

PARTS LIST

ESSEX

SUPER-SIX



June 1928



IMPORTANT

The use of genuine Essex parts will insure the satisfactory operation of your car.

There are Hudson-Essex distributors and dealers in all principal cities and towns, who will supply genuine Essex parts.

For your own protection, insist upon obtaining genuine Essex parts.



Parts which have never previously been listed are designated with a † in number required per car column.

Hudson Motor Car Company
DETROIT, MICHIGAN

Warranty

The factory obligation with respect to replacement of alleged defective parts is fully covered by our warranty as follows:

"We warrant the automobiles manufactured by us to be free from defects in material and workmanship under normal use and service, our obligation under this warranty being limited to making good any part or parts thereof which shall, within ninety (90) days after delivery of such automobile to the original purchaser, be returned to us with transportation charges prepaid, and which our examination shall disclose to our satisfaction to have been thus defective.

"This warranty is expressly in lieu of all other warranties expressed or implied, and of all other obligations or liabilities on our part, and we neither assume nor authorize any other person to assume for us any other liability in connection with the sale of our automobiles.

"This warranty shall not apply to any Essex automobile which shall have been repaired or altered outside of our factory in any way so as, in our judgment, to affect its stability or reliability, or which has been subject to misuse, negligence, or accident.

"We make no warranty whatsoever in respect to tires, rims, ignition apparatus, tops, upholstery, horns or other signaling devices, batteries, speedometers, or other trade accessories."

HUDSON MOTOR CAR COMPANY

Detroit, Michigan

The factory does not participate in any labor costs incident to the replacement of parts under the warranty. The warranty under which Essex motor cars are sold will be interpreted by the Distributor or Dealer from whom the car was purchased. If you are touring and require service, be sure to get in touch with your nearest authorized Essex Distributor or Dealer.

Hudson Motor Car Company

Detroit, Michigan

Repair Parts stocks are maintained by Essex and Hudson dealers in more than twenty-five hundred principal cities and owners are urged to avail themselves of this service when it is required. In addition, large complete stocks are maintained in the following cities. Where desired, orders can be sent to any of these cities, either by telegraph, telephone, or mail, addressed simply to "The Hudson-Essex Distributor" and prompt shipment will be obtained:

Albany, N. Y.
Amarillo, Texas
Atlanta, Ga.
Baltimore, Md.
Bangor, Maine
Boston, Mass.
Bridgeport, Conn.
Buffalo, N. Y.
Butte, Mont.
Charlotte, N. C.
Chattanooga, Tenn.
Chicago, Ill.
Cincinnati, Ohio
Cleveland, Ohio
Columbia, S. C.
Columbus, Ohio
Dallas, Texas
Denver, Colo.
Des Moines, Iowa
Detroit, Mich.
Evansville, Ind.
Fargo, N. Dak.
Fresno, Cal.
Ft. Wayne, Ind.
Gastonia, N. C.
Grand Rapids, Mich.

Hartford, Conn.
Houston, Texas
Huntington, W. Va.
Hutchinson, Kan.
Indianapolis, Ind.
Jacksonville, Fla.
Kalamazoo, Mich.
Kansas City, Mo.
Knoxville, Tenn.
Los Angeles, Cal.
Louisville, Ky.
Manchester, N. H.
Memphis, Tenn.
Miami, Fla.
Milwaukee, Wis.
Minneapolis, Minn.
Montgomery, Ala.
Nashville, Tenn.
New Orleans, La.
New York, N. Y.
Norfolk, Va.
Philadelphia, Pa.
Phoenix, Ariz.
Pittsburgh, Pa.
Portland, Maine
Portland, Oregon

Providence, R. I.
Rochester, N. Y.
Sacramento, Cal.
Saginaw, Mich.
Salina, Kan.
Salt Lake City, Utah
San Antonio, Texas
San Francisco, Cal.
San Jose, Cal.
Seattle, Wash.
South Bend, Ind.
Spokane, Wash.
Springfield, Mass.
Springfield, Mo.
St. Louis, Mo.
Syracuse, N. Y.
Tampa, Fla.
Toledo, Ohio
Tulsa, Oklahoma
Utica, N. Y.
Washington, D. C.
Wichita, Kan.
Wilson, N. C.
Winston-Salem, N. C.
Worcester, Mass.
Youngstown, Ohio

IN CANADA

Barrie, Ontario
Belleville, Ont.
Brantford, Ont.
Calgary, Alberta
Chatham, Ont.
Cobalt, Ont.
Edmonton, Alberta
Fort William, Ont.
Galt, Ont.
Guelph, Ont.
Halifax, Nova Scotia
Kingston, Ont.

Kitchener, Ont.
London, Ont.
Midland, Ont.
Montreal, Que.
Orillia, Ont.
Oshawa, Ont.
Owen Sound, Ont.
Peterborough, Ont.
Petrolia, Ont.
Regina, Sask.
Sarnia, Ont.
Saskatoon, Sask.

Sault Ste. Marie, Ont.
Shelburne, Ont.
Simcoe, Ont.
St. Catharines, Ont.
St. John, N. B.
St. Thomas, Ont.
Stratford, Ont.
Toronto, Ont.
Vancouver, B. C.
Welland, Ont.
Windsor, Ont.
Winnipeg, Manitoba

INSTRUCTIONS FOR ORDERING PARTS

- 1—Order parts through the nearest Distributor or Dealer.
- 2—Always give PART NUMBER and NAME of each part ordered.
- 3—Mail and Parcel Post orders should be accompanied by an amount sufficient to cover POSTAGE.
- 4—Specify how shipments are to be made.
- 5—Orders for parts should be written separately from correspondence pertaining to other matters.

TELEGRAPH CODE

To save expense, to expedite ordering and for your convenience, we list below a brief General Code covering miscellaneous instructions, questions and answers relative to the shipment of parts:

Sultex—Ship to me (us) by express.

Sulkline—Ship by express to.....

Sulkate—Ship to me (us) by freight.

Sulmost—Ship to me (us) by parcel post.

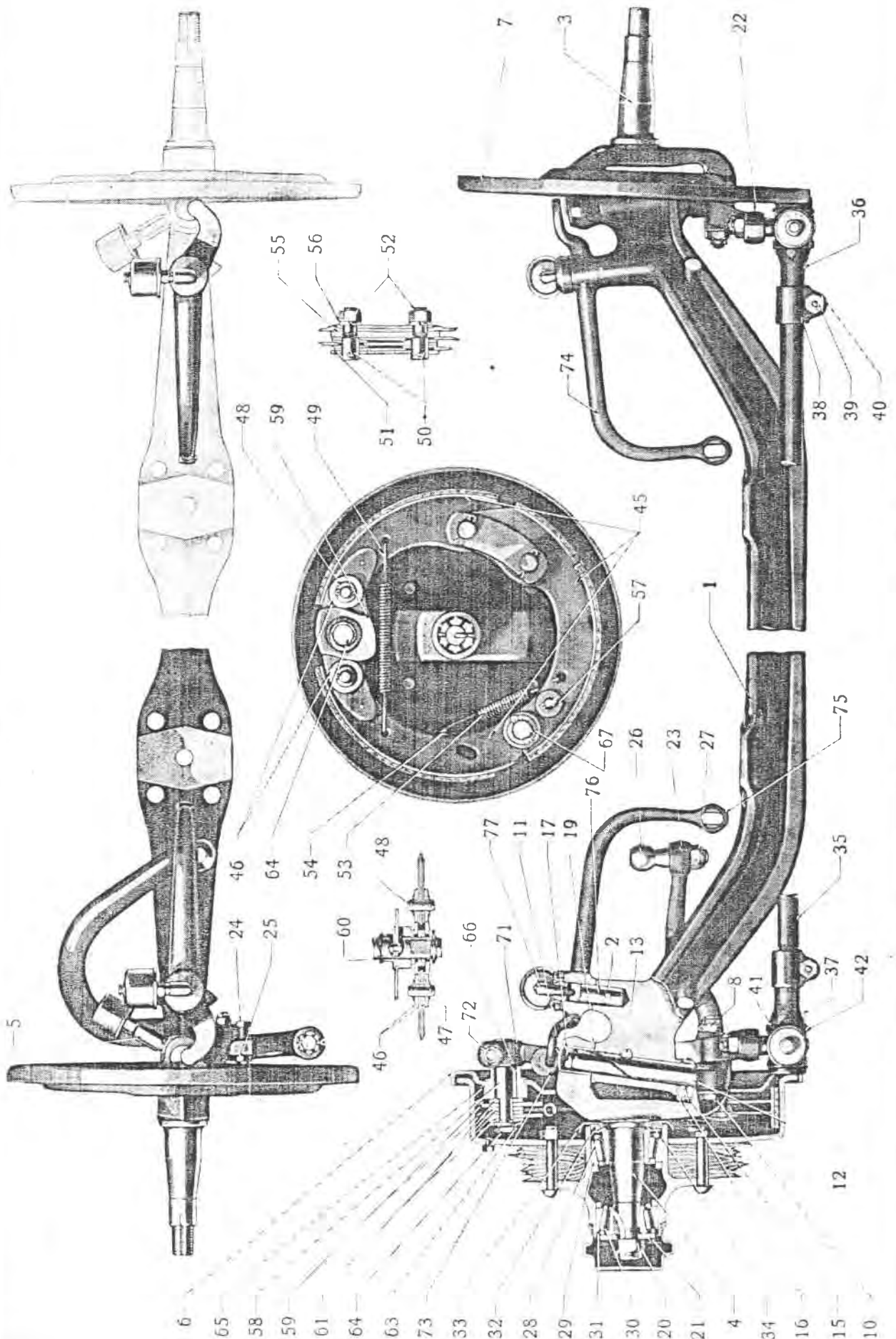
Sulwire—When and how did you ship parts called for in my (our) telegram of.....

Sultwich—When and how will you ship parts called for in my (our) telegram of.....

Sulteen—When and how will you ship parts called for in my (our) letter of.....

INDEX

	Page No.
Accelerator.....	23
Accessories.....	36
Axle—front.....	6
Axle—rear.....	8
Battery Suspension.....	12
Bonnet.....	35
Brakes—Front Wheels.....	8
Brakes—Rear Wheel.....	10
Carburetor.....	21
Clutch.....	23
Controls.....	27
Brake Control Rods and Levers.....	28
Carburetor Gas Control.....	23
Hand Control Levers (Gear Shift and Hand Brake).....	27
Pedal Control (Clutch and Brake).....	28
Drag Link.....	34
Electrolock.....	37
Fenders.....	34
Fan.....	16
Floor Mats and Pads.....	36
Frame.....	12
Gasoline Tank.....	13
Horn.....	36
Instruments and Mounting.....	36
Oil Pressure Gauge.....	36
Instrument Lamp.....	36
Shutter Control.....	16
Gasoline Gauge.....	37
Ammeter.....	36
Speedometer.....	37
Lamps.....	35
Motor.....	16
Oil Reservoir Group.....	18
Camshaft and Crankshaft.....	18
Flywheel.....	19
Timing Sprockets and Chain.....	19
Generator Drive Shaft Group.....	19
Generator Coupling.....	20
Distributor Drive Shaft Group.....	20
Oil Pump Group.....	20
Cylinder.....	16
Exhaust Manifold.....	18
Piston.....	19
Connecting Rod.....	19
Valve and Tappet Group.....	19
Cylinder Head.....	17
Cylinder Side Plate.....	17
Front Cover.....	17
Motor Support Plates.....	17
Cylinder Studs, Nuts and Plugs.....	17
Muffler and Exhaust Pipe.....	21
Radiator.....	13
Rims—Demountable.....	10
Rumble Seat Steps.....	37
Running Boards.....	34
Splash Guards.....	34
Springs—front.....	11
Springs—rear.....	11
Starting Crank.....	37
Starter Button and Wire.....	36
Steering Gear.....	32
Tire Carrier.....	34
Tools.....	37
Transmission.....	25
Universal Joint and Propeller Shaft.....	30
Vacuum Tank Connections and Gasoline Pipes.....	23
Wheels—front.....	10
Wheels—rear.....	10
Wiring.....	29
R. H. Drive Parts.....	37



Front Axle Assembly

FRONT AXLE

Illus. No.	Part No.	Description	Specifications	Per Car
...	CX 62700	FRONT AXLE ASSEMBLY (Cars 706269 to 811287)		1
...	CX 63191	FRONT AXLE ASSEMBLY (Cars 811287 and upward)		†1
...	CX 62702	FRONT AXLE CENTER ASSEMBLY (Cars 706269 to 811287)		1
...	CX 63193	FRONT AXLE CENTER ASSEMBLY (Cars 811287 and upward)		1
2	GZ 18074	Taper pin	No. 4x1 1/4"	2

STEERING SPINDLE

(Cars 706269 to 811281)

3	BX 63136	SPINDLE AND BUSHING ASSEMBLY—R. H.		1
4	BX 63137	SPINDLE AND BUSHING ASSEMBLY—L. H.		1
5	BZ 70297	Pipe extension	1/8"	2
6	BX 62895	Dust shield assembly—L. H.		1
7	BX 62896	Dust shield assembly—R. H.		1
8	BZ 3488	Nut	7/16"-20x29/64"	8
	BZ 70298	Bolt	7/16"-20x1 3/8"	4
10	BZ 70299	Bolt	7/16"-20x2-11/16"	4
11	BM 9751	Welch plug	1/8"	2
12	BX 62710	Pivot pin		2
13	BX 62719	Pivot pin lock		2
	BX 62830	Spindle dust shield		2
15	BX 70302	Bearing	Nice No. 601	2
16	BX 62735	Dust shield		2
17	BX 62711	Bushing—upper		2
	BX 62712	Bushing—lower		2
19	BZ 8372	Shim	.010" thick	4
19	BX 53463	Shim	.005" thick	4
20	BX 70294	Nut—spindle	3/4"-16x5/8" castle	2
21	BX 62714	Washer—spindle nut	Special	2
22	BX 62706	Steering arm—R. H.		1
23	BX 62707	Steering arm—L. H.		1
24	BX 70333	Bolt	5/16"-18x1 1/4"	2
25	BX 122	Nut	5/16"-18x5/16"	2
26	BX 60206	Steering arm ball		3
27	BZ 72	Nut—steering arm ball	1 1/2"-20x9/16"	3

STEERING SPINDLE

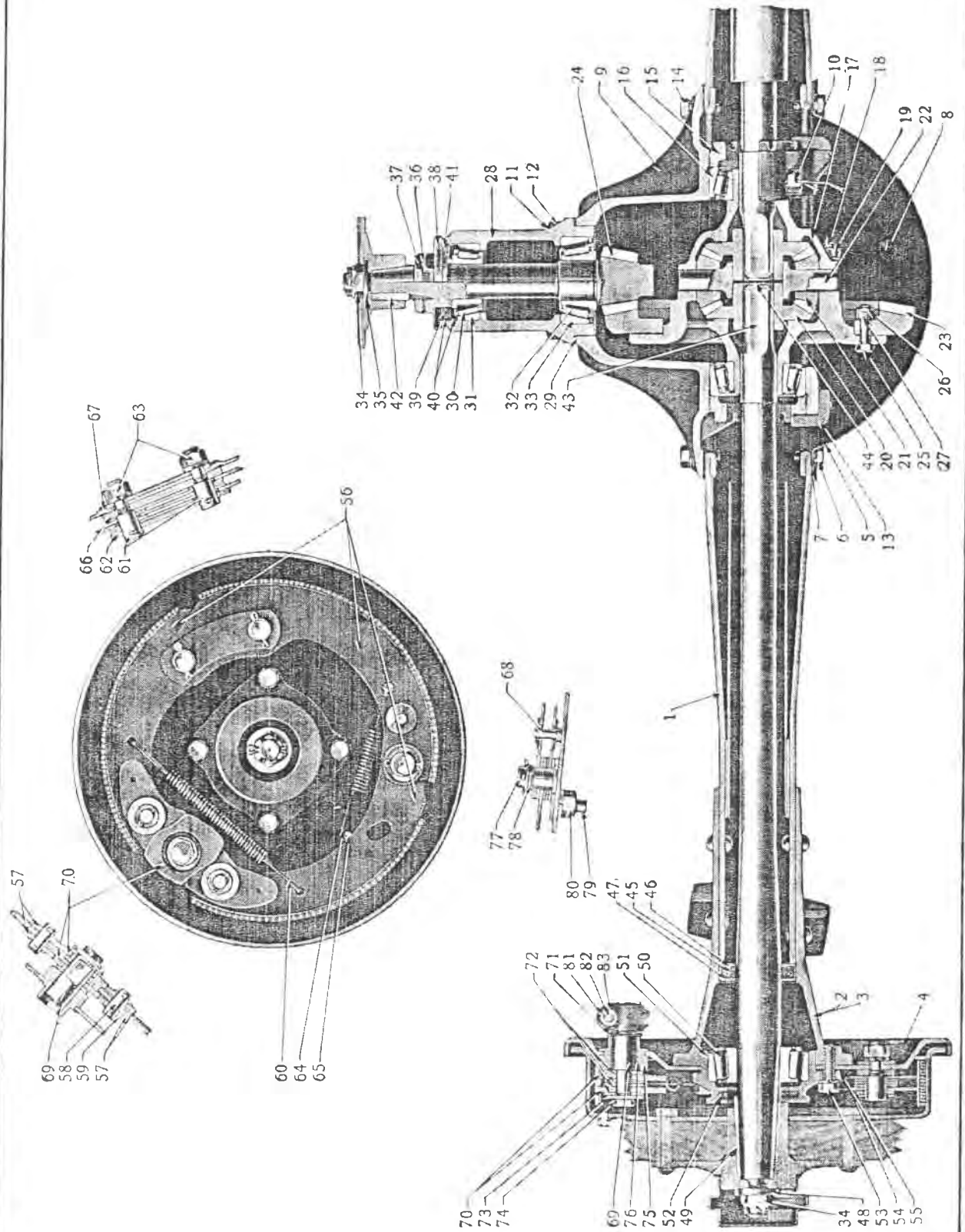
(Cars 811287 and upward)

