PARTS LIST
THE NEW AND
GREATER
ESSEX

DECEMBER
1932

Car Serial No. 1281685 and Upward
First Motor No. 1360000

HUDSON MOTOR CAR COMPANY
DETROIT, MICHIGAN, U. S. A.

Printed in U. S. A.

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THE NEW AND
GREATER
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HUDSON MOTOR CAR COMPANY
DETROIT, MICHIGAN, U. S. A.

W A R R A N T Y

"We warrant each new passenger automobile manufactured by us to be free from defects in material and workmanship under normal use and service, our obligation under this warranty being limited to making good at our factory any part or parts thereof, including all equipment or trade accessories (except tires) supplied by the car manufacturer, which shall, within ninety (90) days after making delivery of such vehicle to the original purchaser or before such vehicle has been driven 4,000 miles, whichever event shall first occur, be returned to us with transportation charges prepaid, and which our examination shall disclose to our satisfaction to have been thus defective, this warranty being expressly in lieu of all other warranties expressed or implied and of all other obligations or liabilities on our part, and we neither assume nor authorize any other person to assume for us any liability in connection with the sale of our vehicles.

"This warranty shall not apply to any vehicle which shall have been repaired or altered by other than an authorized Hudson and Essex Distributor or Dealer in any way so as, in the judgment of the manufacturer, to affect its stability or reliability nor which has been subject to misuse, negligence or accident."

HUDSON MOTOR CAR COMPANY
Detroit, Michigan, U. S. A.

INSTRUCTIONS

FOR ORDERING PARTS

1—Order parts through the nearest Distributor or Dealer.

2—Always give PART NUMBER and NAME of each part ordered.

3—SPECIFY COLOR ON ALL PAINTED AND TRIMMED PARTS.

4—Mail and Parcel Post orders should be accompanied by an amount sufficient to cover POSTAGE.

5—Specify how shipments are to be made.

6—Orders for parts should be written separately from correspondence pertaining to other matters.

TELEGRAPH CODE

To save expense, to expedite ordering and for your convenience, we list below a brief General Code covering miscellaneous instructions, questions and answers relative to the shipment of parts:

Sultex—Ship to me (us) by express.

Sulkline—Ship by express to

Sulkate—Ship to me (us) by freight.

Sulmost—Ship to me (us) by parcel post.

Sulwire—When and how did you ship parts called for in my (our) telegram of

Sultwich—When and how will you ship parts called for in my (our) telegram of

Sulteen—When and how will you ship parts called for in my (our) letter of

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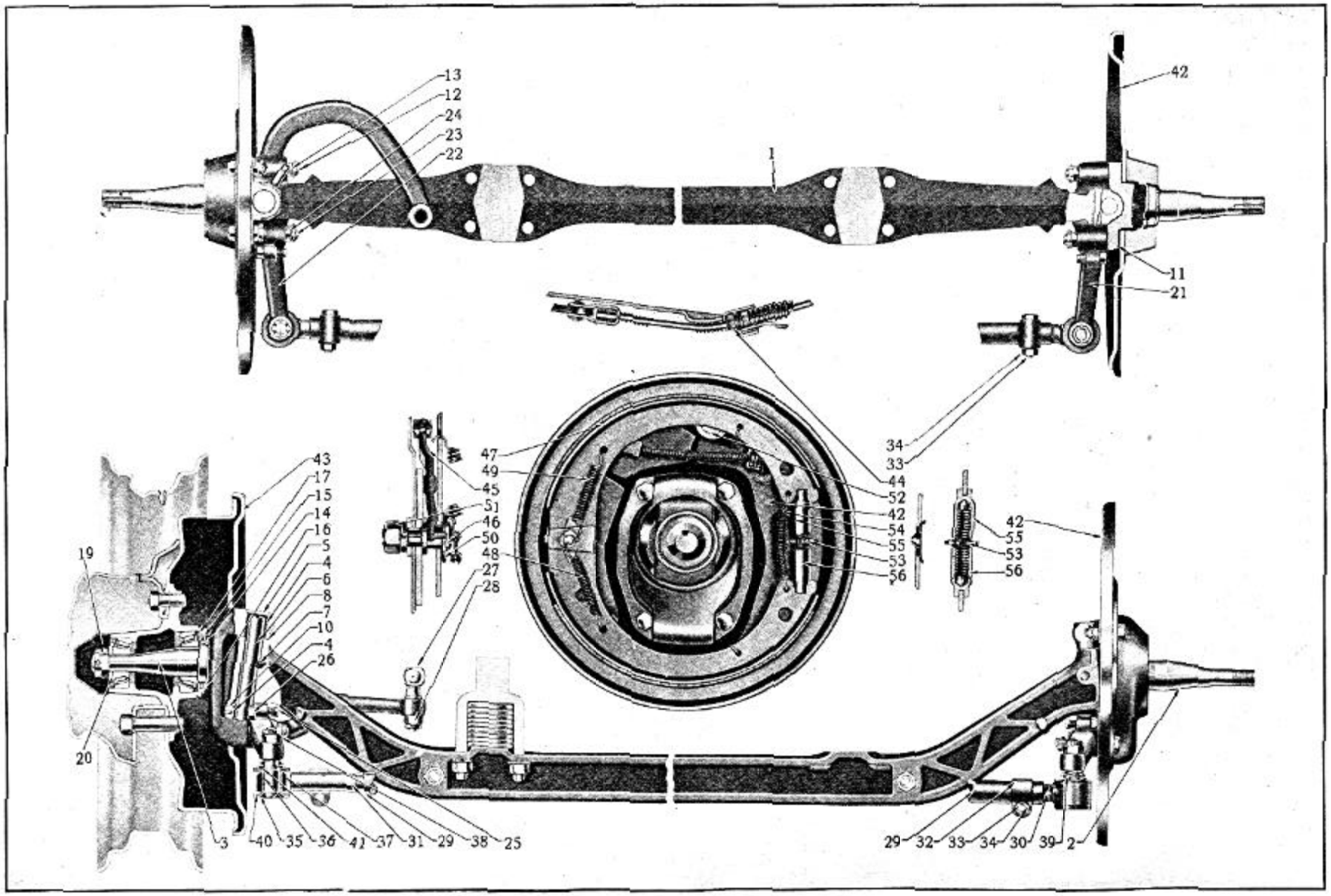
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FRONT AXLE

FRONT BRAKES

Illus. No.		Part No.	Description	Specifications	Per Car
...	CX	37011	FRONT AXLE ASSEMBLY		1
1	CX	37010	Axle center		1

STEERING SPINDLE

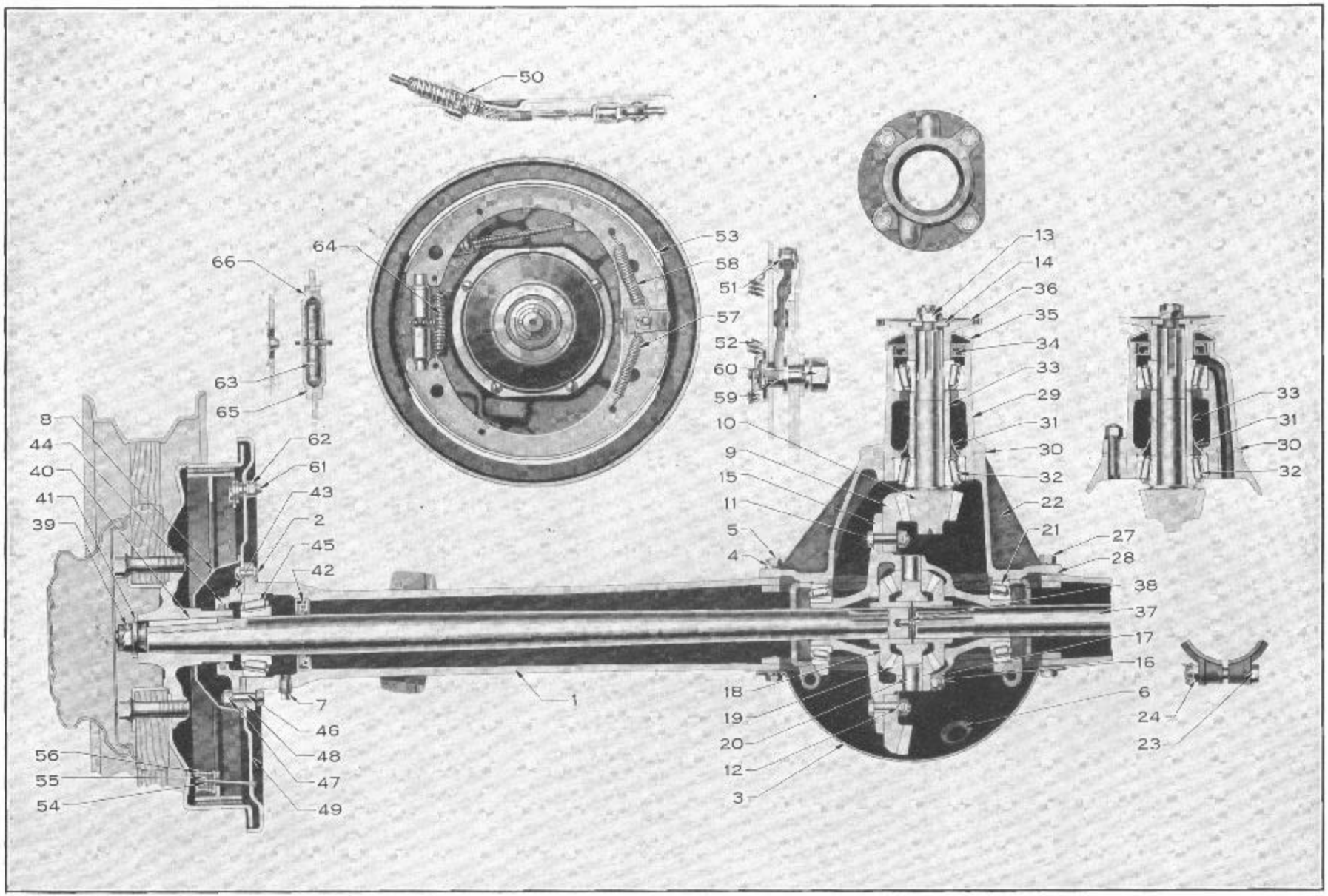
2	BX	65397	STEERING SPINDLE ASSEMBLY—R. H.		1
3	BX	65398	STEERING SPINDLaE ASSEMBLY—L. H		1
4	F	63853	Bushing		4
5	BX	70626	Welch plug	l-l/16"	4
6	F	64271	Pivot pin		2
7	BX	63199	Pivot pin lock		2
8	BX	63200	Shim—thin		2
8	BX	63201	Shim—thick		6
9	F	70110	Thrust bearing		2
10	BX	62735	Thrust bearing dust shield		2
11	BX	65544	Dust shield		4
12	BX	71102	Spindle to backing plate bolt	7/16"-20 x 1-7/16"	4
13	BR	3488	Spindle to backing plate bolt nut	7/16"-20x29/64"	4
14	F	65403	GREASE WASHER RETAINER ASSEMBLY		2
15	BX	65404	Washer		2
16	BX	65405	Retainer—inner		2
17	BX	65406	Retainer—outer		2
18	BX	37637	Grease deflector		2
19	BX	70294	Wheel nut	3/4"-16x5/8"	2
...	BX	37638	Wheel grease deflector		2
20	BX	65089	Wheel washer		2
21	BX	65086	Steering arm—R. H		1
22	BX	65087	Steering arm—L. H.		1
23	BX	71103	Steering arm to backing plate bolt	7/16"-20x2-3/4"	4
24	BR	3488	Steering arm to backing plate bolt nut	7/16"-20x29/64"	4
25	BX	70333	Steering arm stop bolt	6/16"-18x1-1/4"	2
26	BM	122	Steering arm stop bolt nut	5/16"-18x5/16"	2
27	BX	60206	Steering arm ball		1
28	BZ	72	Steering arm ball nut	1/2"-20 castle	1

TIE ROD

...	CX	37088	TIE ROD ASSEMBLY		1
29	CX	37089	Tie rod		1
30	BX	37090	Tie rod socket—R. H.		I
31	BX	37091	Tie rod socket—L. H		I
32	BX	37092	Tie rod socket clamp		2
33	BX	70560	Tie rod socket clamp bolt	3/8"-24x1-5/8"	2
34	BZ	62	Tie rod socket clamp bolt nut	3/8"-24x21/64"	2
35	BX	37099	TIE ROD STUD AND WASHER ASSEMBLY		2
36	BX	37095	Tie rod stud bearing		2
37	BX	37096	Tie rod stud rubber		2
38	BZ	72	Tie rod stud nut	1/2"-20 castle	2
39	BX	37097	Tie rod stud spring		2
40	BX	37139	Tie rod stud dust washer—lower		2
41	BX	37149	Tie rod stud dust washer—upper.		2
...	BX	37150	Tie rod stud dust washer cover—upper		2
...	BX	37151	Tie rod stud dust washer cover—lower		2
...	BX	38798	TIE ROD SOCKETS—COMPLETE—RIGHT AND LEFT	Service package	1

FRONT BRAKES

42	BX	37954	FRONT BRAKE BACKING PLATE ASSEMBLY—R. H		1
43	BX	37955	FRONT BRAKE BACKING PLATE ASSEMBLY—L. H		1
44	BX	37970	Backing plate conduit bracket		4
,,,	BX	71099	Backing plate conduit bracket bolt	5/16"-2430/4"	8
...	BX	37975	Cam lever—R. H ,		2
45	BX	37976	Cam lever—L. H.		2
46	BX	37986	Cam lever spring .		4
47	BX	37987	SHOES AND LINING ASSEMBLY (2 shoes)		2
...	F	38752	Lining and rivets package (4 wheels)		1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REAR AXLE

FRONT BRAKES—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BX 37997	Shoe hold-down spring		8
...	BX 37998	Shoe hold-down spring pin		8
...	BX 37999	Shoe hold-down spring cup		8
...	BX 38000	Shoe hold-down spring centralizing cup		8
48	BX 38001	Shoe to anchor pin spring—small		4
49	BX 38002	Shoe to anchor pin spring—large		4
50	BX 37971	ANCHOR PIN AND SHOE GUIDE ASSEMBLY		4
51	BT 398	Anchor pin nut	5/8"-18x35/64"	4
52	BX 37977	ECCENTRIC ASSEMBLY		4
...	BZ 62	Eccentric nut	3/8"-24x21/64"	4
53	BX 37982	Adjusting screw		4
54	BX 37985	Adjusting screw spring		4
55	BX 37983	Adjusting screw pivot nut—R. H		4
56	BX 37984	Adjusting screw pivot nut—L. H		4
...	BX 63974	Adjusting screw cover		4

FRONT AXLE—R. H. D.

...	CX 37012	FRONT AXLE ASSEMBLY		1
...	BX 65090	Steering arm—R. H.		1
...	BX 65091	Steering arm—L. H.		1

REAR AXLE

...	CY 37041	REAR AXLE ASSEMBLY	5-l/10 to 1	1
...	CY 37040	REAR AXLE ASSEMBLY	4-7/11 to 1	1

HOUSING

...	CY 37055	REAR AXLE HOUSING ASSEMBLY (complete less brake shoes)		1
...	BY 3197	Housing to backing plate rivet		6
...	BY 65038	COVER ASSEMBLY		1
...	F 65040	Cover gasket		1
...	BY 6134	Cover bolt	3/8"-24x5/8"	12
...	BM 322	Cover drain plug	3/4"	1
...	BM 120	Wheel bearing lubrication hole plug	1-1/2"	2
...	BY 37649	Wheel bearing grease deflector		2
...	BZ 7819	Wheel bearing grease deflector screw	1/4"-20x3/8"	8

DIFFERENTIAL AND CARRIER

...	BY 37043	DIFFERENTIAL CARRIER AND GEAR SET ASSEMBLY	5-l/10 to 1	1
...	BY 37042	DIFFERENTIAL CARRIER AND GEAR SET ASSEMBLY	4-7/11 to 1	1
...	BY 37045	Drive gear and pinion—matched	5-l/10 to 1	1
...	BY 37044	Drive gear and pinion—matched	4-7/11 to 1	1
9	BY 38282	Drive gear	5-l/10 to 1	1
9	BY 38283	Drive gear	4-7/11 to 1	1
10	BY 37051	Drive pinion	5-l/10 to 1	1
10	BY 37050	Drive pinion	4-7/11 to 1	1
11	BY 18305	Drive gear bolt	3/8"-24xl-7/16"	8
....	BY 65102	Drive gear bolt lock		4
12	BY 18164	Drive gear bolt nut	1/4"-20x21/64"	8
13	BY 71052	Drive pinion nut	7/8"-18 castle	1
14	BY 71051	Drive pinion washer		1
15	BY 36035	DIFFERENTIAL CASE ASSEMBLY (includes bearing cone)		1
16	BY 60219	Differential stud	3/8"-24x3/8"-16x2-1/2"	4
17	BZ 124	Differential stud nut	3/8"-24 castle	4
18	BY 37122	Differential gear		2
19	BY 9766	Differential pinion		4
20	BY 36041	Differential spider		1
21	* 7 1070	DIFFERENTIAL BEARING ASSEMBLY	Timken 342-S-332..	2
....	* 7 1071	Bearing cone	Timken 342-S	2
...	* 7 1008	Bearing cup	Timken 332	2
...	BY 65053	Differential bearing adjusting nut		2
22	BY 65056	DIFFERENTIAL CARRIER ASSEMBLY		1
...	BY 65054	Adjusting nut lock		2
23	BY 8345	Adjusting nut lock bolt	7/16"-30x2-1/2"	2

*Serviced direct by Timken Roller Bearing Co., Canton, Ohio.

DIFFERENTIAL AND CARRIER—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
24	BR 3488	Adjusting nut lock bolt nut	7/16"-20x29/64"	2
25	BY 71003	Pinion housing stud	7/16"-14x2"	4
26	BM 232	Pinion housing stud nut	7/16"-14x,3/8"	4
27	BR 1061	Housing bolt		12
28	F 65040	Gasket		1

PINION HOUSING

29	BY 37123	PINION HOUSING ASSEMBLY (includes bearing cups)		1
30	BY 65061	Pinion housing shim—thin		5
30	BY 65062	Pinion housing shim—thick		3
31	BY 36184	Pinion housing oil baffle		1
32	* 70089	PINION BEARING ASSEMBLY	Timken 3188-3120	2
. . .	* 70094	Cone	Timken 3188	2
. . .	* 70093	Cup	Timken 3120	2
33	BY 37125	Pinion bearing spacer		1
. . .	BY 37126	Pinion bearing spacer shim—thin		As req.
. . .	BY 37127	Pinion bearing spacer shim—thick		As req.
. . .	BY 37128	Pinion bearing spacer shim—medium		As req.
34	BY 37129	Pinion oil seal		1
35	BY 37130	Pinion dust collar		1
36	BZ 37137	Universal joint companion flange		1

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DRIVE SHAFT

37	F 37118	DRIVE SHAFT ASSEMBLY (from 1281685 to 1296102)	2
. . .	F 39004	DRIVE SHAFT ASSEMBLY (car 1296103 up)	2
38	BY 35360	Thrust button	2
39	BY 71052	Drive shaft nut	2
40	BY 51646	Drive shaft key	2
41	BY 71051	Drive shaft nut washer	2
42	BY 37120	Drive shaft oil seal	2

REAR WHEEL BEARINGS

43	BY 37177	WHEEL BEARING ADJUSTING CAP ASSEMBLY		2
44	F 60491	Wheel bearing adjusting cap washer		2
45	* 71000	WHEEL BEARING ASSEMBLY	Timken 3381-3329	2
. . .	* 71005	Cone	Timken 3381	2
, , ,	* 71006	Cup	Timken 3329	2
46	BZ 12310	Wheel bearing adjusting cap bolt	3/8"-24x1-3/8"	8
47	BZ 12415	Wheel bearing adjusting cap bolt nut		8
48	BY 37188	Wheel bearing adjusting cap shim—thin		2
48	BY 37189	Wheel bearing adjusting cap shim—medium		6
48	BY 37190	Wheel bearing adjusting cap shim—thlck		10

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REAR BRAKES

. . .	BX 37964	REAR BRAKE BACKING PLATE ASSEMBLY—R. H		1
49	BX 37965	REAR BRAKE BACKING PLATE ASSEMBLY—L. H		1
50	BX 37970	Backing plate conduit bracket		4
. . .	BX 71099	Backing plate conduit bracket bolt	5/16"-24x5/8"	8
51	BX 37975	Cam lever—R. H		2
, , ,	BX 37976	Cam lever—L. H		2
52	BX 37986	Cam lever spring		4
53	BX 37987	SHOES AND LINING ASSEMBLY (2 shoes)		2
. . .	F 38752	Linings and rivets package (4 wheels)		1
54	BX 37997	Shoe hold-down spring		8
55	BX 37998	Shoe hold-down spring pin		8
56	BX 37999	oe hold-down spring cup		8
. . .	BX 38000	Shoe hold-down spring centralizing cup		8
57	BX 38001	Shoe to anchor pin spring—small		4
58	BX 38002	Shoe to anchor pin spring—large		4

REAR BRAKES—**Continued**

Illus. No.	Part No.	Description	Specifications	Per Car
59	BX 37971	ANCHOR PIN AND SHOE GUIDE ASSEMBLY		4
60	BT 398	Anchor pin nut	5/8"-18x35/64"	4
61	BX 37977	ECCENTRIC ASSEMBLY		4
62	BZ 62	Eccentric nut	3/8"-24x21/64"	4
63	BX 37982	Adjusting screw		4
64	BX 37985	Adjusting screw spring		4
65	BX 37983	Adjusting screw pivot nut—R. H . . .		4
66	BX 37984	Adjusting screw pivot nut—L. H		4
. . .	BX 63974	Adjusting screw cover		4

WHEELS—WIRE

. . .	CW 37833	WHEEL ASSEMBLY (all cars except Special Sedan and Coupe)		5
. . .	CW 38799	WHEEL ASSEMBLY (SNAP-ON SPOKES) (Special Sedan and Coupe)		5
. . .	BZ 38800	Snap-On spoke (short)—right (Special Sedan and Coupe)		*
. . .	BZ 38801	Snap-On spoke (short)—left (Special Sedan and Coupe)		*
. . .	BZ 38802	Snap-On spoke (long)—right (Special Sedan and Coupe)		*
. . .	BZ 38803	Snap-On spoke (long)—left (Special Sedan and Coupe)		*
. . .	CW 37870	FRONT HUB AND BRAKE DRUM ASSEMBLY		2
. . .	BZ 37868	FRONT HUB AND BEARING CUPS ASSEMBLY		2
. . .	CW 37880	Front brake drum		2
. . .	BZ 37878	Front brake drum rivet	5/16"x1-1/8"	10
. . .	BZ 37882	Front brake drum inspection hole cover		2
. . .	BZ 38574	Front brake drum inspection hole cover screw	1/4"-20x7/32"	2
. . .	CW 37874	REAR HUB AND BRAKE DRUM ASSEMBLY		2
. . .	BZ 37876	Rear hub		2
. . .	CW 37880	Rear brake drum		2
. . .	BZ 37878	Rear brake drum rivet	5/16"x1-1/8"	10
. . .	BZ 37882	Rear brake drum inspection hole cover		2
. . .	BZ 38574	Rear brake drum inspection hole cover screw	1/4"-20x7/32"	2
. . .	BZ 37879	Rear hub oil throw		2
. . .	BZ 38045	Hub cap—inner (front wheels)		2
. . .	BZ 37861	Hub cap—outer (front and rear wheels) (specify color)		5
. . .	BZ 37860	Hub bolt		20
. . .	* 71019	FRONT WHEEL BEARING ASSEMBLY—INNER	Timken 14274-14132..	2
. . .	* 71021	Cup—inner	Timken 14274	2
. . .	* 71020	Cone—inner	Timken 14132	2
. . .	* 71022	FRONT WHEEL BEARING ASSEMBLY—OUTER	Timken 09194-09074	2
. . .	* 71024	Cup—outer	Timken 09194	2
. . .	* 71023	Cone—outer	Timken 09074	2

*Serviced direct by Timken Roller Bearing Co., Canton, Ohio.

