ 71712	Lockwasher-quarter belt molding screw	8	CvBro
		C 215272	Molding-rear belt-RH	1	CvBro
		C 215273	Molding-rear belt-LH	1	CvBro
		BO 213333	Cover-rear belt molding joint	1	CvBro
		BO 215542	Bolt-rear belt molding retainer	12	CvBro
		BO 71073	Nut-rear belt molding retainer bolt	12	CvBro
		BO 171154	Lockwasher-rear belt molding retainer bolt	12	CvBro
PP3-		OUTSIDE MOLDINGS-DOOR			
		C 211856	Molding-lower-front door outer panel	2	Bro,Coupes,CvBro
		C 211854	Molding-lower-front door outer panel	2	Sedan
		C 211858	Molding-lower-rear door outer panel	2	Sedan
		BO 211861	Retainer-door outer panel lower molding	8-16	Sedan to car 491-106196
		BO 216786	Retainer-front door lower molding	2	Sedan from 491-106196 exc 106600-107037 incl
		BO 216787	Retainer-rear door lower molding	2	Sedan from 491-106196 exc 106600-107037incl
		BO 211861	Retainer-door outer panel lower molding	10	Bro,Coupes,CvBro to 494-104492
		BO 216785	Retainer-door lower molding	2	Bro,Coupes,CvBro from 494-104492 exc 105401-105491 incl
		BO 170958	Screw-door lower molding retainer #8 x 7/16 SM	AR	All
		C 215220	Molding-door belt-RH	1	CvBro
		C 215221	Molding-door belt-LH	1	CvBro
		BO 170958	Screw-door belt molding to inner panel	4	CvBro
		BO 171117	Plain washer-door belt molding to inner panel screw	4	CvBro
		BO 170987	Screw-door belt molding to outer panel reinf	6	CvBro
		BO 171117	Shim-door belt molding	AR	CvBro
PP4-		OUTSIDE MOLDINGS-WINDOW REVEAL			
		C 210984	Molding-RH-windshield reveal	1	All
		C 210985	Molding-LH-windshield reveal	1	All
		BO 210986	Molding-RH center-windshield reveal	1	All
		BO 210987	Molding-LH center-windshield reveal	1	All
		C 213154	Molding & weatherstrip assy-RH-front door wdw reveal	1	Bro,Coupes
		C 213155	Molding & weatherstrip assy-LH-front door wdw reveal	1	Bro,Coupes
		C 213134	Molding & weatherstrip assy-RH-front door wdw reveal	1	Sedan
		C 213135	Molding & weatherstrip assy-LH-front door wdw reveal	1	Sedan
		BO 210909	Cover-front door window reveal moldings joint	2	Bro, Sed,Coupes
		C 213162	Molding & weatherstrip assy-RH-rear door wdw reveal	1	Sedan
		C 213163	Molding & weatherstrip assy-LH-rear door wdw reveal	1	Sedan
		BO 210909	Cover-rear door window reveal moldings joint	1	Sedan
		C 213148	Molding & weatherstrip assy-RH-quarter window reveal	1	Bro
		C 213149	Molding & weatherstrip assy-LH-quarter window reveal	1	Bro
		C 210912	Molding-RH-quarter window reveal	1	Sedan
		C 210913	Molding-LH-quarter window reveal	1	Sedan
		C 213122	Molding & weatherstrip assy-RH-quarter window reveal	1	Coupes
		C 213123	Molding & weatherstrip assy-LH-quarter window reveal	1	Coupes
		BO 210909	Cover-quarter window reveal molding joint	2	Bro, Sed,Coupes
		C 210966	Molding-RH-rear window reveal	1	482-484-492-494 } Opt. Sed-Coupes } on
		C 210967	Molding-LH-rear window reveal	1	482-484-492-494 } 481 -Sed-Coupes } 483-
		BO 148622	Cover-rear window reveal molding joint	2	482-484-492-494 } 491- Sed-Coupes } 493

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
PP5-			OUTSIDE MOLDING-C VBRO TOP		
		C 216867	Molding-top header front Wide	1	CvBro
		BO 170958	Screw-top header front molding	17	CvBro
		C 215944	Molding-RH-top header front Narrow	1	CvBro
		C 215945	Molding-LH-top header front Narrow	1	CvBro
		BO 215948	Cover-top front header molding joint	1	CvBro
		C 215946	Retainer-top front header narrow molding	1	CvBro
		BO 171333	Screw-narrow molding retainer	2	CvBro
		BO 217342	Seal-upper front molding Alumiseal	AR	CvBro
		C 215308	Molding-rear bow	1	CvBro
		C 215309	Retainer-rear bow molding	1	CvBro
		BO 171368	Screw-rear bow slat & molding retainer	6	CvBro
		C 214418	Molding-rear curtain-lower	1	CvBro
		BO 171401	Stud-rear curtain lower molding-dust boot fastner	1	CvBro
		BO 171293	Stud-rear curtain lower molding-dust boot fastner	5	CvBro