...	BX 63237	SPINDLE AND BUSHING ASSEMBLY—R. H.		†1
...	BX 63238	SPINDLE AND BUSHING ASSEMBLY—L. H.		†1
...	BZ 70297	Pipe extension		2
...	BX 62895	DUST SHIELD ASSEMBLY—L. H.		1
...	BX 62896	DUST SHIELD ASSEMBLY—R. H.		1
...	BZ 3488	Nut	7/16"-20x29/64"	8
...	BZ 70289	Bolt	7/16"-20x1 3/8"	4
...	BZ 70299	Bolt	7/16"-20x2-11/16"	4
...	BM 70439	Welch plug		4
...	BX 63190	Pivot pin		†2
...	BX 63199	Pivot pin lock		†2
...	BX 62830	Spindle dust shield		2
...	BX 70110	Bearing		2
...	BX 62735	Dust shield		2
...	BX 63194	Bushing—upper		†2
...	BX 63198	Bushing—lower		†2
...	BX 63201	Shim	.010" thick	†4
...	BX 63200	Shim	.005" thick	†4
...	BX 70294	Nut—spindle		2
...	BX 62714	Washer—spindle nut		2
...	BX 62706	Steering arm—R. H.		1
...	BX 62707	Steering arm—L. H.		1
...	BX 70333	Bolt	5/16"-18x1 1/4"	2
...	BX 122	Nut	5/16"-18x5/16"	2
...	BX 60206	Steering arm ball		2
...	BZ 72	Steering arm ball nut		2

FRONT WHEEL BEARINGS

...	18248	BEARING ASSEMBLY—INNER	Timken No. 2554-2520	2
28	18272	Cone and rollers—inner bearing	Timken No. 2554	2
29	18271	Cup—inner bearing	Timken No. 2520	2
...	18249	BEARING ASSEMBLY—OUTER	Timken No. 2382-2320	2
30	18274	Cone and rollers—outer bearing	Timken No. 2382	2
31	18273	Cup—outer bearing	Timken No. 2320	2
32	BZ 60522	Dust washer	Felt	2
33	BZ 62713	Dust washer retainer—inner		2
34	BZ 60523	Dust washer retainer—outer		2

When ordering give letter prefix with symbol number—Example: BX 61531.



Rear Axle Assembly

TIE ROD

Illus. No.	Part No.	Description	Specifications	Per Car
35	CX 62743	TIE ROD ASSEMBLY.....		1
	CX 63115	Tie rod.....		1
36	BX 63118	Tie rod socket—R. H.....		1
37	BX 63119	Tie rod socket—L. H.....		1
38	BX 63120	Tie rod socket clamp.....		2
39	BX 2439	Bolt.....	$\frac{3}{8}$ "-24x1 $\frac{1}{2}$ "	2
40	BX 2344	Nut.....	$\frac{3}{8}$ "-24x $\frac{1}{4}$ "	2
	BX 63147	Spring.....		2
	BX 63148	Spring seat.....		2
	BX 70389	Washer.....	1"x $\frac{1}{8}$ " special	2
	BX 63117	Plug.....		2
41	BX 63002	Dust cover—inner.....		2
42	BX 63003	Dust cover—outer.....		2
43	BX 70310	Bolt.....	$\frac{3}{16}$ "-24x $\frac{1}{8}$ "	2
	BX 3987	Nut.....	$\frac{3}{16}$ "-24	2

FRONT WHEEL BRAKES

45	BY 62908	BRAKE SHOE ASSEMBLY (set for one wheel).....		2
46	BX 62913	Primary and auxiliary shoe roller.....		8
47	BX 70357	Primary and auxiliary shoe washer.....	Special	8
48	BX 62914	Primary and auxiliary shoe roller pin.....		4
49	BX 62930	Primary and auxiliary shoe spring.....		2
50	BX 62923	Primary and auxiliary shoe anchor pin.....		2
51	BX 62925	Primary and auxiliary shoe anchor pin link.....		2
52	BX 62926	Primary and auxiliary shoe anchor pin nut.....	Special	2
53	BX 62931	Secondary shoe spring.....		2
54	BX 62904	Secondary shoe spring anchor.....		2
	BX 62921	Reinforcement plate and anchor pin assembly.....		2
55	BX 62922	Reinforcement plate—inner.....		2
56	BX 62924	Reinforcement plate—outer.....		2
57	BX 62903	Shoe spacer pin.....		2
58	BX 62934	Camshaft.....		2
59	BX 62935	Cam.....		4
60	BX 29238	Camshaft retaining washer.....		2
61	BX 62936	Camshaft washer—thick.....	Special	6
62	BX 62939	Camshaft washer—thin.....	Special	2
63	BX 62937	Camshaft tension spring.....		2
64	BX 62938	Camshaft shoulder bolt.....		2
66	BX 62907	Camshaft bearing bushing.....		2
67	BX 62927	Articulating pin.....		2
68	BX 62928	Articulating pin spring.....		2
69	BX 62929	Articulating pin take-up cam.....		2
70	BX 70125	Nut.....	$\frac{1}{2}$ "-20x7/16"	2
	BX 62943	Control lever—R. H.....		1
71	BX 62942	Control lever—L. H.....		1
72	BX 70361	Bolt.....	$\frac{5}{16}$ "-24x1 $\frac{1}{4}$ "	2
	BR 611	Nut.....	$\frac{5}{16}$ "-24x17/64"	2
73	BX 62944	Crank lever adjusting screw.....	Special	2
	BZ 62	Crank lever adjusting screw nut.....	$\frac{3}{8}$ "-24x21/64"	2
74	BX 62736	Brake operating lever—R. H.....		1
75	BX 62737	Brake operating lever—L. H.....		1
76	BX 62738	Brake operating lever pivot.....		2
77	BM 3554	$\frac{1}{8}$ " Street elbow.....	$\frac{1}{8}$ "	2
78	BX 62739	Brake operating lever take-up spring.....		2
79	BX 62740	Brake operating lever dust shield.....		2
80	BX 62741	Brake operating lever dust washer.....		2

REAR AXLE

CY 62695	REAR AXLE ASSEMBLY.....	5-6/10 to 1	1
CY 62570	REAR AXLE ASSEMBLY.....	5-4/10 to 1	1
CY 62998	REAR AXLE ASSEMBLY.....	6-1/9 to 1	1

HOUSING

1	CY 62749	HOUSING ASSEMBLY.....		1
2	BY 62697	Brake spider—R. H.....		1
3	BY 62698	Brake spider—L. H.....		1
	CY 1249	Rivet—button head.....	$\frac{1}{4}$ "x $\frac{3}{4}$ "	12
	BY 62897	Brake dust shield assembly—R. H.....		1
4	BY 62898	Brake dust shield assembly—L. H.....		1
	BY 654	Rivet—button head.....	$\frac{1}{4}$ "x $\frac{5}{8}$ "	8
5	BY 60505	Cover—housing.....		1
6	BZ 1157	Cap screw—housing cover.....	$\frac{3}{8}$ "-16x $\frac{3}{4}$ " hex.	10
7	BY 2655	Gasket—housing cover.....		1
8	BM 322	Pipe plug—housing cover.....		1

When ordering give letter prefix with symbol number—Example: BX 61531.

DIFFERENTIAL AND CARRIER

Illus. No.	Part No.	Description	Specifications	Per Car
...	CY 63189	CARRIER AND GEAR SET ASSEMBLY	5-6/10 to 1	1
...	CY 62594	CARRIER AND GEAR SET ASSEMBLY	5-4/10 to 1	1
...	CY 62995	CARRIER AND GEAR SET ASSEMBLY	6-1/9 to 1	1
9	CY 60769	CARRIER AND CAP ASSEMBLY (Less gears)		1
10	BY 52160	Cap screw—bearing cap	7/16"-14x1 3/4" square	4
11	BM 13143	Stud—carrier to pinion housing	3/8"-16x1-21/32"	4
12	BM 110	Nut—carrier to pinion housing stud	3/8"-16x3/8" hex.	4
13	BY 60209	Lock—bearing adjusting nut		2
...	BY 2655	Gasket—differential carrier		1
14	BM 304	Cap screw—carrier to housing	3/8"-16x1"	10
15	BY 60495	Adjusting nut—carrier bearing		2
...	BZ 2346	Pipe plug—carrier filler	3/8"	1
16	18255	Bearing—differential	Timken No. 336 & 3320	2
...	18276	Cone and rolls—differential bearing	Timken No. 336	2
...	18275	Cup—differential bearing	Timken No. 3320	2
17	BY 60531	Case—R. H. }	Not sold separately	1
...	BY 62576	Case—L. H. }		
18	BY 60219	Stud—differential case	3/8"-24x3/8"-16x2 1/2"	4
19	BZ 124	Nut—case stud	3/8"-24 castle	4
20	BY 60480	Gear—differential	18 teeth	2
21	BY 9766	Pinion—differential	10 teeth	4
22	BY 60529	Spider		1
23	BY 62855	Drive gear 5-6/10 to 1		1
24	BY 62859	Drive pinion 5-6/10 to 1		1
...	BY 62572	Drive gear 5-4/10 to 1		1
...	BY 62573	Drive pinion 5-4/10 to 1		1
23	BY 62987	Drive gear 6-1/9 to 1		1
24	BY 62988	Drive pinion 6-1/9 to 1		1
25	BY 18167	Bolt—drive gear	3/8"-24x1-7/16" spl.	8
26	BY 18164	Nut—drive gear bolt	3/8"-24x21/64" spl.	8
27	BY 62578	Lock plate—drive gear bolt nut		4

PINION HOUSING

...	BY 62355	PINION SHAFT HOUSING ASSEMBLY (Includes bearing cups) 5-6/10 to 1 and 6-1/9 to 1		1
28	BY 62642	PINION SHAFT HOUSING ASSEMBLY (Includes bearing cups) 5-4/10 to 1		1
29	BY 60492	Shim—pinion shaft housing	As req.	
29	BY 60494	Shim—pinion housing	As req.	
...	18253	Bearing—pinion front	Timken No. 2691V & 2620	1
30	18280	Cone and rolls—pinion front bearing	Timken No. 2691V	1
31	18279	Cup—pinion front bearing	Timken No. 2620	1
...	70089	Bearing—pinion rear	Timken No. 3188 & 3120	1
32	70094	Cone and rolls—pinion rear bearing	Timken No. 3188	1
33	70093	Cup—pinion rear bearing	Timken No. 3120	1
34	BM 12172	Nut—pinion	5/8"-18 castle	1
35	BM 9553	Washer—pinion nut	21/32"x1 3/8"x1" plain	1
36	BY 60501	Lock—pinion adjusting nut	1/16" thick, 2" O.D.	1
37	BY 61258	Lock nut—pinion adjusting nut	1 1/8"-20x9/32" spl.	2
38	BY 62116	ADJUSTING NUT ASSEMBLY		1
39	BY 60498	Dust washer	Felt	1
40	BY 60503	Retainer—pinion dust washer		2
41	BY 62113	Dust collar—pinion		1
42	BY 60538	Key—pinion shaft to flange		1

DRIVE SHAFT

43	CY 61246	DRIVE SHAFT ASSEMBLY		2
44	BY 60496	Thrust button		2
45	BY 51701	Felt washer		2
46	BY 51677	Retainer—inner for felt washer		2
47	BY 51678	Retainer—outer for felt washer		2
...	BM 12172	Nut—wheel to shaft	5/8"-18 castle	2
48	BZ 18257	Washer—drive shaft nut		2
49	BY 51646	Key—wheel to shaft		2

REAR WHEEL BEARINGS

50	55109	BEARING ASSEMBLY	Timken No. 415TV & 412A	2
...	52146	Cone and rolls	Timken No. 415TV	2
...	12346	Cup	Timken No. 412A	2
51	BY 62748	BEARING ADJUSTING CAP ASSEMBLY (Includes bearing cup and felt washer)		2
52	BY 60491	Felt washer—adjusting cap		2
53	BZ 394	Bolt—adjusting cap	3/8"-16x1 1/4"	8
54	BY 60497	Shim—adjusting cap	.005" thick	As req.
55	BY 60488	Shim—adjusting cap	.015" thick	As req.

When ordering give letter prefix with symbol number—Example: BX 61531.

REAR WHEEL BRAKES

Illus. No.	Part No.	Description	Specifications	Per Car
56	BY 62908	BRAKE SHOE ASSEMBLY (set for one wheel)		2
57	BX 62913	Primary and auxiliary shoe roller		8
58	BX 62914	Primary and auxiliary shoe roller pin		4
59	BX 70357	Primary and auxiliary shoe washer	Special	8
60	BX 62930	Primary and auxiliary shoe spring		2
61	BX 62923	Primary and auxiliary shoe anchor pin		2
62	BX 62925	Primary and auxiliary shoe anchor pin link		2
63	BX 62926	Primary and auxiliary shoe anchor pin link nut		2
64	BX 62931	Secondary shoe spring		2
65	BX 62904	Secondary shoe spring anchor		2
66	BX 62921	Reinforcement plate and anchor pin assembly		2
67	BX 62922	Reinforcement plate—inner		2
68	BX 62924	Reinforcement plate—outer		2
69	BX 62903	Shoe spacer pin		2
70	BX 62934	Camshaft		2
71	BY 62935	Cam		4
72	BY 29238	Camshaft retaining washer		2
72	BX 62936	Camshaft washer—thick	Special	6
72	BX 62939	Camshaft washer—thin	Special	2
73	BX 62937	Camshaft tension spring		2
74	BX 62938	Camshaft shoulder bolt		2
75	BX 62905	Camshaft bearing assembly (Includes bushing)		2
76	BX 62907	Camshaft bushing		2
77	BX 62927	Articulating pin		2
78	BX 62928	Articulating pin spring		2
79	BX 62929	Articulating pin take-up cam		2
80	BX 70125	Nut	$\frac{1}{2}$ "-20x7/16"	2
81	BY 62947	Control lever—R. H.		1
82	BY 62948	Control lever—L. H.		1
82	BX 70361	Bolt	$\frac{5}{16}$ "-24x1 $\frac{1}{4}$ "	2
83	BR 611	Nut	$\frac{5}{16}$ "-24x17/64"	2

FRONT WHEELS

CW 62788	FRONT WOOD WHEEL ASSEMBLY 30" x 5.00"		2
BZ 60571	FRONT WHEEL HUB ASSEMBLY		2
BZ 145	Bolt—hub	$\frac{3}{8}$ "-16x2-3/16"	16
BZ 70147	Nut—hub bolt	$\frac{3}{8}$ "-16x5/16"	16
CW 62786	Brake drum		2
BZ 62784	Oil shield		2
BZ 62792	Brake inspection hole cover		2
BZ 7819	Screw	$\frac{1}{4}$ "-20x $\frac{3}{8}$ "	2
BZ 60522	Dust washer		2
BZ 60523	Outer retainer—dust washer		2
BZ 60524	Inner retainer—dust washer		2
18248	BEARING ASSEMBLY—inner	Timken No. 2554 & 2520	2
18272	Cone and rolls—inner bearing	Timken No. 2554	2
18271	Cup—inner bearing	Timken No. 2520	2
18249	BEARING ASSEMBLY—outer	Timken No. 2382 & 2320	2
18274	Cone and rolls—outer bearing	Timken No. 2382	2
18273	Cup—outer bearing	Timken No. 2320	2
BZ 62356	Hub cap		2

REAR WHEELS

CW 62789	REAR WOOD WHEEL ASSEMBLY 30" x 5.00"		2
BZ 61255	Hub—rear wheel		2
BZ 145	Bolt—hub	$\frac{3}{8}$ "-16x2-3/16"	16
BZ 70147	Nut—hub bolt	$\frac{3}{8}$ "-16x5/16"	16
CW 62787	Brake drum		2
BZ 62785	Oil shield		2
BZ 62792	Brake inspection hole cover		2
BZ 7819	Screw	$\frac{1}{4}$ "-20x $\frac{3}{8}$ "	2
55109	BEARING ASSEMBLY	Timken No. 415TV & 412A	2
52146	Cone and rolls	Timken No. 415TV	2
12346	Cup	Timken No. 412A	2
BZ 62356	Hub cap		2

DEMOUNTABLE RIMS

CW 62583	RIM ASSEMBLY	20" Base	5
BZ 28417	Lock—rim		5
BZ 62590	Stud—rim lock		5
BZ 62042	Clamp—rim		20
BZ 61435	Bolt—rim clamp		20
BZ 61434	Nut—rim clamp bolt		20

When ordering give letter prefix with symbol number—Example: BX 61531.