WHEELS—WOOD

. . .	CW 37803	WHEEL ASSEMBLY		5
. . .	CW 38804	WHEEL ASSEMBLY (Special Sedan and Coupe)		5
. . .	CW 37870	FRONT HUB AND BRAKE DRUM ASSEMBLY		2
. . .	CW 37868	FRONT HUB AND BEARING CUPS ASSEMBLY		2
. . .	CW 37880	Front brake drum		2
. . .	BZ 37878	Front brake drum rivet	5/16"x1-1/8"	10
. . .	BZ 37882	Front brake drum inspection hole cover		2
. . .	BZ 38574	Front brake drum inspection hole cover screw	1/4"-20x7/32"	2
. . .	CW 37874	REAR HUB AND BRAKE DRUM ASSEMBLY		2
. . .	BZ 37876	Rear hub		2
. . .	CW 37880	Rear brake drum		2
. . .	BZ 37878	Rear brake drum rivet	5/16"xl1-1/8"	10
. . .	BZ 37882	Rear brake drum inspection hole cover		2
. . .	BZ 38574	Rear brake drum inspection hole cover screw	1/4"-20x7/32"	2
. . .	BZ 37879	Rear hub oil throw		2
. . .	BZ 38045	Hub cap—inner (front wheels)		2
. . .	BZ 37817	Hub cap—outer (front and rear wheels) (specify color)		5
. . .	BZ 37827	HUB CAP CARRIER ASSEMBLY—OUTER		5
	BZ 71101	Hub cap carrier screw		15

WHEELS—WOOD—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 37815	Hub bolt		2
...	* 71019	FRONT WHEEL BEARING ASSEMBLY—INNER	Timken 14274-14132	2
...	* 71021	Cup—inner	Timken 14274	2
...	* 71020	Cone—inner	Timken 14132	2
...	* 71022	FRONT WHEEL BEARING ASSEMBLY—OUTER	Timken 09194-09074	2
...	.* 71024	Cup—outer	Timken 09194	2
...	. .	Cone—outer	Timken 09074	2
...	* 71023	*Serviced direct by Timken Roller Bearing Co., Canton, Ohio.		2

REAR TIRE CARRIER
WOOD WHEELS

...	CZ 94673	WHEEL CARRIER ASSEMBLY (all models except Coupes)	1
...	CZ 95252	WHEEL CARRIER ASSEMBLY (Coupes only)	1
...	BZ 94678	Wheel carrier brace—lower	1
...	BO 70906	Wheel carrier brace washer	4
...	BZ 94679	Wheel carrier arm—R. H. (all models except Coupes)	1
...	BZ 94680	Wheel carrier arm—L. H. (all models except Coupes)	1
...	BZ 95254	Wheel carrier arm—R. H. (Coupes only)	1
...	BZ 95255	Wheel carrier arm—L. H. (Coupes only)	1
...	BZ 96285	TIRE LOCK ASSEMBLY	1
...	BZ 96865	Lock cylinder (with keys)	1
...	BZ 94681	Wheel carrier lock stud	1
...	BZ 96861	Wheel carrier lock stud	1
...	BZ 94686	Wheel carrier lock stud nut	1
...	BZ 96858	Carrier lock nut	1
...	BZ 96857	Carrier lock nut washer	1
...	BZ 37815	Wheel carrier hub bolt	2
...			

REAR TIRE CARRIER
WIRE WHEELS

...	CZ 94675	WHEEL CARRIER ASSEMBLY (all models except Coupes)	1
...	CZ 95250	WHEEL CARRIER ASSEMBLY (Coupes only)	1
...	BZ 94678	Wheel carrier brace—lower	1
...	BO 70906	Wheel carrier brace washer	4
...	BZ 94679	Wheel carrier arm—R. H. (all models except Coupes)	1
...	BZ 94680	Wheel carrier arm—L. H. (all models except Coupes)	1
...	BZ 95254	Wheel carrier arm—R. H. (Coupes only)	1
...	BZ 95255	Wheel carrier arm—L. H. (Coupes only)	1
...	BZ 96285	TIRE LOCK ASSEMBLY	1
...	BZ 96865	Lock cylinder (with keys)	1
...	BZ 94682	Wheel carrier lock stud	1
...	BZ 96860	Wheel carrier lock stud	1
...	BZ 94686	Wheel carrier lock stud nut	1
...	BZ 96858	Carrier lock nut	1
...	BZ 96857	Carrier lock nut washer	1
...	BZ 37860	Wheel carrier hub bolt	2
...			

SIDE TIRE CARRIER

...	BZ 94729	Carrier clamp	1
...	BZ 94763	Carrier to dash brace (wood wheels)	1
...	BZ 94764	Carrier to dash brace (wire wheels)	1
...	BZ 94421	Carrier to frame bracket (all models except 5-Pass. Phaeton)	1
...	BZ 96683	Carrier to dash bracket (5-Pass. Phaeton)	1
...	BZ 95455	Carrier clamp T-nut bolt	1
...	BZ 94770	FRONT FENDER STIRRUP AND T-NUT ASSEMBLY	1
...	BZ 94728	Tire T-nut	1
...	BZ 96285	TIRE LOCK ASSEMBLY	1
...	BZ 96865	Lock cylinder (with keys)	1

SPRINGS—FRONT

Illus. No.		Part No.	Description	Specifications	
...	F	38670	FRONT SPRING ASSEMBLY	8 leaves 36" ctr. to ctr.	2
...	CZ	36573	Leaf No. 1	18-l/16" ctr. to front 17-15/16" ctr. to rear	2
...	CZ	38842	Leaf No. 2	17-5/8" ctr. to front 16-7/8" ctr. to rear	2
...	CZ	38772	Leaf No. 3	14-1/2" ctr. to front 14-1/2" ctr. to rear	2
...	CZ	38844	Leaf No. 4	12" ctr. to front 12" ctr. to rear	2
...	CZ	33413	Leaf No. 5	9-3/4" ctr. to front 9-3/4" ctr. to rear	2
...	CZ	38845	Leaf No. 6	7-1/2" ctr. to front 7-1/2" ctr/ to rear	2
...	CZ	38846	Leaf No. 7	5-1/2" ctr. to front 5-1/2" to rear	2
...	CZ	33416	Leaf No. 8	3-3/4" ctr. to front 3-3/4" ctr. to rear	2
...	F	36275	CENTER BOLT ASSEMBLY		2
...	F	11175	Front bushing	Plain	2
...	F	11176	Rear bushing	Drilled	2
...	F	38060	Front bolt		2
...	BZ	60444	Front bolt sleeve		2
...	BM	12172	Front bolt nut	,59"-18 castle	2
...	F	63515	Rear bolt		4
...	BM	18093	Rear bolt nut	5/8"-18x38" special	4
...	BZ	65142	Shackle—plain		4
...	BZ	65143	Shackle—tapped		4
...	BZ	35354	Clip		4
...	BZ	3433	Clip nut	1/2"-20x7/16"	8
...	BZ	35378	Bumper		2
...	BZ	60718	Bumper strap		4
...	BZ	63465	Rebound clip—small—clinch type		4
...	BZ	63444	Rebound clip—large—clinch type		2
...	BZ	30967	Rebound clip—bolted type		2
...	BZ	5550	Rebound clip bolt	5/16"-18x2-3/4"	2
...	BO	18045	Rebound clip bolt nut		2
...	BZ	570	Rebound clip rivet		8

SPRINGS—REAR

...	F	38503	REAR SPRING ASSEMBLY (Coupes)	7 leaves 54-5/8" ctr. to ctr.	2
...	F	38504	REAR SPRING ASSEMBLY (Coach and Phaeton)	8 leaves 54-5/8" ctr. to ctr.	2
...	CZ	38847	Leaf No. 1 (springs Nos. 38503 and 38504)	28" ctr. to front 26-5/8" ctr. to rear	2
...	CZ	38848	Leaf No. 2 (springs Nos. 38503 and 38504)	27-3/4" ctr. to front 26-1/4" ctr. to rear	2
...	CZ	38851	Leaf N. 3 (spring No. 38503)	22-1/4" ctr. to front 21-1/4" ctr. to rear	2
...	CZ	38849	Leaf No. 3 (spring No. 38504)	23" ctr. to front 21-1/2" ctr. to rear	2

SPRINGS—REAR—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	CZ 38856	Leaf No. 4 (spring No. 38503)	17-3/4" ctr. to front 16-3/4" ctr. to rear	2
...	CZ 38850	Leaf No. 4 (spring No. 38504)	18-1/2" ctr. to front 17-1/4" ctr. to rear	2
...	CZ 38857	Leaf No. 5 (spring No. 38503)	13-1/2" ctr. to front 12-3/4" ctr. to rear	2
...	CZ 38852	Leaf No. 5 (spring No. 38504)	14-1/4" ctr. to front 13-1/4" ctr. to rear	2
...	CZ 38858	Leaf No. 6 (spring No. 38503)	9-1/2" ctr. to front 9" ctr. to rear	2
...	CZ 38853	Leaf No. 6 (spring No. 38504)	11" ctr. to front 10-1/4" ctr. to rear	2
...	CZ 38859	Leaf No. 7 (spring No. 38503)	6" ctr. to front 5-1/2" ctr. to rear	2
...	CZ 38854	Leaf No. 7 (spring No. 38504)	8" ctr. to front 7-1/2" ctr. to rear	2
...	CZ 38855	Leaf No. 8 (spring No. 38504)	5" ctr. to front 5" ctr. to rear	2
...	F 38506	REAR SPRING ASSEMBLY (Special, Town and Standard Sedan)	8 leaves. 54-3/8" ctr. to ctr.	2
...	CZ 38776	Leaf No. 1	28" ctr. to front 26-5/8'" ctr. to rear	2
...	CZ 38777	Leaf No. 2	27-1/4" ctr. to front 26" ctr. to rear	2
...	CZ 38778	Leaf No. 3	22-1/2" ctr. to front 21-1/2" ctr. to rear	2
...	CZ 35864	Leaf No. 4	17-3/4" ctr. to front 17" ctr. to rear	2
...	CZ 38779	Leaf No. 5	14" ctr. to front 13-1/4" ctr. to rear	2
...	CZ 38780	Leaf No. 6	11" ctr. to front 10-1/2" ctr. to rear	2
...	CZ 38781	Leaf No. 7	8-1/4" ctr. to front 8" ctr. to rear	2
...	CZ 30952	Leaf No. 8	5-1/2" ctr. to front 5-1/2" ctr. to rear	2
...	BZ 36274	CENTER BOLT ASSEMBLY (spring No. 38503)		2
...	BZ 38926	CENTER BOLT ASSEMBLY (spring No. 38504)		2
...	BZ 38927	CENTER BOLT ASSEMBLY (spring No. 38506)		2
...	F 38091	Front bolt		2
...	BZ 12172	Front bolt nut		2
...	F 38059	Rear bolt		4
...	BZ 18093	Rear bolt nut		4
...	BZ 63470	Rebound clip (clinch type)		2
...	BZ 30967	Rebound clip (bolted type)		2
...	BZ 9652	Rebound clip rivet	5/16"x9/16"	4
...	BZ 5550	Clip bolt	5/16"-18x2-5/8"	2
...	BO 18045	Clip bolt nut	5/16"-18x3/16"	2
...	BZ 65142	Spring shackle—plain		2
...	BZ 65143	Spring shackle—tapped		2
...	BZ 63415	Clip	"U" bolt	4
...	BZ 3433	Clip nut	1/4"-20xl1/16"	8
...	BZ 60466	Clip strap		4
...	BZ 65176	Clip plate		2
...	F 11175	Bushing		2

TRUNK RACK

COUPE—SPECIAL EQUIPMENT

Illus. No.	Part No.	Description	Specifications	Per Car
...	CZ 35488	TRUNK RACK ASSEMBLY		1
...	CO 87295	Moulding		4
...	BZ 35489	Sector		2
...	BO 70185	Moulding bolt	1/4"-20x7/8"	12
...	BO 70899	Moulding bolt	1/4"-20x11/16"	16
...	BO 70676	Moulding bolt nut	1/4"-20x1/4"	28
...	BZ 70714	Trunk rack and sector bolt	3/8"-16x3/8"	6
...	BO 70047	Trunk rack and sector bolt nut	3/8"-16x3/8"	6
...	BZ 95766	Trunk rack support—R. H		1
...	BZ 95767	Trunk rack support—L. H		1
...	BZ 95752	Trunk rack support arm—R. H		1
...	BZ 95753	Trunk rack support arm—L. H.		1
...	BZ 70714	Trunk rack support arm to support bolt	3/8"-16x3/4"	2
...	BY 1061	Trunk rack support to frame bolt		2

COACH, TOWN SEDAN, STANDARD SEDAN, SPECIAL SEDAN AND PHAETON

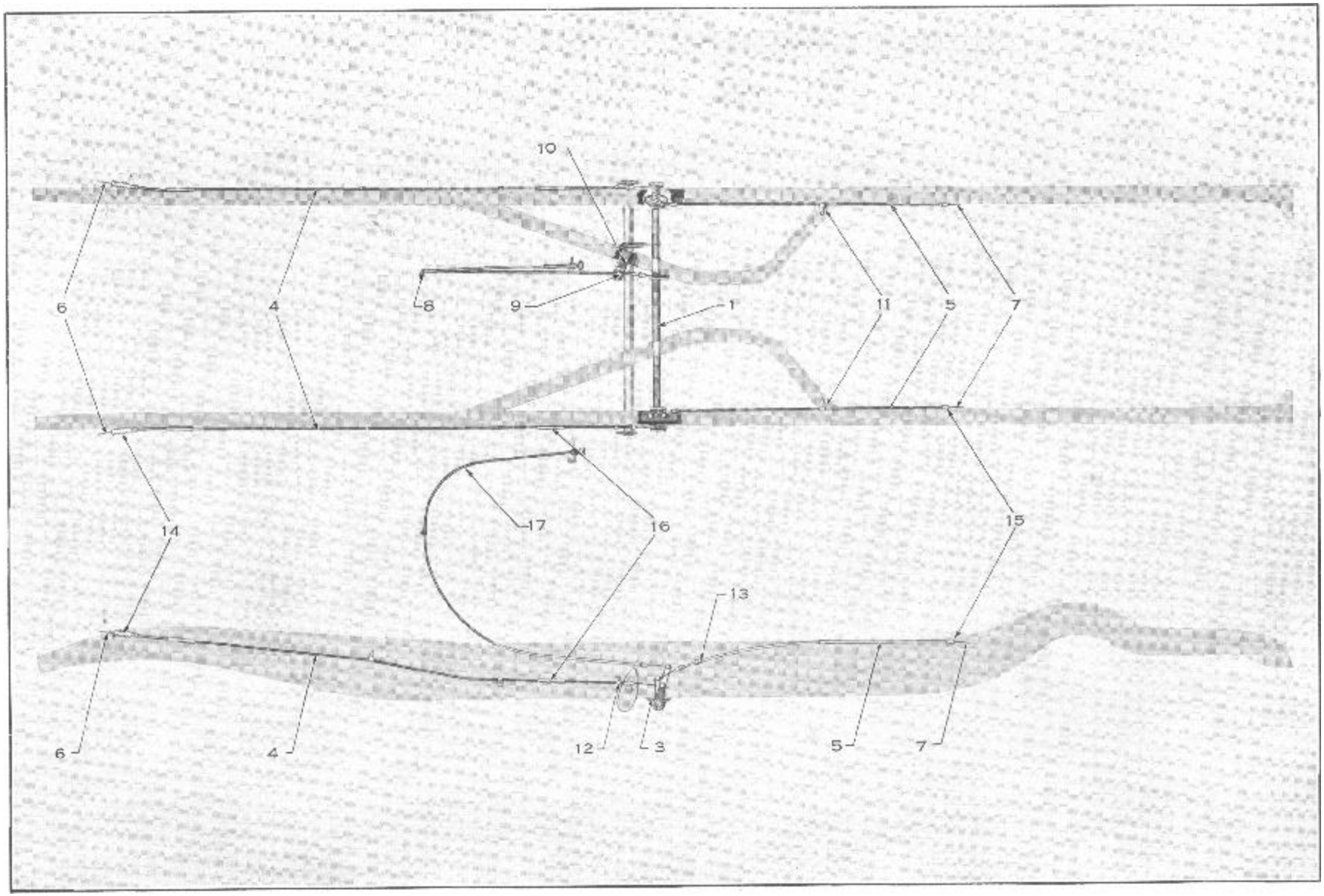
SPECIAL EQUIPMENT

...	CZ 95805	TRUNK RACK ASSEMBLY		1
...	BZ 81697	Clevis		2
...	BZ 70508	Clevis bolt		2
...	BO 87295	Moulding		4
...	BO 70185	Moulding bolt	1/4"-20x7/8"	4
...	BO 70899	Moulding bolt	1/4"-20x11/16"	24
...	BO 70676	Moulding bolt nut	1/4"-20x 1/4'	28
...	BZ 95745	Trunk rack support—R. H. (Special and Standard Sedan)		1
...	BZ 95746	Trunk rack support—L. H. (Special and Standard Sedan)		1
...	BZ 95743	Trunk rack support—R. H. (Coach and Town Sedan)		1
...	BZ 95744	Trunk rack support—L. H. (Coach and Town Sedan)		1
...	BZ 95738	Trunk rack support bracket—R. H		1
...	BZ 95739	Trunk rack support bracket—L. H		1
...	BZ 12121	Trunk rack support to bracket rivet		6
...	BY 1061	Trunk rack support to frame bolt		2
...				
...				

SHOCK ABSORBERS AND RIDE CONTROL

...	* 38070	SHOCK ABSORBER COMPLETE—R. H —FRONT		1
...	* 38071	SHOCK ABSORBER COMPLETE—L. H.—FRONT		1
...	* 38640	SHOCK ABSORBER COMPLETE—R. H.—REAR		1
...	* 38641	SHOCK ABSORBER COMPLETE—L. H.—REAR		1
...	BZ 38575	Shock absorber to frame bolt	1/4-20x7/8"	8
...	BY 3433	Shock absorber to frame bolt nut	1/4"-20x7/16"	4
...	BZ 71166	Shock absorber to frame bolt lockwasher	Shakeproof	4
...	BZ 65742	Front shock absorber frame spacer		4
1	BZ 38805	RIDE CONTROL CROSS SHAFT ASSEMBLY..		1
3	BM 219	Ride control cross shaft bracket bolt	5/16"-18x3/4"	4
...	BZ 9133	Ride control cross shaft bracket bolt nut		4
...	BZ 38806	Ride control cross shaft lever bushing		9
...	BZ 38807	Ride control cross shaft lever swivel screw		9
...	BZ 12797	Ride control cross shaft lever swivel screw nut .		9
4	CZ 38262	Ride control conduit—front		2
5	CZ 38264	Ride control conduit—rear		2

*Serviced direct by Monroe Auto Equipment Co., Monroe, Mich.



RIDE CONTROL

SHOCK ABSORBERS AND RIDE CONTROL—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 38827	Ride control conduit—rear—clip bracket		1
...	BZ 38272	Ride control conduit—rear—clip		1
...	BZ 5726	Ride control conduit—rear—clip bolt	No. 10-32x7/16"	1
...	BZ 12799	Ride control conduit—rear—clip bolt nut	No. 10-32x1/8"	1
6	BZ 38267	Ride control wire—front		2
7	BZ 38269	Ride control wire—rear		2
8	BO 63351	Ride control wire to dash clip		1
...	BZ 38272	Ride control conduit clip		8
9	BZ 38278	Ride control conduit clip (Trans.)		1
10	BZ 38274	Ride control conduit clip brace		1
11	BO 38678	Ride control conduit clip (frame brace—rear conduit)		2
12	BO 38677	Ride control conduit clip (front brace)		2
...	BZ 12126	Ride control conduit clip bolt		9
..,	BZ 12799	Ride control conduit clip bolt nut	No. 10-32x1/8"	9
14	BZ 38361	Ride control swivel and conduit cap		2
15	BZ 38560	Ride control conduit sleeve		7
16	BZ 38676	Ride control conduit anti-rattle sleeve		4
17	BO 96428	RIDE CONTROL WIRE AND TUBE ASSEMBLY		1
...	BZ 95472	RIDE CONTROL AND KNOB ASSEMBLY		1
...	BO 70122	Ride control wire and knob assembly panel nut	3/8"-24x5/16"	1

BUMPERS—**FRONT**

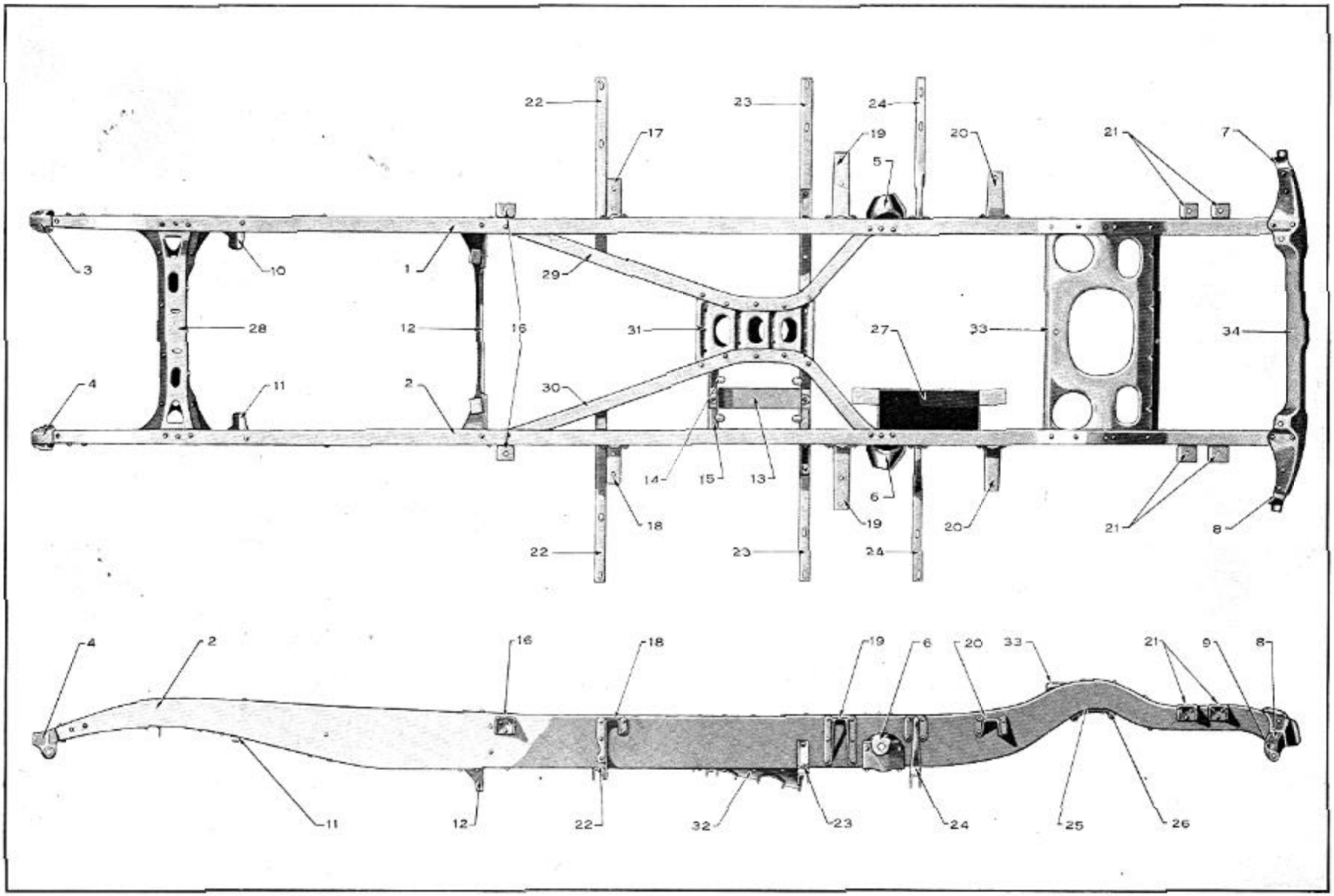
...	CZ 94996	FRONT BUMPER ASSEMBLY (SPECIFY COLOR)		1
...	CZ 95026	Bumper outside bar		1
...	CZ 95024	Bumper inside bar—R. H.		1
...	CZ 95025	Bumper inside bar—L. H.		1
...	BZ 95027	Bumper finish plate		2
...	BZ 95028	Bumper finish plate bolt		2
...	BZ 70910	Bumper finish plate bolt nut	9/16"-18x5/16"	2
...	BZ 95029	Bumper bar end bolt		2
...	BZ 70909	Bumper bar end bolt nut	1/2"-13x5/16"	2
...	BZ 70877	Bumper to frame attaching bolt	9/16"-12x1-5/8"	2
...	BZ 95423	License plate bracket (all cars except Special Sedan and Coupe)		2
...	BZ 95424	License plate bracket clamp (all cars except Special Sedan and Coupe)		2
...	BZ 95426	License plate bracket (Special Sedan and Coupe only)		2
...	BZ 95427	License plate bracket clamp (Special Sedan and Coupe only)		2

