

1948-1949

Rear Seat Back

and

Shelf Panel Seal Installation



## REAR SEAT BACK AND SHELF PANEL SEAL INSTALLATION

1948-1949 COUPES

KITS NO. 216302 and 216303

This installation differs from the Sedans and Broughams as follows:

- (1) Cut the rear shelf to roof and quarter panel seal 216300 into two pieces along the line indicated on Sketch #1 for the part when used for Coupes.
- (2) Install rear shelf to roof panel sealing block 214793. Sketch #3.
- (3) Install seal, first engaging the slit along the inside edge over the flange of of the wheelhouse to shelf brace as shown on Sketch #6.
- (4) Apply trim cement #214398 to under side of shelf, quarter panel, roof panel, and to the braces at both the front and rear of the seal and be sure that a tight cement joint is obtained entirely around the seal.
- (5) Loosen head lining from rear of quarter window and about 8" along the top of the shelf as indicated on Sketch #7,
- (6) From the piece of seal that was cut off, cut a piece 5" x 6-11/16" as shown on Sketch #1 and cement to inside reinforcement panel and quarter window frame as shown at B, Sketch #7,
- (7) Repeat above operations on opposite side of body.
- (8) Cement or staple a piece of Number 216305 Seal to the bottom of the seat back trim panel as shown on Sketch #8,
- (9) Cut 7-1/2" (measured at top edge) from each end of seat back trim panel and re-install.
- (10) Cut a piece from the seal material, supplied to the shape indicated at C, Sketch #7 and cement to seal from the shelf down between the seat back stringer and rear quarter inside reinforcement panel down to the wheelhouse.
- (11) Cut a piece from the sealing material supplied to the dimensions shown at "D" and cement to the seat back trim panel and seal material "C" and the wheelhouse as shown.
- (12) Check quarter panel liners to see that they are properly cemented in place and not torn.
- (13) Re-attach head lining.
- (14) Install rear shelf trim panel cementing the front edge of the trim cloth along the top of the rear seat trim panel as indicated at "A" sketch #7.
- (15) Re-Install quarter trim panel, seat back and cushion.

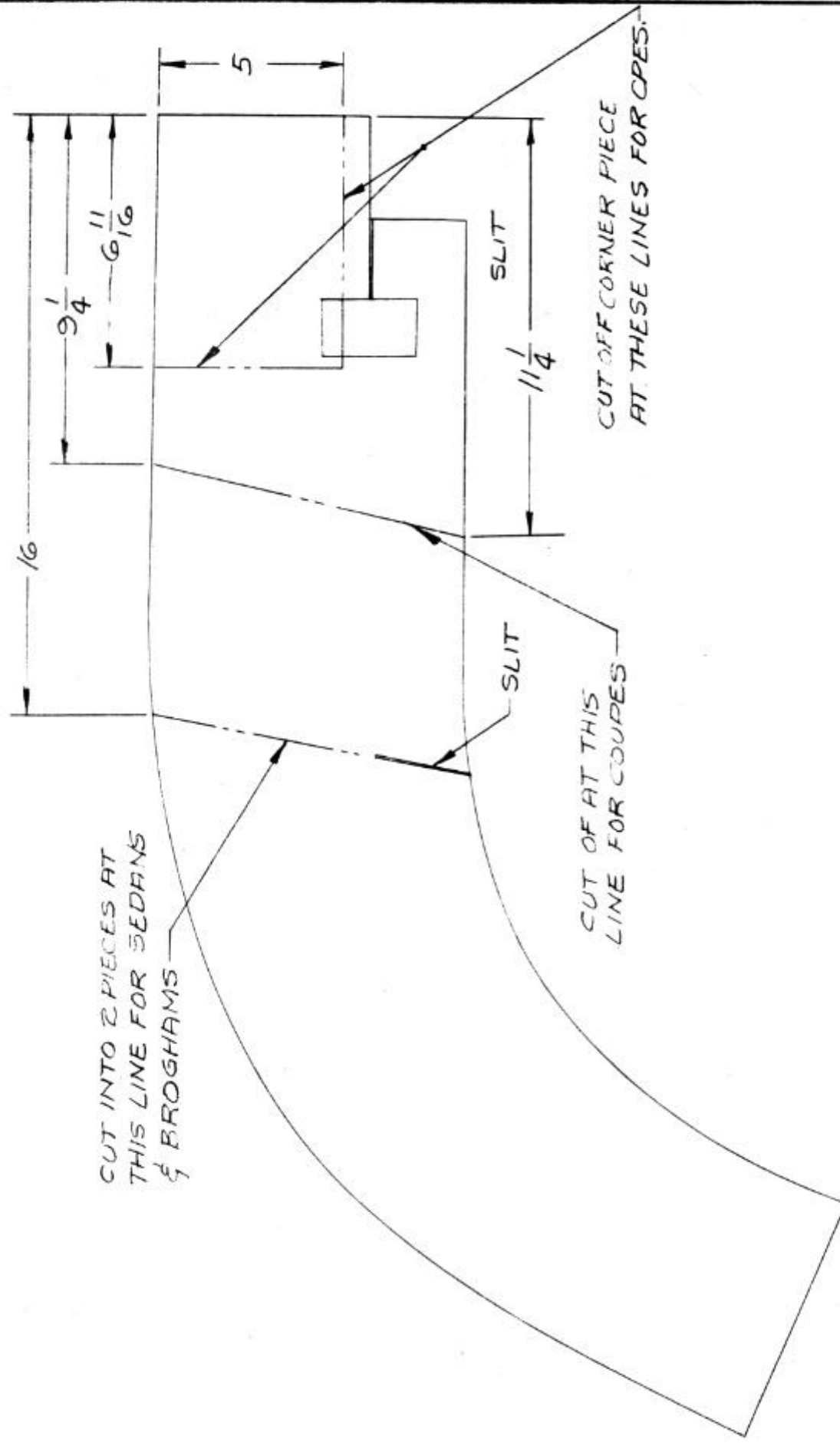
## REAR SEAT BACK AND SHELF PANEL SEAL INSTALLATION