FRONT SPRINGS (All Models)

Illus. No.	Part No.	Description	Specifications	Per Car
...	CZ 62873	FRONT SPRING ASSEMBLY	9 leaves, 1 3/4" thick	2
...	CZ 60746	Leaf No. 1 (Includes bushings)	16 1/2" frt., 19 1/2" rear, bush. ctr. to spg. ctr.	2
...	CZ 61604	Leaf No. 2	16 1/4" ctr. to frt., 19 1/4" to rear	2
...	CZ 62874	Leaf No. 3	14 3/8" ctr. to frt., 17 1/8" to rear	2
...	CZ 62875	Leaf No. 4	12 1/2" ctr. to frt., 14 7/8" to rear	2
...	CZ 62876	Leaf No. 5	10 3/4" ctr. to frt., 12 5/8" to rear	2
...	CZ 62877	Leaf No. 6	9" ctr. to frt., 10 3/8" to rear	2
...	CZ 62878	Leaf No. 7	7 1/4" ctr. to frt., 8 1/8" to rear	2
...	CZ 62879	Leaf No. 8	5 1/2" ctr. to frt., 6" to rear	2
...	CZ 62880	Leaf No. 9	3 3/4" ctr. to frt., 3 3/4" to rear	2
...	BZ 60753	Leaf clip—small		4
...	BZ 61637	Leaf clip—large	2" depth of "U"	2
...	BZ 62881	Bolt—center	3/8"-16x2 1/4"	2
...	BZ 110	Nut		2
...	BZ 11175	Bushing—front end	5/8" x 7/8" x 1-15/16" plain	2
...	BZ 11176	Bushing—rear end	5/8" x 7/8" x 1-15/16" drilled	2
...	BZ 60462	Bolt—spring front end	5/8"-18x3-31/32"	2
...	BM 12172	Nut—front end bolt	5/8"-18 castle	2
...	BZ 60444	Sleeve—front end bolt		2
...	BZ 60461	Shackle bolt	5/8"-18x3 3/8"	4
...	BY 18093	Nut—shackle bolt	5/8"-18x3 3/8" special	4
...	BZ 61503	Clip—front spring	3-3/16" depth of "U"	2
...	BY 3433	Nut—spring clip		2
...	BZ 60459	Shackle	Plain	2
...	BZ 60460	Shackle	Threaded	2
...	BZ 62049	Rubber bumper		2
...	BZ 60718	Strap—rubber bumper		2

REAR SPRINGS

(Coaches and Sedans 706269 to Sedan 769711, Coach 772735)

...	CZ 62168	REAR SPRING ASSEMBLY	54 7/8" long, 1-31/32" thk.	2
...	CZ 60756	Leaf No. 1 (Includes bushings)	28-9/16" frt., 26-5/16" rear bush. ctr. to ctr.	2
...	CZ 62367	Leaf No. 2 (Includes clips)	28 1/4" ctr. to frt., 26" to rear	2
...	CZ 60758	Leaf No. 3	24" ctr. to frt., 22 3/8" to rear	2
...	CZ 60759	Leaf No. 4	20 1/4" ctr. to frt., 18 3/4" to rear	2
...	CZ 60760	Leaf No. 5	16 1/4" ctr. to frt., 15" to rear	2
...	CZ 62368	Leaf No. 6	12 1/4" ctr. to frt., 11 3/8" to rear	2
...	CZ 62369	Leaf No. 7	9 1/8" ctr. to frt., 8 1/2" to rear	2
...	CZ 62370	Leaf No. 8	5 1/8" ctr. to frt., 5 5/8" to rear	2
...	BZ 60764	Leaf clip—small		4
...	BZ 60765	Leaf clip—large		4
...	BZ 62371	Center bolt		2
...	BZ 11175	Bushing	5/8" x 7/8" x 1-15/16" plain	4
...	BZ 60462	Front bolt	5/8"-18x3-21/32"	2
...	BM 12172	Nut—front bolt	5/8"-18 castle	2
...	BZ 60444	Sleeve—front bolt		2
...	BZ 60461	Shackle bolt	5/8"-18x3 3/8" special	4
...	BY 18093	Nut—shackle bolt	5/8"-18x3 3/8" special	4
...	BZ 21707	Oil cup	1/8"-20 pipe thread	6
...	BZ 60459	Shackle—plain		2
...	BZ 60460	Shackle—threaded		2
...	BZ 60465	Clip	6-17/32" depth of "U"	4
...	BY 3433	Nut—clip	1/2"-20x7/16" special	8
...	BZ 60466	Strap—clip		4
...	BZ 60467	Plate		2

When ordering give letter prefix with symbol number—Example: BX 61531.

REAR SPRINGS

(Sedans 769711 and upward, Coaches 772735 and upward)

Illus. No.	Part No.	Description	Specifications	Per Car
	CZ 63212	REAR SPRING ASSEMBLY		1
	CZ 60756	Leaf No. 1 (Includes bushings)		1
	CZ 63267	Leaf No. 2 (Includes clips)		†1
	CZ 63268	Leaf No. 3		†1
	CZ 63269	Leaf No. 4		†1
	CZ 63270	Leaf No. 5		†1
	CZ 63271	Leaf No. 6		†1
	CZ 63272	Leaf No. 7		†1
	CZ 63273	Leaf No. 8		†1
	BZ 60764	Leaf Clip—Small		4
	BZ 60765	Leaf Clip—Large		4
	BZ 62371	Center bolt		2
	BZ 11175	Bushing	$\frac{5}{8}$ " x $\frac{7}{8}$ " x 1-15/16" plain	4
	BZ 60462	Front bolt	$\frac{5}{8}$ "-18x3-21/32"	2
	BM 12172	Nut—front bolt	$\frac{5}{8}$ "-18 castle	2
	BZ 60444	Sleeve—front bolt		2
	BZ 60461	Shackle bolt	$\frac{5}{8}$ "-18x3 $\frac{3}{8}$ " special	4
	BY 18093	Nut—shackle bolt	$\frac{5}{8}$ "-18x $\frac{3}{8}$ " special	4
	BZ 30556	Oil cup	$\frac{1}{8}$ "-20 pipe thread	6
	BZ 60459	Shackle—plain		2
	BZ 60460	Shackle—threaded		2
	BZ 60465	Clip	6-17/32 depth of "U"	4
	BY 3433	Nut—clip	$\frac{1}{4}$ "-20x11/16" special	8
	BZ 60466	Strap—clip		4
	BZ 60467	Plate		2

REAR SPRINGS

(Phaeton, Roadster, Coupe)

	CZ 60464	REAR SPRING ASSEMBLY		1
	CZ 60756	Leaf No. 1 (Includes bushings)		1
	CZ 60757	Leaf No. 2 (Includes clips)		1
	CZ 60758	Leaf No. 3		1
	CZ 60759	Leaf No. 4		1
	CZ 60760	Leaf No. 5		1
	CZ 60761	Leaf No. 6 (Includes clips)		1
	CZ 60762	Leaf No. 7		1
	CZ 60763	Leaf No. 8		1
	BZ 60764	Leaf Clip—small		4
	BZ 60765	Leaf Clip—large		4
	BZ 60766	Center bolt		2
	BZ 11175	Bushing—spring eye	$\frac{5}{8}$ " x $\frac{7}{8}$ " x 1-15/16" plain	4
	BZ 60462	Bolt—spring front end	$\frac{5}{8}$ "-18x3-21/32" special	2
	BM 12172	Nut—front bolt	$\frac{5}{8}$ "-18 Castle	2
	BZ 60444	Sleeve—front bolt		2
	BZ 60461	Shackle bolt	$\frac{5}{8}$ "-18x3 $\frac{3}{8}$ " special	4
	BY 18093	Nut—shackle bolt	$\frac{5}{8}$ "-18x $\frac{3}{8}$ " special	4
	BZ 30556	Oil cup	$\frac{1}{8}$ "-20 pipe thread	6
	BZ 60459	Shackle	Plain	2
	BZ 60460	Shackle	Threaded	2
	BZ 60465	Clip	6-17/32" depth of "U"	4
	BY 3433	Nut—clip	$\frac{1}{4}$ "-20x11/16" special	8
	BZ 60466	Strap—clip		2
	BZ 60467	Plate		2

FRAME

	CF 62720	FRAME ASSEMBLY		1
	CF 62722	SIDE MEMBER ASSEMBLY—R. H.		1
	CF 62723	SIDE MEMBER ASSEMBLY—L. H.		1
	BZ 60946	Reinforcement—side member pickup—R. H.		1
	BZ 60947	Reinforcement—side member pickup—L. H.		1
	CF 62729	Side member brace—R. H.		1
	CF 62730	Side member brace—L. H.		1
	BF 60430	Front end—R. H.		1
	BF 60431	Front end—L. H.		1
	BZ 61259	Frame rear end assembly—R. H.		1
	BZ 61260	Frame rear end assembly—L. H.		1
	BY 3197	Rivet	$\frac{5}{16}$ " x $\frac{7}{8}$ "	37
	GZ 18241	Rivet	$\frac{5}{16}$ " x 2 $\frac{1}{8}$ "	2
	GZ 18250	Rivet	$\frac{7}{16}$ " x 15/16"	1
	GZ 18239	Rivet	$\frac{5}{16}$ " x 2 $\frac{1}{2}$ "	2
	GZ 18240	Rivet	$\frac{5}{16}$ " x 3 $\frac{1}{2}$ "	2
	BZ 60443	Front motor support bracket		2

When ordering give letter prefix with symbol number—Example: BX 61531.

FRAME (Continued)

Illus. No.	Part No.	Description	Specifications	Per Car
BZ 60454		Rear motor support bracket—R. H.		1
BZ 60455		Rear motor support bracket—L. H.		1
BZ 60445		Body bracket—front		1
BZ 60446		Body bracket—large		1
BZ 62724		Running board channel and idler bracket assembly—R. H.		1
BZ 62725		Running board channel and idler bracket assembly—L. H.		1
BZ 62726		Running board channel and bracket assembly—center		4
BZ 62733		Idler lever support		2
BZ 60447		Running board bracket		2
BZ 62731		Running board channel		2
BZ 62732		Running board channel—front and rear		4
BY 3205		Clevis pin	7/16"x2 3/8"	2
BZ 60449		Front spring rear bracket assembly		2
BZ 11175		Bushing—spring bracket		2
BZ 60457		Rear spring front bracket—R. H.		1
BZ 60458		Rear spring front bracket—L. H.		1
BY 60989		Rubber bumper—rear		2
GZ 7115		Bolt—rubber bumper	3/8"-16x1 3/4"	4
BM 110		Nut—bumper bolt	3/8"-16x3/8"	4
BZ 60451		Bracket—starting crank		1
BZ 60453		Muffler hanger		2
BZ 62118		Storage battery tray	Rubber case battery	1
BZ 62052		Propeller shaft safety bracket		1
BX 395		Bolt—safety bracket	5/16"-18x5/8"	2
BZ 122		Nut—safety bracket bolt	5/16"-18x5/16"	2

CROSS MEMBERS

CZ 60436		Front and rear middle cross member	27 3/4" long	2
CZ 62734		Brake cross member	27 1/2" long	2
CZ 62783		Rear cross member	44" long	1
BZ 60437		Plate—front and rear middle member		2
BZ 60441		Gusset—R. H. middle and brake member		2
BZ 60442		Gusset—L. H. middle and brake member		2
BZ 60439		Gusset—rear member		2

GASOLINE TANK

CZ 62813		GAS TANK ASSEMBLY	11 1/2" gal. cap.	1
BZ 30353		Filler cap	2 1/4"-16 thread	1
BZ 23560		Gasket—filler cap	1 5/8" I.D.x2-3/16" O.D.	1
BZ 2346		Drain plug	3/8" extension head	1
BZ 60866		OUTLET PIPE ASSEMBLY		1
BM 60542		Outlet pipe		1
BM 60581		Elbow—outlet pipe		1
BZ 62819		Filler neck	1 1/4"x2x1 1/4"	1
BZ 62350		Gasket—gauge tank unit		1
(Gasoline gauge tank unit; see Accessories, page 36)				

GASOLINE TANK STRAP

BZ 61460		GASOLINE TANK STRAP ASSEMBLY		2
BM 219		Bolt	5/16"-18x3 1/4"	2
GZ 18263		Bolt	5/16"-18x4 3/4"	4
BZ 122		Nut	5/16"-18x5/16"	6

RADIATOR

A 62868		RADIATOR COMPLETE		1
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SHELL AND SHUTTERS

A 78767		SHELL AND SHUTTERS ASSEMBLY (specify color)		1
BZ 18218		Screw—shell to core	1/4"-20x5/8"	8
BM 272		Nut—shell to core screw	1/4"-20x1/4" hex.	8
BZ 62866		Name plate		1
BZ 78758		SHUTTER BLADE ASSEMBLY (specify color)		16
BZ 78760		Shutter rail assembly		2
BZ 78761		Shutter operating rail assembly		1
BZ 78754		Shutter bell crank		1
BZ 78755		Shutter bell crank bracket		1

When ordering give letter prefix with symbol number—Example: BX 61531.

BM 60062 BM 61516 BM 60063 BM 60106 BM 61696 BM 61695 BM 61697

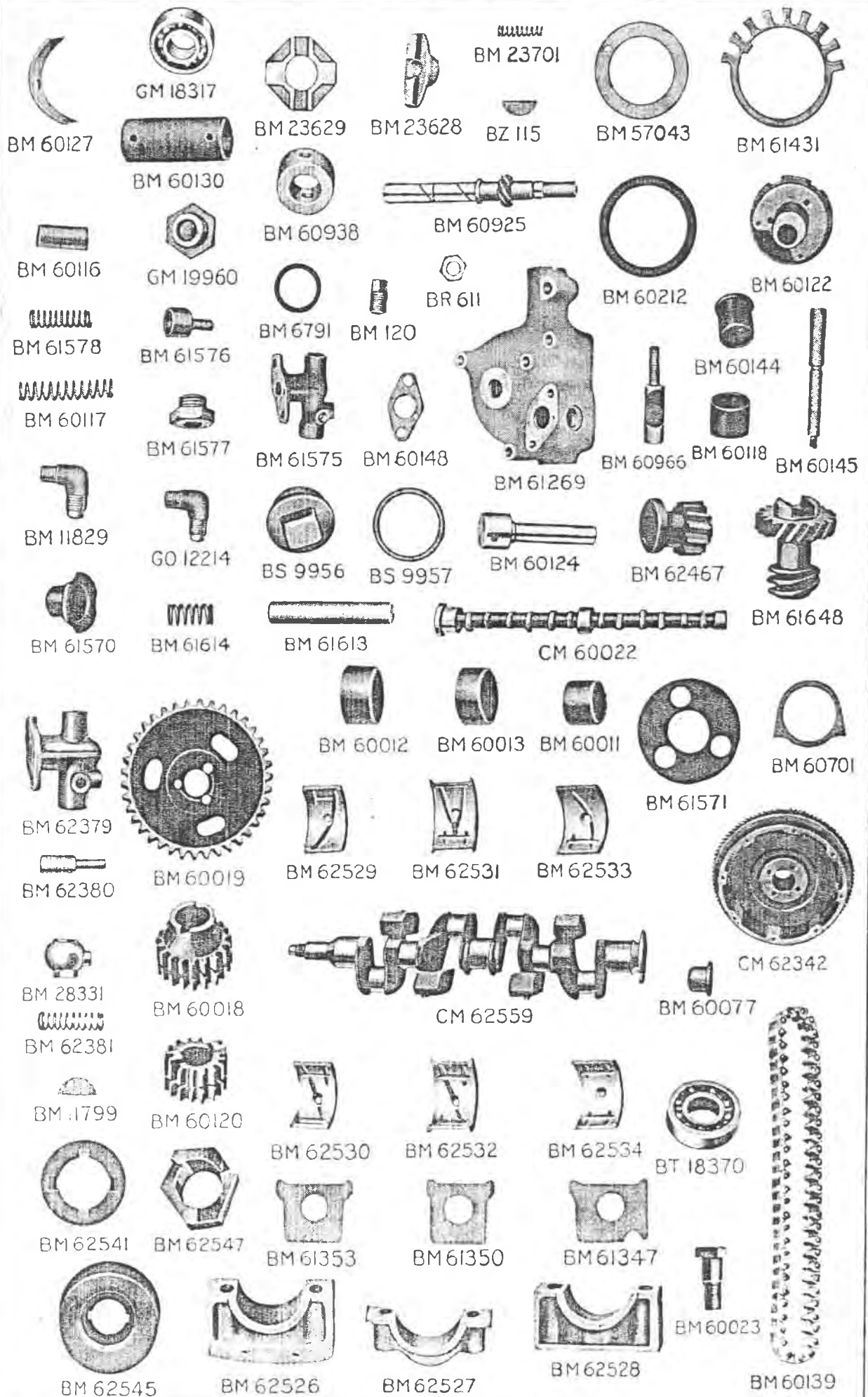
BM 61336 BM 62103 BM 61356 BM 60681 BM 60109 BM 60099 BM 61512
BM 62521 BM 60104 BM 60111 BM 60102 BM 61972