BUMPERS—REAR

...	CZ 94998	REAR BUMPER ASSEMBLY		1
...	CZ 95036	Bumper outside bar		1
...	CZ 95034	Bumper inside bar—R. H		1
...	CZ 95035	Bumper inside bar—L. H.		1
...	BZ 95037	Bumper bar reinforcement—R. H		1
...	BZ 95038	Bumper bar reinforcement—L. H.		1
...	BZ 95027	Bumper finish plate		2
...	BZ 95028	Bumper finish plate bolt		2
...	BZ 70910	Bumper finish plate bolt nut	9/16"-18x5/16"	2
...	BZ 95029	Bumper bar end bolt		2
...	BZ 70909	Bumper bar end bolt nut	1/2"-13x5/16"	2
...	BZ 95925	Rear bumper cover plate		2
...	BZ 70904	Bumper to frame attaching bolt—long	1/2"-13x2"	4

FRAME

...	C 37200	FRAME ASSEMBLY		1
1	C 37204	SIDE MEMBER ASSEMBLY—R. H		1
2	C 37205	SIDE MEMBER ASSEMBLY—L. H		1
3	BZ 37364	Front spring front bracket—R. H.		1
4	BZ 37365	Front spring front bracket—L. H		1
...	BY 5457	Front spring front bracket rivet	5/16"x1"	4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FRAME

FRAME—Continued

Illus. No.		Part No.	Description	Specifications	Per Car
...	BZ	18239	Front spring front bracket rivet—long	5/16"x21/2""	2
...	BZ	37366	FRONT SPRING REAR BRACKET ASSEMBLY		2
...	BZ	65245	Front spring rear bracket bushing		2
...	BY	545	Front spring rear bracket rivet	5/16"x1"	6
5	BZ	37368	Rear spring front bracket—R. H.		1
6	BZ	37369	Rear spring front bracket—L. H.		1
...	BZ	3988	Rear spring front bracket rivet	5/16"x1-1/4"	8
7	BZ	37391	REAR SPRING REAR BRACKET ASSEMBLY—R. H.		1
8	BZ	37392	REAR SPRING REAR BRACKET ASSEMBLY—L. H.		1
9	BZ	65252	Rear spring rear bracket bushing		2
...	BZ	3988	Rear spring rear bracket rivet	5/16"x1-1/4"	8
10	BZ	37486	Engine support—front—R. H.		1
11	BZ	37487	Engine support—front—L. H.		1
...	BZ	3197	Engine support rivet	5/16"x7/8"	2
...	BZ	326	Engine support rivet—short	5/16"x3/4"	4
12	BZ	38027	ENGINE SUPPORT ASSEMBLY—REAR		1
...	BY	545	Engine support assembly rivet	5/16"x1"	10
13	BZ	37434	BATTERY TRAY ASSEMBLY		1
14	BZ	38047	Battery clamp (from car No. 1281685 to 1295673)		2
...	BZ	38048	Battery clamp spacer (from car No. 1281685 to 1295673)		2
...	BZ	39062	Battery clamp		2
...	BZ	39063	Battery clamp spacer — Car No. 1295674 up		2
...	BZ	39064	Battery clamp bolt insulating washer		2
...	BZ	39065	Battery clamp bolt insulating bushing		2
...	BZ	38697	Battery tray shield		2
...	BZ	12126	Battery tray shield to frame bolt		2
...	BZ	12799	Battery tray shield to frame bolt nut	No. 10-32x1/8"	2
...	BY	38049	Battery clamp bolt		2
...	BM	110	Battery clamp bolt nut—lower	/38"'-16x /3/8"	2
...	BZ	122	Battery clamp bolt nut—upper		2
15	BZ	37433	Battery support		1
...	BY	545	Battery support rivet (brace)	5/16"x1"	1
...	BZ	3197	Battery support rivet (frame)	5/16"x7/8"	1
16	BZ	37449	Body bolt bracket (first)		2
17	BZ	37423	Body bolt bracket (second)—R. H		1
18	BZ	37424	Body bolt bracket (second)—L. H.		1
19	BZ	37632	Body bolt bracket (third)		2
20	BZ	33981	Body bolt bracket (fourth)		2
21	BZ	37449	Body bolt bracket (fifth and sixth)		2
...	BZ	326	Body bolt bracket rivet	5/16"x3/4"	40
...	BY	545	Body bolt bracket (first and second) rivet	5/16"x1"	10
22	BZ	37471	Running board bracket—front..		2
...	BZ	3197	Running board bracket—front—rivet	5/16"x3/4"	4
23	BZ	37472	Running board bracket—center		2
...	BY	545	Running board bracket—center (brace)—rivet	5/16"x1"	2
...	BZ	3197	Running board bracket—center (frame)—rivet	5/16"x3/4"	2
24	BZ	37474	Running board bracket—rear		2
...	BZ	326	Running board bracket—rear—rivet	5/16"x3/4"	8
...	BZ	37473	Running board bracket—center—brace.		2
...	BZ	3197	Running board bracket—center—brace rivet	5/16"x7/8"	4
25	BZ	37475	Frame rear axle bumper (from car No. 1281685 to 1295126)		2
...	BZ	38932	Frame rear axle bumper (from car No. 1295127 up)		2
26	BZ	2490	Frame rear axle bumper bolt	5/16"-18x1-1/8"	4
...	BZ	122	Frame rear axle bumper bolt nut	5/16"-18x5/16"	4
27	BZ	37658	TOOL CARRIER ASSEMBLY (not used on Coupes)		1
...	BZ	70631	Tool carrier bolt—upper (not used on Coupes)	3/8"-18x3-15/16"	2
...	BO	12481	Tool carrier bolt nut (not used on Coupes)	5/16"-24xl7/64"	2
...	BO	18318	Tool carrier bolt—lower (not used on Coupes)	1/4"-20x3/4"	3
...	BM	272	Tool carrier bolt nut (not used on Coupes)	1/4"-20x1/4"	3
...	BZ	37697	Front fender brace tapping plate		2
...	BY	545	Front fender brace tapping plate rivet	5/16"x1"	4
...	BZ	39149	Side member reinforcement (vacuum clutch)		1

FRAME CROSS MEMBERS

Illus. No.	Part No.	Description	Specifications	Per Car
28	C 37480	FRONT CROSS MEMBER ASSEMBLY		1
...	BZ 37482	Reinforcement		1
...	BZ 3197	Reinforcement rivet	5/16"x7/8"	13
...	BZ 38099	Headlamp wire clip		2
...	BZ 545	Front cross member assembly to frame rivet	5/16"x1"	6
...	CZ 37484	Frame brace—R. H.		1
29	CZ 37485	Frame brace—L. H.		1
30	BZ 3197	Frame brace rivet	5/16"x7/8"	8
...	BZ 37476	Frame brace plate—upper		1
31	BZ 37477	Frame brace plate—lower		1
32	BZ 326	Frame brace plate rivet	5/16"x3/4"	18
...	C 37361	Rear axle cross member		1
33	BZ 3197	Rear axle cross member to frame rivet	5/16"x7/8"	4
...	BZ 326	Rear axle cross member to frame rivet—short	5/16"x3/4"	8
...	C 37362	Rear cross member		1
34	BZ 3197	Rear cross member rivet	5/16"x7/8 "	4
...	BZ 326	Rear cross member rivet—short	5/16"x3/4"	4

FRAME—**R. H. DRIVE**

...	C 37201	FRAME ASSEMBLY		1
...	C 37206	SIDE MEMBER ASSEMBLY—R. H		1
...	C 37207	SIDE MEMBER ASSEMBLY—L. H..		1

ENGINE

...	CM 37730	ENGINE ASSEMBLY		1
1	BM 71124	Engine mounting bolt	3/8"-16x74" fillister	8
2	BO 70047	Engine mounting bolt nut .	3/8"-16x3/8"	8
...	BM 37726	Engine rear support ground connection		1
3	BM 38511	Engine mounting grommet..		8
4	BM 38512	Engine mounting grommet cup washer		8
5	BM 37724	Engine mounting grommet retainer		8
6	BM 37725	Engine rear mounting pad.		2

":SUPER POWER DOME" CYLINDER HEAD

SPECIAL EQUIPMENT

...	CM 38700	CYLINDER HEAD ASSEMBLY		1
...	BM 71135	Cylinder head expansion plug		4
...	BM 71137	Cylinder head stud washer		21

CYLINDERS

...	CM 37214	CYLINDER AND PISTONS ASSEMBLY		1
7	BM 14112	Cylinder expansion plug	l"	7
8	BM 71049	Cylinder expansion plug (camshaft).		1
9	BM 37192	CYLINDER WATER JACKET COVER ASSEMBLY		1
10	BM 37196	Cylinder water jacket cover gasket		1
11	BM 395	Cylinder water jacket cover bolt	5/16"-18x3.8"	18
...	BM 37215	CYLINDER SUPPORT PLATE ASSEMBLY—FRONT		1
...	F 62554	Cylinder support plate (front) gasket		1
...	BM 60143	Cylinder support plate (front) oil pressure tube baffle		1
...	BM 1157	Cylinder support plate (front) bolt	3/8"-16x3/4"	7
...	BM 61446	Cylinder support plate (front) bolt lock		3
. 12	BM 37778	CYLINDER SUPPORT PLATE ASSEMBLY—REAR...		1
...	BM 65389	Cylinder support plate (rear) gasket		1
...	BM 71036	Cylinder support plate (rear) to cylinder bolt ...	3/8"-16xl-1/4"	1
...	BM 33150	Cylinder support plate (rear) to cylinder dowel		2
...	BZ 1157	Cylinder support plate (rear) bolt ...	3/8"-16x3/4"	4
...	BM 65559	Cylinder breather hole baffle plate		2
...	BM 37217	BREATHER TUBE ASSEMBLY—FRONT		1
...	BM 33166	Breather tube gasket		1
...	BM 70158	Breather tube bolt	5/16"-18x3-1/4"	1
...	BM 70225	Breather tube bolt gasket		1
...	BM 33831	Breather tube clip		1
...	BO 18318	Breather tube clip (front) bolt	1/4"-20x3/4"	1
...	BO 12797	Breather tube clip (front) bolt nut	1/4"-20x5/32"	1

CYLINDER—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
. . .	BO 18447	Breather tube clip clamping bolt	10-32x3/4"	1
. . .	BZ 12799	Breather tube clip clamping bolt nut	10-32x1/8"	1
13	CM 37221	CYLINDER HEAD ASSEMBLY		1
14	F 37223	Cylinder head gasket		1
15	BM 37758	Cylinder head stud—short		17
15	BM 37760	Cylinder head stud—medium		2
15	BM 37762	Cylinder head stud—long		2
. . .	BM 34198	Cylinder head stud nut (ignition cable tube)		2
. . .	BM 37762	Cylinder head stud (horn)		2
. . .	BM 13073	Cylinder carburetor riser stud		8
. . .	BM 122	Cylinder carburetor riser stud nut		8
16	BM 110	Cylinder head stud nut		19
. . .	BM 9751	Cylinder head expansion plug	7/8"	4
17	CM 37648	CYLINDER HEAD WATER OUTLET ASSEMBLY		1
18	BM 63549	Cylinder head water outlet gasket		6
. . .	BM 13073	Cylinder head water outlet stud	5/16"-18x13	12
. . .	BM 908	Cylinder head water outlet bolt	5/16"-18x7/8"	8
. . .	BM 122	Cylinder head water outlet stud nut	5/16"-18x5/16"	12
19	BM 37317	OIL LEVEL GAUGE ASSEMBLY		1

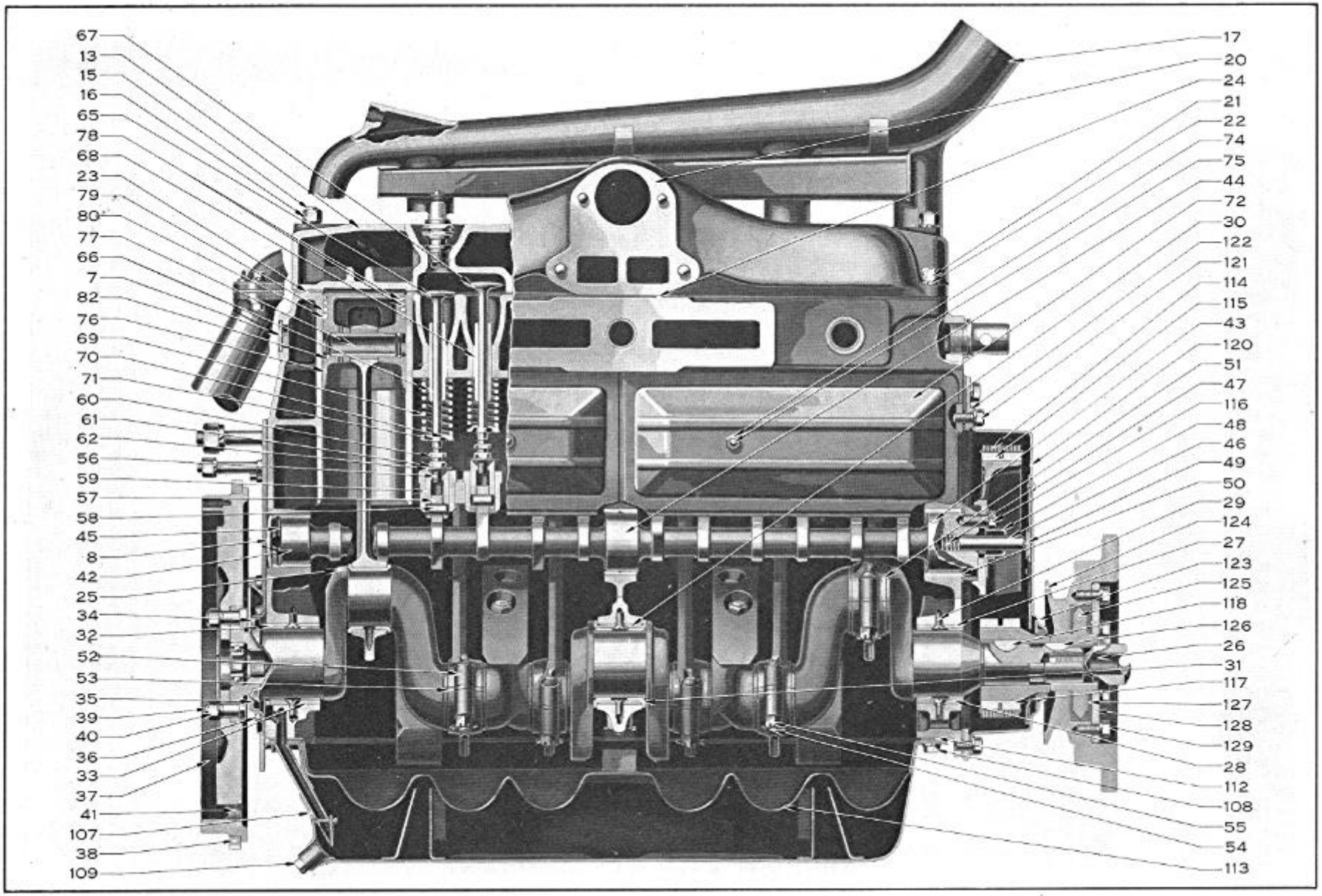
EXHAUST MANIFOLD

20	CM 37940	EXHAUST MANIFOLD ASSEMBLY		1
21	BM 4131	Exhaust manifold stud		2
21	BM 227	Exhaust manifold stud		4
22	BM 71058	Exhaust manifold stud nut	3/8"-16x3/8"	6
23	F 38038	Exhaust manifold gasket—end		2
24	F 38039	Exhaust manifold gasket—center		1
. . .	* 38490	EXHAUST DAMPER ASSEMBLY		1
. . .	BM 71107	Exhaust damper cover stud	5/16"x2-9/32"	2
. . .	BM 71108	Exhaust damper cover stud nut	5/16"-24x17/64"	2
. . .	F 38090	Exhaust damper cover gasket		1

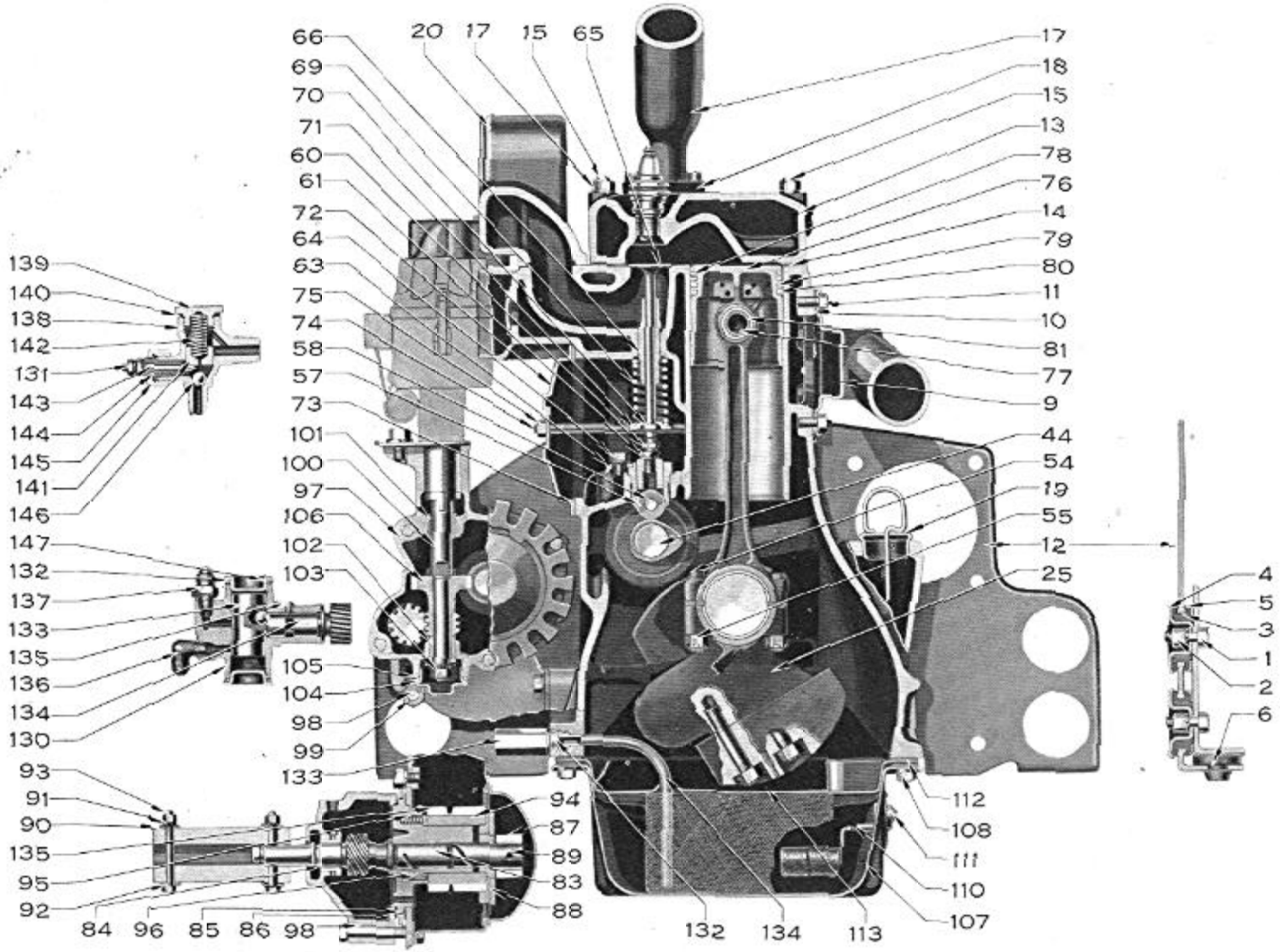
*Exhaust Damper Assembly and Parts should be ordered direct from the Marvel Carburetor Company, Flint, Michigan

FLYWHEEL AND CRANKSHAFT

25	CM 37030	CRANKSHAFT ASSEMBLY		1
26	BM 33103	Crankshaft starting jaw		1
. . .	BM 37015	Crankshaft starting jaw washer		1
. . .	BM 37233	CRANKSHAFT BEARING CAP ASSEMBLY—No. 1		1
27	BM 37234	Crankshaft bearing—upper		1
28	BM 37235	Crankshaft bearing—lower		1
29	BM 2335	Crankshaft bearing screw	3/4"-20x1/2"	2
. . .	BM 37236	Crankshaft bearing shim—thin—No. 1		6
. . .	BM 37237	Crankshaft` bearing shim—thick—No. 1		6
. . .	BM 37238	CRANKSHAFT BEARING CAP ASSEMBLY—No. 2		1
30	BM 37239	Crankshaft bearing—upper		1
31	BM 37240	Crankshaft bearing—lower		1
. . .	BM 2335	Crankshaft bearing screw	1/4"-20x1/2"	2
. . .	BM 37241	Crankshaft bearing shim—thin—No. 2		6
. . .	BM 37242	Crankshaft bearing shim—thick—No. 2		6
. . .	BM 37026	CRANKSHAFT BEARING CAP ASSEMBLY—No. 3		1
32	BM 37017	Crankshaft bearing—upper		1
33	BM 37018	Crankshaft bearing—lower		1
. . .	BM 2335	Crankshaft bearing screw	1/4"-20x1/2"	2
. . .	BM 38762	Crankshaft bearing shim—thin—No. 3		6
. . .	BM 38763	Crankshaft bearing shim—thick—No. 3		6
. . .	BM 13569	Crankshaft bearing packing		. . .
. . .	BM 60042	Crankshaft bearing cap stud—long		4
. . .	BM 60041	Crankshaft bearing cap stud—short		2
. . .	BM 37027	Crankshaft bearing cap stud—No. 2 bearing		2
. . .	BM 33801	Crankshaft bearing cap stud nut		8
34	BM 37324	CRANKSHAFT OIL THROW ASSEMBLY—UPPER		
35	BM 37326	Crankshaft oil throw—lower		
. . .	BM 37327	Crankshaft oil throw gasket—upper		
. . .	BM 37328	Crankshaft oil throw gasket—lower		



