

PARTS LIST



J U L Y

1932

Car Serial No. 350000 and Upward
First Motor No. 5000

HUDSON MOTOR CAR COMPANY

DETROIT, MICHIGAN, U. S. A.

PARTS LIST



IMPORTANT

PRELIMINARY STOCKS SHOULD INCLUDE, AT LEAST, SOME OF THE ITEMS SHOWN IN ITALICS.

†Designates parts not listed in previous issue.

JULY 1932



HUDSON MOTOR CAR COMPANY
DETROIT, MICHIGAN

WARRANTY

"We warrant each new passenger automobile manufactured by us to be free from defects in material and workmanship under normal use and service, our obligation under this warranty being limited to making good at our factory any part or parts thereof, including all equipment or trade accessories (except tires) supplied by the car manufacturer, which shall, within ninety (90) days after making delivery of such vehicle to the original purchaser or before such vehicle has been driven 4,000 miles, whichever event shall first occur, be returned to us with transportation charges prepaid, and which our examination shall disclose to our satisfaction to have been thus defective, this warranty being expressly in lieu of all other warranties expressed or implied and of all other obligations or liabilities on our part, and we neither assume nor authorize any other person to assume for us any liability in connection with the sale of our vehicles.

"This warranty shall not apply to any vehicle which shall have been repaired or altered by other than an authorized Hudson and Essex Distributor or Dealer in any way so as, in the judgment of the manufacturer, to affect its stability or reliability nor which has been subject to misuse, negligence or accident."

HUDSON MOTOR CAR COMPANY
Detroit, Michigan, U. S. A.

INSTRUCTIONS

FOR ORDERING PARTS

- 1—Order parts through the nearest Distributor or Dealer.
- 2—Always give PART NUMBER and NAME of each part ordered.
- 3—SPECIFY SERIAL NUMBER, BODY MODEL AND COLOR ON ALL PAINTED AND TRIMMED PARTS.
- 4—Mail and Parcel Post orders should be accompanied by an amount sufficient to cover POSTAGE.
- 5—Specify how shipments are to be made.
- 6—Orders for parts should be written separately from correspondence pertaining to other matters.

TELEGRAPH CODE

To save expense, to expedite ordering and for your convenience we list below a brief General Code covering miscellaneous instructions, questions and answers relative to the shipment of parts:

Sultex—*Ship* to me (us) by express.

Sulkline—*Ship* by express to

Sulkate—*Ship* to me (us) by freight.

Su/most—*Ship* to me (us) by parcel post.

Sulwire—*When* and how did you ship parts called for in my (our) telegram of

Sultwich—*When* and how will you ship parts called for in my (our) telegram of

Sulteen—*When* and how will you ship parts called for in my (our) letter of

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FRONT AXLE

Illus. No.	Part No.	Description	Specifications	Per Car
	CX 40011	FRONT AXLE ASSEMBLY		†1
1	CX 40009	AXLE CENTER ASSEMBLY		†1
2	F 40014	Pivot pin bushing		†4

STEERING SPINDLE

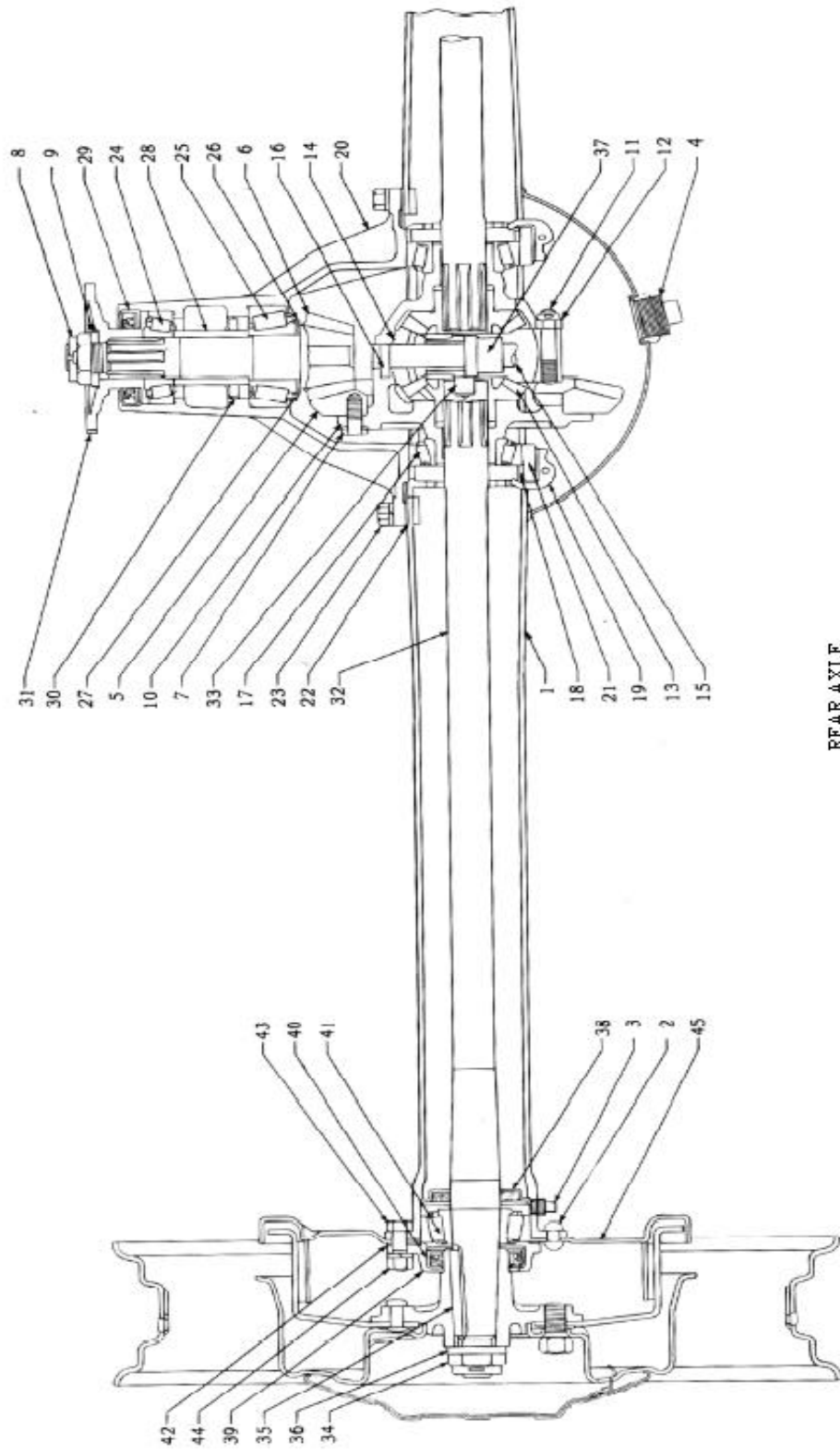
2	F 40014	Pivot pin bushing		†4
3	BX 40004	Steering spindle—R. H.		†1
4	BX 40005	Steering spindle—L. H.		†1
5	BM 14112	Expansion plug		2
6	F 40013	Pivot pin		†2
7	BX 41049	PIVOT PIN THRUST WASHER AND BALL CUP ASSEMBLY		†2
8	BX 103	Pivot pin thrust ball		10
10	BX 40017	Pivot pin shim—thin		†*
10	BX 40018	Pivot pin shim—thick		†*
11	BY 71205	Steering spindle to backing plate bolt—long		4
12	BY 71206	Steering spindle to backing plate bolt—short		4
13	BZ 62	Steering spindle to backing plate bolt nut		8
14	BX 71155	Spindle nut	5/8"-18x35/64"	2
15	BX 40008	Spindle washer		†2
	BX 12454	Spindle pivot pin key		2
16	F 40019	GREASE WASHER RETAINER ASSEMBLY		†2
	BX 40022	Washer		†2
	BX 40020	Washer retainer—inner		†2
	BX 40021	Washer retainer—outer		†2
17	BX 40023	Steering arm—R. H.		†1
18	BX 40024	Steering arm—L. H.		†1
19	BX 71156	Steering arm nut	1/2"-20x1/2"	2
20	BZ 70906	Steering arm washer		2
	BX 71154	Steering arm key		2
21	BX 40172	Wheel grease deflector		†2

TIE ROD

22	CX 40028	TIE ROD ASSEMBLY		†1
23	CX 40946	Tie rod		†1
24	BX 40947	Tie rod socket—R. H.		†1
25	BX 40948	Tie rod socket—L. H.		†1
26	BX 40949	Tie rod socket clamp		†2
27	BX 40959	Tie rod socket clamp bolt		†2
28	BR 611	Tie rod socket clamp bolt nut		2
29	BX 40950	TIE ROD STUD AND WASHER ASSEMBLY		†2
30	BX 71156	Tie rod stud nut	1/2"-20x1/2"	2
31	BX 40953	Tie rod stud bearing		†4
32	BX 40954	Tie rod stud rubber		†2
	BX 40955	Tie rod stud spring		†2
	BX 40956	Tie rod stud dust washer—upper		†2
	BX 40957	Tie rod stud dust washer—lower		†2
	BX 40958	TIE ROD SOCKETS—COMPLETE—RIGHT AND LEFT	Service Package	†1

FRONT BRAKES

	BX 40714	BACKING PLATE ASSEMBLY—R. H.		†1
33	BX 40715	BACKING PLATE ASSEMBLY—L. H.		†1
	BX 40722	Backing plate conduit bracket—R. H.		†1
	BX 40723	Backing plate conduit bracket—L. H.		†1
	BX 71099	Backing plate conduit bracket bolt	5/16"-24x1/2"	2
	BO 12481	Backing plate conduit bracket nut	5/16"-24x17/64"	2
	BX 40732	Cam lever—R. H. front and L. H. rear		†1
	BX 40733	Cam lever—L. H. front and R. H. rear		†1
	BX 40734	Cam lever spring		†2
	F 40729	Lining and rivets package (4 wheels)		†1
	BX 37997	Shoe hold-down spring		4
	BX 37998	Shoe hold-down spring pin		4
	BX 37999	Shoe hold-down spring cup		4
	BX 38000	Shoe hold-down spring centralizing cup		4
	BX 40730	Shoe to anchor pin (small)		†2



REAR AXLE

FRONT BRAKES—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BX 40731	Shoe to anchor pin (large)		†2
...	BX 37971	ANCHOR PIN AND SHOE GUIDE ASSEMBLY		2
...	BT 398	Anchor pin nut		2
...	BX 40735	Eccentric		†2
...	BZ 62	Eccentric nut	3/8"-24x21/64"	2
...	BX 40739	Adjusting screw		†2
...	BX 40740	Adjusting screw pivot nut		†2
...	BX 40741	Adjusting screw socket		†2
...	BX 40742	Adjusting screw spring		†2
...	BX 63974	Adjusting screw cover		2

FRONT AXLE—R. H. D.

...	CX 40012	FRONT AXLE ASSEMBLY		†1
...	BX 40025	Steering arm—R. H.		†1
...	BX 40026	Steering arm—L. H.		†1

REAR AXLE

...	CY 40040	REAR AXLE ASSEMBLY (all models except Sedans)	4-1/9 to 1	†1
...	CY 40041	REAR AXLE ASSEMBLY (Sedans only)	4-5/9 to 1	†1

HOUSING

1	CY 40159	REAR AXLE HOUSING ASSEMBLY (complete less brake shoes)		†1
2	BZ 326	Housing to backing plate rivet	5/16x3/4"	4
3	BM 120	Hole plug	1/2"	2
4	BM 322	Drain plug	3/4"	1

DIFFERENTIAL AND CARRIER

...	BY 40160	DIFFERENTIAL CARRIER AND GEAR SET ASSEMBLY	4-1/9 to 1	†1
...	BY 40164	DIFFERENTIAL CARRIER AND GEAR SET ASSEMBLY	4-5/9 to 1	†1
...	BY 40161	Drive gear and pinion—matched and wired	4-1/9 to 1	†1
...	BY 40165	Drive gear and pinion—matched and wired	4-5/9 to 1	†1
5	BY 40162	Drive gear	4-1/9 to 1	†1
5	BY 40166	Drive gear	4-5/9 to 1	†1
6	BY 40163	Drive pinion	4-1/9 to 1	†1
6	BY 40167	Drive pinion	4-5/9 to 1	†1
7	BZ 71178	Drive gear screw	3/8"-24x7/8"	6
...	BY 40157	Drive gear screw lock		†3
8	BM 71052	Drive pinion nut	7/8"-18x9/16"	1
9	BM 71051	Drive pinion washer	29/32"x1-1/2"x3/16"	1
10	BY 40186	DIFFERENTIAL CASE AND BEARING CONE ASSEMBLY		†1
11	BY 60219	Differential case stud		4
12	BZ 124	Differential case stud nut	3/8"-24 castle	4
13	BY 40189	Differential gear		†2
14	BY 40190	Differential pinion		†2
15	BY 40191	Differential pinion shaft		†2
16	BZ 71175	Differential pinion shaft locating pin		1
17	* 71186	DIFFERENTIAL BEARING ASSEMBLY	Timken 16150-16284	2
...	* 71187	Cone	Timken 16150	2
...	* 71188	Cup	Timken 16284	2
18	BY 40193	Differential bearing adjusting nut		†2
19	BY 40194	Differential bearing adjusting nut lock		†2
20	BY 40188	DIFFERENTIAL CARRIER ASSEMBLY		†1
...	BY 71176	Bearing cap screw	7/16"-14x1-3/4"	4
22	F 40199	Differential carrier gasket		†1
23	BZ 1062	Differential carrier to housing screw		8
...	BO 70867	Differential carrier to housing washer	Shakeproof	4
24	* 71189	PINION FRONT BEARING ASSEMBLY	Timken 24112-24261	1
...	* 71190	Cone	Timken 24112	1
...	* 71191	Cup	Timken 24261	1
25	* 71181	PINION REAR BEARING ASSEMBLY	Timken 3199-3120.	1
26	* 71182	Cone	Timken 3199	1
...	* 71192	Cup	Timken 3120	1
...	BY 40212	Pinion rear bearing shim—thin		†As req.
26	BY 40213	Pinion rear bearing shim—thick		†As req.
27	BY 40192	Pinion rear bearing shim retainer		†1
28	BY 40214	Pinion bearing spacer		†1
...	BY 40215	Pinion bearing spacer shim—thin		†As req.

DIFFERENTIAL AND CARRIER—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BY 40216	Pinion bearing spacer shim—thick		†As req.
...	BY 40217	Pinion bearing spacer shim—medium		†As req.
29	BY 40218	Pinion oil seal		†1
30	BY 40219	Pinion housing oil baffle		†1
31	BY 40220	Universal joint companion flange		†1
*Serviced direct by Timken roller Bearing Co., Canton, Ohio				

DRIVE SHAFT

32	F 40179	DRIVE SHAFT ASSEMBLY		†2
33	BY 35360	Thrust button		2
34	BY 71179	Drive shaft nut	3/4"-20x9/16" castle	2
35	BY 71180	Drive shaft key		2
36	BY 71055	Drive shaft nut washer		2
37	BY 40181	Drive shaft thrust spacer		†1
38	BY 40182	Drive shaft felt washer assy.		†2
...	BY 40183	Drive shaft felt washer		†2
...	BY 40184	Drive shaft felt washer retainer—inner		†2
...	BY 40185	Drive shaft felt washer retainer—outer		†2

REAR WHEEL BEARINGS

39	BY 40173	WHEEL BEARING ADJUSTING CAP ASSEMBLY		†2
40	BY 40175	Oil seal		†2
41	BZ 71183	WHEEL BEARING ASSEMBLY		2
...	BZ 71184	Cone		2
...	BZ 71185	Cup		2
42	BY 40176	Wheel bearing adjusting cap shim—thin		†As req.
42	BY 40177	Wheel bearing adjusting cap shim—medium		†As req.
42	BY 40178	Wheel bearing adjusting cap shim—thick		†As req.
43	BY 71205	Wheel bearing adjusting cap bolt		8
44	BY 62	Wheel bearing adjusting cap bolt nut	3/8"-24x21/64"	8

REAR BRAKES

...	BY 40716	BACKING PLATE ASSEMBLY—R. H		†1
...	BY 40717	BACKING PLATE ASSEMBLY—L. H		†1
...	BY 40722	Backing plate conduit bracket—L. H		†1
...	BY 40723	Backing plate conduit bracket—R. H		†1
...	BY 40732	Cam lever—L. H		†1
...	BY 40733	Cam lever—R. H.		†1
Balance of rear brake parts same as in front brake group.				