BM 62564 BM 61515 BM 61916 BM 61972 BM 60048 BM 60049
BM 62563 BM 61615 BM 61426 BM 17976 BM 61707

BM 61631 BM 60009 CM 62561 BM 61970 BM 62554
BM 60558 BM 61622 BM 60143 BM 62557

BM 61667 CM 62560 BM 61359
BM 60081 BM 61595 BM 61600 BM 62076 BM 23625
BM 60137 BM 62555 BM 61617 BM 60071 BM 60028

BM 60040 BM 62544 BM 62079 BM 62558
BM 60075 BM 60043 BM 60047 BM 60037 BZ 2346 BM 12498 BM 60036
BM 60065 BM 60046 CM 62562



CORE

Illus. No.	Part No.	Description	Specifications	Per Car
	CZ 62305	CORE, TANK AND SUPPORT ASSEMBLY.....		1
	BO 13476	Shim.....	$\frac{1}{4}$ "x2"x2"	4
	BO 1870	Bolt and nut.....	$\frac{3}{8}$ "-16x4" carriage	2
	BZ 60548	Shim.....	$\frac{1}{8}$ "x2"x9 $\frac{1}{2}$ "	1
	BM 18118	Drain cock.....	$\frac{1}{4}$ " pipe	1
	BZ 62635	Filler neck.....		1
	BZ 62857	Filler cap.....		1
	BZ 62858	Gasket—filler cap.....		1
	CZ 62211	Tie rod—radiator to cowl.....		1
	BZ 62	Nut—tie rod.....	$\frac{3}{8}$ "-24x21/64"	1
	BZ 62842	Upper hose.....		1
	BZ 62841	Lower hose.....		1
	BZ 70328	Clamp—hose.....	2 $\frac{5}{8}$ "	4

SHUTTER CONTROL

	BZ 79281	SHUTTER CONTROL BRACKET ASSEMBLY.....		1
	BZ 76429	Knob—shutter control.....		1
	BZ 29111	Ratchet.....		1
	BZ 79272	Ratchet spring.....		1
	BO 18464	Screw—bracket to instrument board.....	$\frac{1}{4}$ "-20x7/16" spec. hd.	2
	GO 12129	Nut—bracket to instrument board screw.....	$\frac{1}{4}$ "-20x $\frac{1}{4}$ " sq.	2
	BZ 79270	Operating rod.....		1
	BM 794	Nut—operating rod.....	$\frac{1}{4}$ "-28x7/32"	1
	GZ 5774	Adjustable yoke end.....	$\frac{1}{4}$ "	1
	BZ 8682	Clevis pin.....	$\frac{1}{4}$ "x $\frac{7}{8}$ "	1
	BZ 18292	Bolt.....	$\frac{1}{4}$ "-20x1"	1
	BO 12120	Nut.....	$\frac{1}{4}$ "-20x $\frac{1}{4}$ "	1

FAN

	BM 62670	FAN ASSEMBLY.....		1
	BM 62671	Hub.....		1
	BM 62672	Gasket—hub.....		1
	BM 62666	Blade—inner.....		1
	BM 62667	Blade—outer.....		1
	BF 395	Bolt—blade to hub.....		4
	BM 62669	Spindle.....		1
	BM 62673	Spring—spindle.....		1
	BM 306	Ball—spindle.....		1
	BM 26538	Shim—spindle.....		1
	BM 120	Pipe plug.....	$\frac{1}{8}$ " extension hd.	1
	BY 18093	Nut—spindle.....		1
	BM 60082	Supporting arm.....		1
	BM 60156	Lock—supporting arm.....		1
	BM 62549	Belt.....		1
	BM 62545	Fan pulley—on crankshaft.....		1

MOTOR

	CM 62556	MOTOR ASSEMBLY.....		1
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CYLINDER GROUP

	CM 62565	CYLINDER AND PISTON ASSEMBLY.....		1
	CM 62560	CYLINDER ASSEMBLY.....		1
	BM 61916	Oil deflecting shield—camshaft.....		2
	BM 9182	Screw—camshaft shield.....		4
	BM 61970	Oil deflecting shield—cylinder.....		2
	CZ 61978	Camshaft bearing dowel hole seal.....		3
	BM 61600	OIL FILLER COMPLETE.....		1
	BM 61595	Cover—oil filler.....		1
	BM 12498	Screw—oil filler.....	$\frac{1}{4}$ "-20x7/16"	1
	BM 60081	Tube—oil filler.....		1
	BM 61359	Oil level gauge.....		1
	BM 60048	WATER INLET ELBOW.....		1
	BM 60049	Gasket—water inlet elbow.....		1
	GO 12214	Union elbow—vacuum tank suction.....		1
	BM 60558	Gasket—carburetor to manifold.....		1
	BM 62883	Plug—heat indicator—(motors 776000 to 792196).....		1
	BM 63004	Plug—heat indicator—(motors 792196 and up).....		1

When ordering give letter prefix with symbol number—Example: BX 61531.

CYLINDER STUDS, NUTS AND PLUGS

Illus. No.	Part No.	Description	Specifications	Per Car
...	BM 60041	Stud—center and rear bearing	$\frac{1}{2}$ "-13 and $\frac{1}{2}$ "-20x3 $\frac{1}{4}$ "	4
...	BM 60042	Stud—front bearing	$\frac{1}{2}$ "-13 and $\frac{1}{2}$ "-20x4 $\frac{1}{8}$ "	2
...	BM 60044	Stud—exhaust manifold and water inlet	$\frac{5}{16}$ "-18x3 $\frac{3}{4}$ "	4
...	BM 60045	Stud—exhaust manifold	$\frac{5}{16}$ "-18x4-7/16"	1
...	BM 60722	Stud—exhaust manifold	$\frac{5}{16}$ "-18x6-1/16"	3
...	BM 61549	Stud—exhaust manifold	$\frac{5}{16}$ "-18x4 $\frac{1}{8}$ "	1
...	BM 60076	Stud—cylinder head	$\frac{3}{8}$ "-16x2 $\frac{5}{8}$ "	19
...	BM 60078	Stud—fan lever	1"-14 thread	1
...	BM 18243	Gasket—fan lever stud		1
...	BM 4946	Stud—cylinder to transmission	$\frac{1}{2}$ "-13x3"	2
...	BM 60147	Stud—cylinder side plate	$\frac{1}{4}$ "-20x5 $\frac{1}{2}$ "	2
...	BM 13073	Stud—water inlet elbow	$\frac{5}{16}$ "-18x1 $\frac{1}{4}$ "	4
...	BM 61665	Dowel—cylinder to transmission		2
...	BM 108	Nut—cylinder to transmission stud	$\frac{1}{2}$ "-13x $\frac{1}{2}$ " hex.	2
...	BM 110	Nut—cylinder head stud	$\frac{3}{8}$ "-16x $\frac{3}{8}$ "	21
...	BZ 122	Nut—exhaust manifold stud	$\frac{5}{16}$ "-18x5/16"	8
...	BM 272	Nut—side plate stud	$\frac{1}{4}$ "-20x $\frac{1}{4}$ " hex.	2
...	BM 18382	Nut—bearing stud	$\frac{1}{2}$ "-20x $\frac{5}{8}$ " special	6
...	BM 13193	Welch plug	1 $\frac{3}{4}$ "	1
...	BM 14112	Welch plug	1"	12

CYLINDER SIDE PLATE

...	BM 61368	SIDE PLATE COMPLETE		1
...	BM 61627	Baffle		2
...	BM 60134	Leather		1
...	BM 60133	Stiffener		2
...	BM 61615	Gasket		1
...	BM 272	Nut—side plate stud	$\frac{1}{4}$ "-20x $\frac{1}{2}$ " hex.	2

FRONT COVER

...	BM 62558	FRONT COVER ASSEMBLY		1
...	BM 60028	Felt washer		1
...	BM 23625	Thrust plate—camshaft		1
...	BM 4971	Rivet—thrust plate		2
...	BM 219	Bolt	$\frac{5}{16}$ "-18x $\frac{3}{4}$ "	13
...	BT 395	Bolt	$\frac{5}{16}$ "-18x $\frac{5}{8}$ "	2
...	BZ 122	Nut	$\frac{5}{16}$ "-18x5/16"	6
...	BM 62552	Gasket—cover		1

FRONT SUPPORT PLATE

...	BM 62557	FRONT SUPPORT PLATE ASSEMBLY		1
...	BM 62076	Oil deflector—front plate		1
...	BM 62079	Gasket—oil deflector		1
...	BM 61707	Bracket—front plate		2
...	BM 61706	Liner—bracket		2
...	GZ 18246	Rivet—plate to bracket	$\frac{1}{4}$ "x1 $\frac{1}{2}$ " button head	8
...	BZ 1157	Bolt—front plate	$\frac{3}{8}$ "-16x $\frac{3}{4}$ "	7
...	BM 61446	Lock—front plate bolt		3
...	BM 17976	Flared tube union	$\frac{1}{8}$ " pipe x $\frac{1}{2}$ "-20	1
...	GZ 230	Bolt—support bracket to frame	$\frac{1}{2}$ "-20x3"	2
...	BZ 72	Nut—bracket to frame bolt	$\frac{1}{2}$ "-20 castle	2
...	BM 62554	Gasket—plate to cylinder		1
...	BM 60143	Oil guide—on front plate		1

REAR SUPPORT PLATE

...	BM 61667	REAR SUPPORT PLATE		1
...	BM 61631	Gasket—plate to cylinder		1
...	BM 70	Bolt—plate to support	$\frac{1}{2}$ "-20x15/16"	4
...	BZ 72	Nut—plate to support bolt	$\frac{1}{2}$ "-20 castle	4
...	BZ 1157	Bolt—plate to cylinder	$\frac{3}{8}$ "-16x $\frac{3}{4}$ "	5
...	BM 61658	Stud—starting motor	$\frac{3}{8}$ "-16x3 $\frac{1}{8}$ "	3
...	BM 110	Nut—starting motor stud	$\frac{3}{8}$ "-16x $\frac{3}{8}$ "	6
...	BM 60036	Oil deflector plate—crankshaft		1
...	BM 62685	Lower oil plate—crankshaft		1
...	BM 62686	Lower oil plate—crankshaft gasket		1
...	BM 12498	Screw—oil deflector plate	$\frac{1}{4}$ "-20x7/16"	3
...	BM 60037	Gasket—oil deflector plate		1

CYLINDER HEAD

...	CM 62561	CYLINDER HEAD ASSEMBLY		1
...	BM 61622	Gasket		1
...	BM 9751	Welch plug	$\frac{7}{8}$ "	4
...	BM 110	Nut—cylinder head stud	$\frac{3}{8}$ "-16x $\frac{3}{8}$ "	21

When ordering give letter prefix with symbol number—Example: BX 61531.

WATER OUTLET MANIFOLD

Illus. No.	Part No.	Description	Specifications	Per Car
...	BM 61426	WATER OUTLET MANIFOLD.....		1
...	BM 60009	Gasket—manifold to cylinder.....		6
...	BM 13073	Stud—manifold to cylinder.....	5/16"-18x1 1/4".....	12
...	BZ 122	Nut—manifold stud.....	5/16"-18x5/16".....	12

EXHAUST MANIFOLD

...	BM 60040	EXHAUST MANIFOLD.....		1
...	BM 60046	Clamp.....		4
...	BZ 122	Nut—manifold studs.....	5/16"-18x5/16".....	8
...	BZ 6440	Washer—manifold stud nut.....	21/64"x 5/8"x5/64".....	8
...	BM 60043	Ring.....		6
...	BM 60047	Gasket.....		6
...	BM 60075	Packing—manifold to exhaust pipe.....		3
...	BM 60065	Packing nut—manifold to exhaust pipe.....		1

OIL RESERVOIR

...	CM 62562	OIL RESERVOIR ASSEMBLY.....		1
...	BM 62544	Gasket—reservoir to crankcase.....		1
...	BT 395	Bolt.....	5/16"-18x 5/8".....	22
...	BZ 2346	Drain plug.....	3/8".....	1
...	BM 61359	Gauge—oil level.....		1
...	BM 62394	Filter screen assembly.....		1
...	BM 60071	Gasket.....		1
...	BM 62376	Baffle.....		6

CRANKSHAFT AND CAMSHAFT BEARINGS

...	BM 62526	Cap—front bearing.....		1
...	BM 62527	Cap—middle bearing.....		1
...	BM 62528	Cap—rear bearing.....		1
...	BM 13569	Packing—front and rear caps.....		4
...	BM 62529	Bearing—upper front.....		1
...	BM 62530	Bearing—lower front.....		1
...	BM 62531	Bearing—upper center.....		1
...	BM 62532	Bearing—lower center.....		1
...	BM 62533	Bearing—upper rear.....		1
...	BM 62534	Bearing—lower rear.....		1
...	BM 2335	Machine screw.....	1/4"-20x 1/2".....	6
...	BM 62535	Shim—front.....		6
...	BM 62536	Shim—front.....		6
...	BM 62537	Shim—front.....		4
...	BM 62538	Shim—center.....		6
...	BM 62539	Shim—center.....		6
...	BM 62540	Shim—center.....		4
...	BM 62541	Shim—rear.....		6
...	BM 62542	Shim—rear.....		6
...	BM 62543	Shim—rear.....		4
...	BM 60012	Bearing—camshaft—front.....		1
...	BM 60013	Bearing—camshaft—center.....		1
...	BM 60011	Bearing—camshaft—rear.....		1
...	BM 61074	Dowel—camshaft bearing.....		3
...	BM 61978	Seal—camshaft bearing dowel hole.....		3

CRANKSHAFT

...	CM 62559	CRANKSHAFT ASSEMBLY.....		1
...	BM 61670	Stud—weights.....	7/16"-20x2-9/16" spec.....	8
...	BM 18404	Nut—weight stud.....	7/16"-20 castle.....	8
...	BT 18370	Clutch pilot ball bearing.....	N. D. 1202.....	1
...	BM 62545	Fan pulley.....		1
...	BM 62546	Driving washer—fan pulley.....		1
...	BM 62547	Starting crank jaw.....		1

CAMSHAFT

...	CM 60022	CAMSHAFT.....		1
...	BM 61613	Thrust button.....		1
...	BM 60701	Thrust washer.....		1
...	BM 61571	Plate.....		1
...	BM 61570	Guide.....		1
...	BM 61614	Spring.....		1

When ordering give letter prefix with symbol number—Example: BX 61531.

TIMING SPROCKETS AND CHAIN

Illus. No.	Part No.	Description	Specifications	Per Car
...	BM 60018	CRANKSHAFT SPROCKET.....	19 teeth.....	1
...	BM 11799	Key—crankshaft sprocket.....	Woodruff No. A.....	1
...	BM 60019	Camshaft sprocket.....	38 teeth.....	1
...	BM 4934	Screw—camshaft sprocket.....	$\frac{3}{8}$ "-16x $\frac{1}{4}$ " special.....	3
...	BM 60120	Generator drive sprocket.....	16 teeth.....	1
...	BM 60139	Drive chain.....	Morse No. 28.....	1

VALVE AND TAPPET GROUP

...	BM 61972	VALVE.....		12
...	BM 61360	VALVE STEM GUIDE.....		12
...	BM 60102	Spring.....		12
...	BM 60111	Seat—valve spring.....		12
...	BM 60104	Retainer—spring seat.....	Horseshoe.....	12
...	BM 61710	TAPPET AND GUIDE ASSEMBLY.....		12
...	BM 61695	Tappet.....		12
...	BM 61697	Guide—tappet.....		12
...	BM 61696	Roller.....		12
...	BM 60106	Pin—roller.....		12
...	BM 61512	Adjusting screw.....		12
...	BM 60109	Nut—adjusting screw.....		12
...	BM 60099	Plate—adjusting screw.....		12
...	BM 60681	Clamp—tappet guide.....		6
...	BZ 908	Bolt—guide clamp.....		6

CONNECTING ROD

...	BM 62563	CONNECTING ROD COMPLETE—R. H. (Motors 775203 to 872200).....		3
...	BM 62564	CONNECTING ROD COMPLETE—L. H. (Motors 775203 to 872200).....		3
...	BM 63107	CONNECTING ROD COMPLETE—R. H. (Motors 872200 and upward).....		13
...	BM 63108	CONNECTING ROD COMPLETE—L. H. (Motors 872200 and upward).....		13
...	BM 62521	Bolt.....	$\frac{3}{8}$ "-24x1-5/16" special.....	12
...	BM 50122	Nut.....	$\frac{3}{8}$ "-24 castle.....	12
...	BM 62524	Shim.....	.003" thick.....	36
...	BM 62523	Shim.....	.005" thick.....	36
...	BM 62522	Shim.....	.050" thick.....	24
...	BM 60062	Bushing.....		6

PISTON

...	BM 61515	PISTON (See piston reference sheet for correct sizes).....		6
...	BM 61516	Piston pin—furnished in standard, also .002, .005, .010, .015 and .020 oversize.....		6
...	BM 61336	Piston ring—furnished in standard, also .010, .005 and .020 oversize.....		6
...	BM 62103	Piston ring (oil regulating)—furnished in standard, also .005, .010 and .020 oversize.....		12
...	BM 60063	Lock ring—piston pin.....		12

FLYWHEEL

...	CM 62342	FLYWHEEL AND RING ASSEMBLY.....		1
...	BM 60023	Flywheel bolt.....		4
...	BY 18164	Nut—flywheel bolt.....	$\frac{3}{8}$ "-24x21/64" hex.....	4
...	BM 62465	Flywheel ring.....		1

GENERATOR DRIVE GROUP

...	BM 60925	GENERATOR DRIVE SHAFT.....		1
...	GM 18317	Annular ball bearing.....	No. 203 annular.....	1
...	BZ 115	Key—drive shaft.....	Woodruff No. 9.....	1
...	BM 23628	Coupling—stationary.....		1
...	BM 16327	Pin—stationary coupling.....	3/16"x1 5/8" straight.....	1
...	BM 23629	Coupling—floating.....	Bronze.....	1

When ordering give letter prefix with symbol number—Example: BX 61531.