TRIM

480-490 SERIES

TT

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
TT4-		BODY WINDLACES			
		C 212882	Windlace assembly-pillar & header-RH	1	Bro,Coupes to car 492-56798
		C 216962	Windlace assembly-RH-pillar and header	1	Bro,Coupes after car 492-56798
		C 212883	Windlace assembly-pillar & header-LH	1	Bro,Coupes to car 492-56798
		C 216963	Windlace assembly-LH-pillar & header	1	Bro,Coupes after car 492-56798
		C 216986	Windhose & trim retainer assy-RH-lower-front pillar-second type	1	All
		C 212484	Windhose & trim retainer assy-RH-lower-front pillar-first type	1	All
		C 216987	Windhose & trim retainer assy-LH-lower-front pillar-second type	1	All
		C 212485	Windhose & trim retainer assy-LH-lower-front pillar-first type	1	All
		C 214056	Windhose assembly-RH front-center pillar	1	Sedan
		C 214057	Windlace assembly-LH front-center pillar	1	Sedan
		C 214058	Windlace assembly-RH rear-center pillar	1	Sedan to car 491-51318
		C 216960	Windlace assembly-RH-center pillar rear	1	Sedan after car 491-51318
		C 214059	Windlace assembly-LH-rear-center pillar	1	Sedan to car 491-51318
		C 216961	Windlace assembly-LH-center pillar rear	1	Sedan after car 491-51318
		C 214924	Retainer-body header windlace-RH	1	CvBro
		C 214925	Retainer-body header windlace-LH	1	CvBro
		BO 170519	Screw-body header windlace retainer	10	CvBro
		BZ 1349	Plain washer-body header windlace retainer screw	10	CvBro
TT5-		TRIM MOLDINGS			
		1 17-19	C 211684 Molding-front door trim panel	Lower	2 Bro,Coupes,CvBro
		1 17-19	C 216850 Molding-front door trim panel	Lower	2 Sedan
			C 214491 Molding-front door trim panel	Upper	2 481-483-491-493 Bro-Coupes
			C 214490 Molding-front door trim panel	Upper	2 481-483-491-493 Sed
		2 17	BO 213494 Molding-front vertical-front door trim panel		2 482-484-492-494 Sed-Coupes-CvBro
		3 19	BO 213495 Molding-rear vertical-front door trim panel		2 482-484-492-494 Sed-Coupes-CvBro
		4 17-19	C 211882 Molding-front door pocket-RH	Shelf	1 482-484-492-494 Coupes
		17-19	C 211883 Molding-front door pocket-LH	Shelf	1 482-484-492-494 Coupes
		17-19	C 211884 Molding-front door pocket-RH	Shelf	1 482-484-492-494 Sedan
		17-19	C 211885 Molding-front door pocket-LH	Shelf	1 482-484-492-494 Sedan
			C 215316 Molding-door pocket-RH	Shelf	1 482-484-492-494 CvBro
			C 215317 Molding-door pocket-LH	Shelf	1 482-484-492-494 CvBro
		5 19	C 211683 Molding-rear door trim panel	Lower	2 Sedan
			BO 214488 Molding-rear door trim panel-front	Upper	2 481-483-491-493 Sed (2nd style cloth trim)
			BO 214489 Molding-rear door trim panel-rear	Upper	2 481-483-491-493 Sed (2nd style cloth trim)
			BO 213495 Molding-front vertical-rear door trim panel		2 482-484-492-494 Sedan
		7 19	BO 213496 Molding-rear vertical-rear door trim panel		2 482-484-492-494 Sedan
		8 19	C 211886 Molding-rear door pocket-RH	Shelf	1 482-484-492-494 Sedan
		8 19	C 211887 Molding-rear door pocket-LH	Shelf	1 482-484-492-494 Sedan
			BO 211685 Molding-quarter trim panel		2 Bro (1st style trim)
			C 216850 Molding-upper-quarter trim panel		2 481-483-491-493 Bro (2nd style cloth trim)
			C 214493 Molding-upper-quarter trim panel		2 481-483-491-493 ClubCpe (2nd style cloth trim)