WHEELS—WIRE

...	CW 40541	WHEEL ASSEMBLY (from car 350000 to)		†5
...	CW 40995	WHEEL ASSEMBLY (from car to)		†5
...	CW 40553	FRONT HUB AND BRAKE DRUM ASSEMBLY		†2
...	BZ 40554	FRONT HUB AND BEARING CUPS ASSEMBLY		†2
...	CW 40557	Front brake drum		†2
...	BZ 35571	Front brake drum rivet		8
...	BZ 35572	Front brake drum inspection hole cover		2
...	BZ 35573	Front brake drum inspection hole cover screw		2
...	CW 40555	REAR HUB AND BRAKE DRUM ASSEMBLY		2
...	BZ 40556	Rear hub		†2
...	CW 40557	Rear brake drum		†2
...	BZ 35571	Rear brake drum rivet		†2
...	BZ 35572	Rear brake drum inspection hole cover		8
...	BZ 35573	Rear brake drum inspection hole cover screw		2
...	BZ 40549	Hub cap—outer (all wheels) (from car 350000 to)		2
...	BZ 40999	Hub cap—outer (all wheels) (from car to)		†5
...	BZ 40558	Hub cap—inner (front wheels)		†5
...	BZ 40548	Hub bolt		†2
...	* 71213	FRONT WHEEL BEARING ASSEMBLY—inner		†16
...	* 71214	Cone—inner.		2
...	* 71215	Cup—inner		2
...	* 71210	FRONT WHEEL BEARING ASSEMBLY—outer		2
...	* 71211	Cone—outer.		2
...	* 71212	Cup—outer.		2

WHEEL CARRIER

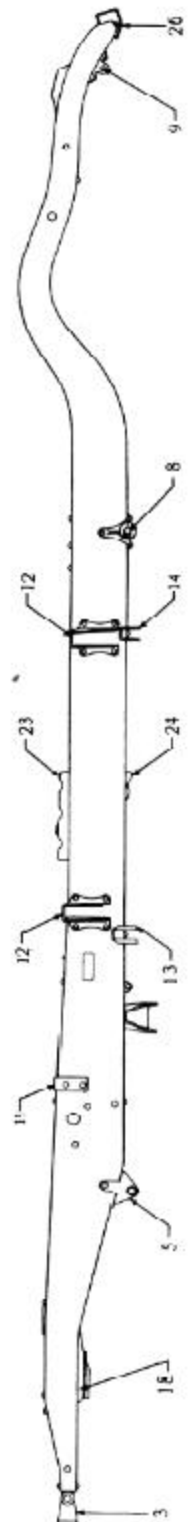
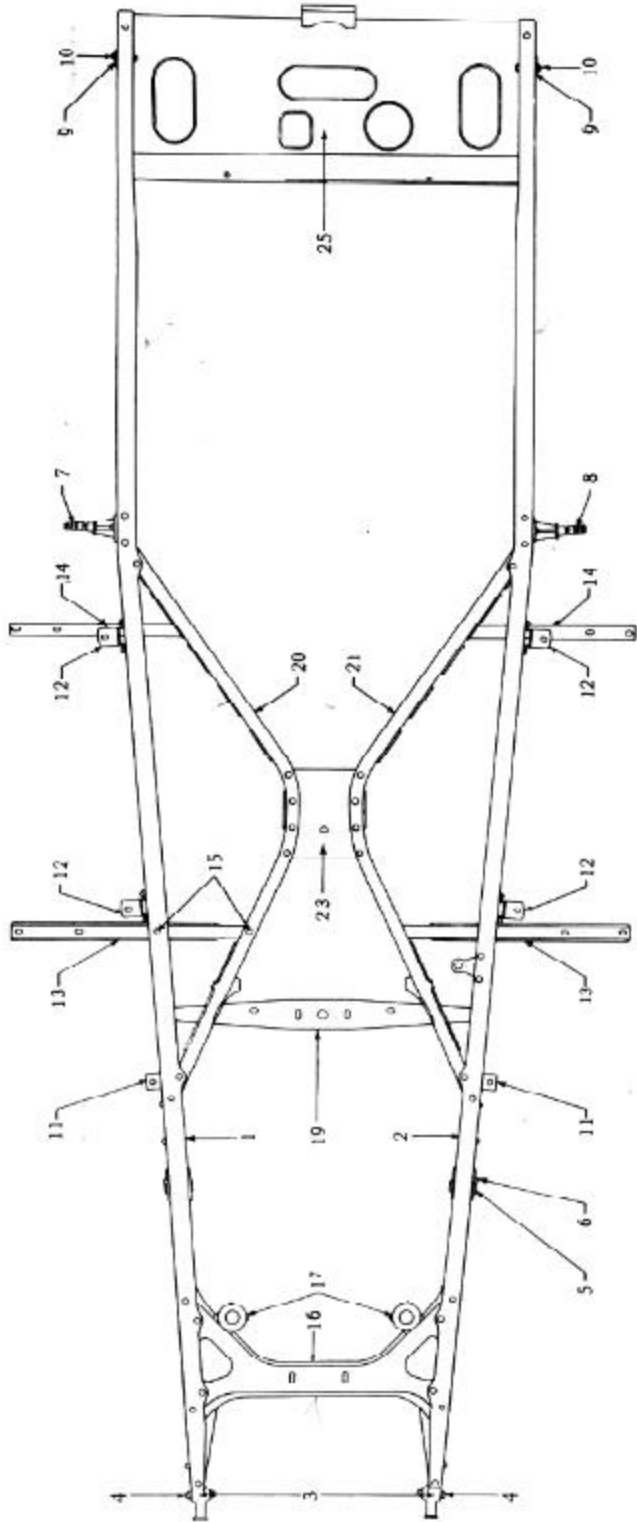
Illus. No.	Part No.	Description	Specificationss	Per Car
...	CZ 100468	SPARE WHEEL CARRIER ASSEMBLY (all models except Coupes)		†1
...	CZ 100469	SPARE WHEEL CARRIER ASSEMBLY (Coupes only)		†1
...	BZ 100465	SPARE WHEEL CARRIER LOCK CAGE ASSEMBLY		†1
...	BZ 100466	Spare wheel carrier lock stud		†1
...	BZ 100467	Spare wheel carrier pilot stud		†2
...	BZ 96285	SPARE WHEEL LOCK ASSEMBLY WITH KEYS		1
...	BZ 95816	Spare wheel lock cylinder		1
...	BZ 96858	Spare wheel lock stud nut		1
...	BZ 70850	Spare wheel carrier to frame bolt	3/8"-16x1"	2

SPRINGS—FRONT

...	F 40576	FRONT SPRING ASSEMBLY		†2
...	CZ 40869	Leaf No. 1		†2
...	CZ 40870	Leaf No. 2		†2
...	CZ 40871	Leaf No. 3		†2
...	CZ 40872	Leaf No. 4		†2
...	CZ 40873	Leaf No. 5		†2
...	CZ 40874	Leaf No. 6		†2
...	BZ 40916	CENTER BOLT ASSEMBLY		†2
...	BZ 40887	Rebound clip (clincher type)		†2
...	BZ 40888	Rebound clip (clincher type)		†2
...	BZ 40889	Rebound clip (clincher type)		†2
...	F 40586	Rear bolt		2
...	BZ 40587	Rear bolt lock		†2
...	BZ 405	Rear bolt nut		†2
...	BZ 40581	Shackle—inner		†2
...	BZ 40582	Shackle—outer		†2
.....	BZ 40583	Shackle bolt		2
...	BZ 40619	Shackle tension spring		†2
...	BZ 40497	Shackle pin		†4
...	BZ 62	Shackle bolt nut	3/8"-24x21/64"	2
...	BZ 40585	Shackle bolt nut lock		†2
...	BZ 40580	Clip		†4
...	BZ 62	Clip nut	3/8"-24x21/64"	8
...	BZ 40578	Bumper		†2
...	BZ 40579	Bumper retainer		†2
...	F 40445	Bushing		†2

SPRINGS—REAR

...	F 41031	REAR SPRING ASSEMBLY (Coach and Sedan)		†2
...	F 40530	REAR SPRING ASSEMBLY (Coupes)		†2
...	CZ 40875	Leaf No. 1		†2
...	CZ 40876	Leaf No. 2		†2
...	CZ 40877	Leaf No. 3 (Spring No. 41031)		†2
...	CZ 40878	Leaf No. 3 (Spring No. 40530)		†2
...	CZ 40879	Leaf No. 4 (Spring No. 41031)		†2
...	CZ 40880	Leaf No. 4 (Spring No. 40530)		†2
...	CZ 40881	Leaf No. 5 (Spring No. 41031)		†2
...	CZ 40882	Leaf No. 5 (Spring No. 40530)		†2
...	CZ 40883	Leaf No. 6 (Spring No. 41031)		†2
...	CZ 40884	Leaf No. 6 (Spring No. 40530)		†2
...	CZ 40885	Leaf No. 7 (Spring No. 41031)		†2
...	CZ 40886	Leaf No. 8 (Spring No. 41031)		†2
...	BZ 40917	CENTER BOLT ASSEMBLY (SPRING NO. 41031)		†2
...	BZ 40918	CENTER BOLT ASSEMBLY (SPRING NO. 40530)		†2
...	BZ 71216	Front bracket nut		4
...	BZ 40588	Clip		†4
...	BZ 40589	Clip plate—front		†2
...	BZ 40590	Clip plate—rear		†2
...	BM 232	Clip nut	7/16"-14x, 3/8"	8
...	BZ 40591	Shackle—inner		†2
...	BZ 40592	Shackle—outer		†2
...	BZ 40593	Shackle bolt		†2
...	BZ 62	Shackle bolt nut	3/8"-24x21/64"	2
...	BZ 40585	Shackle bolt nut lock		†2
...	BZ 40584	Shackle tension spring		†2



FRAME

SPRINGS—REAR—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 40496	Shackle pin		†2
...	BZ 40896	Rebound clip (clinch type)		†4
...	BZ 40891	Rebound clip (bolted type) (Spring No. 41031)		†2
...	BZ 40892	Rebound clip (bolted type) (Spring No. 40530)		†2
...	BZ 40893	Rebound clip bolt	5/16"x2-3/8",	†2
...	BO 18045	Rebound clip bolt nut	5/16"-18x1/2"	2
...	BZ 9652	Rebound clip rivet	5/16"x9/16"	2
...	F 40450	Bushing		†2

SHOCK ABSORBERS

...	* 40563	Shock absorber complete—R. H. front		†1
...	* 40564	Shock absorber complete—L. H. front		†1
...	* 40565	Shock absorber complete—R. H. rear		†1
...	* 40566	Shock absorber complete—L. H. rear		†1
...	BY 3433	Shock absorber mounting stud nut	1/2"-20x7/16"	8

*Serviced direct by Monroe Auto Equipment Co., Monroe, Mich.

**BUMPERS
FRONT AND REAR**

...	CZ 100390	FRONT BUMPER ASSEMBLY		†1
...	BZ 100392	Bumper outside bar		†1
...	CZ 100772	Bumper inside bar—R. H.		†1
...	CZ 100773	Bumper inside bar—L. H.		†1
...	BZ 100771	Bumper center bolt shield		†1
...	CZ 100391	REAR BUMPER ASSEMBLY		†1
...	CZ 100394	Bumper outside bar		†1
...	CZ 100395	Bumper inside bar—R. H.		†1
...	CZ 100396	Bumper inside bar—L. H.		†1
...	CZ 100397	Bumper frame bar—R. H.		†1
...	CZ 100398	Bumper frame bar—L. H.		†1
...	BZ 95028	Bumper finish plate bolt		3
...	BZ 70910	Bumper finish plate bolt nut	1/2"-13x5/16"	3
...	BZ 70989	Bumper outside bar bolt	7/16"-14x3/4"	12
...	BZ 414	Bumper outside bar bolt nut	7/16"-14x7/32"	12
...	BZ 1031	Rear bumper frame bar bolt	3/8"-24x1"	4
...	BZ 12415	Rear bumper frame bar bolt nut	3/8"-24x21/64"	4
...	BO 100336	FRONT LICENSE PLATE BRACKET ASSEMBLY		†1
...	BO 100341	Front license plate bracket clamp		†1
...	BZ 70850	Front license plate bracket to bumper bolt	3/8"-16x3/8"	1
...	BO 70047	Front license plate bracket to bumper nut		1

FRAME

...	C 40200	FRAME ASSEMBLY		†1
1	C 40204	SIDE MEMBER ASSEMBLY—R. H.		†1
2	C 40205	SIDE MEMBER ASSEMBLY—L. H.		†1
3	BZ 40496	Front spring front bracket		†2
4	BZ 40497	Front spring front bracket shackle pin		†2
...	BY 545	Front spring front bracket rivet—short	5/16"x1"	2
...	BZ 71203	Front spring front bracket vet—long	5/16"x2-1/8"	2
5	BZ 40498	Front spring rear bracket		†2
6	BZ 40499	Front spring rear bracket reinforcement		†2
...	BY 545	Front spring rear bracket rivet	5/16"x1"	6
7	BZ 40500	Rear spring front bracket—R. H.		†2
8	BZ 40501	Rear spring front bracket—L. H.		†1
...	BY 545	Rear spring front bracket rivet	5/16"x1"	6
9	BZ 40503	Rear spring rear bracket		†2
10	BZ 40497	Rear spring rear bracket shackle pin		†2
...	BZ 545	Rear spring rear bracket rivet	5/16"x1"	4
11	BZ 40505	Body bolt bracket No. 1		†2
...	BZ 326	Body bolt bracket No. 1 rivet	5/16"x3/4"	4
12	BZ 40506	Body bolt bracket No. 2 and No. 3		†4
...	BY 3197	Body bolt bracket No. 2 and No. 3 rivet	5/16"x7/8"	16
13	BZ 40507	Running board bracket—front		†2
14	BZ 40508	Running board bracket—rear		†2
...	BY 3197	Running board bracket rivet	5/16"x7/8"	5
15	BM 219	Running board bracket (R. H. front) bolt	5/16"-18x3/4"	2

FRAME—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 122	Running board bracket (R. H. front) nut	5/16"-18x5/16"	2
...	BY 545	Running board bracket rivet—long	5/16"x1"	1
...	BZ 40509	Rear axle bumper		†2
...	BZ 2490	Rear axle bumper bolt	5/16"-13x1-1/8"	4
...	BZ 122	Rear axle bumper bolt nut	5/16"-18x5/16"	4
...	BZ 40510	BATTERY TRAY ASSEMBLY		†1
...	BO 99031	BATTERY TRAY NUT CAGE ASSEMBLY		2
...	BO 76989	Battery tray nut cage		2
...	BO 12120	Battery tray nut cage nut	1/4"-20x34"	2
...	BZ 40514	Battery seat		†2
...	BM 71231	Battery clamp bolt	5/16"-18x2-3/8"	2
...	BZ 40515	Battery clamp bolt bracket		†2
...	BZ 40516	Battery clamp bolt insulator		†2
...	BZ 40504	Battery clamp bolt clip nut		†2
...	BZ 40518	Battery tray reinforcement		†2

FRAME—CROSS MEMBERS

16	C 40480	FRONT CROSS MEMBER ASSEMBLY		†1
17	BZ 40477	ENGINE SUPPORT ASSEMBLY		†2
...	BY 3197	Engine support rivet		6
18	BZ 40482	Reinforcement—center		†1
...	BZ 40483	Reinforcement—right		†1
...	BZ 40484	Reinforcement—left		†1
...	BY 3197	Front cross member rivet	5/16"x7/8"	16
19	CZ 40398	ENGINE SUPPORT CROSS MEMBER ASSEMBLY		†1
...	BY 3197	Engine support cross member rivet	5/16"x7/8"	2
20	CZ 40487	Brace—R. H.		†1
21	CZ 40488	Brace—L. H.		†1
...	BZ 40397	Brace reinforcement		†1
...	BY 3197	Brace rivet	5/16"x7/8"	22
23	BZ 40489	Brace plate—upper		†1
24	BZ 40490	Brace plate—lower		†1
...	BY 3197	Brace plate rivet		20
25	CZ 40491	REAR CROSS MEMBER ASSEMBLY		†1
26	BZ 40493	REAR CROSS MEMBER WHEEL CARRIER BRACKET ASSEMBLY		†1
...	BY 3197	Rear cross member rivet	5/16"x7/8"	18

FRAME—R. H. D.