GENERATOR DRIVE GROUP (Continued)

Illus. No.	Part No.	Description	Specifications	Per Car
...	BM 57043	Thrust washer—generator sprocket		1
...	BT 10965	Pin—thrust washer	$\frac{1}{8}$ "x5/16" straight	1
...	BM 60938	Sleeve		1
...	BM 60130	Coupling	1 $\frac{1}{4}$ " I.D.x4" hose	1
...	BM 60127	Clamp—coupling		4
...	BM 18244	Bolt—coupling clamp	$\frac{1}{4}$ "-20x2 $\frac{1}{4}$ "	2
...	BM 272	Nut—clamp bolt	$\frac{1}{4}$ "-20x $\frac{1}{4}$ " hex.	2
...	BM 61569	Oil deflector ring		1
...	BM 60137	GENERATOR STRAP ASSEMBLY (Cars 706269 to 863210)		†1
...	BM 63183	GENERATOR STRAP ASSEMBLY (Cars 863210 and upward)		1
...	BM 60138	Pin—generator strap	3/16"x1 $\frac{7}{8}$ "	1
...	BM 62555	Bracket—generator (Cars 706269 to 863210)		1
...	BM 63182	Generator bracket (Cars 863210 and upward)		†1
...	BT 395	Bolt—generator bracket	5/16"-18x $\frac{5}{8}$ "	4

ECCENTRIC

...	BM 60122	ECCENTRIC		1
...	BM 23701	Spring	$\frac{5}{8}$ " long	2
...	BM 60212	Gasket		1
...	BM 61431	Adjusting plate		1

OIL PUMP AND DISTRIBUTOR SUPPORT

...	BM 61269	SUPPORT ASSEMBLY—PUMP AND DISTRIBUTOR		1
...	GZ 18247	Bolt—support	5/16"-18x3 $\frac{1}{4}$ "	2
...	GZ 18245	Bolt—support	5/16"-18x3 $\frac{3}{4}$ "	1
...	BM 61076	Spacer		1
...	BZ 122	Nut—support bolt	5/16"-18x5/16"	1
...	BS 9956	Plug	$\frac{1}{4}$ "-20x13/16" special	1
...	BS 9957	Gasket—support plug	McKimm	1
...	BM 120	Pipe plug	$\frac{1}{8}$ "	1
...	BM 14112	Welch plug	1"	1
...	GZ 1240	Pin—oil pump gear shaft	$\frac{1}{8}$ "x1" straight pin	1

OIL PUMP AND DISTRIBUTOR DRIVE

...	BM 60145	DISTRIBUTOR DRIVE SHAFT		1
...	BR 611	Nut—drive shaft		1
...	BM 60144	Bushing—upper		1
...	BM 60118	Bushing—lower		1
...	BM 60966	Lock stud		1
...	BM 794	Nut—lock stud		1
...	BM 62467	OIL PUMP GEAR AND ECCENTRIC ASSEMBLY (Includes bushing)		1
...	BM 60115	Bushing—oil pump gear		1
...	BM 60124	Shaft—oil pump gear		1
...	BM 61648	Oil pump drive worm and distributor driven gear		1

OIL PUMP

...	BM 62683	OIL PUMP AND PLUNGER ASSEMBLY		1
...	BM 62681	Body		1
...	BM 60148	Gasket—pump to support		1
...	BT 395	Bolt—pump to support	5/16"-18x $\frac{5}{8}$ "	2
...	CY 101	Steel ball	$\frac{3}{8}$ "	4
...	BM 62682	Main plunger		1
...	BM 62381	Main plunger spring		1
...	BM 61576	Distributor plunger		1
...	BM 61578	Spring—distributor plunger		1
...	GM 19960	Cap—distributor plunger		1
...	BM 6791	Gasket—distributor plunger		1
...	BM 28332	Inlet connection	$\frac{3}{8}$ " pipe and $\frac{1}{2}$ "-20 thd.	1
...	BM 28331	Inlet bowl		1
...	BM 12117	Gasket—inlet connection		1
...	BM 17976	Union—bowl to inlet tube	$\frac{1}{8}$ " x $\frac{1}{2}$ "-20	1

OIL PIPES AND FITTINGS

...	BM 60559	Pipe—filter to crankcase	5/16"x9 $\frac{1}{4}$ " dev. lgth.	1
...	BM 61238	Pipe—crankcase to pump	5/16"x9 $\frac{1}{2}$ " dev. lgth.	1
...	BM 60977	Pipe—pump to front plate	5/16"x9 $\frac{3}{4}$ " dev. lgth.	1
...	BM 61459	Pipe—pump to union	$\frac{1}{4}$ "x45-9/16" dev. lgth.	1
...	BM 62414	Pipe—union to gauge		1
...	BM 5655	Clamp—filter to crankcase pipe		1
...	BM 13077	Union—filter to crankcase pipe	1/20"-20x $\frac{5}{8}$ "-18	1

When ordering give letter prefix with symbol number—Example: BX 61531.

OIL PIPES AND FITTINGS (Continued)

Illus. No.	Part No.	Description	Specifications	Per Car
...	BM 11828	Nut—oil pipe	5/16" flared tube	2
...	BM 11842	Nut—oil pipe	1/4" flared tube	2
...	BO 12112	Union—pump to union pipe	1/4" flared tube	1
...	BM 17976	Union—oil pump inlet	1/8"-20	1
...	BM 12214	Elbow—pump to union pipe	1/8" pipe x 7/16"-20	1
...	BM 11829	Elbow—crankcase to pump to front plate	1/8" pipe x 1/2"-20	2
...	GN 13733	Clip—pump to gauge pipe		1

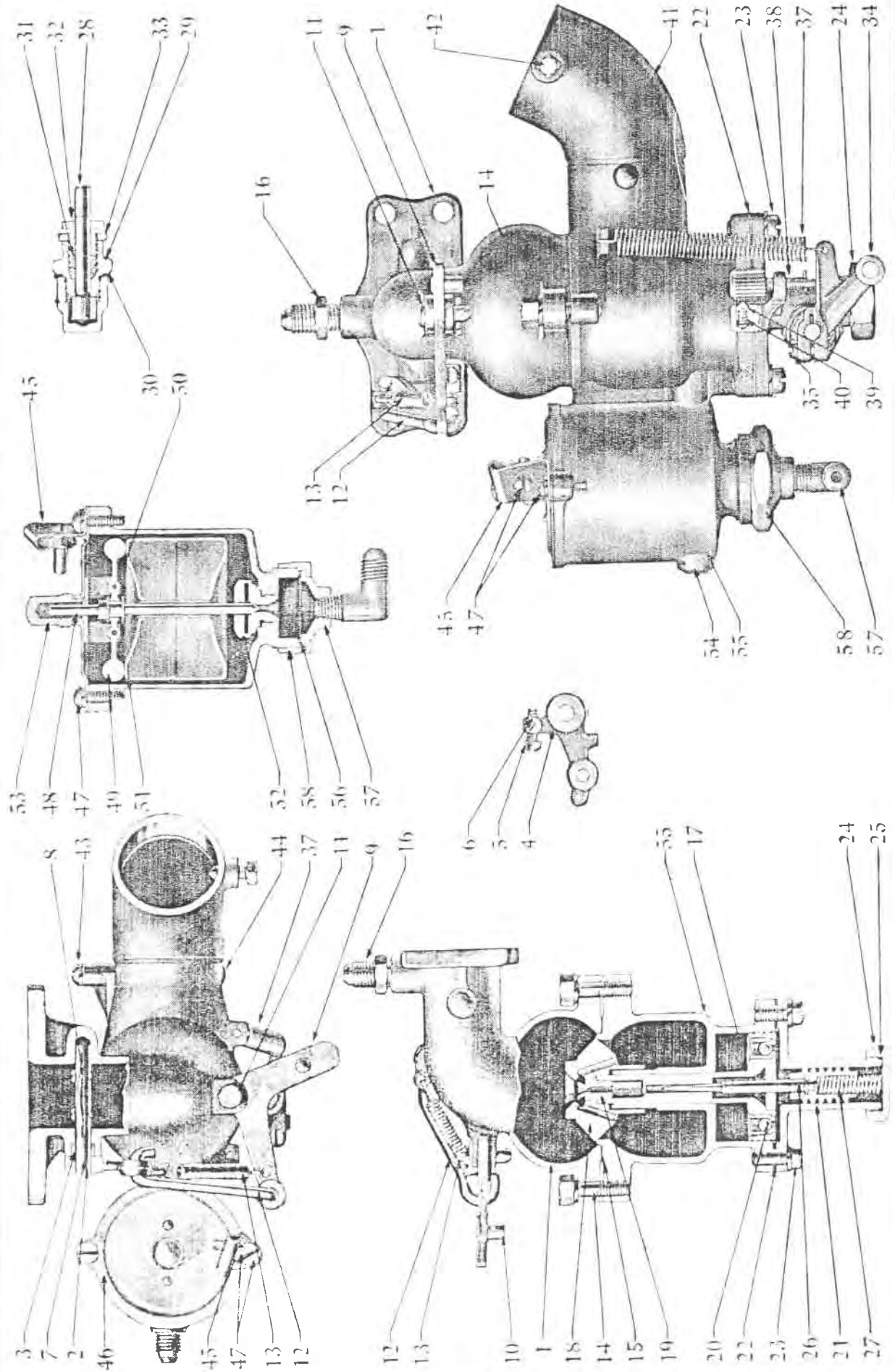
MUFFLER AND EXHAUST PIPE

...	A 60274	MUFFLER ASSEMBLY		1
...	CM 50273	Exhaust pipe		1
...	BM 16499	Clamp—exhaust pipe		2
...	BM 219	Bolt—exhaust pipe clamp	5/16"-18x3/4"	4
...	BZ 12275	Bolt—exhaust pipe clamp	5/16"-18x1"	2
...	BZ 122	Nut—exhaust pipe clamp bolt	5/16"-18x5/16" hex.	6
...	CZ 61373	Tail pipe		1
...	BZ 60729	Clamp—tail pipe		1
...	BZ 12275	Bolt—tail pipe clamp	5/16"-18x1"	2
...	BZ 122	Nut—tail pipe clamp bolt	5/16"-18x5/16" hex.	2

CARBURETOR

...	BM 61675	CARBURETOR ASSEMBLY		1
1	BM 61716	VALVE HOUSING ASSEMBLY		1
2	BM 61456	Throttle shaft		1
3	BM 14442	Packing—throttle shaft		1
4	BM 61715	Lever—throttle shaft		1
5	BM 18374	Adjusting screw	No. 8-32x5/8"	1
6	BM 14018	Clamp screw	No. 8-32x1/4"	1
7	GM 1722	Taper pin—butterfly valve	No. 0000x3/8"	1
8	BM 61454	Butterfly valve		1
...	BM 18345	Butterfly valve screw		2
9	BM 61718	BELL CRANK AND SWIVEL ASSEMBLY		1
10	BM 61280	Swivel—bell crank		1
11	GZ 8886	Clevis pin—bell crank		1
12	BM 61713	Link		1
13	BM 25254	Spring—bell crank		1
14	GO 18299	Screw—valve housing		2
15	BM 60926	Gasket—valve housing		1
16	BM 11841	Union—suction pipe	1/8" pipe x 7/16"-20	1
17	BM 60910	AIR VALVE STEM ASSEMBLY		1
18	BM 60909	Cone—air valve stem		1
19	BM 61717	Aspirating nozzle		1
20	BM 18298	Ball—check	3/16"	2
21	BM 60915	GEAR HOUSING ASSEMBLY		1
22	BM 60944	Gasket—gear housing		1
23	GO 18297	Screw—gear housing	1/4"-24x5/8"	4
24	BM 60927	Cap—gear housing	7/8"-18x3/8" v thread	1
25	BM 60974	Gasket—housing cap		1
26	BM 60908	METERING PIN AND RACK ASSEMBLY		1
27	BM 60929	Spring		1
28	BM 60948	Adjusting pinion and shaft		1
29	BM 60939	Packing gland—shaft		1
30	BM 60930	Gasket—packing gland		1
31	BM 13437	Packing—shaft		1
32	BM 60943	Packing nut		1
33	BM 15867	Lock nut		1
34	BM 60945	LEVER ASSEMBLY—adjusting pinion		1
35	BM 14017	Clamp screw—pinion lever	No. 8-32x1/2"	1
...	GO 18296	Screw	No. 8-32x1/4"	1
37	BM 60928	Spring—pinion lever		1
38	BM 60931	Mixture adjusting screw	No. 10-32 special	1
39	BM 60942	Pawl—adjusting screw		1
40	BM 60940	Spring—pawl		1
41	BM 60959	Air inlet elbow		1
42	GO 18295	Set screw—inlet elbow	1/4"-20x5/8" cone pt.	1
43	GO 18086	Retaining screw	No. 10-24x3/4"	1
44	BZ 9186	Retaining rivet	9/64"x3/8" split	1
46	BM 60904	FLOAT BOWL COVER ASSEMBLY		1
47	BO 12126	Screw—cover	No. 10-32x3/8"	1
48	BM 60906	NEEDLE VALVE AND COLLAR ASSEMBLY		1
49	BM 22220	Counterweight		2
50	BM 15861	Pin—counterweight		2
51	BM 22219	FLOAT ASSEMBLY		1
52	BM 13993	Seat—needle valve		1

When ordering give letter prefix with symbol number—Example: BX 61531.