TT

480-490 SERIES

TRIM

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
TT5-			TRIM MOLDINGS (Cont'd)		
		C 214493	Molding-lower-quarter trim panel	2	481-483-491-493 Bro (2nd style cloth trim)
		BO 211685	Molding-lower-quarter trim panel	2	Bro (2nd type leather trim)
		C 214486	Molding-lower-quarter trim panel	2	481-483-491-493 ClubCpe (2nd style cloth trim)
		BO 213497	Molding-vertical-quarter trim panel	2	482-484-492-494 ClubCpe
		C 211888	Molding-quarter pocket-RH	1	482-484-492-494 ClubCpe
		C 211889	Molding-quarter pocket-LH	1	482-484-492-494 ClubCpe
			NOTE: 2nd style trim on 481-483 Bro-Sed-Coupes effective with car number 73180 except for 73600—73895 incl.		
		HA 214494	Pocket molding kit		
		HA 214495	Pocket molding kit		481-483-491-493 Sedan
		HA 214496	Pocket molding kit		481-483-491-493 Bro-ClubCpe
		HA 214497	Pocket molding kit		481-483-491-493 BuCpe
					481-483-491-493 CvBro
TT8-			TRIM RETAINERS, CLIPS AND SCREWS		
		C 211328	Trim retainer-body header-RH	1	Bro,Coupes
		C 211329	Trim retainer-body header-LH	1	Bro,Coupes
		C 211324	Trim retainer-body header-RH	1	Sedan
		C 211325	Trim retainer-body header-LH	1	Sedan
		C 211326	Trim retainer-RH front-body header	1	Bro,Sed,Coupes
		C 211327	Trim retainer-LH front-body header	1	Bro,Sed,Coupes
		C 212323	Trim retainer-front pillar	2	Bro,Sed,Coupes, CvBro
		BO 170538	Screw-header & pillar trim retainers	AR	All
			Panel assembly-quarter trim support		
		BO 210829	Clip-door trimboard retaining	AR	All
		BO 210829	Clip-door pocket trimboard retaining	AR	All
		BO 171027	Clip-center pillar trim	AR	Sedan
		BO 171141	Clip-quarter trimboard to pillar	AR	All
		BO 171042	Clip-quarter trimboard to pillar	AR	All
		BO 171228	Screw-quarter trim panel attaching	12	BsCpe
		BO 12316	Finish washer-quarter trim panel attaching screw	12	BsCpe
		BZ 71260	Plain washer-quarter trim panel attaching screw	12	BsCpe
		BO 170519	Screw-body headlining retainer	AR	Bro,Sed,Coupes
		BZ 1349	Plain washer-body headlining retainer screw	AR	Bro, Sed,Coupes
		BO 171318	Trim Clip-rear pillar	AR	Bro,Sed,Coupes
		BO 171254	Screw-quarter pocket trimboard	2	481-483-491-493 Bro, ClubCpe
		BO 70417	Finish washer-quarter pocket trimboard screw	2	481-483-491-493 Bro, ClubCpe

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
UU1-			BODY LACQUERS NOTE: Virgin lacquer is supplied in 1/4 pint, pint, quart and gallon containers. Order by -part number and color name. Color option letter or number is stamped on right front door upper hinge and may be seen when door is open. The use of numbers to identify single colors as well as Duo-tone combinations eliminates further need for supplying the exact serial numbers when colors change. One number is assigned to one color or Duo-tone combination and will always identify that color or combination only. Subsequent colors and combination will receive new numbers as they are used.		

Part Numbers			NAME	Models	
Pint C 175500 C 175503 C 175506 C 175509 C 175512 C 175515 C 175518 C 175521 C 175524 C 175527 C 175530 C 175533 C 175536	Quart C 175501 C 175504 C 175507 C 175510 C 175513 C 175516 C 175519 C 175522 C 175525 C 175528 C 175531 C 175534 C 175537	Gallon C 175502 C 175505 C 175508 C 175511 C 175514 C 175517 C 175520 C 175523 C 175526 C 175529 C 175532 C 175535 C 175538	Ebony Black Quartermaster Gray-Opalescent Gallant Gray-Opalescent Harness Tan-Opalescent Banner Blue-Opalescent Platinum- Opalescent Savoy Green-Opalescent Piedmont Green-Opalescent Navahoe Bronze-Opalescent Jockey Blue-Opalescent Deep Maroon-Opalescent Ruby Red-Opalescent Queenstown Gray-Opalescent Glowing Gray-Opalescent Brigantine Blue-Opalescent Jersey Blue-Opalescent Holster Tan-Opalescent Nomad Bronze-Opalescent Pacemaker Green-Opalescent Sierra Green-Opalescent Hardwood Tan-Opalescent Jet Blue-Opalescent Brazilian Blue-Opalescent Burgundy Maroon-Opalescent Quebec Gray-Opalescent Gull Gray-Opalescent Radiant Red-Opalescent Gray Gold-Opalescent Brigade Blue-Opalescent Roman Red-Bright Bright Red	Kor 5 Q G H B CC S P N J M RR Q G B J H N 8 10 3 4 1 6 9 2 16 17 18 19 21	All All to 482-65778 All to 482-65778 All to 482-41192 All to 482-68732 All All All All to 482-41192 All to 482-68732 All All All from 482-65778 exc 65800-66458 incl All from 482-65778 exc 65800-66458 incl All from 482-68732 exc 68900-69397 inc All from 482-68732 exc 68900-69397 incl All from 482-41192 exc 41401-41902 incl All from 482-41192 exc 41401-41902 incl All All All All All All (Very limited usage) All All All All All All All