ENGINE—SIDE VIEW



ENGINE—END VIEW

FLYWHEEL AND CRANKSHAFT—Continued

Illus. No.		Part No.	Description	Specifications	Per Car
. . .	BM	38948	Crankshaft oil throw (lower) reinforcement		2
36	BM	9159	Crankshaft oil throw bolt		7
37	BM	37004	FLYWHEEL ASSEMBLY		1
38	F	33134	Flywheel starter gear		1
39	BM	60023	Flywheel bolt.	3/8"-24x1-5/16"	6
40	BZ	18164	Flywheel bolt nut	3/8"-24x21/64"	6
41	BM	71100	Flywheel drain plug	3/8"-hex	1
			CAMSHAFT		
42	CM	37003	Camshaft		1
43	BM	60012	Camshaft bearing No. 1		1
44	BM	60013	Camshaft bearing No. 2		1
45	BM	60011	Camshaft bearing No. 3		1
. . .	BM	61074	Camshaft bearing anchor plug		1
. . .	BM	61978	Camshaft bearing anchor plug seal		3
46	BM	61613	Camshaft thrust button		1
47	BM	61614	Camshaft thrust button spring		1
48	BM	61570	Camshaft thrust button guide		1
. . .	BM	61571	Camshaft thrust button guide plate		1
49	BM	23625	Camshaft thrust plate		1
. . .	BM	4971	Camshaft thrust plate rivet	1/8"x5/16"	2
50	BM	60701	Camshaft thrust washer		1
			CONNECTING ROD		
51	F	65305	Connecting rod complete—R. H. motor No. 1360000 to 1368561	Cylinders l, 2 and 4	3
52	F	65304	Connecting rod complete—L. H. motor No. 1360000 to 1368561	Cylinders 3, 5 and 6	3
. . .	F	38546	Connecting rod complete—R. H. car No. 1368561 up—use only to replace rods with No. 38552 forged-in "I" beam section	Cylinders 1, 2 and 4	3
. . .	F	38547	Connecting rod complete—L. H. car No. 1368561 up—use only to replace rods with No. 38552 forged-in "I" beam section	Cylinders 3, 5 and 6	3
53	BM	33159	Connecting rod shim—thick		24
53	BM	33160	Connecting rod shim—medium		36
53	BM	33161	Connecting rod shim—thin		36
54	BM	62521	Connecting rod bolt	.3/8"-24x1-5/16"	12
55	BM	50122	Connecting rod bolt nut	3/8"-24 castle	12
			VALVES		
. . .	BM	61710	VALVE TAPPET AND GUIDE ASSEMBLY		12
56	BM	61695	Tappet		12
57	BM	61696	Roller		12
58	BM	60106	Pin		12
59	BM	61697	Guide		12
60	BM	61512	Adjusting screw		12
61	BM	60109	Adjusting screw nut		12
62	BM	60099	Plate		12
63	BM	60681	Clamp		12
64	BZ	908	Clamp bolt	516"-18x3/8"	12
65	F	37049	Inlet valve		6
66	F	61360	Valve stem guide		12
67	F	37048	Exhaust valve		6
69	BM	63773	Valve spring		12
70	BM	35391	Valve spring seat		12
71	BM	60104	Valve spring seat retainer		12
72	BM	37143	Valve chamber cover		2
73	F	37144	Valve chamber cover gasket		1
74	BM	37147	Valve chamber cover stud		2
75	BZ	122	Valve chamber cover stud nut	5/16"-18x5/16"	2
. . .	BM	3506	Valve chamber cover screw		2
			PISTON		
76	F	37001	Piston (see reference sheet for correct sizes)		6
77	F	37029	Piston pin (furnished in .002", .005", .010" oversize)		6
78	F	37031	Piston ring—compression (see reference sheet for oversizes)		12
79	F	37033	Piston ring—oil—upper (see reference sheet for oversizes).		6
80	F	37035	Piston ring—oil—lower (see reference sheet for oversizes)		6
81	F	33332	Piston pin bushing		6
82	BM	60063	Piston pin lock ring		12

GENERATOR DRIVE GROUPD

Illus. No.		Part No.	Description	Specifications	Per Car
. . .		37691	GENERATOR ASSEMBLY		1
. . .			Serviced direct by Electric Auto-Lite Corporation, Toledo, Ohio.		
. . .	BM	33237	Generator bracket		1
. . .	BZ	7909	Generator bracket bolt		4
.. . .	BM	33238	Generator bracket clamp		2
. . .	BM	71014	Generator bracket clamp bolt	1/4"-28x1-7/8"	1
	BM	794	Generator bracket clamp bolt nut	1/4"-28x7/32"	1
83	BM	35366	Genera		1
84	BM	35365	Generator drive shaft bearing,		1
85	BM	65442	Generator drive shaft eccentric		1
86	BM	35367	Generator drive shaft eccentric gasket		2
87	BM	23628	Generator coupling—stationary		1
88	BM	23629	Generator coupling—floating		1
. . .	BZ	115	Generator coupling key	No. 9 Woodruff	1
89	BM	16327	Generator coupling pin		1
90	F	65198	Generator drive shaft coupling		1
91	BM	33242	Generator drive shaft coupling clamp		4
92	BM	71116	Generator drive shaft coupling clamp bolt	1/4"-20x1-5/8"	2
93	BM	71117	Generator drive shaft coupling clamp bolt nut	1/4"-20x7/32" castle	2
94	BM	57043	Generator sprocket thrust washer		1
95	BM	23701	Generator sprocket thrust washer spring		3
96	BM	10965	Generator sprocket thrust washer dowel pin	1/8"x5/16"	1

DISTRIBUTOR MOUNTING

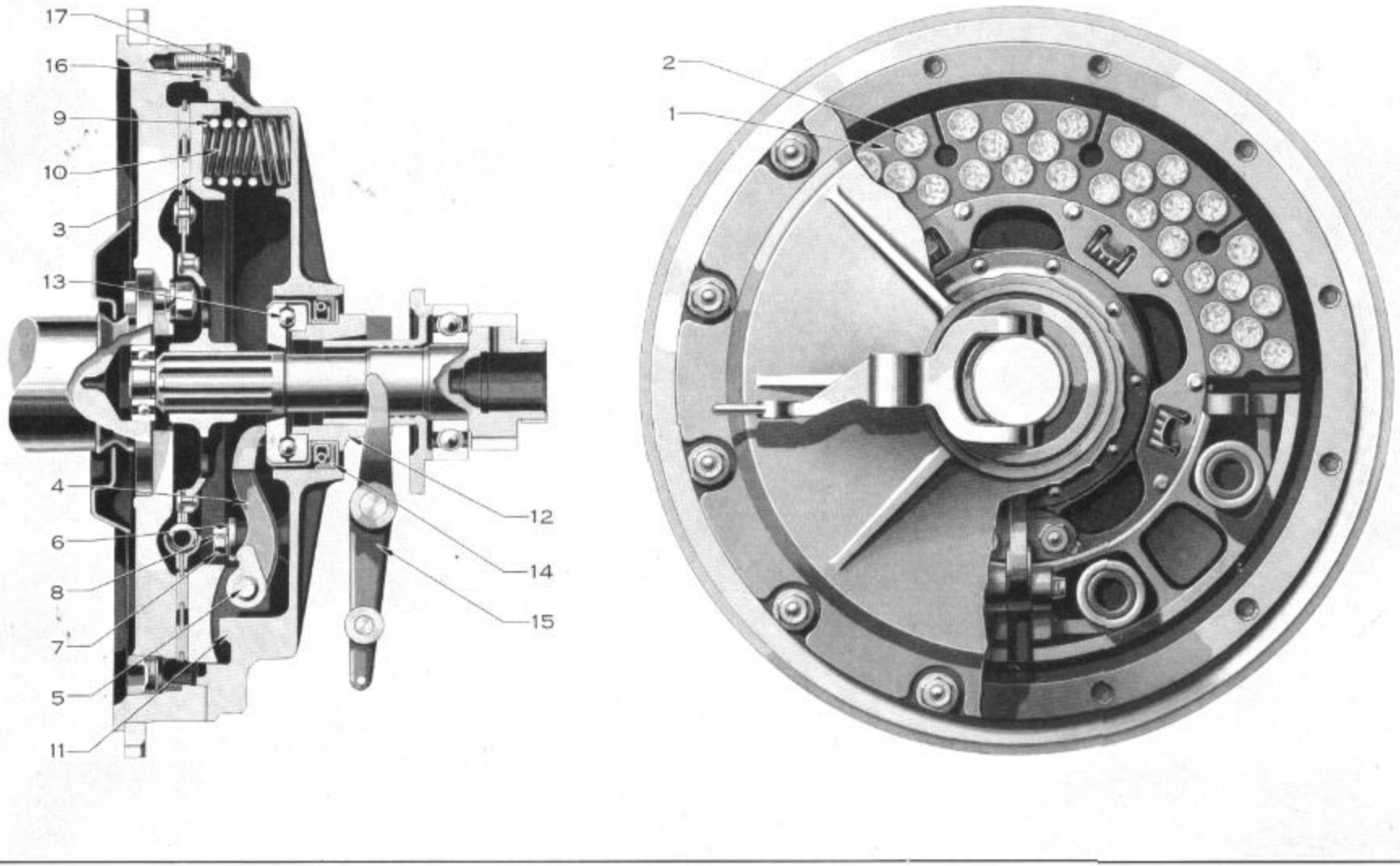
. . .		37690	DISTRIBUTOR ASSEMBLY		1
			Serviced direct by Electric Auto-Lite Corp., Toledo, Ohio.		1
. . .	BT	395	Distributor bolt	5/16"-18x;5/8"	1
97	BZ	6440	Distributor bolt washer	21/64"x5/8"x1/16"	1
. . .	BM	35363	DISTRIBUTOR SUPPORT ASSEMBLY		1
98	BM	120	Support priming plug	1/8"	1
. . .	BM	71016	Support bolt—long	5/16"-18x2-11/16"	1
. . .	BM	71015	Support bolt—short	5/16"-18x2-3/16"	2
	BM	33235	Support bolt lock		3
99	BZ	122	Support bolt nut	5/16"-18x5/16"	1
. . .	BM	65444	Support bolt spacer		1
100	BM	60145	Distributor drive shaft		1
101	BM	60144	Distributor drive shaft bushing—upper		1
102	BM	60118	Distributor drive shaft bushing—lower		1
. . .	BM	35482	Distributor drive shaft bushing—lower pin	1/8"'x5/8"	1
103	BM	12481	Distributor drive shaft nut	5/16"-24xl7/64"	1
104	BS	9956	Distributor drive shaft plug		1
105	BS	9957	Distributor drive shaft plug gasket		1
106	BM	61648	Distributor drive gear		1

OIL PAN

107	CM	37068	OIL PAN ASSEMBLY		1
108	BM	219	Oil pan bolt	5/16"-18x3/4"	24
109	BM	5710	Oil pan drain plug		1
. . .	BM	30900	Oil pan gauge flange cover		I
110	BM	38020	OIL PAN GAUGE ASSEMBLY		1
. . .	BM	31263	Oil pan gauge gasket		1
111	BM	70528	Oil pan gauge fastening screw		5
. . .	BM	18296	Oil pan gauge wire screw	8-32x1/4"	1
112	F	62544	Oil pan gasket		1
113	BM	37071	OIL PAN TRAY ASSEMBLY		1

TIMING SPROCKETS, COVER AND CHAIN

114	F	35386	Timing chain		1
115	BM	35387	Camshaft sprocket		1
116	BM	4934	Camshaft sprocket bolt		3
117	BM	35388	Crankshaft sprocket		1
118	BM	11799	Crankshaft sprocket key		1
119	BM	35389	Generator sprocket		1
120	CM	62558	TIMING GEAR COVER ASSEMBLY		I
121	BM	219	Timing gear cover bolt		15
. . .	BZ	122	Timing gear cover bolt nut		5
122	F	62552	Timing gear cover gasket		1
123	BM	60028	Timing gear cover plate washer		1



CLUTCH ASSEMBLY

VIBRATION DAMPNER

Illus. No.	Part No.	Description	Specifications	Per Car
...	BM 37006	VIBRATION DAMPENER ASSEMBLY		1
124	BM 37007	Fan pulley		1
125	BM 37023	Hub		1
126	BM 11799	Hub key	Woodruff A	1
127	BM 37024	Facing	Rubber	2
128	BM 37025	Cover plate		1
129	BM 908	Cover plate screw	5/16"-18x7/8"	4

OIL PUMP AND CHECK VALVE

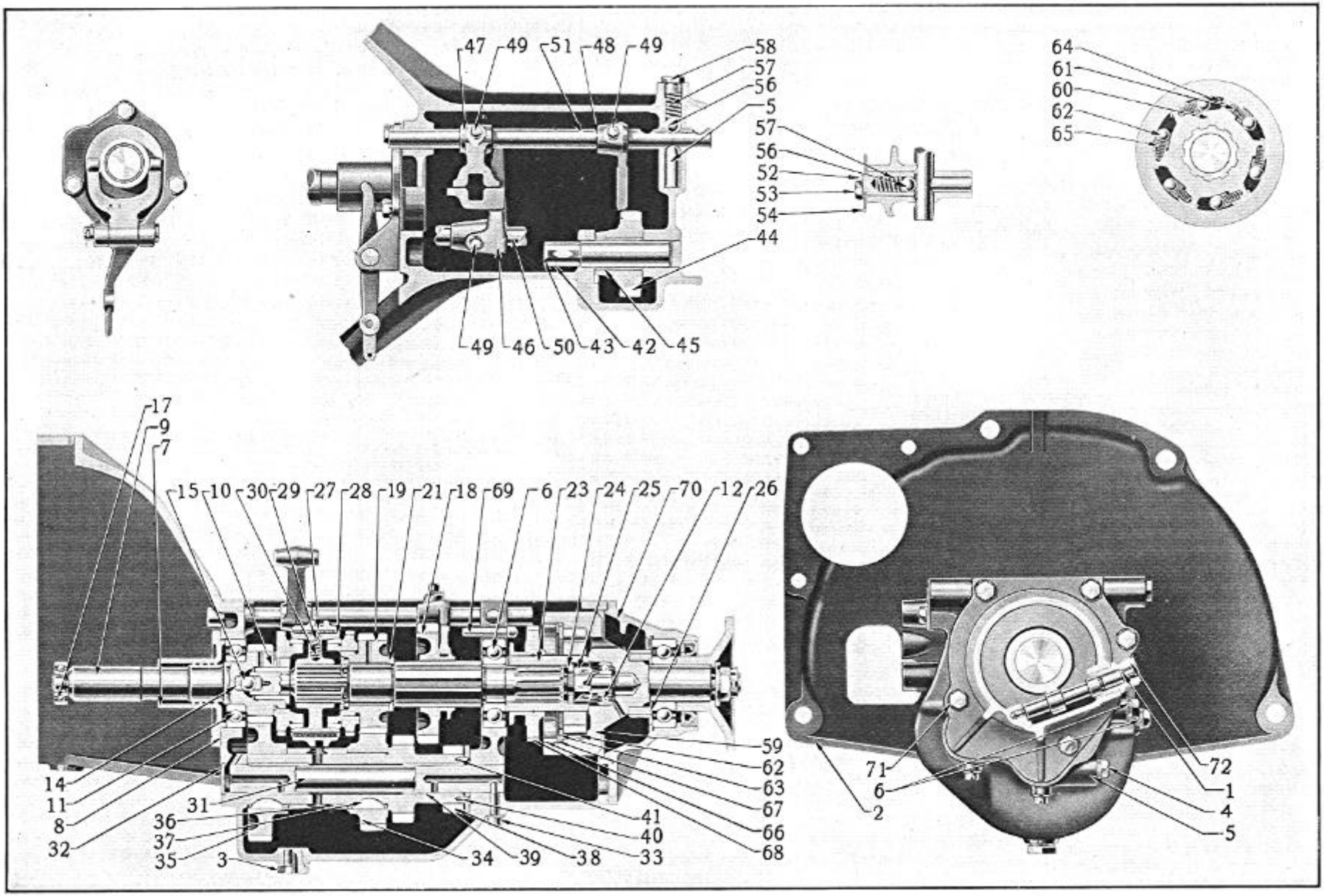
...	BM 37170	OIL PUMP ASSEMBLY		1
130	BM 37173	Oil pump body		1
131	BM 33180	Oil pump body plug		2
132	BM 18243	Oil pump body plug gasket		2
133	BM 37174	Oil pump plunger		1
134	BM 33182	Oil pump shaft		1
135	BM 33183	Oil pump shaft retaining screw	3/4"-28x3/4"	1
136	BM 11829	Oil pump to check valve union elbow (pump)		1
137	BM 36393	Oil pump to cylinder support plate union (pump)		1
...	BM 33179	Oil pump body gasket		1
...	BM 1374	Oil pump body bolt	5/16"-18x1-1/2"	2
...	BM 71092	Oil pump suction pipe union elbow		1
...	BM 37774	OIL CHECK VALVE ASSEMBLY		1
138	BM 37775	Oil check valve body		1
139	BM 19960	Oil check valve body plug		1
140	BM 6791	Oil check valve body plug gasket		1
141	BM 33187	Oil check valve plunger		1
142	BM 37787	Oil check valve plunger spring		1
143	BM 37776	OIL CHECK VALVE PRESSURE INDICATOR CONTACT PIN ASSEMBLY		1
144	BM 37777	Oil check valve pressure indicator contact pin gasket		1
145	BM 37791	Oil check valve pressure indicator contact pin nut		1
146	BM 37270	Oil check valve ball		1
147	BM 71115	Oil check valve pressure indicator terminal nut	No. 10-32x1/8"	2

OIL PIPES AND FITTINGS

...	BM 37083	OIL PUMP TO CHECK VALVE PIPE ASSEMBLY		1
...	BM 11829	Oil pump to check valve pipe union elbow		1
...	BM 65342	Oil pump to check valve pipe clip		1
...	BZ 5726	Oil pump to check valve pipe clip screw	10-32x7/16"	1
...	BZ 12799	Oil pump to check valve pipe clip screw nut	10-32x1/8"	1
...	BM 35919	OIL PUMP TO FRONT SUPPORT PLATE PIPE ASSEMBLY		1
...	BM 36393	Oil pump to front support plate pipe union		1
...	BM 11829	Oil pump to front support plate pipe union elbow		1
...	BM 37085	OIL PUMP SUCTION PIPE ASSEMBLY		1
...	BM 71092	Oil pump suction pipe union elbow (pump end)		1
...	BM 37087	Oil pump suction pipe union (cylinder end)		1
...	BM 71092	Oil pump suction pipe union elbow (cylinder end)		1
...	BM 38008	Oil pan suction pipe		1
...	BM 37176	Oil pan suction pipe wedge		1

CLUTCH

...	BR 37251	CLUTCH ASSEMBLY		1
1	F 37243	DRIVING PLATE ASSEMBLY—COMPLETE		1
2	BR 598	Driving plate cork		80
3	BR 36499	Pressure plate		1
4	BR 37250	Throwout finger		4
5	BR 65012	Throwout finger pin		4
6	BR 65013	Throwout finger lock plate ...		4
7	BM 219	Throwout finger lock plate bolt		8
8	BR 65014	Throwout finger lock plate bolt lock		4
9	BR 65015	Engaging spring—outer		8
10	BR 36359	Engaging spring—inner		4
11	BR 37254	Cover		1
12	BR 37358	COLLAR ASSEMBLY		1
13	F 37256	Throwout bearing		1
14	BR 37257	Throwout bearing oil seal		1



TRANSMISSION

CLUTCH—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
15	BR 65097	CLUTCH SHIFTER YOKE ASSEMBLY		1
...	BR 60357	Shifter yoke bushing		1
...	BY 3205	Clutch shifter yoke clevis pin		1
16	F 3 7255	Clutch cover gasket		1
17	BR 70741	Clutch cover bolt ...		12

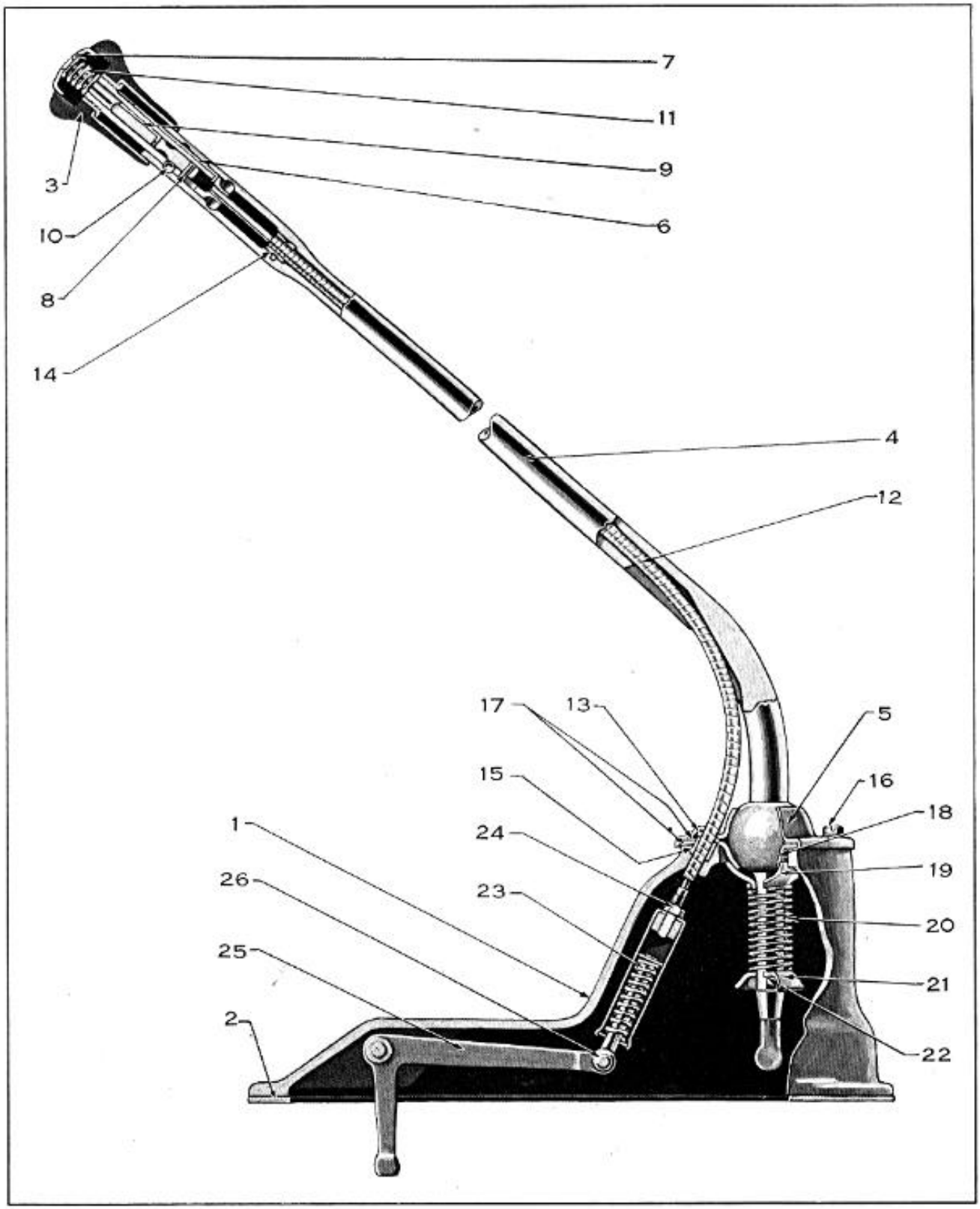
CLUTCH—R. H. D.