Carburetor Assembly

CARBURETOR (Continued)

Illus. No.	Part No.	Description	Specifications	Per Car
53	BM 60976	Cap—needle valve	$\frac{3}{8}$ "-32 v thread	1
54	BM 60924	Plug—float chamber	$\frac{1}{8}$ " pipe thread	1
55	BM 61712	Carburetor body		1
...	GO 18318	Bolt—carburetor to manifold	$\frac{1}{4}$ "-20x $\frac{3}{4}$ " hex	4
...	BM 60558	Gasket—carburetor to manifold		1
56	BM 26955	Strainer screen		1
57	BM 26956	Inlet elbow assembly		1
58	BM 26954	Inlet elbow clamp nut		1
...	BM 61703	AIR HEATER COMPLETE		1
...	BM 61595	Cover—cold air vent		2
...	BM 62100	Instruction plate		1
...	BM 62603	Heater tube		1

VACUUM TANK CONNECTIONS AND GASOLINE PIPES

BZ	18318	Bolt—vacuum tank to dash	$\frac{1}{4}$ "-20x $\frac{3}{4}$ "	4
BM	272	Nut—vacuum tank bolt	$\frac{1}{4}$ "-20x $\frac{1}{4}$ "	4
GO	12214	Union elbow	$\frac{1}{8}$ " pipe x7/16"-20	1
BZ	60863	PIPE ASSEMBLY—gas tank to vacuum tank		1
BO	61901	PIPE ASSEMBLY—vacuum tank to carburetor		1
BM	61645	PIPE ASSEMBLY—vacuum tank suction		1
GO	13733	Clip	Single	5
GO	14054	Clip	Double	2
BM	11842	Union nut	$\frac{1}{4}$ " flared tube	2
BO	12126	Screw—clip		5
BZ	12799	Nut—clip screw		5
BM	11841	Union	$\frac{1}{8}$ " pipe x7/16"-20	1
BO	18306	Shut off cock—vacuum tank to carburetor pipe	$\frac{1}{8}$ " pipe x7/16"	1
BZ	3126	Drain cock—vacuum tank		1

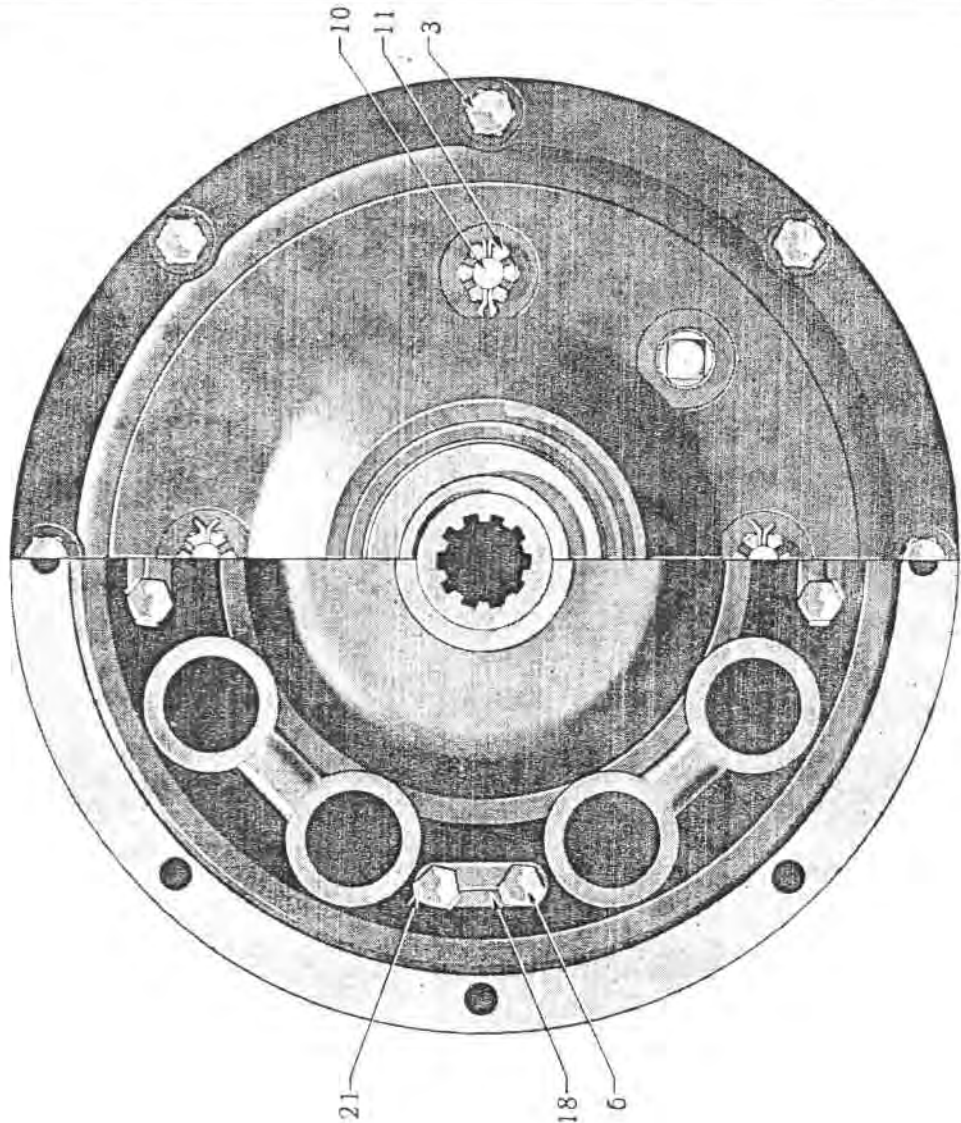
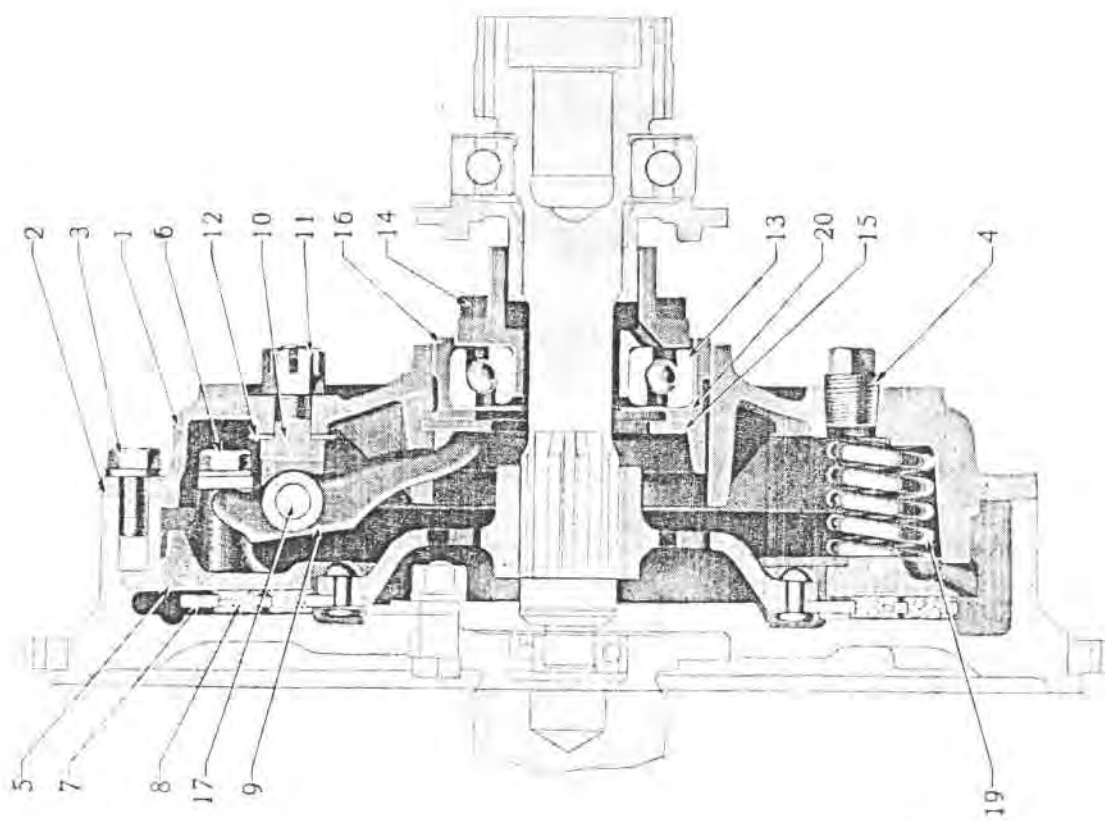
MOTOR CONTROL

BZ	79913	MIXTURE CONTROL ASSEMBLY		1
BZ	80310	Mixture shaft and wire assembly		1
BO	70121	Shakeproof lockwasher		1
BZ	70122	Nut	$\frac{9}{8}$ "-24x5/32" special	1
BZ	61646	Clip—tube to frame		1
BO	18447	Screw	No. 10-32x $\frac{5}{8}$ "	1
BZ	12799	Nut	No. 10-32x $\frac{1}{8}$ "	1
BZ	61517	Accelerator pedal		1
BZ	60597	Pedal lever spring		1
BZ	7911	Taper pin		1
BZ	62807	Shaft—accelerator pedal		1
BZ	60574	Lever—carburetor end		1
BZ	7911	Taper pin		1
BZ	61219	Rod—carburetor to lever		1
BM	792	Ball joint	$\frac{1}{4}$ "-28x No. 10-32 top	1
BZ	794	Nut—ball joint	$\frac{1}{4}$ "-28x7/32"	1
BZ	12799	Nut	No. 10-32x $\frac{1}{8}$ "	2
BZ	62802	Rod—lever to steering gear		1
BZ	5825	Clevis pin	3/16"x11/16"	1
BO	5771	Yoke—adjustable	3/16"-32 top	1
BZ	62803	Bell crank—throttle control		1
BZ	62804	Bell crank pivot		1
BZ	62805	Link—bell crank to lower lever		1
BZ	12799	Nut	No. 10-32x $\frac{1}{8}$ "	2
BZ	62806	Trunnion—throttle control		1
BZ	5527	Collar—throttle control		1
BZ	62808	Lever—steering gear end		1

CLUTCH

BR	62275	CLUTCH ASSEMBLY		1
1	BR 62276	Clutch cover		1
2	BR 62290	Gasket—clutch cover		1
3	BZ 908	Bolt—cover to flywheel	5/16"-18x $\frac{1}{4}$ "	8
4	BR 70133	Filler plug	$\frac{3}{8}$ " extension	1
5	BR 62277	Pressure plate		1
6	BM 219	Bolt—toggle arm	5/16"-18x $\frac{3}{4}$ "	8
7	BR 62463	DRIVING PLATE ASSEMBLY		1
8	BR 598	Cork—driving plate		72
9	BR 62280	Shifting finger		4
10	BR 62281	Toggle bracket		4

When ordering give letter prefix with symbol number—Example: BX 61531.



Clutch Assembly

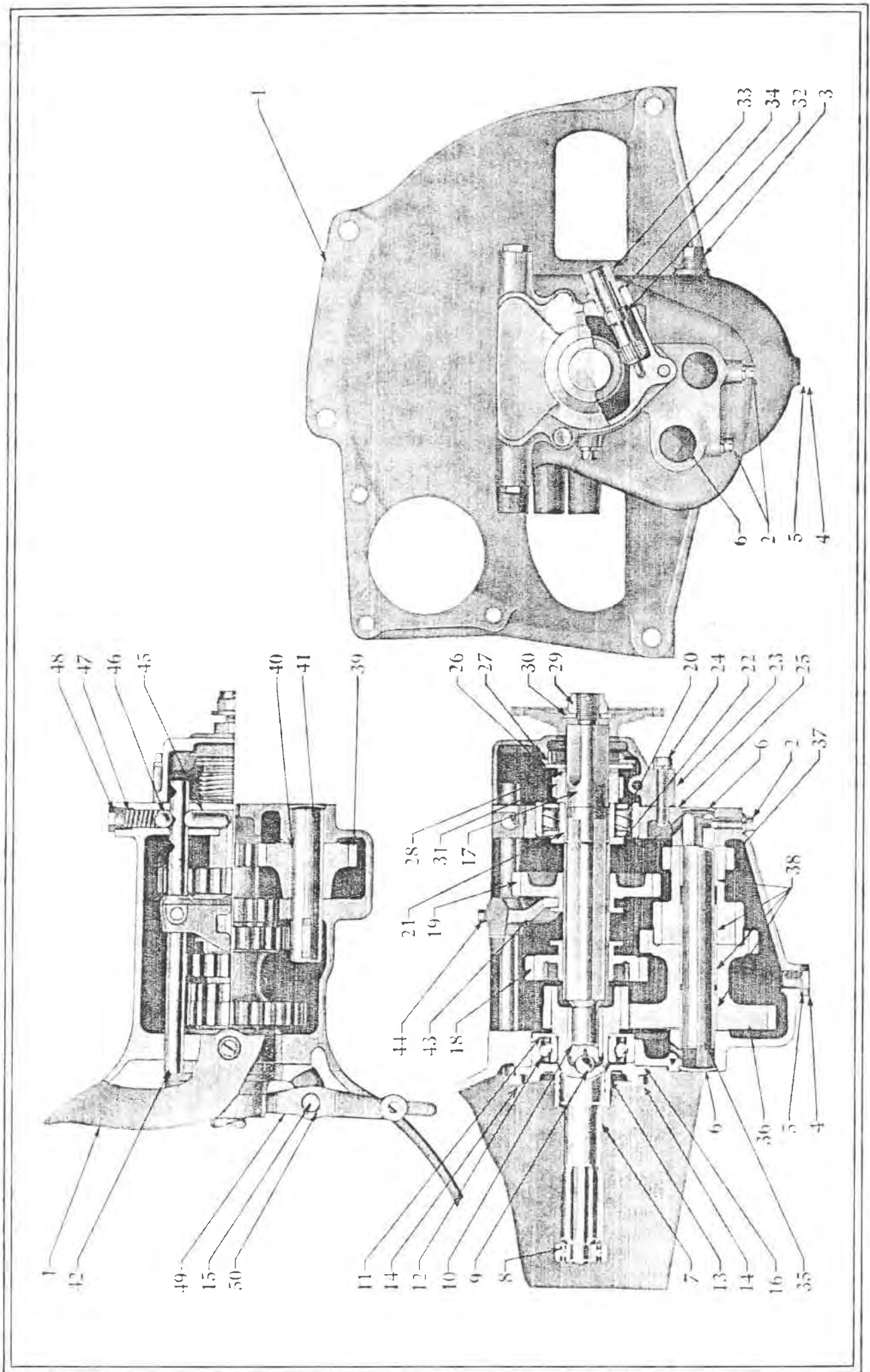
CLUTCH (Continued)

Illus. No.	Part No.	Description	Specifications	Per Car
11	BM 18404	Nut—toggle bracket	7/16"-20x17/32" castle	4
12	BR 62282	Gasket—toggle bracket	Copper	4
13	BR 18224	Throwout bearing		1
14	BR 62283	Retainer—throwout bearing		1
15	BR 62285	Throwout cross		1
16	BR 62284	Shifting sleeve		1
17	BR 62288	Pin—toggle arm		4
18	BR 62289	Lock plate—toggle arm		4
19	BR 62510	Spring—main		8
20	BR 62291	Throwout bearing oil ring		1
21	BR 29523	Toggle arm screw lock plate		4