...	C 40201	FRAME ASSEMBLY		†1
...	C 40206	SIDE MEMBER ASSEMBLY—R. H.		†1
...	C 40207	SIDE MEMBER ASSEMBLY—L. H.		†1

ENGINE

...	CM 40635	ENGINE ASSEMBLY		†1
...	BM 71207	Engine front mounting bolt	7/16"-20x2-3/4"	2
...	BR 3488	Engine front mounting nut	7/16"-20x29/64"	2
...	BM 40638	Engine front mounting sleeve		†2
...	BM 71219	Engine front mounting washer	15/32"x5/8"x1/8"	4
...	BM 40639	Engine front mounting grommet (upper)		†2
...	BM 40640	Engine front mounting grommet (lower)		†2
...	BM 40641	Engine rear mounting pad		†1
...	BM 40642	Engine rear mounting to cylinder housing bolt		†1
...	BM 908	Engine rear mounting to cross member bolt		2
...	BZ 122	Engine rear mounting to cross member nut		2

HIGH-COMPRESSION CYLINDER HEAD**SPECIAL EQUIPMENT**

...	CM 40897	Cylinder head		†1
...	CM 40898	Cylinder head cover		†1
...	F 40899	Cylinder head to cover gasket		†1
...	BM 40900	Cylinder head to cover screw		†4
...	BM 37758	Cylinder head stud—short		12
...	BM 40901	Cylinder head stud—long		†7
...	BM 37762	Cylinder head stud (horn bracket)		2

ENGINE—Continued CYLINDER

Illus. No.	Part No.	Description	Specifications	Per Car
...	CM 40331	CYLINDER AND PISTONS ASSEMBLY		†1
...	BM 14112	Cylinder expansion plug	1"	7
...	BM 71049	Cylinder expansion plug (camshaft)		1
...	BM 40332	CYLINDER WATER JACKET COVER—COMPLETE		†1
...	BM 37196	Cylinder water jacket cover gasket		1
...	BM 395	Cylinder water jacket cover bolt	5/16"-18x5/8"	18
...	BM 40337	CYLINDER SUPPORT PLATE ASSEMBLY—FRONT		†1
...	F 40339	Cylinder support plate (front) gasket		†1
...	BM 1157	Cylinder support plate (front) bolt	3/8"-16x3/4"	8
...	BM 61446	Cylinder support plate (front) bolt lock		2
...	BM 40341	Cylinder support plate—rear		†1
...	BM 40342	Cylinder support plate (rear) gasket		†1
...	BM 9168	Cylinder support plate (rear) to cylinder bolt	7/16"-14x1-.3/8"	1
...	BM 40343	Cylinder support plate (rear) to cylinder dowel		†2
...	BZ 1157	Cylinder support plate (rear) bolt	3/8"-16x3/4"	4
...	CM 40344	CYLINDER HEAD ASSEMBLY		†1
...	F 37223	Cylinder head gasket		1
...	BM 37758	Cylinder head stud—short		16
...	BM 37760	Cylinder head stud—medium		2
...	BM 40346	Cylinder head stud—long		†1
...	BM 37762	Cylinder head stud (horn bracket)		2
...	BM 110	Cylinder head stud nut	3"-16x 3/8"	21
...	BM 227	Cylinder stud (generator adjusting bracket)		1

INTAKE MANIFOLD

...	BM 40965	INTAKE MANIFOLD ASSEMBLY		†1
...	BM 1254	Intake manifold pipe plug		1
...	BM 41022	Intake manifold vacuum control valve opening cover		†1
...	BM 41006	Intake manifold vacuum control valve opening cover gasket...		†1
...	BZ 908	Intake manifold vacuum control valve opening cover bolt	5/16"-18x 7/8"	2
...	BM 13073	Intake manifold to cylinder stud	5/16"-18x1-1/4"	8
...	BZ 122	Intake manifold to cylinder stud nut	5/16"-18x5/16"	8
...	BM 71044	Intake manifold to exhaust manifold bolt	3/8"-16x1-1/8"	2
...	BM 40626	Intake manifold to exhaust manifold gasket		†1
...	F 38007	Intake manifold to cylinder gasket		1
...	BM 70568	Intake manifold expansion plug		1
...	BM 71226	Intake manifold windshield wiper connector tube union		1
...	BM 71225	Intake manifold windshield wiper connector tube union nut		1
...	BM 11841	Intake manifold windshield wiper connector tube union (used with dual wiper)		1
...	BM 11842	Intake manifold windshield wiper connector tube union nut (used with dual wiper)		

EXHAUST MANIFOLD

...	CM 40348	Exhaust manifold		†
...	BM 40707	Exhaust manifold stud		†2
...	BM 227	Exhaust manifold stud		4
...	BO 71058	Exhaust manifold stud nut	3/8"-16x3/8"	6
...	F 38038	Exhaust manifold gasket—end		2
...	F 38039	Exhaust manifold gasket—center		1
...	BM 40351	Exhaust damper		†1
...	BM 40352	Exhaust damper gasket		†1
...	BM 40353	Exhaust damper retainer		†1
...	BM 71218	Exhaust damper retainer stud		2
...	BM 71108	Exhaust damper retainer stud nut	.5/16"-24x17/64"	2

FLYWHEEL AND CRANKSHAFT

...	CM 40007	CRANKSHAFT ASSEMBLY		†1
...	BM 40284	Crankshaft starting jaw		†1
...	BM 37015	Crankshaft starting jaw washer		1
...	BM 40314	CRANKSHAFT BEARING CAP ASSEMBLY—No. 1		†1
...	BM 37234	Bearing—upper		1
...	BM 37235	Bearing—lower		1
...	BM 2335	Bearing screw	1/4"-20x1/2"	2
...	BM 37236	Crankshaft bearing shim—thin—No. 1		6
...	BM 37237	Crankshaft bearing shim—thick—No. 1		6

ENGINE—Continued **FLYWHEEL AND CRANKSHAFT—Continued**

Illus. No.	Part No.	Description	Specifications	Per Car
...	BM 37238	CRANKSHAFT BEARING CAP ASSEMBLY—No. 2		1
...	BM 37239	Bearing—upper		1
...	BM 37240	Bearing—lower		1
...	BM 2335	Bearing screw	1/4"-20x1/2"	2
...	BM 37241	Crankshaft bearing shim—thin—No. 2		6
...	BM 37242	Crankshaft bearing shim—thick—No. 2		6
...	BM 37026	CRANKSHAFT BEARING CAP ASSEMBLY—No. 3		1
...	BM 37017	Bearing—upper		1
...	BM 37018	Bearing—lower		1
...	BM 2335	Bearing screw	1/4"-20x1/2"	2
...	BM 38762	Crankshaft bearing shim—thin—No. 3		6
...	BM 38763	Crankshaft bearing shim—thick—No. 3		6
...	BM 13569	Crankshaft packing		As req.
...	BM 37027	Crankshaft bearing cap stud (No. 2 bearing)		2
...	BM 60041	Crankshaft bearing cap stud—short		2
...	BM 60042	Crankshaft bearing cap stud—long		4
...	BM 33801	Crankshaft bearing cap stud nut		8
...	BM 35376	Counterweight bolt		8
...	BM 35377	Counterweight bolt lock		4
...	BM 40277	CRANKSHAFT OIL THROW ASSEMBLY—UPPER		†1
...	BM 40279	Crankshaft oil throw—lower		†1
...	BM 38948	Crankshaft oil throw—lower reinforcement		2
...	BO 9159	Crankshaft oil throw—lower—bolt	1/4"20x3/8"	2
...	BM 37327	Crankshaft oil throw gasket—upper		1
...	BM 37328	Crankshaft oil throw gasket—lower		1
...	BM 9159	Crankshaft oil throw bolt	1/4"-20x7/16"	5
...	BM 40059	FLYWHEEL ASSEMBLY		†1
...	BM 40280	Flywheel bolt		†6
...	BM 18164	Flywheel bolt nut	1/4"-24x21/64"	6
...	BM 40281	Flywheel drain plug		†2
...	BM 12117	Flywheel drain plug gasket		2
...	BM 40282	Flywheel dowel pin (clutch cover)		†2
...	BM 40283	Flywheel driving pin (clutch pressure plate)		†4
CAMSHAFT				
...	CM 40003	Camshaft		†1
...	BM 60012	Bearing No. 1		1
...	BM 60013	Bearing No. 2		1
...	BM 40001	Bearing No. 3		†1
...	BM 61074	Bearing anchor plug		3
...	BM 61978	Bearing anchor plug seal		3
...	BM 61613	Thrust button		1
...	BM 61614	Thrust button spring		1
...	BM 40006	Thrust plate		†1
...	BM 555	Thrust plate rivet		2
...	BM 60701	Thrust washer		1
CONNECTING ROD				
...	F 38546	Connecting rod complete—R. H.	Cylinders 1, 2 and 4	3
...	F 38547	Connecting rod complete—L. H.	Cylinders 3, 5 and 6	3
...	BM 33159	Connecting rod shim—thick		24
...	BM 33160	Connecting rod shim—medium		36
...	BM 33161	Connecting rod shim—thin		36
...	BM 62521	Connecting rod bolt	3/8"-24x1-5/16"	12
...	BM 50122	Connecting rod bolt nut	3/8"-24 castle	12
VALVES				
...	BM 61710	TAPPET AND GUIDE ASSEMBLY		12
...	BM 61695	Tappet		12
...	BM 61696	Roller		12
...	BM 60106	Pin.		12
...	BM 61697	Guide		12
...	BM 61512	Adjusting screw		12
...	BM 60109	Adjusting screw nut		12
...	BM 60099	Plate		12
...	BM 60681	Clamp		12
...	BM 908	Clamp bolt		12

ENGINE—Continued

VALVES—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	F 37049	Inlet valve		6
...	F 61360	Valve stem guide		12
...	F 37048	Exhaust valve		6
...	BM 63773	Valve spring		12
...	BM 35391	Valve spring seamy		12
...	BM 60104	Valve spring seat retainer		12
...	BM 40153	Valve chamber cover		†2
...	F 40154	Valve chamber cover gasket		†2
...	BM 71173	Valve chamber cover screw		4
...	BM 40429	Valve chamber cover screw gasket		†4

PISTON

...	F 37001	Piston (see reference sheet for correct sizes)		6
...	F 37029	Piston pin (furnished in .002", .005", .010" oversize)		6
...	F 37031	Piston ring—compression (see reference sheet for oversizes)		12
...	F 37033	Piston ring—oil—upper (see reference sheet for oversizes)		6
...	F 37035	Piston ring—oil—lower (see reference sheet for oversizes)		6
...	F 33332	Piston pin bushing		6
...	BM 60063	Piston pin lock ring		12

DISTRIBUTOR

...	* 40594	Distributor complete		†1
...	BM 40596	Drive gear		†1
...	BT 395	Distributor bolt	5/16"x18x5/8"	1
*Serviced direct by Electric Auto-Lite Corp., Toledo, Ohio.				

OIL PAN

...	CM 40155	OIL PAN ASSEMBLY		†1
...	BM 219	Oil pan bolt	5/16"-18x3/4"	24
...	BZ 70177	Oil pan bolt plain washer	brass	4
...	BM 5710	Oil pan drain plug	1/2"	1
...	F 62544	Oil pan gasket		1
...	BM 38023	OIL PAN RETURN PIPE ASSEMBLY		1
...	BM 37071	OIL PAN TRAY ASSEMBLY		1

OIL PUMP AND CHECK VALVE

...	BM 40288	Oil pump complete		†1
...	BM 40289	Body		†1
...	BM 33180	Body plug		2
...	BM 18243	Body plug gasket		2
...	BM 37174	Plunger CA/		1
...	BM 40291	Shaft		†1
...	BM 40292	Shaft bushing		†1
...	BM 40293	Shaft retaining screw		†1
...	BM 40294	Gear		†1
...	BM 71195	Gear pin	1/8"x7/8"	1
...	BM 33179	Oil pump body gasket		1
...	BM 1374	Oil pump body bolt	5/16"-18x1-1/2"	2
...	BM 40295	OIL CHECK VALVE ASSEMBLY		†1
...	BM 40296	Body		†1
...	BM 19960	Body plug		1
...	BM 6791	Body plug gasket		1
...	BT 37270	Ball		1
...	BM 33187	Plunger		1
...	BM 37787	Plunger spring		1
...	BM 37776	PRESSURE INDICATOR CONTACT PIN ASSEMBLY		1
...	BM 37777	Pressure indicator contact pin gasket		1
...	BM 71115	Pressure pin terminal nut		2
...	BM 37791	Pressure pin contact pin nut		1

OIL PIPES AND FITTINGS

...	BM 40470	OIL PUMP TO CHECK VALVE PIPE ASSEMBLY		†1
...	BM 36393	Oil pump to check valve pipe union (pump)		1
...	BM 11829	Oil pump to check valve pipe union (check valve)		1
...	BM 40472	OIL PUMP TO CYLINDER PIPE ASSEMBLY		†1
...	BM 11829	Oil pump to cylinder pipe		2

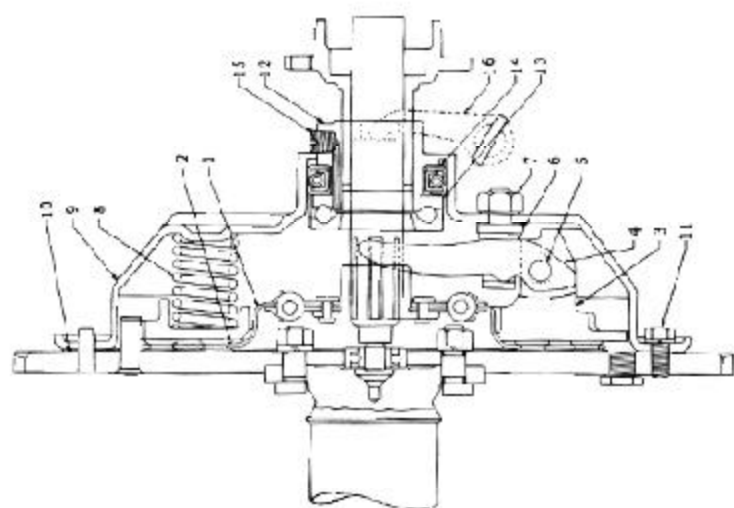
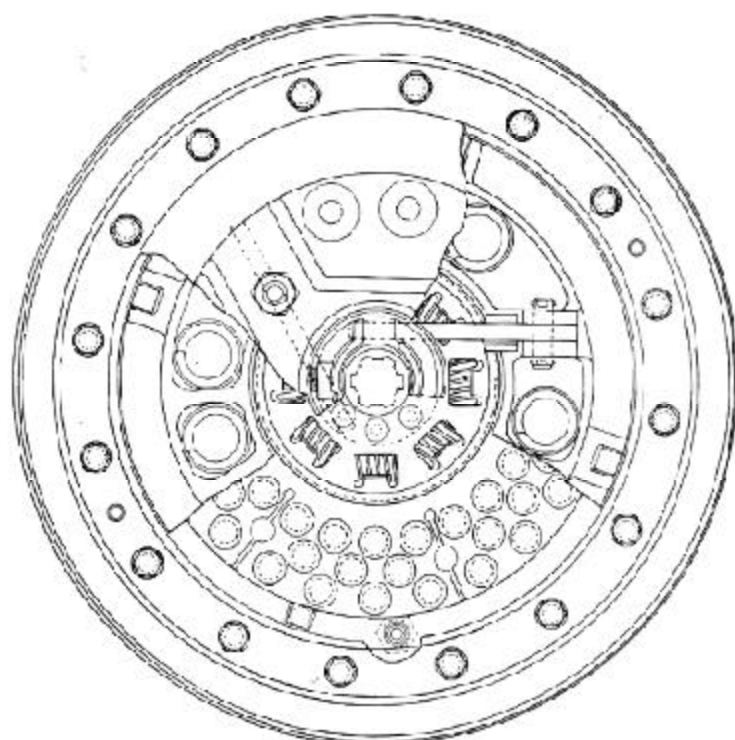


FIGURE 1

ENGINE—Continued

OIL PIPES AND FITTINGS—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BM 40474	OIL PUMP SUCTION PIPE ASSEMBLY		†1
...	BM 71092	Oil pump suction pipe union elbow (pump)		1
...	BM 40476	Oil pump suction pipe union elbow (cylinder)		†1
...	BM 37176	Oil pump suction pipe wedge		1
...	BM 38008	Oil pan suction pipe		1