In order to make this installation it is necessary to remove the rear seat cushion, rear seat back, quarter trim panel and rear shelf trim panel.

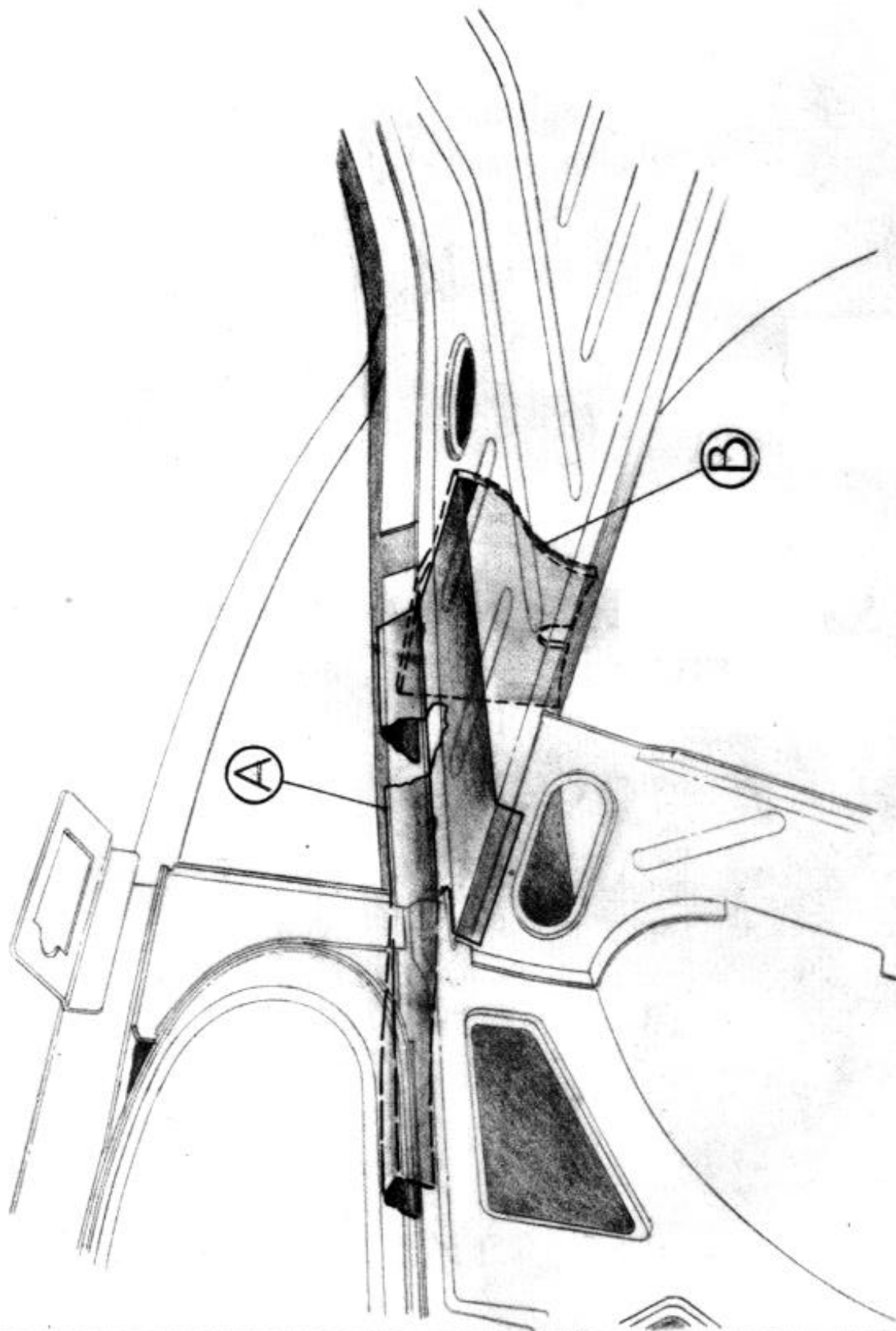
SEDANS and BROUGHAMS

KIT NO. 216302

- (1) Cut the rear shelf to roof and quarter panel seal Number 216300 into two pieces starting at the slit in the side and continuing across as indicated on Sketch #1 for Sedans and Broughams.
- (2) With the notched corner of the straight piece of the seal "A" forward, insert through rear compartment opening until the rear end is forward of the wheelhouse to shelf brace "B" as shown on Sketch #2.
- (3) Smooth out the seal so that it lays under the shelf and against the quarter panel as shown in Section BB of Sketch #3.
- (4) Apply a coating of #214398 Cement to the under side of the shelf panel and press the sealer into it.
- (5) Apply a coating of #214398 Cement to the quarter panel and press the seal into it.
- (6) From the front apply cement to the under side of the rear of the quarter window frame and work the front end of the seal into the space between the body outer panel and quarter reinforcement panel and cement against the quarter window frame. Be sure this space is completely filled. Sketch #2.
- (7) Insert sealing block 214793, as shown at "A", Section AA, Sketch #3 and #4, to seal between the rear window channel reinforcement and the roof panel.
- (8) Insert the curved portion cut from seal #216300 on the under side of the panel extending from the hinge bracket to the wheelhouse to shelf bracket, as shown at "B" on Sketch #4. Cement to the under side of the shelf and the under side of roof panel and brackets at both ends to make a tight seal.
- (9) Repeat the above operations on the opposite side of the body.
- (10) Cut the 214241 Flexlined Burlap and cement with 214398, trim cement to the rear seat trim board as shown in Sketch #5.
- (11) Install seat back trim board and cement Flexlined Burlap along the entire top of the shelf along the bottom to the rear seat under tray and along both sides to the wheel house and the tray support bracket.
- (12) Re-install quarter shelf trim panel cementing the front edge of the trim material down over the front edge of the shelf.
- (13) Check quarter liners to be sure that they are not torn and are securely cemented in place to the quarter reinforcement panel.
- (14) Replace seat back and seat cushion.