Group & Illus. No.	Ill. No	Part No.	NAME	PER CAR	MODELS
			BODY LACKQUERS (Cont'd)		
			Piedmont Green-upper } Savoy Green -lower } Duo-Tone	SP	All
			Banner Blue -upper } Jockey Blue -lower } Duo-Tone	JB	All to 482-68732
			Brigantine Blue -upper } Jersey Blue -lower } Duo-Tone	JB	All after 482-68732 exc 68900-69397 inc
			Gallant Gray -upper } Quartermaster Gray -lower } Duo-Tone	QG	All to 482-65778
			Glowing Gray -upper } Queenstown Gray -lower } Duo-Tone	QG	All from 482-65778 exc 65880-66458 inc
			Navahoe Bronze -upper } Harness Tan -lower } Duo-Tone	HN	All to 482-41192
			Nomad Bronze -upper } Holster Tan -lower } Duo-Tone	HN	All after 482-41192 exc 41401-41902 inc
			Deep Maroon -upper } Ruby Red -lower } Duo-Tone	RM	All
			Burgundy Maroon-upper } Radiant Red -lower } Duo-Tone	15	All
			Pacemaker Green -upper } Sierra Green -lower } Duo-Tone	14	All
			Gull Gray -upper } Quebec Gray -lower } Duo-Tone	13	All
			Radiant Red -upper } Roman Red -lower } Duo-Tone	20	All
			Radiant Red -upper } Quebec Gray -lower } Duo-Tone	22	All
			Brazilian Blue -upper } Jet Blue -lower } Duo-Tone	12	All

Part Numbers			NAME	Code	
Pint C 175554	Quart C 175555 C 175557	Gallon C 175556 C 175558 C 175559 C 175560 C 175561	Black chassis enamel Red primer and surfacer Lacquer thinner Lacquer thinner (5 gal can) Lacquer thinner (55 gal drum) Clear lacquer-for instrument panel		
C 175421		217574	Service Paint Kit	AR	
C 175614 C 175615 C 175670	C 175422 C 175669	C 175671	Royal Red Wheel Enamel Cream Wheel Enamel Velchrome lacquer	AR AR AR	

480-490 SERIES

INDEX OF ILLUSTRATIONS					
	Illus No.	Page No.		Illus. No.	Page No.
Axle-rear-exploded	4	18	Oil pump-eight cyl	8	50
Brake assembly	5	22	Oil check valve-eight cyl	8	50
Brake control	6	24	Overdrive-exploded	12	70
Carburetor		134	Panels-under body-exploded	23	188
Clutch	10	58	Rear view-Commodore Sedan	18	154
Convertible Top	20	178	Side view-Commodore Sedan	24	208
Convertible Top Mechanism	21	182	Spindle and Support	2	12
Convertible Top Hydraulic Tubing	22	184	Support arm and pivot	2	12
Drive-Master	14	76	Steering arm and pivot-center	3	15
Frame-rear-exploded	7	36	Steering gear	15	82
Front view-Commodore Sedan	16	93	Tie rod	3	15
Fuel Pump		137	Transmission-exploded	11	84
Handy Shift	13	73	Underview of car	1	11
Instrument Panel-Commodore	17	116	Water pump-six cyl-exploded	9	54
Interior view-Commodore	19	162	Water pump-eight cyl-exploded	9	54

ILLUSTRATED INDEX					
Illus. No.		Page No.	Illus. No.		Page No.
1	Under view of car	11	13	Handy shift	73
2	Arm and Pivot-Spindle and Support	12	14	Drive-Master ...	76
3	Center steering arm and pivot-tie rod	15	15	Steering Gear	82
4	Rear axle-exploded	18	16	Front view-Commodore Sedan	93
5	Front brake-rear brake	22	17	Instrument Panel	116
6	Brake control	24	18	Rear view-Commodore Sedan	154
7	Rear frame-exploded	36	19	Interior-Commodore Sedan	162
8	Oil pump and oil check valve-eight cyl	50	20	Folding Top-Convertible	178
9	Water pump-6 cyl & 8 cyl-exploded	54	21	Folding Top Operating Mech.-Convertible	182
10	Clutch	58	22	Hydraulic Tubing-Convertible	184
11	Transmission-exploded	64	23	Underbody panels-exploded	188
12	Overdrive-exploded	70	24	Side view-Commodore Sedan	208

480-490 SERIES

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480-490 SERIES

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