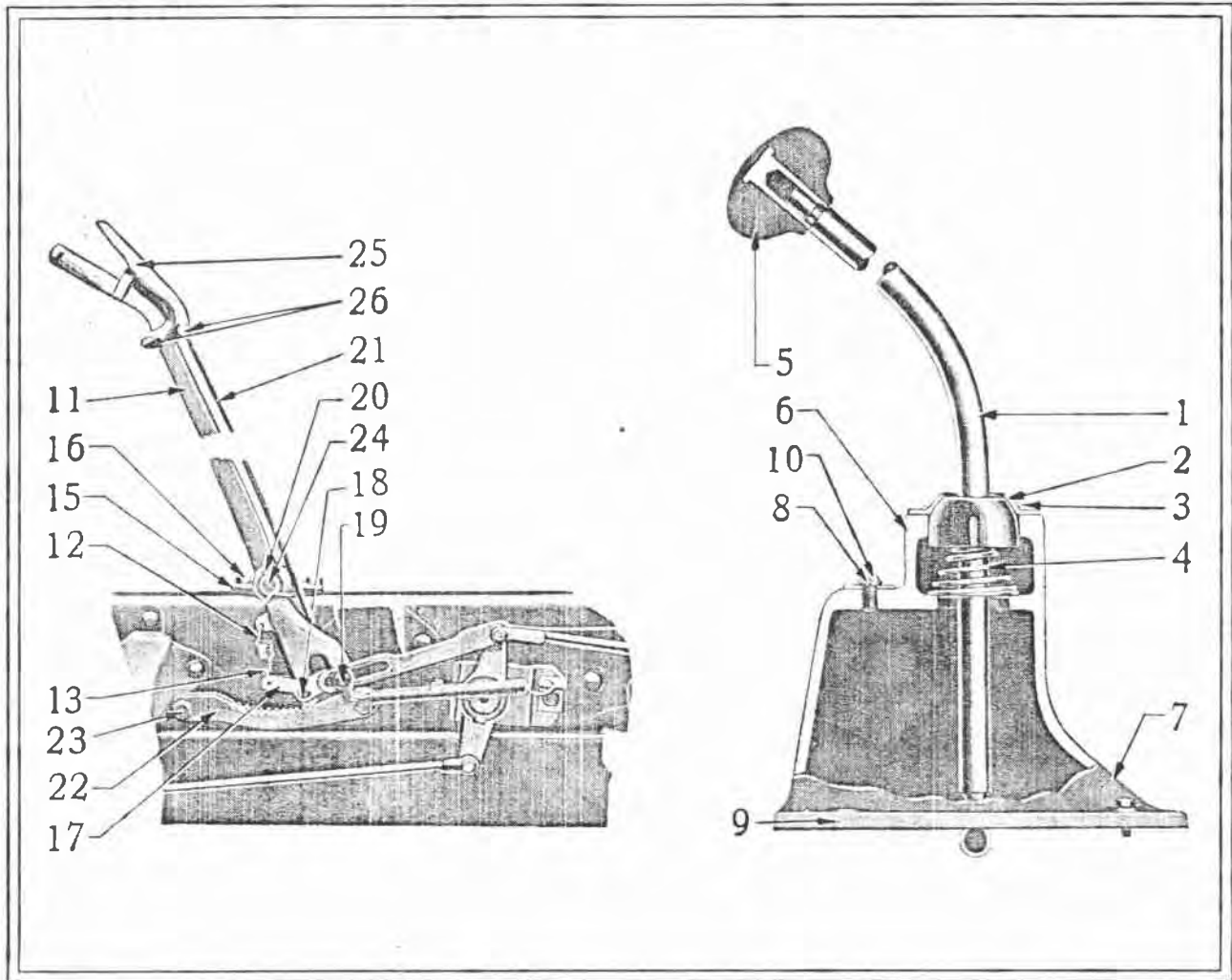
TRANSMISSION

...	CT 62307	TRANSMISSION ASSEMBLY		1
1	CT 62311	Case		1
2	BT 60360	Lock screw—bearings and countershaft		3
3	BZ 2346	Oil level plug		1
4	BT 62344	Oil drain plug		1
5	BM 12117	Gasket—oil drain plug		1
...	BM 113	Bolt	1/4"-13x2 1/4"	2
...	BM 4946	Bolt	1/2"-13x2 1/2"	2
...	BM 108	Nut	1/2"-13x 1/2"	2
6	BM 14112	Welch plug		3
7	BT 62343	MAINSHAFT DRIVE GEAR ASSEMBLY		1
8	BT 18370	Pilot ball bearing—front		1
9	BT 58	Steel ball—drive gear		1
10	BT 61656	Bushing—main drive gear		1
11	BT 62680	Oil seal—drive gear bearing		1
12	BT 70085	Bearing—main drive gear	N. D.-1207	1
13	BT 62296	BEARING CAP—front		1
14	BZ 12275	Bolt	5/16"-18x1"	3
15	BY 3205	Clevis pin	7/16"x2 3/8"	1
16	BT 60346	Gasket—bearing cap		1
17	BT 60326	Mainshaft		1
18	BT 60331	Second and high speed gear		1
19	BT 60332	Low and reverse gear		1
20	BT 18226	Bearing—rear	Hyatt N. C. 306	1
21	BT 60366	Inner sleeve—rear bearing		1
22	BT 62165	Retainer—bearing		1
23	BT 60337	Bearing cap—rear		1
24	GM 1374	Bolt—rear cap		3
25	BT 60347	Gasket—rear cap		1
26	BT 61483	Steel washer		1
27	BT 61484	Bronze washer		1
...	BT 10965	Dowel pin		1
28	BT 60353	Shim		2
28	BT 60352	Shim		2
29	BM 12172	Nut—mainshaft	5/8"-18x9/16"	1
30	BM 9553	Washer—mainshaft nut		1
31	BT 60350	SPEEDOMETER DRIVE GEAR	Stewart P. 17512	1
32	BT 60351	Speedometer pinion	Stewart P. 17513	1
33	BT 23871	Sleeve		1
34	BT 22753	Shim		3
35	BT 60327	Countershaft		1
36	BT 61057	DRIVE AND INTERMEDIATE GEAR ASSEMBLY	32 and 24 teeth	1
37	BT 61060	LOW AND REVERSE GEAR ASSEMBLY	18 and 14 teeth	1
...	BT 60343	Bushing (Motors 775203 to 848125)		4
38	BT 62684	Bushing (Motors 848125 and upward)		4
38	BT 62684	Bushing		4
39	BT 61059	REVERSE IDLER GEAR ASSEMBLY	20 teeth	1
40	BT 60345	Bushing		1
41	BT 60328	Shaft—reverse idler gear		1
42	BT 60358	Shifting shaft—second and high		1
42	BT 60359	Shifting shaft—low and reverse		1
43	BT 60354	Shifting fork		2
44	BT 60355	Screw—shifting fork	5/16"-24x1-3/16" special	2
45	BT 60363	Shaft lock		2
46	GM 6846	Steel ball	7/16"	2
47	BT 60361	Spring—shifter lock plunger		2
48	BT 60362	Cap—plunger spring		2
49	BR 62297	Clutch yoke		1
50	BR 60357	Bushing—clutch yoke		1

When ordering give letter prefix with symbol number—Example: BX 61531.



Transmission Assembly



Hand Control Levers

CONTROL LEVERS

Illus. No.	Part No.	Description	Specifications	Per Car
	BS 62690	CONTROL LEVER AND HOUSING ASSEMBLY		1
1	BS 60950	GEAR SHIFT LEVER ASSEMBLY		1
2	BS 60399	Cover—lever		1
3	GO 18219	Screw—cover	$\frac{1}{4}$ "-20x $\frac{1}{2}$ " rd. head	4
4	BS 60364	Spring—lever	Cone shaped	1
5	BS 29170	Ball—lever		1
	BS 60406	Screw—lever pivot		1
6	BS 62689	GEAR SHIFT LEVER HOUSING		1
7	BZ 908	Bolt	$\frac{5}{16}$ "-18x $\frac{3}{8}$ "	4
8	BS 60403	Cover—housing oil hole		1
9	BS 60425	Gasket—housing to transmission case		1
10	GO 18219	Screw—oil hole cover	$\frac{1}{4}$ "-20x $\frac{1}{2}$ " rd. head	2

HAND BRAKE

11	BS 62779	Hand brake lever		1
12	BS 62329	Extension spring		1
13	BS 62330	Hook—extension spring		1
	BS 62331	Bushing—lever		1
15	BS 62332	Bracket—lever		1
16	BR 1308	Bolt—bracket		2
	BM 110	Nut—bracket bolt		2

When ordering give letter prefix with symbol number—Example: BX 61531.

HAND BRAKE (Continued)

17	BS	62327	Latch—inside	1
17	BS	62328	Latch—outside	1
18	BZ	8683	Clevis pin	5/16"x1-1/32"
19	BM	12440	Clevis pin	1/4"x59/64"
20	BZ	6440	Washer—pivot	1
21	BS	62323	Rod—latch	1
22	BS	62872	Ratchet	2
23	BS	6705	Bolt—ratchet	2
	BM	110	Nut—ratchet bolt	2
	BS	62325	Spacer—ratchet	2
	BS	62326	Spacer—ratchet to frame	2
24	BS	62333	Shaft—brake lever pivot	1
	BS	411	Washer	41/64"x1"x3/32" special
	BS	753	Taper pin	No. 2x1 3/8"
	BS	62334	Spring—pivot	1
25	BS	22861	Grip—lever latch	1
26	BS	12123	Screw—grip	2
	BS	7435	Nut—grip screw	2

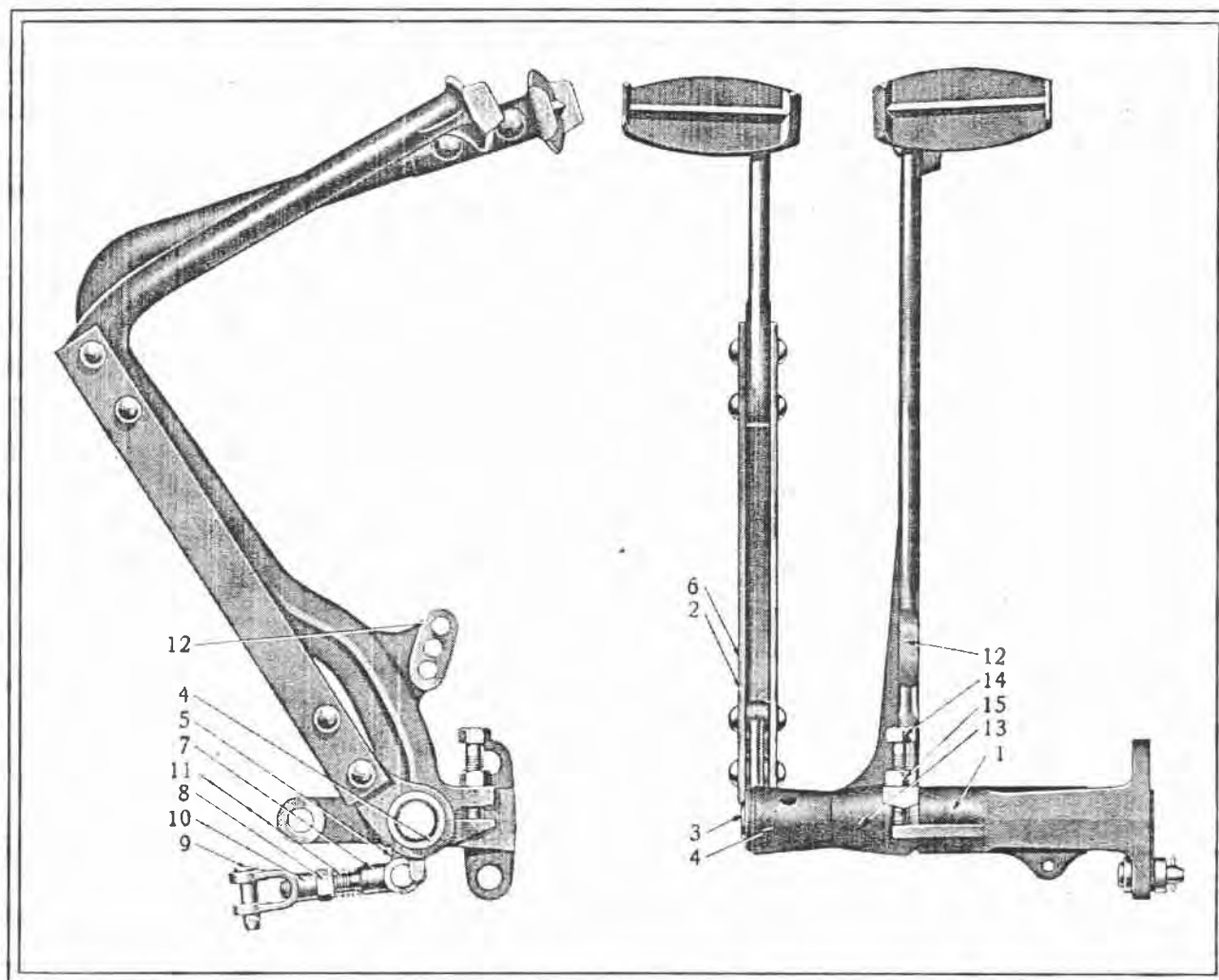
BRAKE CONTROL RODS AND LEVERS

	BZ	62763	Rod—pedal to cross shaft	1
	BZ	62770	Rod—cross shaft to front idler	2
	BZ	62772	Rod—front idler to front control lever	2
	BZ	70301	Clevis pin	5/16"x1-7/16"
	BZ	8683	Clevis pin	5/16"x1-1/32"
	BZ	62766	Rod—cross shaft to rear idler—L. H.	1
	BZ	62767	Rod—cross shaft to rear idler—R. H.	1
	BZ	62769	Rod—rear idler to rear control lever	2
	BZ	29244	Nut and ball—front and rear rod	4
	BZ	29243	Spring	4
	BZ	29265	Front idler lever pivot	2
	BZ	124	Front idler lever pivot nut	2
	BZ	62771	Front idler lever	2
	BZ	62758	Brake cross shaft	1
	BZ	2360	Key—Woodruff	Size "A"
	BZ	62759	Cross shaft center lever	1
	BZ	275	Bolt	3/8"-16x1 1/8"
	BM	110	Nut	3/8"-16x 3/8"
	BZ	62760	Cross shaft end lever	2
	BZ	7114	Taper pin	No. 4-1 3/4"
	BZ	62761	Cross shaft bracket	2
	BZ	908	Bolt	5/16"-18x 7/8"
	BZ	122	Nut	5/16"-18x5/16"
	BZ	62762	Cross shaft felt	2
	BZ	62765	Foot brake play link	1
	BZ	8683	Clevis pin	5/16"x1-1/32"
	BZ	62768	Rear brake idler lever	4
	BZ	13506	Rear brake idler lever spring	2
	BZ	62773	Link—hand brake lever to cross shaft	1
	BZ	8683	Clevis pin	5/16"x1-1/32"
	BZ	62774	Hand brake lever return spring	1
	BZ	62775	Hand brake lever return spring clip	1
	BZ	62778	Brake pedal and stop light switch spring	1

PEDAL CONTROL

	BZ	62810	PEDAL CONTROL ASSEMBLY	1
1	BZ	61428	BRACKET ASSEMBLY	1
	BR	1308	Bolt	3/8"-16x1 1/8"
	GZ	7115	Bolt	3/8"-16x1 3/4"
	BZ	60380	Bushing—pedal bracket	1
2	BZ	62757	CLUTCH PEDAL	1
3	BZ	60390	Shaft—clutch pedal	1
4	BZ	60383	Hub—clutch pedal	1
5	BR	62509	Lever—clutch pedal	1
6	BZ	62851	Pedal arm	1
7	BZ	62299	Clutch link	1
8	BR	611	Nut—link	5/16"-24x17/64"
9	BZ	8683	Clevis pin	5/16"x1-1/32"
10	BY	60389	Adjustable link	1
	BZ	8683	Clevis pin	5/16"x1-1/32"
11	BS	61475	Clutch pedal return spring	1
12	BZ	62781	BRAKE PEDAL	1
13	BZ	61688	Hub—brake pedal	1
	BZ	61708	Bushing—brake pedal hub	1
14	GM	1483	Bolt—hub	5/16"-18x1 3/8"
15	BZ	122	Nut—hub bolt	1
	BZ	62782	Brake pedal pad	1

When ordering give letter prefix with symbol number—Example: BX 61531.



Pedal Control

WIRING

Illus. No.	Part No.	Description	Specifications	Per Car
...	BO 63005	Wire assembly—R. H.—bright, headlamp to junction block.		1
...	BO 63006	Wire assembly—L. H.—bright, headlamp to junction block.		1
...	BO 62983	Wire assembly—R. H.—dim, headlamp to junction block.		1
...	BO 62984	Wire assembly—L. H.—dim, headlamp to junction block.		1
...	BO 30488	Wire assembly—tail lamp, switch to junction block.		1
...	BO 30588	Wire assembly—side lamp, switch to junction block.		1
...	BO 79522	Wire assembly—instrument lamp to junction block.		1
...	BO 30486	Wire assembly—junction block to battery terminal on switch.		1
...	BO 60651	Wire assembly—junction block to ammeter.		2
...	BO 60652	Wire assembly—battery, junction block to starter.		1
...	BO 30588	Wire assembly—junction block to side lamp junction.		1
...	BO 63015	Wire assembly—junction block to stop light switch.		1
...	BO 63094	Wire assembly—junction block to horn.		1
...	BO 79361	Wire assembly—junction block to dome light (coupe).		1
...	BO 79358	Wire assembly—junction block to dome light (coach and sedan).		1
...	BO 62508	Wire assembly—generator to ammeter.		1
...	BO 62715	Wire assembly—coil to electrolock.		1
...	BO 62484	Wire assembly—coil to ammeter.		1
...	BM 60633	Wire assembly—coil to distributor (high tension).		1
...	BO 63019	Wire assembly—stop light switch to stop light.		1

When ordering give letter prefix with symbol number—Example: BX 61531.

WIRING (Continued)

Illus. No.	Part No.	Description	Specifications	Per Car
...	BO 62431	Wire assembly—tail lamp to junction block.....		1
...	BO 79464	Wire assembly—dome light switch to ground (coach-coupe).....		1
...	BO 79603	Wire assembly—dome light switch to ground (sedan).....		1
...	BM 60662	CABLE TUBE AND WIRE ASSEMBLY.....		1
...	BM 60113	Cable tube.....		1
...	BM 60628	Cable No. 1.....		1
...	BM 60991	Cable No. 2.....		1
...	BM 60629	Cable No. 3.....		1
...	BM 60630	Cable No. 4.....		1
...	BM 60631	Cable No. 5.....		1
...	BM 60632	Cable No. 6.....		1
...	BM 61666	Cable holder.....		1
...	BZ 60648	BATTERY GROUND CONNECTION.....		1
...	BM 219	Bolt—ground connection to frame.....		1
...	BZ 122	Nut—ground connection to frame bolt.....		1
...	BZ 12843	Bolt—ground connection to battery.....		1
...	BZ 12844	Nut—ground connection to battery bolt.....		1
...	BZ 60658	CABLE AND CONDUIT ASSEMBLY—BATTERY TO STARTER.....		1
...	BZ 60657	Conduit and caps.....		1
...	BO 18146	Starter cable terminal clip.....		1
...	BZ 12843	Bolt—cable to battery terminal.....		1
...	BZ 12844	Nut—cable to battery terminal bolt.....		1
...	BO 18166	Terminal clip.....	3/16"	11
...	BO 18165	Straight spade terminal.....		7
...	BO 18168	Terminal clip.....	5/16"	1
...	GO 13732	Light wire clip—small.....		3
...	GO 13733	Light wire clip—large.....		1
...	BZ 60664	Battery to conduit clip.....		3
...	GO 13732	Lighting wire clip—small.....		1
...	GO 13733	Lighting wire clip—large.....		1
...	BZ 60664	Battery to conduit clip.....		1
...	BZ 60665	Conduit cap.....		2

UNIVERSAL JOINTS AND PROPELLER SHAFT

...	CZ 62318	PROPELLER SHAFT AND UNIVERSAL JOINTS ASSEMBLY.....		1
...	BZ 61463	FRONT UNIVERSAL JOINT ASSEMBLY.....		1
...	CZ 62364	PROPELLER SHAFT AND REAR END JOINT ASSEMBLY.....		1
1	BZ 60668	Companion flange—front.....		1
2	BZ 60667	Companion flanges—rear.....		1
3	BZ 70032	Bolt—companion flange.....	1 1/4"-28x29/30" special	12
4	BZ 70031	Nut—companion flange bolt.....	1 1/4"-28x7/32" special	12
5	BZ 54575	Lock—nut.....		12
6	BZ 60720	Flange yoke.....		1
7	BZ 60725	Bushing.....	Spicer No. 2-6-21	8
8	BZ 51264	Ring—bushing.....	Spicer No. 2 1/2-7-19	8
9	BZ 60719	Cross—bushing.....	Spicer No. 2-5-24	1
10	BZ 60726	Casing—inside.....	Spicer No. 2-8-122	2
11	BZ 51267	Casing—outside front.....	Spicer No. 2 1/2-9-119	1
12	BZ 61560	Casing—outside rear.....	Spicer No. 2-9-214	1
13	BZ 51268	Packing—outside casing.....	Spicer No. 2 1/2-10-12	2
14	BZ 7829	Plug—outside casing.....	Spicer No. 51-2	2
15	BZ 51269	Spring—outside casing front.....	Spicer No. 2 1/2-12-19	1
16	BZ 61561	Spring—outside casing rear.....	Spicer No. 2-13-39	1
17	BZ 60724	Retainer—casing spring front.....	Spicer No. 2 1/2-76-19	1
18	BZ 61562	Retainer—casing spring rear.....	Spicer No. 2-76-39	1
19	BZ 60723	Lock ring—spring retainer front.....	Spicer No. 2 1/2-77-19	1
20	BZ 61573	Lock ring—spring retainer rear.....	Spicer No. 5-77-19	1
21	BZ 51271	Dust cap—front end.....	Spicer No. 2-14-19	1
22	BX 51272	Felt washer—front end.....	Spicer No. 2-16-13	1
23	BZ 51275	Retainer disc—felt washer.....	Spicer No. 2-15-13	1
24	BZ 60727	Sleeve yoke.....	Spicer No. 2-3-11	1
...	BZ 62052	Safety bracket.....		1
...	BT 395	Bolt—safety bracket.....	5/16"-18x5/8"	2
...	BZ 122	Nut—safety bracket bolt.....	5/16"-18x5/16"	2

When ordering give letter prefix with symbol number—Example: BX 61531.