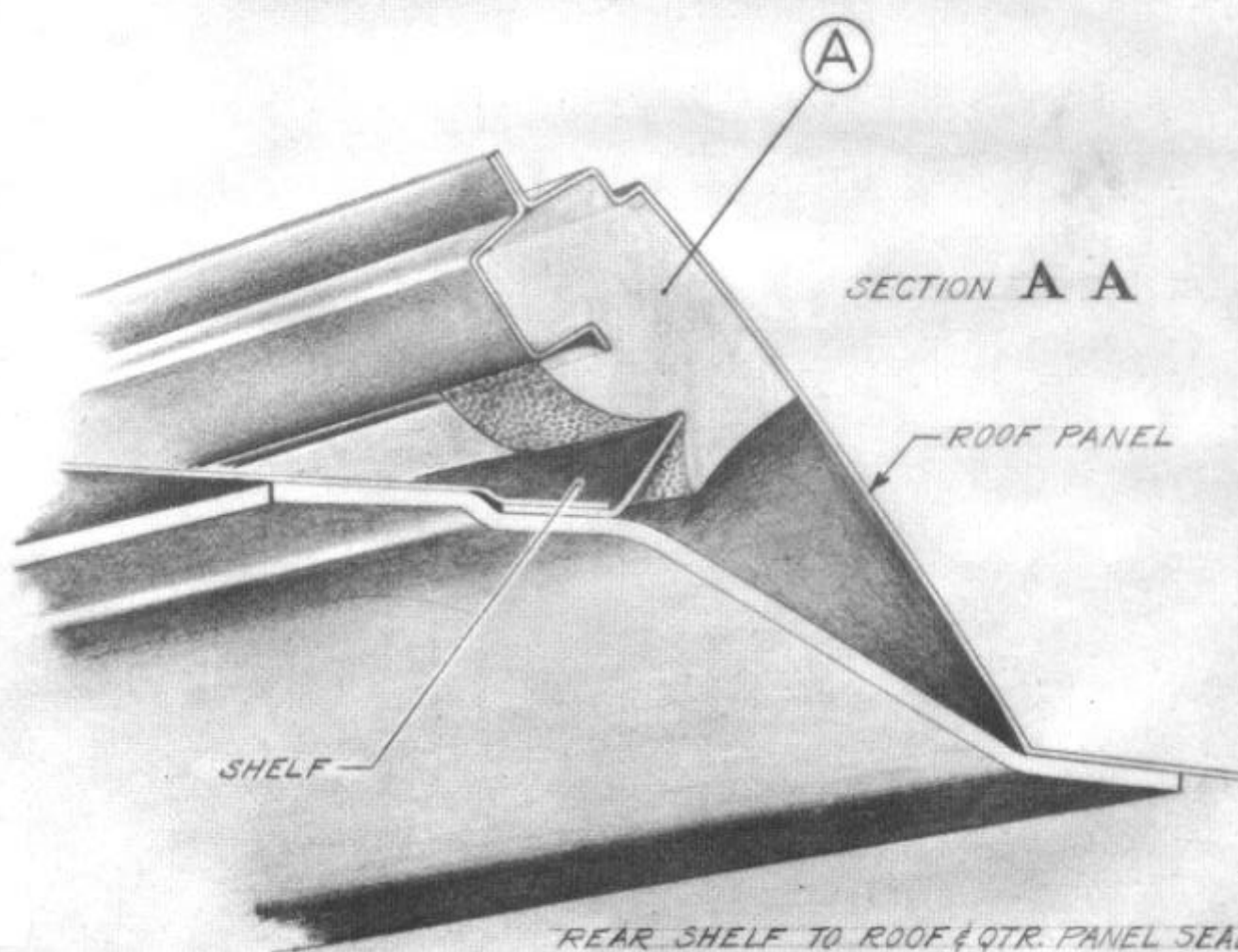
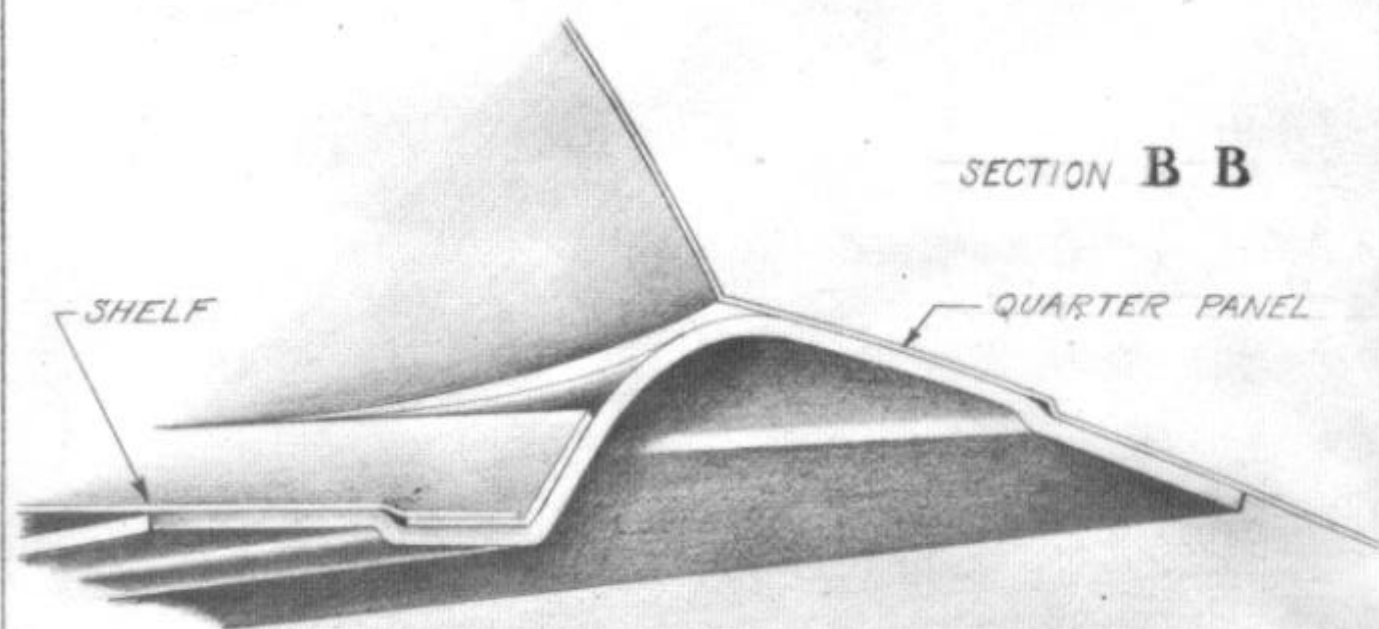


REAR SHELF TO ROOF  $\frac{1}{4}$  QTR. PANEL SEAL  
 216300  
 SKETCH # 1



REAR SHELF TO ROOF & QTR. PANEL SEAL

SKETCH 2



REAR SHELF TO ROOF & QTR. PANEL SEAL  
SKETCH \* 3

REAR SHELF TO ROOF & QTR PANEL SEAL

HINGE BRACKET

REAR COMPARTMENT  
OPENING

A

(B)