WATER PUMP AND FAN

...	BM 40242	WATER PUMP ASSEMBLY		†1
...	BM 40243	BODY ASSEMBLY		†1
...	BM 40248	Shaft bearing (front)		†1
...	BM 40249	Shaft bearing (front) oil retainer felt		†1
...	BM 40252	Shaft bearing (rear)		†1
...	BM 40253	Shaft bearing (rear) shell		†1
...	BM 71194	Oiler		1
...	BM 40994	SHAFT ASSEMBLY (includes pulley)		†1
...	BM 40254	Shaft thrust washer		†2
...	BM 40255	Shaft impeller		†1
...	F 40256	Shaft packing		†1
...	BM 40257	Shaft packing retainer		†1
...	BM 40258	Shaft packing retainer nut		†1
...	BM 40245	Water pump gasket		†1
...	BZ 2490	Water pump body bolt	5/16"-18x1-1/8"	3
...	BM 40259	Fan blade		†2
...	BT 395	Fan blade bolt	5/16"-18x5/8"	4
...	F 40260	Fan belt		†1
...	F 40942	Fan belt (used with high-compression head)		†1

TIMING GEARS AND COVER

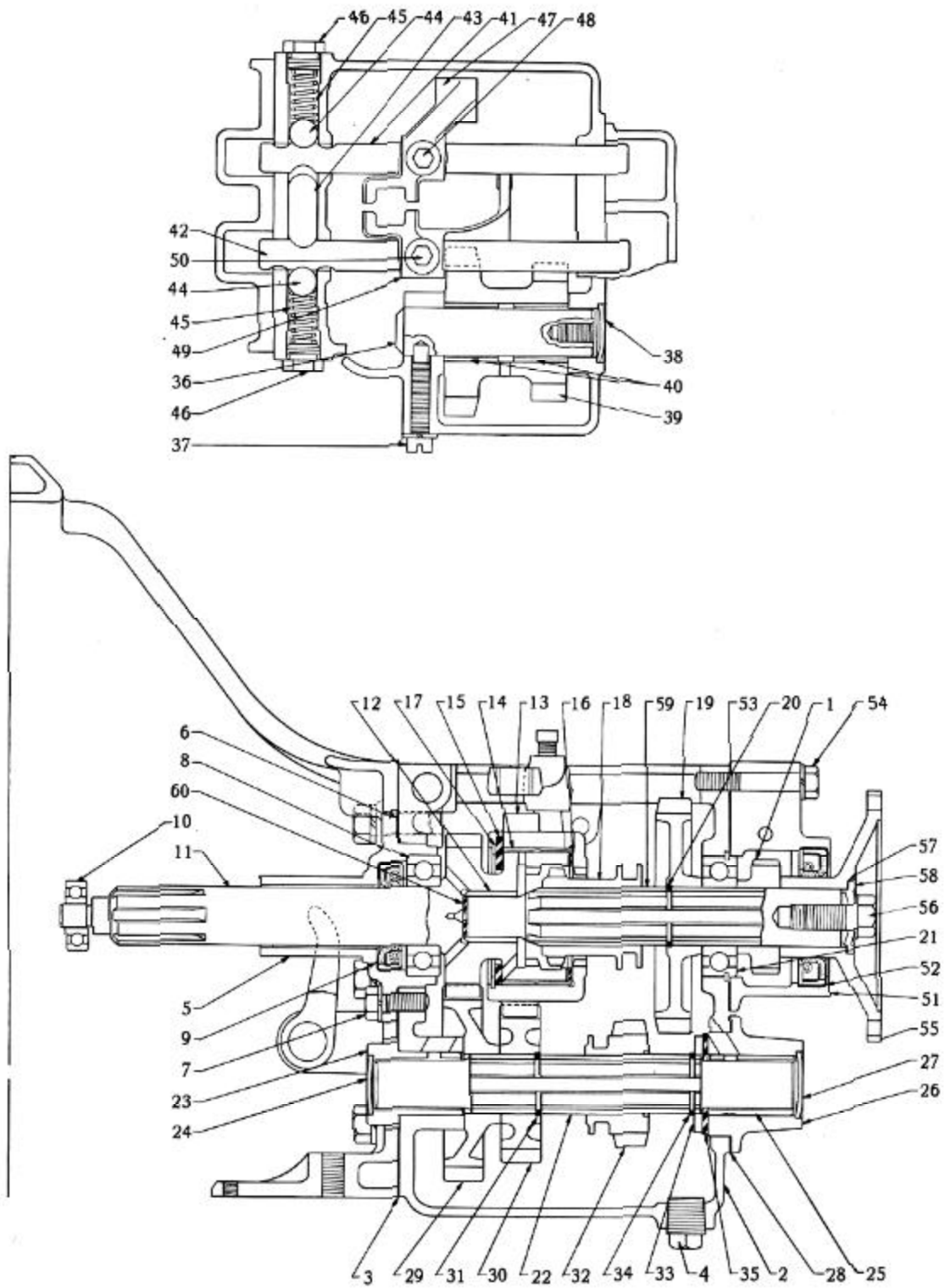
...	BM 40146	Camshaft gear		†1
...	BM 4934	Camshaft gear bolt,	3/8"-16x13/16"	3
...	BM 40147	Crankshaft gear		†1
...	BM 11799	Crankshaft gear key		1
...	BM 40148	TIMING GEAR COVER ASSEMBLY		†1
...	BM 219	Timing gear cover bolt	5/16"-18x3/4"	2
...	BZ 70177	Timing gear cover bolt plain washer	brass	4
...	BZ 122	Timing gear cover nut	5/16"-18x5/16"	2
...	F 40150	Timing gear cover gasket		†1
...	BM 40151	Timing gear cover oil seal		†1
...	BM 40006	Camshaft thrust plate		†1
...	BM 555	Camshaft thrust plate rivet		1

VIBRATION DAMPENER

...	BM 40285	VIBRATION DAMPENER ASSEMBLY		†1
...	BM 40287	Fan pulley.		†1
...	BM 37023	Hub		1
...	BM 37024	Facing		1
...	BM 37025	Cover plate		2
...	BZ 908	Cover plate screw	5/16"-18x7/8"	6
...	BM 40286	Dampener spacer		†1
...	BM 71199	Dampener key		1

CLUTCH

...	BR 40251	CLUTCH ASSEMBLY		1
1	F 40030	Driving plate complete.		†1
2	BR 598	Cork		66
3	BR 40037	Pressure plate.		†1
4	BR 40038	Throwout finger		†3
5	BR 40039	Throwout finger pin		†3
6	BR 40042	Throwout finger retainer		†3
7	BZ 70194	Throwout finger retainer nut		3
8	BR 40044	Engaging spring		†9
9	BR 40045	Cover		†1
10	F 40046	Cover gasket		†1
11	BX 71099	Cover bolt	5/16"-24x5/8"	16



TRANSMISSION

CLUTCH—Continued

Illus. No	Part No.	Description	Specifications	Per Car
12	BR 40049	COLLAR ASSEMBLY		†1
13	F 49948	Throwout bearing		†1
14	BR 40047	Throwout bearing oil seal		†1
15	BZ 71227	Plug	1/8"	1
16	BR 40055	Shifter yoke		†1
...	BR 71174	Shifter yoke taper pin	No. 4x11/8"	2
...	BR 40056	Shifter yoke shaft		†1
...	BR 40308	Shifter yoke shaft bushing		†3
...	BR 40058	Shifter yoke shaft lever		†1
...	BR 71158	Shifter yoke shaft lever taper pin	No. 5x1-1/8"	1

CLUTCH—R. H. D.

...	BR 40971	Shifter yoke shaft		†1
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TRANSMISSION

	CT 40660	TRANSMISSION ASSEMBLY	4-1/9 to 1	†1
	CT 40664	TRANSMISSION ASSEMBLY	4-5/9 to 1	†1
1	BT 40662	Speedometer gear	4-1/9 to 1	†1
...	BT 40663	Speedometer pinion	4-1/9 to 1	†1
...	BT 40666	Speedometer gear	4-5/9 to 1	†1
...	BT 40667	Speedometer pinion	4-5/9 to 1	†1
2	CT 40261	Transmission case		†1
3	BT 40079	Transmission case gasket		†1
...	BZ 2346	Transmission case filler plug		1
4	BZ 2346	Transmission case drain plug		1
...	BT 40052	CLUTCH HOUSING ASSEMBLY		†1
...	BZ 71081	Clutch housing to transmission case bolt	3/8"-16x1-1/16"	6
...	BZ 71171	Clutch housing to cylinder plate bolt (pilot)	3/8"-24x1-11/16"	1
...	BZ 12415	Clutch housing to cylinder plate bolt nut	3/8"--24x31/64"	1
...	BT 1 8430	Clutch housing to cylinder plate bolt		1
...	BZ 12415	Clutch housing to cylinder plate bolt nut	3/8"-24x31/64"	1
...	BZ 71160	Clutch housing to cylinder plate bolt (short)		1
...	BZ 71159	Clutch housing to cylinder plate bolt (long)	3/8"-16x2-5/8"	1
5	BT 40081	Main drive gear bearing retainer		†1
6	BT 40082	Main drive gear bearing retainer shim—thin		As req.
6	BT 40083	Main drive gear bearing retainer shim—thick		As req.
7	BZ 908	Main drive gear bearing retainer screw	5/16"-18x7/8"	3
8	F 401	Main drive gear bearing		1
9	BT 40084	Main drive gear bearing oil seal		†1
10	F 71161	Main drive gear pilot bearing		1
11	BT 40086	MAIN DRIVE GEAR ASSEMBLY		†1
12	BT 40088	Bushing		†1
13	BT 40089	MAINSHAFT INTERMEDIATE GEAR ASSEMBLY		†1
14	BT 40091	Bushing		†1
15	BT 40092	Mainshaft intermediate gear thrust washer—front		†1
16	BT 40093	Mainshaft gear thrust washer—rear		†1
17	BT 40094	Mainshaft intermediate gear thrust washer retainer		†1
18	BT 40125	Mainshaft second and high shift sleeve		†1
19	BT 40097	Mainshaft low and reverse gear		†1
20	BT 40098	Mainshaft low and reverse gear retainer		†2
21	F 40099	Mainshaft bearing		†1
...	BT 40061	Mainshaft bearing snap ring		11
22	BT 40100	Countershaft		†1
23	BT 40137	COUNTERSHAFT BUSHING ASSEMBLY—FRONT		†1
24	BM 14112	Expansion plug	1"	1
25	BM 40102	Countershaft bushing—rear		†1
26	BM 40103	COUNTERSHAFT CAP ASSEMBLY		†1
27	BT 71165	Expansion plug		1
28	BT 40105	Countershaft cap shim—thin		†As req.
28	BT 40106	Countershaft cap shim—thick		†As req.
28	BZ 908	Countershaft cap screw	5/16"-18x7/8"	2
...	BT 40107	Countershaft cap gasket		†2
29	BT 40108	Countershaft drive gear		†1
30	BT 40109	Countershaft intermediate gear		†1
31	BT 40113	Countershaft intermediate gear retainer		†1

TRANSMISSION—Continued

Ilus. No.	Part No.	Description	Specifications	Per Car
32	BT 40111	Countershaft low and reverse gear		†1
33	BT 40112	Countershaft thrust washer		†1
34	BT 40113	Countershaft thrust washer retainer		†1
35	BT 40114	Countershaft thrust washer spacer		†1
36	BT 40115	Reverse idler shaft		†1
37	BT 40116	Reverse idler shaft lock screw		†1
38	BM 14112	Reverse idler shaft expansion plug	1"	1
39	BT 40117	REVERSE IDLER GEAR ASSEMBLY		†1
40	BT 40119	Bushing		†1
41	BT 40120	Low and reverse shift rail		†1
42	BT 40121	Second and high shift rail		†1
43	BT 40122	Gear shift rail interlock		†1
44	BT 58	Lock ball		†1
45	BT 38989	Lock ball spring	1/2"	2
46	BT 38993	Lock ball spring cap		2
47	BT 40123	LOW AND REVERSE SHIFTER ASSEMBLY		2
...	BT 71163	Pin		†1
48	BT 40993	Low and reverse shifter lock screw		†1
...	BT 40126	Low and reverse intermediate lever		†1
...	BT 40127	Low and reverse intermediate lever stud		†1
...	BT 12167	Low and reverse intermediate lever nut		1
...	BT 40128	LOW AND REVERSE SHIFTER FORK ASSEMBLY		†1
...	BT 71163	Pin		1
...	BT 40130	Low and reverse shifter fork shaft		†1
...	BT 71162	Low and reverse shifter fork shaft pin		1
49	BT 40131	Second and high shifter fork		†1
50	BT 40993	Second and high shifter fork screw		†1
51	BT 40659	Speedometer gear housing		†1
52	BT 40133	Speedometer gear housing oil seal		†1
53	BT 40134	Speedometer gear housing gasket		†1
54	BZ 70862	Speedometer gear housing screw—long	5/16"-18x1-7/8"	1
...	BZ 908	Speedometer gear housing screw—short	5/16"-18x7/8"	2
...	BT 38067	Speedometer pinion sleeve 07		1
...	BT 22753	Speedometer pinion sleeve shim		As req.
55	BT 40135	Companion flange		†1
56	BO 18236	Companion flange screw	7/16"-20x7/8"	1
57	BT 40532	Companion flange screw seal		†1
58	BT 40136	Companion flange washer		†1
...	BT 41042	Companion flange screw gasket		†1
59	BT 40095	Mainshaft		†1
60	UT 40096	Mainshaft thrust washer		†1

TRANSMISSION—R. H. D.

CT 40540	TRANSMISSION ASSEMBLY	4-1/9 to 1	†1
CT 40071	TRANSMISSION ASSEMBLY	4-5/9 to 1.	†1
BT 40069	Speedometer gear	4-1/9 to 1	†1
BT 40070	Speedometer pinion	4-1/9 to 1	†1
BT 40077	Speedometer gear	4-5/9 to 1	†1
BT 40078	Speedometer pinion	4-5/9 to 1	†1
BT 40132	Speedometer gear housing		†1

TRANSMISSION—CONTROL

CS 40221	TRANSMISSION CONTROL ASSEMBLY		†1
BT 40222	COVER ASSEMBLY		†1
BZ 908	Cover screw	5/16"-18x7/8"	4
BT 40226	Cover gasket		†1
CS 40227	CONTROL LEVER ASSEMBLY		†1
BS 40229	Control lever knob		†1
BS 40233	Control lever fulcrum oil seal		†1
BS 40234	Control lever fulcrum washer		†1
BS 40235	Control lever fulcrum spring		†1
BS 40536	Control cover guard	Rubber	†1
			†1
			†1

PROPELLER SHAFT AND UNIVERSAL JOINT

Illus. No.	Part No.	Description	Specifications	Per Car
...	CZ 40230	PROPELLER SHAFT ASSEMBLY (<i>less flanges</i>)		†1
...	BZ 36431	FRONT END ASSEMBLY		1
...	BZ 36051	Front end yoke		1
...	BZ 51271	Front end yoke dust cap		1
...	BZ 51272	Front end yoke dust cap washer		1
...	BZ 51275	Front end yoke dust cap washer retainer		1
...	CZ 37232	SHAFT AND REAR JOINT ASSEMBLY		1
...	BZ 9773	Filler plug		2
...	BZ 36432	Flange yoke		2
...	BZ 36053	Inner casing		2
...	BZ 64209	Inner casing gasket		2
...	BZ 70598	Inner casing screw		4
...	BZ 33531	OUTER CASING ASSEMBLY—FRONT END		1
...	BZ 65518	OUTER CASING ASSEMBLY—REAR END		1
...	BZ 33532	Outer casing spring—front end		1
...	BZ 65519	Outer casing spring—rear end		1
...	BZ 64202	Outer casing packing		2
...	BZ 60719	Journal		2
...	BZ 36054	Baffle cup		2
...	BZ 51264	Journal bushing ring		8
...	BZ 60725	Journal bushing		8
...	BZ 36055	Baffle cup spring		2
...	BZ 70032	Propeller shaft bolt	1/4"-28x27/32"	12
...	BZ 70031	Propeller shaft nut	1/4"-28x7/32"	12
...	BZ 54575	Propeller shaft nut lock		12