(All Clutch Parts Not Shown Here Are Same as for Standard Left Hand Drive)

...	BR 37258	CLUTCH COLLAR ASSEMBLY		1
...	BR 65329	CLUTCH SHIFTER YOKE ASSEMBLY		1

TRANSMISSON

,,,	CT 37540	TRANSMISSION ASSEMBLY	4-7/11 to 1	1
...	CT 37550	TRANSMISSION ASSEMBLY	5-1/10 to 1	1
...	BT 37446	Speedometer pinion {from car No. 1281685	4-7/11 to 1	1
1	BT 37445	Speedometer gear (to 1293491	4-7/11 to 1	1
...	BT 37456	Speedometer pinion (from car No. 1281685	5-1/10 to 1	1
1	BT 37455	Speedometer gear (to 1294161	5-l/10 to 1	1
...	BT 38523	Speedometer pinion (car No. 12934921	4-7/11 to 1	1
...	BT 38522	Speedometer gear (and up	4-7/11 to 1	1
...	BT 37456	Speedometer pinion (car No. 1294162	5-l/10 to 1	1
...	BT 37455	Speedometer gear (and up	5-1/10 to 1	1
...	CT 37261	Transmission case		1
3	BT 37783	Transmission drain plug—bottom		1
4	BZ 2346	Transmission drain plug—side		1
5	BM 18379	Transmission drain plug gasket		1
6	BZ 2346	Transmission filler plug		1
...\	BT 65112	Transmission case to rear motor plate bolt	1/2"-20x2-1/4"	1
...	BZ 70125	Transmission case to rear motor plate bolt nut	1/2"-20	2
...	BT 70650	Transmission case to cylinder bolt	1/2"-13x2-3/4"	2
7	BT 37381	Main drive gear bearing retainer		2
8	BT 65115	Main drive gear bearing retainer gasket		1
...	BZ 12275	Main drive gear bearing retainer bolt	5/16"-18x1"	1
9	BT 37287	MAIN DRIVE GEAR ASSEMBLY		3
10	BT 38281	Bushing		1
11	F 71094	MAIN DRIVE GEAR BEARING ASSEMBLY—LARGE		1
12	F 18370	MAIN DRIVE GEAR BEARING ASSEMBLY—SMALL		1
...	BT 37320	MAINSHAFT AND THRUST BALL SEAT ASSEMBLY		1
14	BT 35390	Thrust ball seat		1
15	BT 58	Mainshaft thrust ball		1
16	F 71086	MAINSHAFT BEARING ASSEMBLY—REAR		1
17	F 18370	Mainshaft pilot bearing		1
18	BT 37372	Mainshaft low and reverse gear		1
19	BT 37265	MAINSHAFT INTERMEDIATE GEAR ASSEMBLY		1
20	BT 37278	Mainshaft intermediate gear thrust washer—front		1
21	BT 37273	Mainshaft intermediate gear thrust washer—rear		1
22	BT 37276	Mainshaft intermediate gear snap ring		1
23	BT 37375	Mainshaft sleeve		1
24	BT 37289	Mainshaft sleeve washer		1
25	BT 38815	Mainshaft sleeve nut		1
26	BT 37865	Mainshaft shim—thin		*
26	BT 38065	Mainshaft shim—medium		*
26	BT 38066	Mainshaft shim—thick		*
27	BT 37295	Mainshaft second and high clutch sleeve		1
28	BT 37378	Mainshaft second and high clutch sleeve driven gear		1
29	BT 37270	Mainshaft second and high clutch sleeve synchronizer ball		6
30	BT 37288	Mainshaft second and high clutch sleeve synchronizer spring		6
31	BT 37281	Countershaft		1
32	BM 14112	Countershaft expansion plug	l"	1
33	BT 60360	Countershaft lock screw		1
...	BT 37299	COUNTERSHAFT GEAR CLUSTER ASSEMBLY		1
34	BT 37371	Countershaft intermediate gear		1
35	37 370	Countershaft drive gear		1
36	BT 37277	Countershaft gear spacer		1



TRANSMISSION CONTROL

TRANSMISSION—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
37	BT 37285	Countershaft gear key		2
38	BT 37267	COUNTERSHAFT LOW AND REVERSE GEAR ASSEMBLY		1
39	BT 37286	Bushing		2
40	BT 37279	Countershaft low and reverse gear thrust washer		1
41	BT 10965	Countershaft low and reverse gear thrust washer pin	3/8"x5/16"	2
42	BT 65126	REVERSE IDLER SHAFT ASSEMBLY		1
...	BT 60360	Reverse idler shaft lock screw		1
43	BT 70616	Reverse idler shaft plug	Cork	1
44	BT 37268	REVERSE IDLER GEAR ASSEMBLY		1
45	BT 63180	Bushing		1
46	BT 37383	Second and high clutch sleeve shift fork		1
47	BT 37384	Low and reverse shifter		1
48	BT 37385	Low and reverse shifter fork		1
49	BT 60355	Shifter fork screw		3
...	BT 37386	Shifter fork steady rest		1
50	BT 37387	Second and high shift rail		1
51	BT 37388	Low and reverse shift rail		1
...	BT 38987	GEAR SHIFT RAIL LOCK STRAP ASSEMBLY		1
...	BT 60711	Gear shift rail lock strap return spring		1
...	BT 30868	Gear shift rail lock strap return spring clip		1
...	BT 38941	Gear shift rail lock strap guide		1
...	BT 38989	Gear shift rail lock ball spring		2
...	BT 38991	Gear shift rail lock plunger		1
...	BT 39047	FREE WHEELING LEVER, PIN AND RAIL LOCK RELEASE LEVER ASSEMBLY		1
...	BT 38942	Gear shift rail lock release link		1
52	BT 38943	GEAR SHIFT RAIL ECCENTRIC ADJUSTING PLATE ASSEMBLY		1
53	BM 219	Gear shift rail eccentric bolt	5/16"-18x3/4"	1
...	BT 38076	Shift rail eccentric adjusting plate gasket		2
55	BT 35427	Gear shift rail interlock		1
56	BT 58	Gear shift rail lock ball		2
58	BT 38993	Gear shift rail lock ball spring cap		1
...	BT 37396	FREE WHEELING MAINSHAFT ASSEMBLY		1
59	BT 37376	Mainshaft		1
...	F 71086	MAINSHAFT BEARING ASSEMBLY		1
60	BT 36668	Drive roller spider		1
61	BT 36669	Drive roller retainer spring		6
62	BT 36670	Drive roller		6
63	BT 36671	Drive roller retaining washer		1
64	BT 36672	Drive roller shoe		6
65	BT 36673	Drive roller spider cap		6
66	BT 36674	Drive roller retaining snap ring		1
67	BT 36914	Drive roller retaining washer spacer		1
...	F 18370	Mainshaft pilot bearing		1
...	BT 37375	Free wheeling mainshaft sleeve		1
68	BT 37294	Free wheeling positive drive gear		1
69	BT 37397	Free wheeling reverse shift plunger		1
70	BT 37377	Speedometer gear housing		1
...	BT 37292	Speedometer gear housing gasket		1
71	BM 304	Speedometer gear housing screw	3/8"-16xl"	5
72	BT 38067	Speedometer pinion sleeve		1
...	BT 22753	Speedometer pinion sleeve shim		*
...	BT 37380	Companion flange		1
...	BT 37275	Speedometer gear housing oil seal		1

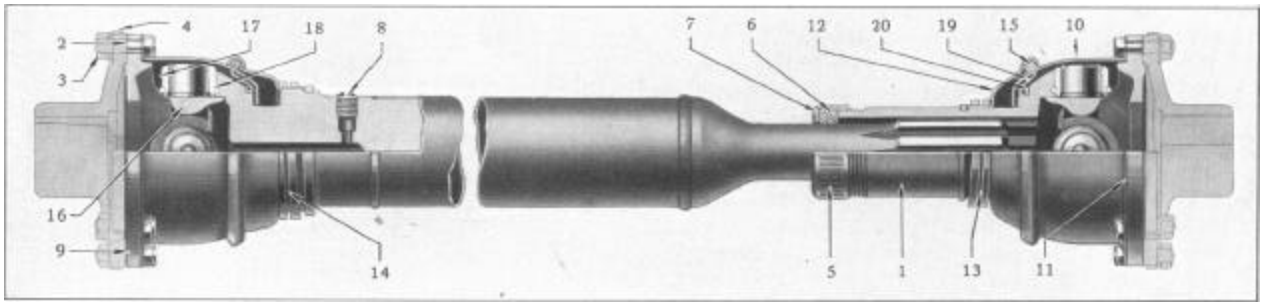
TRANSMISSION—R. H. D.

...	CT 37541	TRANSMISSION ASSEMBLY	4-7/11 to l..	1
...	CT 37551	TRANSMISSION ASSEMBLY	5-1/10 to 1	1
...	CT 37261	Transmission case		1
...	BT 38949	GEAR SHIFT RAIL LOCK BRACKET AND LEVER ASSEMBLY		1
..	BT 34098	Gear shift rail lock cross shaft		1
...	BT 34103	Gear shift rail lock strap lever pin		1
...	BT 38988	GEAR SHIFT RAIL LOCK STRAP ASSEMBLY		1
...	BT 38953	Gear shift rail lock connecting link		1

(All Transmission Parts Not Shown Above Are Same as for Standard Left Hand Drive)

TRANSMISSION CONTROL—Continued

Illus. No.		Part No.	Description	Specifications	Per Car
...	CS	37460	TRANSMISSION CONTROL ASSEMBLY		1
1	BT	37461	Transmission cover		1
...	BZ	908	Transmission cover screw	5/16"-18x7/8"	5
...	BZ	12275	Transmission cover screw (for lock strap guide)	5/16"-18xl"	1
2	F	37459	Transmission cover gasket		1
3	BS	37470	Control lever knob		1
...	CS	37547	CONTROL LEVER AND CABLE ASSEMBLY		1
4	BS	37462	CONTROL LEVER ASSEMBLY		1
5	BS	37596	CONTROL LEVER FULCRUM COVER ASSEMBLY		1
6	BS	37571	Control cable end anti-rattle spring		1
7	BS	37558	CONTROL CABLE LOCK PLUNGER ASSEMBLY		1
8	BS	38863	Control cable lock plunger pin		2
...	BS	38861	Control cable lock plunger button reinforcement		1
...	BS	38862	Control lever upper end pin		1
9	BS	37575	Control cable lock plunger anti-rattle spring		1
10	BS	17919	Control cable lock plunger ball		I
11	BS	37576	Control cable lock plunger spring		1
12	BS	37548	CONTROL CABLE ASSEMBLY		1
13	BS	37559	Control cable oil retainer		1
14	BS	38068	Control cable bushing—upper		I
15	BS	38069	Control cable bushing—lower		1
16	BO	71106	Control lever fulcrum cover screw		3
17	BS	37468	Control lever fulcrum cover gasket		2
18	BS	37560	Control lever fulcrum socket		1
19	BS	37561	Control lever fulcrum socket cover		1
20	BS	37562	Control lever fulcrum socket cover spring		1
21	BS	37563	Control lever fulcrum socket cover spring seat		1
22	BS	37564	Control lever fulcrum socket cover spring seat retainer		1
23	BZ	38094	Control lever anti-rattle spring		1
...	BS	37565	FREE WHEELING LEVER RETURN SPRING ASSEMBLY		1
24	BO	70677	Free wheeling lever return spring lock nut	10-32x1/8"	1
25	BS	37568	Free wheeling lever		1
26	BS	37569	Free wheeling lever fulcrum pin		1
...	BS	35498	Free wheeling lever fulcrum pin retainer		2
...	BZ	8682	Free wheeling lever return spring plunger clevis	1/4"x7/8"	1
...	BZ	287	Free wheeling lever return spring plunger clevis pin		1
...	BS	38947	FREE WHEELING LEVER PIN AND RAIL LOCK RELEASE LEVER ASSEMBLY		1
...	BZ	7911	Free wheeling lever taper pin		1



PROPELLER SHAFT AND UNIVERSAL JOINT

PROPELLER SHAFT AND UNIVERSAL JOINT

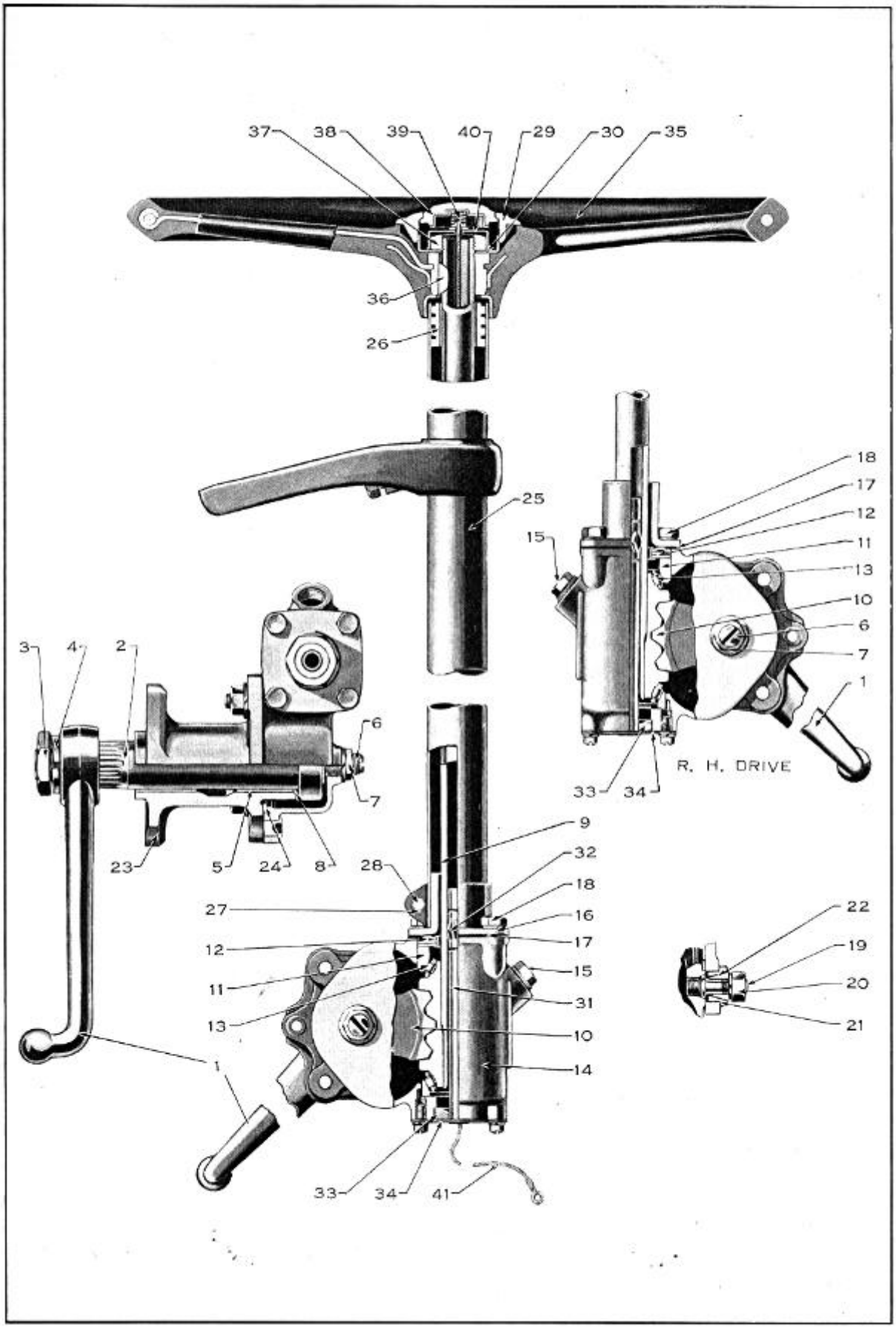
...	CZ	37230	PROPELLER SHAFT ASSEMBLY (LESS FLANGES)		1
1	BZ	36431	PROPELLER SHAFT FRONT END ASSEMBLY		1
2	BZ	36051	Propeller shaft front end yoke		1
3	BZ	70032	Propeller shaft bolt—rear	1/4"-28x27/32"	6
4	BZ	70031	Propeller shaft bolt nut	1/4"-28x7/32"	12
2	BZ	54575	Propeller shaft bolt nut lock—rear		6
...	BZ	70032	Propeller shaft bolt—front	1/4"-28x27/32'	6
	BZ	54575	Propeller shaft bolt nut lock—front		6

PROPELLER SHAFT AND UNIVERSAL JOINT—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
5	BZ 51271	Propeller shaft front end yoke dust cap		1
6	BZ 51272	Propeller shaft front end yoke dust washer		1
7	BZ 51275	Propeller shaft front end yoke dust washer retainer		1
. . .	CZ 37232	PROPELLER SHAFT AND REAR JOINT ASSEMBLY		1
8	BZ 9773	Propeller shaft filler plug		2
9	BZ 36432	Propeller shaft flange yoke		2
10	BZ 36053	Propeller shaft inner casing		2
11	BZ 64209	Propeller shaft inner casing gasket		2
. . ..	BZ 70598	Propeller shaft inner casing screw	No. 10-24x1/4"	4
12	BZ 33531	PROPELLER SHAFT OUTER CASING ASSEMBLY—FRONT END		1
. . .	BZ 65518	PROPELLER SHAFT OUTER CASING ASSEMBLY—REAR END		1
13	BZ 33532	Propeller shaft outer casing spring—front end		1
14	BZ 65519	Propeller shaft outer casing spring—rear end		1
15	BZ 64202	Propeller shaft outer casing packing		2
16	BZ 60719	Propeller shaft journal		2
17	BZ 60725	Propeller shaft journal bushing		8
18	BZ 51264	Propeller shaft journal bushing ring		8
19	BZ 36054	Propeller shaft baffle cup		2
20	BZ 36055	Propeller shaft baffle cup spring		2

STEERING GEAR

. . .	CZ 38104	STEERING GEAR ASSEMBLY		1
1	BZ 36766	Ball arm		1
2	BZ 38601	Shaft		1
3	BZ 22641	Shaft nut		1
4	BZ 33659	Shaft washer		1
5	BZ 38605	Shaft bushing		2
6	BZ 29784	Shaft adjusting screw		1
7	BZ 70278	Shaft adjusting screw nut		1
8	BZ 65719	Shaft thrust washer		1
. . .	BZ 39028	Shaft oil seal		1
. . .	BZ 39029	Shaft oil seal retainer beginning with car No. 1295749		1
. . .	BZ 39030	Shaft oil seal spring		1
. . .	CZ 38838	MAIN COLUMN TUBE AND WORM ASSEMBLY		1
9	CZ 38606	Main column tube		1
11	BZ 38610	Worm bearing adjusting ring		1
12	BZ 38611	WORM BEARING ADJUSTING RING THRUST WASHER (UPPER) ASSEMBLY		1
13	BZ 63896	WORM BEARING ASSEMBLY		2
14	BZ 38581	HOUSING ASSEMBLY		1
15	BZ 38587	Grease plug		1
16	BZ 38588	Housing cap (upper)		1
17	BZ 38589	Housing cap (upper) shim		3
. . .	BZ 39116	Housing cap (upper) shim—thin		1
18	BZ 395	Housing cap (upper) bolt	5/16"-18x5/8"	4
19	BZ 39117	Housing adjusting stud		1
20	BZ 62	Housing adjusting stud nut	3/8"-24x21/64"	1
21	BZ 63042	Housing eccentric adjusting sleeve		1
22	BZ 63043	Housing eccentric adjusting sleeve lock ring		1
. . .	BZ 65708	Housing eccentric rivet		1
23	BZ 38590	HOUSING COVER ASSEMBLY		1
. . .	BZ 63060	Housing cover stud		1
. . .	BZ 62	Housing cover stud nut	3/8"-24x21/64"	1
24	BZ 38598	Housing cover gasket		1
25	CZ 38615	JACKET TUBE ASSEMBLY		1
26	BZ 63400	Bushing.		1
. . .	BZ 32106	Jacket oil hole cover		1
27	BZ 30933	Jacket clamp		1
28	BZ 70545	Jacket clamp bolt	5/16"-24x2"	1
. . .	BZ 70543	Jacket clamp bolt nut	5/16"-24xl7/64"	1
29	BZ 38619	Upper control cover		1
30	BZ 38620	Upper control cover cup		1
31	BZ 38622	Grease retainer tube		1
32	BZ 63068	Grease retainer tube silencer		1
. . .	BZ 12283	Grease retainer tube to housing bolt		2



STEERING GEAR

STEERING GEAR—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
33	BZ 63394	Lower housing washer		1
34	BZ 63393	Lower housing oil seal		1
35	BZ 35500	Steering wheel		1
36	BZ 70541	Steering wheel key		1
37	BZ 70540	Steering wheel nut		1
38	BZ 38624	Horn button		1
39	BZ 10149	Horn button spring		1
40	BZ 38625	Horn button contact cap		1
...	BZ 38626	Horn wire terminal (button end)		1
41	BZ 38480	HORN TO HORN BUTTON WIRE ASSEMBLY		1
...	BZ 35480	Housing cover to frame bolt		3
...	BZ 70194	Housing cover to frame bolt nut		3

STEERING GEAR—R. H. D.

...	CZ 38101	STEERING GEAR COMPLETE		1
...	CZ 38105	STEERING GEAR ASSEMBLY		1
...	BZ 38834	Ball arm		1
...	BZ 38602	Shaft		1
...	CZ 38839	MAIN COLUMN AND WORM ASSEMBLY		1
...	CZ 38607	Main column tube		1
...	BZ 38582	HOUSING ASSEMBLY		1
...	BZ 38591	HOUSING COVER ASSEMBLY		1
...	CZ 38616	JACKET TUBE ASSEMBLY		1
...	BZ 38481	HORN TO HORN BUTTON WIRE ASSEMBLY		1

DRAG LINK

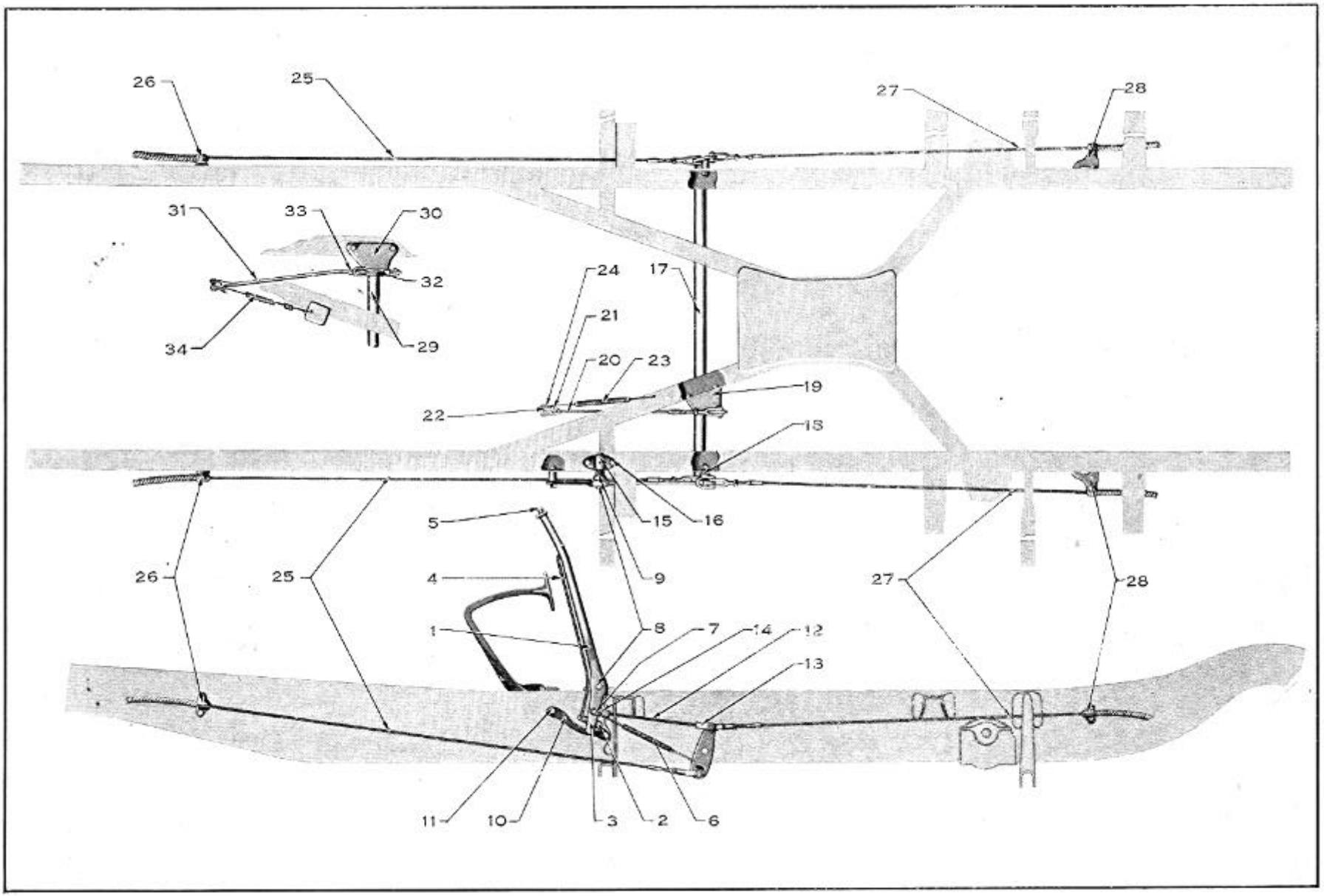
...	CZ 37706	DRAG LINK ASSEMBLY		1
...	CZ 37714	Drag link		1
...	BZ 35396	Spring—rear		2
..	BZ 70389	Spring—rear—retainer		1
.	BZ 35660	Ball seat—rear		1
...	BZ 60532	Ball seat—front		3
...	BZ 60534	Ball seat—front—spring		1
...	BZ 60533	Plug		2
...	BZ 37718	Socket		1
...	BZ 35713	Socket clamp		1
...	BZ 406	Socket clamp bolt		1
...	BZ 62	Socket clamp bolt nut		1
...	BZ 35691	Dust cover—inner		1
...	BZ 35692	Dust cover—outer		1
...	BZ 70310	Dust cover bolt	3/16"-24x7/8"	1
...	BZ 3987	Dust cover bolt nut		1
...	BZ 9844	DRAG LINK BOOT ASSEMBLY—FRONT		1

DRAG LINK—R. H. D.