(A)

A

B

B

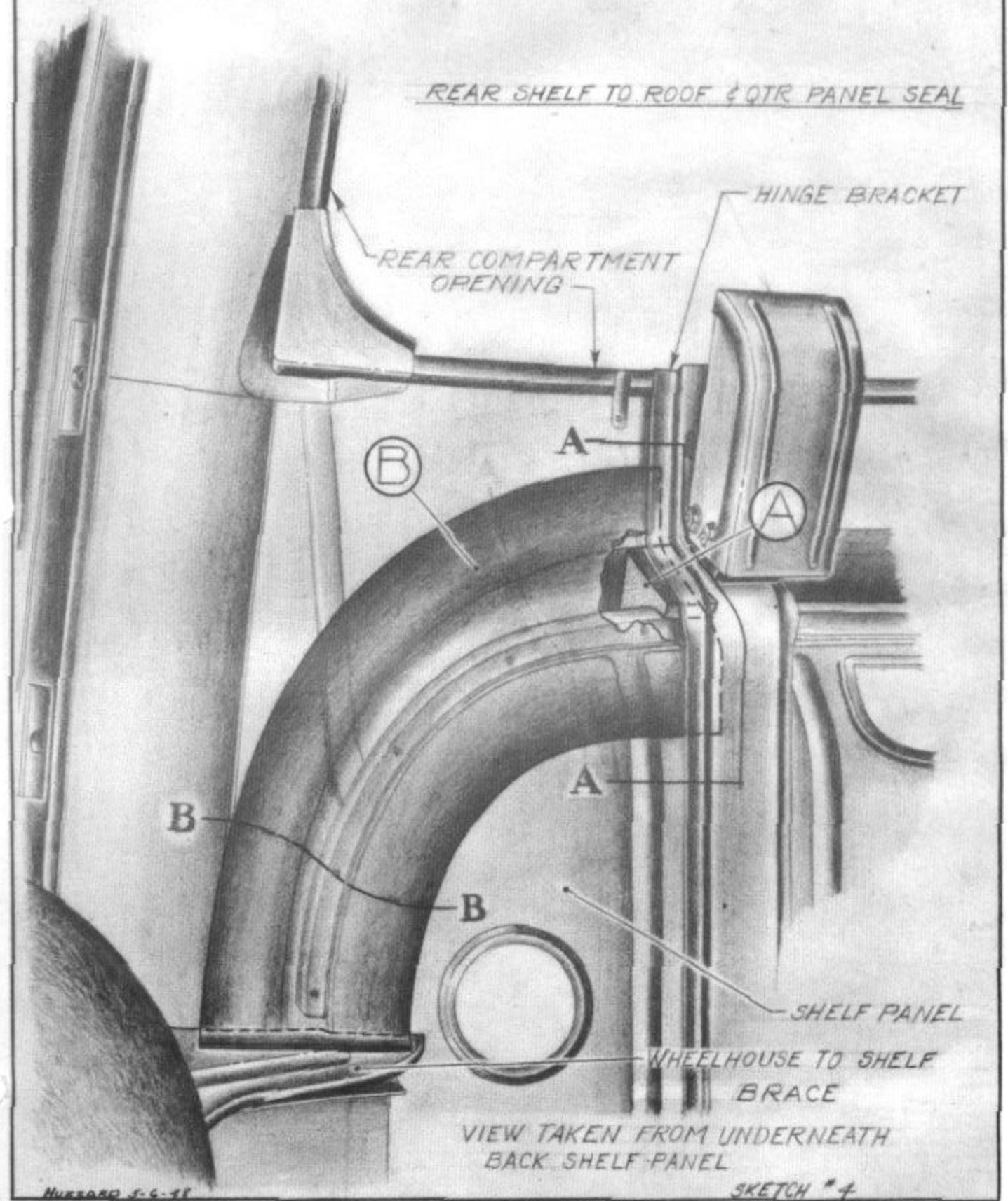
SHELF PANEL

WHEELHOUSE TO SHELF  
BRACE

VIEW TAKEN FROM UNDERNEATH  
BACK SHELF PANEL