STEERING GEAR

...	CZ 40142	STEERING GEAR—COMPLETE		†1
...	CZ 40144	STEERING GEAR ASSEMBLY		†1
...	BZ 40758	Ball arm		†1
...	BZ 40760	Shaft		†1
...	BZ 71222	Shaft nut		1
...	BZ 40763	Shaft thrust washer		†1
...	BZ 40764	Shaft adjusting screw		†1
...	BZ 70278	Shaft adjusting screw nut		†1
...	CZ 40765	MAIN COLUMN TUBE AND WORM ASSEMBLY		†1
...	CZ 40767	Main column tube		†1
...	BZ 40772	Worm bearing adjusting ring		†1
...	BZ 40773	WORM BEARING ADJUSTING RING THRUST WASHER ASSEMBLY (UPPER)		†1
...	BZ 40776	WORM BEARING ASSEMBLY		†1
...	BZ 40744	HOUSING ASSEMBLY		†1
...	BZ 38587	Grease plug		1
...	BZ 40748	Housing cap (upper)		†1
...	BZ 40749	Housing cap (upper) shim—thin		†1
...	BZ 40750	Housing cap (upper) shim—thick		†3
...	BZ 395	Housing cap (upper) bolt	5/16"-18x5/8"	4
...	BZ 40751	Adjusting stud		†1
...	BZ 40752	Adjusting stud nut		†1
...	BZ 63042	Eccentric adjusting sleeve		1
...	BZ 65708	Eccentric rivet		1
...	BZ 40753	HOUSING COVER ASSEMBLY		†1
...	BZ 63060	Housing cover stud		3
...	BZ 62	Housing cover stud nut		3
...	BZ 40757	Housing cover gasket		†1
...	CZ 40781	JACKET TUBE ASSEMBLY		†1
...	BZ 40783	Bushing		†1
...	BZ 30933	Jacket tube clamp		1
...	BZ 70545	Jacket tube clamp bolt	5/16"-24x2"	1
...	BZ 70543	Jacket tube clamp bolt nut	5/16"-24x17/64"	1
...	BZ 32106	Jacket tube hole cover		1
...	BZ 40778	GREASE RETAINER TUBE ASSEMBLY		†1
...	BZ 40043	Steering wheel		†1
...	BZ 70541	Steering wheel key		1
...	BY 18093	Steering wheel nut	5/8"-18x3/8"	1
...	BZ 40784	Horn button		†1

STEERING GEAR—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 40785	Horn button control cover		†1
...	BZ 40786	Horn button contact cup		†1
...	BZ 40787	Horn button contact spring		†1
...	BZ 40790	Horn to button wire terminal (upper)		†1
...	BZ 40788	HORN TO BUTTON WIRE ASSEMBLY		†1
...	BZ 40791	Horn to button wire insulating washer		†1
...	BZ 40792	Horn to button wire insulating washer seat		†1
...	BZ 12310	Steering gear to frame bolt	3/8"-24x1-3/8"	3
...	BZ 62	Steering gear to frame bolt nut	3/8"-24x31/64"	3
...	BZ 40906	Steering gear shaft oil seal		†1
...	BZ 40907	Steering gear shaft oil seal retainer		

STEERING GEAR

...	CZ 40143	STEERING GEAR—COMPLETE		†1
...	CZ 40145	STEERING GEAR ASSEMBLY		†1
...	BZ 40759	Ball arm		†1
...	BZ 40761	Shaft		†1
...	BZ 29784	Shaft adjusting screw		1
...	BZ 22641	Shaft nut		1
...	BZ 65719	Shaft thrust washer		1
...	CZ 40766	MAIN COLUMN TUBE AND WORM ASSEMBLY		†1
...	CZ 40767	Tube		†1
...	BZ 40745	HOUSING ASSEMBLY		†1
...	BZ 39117	Housing adjusting stud		1
...	BZ 62	Housing adjusting stud nut		1
...	BZ 40754	HOUSING COVER ASSEMBLY		†1
...	BZ 40789	HORN TO BUTTON WIRE ASSEMBLY		†1

DRAG LINK

...	CZ 40462	DRAG LINK ASSEMBLY		†1
...	CZ 40464	Drag link		†1
...	BZ 40466	Dust cover—inner		†1
...	BZ 40467	Dust cover—outer		†1
...	BZ 70310	Dust cover bolt	3/16"-24x7/8"	1
...	BZ 3987	Dust cover bolt nut	3/16"-24x1/8"	1
...	BZ 40688	Spring		†2
...	BZ 40910	Ball seat		†4
...	BZ 40909	Plug		†2
...	BZ 40414	DRAG LINK BOOT ASSEMBLY (FRONT)		†2

DRAG LINK—R. H. D.

...	CZ 40463	DRAG LINK ASSEMBLY		†1
...	CZ 40465	Drag link		†1
...	BZ 40990	Dust cover—inner		†1
...	BZ 40991	Dust cover—outer		†1

THROTTLE CONTROL

...	BZ 40973	ACCELERATOR SHAFT ASSEMBLY		†1
...	BO 18447	Accelerator shaft bracket screw	No. 10-32x94"	4
...	BO 12799	Accelerator shaft bracket nut	No. 10-32x1/8"	4
...	BZ 40679	ACCELERATOR PEDAL ASSEMBLY		†1
...	BZ 38209	Accelerator pedal anchor bracket		1
...	BZ 786	Accelerator pedal anchor rivet	3/16"x3/8"	3
...	BZ 71113	Accelerator pedal anchor clevis pin		1
...	BZ 40439	Accelerator pedal to shaft operating lever link		†1
...	BZ 8886	Accelerator pedal to shaft operating lever link clevis pin		1
...	BZ 38206	Accelerator pedal to shaft operating lever link silencing spring		1
...	BZ 40981	ACCELERATOR TO CARBURETOR ROD ASSEMBLY		†1
...	BZ 5771	Accelerator to carburetor rod clevis		1
...	BO 12799	Accelerator to carburetor rod clevis nut	No. 10-32x1/8"	1
...	BZ 5825	Accelerator to carburetor rod clevis pin	3/16"x1-1/16"	1
...	BZ 40443	Accelerator to carburetor rod return spring		†1
...	BZ 40687	Accelerator to carburetor rod return spring clip		†1
...	BZ 38202	Accelerator pedal cover (special equipment)		1

THROTTLE CONTROL—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 40979	Throttle control intake manifold bell crank		†1
...	BZ 40682	Throttle control idler lever stud (manifold)		†1
...	BZ 38206	Throttle control idler lever silencing spring		1
...	BZ 40980	Throttle control idler lever to carburetor rod		†1
...	BZ 40684	Throttle control idler lever to carburetor rod retainer		†1
...	BZ 40985	ACCELERATOR SHAFT CLUTCH VACUUM CONTROL LEVER ROD ASSEMBLY	Use with vacuum control only	†1
...	BZ 5771	Accelerator shaft clutch vacuum control lever rod clevis		1
...	BO 12799	Accelerator shaft clutch vacuum control lever rod clevis nut	No. 10-32x 1/8"	1
...	BZ 5825	Accelerator shaft clutch vacuum control lever rod clevis pin	3/16"x11/16"	1

THROTTLE CONTROL—R. H. D.

...	BZ 41021	ACCELERATOR SHAFT AND LEVER ASSEMBLY		†1
...	BZ 40989	Accelerator shaft carburetor pull-rod lever		†1
...	BZ 60703	Accelerator shaft bracket		1
...	BO 18447	Accelerator bracket screw	No. 10-32x5/8"	2
...	BO 12799	Accelerator bracket nut	No. 10-32x1/8"	2
...	BZ 61517	Accelerator pedal		1
...	BZ 7911	Accelerator pedal to shaft taper pin	No. 00 x 3/4"	1
...	BZ 40982	ACCELERATOR TO CARBURETOR ROD ASSEMBLY		†1
...	BZ 33980	Accelerator to carburetor rod return spring		1
...	BZ 40986	ACCELERATOR SHAFT CLUTCH VACUUM CONTROL LEVER ROD ASSEMBLY (use with vacuum control only)		†1

HAND BRAKE

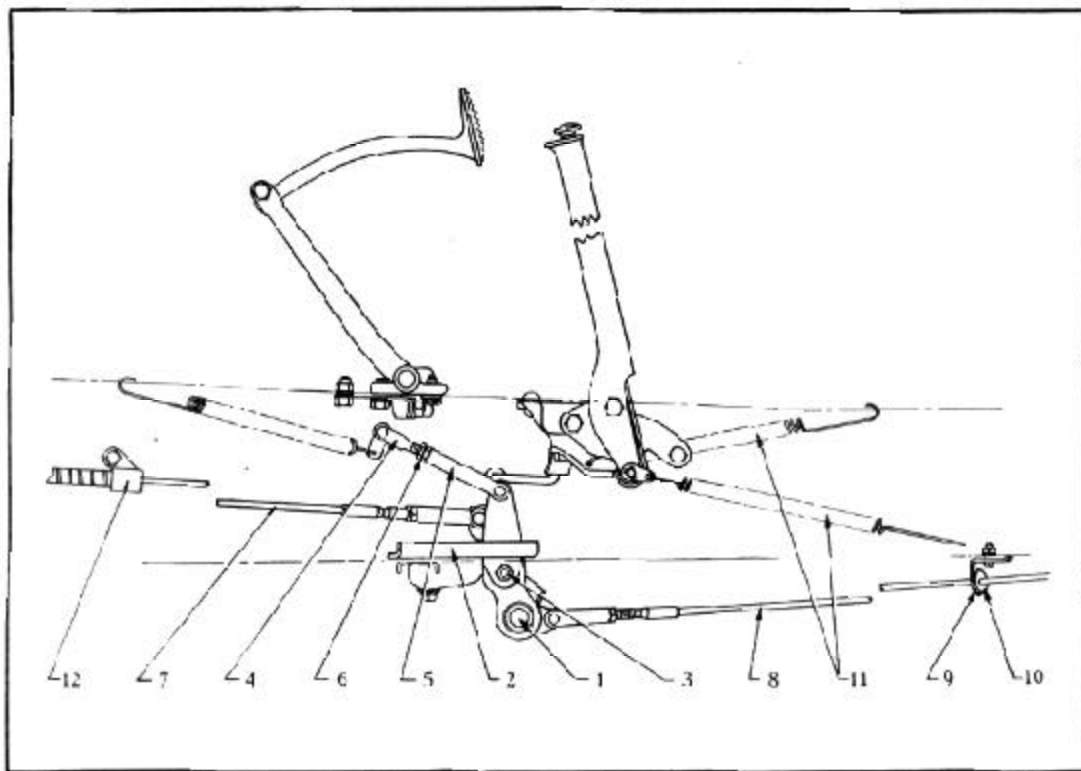
...	BS 40453	HAND BRAKE LEVER ASSEMBLY		1
...	BS 41039	PAWL AND ROD ASSEMBLY		†1
...	BS 36318	Pawl rod spring		1
...	BS 36319	Pawl rod button		1
...	BS 36320	Pawl rod button pin		1
...	BS 41035	Hand brake lever ratchet		†1
...	BS 41036	Hand brake lever ratchet bolt		†2
...	BZ 124	Hand brake lever ratchet nut	3/8"-24x13/32"	2
...	BS 40455	Hand brake lever roller		†1
...	BZ 8683	Hand brake lever roller clevis pin	5/16"	1
...	BS 40456	Hand brake lever roller clevis pin washer		†1
...	BZ 275	Hand brake lever bolt		2
...	BM 110	Hand brake lever nut	3/8"-16x3/8"	1
...	BS 40457	Hand brake connecting lever		†1
...	BZ 71202	Hand brake connecting lever bolt	3/8"-24x1-1/2"	1
...	BZ 124	Hand brake connecting lever bolt nut	3/8"-24x13/32" castle	1
...	BS 40459	Hand brake connecting lever bracket		†1
...	BY 3197	Hand brake connecting lever bracket rivet	5/16"x7/8	2
...	BS 40460	Hand brake connecting lever link		†1
...	BS 40317	Hand brake return spring		†1
...	BS 30868	Hand brake return spring clip		1
...	BS 35138	Hand brake lever bolt spacer		2

HAND BRAKE—R. H. D.

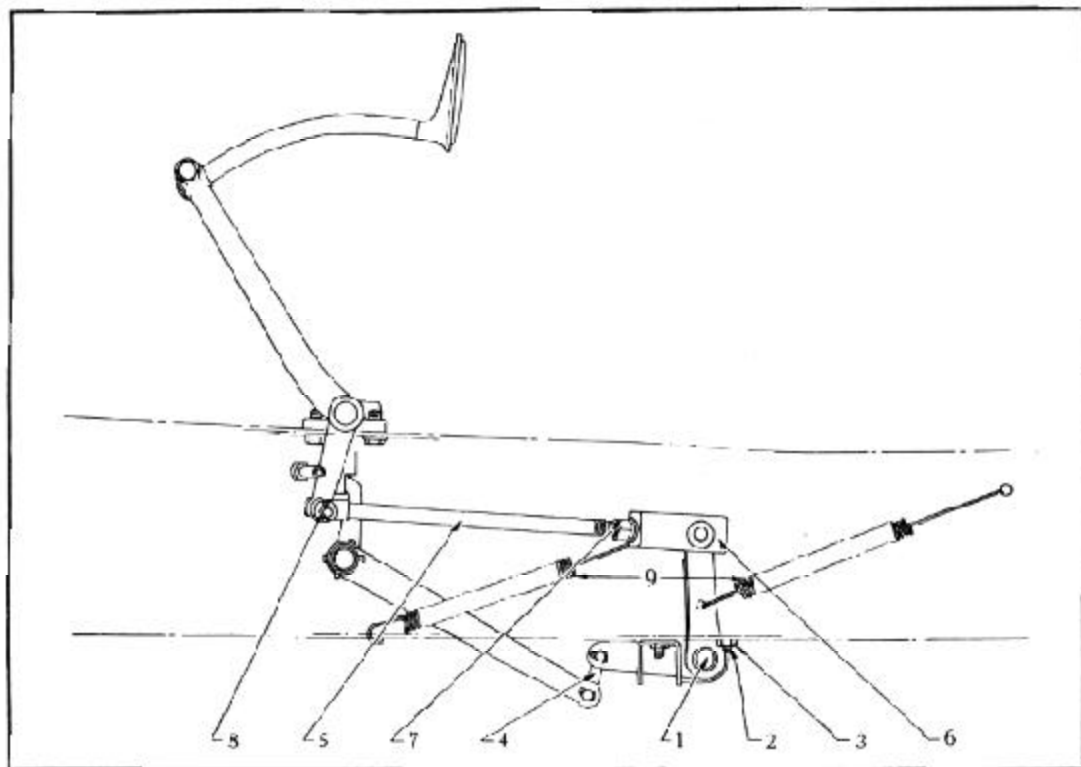
...	BS 40454	HAND BRAKE LEVER ASSEMBLY		†1
...	BS 40458	Hand brake connecting lever		†1
...	BS 40461	Hand brake connecting lever link		†1
...	BS 40537	Hand brake connecting lever bracket		†1

CLUTCH VACUUM CONTROL**SPECIAL EQUIPMENT**

...	BZ 41002	CLUTCH VACUUM CONTROL CYLINDER ASSEMBLY		†1
...	BY 3433	Clutch vacuum control cylinder stud nut	1/2"-20x7/16"	1
...	BZ 5777	Clutch vacuum control cylinder cable yoke	5/16"	1
...	BO 12481	Clutch vacuum control cylinder cable yoke nut	5/16"-24x17/64"	1
...	BZ 8683	Clutch vacuum control cylinder cable yoke clevis pin	5/16"	1
...	BZ 71092	Clutch vacuum control cylinder elbow		1
...	BZ 41004	Clutch vacuum control cylinder bracket		†1
...	BY 3197	Clutch vacuum control cylinder bracket rivet		3