...	CZ 37707	DRAG LINK ASSEMBLY		1
...	CZ 37715	Drag link		1
...	BZ 37719	Socket		1
...	BZ 33874	DRAG LINK BOOT ASSEMBLY—FRONT		1

THROTTLE CONTROL

...	BZ 38203	ACCELERATOR PEDAL COMPLETE		1
...	BZ 38200	ACCELERATOR PEDAL ASSEMBLY (less cover)		1
...	BZ 38202	Accelerator pedal cover		1
...	BZ 38194	Accelerator pedal shaft operating lever		1
...	BZ 38199	Accelerator pedal shaft carburetor pull rod lever		1
...	BZ 38209	Accelerator pedal anchor bracket		1
...	BZ 786	Accelerator pedal anchor bracket rivet	3/16"x3/8"	3
	BZ 71113	Accelerator pedal anchor clevis pin		1
	BZ 38205	Accelerator pedal to shaft operating lever link		1
	BZ 8886	Accelerator pedal to shaft operating lever link clevis pin		1
	BZ 38206	Accelerator pedal to shaft operating lever link silencing spring		1
	BZ 39094	ACCELERATOR SHAFT ASSEMBLY (with vacuum clutch)		1



HAND BRAKE AND BRAKE CONTROL ASSEMBLY

TRANSMISSION CONTROL—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 38195	ACCELERATOR SHAFT ASSEMBLY (without vacuum clutch)		1
...	BZ 786	Accelerator shaft bracket rivet	3/16"x3/9"	4
...	BZ 38187	HAND THROTTLE OPERATING BELL CRANK AND SWIVEL		
...		ASSEMBLY		1
...	BZ 38208	Hand throttle operating bell crank bracket		1
...	BZ 786	Hand throttle operating bell crank bracket rivet	3/16"x3/8"	2
...	BZ 6998	Hand throttle operating bell crank clevis pin		1
...	BZ 70565	Hand throttle operating bell crank swivel screw		1
...	BZ 39138	ACCELERATOR TO CARBURETOR ROD ASSEMBLY (with vacuum clutch)		1
...	BZ 38210	ACCELERATOR TO CARBURETOR ROD ASSEMBLY (without vacuum clutch)		1
...	BZ 5771	Accelerator to carburetor rod clevis		1
...	BZ 12799	Accelerator to carburetor rod nut	No. 10-32x1/2"	1
...	BZ 5825	Accelerator to carburetor rod clevis pin	3/16"x11/16"	1
...	BZ 63371	Accelerator to carburetor rod spring clip		1
...	BZ 39135	Accelerator to carburetor pull-back spring (vacuum clutch)		1
...	BZ 39109	Accelerator shaft lever rod		1
...	BZ 5771	Accelerator shaft lever rod clevis		1
...	BZ 5825	Accelerator shaft lever rod clevis pin		1
...	BZ 12799	Accelerator shaft lever rod clevis nut		1
...	BZ 33980	Accelerator to carburetor rod pull-back spring		1
...	BZ 39133	Accelerator to carburetor rod pull-back spring extension (vacuum clutch)		1

THROTTLE CONTROL—R. H. D.

...	BZ 61517	Accelerator pedal		1
...	BZ 7911	Accelerator pedal taper pin	No. 00x1/4"	1
...	BZ 38196	ACCELERATOR PEDAL SHAFT ASSEMBLY		1
...	BR 22699	Accelerator pedal shaft silencing spring		1
...	BZ 38187	HAND THROTTLE OPERATING BELL CRANK AND SWIVEL		1
		ASSEMBLY		1
...	BZ 38208	Hand throttle operating bell crank bracket		1
...	BZ 786	Hand throttle operating bell crank bracket rivet	3/16"x3/8"	1
...	BZ 6998	Hand throttle operating bell crank clevis pin		1
...	BZ 70565	Hand throttle operating bell crank swivel screw		1
...	BZ 38211	ACCELERATOR TO CARBURETOR ROD ASSEMBLY		1
...	BZ 5771	Accelerator to carburetor rod clevis		1
...	BZ 12799	Accelerator to carburetor rod nut	No. 10-32X1/8"	1
...	BZ 5825	Accelerator to carburetor rod clevis pin	3/16"x11//16"	1
...	BZ 63371	Accelerator to carburetor rod spring clip		1
...	BZ 33980	Accelerator to carburetor rod pull-back spring		1

HAND BRAKE

1	37514	HAND BRAKE LEVER ASSEMBLY—COMPLETE		1
, , ,	BS 62331	Bushing		1
2	BS 38873	PAWL AND ROD ASSEMBLY		1
3	BS 36314	Pawl pin		1
...	BS 36318	Pawl rod spring		1
5	BS 36319	Pawl rod button		1
...	BS 36320	Pawl rod button pin		1
6	BS 37528	Hand brake lever return spring		1
7	BS 30868	Hand brake lever return spring clip		1
8	BS 35136	Hand brake lever shaft		1
...	BS 70495	Hand brake lever shaft pin		1
9	BS 62334	Hand brake lever shaft spring		1
10	BS 35137	Hand brake lever ratchet		1
11	BZ 6705	Hand brake lever ratchet bolt	3/8"-16x2-1/2"	2
, , ,	BM 110	Hand brake lever ratchet bolt nut	3/8"-16x3/8" ...	2
...	BS 35139	Hand brake lever ratchet frame spacer		2
12	BS 37527	HAND BRAKE LEVER TO CROSS SHAFT CABLE ASSEMBLY		1
13	BY 18252	Hand brake lever to cross shaft cable pin (shaft end) .	5/16"xl14"	1
14	BZ 8683	Hand brake lever to cross shaft cable pin (hand brake end)	5/16"	1
15	BS 35131	Hand brake lever bracket		1
16	BR 1308	Hand brake lever bracket bolt	3/8"x1-1/8"	2
...	BM 110	Hand brake lever bracket nut	3-16x3/8"	2

HAND BRAKE—R. H. D.

Illus. No.	Part No.	Description	Specifications	Per Car
...	BS 37515	HAND BRAKE LEVER ASSEMBLY—COMPLETE		1
...	BS 38874	PAWL AND ROD ASSEMBLY		1
		(All Parts for Right Hand Drive Brake Not Shown Here Are Same as in Preceding Group)		

CLUTCH VACUUM CONTROL

Started with car 1296825

...	BZ 39107	CLUTCH VACUUM CONTROL CYLINDER ASSEMBLY		1
...	BZ 39224	Guard		1
...	BZ 39225	ROD ASSEMBLY .		1
...	BZ 39226	VALVE ASSEMBLY		1
...	BZ 3433	Clutch vacuum control cylinder mounting nut		1
...	BZ 39108	Clutch vacuum control cylinder bracket		1
...	BZ 39038	Clutch vacuum control cylinder bracket to frame shim		1
...	BZ 607	Clutch vacuum control cylinder bracket to frame bolt		2
...	BZ 62	Clutch vacuum control cylinder bracket to frame .bolt nut		2
...	BZ 39112	Clutch vacuum control cable eye		1
...	BZ 12481	Clutch vacuum control cable eye nut		1
...	BZ 39120	CLUTCH VACUUM CONTROL VACUUM PIPE ASSEMBLY (SHORT)		1
...	BZ 71168	Sleeve		1
...	BZ 71169	Sleeve nut		1
...	BZ 39122	Clutch vacuum control vacuum pipe connecting hose		1
...	BZ 71170	Clutch vacuum control vacuum pipe connecting hose clamp		2
...	BZ 39124	CLUTCH VACUUM CONTROL VACUUM PIPE ASSEMBLY (LONG)		1
...	BZ 71167	Union		1
...	BZ 38364	Loom		1
...	BZ 71092	Clutch vacuum control vacuum pipe union elbow (intake)		1
...	BO 99082	CLUTCH VACUUM CONTROL WIRE ASSEMBLY		1
...	BO 70122	Clutch vacuum control wire to panel nut		1
...	BZ 39147	Clutch vacuum control—complete (service kit)		1

BRAKE CONTROL

17	BZ 37425	BRAKE CROSS SHAFT ASSEMBLY		1
18	BZ 37428	Brake cross shaft silencing spring		1
...	BZ 37601	Brake cross shaft end lever pivot		2
...	BM 232	Brake cross shaft end lever pivot nut	7/16"-14x3/8"	2
...	BZ 37603	Brake cross shaft pedal lever pivot		1
...	BR 3488	Brake cross shaft pedal lever pivot nut	7/16"-20x29/64"	1
19	BZ 37604	Brake cross shaft pedal lever bracket		1
....	BM 70096	Brake cross shaft pedal lever bracket bolt	5/16"-24x3/4"	2
....	BO 12481	Brake cross shaft pedal lever bracket bolt	5/16"-24x29/64"	2
....	BZ 37617	Brake cross shaft pedal lever bracket reinforcement		1
20	BZ 39000	Brake pedal rod		1
21	BZ 39001	Brake pedal rod play link		1
...	BZ 2481	Brake pedal rod play link nut		2
22	BZ 70120	Brake pedal rod. clevis pin (pedal end)		1
...	BZ 8251	Brake pedal rod clevis pin (lever end)		I
23	BZ 37528	Brake return spring		1
24	BZ 30868	Brake return spring clip		I
25	CZ 37534	FRONT BRAKE TO CROSS SHAFT CABLE ASSEMBLY		2
...	BZ 71095	Front brake to cross shaft cable clevis	Special	2
...	BO 12481	Front brake to cross shaft cable clevis nut	5/16"-24x29/64"	2
...	BZ 8683	Front brake to cross shaft cable clevis pin	5/16"	2
26	BZ 7611	Front brake cable support bracket		2
...	BZ 18106	Front brake cable support bracket bolt	5/16"-24x1-1/8"	4
...	BO 12481	Front brake cable support bracket bolt nut	5/16"-24x29/64"	4
...	BZ 37612	Front brake cable support bracket bolt spacer		2
27	CZ 37536	REAR BRAKE TO CROSS SHAFT CABLE ASSEMBLY (car No. 1281685 to 1295126)		2
....	CZ 38995	REAR BRAKE TO CROSS SHAFT CABLE ASSEMBLY (car No. 1295127 up)		2
...	BZ 71095	Rear brake to cross shaft cable clevis	Special	2
...	BO 12481	Rear brake to cross shaft cable clevis nut	5/16"-24x29/64"	2
28	BZ 37613	REAR BRAKE CABLE SUPPORT BRACKET ASSEMBLY		2
...	BM 70096	Rear brake cable support bracket bolt—short .	5/16"-24x%"	4
...	BZ 18106	Rear brake cable support bracket bolt—long	5/16"-24x1-1/8"	2
...	BO 12481	Rear brake cable support bracket bolt nut	5/16"-24x29/64"	6
...	BZ 37616	Brake cable protecting sleeve		4
..	BZ 38571	Rear brake cable protecting sleeve—long		2

BRAKE CONTROL—R. H. D.

Illus. No.	Part No.	Description	Specifications	Per Car
29	BZ 37426	BRAKE CROSS SHAFT ASSEMBLY		1
30	BZ 37605	Brake cross shaft pedal lever bracket		1
31	BZ 37609	Brake pedal rod		1
32	BZ 37610	Brake pedal rod play link		1
...	BZ 8683	Brake pedal rod clevis pin (pedal)	5/16"	1
...	BY 18251	Brake pedal rod clevis pin (lever)	5/16"x3/4"	1
33	BZ 62	Brake pedal rod play link nut.	3/8"-24x21/64"	2
34	BZ 33255	Brake return spring		1

(All Brake Control Parts Not Shown Here Are Same as in Preceding Group)

PEDALS

...	BZ 37490	CLUTCH PEDAL ASSEMBLY		1
...	BS 61475	Clutch pedal return spring		1
...	BZ 2354	Clutch pedal to shaft pin	No. 5x1-3/8"	1
...	BZ 37227	Clutch pedal lever		1
...	BZ 70120	Clutch pedal lever clevis pin	5/16"	1
...	BZ 65160	CLUTCH PEDAL LINK ASSEMBLY		1
...	BR 611	Clutch pedal link nut	5/16"-24x17/64"	1
...	BZ 60389	Clutch pedal link clevis		1
...	BZ 8683	Clutch pedal link clevis pin	5/16"	1
...	BZ 37495	BRAKE PEDAL ASSEMBLY		1
...	BZ 65159	Bushing		1
...	BO 71105	Brake pedal stop bolt	5/16"-18x1-1/4"	1
...	BZ 122	Brake pedal stop bolt nut	5/16"-18x5/16"	1
...	BZ 60390	Pedal shaft		1
...	BZ 2354	Pedal shaft to clutch pedal lever pin	No. 5x1-3/8"	1
...	BZ 37532	PEDAL BRACKET ASSEMBLY		1
...	BZ 60380	Bushing		2
...	BZ 7115	Pedal bracket bolt—long	3/8"-16xl-3/4"	1
...	BR 1308	Pedal bracket bolt—short	3/8"-16x1-1/8"	2
...	BZ 37531	.Pedal pad cover	Rubber	2

PEDALS (WITH VACUUM CONTROL)

...	BZ 39099	CLUTCH PEDAL ASSEMBLY		1
...	BZ 39102	Bushing		1
...	BZ 39104	Pedal shaft		1
...	BZ 39041	Clutch pedal pull-back spring (frame brace)		1
...	BZ 39146	PEDAL SHAFT AND LEVER ASSEMBLY		1
...	BZ 39114	Lever		1
...	BZ 39115	Lever stud		1
...	BZ 2354	Pedal shaft vacuum control lever pin		1
...	BZ 39042	Pedal toe plate bumper		1
...	BZ 70309	Pedal toe plate bumper bolt		1
...	BM 272	Pedal toe plate bumper nut		1

(All Other Pedal Parts Same as in Preceding Group)

PEDALS—R. H. D.

...	BZ 33052	CLUTCH PEDAL ASSEMBLY		1
...	BZ 37496	BRAKE PEDAL ASSEMBLY		1
...	BZ 37499	Brake pedal stop pin		1
...	BZ 33050	Pedal shaft		1
...	BZ 33313	PEDAL BRACKET ASSEMBLY		1
...	BZ 34095	Clutch pedal lever		1

(All Parts for Right Hand Drive Pedals Not Shown Here Are Same as in Preceding Group)

CARBURETOR AND AIR CLEANER

...	* 38791	CARBURETOR AND RISER ASSEMBLY		1
...	F 38007	Carburetor riser to intake manifold gasket		1
...	F 38044	Carburetor riser to exhaust manifold gasket		1
...	BM 71044	Carburetor riser to exhaust manifold bolt	3/8"-16xl-1/8"	2
...	** 38050	CARBURETOR AIR CLEANER AND INTAKE SILENCER ASSEMBLY		1
...	BM 38052	Carburetor air cleaner tube		1
...	BM 38054	Carburetor air cleaner tube clamp		1

CARBURETOR AND AIR CLEANER—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BO 70027	Carburetor air cleaner to carburetor screw	1/4"-20x 1/2"	1
...	BM 70309	Carburetor air cleaner tube clamp screw		1
...	BM 3820	Carburetor air cleaner tube clamp to manifold screw	5/16"-18x1/2"	1
...	BM 39191	AIR CLEANER SHROUD ASSEMBLY (beginning with car No. 1300168)		1
...	BM 71220	Air cleaner shroud clamp screw (beginning with car No. 1300168)	No. 12-24x1-1/4"	1
...	BM 71208	Air cleaner shroud clamp screw nut (beginning with car No. 1300168)	No. 12-24x5/32"	1
...	BO 94597	CARBURETOR CHOKE WIRE AND TUBE ASSEMBLY		1
...	BO 95474	CARBURETOR CHOKE WIRE AND KNOB ASSEMBLY		1
...	BO 70122	Carburetor choke wire panel nut		1
		*Serviced direct by Marvel Carburetor Co., Flint, Mich.		1
		**Serviced direct by A. C. Spark Plug Co., Flint, Mich.		1

GASOLINE TANK AND STRAPS

...	CZ 37057	GASOLINE TANK ASSEMBLY (all cars except Coupes)		1
...	BZ 37665	Filler neck (all cars except Coupes)		1
...	CZ 37937	GASOLINE TANK ASSEMBLY (Coupes only)		1
...	BZ 37939	Filler neck (Coupes only)		1
...	BZ 2346	Tank drain plug	3/8" extension head	1
...	BZ 35050	Tank to strap silencer		2
...	F 37666	TANK CAP ASSEMBLY		1
...	BZ 37667	Tank cap gasket		1
...	BZ 38904	TANK GAUGE ASSEMBLY		1
...	BZ 5652	Tank gauge fastening screw	No. 10-24x3/8"	5
...	BZ 71143	Tank gauge wire screw	No. 8-32x1/4" brass	1
...	BZ 31310	Tank gauge gasket		1
...	BZ 37063	TANK SUCTION AND VENTILATOR PIPE ASSEMBLY		1
...	BZ 37538	Tank suction and ventilator pipe gasket		1
...	BZ 5652	Tank suction and ventilator pipe screw	No. 10-24x3/8"	2
...	BZ 37065	TANK STRAP ASSEMBLY		2
...	BZ 219	Tank strap bolt—front	5/16"-18x3/4"	2
...	BZ 71067	Tank strap bolt—rear	5/16"-18x2-3/8" special	2
...	BZ 122	Tank strap bolt nut	5/16"-18x5/16"	6

GASOLINE PIPES AND CONNECTIONS

...	BM 38483	VACUUM TANK TO CARBURETOR PIPE ASSEMBLY		1
...	BM 11828	Vacuum tank to carburetor pipe union nut		2
...	BM 11829	Vacuum tank to carburetor pipe union (tank)		1
...	BM 38482	Vacuum tank to carburetor pipe clip		1
...	BO 70027	Vacuum tank to carburetor pipe clip screw	1/4"-20x1/2"	1
...	BM 38356	VACUUM TANK TO MANIFOLD PIPE ASSEMBLY		1
...	BM 11828	Vacuum tank to manifold pipe union nut		1
...	BM 63351	Vacuum tank to manifold pipe clip		3
...	BO 18447	Vacuum tank to manifold pipe clip screw	No. 10-32x5/8"	3
...	BM 38489	VACUUM TANK TO GAS TANK PIPE ASSEMBLY		1
...	BM 11828	Vacuum tank to gas tank pipe union nut	5/16"	2
...	BZ 63351	Vacuum tank to gas tank pipe clip (dash)		3
...	BZ 37732	Vacuum tank to gas tank pipe clip		2
...	BO 18447	Vacuum tank to gas tank pipe clip screw	No. 10-32x5/8	5
...	BO 12799	Vacuum tank to gas tank pipe clip screw nut	No. 10-32x1/8"	5
...	BZ 71098	Vacuum tank to gas tank pipe grommet	Rubber	1
...	BZ 38883	Vacuum tank to gas tank pipe sleeve		I

VACUUM TANK

...	*38043	VACUUM TANK ASSEMBLY		1
...	*38058	VACUUM TANK ASSEMBLY (with dual windshield wiper)		1
		*Serviced direct by Stewart-Warner Corporation, Chicago, Ill		
...	BO 18318	Vacuum tank attaching bolt	1/4"-20x3/4"	1

MUFFLER AND EXHAUST
(From car 1283685 to 1296244)

...	A 38160	MUFFLER ASSEMBLY—FRONT		1
...	BZ 33934	Exhaust pipe clamp		1
...	BZ 38183	Connecting pipe clamp		1
...	A 38161	MUFFLER ASSEMBLY—REAR		1
...	BZ 38183	Pipe clamp		2

MUFFLER AND EXHAUST PIPES—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 2490	Muffler pipe clamp bolt	5/16"-18x1-1/8"	5
...	BZ 122	Muffler pipe clamp bolt nut	5/16"-18x5/16"	5
...	CZ 38173	EXHAUST PIPE ASSEMBLY		1
...	BZ 33194	Exhaust pipe flange gasket		1
...	BO 71060	Exhaust pipe flange bolt—short	Copper-plated	1
...	BZ 607	Exhaust pipe flange bolt—long	3/8"-16x1-3/8"	2
...	BZ 36767	Exhaust pipe flange bolt (short) lock		1
...	BZ 70247	Exhaust pipe flange bolt (long) nut		2
...	BZ 38108	Exhaust pipe cover		2
...	BM 2397	Exhaust pipe strap		3
...	CZ 38181	Tail pipe		1
...	BZ 38177	Connecting pipe		1
...	BZ 38166	Front muffler bracket—front		1
...	BM 219	Front muffler bracket bolt	5/16"-18x3/4"	*
...	BZ 122	Front muffler bracket bolt nut	5/16"-18x5/16"	*
...	BZ 38031	Front muffler bracket bolt grommet	Rubber	*
...	BZ 38032	Front muffler bracket bolt grommet cup washer		*
...	BZ 771	Front muffler bracket bolt grommet washer		1
...	BZ 38168	Rear muffler bracket—front		1
...	BM 219	Rear muffler bracket bolt	5/16"-18x3/4"	1
...	BZ 122	Rear muffler bracket bolt nut	5/16"-18x5/16"	1
...	BZ 38031	Rear muffler bracket bolt grommet Rubber		1
...	BZ 38032	Rear muffler bracket bolt grommet cup washer		1
...	BZ 771	Rear muffler bracket bolt grommet washer		1
...	BZ 38171	Tail pipe bracket—front		1
...	BM 219	Tail pipe bracket (front) bolt	5/16"-18x3/4"	2
...	BZ 122	Tail pipe bracket (front) bolt nut	5/16"-18x5/16"	2
...	BZ 38031	Tail pipe bracket (front) bolt grommet	Rubber	2
...	BZ 38032	Tail pipe bracket (front) bolt grommet cup washer		2
...	BZ 771	Tail pipe bracket (front) bolt washer		2
...	BZ 38183	Tail pipe bracket (front) clamp		1
...	BZ 2490	Tail pipe bracket (front) clamp bolt	5/16"-18x1-1/8"	1
...	BZ 122	Tail pipe bracket (front) clamp bolt nut	5/16"-18x5/16"	1
...	BZ 38184	Tail pipe bracket—rear		1
...	BM 219	Tail pipe bracket (rear) bolt	5/16"-18x3/4"	1
...	BZ 122	Tail pipe bracket (rear) bolt nut	5/16"-18x5/16"	1
...	BZ 38031	Tail pipe bracket (rear) bolt grommet	Rubber	1
...	BZ 38032	Tail pipe bracket (rear) bolt grommet cup washer		1