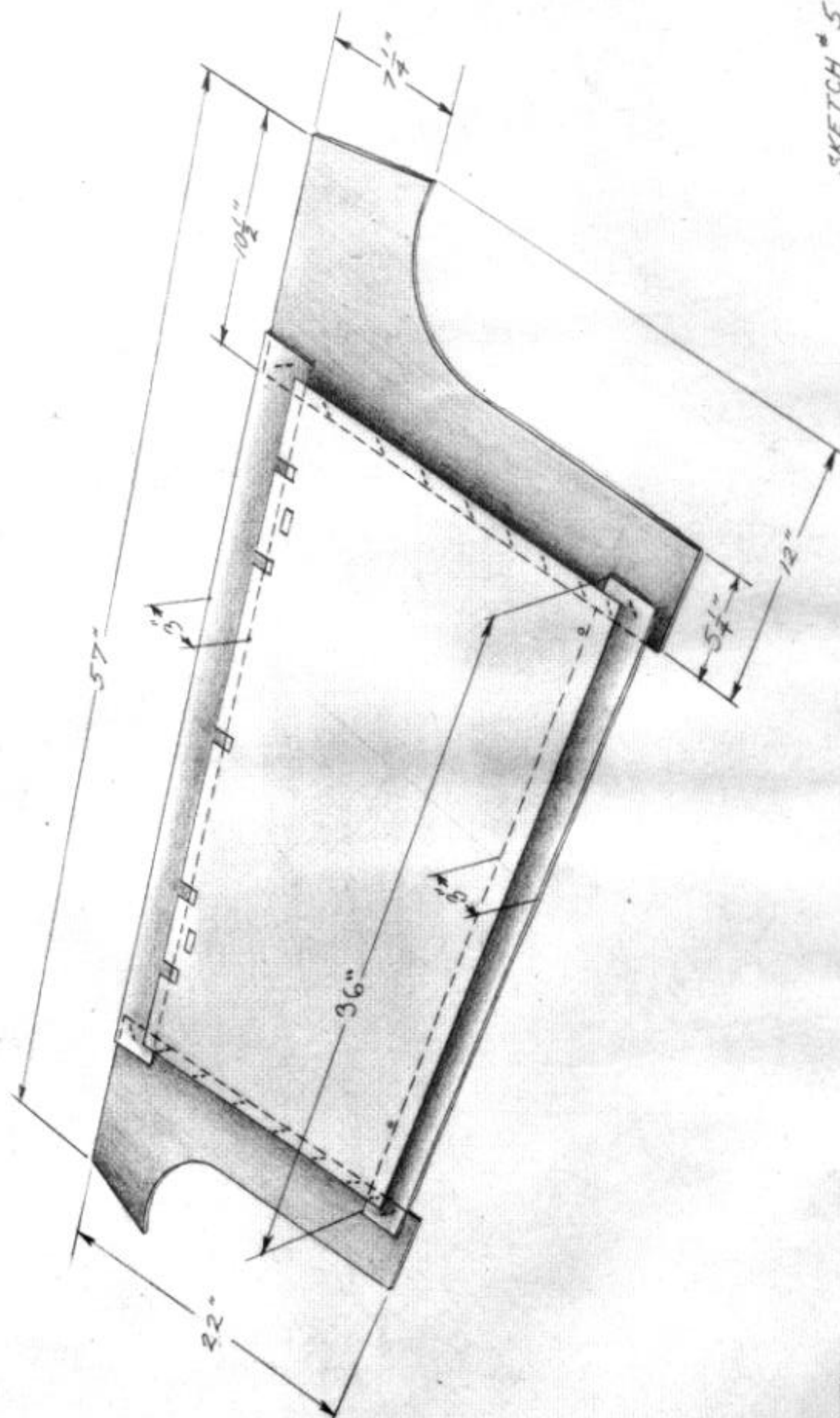
SKETCH #4

HURD 5-6-38





SKETCH # 5



REAR SHELF TO ROOF & QTR PANEL SEAL  
SKETCH \* 6

REAR COMPARTMENT  
OPENING