BRAKE CONTROL



CLUTCH CONTROL

CLUTCH VACUUM CONTROL—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 41005	Clutch vacuum control valve	5/16"-18x1"	†1
...	BZ 41006	Clutch vacuum control valve gasket	1/8"x1/2"-20	†1
...	BZ 12275	Clutch vacuum control valve screw		2
...	BM 17976	Clutch vacuum control valve union (bleeder pipe)		1
...	BZ 41007	Clutch vacuum control valve elbow (vacuum pipe)		†1
...	BZ 41008	CLUTCH VACUUM CONTROL VACUUM PIPE ASSEMBLY		†1
...	BZ 41032	Clutch vacuum control vacuum pipe shim		†1
...	BZ 71167	Clutch vacuum control vacuum pipe nut		1
...	BZ 39122	Clutch vacuum control vacuum pipe connecting hose		1
...	BZ 71170	Clutch vacuum control vacuum pipe connecting hose clamp		1
...	BZ 41013	Clutch vacuum control bleeder pipe (short)		†1
...	BM 11828	Clutch vacuum control bleeder pipe nut	5/16"	2
...	BZ 41014	CLUTCH VACUUM CONTROL BLEEDER PIPE (LONG) ASSEMBLY		†1
...	BM 11829	Clutch vacuum control bleeder pipe (long) union	1/8"x1/2"-20	1
...	BZ 41017	Clutch vacuum control bleeder pipe connecting hose		†1
...	BZ 71228	Clutch vacuum control bleeder pipe connecting hose clamp		2
...	BZ 41018	Clutch vacuum control pipe clip		†4
...	BZ 18465	Clutch vacuum control pipe clip bolt	1/4"-20x7/8"	4
...	BZ 70676	Clutch vacuum control pipe clip nut	1/4"-20x1/4"	4
...	BZ 41019	Clutch vacuum control pipe clip bracket		†1
...	BO 70692	Clutch vacuum control pipe clip bracket bolt	5/16"-18x3/4"	1
...	BO 12481	Clutch vacuum control pipe clip bracket nut		1

BRAKE CONTROL

1	BZ 40375	BRAKE CROSS SHAFT ASSEMBLY		†1
...	BZ 40393	Brake cross shaft bracket (intermediate)		†1
...	BO 70096	Brake cross shaft bracket (intermediate) bolt	5/16"-24x3/4"	1
...	BO 12481	Brake cross shaft bracket (intermediate) nut	5/16"-24x17/64"	1
...	BZ 40395	Brake cross shaft bracket (end)—R. H.		†1
2	BZ 40396	Brake cross shaft bracket (end)—L. H.		†1
...	BY 3197	Brake cross shaft bracket (end) rivet	5/16"x7/8"	4
...	BY 545	Brake cross shaft bracket (end) rivet—long	5/16"x1"	4
...	BZ 40384	Brake cross shaft pivot—R. H.		†1
...	BZ 124	Brake cross shaft pivot nut	3/8"-24x13/32" castle	1
3	BZ 40385	Brake cross shaft pivot—L. H.		†1
...	BZ 62	Brake cross shaft pivot nut		2
4	BZ 40386	Brake pedal rod		†1
5	BZ 40387	Brake pedal rod end		†1
6	BO 12481	Brake pedal rod nut	5/16"-24x17/64"	2
...	BZ 8683	Brake pedal rod clevis pin		2
7	BZ 40389	BRAKE CABLE ASSEMBLY—FRONT		†2
...	BZ 5777	Brake cable front clevis	5/16"	2
...	BO 12481	Brake cable front clevis nut	5/16"-24x17/64"	2
...	BZ 8683	Brake cable front clevis pin		2
8	BZ 40391	BRAKE CABLE ASSEMBLY—REAR		†2
...	BZ 5777	Brake cable rear clevis	5/16"	2
...	BZ 8683	Brake cable rear nut	5/16"-24x17/64"	2
9	BZ 40701	BRAKE CABLE SUPPORT CLIP ASSEMBLY		†2
...	BO 18447	Brake cable support clip screw		2
...	BO 12799	Brake cable support clip nut	No. 10-32x5/8"	2
10	BO 70221	Brake cable support clip grommet	No. 10-32x1/8"	2
11	BZ 40317	Brake control return spring		†2
...	BZ 40722	Brake cable conduit bracket—front right and rear left		†4
12	BZ 40723	Brake cable conduit bracket—front left and rear right		†4

BRAKE CONTROL—R. H. D.

...	BZ 40376	BRAKE CROSS SHAFT ASSEMBLY		†1
...	BZ 40394	Brake cross shaft bracket		†1
...	BZ 8683	Brake pedal rod clevis pin		1
...	BZ 30868	Brake control return spring clip		1

All brake control parts not shown here are same as for standard left hand drive.

CLUTCH CONTROL

1	BZ 40357	CROSS SHAFT AND BRACKET ASSEMBLY		†1
...	BZ 40968	CROSS SHAFT AND BRACKET ASSEMBLY (with vacuum control)		†1
2	BM 219	Cross shaft bracket bolt	5/16"-18x3/4"	†1

CLUTCH CONTROL—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
3	BZ 522	Cross shaft bracket bolt nut	5/16"-18x5/16"	2
4	BZ 40364	Control link		†1
5	BZ 40367	Control rod		†1
6	BZ 40368	Control rod play link		†1
...	BZ 40369	Control rod play link (with vacuum control) .		†1
7	BM 232	Control rod play link nut	7/16"-14x3/8"	2
8	BZ 8683	Control rod clevis pin		2
9	BZ 40317	Control return spring		†2

CLUTCH CONTROL—R. H. D.

...	BZ 40358	CROSS SHAFT AND BRACKET ASSEMBLY		†1
...	BZ 70120	Control rod clevis pin	5/16"x1-1/16"	1
...	BZ 70120	Control rod clevis pin		1
...	BZ 30868	Control return spring clip		1

All clutch control parts not shown here are same as for standard left hand drive.

PEDALS

...	BZ 40676	CLUTCH PEDAL PAD ASSEMBLY		†1
...	BZ 40301	BRAKE PEDAL PAD ASSEMBLY		†1
...	BZ 40304	CLUTCH PEDAL LEVER ASSEMBLY		†1
...	BZ 40308	Bushing		†2
...	BZ 40316	Clutch pedal lever stop pin		†1
...	BO 12481	Clutch pedal lever stop pin nut	5/16"-24x17/64"	2
...	BZ 40322	Brake pedal lever		†1
...	BZ 40308	Brake pedal lever bushing		†2
...	BZ 71198	Brake pedal lever stop bolt	5/16"-18x1"	1
...	BZ 122	Brake pedal lever stop nut	5/16"-18x5/16"	1
...	BZ 40318	Brake pedal lever stop bracket		†1
...	BM 219	Brake pedal lever stop bracket bolt	5/16"-18x3/4"	2
...	BZ 122	Brake pedal lever stop bracket nut	5/16"-18x5/16"	1
...	BZ 12310	Pedal lever bolt	3/8"-24x1-3/8"	1
...	BZ 62	Pedal lever nut	3/8"-24x21/64"	2
...	BZ 40309	Pedal lever shaft		†1
...	BR 71158	Pedal lever shaft taper pin	No. 5-1-1/8"	1
...	BZ 40311	Pedal bracket		†1
...	BM 219	Pedal bracket screw	5/16"-18x3/4"	3
...	BZ 40313	Pedal toe plate bumper		†2
...	BZ 40531	Pedal pad cover	Rubber	†2

PEDALS—R. H. D.

...	BZ 40301	PEDAL PAD ASSEMBLY (BRAKE)		†1
...	BZ 40319	PEDAL PAD ASSEMBLY (CLUTCH)		†1
...	BZ 40305	CLUTCH PEDAL LEVER ASSEMBLY		†1
...	BZ 40326	Clutch pedal lever stop bracket.		†1
...	BZ 40323	Brake pedal lever		†1
...	BZ 2354	Brake pedal lever pin		2
...	BM 1374	Brake pedal lever stop bolt	5/16"-18x1-1/2"	1
...	BZ 40327	PEDAL LEVER SHAFT ASSEMBLY		†1
...	BZ 40355	PEDAL BRACKET ASSEMBLY		†1
...	BZ 40308	Bushing		†3

All parts for right hand drive pedals not shown here are same as in preceding group.

CARBURETOR AND FUEL PUMP

...	40535	CARBURETOR ASSEMBLY (serviced by Carter Carburetor Corp., St. Louis, Mo.).		†1
...	BM 9985	Carburetor to intake manifold stud		2
...	BM 6189	Carburetor to intake manifold nut	3/8"-16x21/64"	2
...	BM 71076	Carburetor to intake manifold lockwasher	Special	2
...	F 40710	Carburetor to intake manifold gasket		†1
...	BM 40534	Carburetor air cleaner		†1
...	40519	FUEL PUMP ASSEMBLY (serviced by A. C. Spark Plug Co., Flint, Mich.)		†1
...	BZ 908	Fuel pump to cylinder bolt	5/16"-18x7/8"	2
...	BM 40110	Fuel pump to cylinder gasket		†1
...	BM 3554	Fuel pump street ell		1

CARBURETOR AND FUEL PUMP—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BM 40529	Fuel pump flexible connection		†1
...	BM 40427	FUEL PUMP TO CARBURETOR PIPE ASSEMBLY		†1
...	BM 11842	Fuel pump to carburetor pipe union nut	1/4"	2
...	BM 11841	Fuel pump to carburetor pipe union (pump end)		1
...	BM 17975	Fuel pump to carburetor pipe elbow (carburetor)		1

GASOLINE TANK AND STRAPS

...	CZ 40263	GASOLINE TANK ASSEMBLY		†1
...	BZ 40267	Filler neck		†1
...	BZ 2346	Tank drain plug		1
...	BZ 40276	Tank to strap silencer		†2
...	F 40268	TANK CAP ASSEMBLY (not used on Coupes)		†1
...	F 40538	TANK CAP ASSEMBLY (Coupes only)		†1
...	BZ 37667	Tank gasket		1
...	BZ 40270	TANK GAUGE ASSEMBLY		†1
...	BZ 5652	Gauge fastening screw	No. 10-24x3/8"	5
...	BO 71143	Gauge wire screw	No. 8-32x5/16"	1
...	BZ 40859	Gauge gasket		†1
...	BZ 5652	Suction and vent pipe flange screw	No. 10-24x3/8"	2
...	BZ 40274	Tank strap		†2
...	BZ 835	Tank strap bolt—front	5/16"-18x1-1/2"	2
...	BZ 219	Tank strap bolt—rear		2
...	BZ 122	Tank strap bolt nut	5/16"-18x5/16"	4
...	BZ 40627	Tank strap washer	Special	†2
...	BZ 40275	Tank to cross member pad		†4
...	BZ 40526	TANK TO FUEL PUMP PIPE ASSEMBLY		†1
...	BZ 40528	Sleeve		†1
...	BZ 40029	Tank to fuel pump pipe clip		†4
...	BZ 41030	Tank to fuel pump pipe clip		†1
...	BO 70157	Tank to fuel pump pipe clip bolt	1/4"-20x1/2"	1
...	BO 12120	Tank to fuel pump pipe clip nut	1/4"-20x1/4"	1
...	BM 11842	Tank to fuel pump pipe union nut	1/4"	2
...	BO 70505	Tank to fuel pump pipe grommet	9/16"	5

MUFFLER AND EXHAUST PIPES

...	A 40400	MUFFLER ASSEMBLY		†1
...	BZ 40403	Muffler bracket—front		†1
...	BZ 40404	Muffler bracket—rear		†1
...	BZ 2490	Muffler bracket clamp bolt	5/16"-18x1-1/8"	2
...	BZ 122	Muffler bracket clamp nut	5/16"-18x5/16"	2
...	BM 219	Muffler bracket bolt	5/16"-18x3/4"	2
...	BZ 122	Muffler bracket nut	5/16"-18x5/16"	2
...	BZ 38031	Muffler bracket bolt grommet		2
...	BZ 38032	Muffler bracket bolt cup washer		2
...	CZ 40407	TAIL PIPE ASSEMBLY		†1
...	BZ 40406	Tail pipe bracket—rear		†1
...	BZ 2490	Tail pipe bracket—rear clamp bolt	5/16"-18x1-1/8"	1
...	BZ 122	Tail pipe bracket—rear clamp nut	5/16"-18x5/16"	1
...	BM 219	Tail pipe bracket bolt	5/16"-18x3/4"	2
...	BZ 122	Tail pipe bracket nut	5/16"-18x5/16"	2
...	BZ 38031	Tail pipe bracket bolt grommet		2
...	BZ 38032	Tail pipe bracket bolt grommet cup washer		2
...	CZ 40409	EXHAUST PIPE ASSEMBLY		†1
...	BZ 40412	Exhaust pipe flange gasket		†1
...	BZ 2404	Exhaust pipe flange bolt	3/8-16x1-5/8"	2
...	BO 71058	Exhaust pipe flange nut	3/4 " -16x3/8"	2
...	BZ 40413	Exhaust pipe flange nut lock		†2
...	BZ 40931	Exhaust pipe shield		†1
...	BO 18447	Exhaust pipe shield bolt	No. 10-32x5/8"	1
...	BO 12799	Exhaust pipe shield nut	No. 10-32x1/8"	1

RADIATOR

...	A 40520	RADIATOR ASSEMBLY		+1
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CORE

Illus. No.	Part No.	Description	Specifications	Per Car
...	CZ 40521	<i>CORE ASSEMBLY</i>		†1
...	CZ 40522	Mounting strap		†1
...	BO 71204	Mounting strap to frame bolt	3/8"-16x4"	2
...	BZ 70627	Mounting strap to frame nut	3/8"-16x1/2"	2
...	BZ 30345	Mounting shim	Rubber	2
...	BZ 87156	Mounting shim	Steel	As req.
...	BZ 40523	Filler neck		†1
...	BZ 37788	<i>Filler cap</i>		1
...	BZ 33455	Filler cap gasket		1
...	BM 18118	Drain cock		1
...	F 40524	<i>Inlet hose</i>		†1
...	F 40943	Inlet hose (with special cylinder head)		†1
...	F 40297	<i>Outlet hose</i>		†2
...	BZ 40298	Hose connecting pipe		†1
...	F 71013	Hose clamp		6

SHELL

...	A 100150	<i>Radiator shell</i>		†1
...	BZ 18218	Shell to core screw		4
...	BZ 70676	Shell to cover nut	1/4"-20x1/4"	4
...	CZ 100250	<i>Grill (painted)</i>		†1
...	BO 18447	Grill to shell screw	No. 10-32x1/8"	4
...	BO 70677	Grill to shell nut	No. 10-32x1/8"	4
...	BZ 101019	Grill to shell retainer clip		†4
...	BZ 100460	<i>Ornament crest</i>		†1
...	BO 9159	Ornament attaching bolt	1/4-20x5/8"	2
...	BZ 100518	Ornament clamp		†1
...	CZ 100753	Lower tank shield		†1
...	BZ 70880	Lower tank shield to shell screw	1/4"-20x1/2" spec	2
...	BZ 70676	Lower tank shield to shell nut	1/4"-20x1/4"	2
...	BZ 100530	STAY ROD ASSEMBLY		†2
...	BZ 70981	Stay rod nut	1/4"-28x7/32"	4
...	BM 70242	Stay rod to shell bolt	1/4"-20x3/4"	2
...	BZ 70676	Stay rod to shell nut	1/4"-20x1/4"	2
...	BZ 100516	Stay rod clamp		†1
...	BZ 70981	Stay rod clamp nut	1/4"-28x7/32"	2
...	BZ 100517	Stay rod clamp plate		†1
...	BZ 100759	<i>Radiator name plate (Domestic and Canada)</i>		†1
...	BZ 100760	Radiator name plate (Export)		†1
...	BZ 87116	Radiator name plate retaining spring		1
...	BZ 100528	Shell to splash guard welt		†1

BONNET

...	A 100346	<i>BONNET—COMPLETE</i>		†1
...	A 100990	TOP AND SIDE PANEL—COMPLETE—R. H.		†1
...	A 100991	TOP AND SIDE PANEL—COMPLETE—L. H.		†1
...	A 100916	Hinge—female (Standard Models)		†1
...	A 100356	Hinge—female (Special Models)		†1
...	BZ 94321	Hinge clip—upper		2
...	BZ 94322	Hinge clip—lower		2
...	BZ 70793	Hinge clip screw		4
...	BZ 70795	Hinge clip nut	No. 12-28x3/4"	2
...	BZ 13362	Handle	No. 12-28x3/16"	2
...	BO 70976	Handle to panel rivet		4
...	BZ 90012	Bumper		2
...	BZ 70323	Bumper screw		2
...	BO 70677	Bumper screw nut	No. 10-32x1/8"	2
...	BZ 100594	<i>BONNET LOCK ASSEMBLY—FRONT</i>		†2
...	BZ 100595	<i>BONNET LOCK ASSEMBLY—REAR—L. H.</i>		†1
...	BZ 100596	<i>BONNET LOCK ASSEMBLY—REAR—R. H.</i>		†1
...	BZ 95296	Bonnet lock plate—front		2
...	BZ 95297	Bonnet lock plate—rear		2
...	BZ 100593	<i>Bonnet lock catch</i>		†4
...	BO 70976	Bonnet lock catch rivet		8
...	BZ 100763	SUPPORT ASSEMBLY		†2