MUFFLER AND EXHAUST PIPES
(From car 1296245 up)

...	A 39037	MUFFLER ASSEMBLY		1
...	BZ 39039	Front muffler bracket		1
...	CZ 39040	Tail pipe		1
...	CZ 39044	EXHAUST PIPE ASSEMBLY		1
		(Attaching parts the same as preceding group)		1

RADIATOR

...	A 37781	RADIATOR ASSEMBLY		1

CORE

...	CZ 37796	RADIATOR CORE ASSEMBLY		1
...	CZ 37785	Radiator mounting strap		1
...	BO 70435	Radiator mounting strap to frame bolt	3/8"-16x3-3/4"	2
...	BZ 70627	Radiator mounting strap to frame bolt nut	3/8"-16x1/2"	2
...	BZ 30345	Radiator mounting shim	Rubber	2
...	BZ 87156	Radiator mounting shim	Steel	2
...	BZ 65386	Radiator filler neck		1
...	BZ 37788	Radiator filler cap		1
...	BZ 33455	Radiator filler cap gasket		1
...	BM 18118	Radiator drain cock		1
...	F 35857	Radiator inlet hose		1
...	F 37739	Radiator outlet hose		1
...	F 70328	Radiator water hose clamp		4
...	BZ 39021	Radiator overflow pipe hose		1

SHELL

Illus. No.	Part No.	Description	Specifications	Per Car
...	A 94806	RADIATOR SHELL ASSEMBLY		1
...	BZ 96505	RADIATOR ORNAMENT ASSEMBLY		1
...	BZ 99032	ORNAMENT AND NAME PLATE ASSEMBLY		1
...	BZ 94737	Ornament crest		1
...	BZ 94738	Ornament clamp		1
...	BZ 96322	Ornament clamp—rear		1
...	BZ 96456	Radiator name plate .		1
...	BO 70157	Radiator ornament attaching screw	1/4"-20x1/2'	2
...	BZ 94742	Radiator stay rod bracket		2
...	BZ 70857	Radiator stay rod bracket rivet	3/16"x3/8"	4
..	BZ 94743	Radiator stay rod clamp		1
...	BZ 12415	Radiator stay rod clamp nut		2
...	BZ 94744	Radiator stay rod clamp plate		1
...	BZ 94748	RADIATOR STAY ROD ASSEMBLY—R. H.		1
...	BZ 94749	RADIATOR STAY ROD ASSEMBLY—L. H		1
...	BZ 12415	Radiator stay rod nut		4
...	BO 70095	Radiator stay rod attaching bolt	5/16"-24x7/8"	4
...	BZ 18218	Radiator shell to core screw		6
...	BZ 70676	Radiator shell to core screw nut	1/4"-20x1/4"	6
...	CZ 94760	Radiator grill		1
...	CZ 96147	Radiator grill (special equipment)	Chrome	1
...	BZ 96122	Radiator grill ornament		1
..	BZ 96144	Radiator grill ornament screw reinforcement		4
...	BZ 70940	Radiator grill ornament screw	No. 10-24x7/16"	4
...	BZ 96123	Radiator splash guard ornament		1
...	BZ 5652	Radiator splash guard ornament screw		2
...	BZ 96014	Radiator splash guard ornament cup washer		2
...	BZ 96553	RADIATOR CRANK HOLE COVER ASSEMBLY		1
...	CZ 94715	Radiator lower tank shield		1
...	BO 70027	Radiator grill to shell screw	1/4"-20x1/2"	12
...	BO 70027	Radiator grill to lower tank shield screw	1/4"-20x1/2"'	4
...	BZ 70880	Radiator shell to lower tank shield screw	1/4"-20x1/2"	2
...	BZ 70676	Radiator shell to lower tank shield nut	1/4"-20x1/4	6

FAN

...	BM 35030	FAN ASSEMBLY		1
...	BM 65445	Blade		2
...	BM 219	Fastening bolt		4
...	BM 35032	Spindle		1
...	BY 18093	Spindle nut	5/8-18x3/8"	1
...	BM 62673	Spindle spring		1
...	BM 306	Spindle ball 9/16"		1
...	BM 30177	Spindle ball retainer		1
...	BM 26538	Spindle shim..		*
...	BM 30849	Spindle washer		1
...	BM 35033	Hub		1
...	BM 62672	Hub gasket		1
...	BM 31288	Hub oil retainer		1
...	BM 35035	Hub oil seal		1
...	BM 35398	Fan supporting arm		1
...	BM 1385	Fan supporting arm clamp bolt	7/16"-14x1/2"	1
...	BM 38958	Fan supporting arm stud (cylinder)		1
...	BM 18243	Fan supporting arm stud gasket		1
...	F 37180	Fan belt		1

BONNET

...	A 96082	BONNET COMPLETE (all cars except Special Coupes, Sedan and Phaeton)		1
	A 94556	BONNET COMPLETE (Special and Convertible Coupes and Sedan)		1
...	A 96434	BONNET COMPLETE (Phaeton)		1
...	A 96083	BONNET TOP AND SIDE PANEL COMPLETE—R. H. (all cars		
...		except Special Coupes, Sedan and Phaeton)		1
...	A 96084	BONNET TOP AND SIDE PANEL COMPLETE—L. H. (all cars except Special Coupes, Sedan and Phaeton)		1

BONNET—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	a 94552	BONNET TOP AND SIDE PANEL COMPLETE—R. H. (Special and Convertible Coupes and Sedan)		1
...	a 94553	BONNET TOP AND SIDE PANEL COMPLETE—L. H. (Special and Convertible Coupes and Sedan)		1
...	a 96437	BONNET TOP AND SIDE PANEL COMPLETE—R. H. (Phaeton)		1
...	a 96438	BONNET TOP AND SIDE PANEL COMPLETE—L. H. (Phaeton)		1
...	a 94418	Bonnet hinge—female		1
...	BZ 94321	Bonnet hinge clip—upper		2
...	BZ 94322	Bonnet hinge clip—lower		2
...	BZ 70793	Bonnet hinge clip screw	No 12-28x3/4"	4
...	BZ 70795	Bonnet hinge clip screw nut	No 12-28x3/16"	2
...	BZ 95298	Bonnet handle (all cars except Special Coupe and Sedan)		2
...	BZ 95429	Bonnet handle (Special Coupe and Sedan only)		2
...	BZ 70921	Bonnet handle to panel screw (Special Coupe and Sedan)	No. 12-28x9/16"	4
...	BZ 70795	Bonnet handle to panel screw nut (Special Coupe and Sedan)..	No. 12-28x3/16"	4
...	BZ 70336	Bonnet handle rivet	7/32"x1/4"	4
...	BZ 95330	BONNET LOCK ASSEMBLY—FRONT (all cars except Special Coupe and Sedan)		2
...	BZ 95294	BONNET LOCK ASSEMBLY—FRONT (Special Coupe and Sedan only)		2
...	BZ 95331	BONNET LOCK ASSEMBLY—REAR (all cars except Special Coupe and Sedan)		2
...	BZ 95295	BONNET LOCK ASSEMBLY—REAR (Special Coupe and Sedan only)		2
...	BZ 95296	Bonnet lock plate—front		2
...	BZ 95297	Bonnet lock plate--rear		2
...	BZ 95292	BONNET LOCK CATCH ASSEMBLY (all cars except Special Coupe and Sedan)		4
...	BZ 95293	BONNET LOCK CATCH ASSEMBLY (Special Coupe and Sedan only)		4
...	BZ 96736	Bonnet lock catch bumper		4
...	BZ 70336	Bonnet lock catch rivet	7/32"x1/4"	8
...	BZ 95300	Bonnet rear corner cover		2
...	BZ 90013	BONNET BUMPER ASSEMBLY		2
...	BZ 70796	Bonnet lock to fender screw	No. 12-28x3/4"	8
...	BZ 70795	Bonnet lock to fender screw nut	No. 12-28x3/16"	8
...	BZ 70921	Bonnet lock assembly to fender screw (Special Coupe and Sedan). No.	12-28x9/16"	8
...	BZ 70882	Bonnet bumper assembly to frame bolt	1/4"-20x1"	2
...	BZ 70676	Bonnet bumper assembly to frame bolt nut	34"-20x1/4"	2
...	BZ 95916	Bonnet to cowl shim		2
...	BZ 96552	Bonnet to radiator shim		2
...	BZ 96711	Bonnet inside support		2

FENDERS—FRONT

...	A 94716	FRONT FENDER ASSEMBLY—R. H. (with well)		1
...	A 94717	FRONT FENDER ASSEMBLY—L. H. (with well)		1
...	A 94428	FRONT FENDER ASSEMBLY—R. H. (without well)		1
...	A 94429	FRONT FENDER ASSEMBLY—L. H. (without well)		1
...	BZ 94724	Front fender well		2
...	BZ 94770	FRONT FENDER STIRRUP AND T-NUT ASSEMBLY		1
...	BZ 94728	T-nut		1
...	CZ 94920	FRONT FENDER SUPPORT ASSEMBLY—R. H		1
...	CZ 94921	FRONT FENDER SUPPORT ASSEMBLY—L. H		1
...	BZ 52961	Front fender support end bracket bolt	5/8"-18x7/8"	2
	BO 70674	Front fender support end bracket bolt nut	5/16"-18x5/16"	4
...	BZ 70850	Front fender support to frame bolt	3/8"-16x1"	8
...	BZ 70850	Front fender to running board bolt	3/8"-16xl"	4
...	BO 70047	Front fender to running board bolt nut	3/8"-16x3/8"	4
...	BO 18453	Front fender to frame screw	1/4"-20x7/16"	2
...	BZ 70676	Front fender to frame screw nut	1/4"-20x1/4"	2
...	BZ 90087	Fender to running board shim		8
...	BZ 96058	Fender to frame shim		2

FENDERS—REAR

Illus. No.	Part No.	Description	Specifications	Per Car
...	A 94270	FENDER ASSEMBLY—R. H. (Coach and Town Sedan)		1
...	A 94885	FENDER ASSEMBLY—L. H. (Coach and Town Sedan)		1
...	A 94276	FENDER ASSEMBLY—R. H. (Standard and Special Sedan)		1
...	A 94891	FENDER ASSEMBLY—L. H. (Standard and Special Sedan)		1
...	A 94687	FENDER ASSEMBLY—R. H. (2-Pass. Coupe)		1
...	A 95818	FENDER ASSEMBLY—R. H. (4-Pass. and Convertible Coupes)		1
...	A 94897	FENDER ASSEMBLY—L. H. (2- and 4-Pass. and Convertible Coupe)		1
...	A 96426	FENDER ASSEMBLY—R. H. (Phaeton only)		1
...	A 96445	FENDER ASSEMBLY—L. H. (Phaeton only) .		1
...	BZ 95015	Tail lamp bracket fender reinforcement (Special-Standard Sedan and Coupe)		1
...	BZ 95017	Tail lamp bracket fender reinforcement (Coach and Town Sedan and Chassis)		1
....	BZ 96424	Tail lamp bracket fender reinforcement		1
...	BZ 93150	Fender to rear splash guard welt (Coach and Town Sedan)		2
...	BZ 93151	Fender to rear splash guard welt (Coupes and Standard Sedan)		2
...	BZ 70850	Fender attaching bolt	1/2"-13x2"	*
....	BZ 70714	Fender attaching bolt (Standard and Special Sedan)		2
...	BZ 70047	Fender attaching bolt nut	3/8"-16x3/8"	*
...	BZ 10214	Fender apron attaching bolt	1/2"-13xl-3/16"	2
...	BZ 90087	Fender to running board shim		*
...	BZ 10214	Fender reinforcement to nut cage bolt	1/2"-13xl-3/16"	2

FENDERS—REAR—R. H. D.

...	A 94884	FENDER ASSEMBLY—R. H. (Coach and Town Sedan)		1.
...	A 94271	FENDER ASSEMBLY—L. H. (Coach and Town Sedan)		1
...	A 94890	FENDER ASSEMBLY—R. H. (Standard and Special Sedan)		I
...	A 94277	FENDER ASSEMBLY—L. H. (Standard and Special Sedan)		1
...	A 94896	FENDER ASSEMBLY—R. H. (Coupe)		1
...	A 94688	FENDER ASSEMBLY—L. H. (Coupe)		1
...	A 95873	FENDER ASSEMBLY—R. H. (4-Pass. Coupe with fender tail light)		1
...	A 96444	FENDER ASSEMBLY—R. H. (Phaeton)		1
...	A 96427	FENDER ASSEMBLY—L. H. (Phaeton).		I
...	BZ 95014	Tail lamp bracket fender reinforcement (Special-Standard Sedans and Coupes)		1
...	BZ 95016	Tail lamp bracket fender reinforcement (Town Sedan and Coach)		1
...	BZ 96423	Tail lamp bracket fender reinforcement		1
		(All Other Rear Fender Parts Same as Standard Left Hand Drive)		

RUNNING BOARDS

...	CZ 95843	RUNNING BOARD COMPLETE—R. H.		1
...	CZ 95844	RUNNING BOARD COMPLETE—L. H.		1
...	CZ 95962	Running board finish moulding—R. H		1
...	CZ 95963	Running board finish moulding—L. H.		1
...	BZ 52961	Running board attaching bolt	5/16"-18x7/8"	12
...	BO 70674	Running board attaching bolt nut	5/16"-18x5/16"	12
...	BO 90089	Running board to fender shim		12

RUNNING BOARD SPLASH GUARD

...	A 95442	RUNNING BOARD SPLASH GUARD ASSEMBLY—R. H		1
...	A 95443	RUNNING BOARD SPLASH GUARD ASSEMBLY—L. H.		1
...	BO 70097	Running board splash guard to fender screw	1/4"-20x7/8"	1
...	BO 18465	Running board splash guard to fender and running board screw.	1/4"-20x7/8"	20
...	BZ 70676	Running board splash guard to fender and running board nut	1/4"-20x1/4"	14

ENGINE, RADIATOR AND REAR SPLASH GUARDS

....	A 37933	FLYWHEEL GUARD ASSEMBLY		1
...	BT 395	Flywheel guard to transmission case bolt 5/16"-18x3/8"		3
...	A 37921	Engine guard—front		1
...	BO 18447	Engine guard—front bolt	No. 10-32x/"	4
....	BZ 12799	Engine guard—front bolt nut	No. 10-32x1/8"	4
...	BZ 38757	ENGINE GUARD (FRONT) BRACE ASSEMBLY		1
...	BO 18447	Engine guard (front) to brace screw	No. 10-32x1/8"	1

ENGINE, RADIATOR AND REAR SPLASH GUARDS—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	A 37923	ENGINE GUARD ASSEMBLY—side—R. H.		1
...	A 37924	ENGINE GUARD ASSEMBLY—side--L. H		1
...	BO 18447	Engine guard to frame bolt	No. 10-32x5/8"	14
...	BZ 12799	Engine guard to frame bolt nut	No. 10-32x1/8"	14
....	BZ 71072	Engine guard grommet (breather tube)		1
....	BZ 37931	Engine guard brace		2
...	BZ 37932	Engine guard support ,		2
...	A 94097	Rear splash guard (Coach and Town Sedan)		1
...	A 94098	Rear splash guard (Standard Sedan, Special Sedan and Phaeton)		1
...	A 94808	Rear splash guard (Coupe)		1
...	BO 70097	Rear splash guard to fender screw...	1/4"-20x7/8"	*
...	BZ 70676	Rear splash guard to fender screw nut	1/4"-20x1/4"	*
...	BZ 95632	Rear splash guard center hole plug (with fender wells)		2
.. .	BZ 95633	Rear splash guard center hole plug washer (with fender wells)		2
...	A 94159	Radiator splash guard		1
...	BZ 96123	Radiator splash guard ornament		1
...	BO 70097	Radiator splash guard to rear fender screw	1/4"-20x7/16"	8
...	BZ 70676	Radiator splash guard to rear fender screw nut		8
...	BO 93344	Radiator splash guard to shell welt		1
.. .	BZ 18388	Radiator splash guard to shell welt rivet		12
...	BZ 70097	Rear splash guard to fender screw (Phaeton only)		*

TOOLS

...	BZ 37676	TOOL BOX—COMPLETE		1
...	BZ 37677	Starting crank		1
...	BZ 37678	Starting crank extension		1
...	BM 22594	Spark plug and main bearing nut wrench		1
....	BZ 22597	Monkey wrench		1
....	BZ 22678	Adjustable end wrench	6"	1
...	BZ 28333	End wrench		2
...	BZ 60625	Eccentric adjusting wrench		1
...	BZ 40852	Hammer	12 oz	1
....	BZ 22598	Pliers	6"	1
....	BZ 60627	Screwdriver	9"	1
...	BZ 29178	Jack		1
...	BZ 29179	Jack handle extension		1
....	BZ 38813	SOCKET WRENCH ASSEMBLY		1
....	BZ 38814	Socket wrench wheel pilot		1

FLOOR MATS AND PADS

...	BO 93135	FRONT FLOOR MAT AND PAD ASSEMBLY		1
...	BO 93870	FRONT FLOOR MAT AND PAD ASSEMBLY (Phaeton)		1
...	BO 93125	Rear floor mat (Coach)		1
...	BO 93126	Rear floor mat (Town Sedan)		1
....	BO 93127	Rear floor mat (Standard and Special Sedan)		1
....	BO 93123	Rear floor mat, (4-Pass. and Special Coupes)		1
...	BO 93137	Front floor side mat (Coupes only)		1
...	BO 90089	Steering gear hole cover		1
...	BO 92863	Steering gear hole cover (Phaeton only)		1
...	BO 93124	Rumble seat toe board mat (4-Pass. and Special Coupes)		1

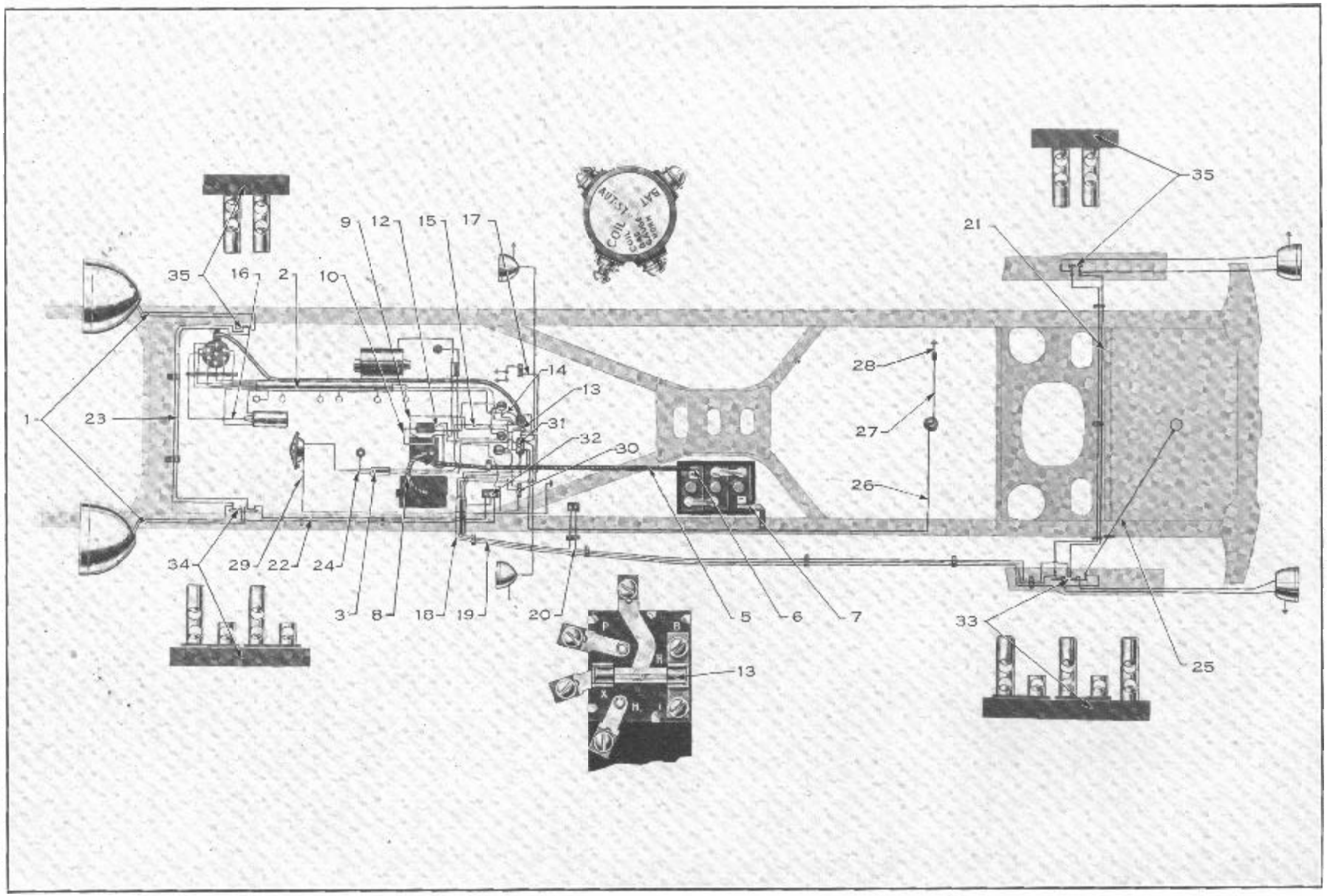
FLOOR MATS AND PADS—R. H. D.