HINGE BRACKET

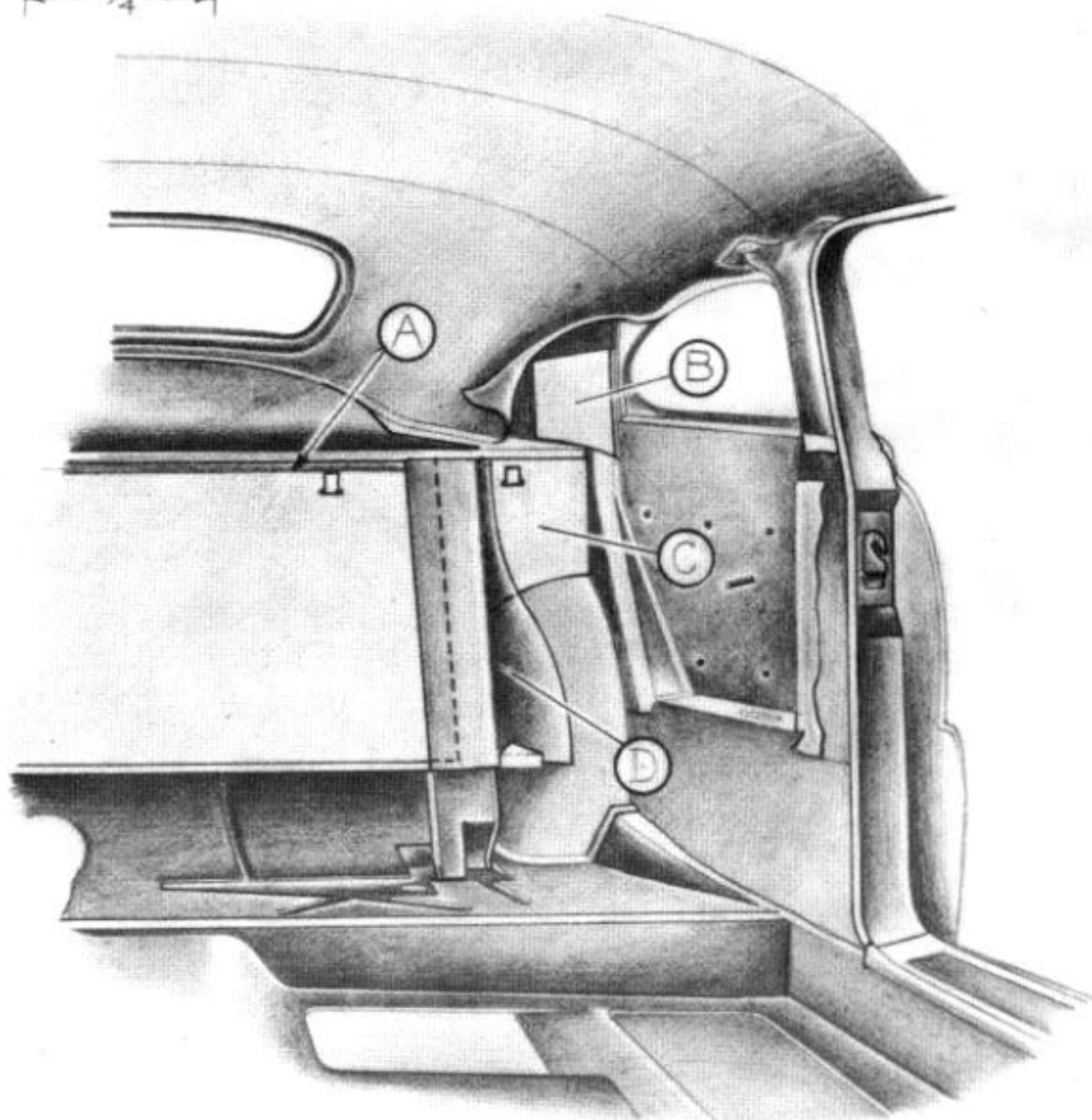
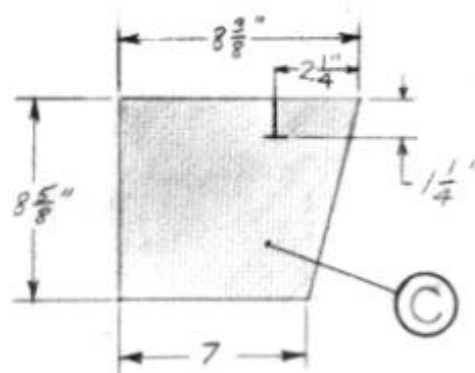
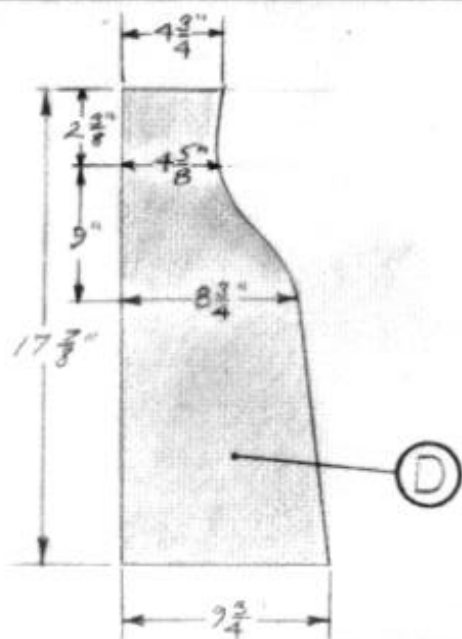
(B)

(A)