BONNET—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 70796	Lock to fender screw	No. 12-28x3/4"	8
...	BZ 70795	Lock to fender nut	No. 12-28x3/16"	8
...	BZ 70988	Support to panel rivet		4
...	BZ 100531	Bonnet to radiator shim		†2
...	BZ 18353	Bonnet to radiator shim rivet	9/64"x5/16"	14
...	BZ 95916	Bonnet to cowl shim		2
...	BZ 70733	Bonnet to cowl shim drive screw		20

FENDERS—FRONT

...	A 100202	FENDER ASSEMBLY—R. H. (Standard Models)		†1
...	A 100203	FENDER ASSEMBLY—L. H. (Standard Models)		†1
...	A 100602	FENDER ASSEMBLY—R. H. (Special Models)		†1
...	A 100603	FENDER ASSEMBLY—L. H. (Special Models)		†1
...	BZ 70883	Fender to running board bolt	5/16"-18x7/8"	4
...	BO 70674	Fender to running board nut	5/16"-18x5/16"	4
...	BO 70097	Fender to underbody panel bolt	1/4"-20x7/8"	2
...	BO 70676	Fender to underbody panel nut	1/4"-20x14"	2
...	CZ 100938	FENDER SUPPORT AND REINFORCEMENT ASSEMBLY—R. H.		†1
...	CZ 100939	FENDER SUPPORT AND REINFORCEMENT ASSEMBLY—L. H.		†1
...	BZ 100946	Headlamp to fender support bracket—R. H.		†1
...	BZ 100947	Headlamp to fender support bracket—L. H.		†1
...	BZ 70883	Headlamp to fender support bracket bolt	5/16"-18x7/8"	4
...	BO 70674	Headlamp to fender support bracket nut	5/16"-18x5/16"	4
...	BO 70295	Headlamp to fender support bracket rivet	1/4 "x9/16"	8
...	BY 3197	Fender support to frame member rivet	5/16"x7/8"	8
...	BO 18465	Fender side dust shield to frame bolt	1/4"-20x 1/4"	7
...	BO 70676	Fender side dust shield to frame nut	1/4"-20x1/4"	1
...	BO 70097	Fender side dust shield to radiator guard bolt	14"-20x7/8"	4
...	BO 70676	Fender side dust shield to radiator guard nut	1/4"-20x1/4"	4

FENDERS—REAR

...	A 100168	FENDER ASSEMBLY—R. H. (Coach, Sedans and Chassis)		†1
...	A 100169	FENDER ASSEMBLY—L. H. (Coach, Sedans and Chassis)		†1
...	A 100172	FENDER ASSEMBLY—R. H. (4-Passenger and Convertible Coupes)		†1
...	A 100174	FENDER ASSEMBLY—R. H. (2-Passenger Coupes)		†1
...	A 100173	FENDER ASSEMBLY—L. H. (all Coupes)		†1
...	BO 100529	Fender to splash guard welt (except Coupes)		†2
...	BZ 70848	Fender attaching bolt	3/8"-16x13/16"	12
...	BM 8023	Fender attaching bolt		2
...	BZ 70883	Fender to running board bolt	5/16"-18x7/8"	4
...	BO 70674	Fender to running board nut	5/16"-18x5/16"	4
...	BO 90087	Fender to running board shim		4
...	BZ 70883	Fender to running board splash guard bolt	5/16"-18x7/8"	2
...	BO 70764	Fender to running board splash guard nut	5/16"-18x5/16"	2
...	BO 100473	Tail lamp support bracket reinforcement		†1

FENDERS—REAR—R. H. D.

...	A 100170	FENDER ASSEMBLY—R. H. (Coach, Sedans and Chassis)		†1
...	A 100171	FENDER ASSEMBLY—L. H. (Coach, Sedans and Chassis)		†1
...	A 100175	FENDER ASSEMBLY—R. H. (4-Passenger and Convertible Coupes)		†1
...	A 100191	FENDER ASSEMBLY—R. H. (2-Passenger Coupes)		†1
...	A 100190	FENDER ASSEMBLY—L. H. (all Coupes)		†1
		All other fender parts same as preceding group.		

RUNNING BOARDS

...	CZ 100400	RUNNING BOARD ASSEMBLY—R. H. (Standard Models)		†1
...	CZ 100401	RUNNING BOARD ASSEMBLY—L. H. (Standard Models)		†1
...	CZ 100408	RUNNING BOARD ASSEMBLY—COMPLETE—R. H.	Special models only	†1
...	CZ 100409	RUNNING BOARD ASSEMBLY—COMPLETE—L. H.	Special models only	†1
...	BO 70939	Running board attaching bolt	5/16"-18x7/8"	4
...	BO 70674	Running board attaching bolt nut	5/16"-18x5/16"	4
...	BO 90087	Running board to fender shim		4
...	BZ 100410	Running board finish moulding—R. H.	Special models only	†1
...	BZ 100411	Running board finish moulding—L. H.	Special models only	†1
...	BZ 70901	Moulding attaching bolt	No. 10-32x9/16"	*
...	BO 70677	Moulding attaching bolt nut	No. 10-32x1/8"	*

RUNNING BOARD SPLASH GUARD

Illus. No.	Part No.	Description	Specifications	Per Car
...	A 100242	<i>Running board splash guard—R. H.</i>		†1
...	A 100243	<i>Running board splash guard—L. H.</i>		†1
...	BO 70097	Guard to underbody bolt	1/4"-20x7/8"	14
...	BZ 70676	Guard to underbody nut	1/4"-20x1/4"	14
...	BO 70336	Guard to running board rivet		18

ENGINE, RADIATOR AND REAR SPLASH GUARDS

...	A 40424	FLYWHEEL GUARD ASSEMBLY		†1
...	BO 9159	Guard to clutch housing screw	1/4"-20x5/8"	3
...	A 40418	Engine guard—front		†1
...	BO 18447	Guard to frame member screw	No. 10-32x3/8"	2
...	BO 12799	Guard to frame member screw nut	No. 10-32x1/8"	2
...	BM 70484	Guard to frame cross member tapping plate screw	1/4"-20x7/16"	1
...	BO 18447	Guard to side guard screw		3
...	BO 12799	Guard to side guard screw nut	No. 10-32x1/8"	3
...	A 40419	Engine guard—side—R. H.		†1
...	A 40420	Engine guard—side—L. H.		†1
...	BO 18447	Engine guard (side) to frame screw	No. 10-32x5/8"	9
...	BO 12799	Engine guard (side) to frame screw nut	No. 10-32x1/8"	9
...	BO 18318	Engine guard (side) to engine support bolt	1/4"-20x3/4"	2
...	BM 272	Engine guard (side) to engine support nut	1/4"-20x1/4"	2
...	A 100407	<i>REAR SPLASH GUARD ASSEMBLY (Coach and Sedan)</i>		†1
...	A 100241	<i>Rear splash guard (Coupes only)</i>		†1
...	A 100195	<i>Rear splash guard (Chassis)</i>		†1
...	BO 100723	REAR CROSS MEMBER TO SPLASH GUARD BUMPER BRACKET ASSEMBLY (Coupes only)		†2
...	BO 100725	Rear splash guard silencer washer		†4
...	BZ 70850	Rear splash guard to frame bolt	3/8"-16x1"	2
...	BO 70047	Rear splash guard to frame nut	3/8"-16x3/8"	2
...	BO 100529	Rear splash guard to fender welt		†2
...	BZ 18353	Rear splash guard to fender welt rivet	9/64"x5/16"	4
...	A 100244	<i>Radiator splash guard</i>		†1
...	BO 70097	Radiator splash guard to fender bolt	1/4"-20x7/8"	6
...	BZ 70676	Radiator splash guard to fender nut	1/4"-20x1/4"	6
...	BO 100260	RADIATOR SPLASH GUARD APRON ASSEMBLY—R. H.		†1
...	BO 100261	RADIATOR SPLASH GUARD APRON ASSEMBLY—L. H.		†1
...	BO 18453	Radiator splash guard to apron bolt	1/4"-20x7/16"	4
...	BO 70097	Radiator apron to frame bolt	1/4"-20x7/8"	2
...	BO 100528	Radiator splash guard welt		†1
...	BZ 70676	Radiator apron to frame bolt nut	1/4"-20x1/4"	2

TOOLS

...	BZ 40689	Tool box complete		†1
...	BZ 40692	Spark plug wrench		†1
...	BZ 40851	Monkey wrench		†1
...	BZ 28333	End wrench		1
...	BZ 40852	Hammer	12 oz	†1
...	BZ 40853	Pliers	6"	†1
...	BZ 40854	Screwdriver	9"	†1
...	BZ 40693	Jack		†1
...	BZ 40694	Jack handle extension		†1
...	BZ 40695	Socket wrench		†1

FLOOR MATS AND PADS

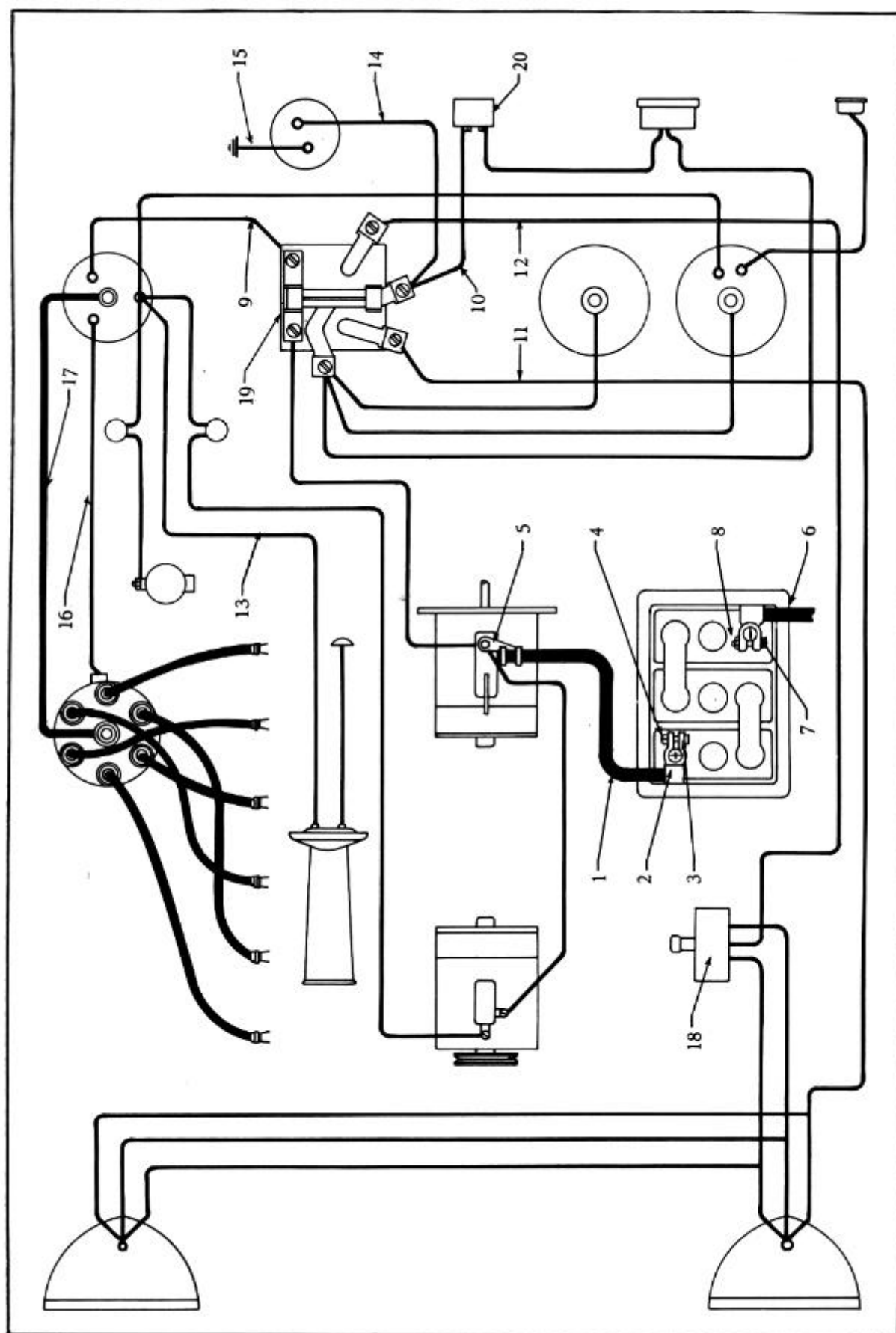
...	BO 101029	FRONT FLOOR MAT AND PAD AND ROLLER PLATE ASSEMBLY (Sedans)		†1
...	BO 101031	FRONT FLOOR MAT AND PAD AND ROLLER PLATE ASSEMBLY (Coupes)		†1
...	BO 100577	FRONT FLOOR MAT AND PAD ASSEMBLY (Coaches)		†1
...	BO 103035	REAR FLOOR CARPET ASSEMBLY (Coaches)		†1
...	BO 103037	REAR FLOOR CARPET ASSEMBLY (Sedans)		†1
...	BO 103034	Rear floor carpet seat roller plate (Coaches)		†2
...	BO 70991	Rear floor carpet seat roller rivet (Coaches)		4
...	BO 100574	Rumble seat floor mat (4-Pass. and Convertible Coupes)		†1
...	BO 100766	Hand brake lever hole cover		†1
...	BO 90089	Steering gear hole cover		1

FLOOR MATS AND PADS—R. H. D.

Illus. No.	Part No.	Description	Specifications	Per Car
...	BO 101030	FRONT FLOOR MAT AND PAD AND ROLLER PLATE ASSEMBLY (Sedans)		†1
...	BO 101032	FRONT FLOOR MAT AND PAD AND ROLLER PLATE ASSEMBLY (Coupes)		†1
...	BO 100578	FRONT FLOOR MAT AND PAD ASSEMBLY (Coaches)		†1
...	BO 103036	REAR FLOOR CARPET ASSEMBLY Other serviced parts same as in preceding group.		

WIRING

...	BO 99353	HEADLAMP CABLE ASSEMBLY (Standard Models)		2
...	BO 96113	HEADLAMP CABLE ASSEMBLY (Special Models)		2
...	BO 71118	Headlamp terminal		1
...	BM 40800	IGNITION CABLE TUBE AND WIRES ASSEMBLY		†4
...	BM 40670	IGNITION CABLE TUBE ASSEMBLY		†1
...	BO 71058	Ignition cable tube to manifold stud nut	3/8"-16x3/8"	1
1	F 40668	BATTERY TO STARTER CABLE ASSEMBLY		†1
2	BZ 21432	Battery to starter cable terminal (batt.)		1
3	BZ 12843	Battery to starter cable terminal bolt (batt.)	5/16"-18x1-1/4"	1
4	BZ 12844	Battery to starter cable terminal nut (batt.)	5/16"-18x1/4"	1
5	BO 18146	Battery to starter cable terminal (starter)		1
6	BZ 40675	Battery to ground connection		†1
7	BZ 12843	Battery to ground connection clamp bolt (batt.)	5/16"-18x1-1/4"	1
8	BZ 12844	Battery to ground connection clamp nut (batt.)	5/16"-18x1/4"	1
...	BM 219	Battery to ground connection bolt (ground)	5/16"-18x3/4"	1
...	BZ 122	Battery to ground connection nut (ground)	5/16"-18x5/16"	1
...	BZ 40674	Clutch housing to ground connection		†1
...	BO 70096	Clutch housing to ground connection bolt	5/16"-24x3/4"	1
...	BO 12481	Clutch housing to ground connection nut	5/16"-24x17/64"	1
...	BO 40802	STARTER TO RELAY (BATT.) AND TO LIGHTING SWITCH (B) WIRES ASSEMBLY		†1
...	BO 71119	Starter to relay (batt.) and to lighting switch (B) wires terminal (st.)		1
...	BO 18166	Starter to relay (batt.) wire terminal (Relay and switch)		2
...	BO 31548	Starter to relay (batt.) wire terminal (Relay and switch) sleeve		2
9	BO 40805	LIGHT SWITCH (L) TO COIL (BATT.) WIRE ASSEMBLY		†1
...	BO 18166	Light switch (L) to coil (batt.) wire terminal		3
...	BO 31548	Light switch (L) to coil (batt.) wire terminal sleeve		2
10	BO 40807	LIGHT SWITCH (X) TO STOP SWITCH WIRE ASSEMBLY		†1
...	BO 18166	Light switch (X) to stop switch wire terminal (st. sw.)		1
...	BO 18165	Light switch terminal		2
...	BO 19044	Light switch terminal sleeve (st. sw.)		1
11	BO 40809	LIGHT SWITCH (P) TO PARKING CONNECTOR WIRE ASSEMBLY		†1
...	BO 71118	Light switch (P) to parking connector wire terminal (conn.)		1
...	BO 40813	LIGHT SWITCH (R) TO REAR CONNECTOR AND GAS GAUGE CONNECTOR (FRONT) TO REAR CONNECTOR WIRE ASSEMBLY		†1
...	BO 18165	Light switch (R) to rear connector wire terminal (sw.)		1
...	BO 71118	Light switch (R) to rear connector wire terminal		3
12	BO 40815	LIGHT SWITCH (H) TO DIMMER SWITCH (BATTERY) WIRE ASSEMBLY		†1
...	BO 18165	Light switch (H) to dimmer switch (battery) wire terminal		2
...	BO 31548	Light switch (H) to dimmer switch (battery) wire terminal sleeve		1
...	BO 40819	GAS GAUGE TO COIL (STA.) AND TO GAS GAUGE CONNECTOR (FRONT) WIRE ASSEMBLY		†1
...	BO 18166	Gas gauge wire terminal		3
...	BO 31548	Gas gauge wire terminal sleeve		3
...	BO 71118	Gas gauge to connector terminal sleeve		1
13	BO 40821	COIL (STA.) TO HORN WIRE ASSEMBLY		†1
...	BO 18166	Horn wire terminal		3
...	BO 31548	Horn wire terminal sleeve		2
...	BO 71118	Horn wire terminal (conn.)		1
...	BO 40823	STOP SWITCH TO REAR CONNECTOR WIRE ASSEMBLY		†1
...	BO 18166	Stop switch to rear connector wire terminal (sw.)		1
...	BO 71118	Stop switch to rear connector wire terminal (conn.)		1
...	BO 19044	Stop switch to rear connector wire terminal sleeve (switch)		1
...	BO 40825	REAR CONNECTOR TO GAS TANK GAUGE WIRE ASSEMBLY		†1