...	BO 93136	FRONT FLOOR MAT AND PAD ASSEMBLY		1
...	BO 93869	FRONT FLOOR MAT AND PAD ASSEMBLY (Phaeton)		1
...	BO 92167	Rear floor mat (Coach)		1

(All Parts Not Shown Here Are Same as for Standard Left Hand Drive)

WIRING

1	BO 96113	HEADLAMP CABLE ASSEMBLY (lamp to switch)		1
...	BO 71118	Headlamp wire terminal		4
2	BM 65388	IGNITION CABLE TUBE ASSEMBLY		1
...	BM 34070	IGNITION CABLE TUBE AND WIRES ASSEMBLY		1
...	BZ 1157	Ignition cable tube attaching screw		2



WIRING DIAGRAM

WIRING—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
3	BM 38443	Horn and oil pan gauge wires loom		1
...	BO 38460	STOP, TAIL LAMP AND GAS GAUGE WIRES AND LOOM ASSEMBLY		1
...	BO 38458	INSTRUMENT PANEL WIRES GROUP AND LOOM ASSEMBLY		1
...	BO 18447	Junction block to bracket screw	No. 10-32x,5/8"	4
...	BZ 12799	Junction block to bracket screw nut	No. 10-32x1/8"	4
...	BO 9159	Junction block bracket to frame screw	1/4"-20x9/16"	2
...	BM 272	Junction block bracket to frame screw nut	3/4"-20x1.4"	2
...	BO 18447	Junction block to sill screw	No. 10-32x5/8"	4
5	F 38372	BATTERY TO STARTIX SWITCH CABLE ASSEMBLY		1
...	BZ 38364	Battery to Startix switch cable loom		1
...	BO 18146	Battery to Startix switch cable terminal (Startix end)		1
6	BZ 21432	Battery to Startix switch cable terminal (positive)	5/16"-18x1-1/4"	1
...	BZ 12843	Battery to Startix switch cable terminal (positive) bolt		1
	BZ 12844	Battery to Startix switch cable terminal (positive) bolt nut	5/16"-18x1/4"	1
7	BZ 60648	BATTERY TO GROUND CABLE ASSEMBLY		1
...	BZ 12843	Battery to ground cable terminal clamp bolt	5/16"-18x1-1/4"	1
...	BZ 12844	Battery to ground cable terminal clamp bolt nut	5/16"-1/4"	1.
...	BM 219	Battery to ground cable frame bolt	5/16"-18x1/4"	1
...	BZ 122	Battery to ground cable frame bolt nut	5/16"-18x5/16"	1
8	BO 36949	STARTIX SWITCH TO STARTER CABLE ASSEMBLY		1
...	BO 18146	Startix switch to starter cable terminal		1
9	BO 38374	STARTIX SWITCH TO ELECTROLOCK WIRE ASSEMBLY		1
...	BO 18166	Startix switch to electrolock wire terminal		1
...	BO 31548	Startix switch to electrolock wire terminal sleeve		2
10	BO 38376	STARTIX SWITCH (GENERATOR) TO RELAY (GENERATOR) WIRE ASSEMBLY		1
...	BO 18166	Startix switch (generator) to relay (generator) wire terminal		2
...	BO 31548	Startix switch (generator) to relay (generator) wire terminal sleeve		2
...	BO 71119	Startix switch (battery) to relay (battery) wire terminal (Startix end)		1
...	BO 31548	Startix switch (battery) to relay (battery) wire terminal sleeve		1
11	BO 38425	STARTIX SWITCH (GENERATOR) TO GENERATOR WIRE ASSEMBLY		1
...	BO 18166	Startix switch (generator) to generator wire terminal (Startix end)		1
...	BO 71120	Startix switch (generator) to generator wire terminal (generator end)		1
...	BO 31548	Startix switch (generator) to generator wire terminal sleeve		2
...	BO 38362	Startix switch (generator) to generator wire loom		1
12	BO 38382	RELAY (B) TO STARTIX SWITCH (BAT.) AND TO LIGHT SWITCH WIRE ASSEMBLY		1
...	BO 18166	Relay (B) to light switch (B) wire terminal		1
...	BO 31548	Relay (B) to light switch (B) wire terminal sleeve		1
13	BO 38390	ELECTROLOCK (B) TO LIGHT SWITCH (I) WIRE ASSEMBLY		1
...	BO 18166	Electrolock (B) to light switch (I) wire terminal		2
...	BO 31548	Electrolock (B) to light switch (I) wire terminal sleeve		2
14	BO 38391	ELECTROLOCK TO COIL WIRE ASSEMBLY		2
...	BO 18166	Electrolock to coil wire terminal		4
...	BO 31548	Electrolock to coil wire terminal sleeve (electrolock end)		2
15	BO 38393	ELECTROLOCK TO HORN AND TO GAS AND OIL GAUGE WIRE ASSEMBLY		1
...	BO 18166	Electrolock to horn wire terminal..		1
...	BO 31548	Electrolock to horn wire terminal sleeve		1
16	BM 36570	COIL TO DISTRIBUTOR WIRE ASSEMBLY		1
...	BM 70228	Coil to distributor wire terminal (distributor end)		1
...	BM 36566	Coil to distributor wire terminal (coil end)		1
...	BM 36305	Coil to distributor wire conduit		1
...	BM 34051	NO. 1 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY	From Car No. 1281685 to 1295213	1
...	BM 33702	NO. 2 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		1
...	BM 34053	NO. 3 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		1
...	BM 65605	NO. 4 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		1
...	BM 33705	NO. 5 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		1
...	BM 33706	NO. 6 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		1
...	BM 18363	Spark plug to distributor wire terminal (plug end)		6

WIRING—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
Illus.	BM 38961	NO. 1 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		1
No.	BM 38962	NO. 2 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		1
...	BM 38963	NO. 3 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		1
...	BM 38964	NO. 4 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY	From Car No.	1
...	BM 38965	NO. 5 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY	1295214 up	1
...	BM 38966	NO. 6 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		1
...	BM 71147	Spark plug to distributor wires terminal		6
...	BO 70228	Spark plug to distributor wires terminal (distributor end)		6
...	F 38977	IGNITION WIRE ASSEMBLY (BOXED) (all six cylinder)		1
17	BO 38395	(R) ON SWITCH TO INSTRUMENT LIGHT SWITCH WIRE ASSEMBLY		1
...	BO 18166	(R) On switch to instrument light switch wire terminal		1
...	BO 18165	(R) On switch to instrument light switch wire terminal		1
...	BO 31548	(R) On switch to instrument light switch wire terminal sleeve		1
18	BO 38399	GAS AND OIL GAUGE SWITCH AND (R) ON SWITCH TO JUNCTION BLOCK (REAR) WIRE ASSEMBLY		1
...	BO 18166	(R) On switch to junction block (rear) wire terminal (switch end)		2
...	BZ 71118	(R) On switch to junction block (rear) wire terminal (junction block end)		2
19	BO 38405	(X) ON SWITCH TO STOP LIGHT SWITCH WIRE ASSEMBLY		1
...	BO 18166	(X) On switch to stop light switch wire terminal (stop switch end)		1
...	BO 18165	(X) On switch to stop light switch wire terminal (switch end)		1
...	BO 19044	(X) On switch to stop light switch wire terminal (stop switch end)		1
20	BO 38409	STOP LIGHT SWITCH TO JUNCTION BLOCK WIRE ASSEMBLY		1
...	BO 18166	Stop light switch to junction block wire terminal (stop switch end)		1
...	BZ 71118	Stop light switch to junction block wire terminal (junction block end)		1
...	BO 19044	Stop light switch to junction block wire terminal sleeve (stop switch end)		1
...	BZ 18460	Stop light switch to pedal bracket screw		2
...	BZ 70677	Stop light switch to pedal bracket screw nut No. 10-32x1/8"		2
21	BO 38421	JUNCTION BLOCK (LEFT) TO JUNCTION BLOCK (R) (REAR) WIRE ASSEMBLY		1
...	BZ 71118	Junction block (left) to junction block (R) (rear) wire terminal		4
...	BO 38452	(H) ON SWITCH TO DIMMER SWITCH WIRE ASSEMBLY		1
...	BO 18165	(H) On switch to dimmer switch wire terminal		2
...	BO 31548	(H) On switch to dimmer switch wire terminal sleeve (dimmer switch end)		1
22	BO 38427	DIMMER SWITCH TO JUNCTION BLOCK (FRONT) WIRE ASSEMBLY		1
...	BZ 71118	Dimmer switch to junction block (front) wire terminal (junction block end)		2
...	BO 18165	Dimmer switch to junction block (front) wire terminal (switch end)		2
23	BO 38431	JUNCTION BLOCK (LEFT) TO JUNCTION BLOCK (R) (FRONT) WIRE ASSEMBLY		1
...	BO 71118	Junction block left to junction block (R) (front) wire terminal		4
24	BO 38437	GAS AND OIL GAUGE SWITCH TO OIL PAN GAUGE WIRE ASSEMBLY		1
...	BO 18166	Gas and oil gauge switch to oil pan gauge wire terminal		
...	BO 19044	Gas and oil gauge switch to oil pan gauge wire terminal sleeve		2
25	BO 38871	JUNCTION BLOCK TO GAS TANK GAUGE WIRE ASSEMBLY		1
...	BO 18166	Junction block to gas tank gauge wire terminal (tank end)		1
...	BZ 71118	Junction block to gas tank gauge wire terminal (block end)		1
...	BO 19044	Junction block to gas tank gauge wire terminal (tank end)		1
26	BO 38468	(X) ON SWITCH TO DOME LIGHT WIRE ASSEMBLY (Standard cars except Coupes)		1
26	BO 38466	(X) ON SWITCH TO DOME LIGHT WIRE ASSEMBLY (Standard Coupes)		1
...	BO 38766	(X) ON SWITCH TO WINDSHIELD HEADER JUNCTION BLOCK WIRE ASSEMBLY (Special Coupe and Sedan)		1
...	BO 39026	JUNCTION BLOCK (WINDSHIELD HEADER) TO DOME LIGHT WIRE ASSEMBLY (Special Coupe and Sedan)		1
27	BO 38470	DOME LIGHT TO DOME LIGHT SWITCH WIRE ASSEMBLY (except Coupes)		1

WIRING—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
27	BO 38474	DOME LIGHT TO DOME LIGHT SWITCH WIRE ASSEMBLY (Coupes only)		1
...	BO 18166	Dome light to dome light switch wire terminal (Coupes only)		2
...	BO 31548	Dome light to dome light switch wire terminal sleeve (Coupes only)		1
28	BO 38476	DOME LIGHT SWITCH TO GROUND WIRE ASSEMBLY (Coupes only)		1
...	BO 18166	Dome light switch to ground wire terminal (switch end) (Coupes only)		1
...	BO 71139	Dome light switch to ground wire terminal (ground end)		1
...	BO 65907	Wires clip (side member—fender skirt bolt)		1
...	BO 62013	Wires clip (to side member)		1
...	BO 18447	Wires clip screw	No. 10-32x1/8"	1
...	BZ 12799	Wires clip screw nut	No. 10-32x5/8"	1
...	BO 60664	Battery to Startix cable clip (to transmission case)		1
...	BO 13733	Startix switch to generator wire loom clip		2
...	BO 18447	Startix switch to generator wire loom clip screw		2
...	BO 38909	Wire clip (to body)		9
...	BO 18482	Wire clip screw		3
...	BO 71111	Wire grommet (in frame)		1
29	BZ 38480	HORN TO HORN BUTTON WIRE ASSEMBLY		1
...	BZ 38626	Horn wire terminal (button end)		1
30	BO 38238	OIL AND GAS GAUGE SWITCH ASSEMBLY		1
...	BO 18179	Oil and gas gauge switch attaching screw	No. 8-32x5/16"	2
...	BO 70863	Oil and gas gauge switch terminal screw	No. 8-32x1/4"	2
31	BO 38236	LIGHTING SWITCH ASSEMBLY		1
...	BO 70863	Lighting switch terminal screw	No. 8-32x1/4"	4
32	BO 38235	DIMMER SWITCH ASSEMBLY		1
...	BZ 7819	Dimmer switch attaching screw	1/4"-20x1/4"	2
...	BO 70863	Dimmer switch terminal screw	No. 8-32x1/4'	3
...	BO 38237	Instrument panel light switch		1
...	BO 18179	Instrument panel light switch attaching screw	No. 8-32x5/16"	2
...	BO 70467	Instrument panel light switch terminal screw	No. 6-32x3/16"	2
33	BO 38366	JUNCTION BLOCK ASSEMBLY (5 POST)		1
34	BO 38367	JUNCTION BLOCK ASSEMBLY (4 POST)		1
35	BO 38368	JUNCTION BLOCK ASSEMBLY (2 POST)		2
35	BO 38630	JUNCTION BLOCK ASSEMBLY (2 POST) WINDSHIELD HEADER		1
35	BO 38369	Junction block assembly (2 post) bracket		2
...	BM 65543	Electrolock cable clip		4
...	BM 18347	Electrolock cable clip clamp bolt	No. 10-32xl"	2
...	BO 70677	Electrolock cable clip clamp bolt nut	No. 10-32x1/4"	2
...	BO 65907	Tail lamp wire clip		1

WIRING—R. H. D.

(All Parts for Right Hand Drive Not Shown Here Are Same as in Preceding Group)

...	BO 38461	STOP, TAIL LAMP AND GAS GAUGE WIRE AND LOOM ASSEMBLY		1
...	BO 38445	Junction block assembly (3 post) dimmer switch		1
...	BZ 7819	Junction block to toe plate attaching screw	1/4"-20x3/8"	2
...	BO 38406	(X) ON SWITCH TO STOP LIGHT SWITCH WIRE ASSEMBLY		1
...	BO 38410	STOP LIGHT SWITCH TO JUNCTION BLOCK WIRE ASSEMBLY		1
...	BO 38450	(H) ON LIGHT SWITCH TO JUNCTION BLOCK (DIMMER SWITCH) WIRE ASSEMBLY		1
...	BO 18165	(H) On light switch to junction block (dimmer switch) wire terminal (switch end)		1
...	BO 71118	(H) On light switch to junction block (dimmer switch) wire terminal (block end)		1
...	BO 31548	(H) On light switch to junction block (dimmer switch) wire terminal sleeve		1
...	BO 38446	JUNCTION BLOCK TO (B) ON DIMMER SWITCH WIRE ASSEMBLY		1
...	BO 38448	JUNCTION BLOCK TO (H AND D) ON DIMMER SWITCH WIRE ASSEMBLY		1
...	BO 18165	Junction block to (H and D) on dimmer switch wire terminal (switch end)		2

WIRING—R. H. D.—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BO 71118	Junction block to (H and D) on dimmer switch wire terminal (block end)		2
...	BO 38054	JUNCTION BLOCK (FRONT) TO JUNCTION BLOCK (DIMMER SWITCH) WIRE ASSEMBLY		1
...	BO 18165	Junction block to (B) on dimmer switch terminal (switch end)		1
...	BO 71118	Junction block to (B) on dimmer switch terminal (block end)		1
...	BO 71118	Junction block (front) to junction block (dimmer switch) wire terminal		4
...	BO 62013	Wire clip (to toe plate)		2
...	BO 18447	Wire clip (to toe plate) screw	No. 10-32x5/8"	2
...	BO 12799	Wire clip (to toe plate) nut	No. 10-32x1/8"	2
...	BZ 38481	HORN TO HORN BUTTON WIRE ASSEMBLY		1
...	BZ 38826	HORN TO HORN BUTTON WIRE ASSEMBLY (special equipment)		1
...	BZ 18069	Battery to Startix cable clip screw		1
...	BZ 12799	Battery to Startix cable clip screw nut		1

STARTIX SWITCH

...	BO 36940	STARTIX SWITCH ASSEMBLY		1
...	BO 38230	RELAY ASSEMBLY		1
...	BO 38233	Startix and relay bracket		1
...	BZ 18459	Relay to bracket screw		2
...	BZ 9159	Startix to bracket screw		2
...	BZ 70676	Startix to bracket screw nut		2
...	BO 36947	Startix terminal nut (wire end)		2

HEADLAMPS

...	BO 95936	HEADLAMP ASSEMBLY—COMPLETE		2
...	BO 96106	DOOR ASSEMBLY—LESS LENS		2
...	BO 96105	Lens		2
...	BO 65579	Lens retainer		8
...	BO 96111	Gasket assembly		2
...	BO 96117	Door lug		2
...	BO 96116	Door screw		2
...	BO 96113	CABLE ASSEMBLY		2
...	BO 71118	Wire terminal		4
...	BO 65583	REFLECTOR ASSEMBLY		2
...	BO 94873	Headlamp bracket—R. H.		1
...	BO 94874	Headlamp bracket—L. H.		1
...	BO 94857	Headlamp bracket clamp		2
...	BO 398	Headlamp prop stud nut	5/8"-18x35/64"	2
...	BO 70848	Headlamp bracket to fender support bolt .	3/8"-16xl-3/16"	6
..	BO 96304	Headlamp adjusting washer		2

SIDE LAMPS

...	BO 95934	SIDE LAMP ASSEMBLY—R. H.		1
...	BO 95935	SIDE LAMP ASSEMBLY—L. H.		1
...	BO 96130	Door		2
...	BO 96131	Lens		2
...	BO 65805	Lens retainer		2
...	BO 96134	Lens gasket		2
...	BO 96132	Reflector		2
...	BO 70918	Door screw	No. 4-36x1/2"	2
...	BO 96136	CABLE ASSEMBLY		2
...	BO 96138	Cable contact spring		2
...	BO 18165	Cable terminal		2
...	BO 94693	Side lamp bracket—R. H.		1
...	BO 94694	Side lamp bracket—L. H		1
...	BO 95550	SIDE LAMP BRACKET COWL REINFORCEMENT ASSEMBLY		2
...	BO 70991	Side lamp to bracket screw	5/16"-24x7/16"	2
...	BO 70850	Side lamp mounting bolt		2

SIDE LAMPS (PHAETON ONLY)

...	BO 96692	SIDE LAMP COMPLETE—R. H.		1
...	BO 96693	SIDE LAMP COMPLETE—L. H.		1

SIDE LAMPS (PHAETON ONLY—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BO 63708	Door		2
...	BO 64449	Lens		2
...	BO 30406	Lens retainer...		2
...	BO 62963	Lens gasket		2
...	BO 64534	Reflector		2
...	BO 70422	Door screw		2
...	BO 96694	CABLE ASSEMBLY		2
...	BO 64446	Contact spring		2
...	BO 18165	Terminal		2
...	BO 33964	Side lamp bracket		2
...	BO 70526	Side lamp bracket to cowl screw		2
...	BO 70525	Side lamp bracket stud nut		4
...				2

TAIL, STOP LAMP AND LICENSE BRACKET

...	BO 95892	TAIL AND STOP LAMP—COMPLETE		1
...	BO 96220	License lens		1
...	BO 96221	License lens gasket		1
...	BO 65380	License lens speed nut		2
...	BO 70924	License lens screw		2
...	BO 96216	Tail and stop lens		1
...	BO 96219	Tail and stop lens spring		3
...	BO 96217	Tail and stop door		1
...	BO 96224	TAIL AND STOP WIRE ASSEMBLY		1
...	BO 71118	Tail and stop wire terminal		2
...	BZ 12216	Tail and stop door screw	No. 6-32x1/2"	1
...	BO 94794	Tail lamp support bracket		1
...	BO 70873	Tail lamp support bracket bolt	5/16"-18X11/16"	3
...	BO 9159	Tail lamp to bracket screw	1/4"-20x5/8"	2
...	BO 94860	REAR LICENSE PLATE BRACKET ASSEMBLY		1
...	BO 94861	Rear license plate bracket support		1
...	BO 94864	Rear license plate bracket clamp		1
...	BZ 36815	Rear license plate bracket tapping plate		1
...	BO 96003	Rear license plate bracket name plate		1
...	BO 70925	Rear license plate bracket bolt	1/4"-20x3/4	1
...	BO 70926	Rear license plate clamp bolt	1/4"-20x1"	1
...	BO 70927	Rear license plate bracket name plate screw	No. 10-32x3/8"	1

STOP LAMP AND LICENSE BRACKET
SPECIAL EQUIPMENT

...	BO 96172	STOP LAMP COMPLETE		1
...	BO 96216	Lens		1
...	BO 96219	Lens spring		3
...	BO 96217	Door		1
...	BO 96224	WIRE ASSEMBLY		1
...	BO 71118	Wire terminal		2
...	BO 70918	Door screw		1
...	BO 94795	Stop lamp support bracket		1
...	BO 70159	Stop lamp to bracket screw		2
...	BO 70873	Stop lamp support bracket bolt		3

COIL

...	36564	CO IL ASSEMBLY		1
		Serviced direct by Electric Auto-Lite Corp., Toledo, Ohio.		
.....	BM 110	Coil fastening stud nut		1

HORN

...	BZ 38694	HORN ASSEMBLY .		1
...	BO 12790	Horn terminal nut	No. 8-32x1/8"	2
...	BZ 5402	Horn bracket to cylinder head stud nut		2
...	BM 38554	Horn bracket		1
...	BM 71131	Horn to bracket screw nut		3

ELECTROLOCK

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 37700	ELECTROLOCK ASSEMBLY		1
...	BO 38057	Electrolock key		1
...	BZ 37705	Electrolock mounting nut		1
	BZ 38959	Electrolock mounting nut spacer washer		1
	BZ 39218	ELECTROLOCK PRIMARY POST ASSEMBLY		1

STARTING MOTOR

...	36966	STARTING MOTOR ASSEMBLY		2
		Serviced direct by Electric Auto-Lite Corp., Toledo, Ohio.		
...	BM 61658	Starting motor mounting stud		2
...	BM 110	Starting motor mounting stud nut	3/8"-16x3/8"	2

INSTRUMENTS AND MOUNTING

...	BO 99420	AMPERE LAMP BODY ASSEMBLY		1
...	BO 95929	OIL LAMP BODY ASSEMBLY		1
...	BO 95947	OIL LAMP LENS AND BEZEL ASSEMBLY		1
...	BO 99421	AMPERE LAMP LENS AND BEZEL ASSEMBLY		1
...	BO 95946	Oil and ampere light body		1
...	BO 95931	OIL AND AMPERE LIGHT WIRE AND SOCKET ASSEMBLY (LESS BULBS)		1
...	BO 95380	OIL AND GAS GAUGE ASSEMBLY		1
...	BO 96707	Oil and gas gauge and speedometer lens		2
...	BZ 38238	Oil and gas gauge switch		1
...	BO 18179	Oil and gas gauge switch attaching screw		2
...	BO 95381	Oil and gas gauge clamp		1
...	BO 70951	Oil and gas gauge clamp nut	1/4"-24x1/4"	1
...	BO 95382	HEAT INDICATOR ASSEMBLY		1
...	BO 95770	Heat indicator gasket		1
...	* 95765	SPEEDOMETER HEAD ASSEMBLY		1
...	BZ 71129	Speedometer head assembly clamp nut		2
...	BO 95888	INSTRUMENT LAMP WIRE AND SOCKETS ASSEMBLY		1
...	BO 95718	GLOVE BOX ASSEMBLY—R. H. (Special Sedan and Coupes)		1
...	BO 95719	GLOVE BOX ASSEMBLY—L. H. (Special Sedan and Coupes)		1
...	BO 96039	Glove box ash receiver		1
...	BO 18470	Glove box to instrument panel screw	No. 10-32x5/8"	6
...	BO 95720	Glove box to dash bracket		2
...	BO 70688	Glove box to dash bracket to dash screw		4
...	BO 70676	Glove box to dash bracket to dash screw nut	14"-20x5/8"	4
...	BO 70796	Glove box to dash bracket to glove box screw	No. 12-28x3/4"	4
...	BO 94323	Glove box tapping plate		2
...	BO 95721	Glove box key		2
...	BO 70398	Glove box to dash bracket clinch nut	1/4"-20	4
...	BO 18453	Glove box to dash bracket screw	3/4"-20x7/16"	4
...	BO 96428	SHOCK ABSORBER CONTROL WIRE ASSEMBLY		1
...	BO 95472	SHOCK ABSORBER CONTROL WIRE AND KNOB ASSEMBLY		1
...	BO 94593	THROTTLE CONTROL WIRE ASSEMBLY		1
...	BO 95474	CONTROL WIRE AND KNOB ASSEMBLY		1
...	BO 94595	LIGHT SWITCH CONTROL KNOB ASSEMBLY		1
...	BO 95474	CONTROL WIRE AND KNOB ASSEMBLY....		1
...	BO 96179	Control escutcheon		1
...	BO 96180	Control knob and shaft		1
...	BZ 38236	LIGHTING SWITCH ASSEMBLY		1
...	BZ 38238	Gas and oil gauge switch		1
...	BZ 38237	Instrument panel lighting switch		1
...	BO 18179	Switch attaching screw		4
...	BZ 38235	Dimmer switch		1
...	BZ 7819	Dimmer switch attaching screw		2
...	BO 94597	CARBURETOR CHOKE WIRE ASSEMBLY		1
...	BO 94574	CONTROL WIRE AND KNOB ASSEMBLY		1
...	BO 96041	CIGAR LIGHTER ASSEMBLY (Special Coupe and Sedan)		1
...	BO 92319	HEATING ELEMENT ASSEMBLY (specify color)		1
...	BO 38237	Instrument panel light switch		1
		*Serviced direct by Stewart-Warner Speedometer Corp., Chicago, Ill.		