SHELF PANEL

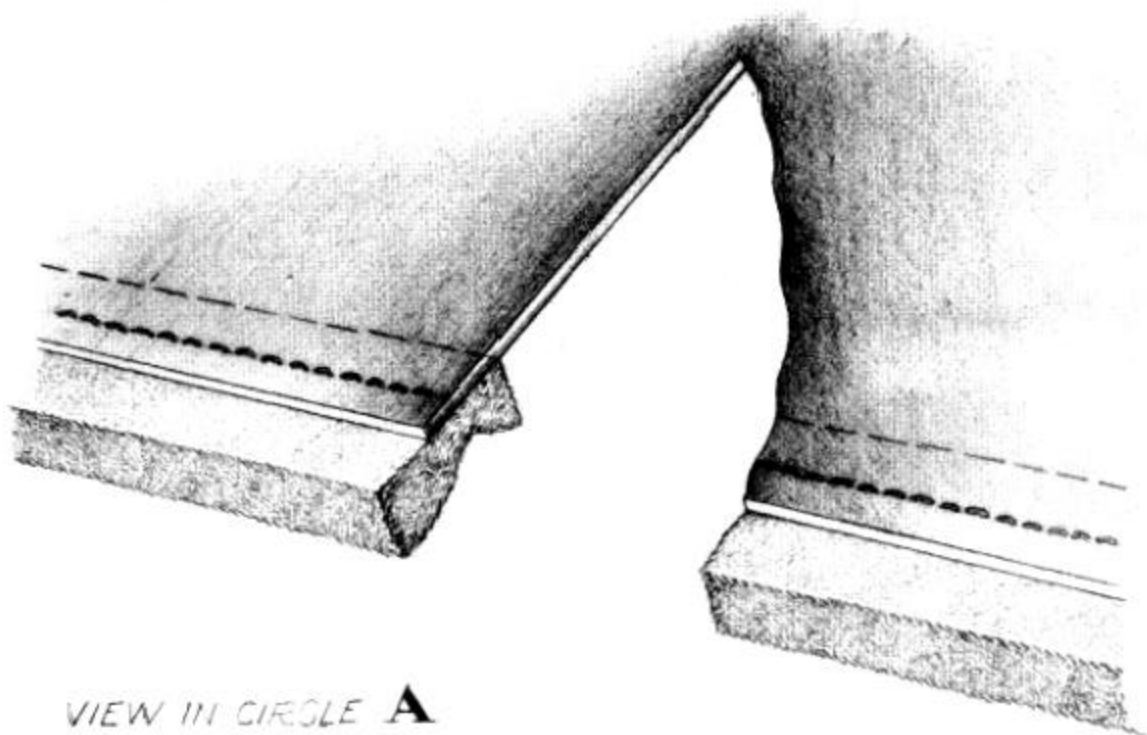
WHEEL HOUSE TO SHELF BRACE

VIEW TAKEN FROM UNDER-  
NEATH BACK SHELF PANEL

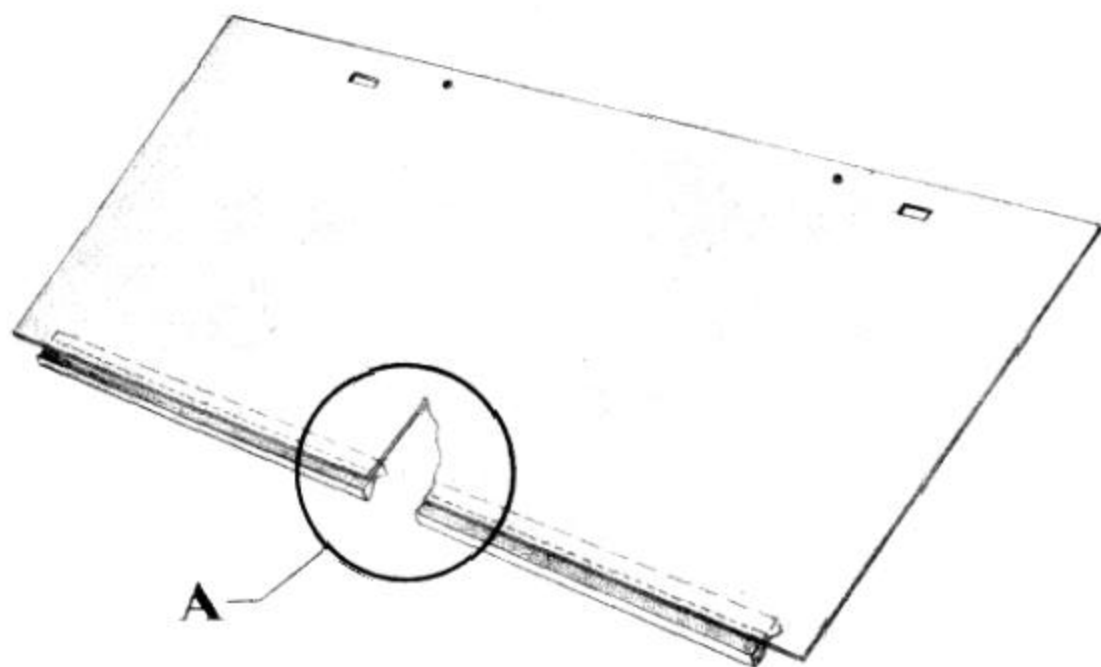


REAR SHELF TO ROOF & QTR. PANEL SEAL

SKETCH # 7



VIEW IN CIRCLE **A**



SKETCH # 8