WIRING DIAGRAM

WIRING—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BO 71118	Rear connector to gas tank gauge wire terminal (conn.)		1
...	BO 18166	Rear connector to gas tank gauge wire terminal (gauge)		1
...	BO 19044	Rear connector to gas tank gauge wire terminal (gauge) sleeve		1
...	BO 40829	DIMMER SWITCH (DIM) TO FRONT CONNECTOR DIMMER SWITCH (HD.) TO FRONT CONNECTOR WIRE ASSEMBLY		†1
...	BO 71118	Dimmer wire terminal (conn.)		4
...	BO 18165	Dimmer wire terminal (sw.)		2
...	BO 40833	LEFT TO RIGHT FRONT WIRE ASSEMBLY		†1
...	BO 71118	Left to right front wire terminal		6
14	BO 40835	LIGHT SWITCH (X) TO DOMELIGHT WIRE ASSEMBLY		†1
...	BO 18165	Light switch (X) to domelight wire terminal		1
...	BO 40837	DOMELIGHT TO GROUND ASSEMBLY (Coupes only)		†1
15	BO 40839	DOMELIGHT TO GROUND WIRE ASSEMBLY (Coach and Sedans)		†1
...	BO 18166	Domelight to ground wire terminal (dome)		1
...	BO 71120	Domelight to ground wire terminal (ground)		1
16	BM 40821	COIL (DIS.) TO DISTRIBUTOR WIRE ASSEMBLY		†1
...	BO 18166	Coil (Dis.) to distributor wire terminal		2
...	BO 31548	Coil (Dis.) to distributor wire terminal sleeve		2
17	BM 40849	COIL TO DISTRIBUTOR WIRE ASSEMBLY		†1
...	BO 70228	Coil to distributor wire terminal		2
...	BM 38967	NO. 1 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		1
...	BM 38972	NO. 2 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		1
...	BM 38965	NO. 3 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		1
...	BM 40843	NO. 4 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		†1
...	BM 40845	NO. 5 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		†1
...	BM 38963	NO. 6 SPARK PLUG TO DISTRIBUTOR WIRE ASSEMBLY		1
...	BM 71144	Spark plug to distributor wire terminal (plug)		6
...	BM 70228	Spark plug to distributor wire terminal (piston)		6
...	BO 65907	Wires clip (head and tail)		6
...	BO 38909	Wires clip (tail to underbody pane)		2
...	BO 40919	Wires clip (tail to fender)		†1
...	BO 31452	Wires clip (starter cable)		3
...	BO 18447	Wires clip (starter cable) screw	No. 10-32x5/8"	3
...	BO 12799	Wires clip (starter cable) nut	No. 10-32x1/8"	3
...	BZ 40796	WIRE CONNECTOR ASSEMBLY (single)		†8
...	BZ 40797	WIRE CONNECTOR ASSEMBLY (double)		†3
...	BZ 40795	Wire connector sleeve		†11
...	BZ 40798	Loom (Generator wires, etc.)		†1
...	BZ 40711	Loom clip		†3
...	F 41040	IGNITION WIRES ASSEMBLY (BOXED)		†1
...				
...		WIRING—R. H. D.		
...	BO 40810	LIGHT SWITCH TO PARKING CONNECTOR WIRE ASSEMBLY		†1
...	BO 40816	LIGHT SWITCH (H) TO DIMMER SWITCH (BATT.) WIRE ASSEMBLY		†1
...	BZ 40841	HORN TO CONNECTOR WIRE ASSEMBLY		†1
...	BO 40826	REAR CONNECTOR TO GAS TANK GAUGE WIRE ASSEMBLY		†1
...	BO 40830	DIMMER SWITCH TO FRONT CONNECTOR WIRE ASSEMBLY		†1
...	BO 38909	Clip (headlamp wires to dash pad bolt)		1
		All other wiring parts same as in preceding paragraph.		
		SWITCHES		
18	BZ 40705	Dimmer switch		†1
...	BZ 7819	Dimmer switch attaching screw	1/4"-20x3/8"	2
...	BZ 70863	Dimmer switch terminal screw	No. 4-36x3/16"	3
19	BZ 38236	LIGHTING SWITCH ASSEMBLY		1
...	BZ 70863	Lighting switch terminal screw	No. 4-36x3/16"	4
20	BZ 40737	STOP LAMP SWITCH ASSEMBLY		†1
...	BZ 70434	Stop lamp switch terminal screw	No. 8-32x1/4"	2
		SWITCHES—R. H. D.		
...	BZ 40738	STOP LAMP SWITCH ASSEMBLY		†1
...	BO 18447	Stop lamp switch to frame brace screw	No. 10-32x5/8"	2
...	BO 12799	Stop lamp switch to frame brace nut	No. 10-32x1/8"	2

HEADLAMP (STANDARD)

Illus. No.	Part No.	Description	Specifications	Per Car
...	BO 99206	HEADLAMP—COMPLETE		2
...	BO 99351	DOOR ASSEMBLY—LESS LENS		2
...	BO 99350	Lens		2
...	BO 65579	Lens retainer		8
...	BO 96111	LENS GASKET ASSEMBLY		2
...	BO 99354	Door lug		2
...	BO 96116	Door screw		2
...	BO 99353	CABLE ASSEMBLY		2
...	BO 71118	Wire terminal		3
...	BO 99352	REFLECTOR ASSEMBLY		2
...	BO 100363	Headlamp bracket—R. H.		†1
...	BO 100364	Headlamp bracket—L. H.		†1
...	BO 398	Headlamp prop stud nut	5/8"-18x35/64"	2
...	BO 96304	Headlamp adjusting stud washer		2
...	BO 70848	Headlamp bracket to fender bolt		4

HEAD LAMP (SPECIAL AND CONVERTIBLE)

...	BO 100362	HEADLAMP—COMPLETE		†2
...	BO 96113	CABLE ASSEMBLY		2
...	BO 65583	REFLECTOR ASSEMBLY		2
Other service parts for this lamp same as in preceding group.				

FENDER LAMP (SPECIAL MODELS AND CONVERTIBLE COUPE)

...	BO 100600	FENDER LAMP ASSEMBLY		†2
...	BO 100975	DOOR ASSEMBLY—LESS LENS		†2
...	BO 100972	Lens		†2
...	BO 100971	Lens retainer		†4
...	BO 100974	Lens gasket		†2
...	BO 100973	Reflector		†2
...	BO 100970	CABLE ASSEMBLY		†2
...	BO 71118	Terminal		2
...	BZ 12401	Lamp attaching nut	7/16"-20x3/8"	2
...	BO 100601	Lamp finish washer.		†2
...	BO 100599	Lamp reinforcement		†2

TAIL, STOP LAMP AND LICENSE BRACKET

...	BO 100579	TAIL AND STOP LAMP—COMPLETE		†1
...	BO 96220	License lens		1
...	BO 96221	License lens gasket		1
...	BO 65380	License lens speed nut		2
...	BO 70924	License lens screw		2
...	BO 96216	Tail and stop lamp lens		1
...	BO 96219	Tail and stop lamp lens spring		3
...	BO 96217	Tail and stop lamp door		1
...	BO 100580	TAIL AND STOP LAMP WIRE ASSEMBLY		†1
...	BO 71118	Tail and stop lamp wire terminal		2
...	BZ 12216	Tail and stop lamp door screw	No. 6-32x1/2"	1
...	BO 100342	Tail lamp support bracket		†1
...	BZ 70873	Tail lamp support bracket bolt	5/16"-18x11/16"	2
...	BO 9159	Tail lamp support to bracket screw	1/4"-20x5/8"	2
...	BO 100473	Tail lamp support bracket reinforcement		†1
...	BO 100337	REAR LICENSE PLATE BRACKET ASSEMBLY		†1
...	BO 100341	Rear license plate bracket clamp		†1
...	BO 70185	Rear license plate bracket clamp bolt	1/4"-20x7/8"	†1
...	BO 40737	STOP LAMP SWITCH ASSEMBLY		1
...	BO 70434	Terminal screw	No. 8-32x1/4"	2
...	BM 219	Switch to frame brace bolt	5/16"-18x3/4"	1
...	BZ 122	Switch to frame brace bolt nut	5/16"-18x5/16"	1

TAIL, STOP LAMP AND LICENSE BRACKET—R. H. D.

Illus. No.	Part No.	Description	Specifications	Per Car
...	BO 40738	STOP LAMP SWITCH ASSEMBLY		†1
...	BO 18447	Stop lamp switch to frame brace screw	No. 10-32x5/8"	2
...	BO 12799	Stop lamp switch to frame brace screw nut	No. 10-32x1/8"	2
		Tail lamp parts not shown here are same as in preceding group.		

HORN

...	* 40867	HORN ASSEMBLY		†1
...	BO 12790	Horn terminal nut	No. 8-32x3/4"	2
...	BM 40868	Horn bracket		†1
...	BZ 5402	Horn bracket to cylinder head stud nut	3/8"-16x3/16"	2
..	BM 71131	Horn to bracket screw nut	No. 12-24x5/3"	
		*Serviced direct by E. A. Laboratories, Inc., Brooklyn, N. Y.		

COIL AND RELAY

...	* 40604	Coil complete		†1
...	* 40606	Coil bracket		†1
...	BZ 38057	Coil lock key		2
...	BZ 70890	Coil bracket to instrument panel screw	No. 10-32x11/16"	1
...	BO 70677	Coil bracket to instrument panel screw nut	No. 10-32x5/8"	1
...	BZ 70880	Coil bracket to instrument panel flange screw	1/4"-20x1/2" spec	2
...	BZ 70676	Coil bracket to instrument panel flange screw nut	1/4"-20x1/4"	2
...	* 40603	RELAY ASSEMBLY		†1
		*Serviced direct by Electric Auto-Lite Corp., Toledo, Ohio.		

STARTING MOTOR

...	* 40608	STARTING MOTOR ASSEMBLY		†1
...	BM 40609	Starting motor mounting stud		†2
...	BM 110	Starting motor mounting stud nut	3/8"-16x3/8"	4
		*Serviced direct by Electric Auto-Lite Corp., Toledo, Ohio.		

GENERATOR

...	* 40598	GENERATOR ASSEMBLY		†1
...	BM 40600	Generator support bracket		†1
...	BZ 1157	Generator support bracket bolt	3/8"-16x3/4"	2
...	BM 40601	Generator adjusting bracket		†1
...	BM 110	Generator adjusting brace stud nut	3/8"-16x3/8"	1
...	BM 40602	Generator pulley		†1
...	BM 71177	Generator to bracket bolt	5/16"-24x1-1/8"	3
...	BO 12481	Generator to bracket bolt nut	5/16"-24x17/64"	3
		*Serviced direct by Electric Auto-Lite Corp., Toledo, Ohio		

INSTRUMENTS AND MOUNTING

...	BO 100427	AMPERE LAMP BODY ASSEMBLY		†1
...	BO 100428	OIL LAMP BODY ASSEMBLY		†1
...	BO 100430	OIL LAMP LENS AND BEZEL ASSEMBLY		†1
...	BO 100431	AMPERE LAMP LENS AND BEZEL ASSEMBLY		†1
...	BO 100592	OIL AND AMPERE LIGHT WIRE AND SOCKETS ASSEMBLY		†1
...	BO 100491	GAS GAUGE ASSEMBLY		†1
...	BO 95381	Gas gauge clamp		1
...	BO 96707	Gas gauge and speedometer lens		2
...	BO 100489	HEAT INDICATOR ASSEMBLY		†1
...	BO 100490	HEAT INDICATOR ASSEMBLY (with special cylinder head)		†1
...	BO 95770	Heat indicator gasket		1
...	BO 18179	Heat indicator to gas gauge screw	No. 8-32x5/16"	2
...	* 100488	SPEEDOMETER HEAD ASSEMBLY		†1
...	BO 96194	Speedometer head clamp		1
...	BO 100606	GLOVE BOX ASSEMBLY		†1
...	BO 100607	GLOVE BOX DOOR ASSEMBLY		†1
...	BO 100611	Glove box door knob		†1
...	BO 100612	Glove box door knob spring		†1
...	BO 100613	Glove box door knob nut		†1
...	BO 100614	Instrument panel finish plate		†1
...	BO 100782	Instrument panel hole plug		†2
...	BO 100616	GLOVE BOX DOOR LOCK ASSEMBLY (SPECIAL MODELS)		†1
...	BO 95720	Glove box dash bracket		1
		*Serviced direct by Stewart Warner Speedometer Corp., Chicago, Ill.		

INSTRUMENTS AND MOUNTING—Continued

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 100745	STARTER CONTROL WIRE ASSEMBLY		†1
...	BO 62269	Starter button wire clamp		1
...	BO 18447	Starter button wire clamp screw	No. 10-32x5/8"	1
...	BO 18479	Starter button wire clamp nut	No. 10-32x3/16	1
...	BZ 101022	CLUTCH VACUUM CONTROL WIRE ASSEMBLY (STANDARD MODELS)		†1
...	BZ 101023	CLUTCH VACUUM CONTROL WIRE ASSEMBLY (SPECIAL MODELS)		†1
...	BZ 99077	Clutch vacuum control wire nut	tubular	1
...	BZ 100747	CARBURETOR CHOKE WIRE ASSEMBLY		†1
...	BZ 94574	CONTROL WIRE AND KNOB ASSEMBLY		2
...	BZ 94595	LIGHT SWITCH CONTROL KNOB ASSEMBLY		1
...	BZ 96180	Knob and shaft		1
...	BZ 70122	Light switch control knob assy. to panel nut	3/8"-24x5/16"	1
...	BO 70677	Light switch control knob assy. switch nut	No. 10-32x5/8"	2
...	BZ 100750	STARTER CONTROL WIRE ASSEMBLY (SPECIAL MODELS)		†1
...	BZ 100752	CARBURETOR CHOKE WIRE ASSEMBLY (SPECIAL MODELS)		†1
...	BZ 100755	CONTROL WIRE AND KNOB ASSEMBLY (SPECIAL MODELS)		†2
...	BZ 100753	LIGHT SWITCH CONTROL KNOB ASSEMBLY (SPECIAL MODELS)		†1
...	BZ 100754	Knob and shaft		†1
INSTRUMENTS AND MOUNTING—R. H. D.				
...	BO 100490	HEAT INDICATOR ASSEMBLY		†1
...	BZ 100746	STARTER CONTROL WIRE ASSEMBLY		†1
...	BZ 100751	STARTER CONTROL WIRE ASSEMBLY		†1
All instrument panel parts not shown here are same as in preceding group.				