Universal Joints and Propeller Shaft

STEERING GEAR

Illus. No.	Part No.	Description	Specifications	Per Car
	CZ 62815	STEERING GEAR COMPLETE		1
1	CZ 62850	STEERING WHEEL ASSEMBLY		1
2	BZ 70445	Nut—steering wheel		1
3	BZ 8394	Key—steering wheel		1
	CZ 63021	Case and gears complete		1
4	BZ 63038	Case		1
5	BZ 63041	Case adjusting stud		1
6	BM 120	Pipe plug		1
7	BZ 70384	Screw	$\frac{3}{8}$ "-24x1 $\frac{7}{8}$ "	1
8	BZ 70099	Screw	$\frac{5}{16}$ "-18x $\frac{3}{8}$ "	1
8	BZ 62	Nut	$\frac{3}{8}$ "-24x21/64"	1
9	BZ 63042	Case eccentric adjusting sleeve		1
10	BZ 63043	Case eccentric adjusting sleeve lock ring		1
11	BZ 63045	Gasket—case cover		1
12	BZ 63165	Case cover and frame bracket assembly		1
13	BZ 63051	Case cover stud		3
	BZ 63060	Case cover stud		3
	BZ 62	Nut		6
14	BZ 63044	Eccentric rivet		1
15	CZ 63059	Column (Cars 706271 to 730922)		1
	CZ 63160	Column (Cars 730922 and upward)		1
16	BZ 18102	Bearing—column	Annular No. 6283	2
17	BZ 63047	Worm		1
18	BZ 27841	Key—worm		1
19	BZ 63048	Bushing—worm wheel		2
20	BZ 63046	Worm wheel		1
21	BZ 63052	Steering arm		1
22	BZ 70386	Nut—worm wheel to arm	$\frac{3}{4}$ "-16x7/16"	1
23	BZ 63049	Thrust washer—worm wheel		1
24	BZ 29784	Adjusting screw—worm wheel		1
25	BZ 70278	Adjusting screw nut	9/16"-18x3/16"	1
26	BZ 63055	Worm adjusting nut		1
27	BZ 63056	Worm thrust spring washer		1
28	BZ 26130	Worm adjusting nut dust washer		1
29	BZ 29747	Worm adjusting nut bushing		1
30	BZ 29753	Worm adjusting nut plug		1
31	BZ 30165	Worm adjusting screw		1
32	BZ 70278	Worm adjusting screw nut		1
33	BZ 63057	Oil retainer	Cork	1
34	BZ 63058	Oil retainer washer	Felt	1
35	BZ 63054	Lower bushing		1
36	BZ 79814	Jacket tube bracket		1
	BZ 79326	Jacket tube bracket (roadster)		1
37	BZ 30507	Light control lever		1
38	BZ 63070	Light tube and plate (Cars 706269 to 730922)		1
	BZ 63164	Light tube and plate (Cars 730922 and upward)		1
39	BZ 63065	Light tube silencer		1
40	BZ 30508	Light control lever lock wire		1
41	BZ 30498	Throttle control lever		1
42	BZ 63069	Throttle tube and plate assembly (Cars 706269 to 730922)		1
	BZ 63162	Throttle tube and plate assembly (Cars 730922 and upward)		1
43	BZ 63067	Throttle tube silencer—upper		1
44	BZ 63068	Throttle tube silencer		2
45	BZ 63073	Throttle lever friction band		1
46	BZ 70390	Screw—friction band		1
	BZ 70391	Nut—friction band screw		1
48	BZ 63053	Control bracket—lower		1
49	CY 553	Screw	$\frac{1}{4}$ "-20x $\frac{5}{8}$ "	2
	BZ 63020	Throttle lever assembly—lower		1
50	BZ 63024	Throttle lever stop washer		1
51	BZ 63025	Throttle lever spacer		1
	BZ 63030	Throttle lever—lower		1
53	BZ 70388	Screw	$\frac{1}{4}$ "-20x1"	1
54	BM 272	Nut	$\frac{1}{4}$ "-20x7/32"	1
	BZ 63031	Throttle lever lower stop		1
55	BZ 62849	Throttle and light lever outer ring		1
56	BZ 62860	Throttle and light lever outer ring lock		1
57	BZ 30509	Horn button		1
58	BZ 30513	Horn button spring		1
	BZ 62088	Horn button contact washer		1
59	BZ 63029	Horn wire assembly		1
60	BZ 63028	Jacket tube (Cars 706269 to 730922)		1
	BZ 63159	Jacket tube (Cars 730922 and upward)		1
61	BZ 63086	Jacket tube bushing (Cars 706269 to 780003)		1
	BZ 30666	Jacket tube bushing (Cars 780003 and upward)		1
62	BZ 30590	Clamp nut—light tube—lower		1
63	BZ 30308	Light control switch—lower		1
64	BZ 70338	Gasket tube bracket bearing		1
	BZ 79232	Jacket tube bracket bearing retainer		1
	BZ 79233	Jacket tube bracket bearing felt washer		1
	BZ 79234	Jacket tube bracket bearing lock wire		1

When ordering give letter prefix with symbol number—Example: BX 61531.

DRAG LINK

Illus. No.	Part No.	Description	Specifications	Per Car
	CZ 62744	DRAG LINK ASSEMBLY.....		1
	CZ 62746	Drag link.....		1
	BZ 60532	Ball seat.....		4
	BZ 60533	Plug.....		2
	BZ 60534	Spring.....		2
	BZ 9844	Boot—front.....		1
	BZ 22166	Boot—rear.....		1

TIRE CARRIER

Sedan, Coach, Coupe and Phaeton

	CZ 78832	TIRE CARRIER ASSEMBLY.....		1
	BM 304	Bolt.....	$\frac{3}{8}$ "-16x1"	1
	BM 110	Nut.....	$\frac{3}{8}$ "-16x $\frac{3}{8}$ "	1
	BZ 78829	Arm.....		2
	BR 1308	Bolt.....	$\frac{3}{8}$ "-16x1 $\frac{1}{8}$ "	6
	BM 110	Nut.....	$\frac{3}{8}$ "-16x $\frac{3}{8}$ "	6
	BZ 78916	Arm nut.....		2
	BZ 76262	Clamp.....		1
	BZ 76263	Stud.....		1
	BZ 61434	Nut.....		1
	BZ 80426	Center bracket.....		1

TIRE CARRIER

Roadster

	CZ 80338	TIRE CARRIER ASSEMBLY.....		1
	BZ 80330	Tire carrier arm.....		2
	BZ 78916	Tire carrier arm nut.....		2

FENDERS

	A 78622	Front fender—R. H.....	All models.....	1
	A 78623	Front fender—L. H.....	All models.....	1
	A 78624	Rear fender—R. H.....	Coach and sedan.....	1
	A 78625	Rear fender—L. H.....	Coach and sedan.....	1
	A 78725	Rear fender—R. H.....	Coupe and roadster.....	1
	A 78726	Rear fender—L. H.....	Coupe and roadster.....	1
	A 79986	Rear fender—R. H.....	Phaeton.....	1
	A 79987	Rear fender—L. H.....	Phaeton.....	1
	GZ 12275	Bolt.....	$\frac{5}{16}$ "-18x1"	16
	BZ 122	Nut.....	$\frac{5}{16}$ "-18x $\frac{5}{16}$ "	16
	BO 12120	Nut.....	$\frac{1}{4}$ "-20x $\frac{1}{4}$ " sq.	4
	BZ 70149	Screw.....	$\frac{1}{4}$ "-20x1 $\frac{1}{4}$ "	4
	BO 18447	Screw.....	No. 10-32x $\frac{5}{8}$ "	20
	BZ 12799	Nut.....	No. 10-32x $\frac{1}{8}$ "	20
	BO 70127	Washer.....	$\frac{1}{4}$ " countersunk	20
	GZ 10214	Bolt.....	$\frac{1}{2}$ "-13x1 $\frac{1}{4}$ "	4

RUNNING BOARDS

	CZ 78652	RUNNING BOARD COMPLETE—R. H.....		1
	CZ 78653	RUNNING BOARD COMPLETE—L. H.....		1
	CZ 78638	Moulding.....		2
	BZ 18107	Rivet.....	$\frac{9}{64}$ "x $\frac{3}{8}$ " split	20
	CZ 78636	Covering.....	Rubber.....	2

RUNNING BOARD SPLASH GUARD

	A 78626	Running board splash guard—R. H.....		1
	A 78627	Running board splash guard—L. H.....		1
	BO 18447	Screw.....	No. 10-32x $\frac{5}{8}$ "	20
	BZ 12799	Nut.....	No. 10-32x $\frac{1}{8}$ "	20

MOTOR, RADIATOR AND REAR SPLASH GUARDS

	A 62569	Motor splash guard—front.....		1
	A 62074	Motor splash guard—side.....		2
	BO 12126	Bolt.....	No. 10-32x $\frac{5}{8}$ "	6
	BZ 12799	Nut.....	No. 10-32x $\frac{1}{8}$ "	8
	BM 12498	Screw.....	$\frac{1}{4}$ "-20x $\frac{7}{16}$ "	5
	BZ 18069	Screw.....	No. 10-32x $\frac{3}{4}$ "	2
	BZ 61513	Flywheel splash guard.....		1
	BT 395	Bolt.....	$\frac{5}{16}$ "-18x $\frac{5}{8}$ "	3
	BZ 122	Nut.....	$\frac{5}{16}$ "-18x $\frac{5}{16}$ "	3
	A 78630	Radiator splash guard assembly.....		1
	A 79401	Rear dust shield assembly (over gas. tank).....		1

When ordering give letter prefix with symbol number—Example: BX 61531.

BONNET ASSEMBLY

Illus. No.	Part No.	Description	Specifications	Per Car
...	A 79096	BONNET COMPLETE (specify color).....		1
...	A 62261	BONNET COMPLETE (specify color).....	Phaeton.....	1
...	BZ 61521	BONNET LOCK ASSEMBLY.....		4
...	GO 18342	Screw.....	No. 10-32x $\frac{3}{4}$ "	8
...	BZ 12799	Nut.....	No. 10-32x $\frac{1}{8}$ "	8
...	BO 13362	Handle.....		2
...	BO 25802	Catch.....		4
...	CM 61025	Louvre cover.....		2

HEAD LAMP

...	BO 62845	HEAD LAMP COMPLETE.....	Enameled.....	2
...	BO 63215	HEAD LAMP COMPLETE.....	Nickel plated.....	†2
...	BO 62891	HEAD LAMP DOOR ASSEMBLY.....		2
...	BO 62890	Head lamp lens.....		2
...	BO 30450	Spring—lens.....		8
...	BO 62974	Reflector assembly.....		2
...	BO 30061	Cushion—head lamp lens.....		2
...	BO 30059	Screw—head lamp door.....		2
...	BO 30060	Retainer—door screw.....		2
...	BO 30357	Washer—focus screw backing.....		2
...	BO 70380	Screw—focusing.....		2
...	BO 30370	Screw—backing focus.....		2
...	BO 62973	Spring—focus screw.....		2
...	BO 30371	Connector wires and socket assembly.....		2
...	BO 62885	Arm—head lamp cam.....		2
...	BO 30358	Cam spring.....		2
...	BO 30369	Cam.....		2
...	BO 30373	Cam pin.....		2
...	BO 62869	Lockwasher—anchor bolt.....		2
...	BO 60	Plain washer—anchor bolt.....		2
...	BZ 70009	Anchor bolt.....		2
...	BO 30351	Terminal.....		2
...	BO 30348	Conduit assembly.....		2
...	BO 30350	Head lamp terminal socket.....		2
...	BO 30351	Head lamp terminal socket sleeve.....		2

SIDE LAMP

...	BO 62846	SIDE LAMP COMPLETE—R. H.....	Enameled.....	1
...	BO 62847	SIDE LAMP COMPLETE—L. H.....	Enameled.....	1
...	BO 63218	SIDE LAMP COMPLETE—R. H.....	Nickel plated.....	†1
...	BO 63219	SIDE LAMP COMPLETE—L. H.....	Nickel plated.....	†1
...	BO 62964	SIDE LAMP DOOR ASSEMBLY.....		2
...	BO 62962	Lens.....		2
...	BO 62963	Cushion.....		2
...	BO 30406	Spring—lens.....		4
...	BO 62961	Reflector assembly.....		2
...	BO 70363	Screw—door.....	No. 8-32x3/16" R. D. H. D. machine screw.....	2
...	BO 30434	Conduit—wire.....		2
...	BO 30418	Wire assembly.....		2
...	BO 70369	Rubber ferrule 9/32"x $\frac{1}{2}$ ".....		2

STOP AND TAIL LIGHT ASSEMBLY

...	BO 62848	TAIL AND STOP LAMP ASSEMBLY.....	Enameled.....	1
...	BO 30315	TAIL AND STOP LAMP ASSEMBLY.....	Nickel plated.....	2
...	BO 30379	Lens.....		1
...	BO 30387	Door.....		1
...	BO 70365	Screw.....	No. 8-32x $\frac{3}{4}$ " oval head machine screw.....	2
...	BO 30378	Gasket—lens.....		1
...	BO 70313	Square nut.....	$\frac{1}{4}$ "-20x3/16"x7/16".....	2
...	BO 30381	Gasket—license lens.....		1
...	BO 30376	Lens—license.....		1
...	BO 30136	Terminal—complete.....		1

When ordering give letter prefix with symbol number—Example: BX 61531.

LAMP BRACKETS AND TIE BAR

Illus. No.	Part No.	Description	Specifications	Per Car
...	CZ 79407	Head lamp tie bar		1
...	BZ 9968	Acorn nut—tie bar	$\frac{1}{4}$ "-20x7/16"	4
...	BZ 70347	Acorn head bolt	$\frac{1}{4}$ "-20x13/16"	4
...	BZ 79336	Head lamp bracket—R. H.		1
...	BZ 79337	Head lamp bracket—L. H.		1
...	BZ 2959	Bolt and nut	$\frac{3}{8}$ "-16x1 $\frac{1}{2}$ "	4
...	BZ 79317	Side lamp bracket—R. H. (All models except phaeton)		1
...	BZ 79318	Side lamp bracket—L. H. (All models except phaeton)		1
...	BZ 80138	Side lamp bracket—R. H. (phaeton)		1
...	BZ 80139	Side lamp bracket—L. H. (phaeton)		1
...	BO 70044	Screw	No. 10-32x $\frac{1}{8}$ "	8
...	BO 18479	Nut	No. 10-32x3/16"	8
...	BZ 70343	Acorn nut—side lamp		2

STARTER BUTTON AND WIRE

...	BO 79504	STARTER BUTTON AND WIRE ASSEMBLY		1
...	BO 70121	Lockwasher—shakeproof	$\frac{3}{8}$ "	1
...	BO 70122	Nut	$\frac{3}{8}$ "-24x5/32"	1
...	BO 62269	Starter button wire clamp		1
...	BO 62273	Starter cable and dash clip		1
...	BO 18447	Screw	No. 10-32x $\frac{5}{8}$ "	2
...	BO 18479	Nut	No. 10-32x3/16"	2

RUBBER MATS AND FELT PADS

...	CO 79606	FRONT FLOOR MAT AND PAD ASSEMBLY	Coach	1
...	CO 79614	FRONT FLOOR MAT AND PAD ASSEMBLY	Coupe and sedan	1
...	CO 80576	FRONT FLOOR MAT AND PAD ASSEMBLY	Roadster	1
...	CO 89018	FRONT FLOOR MAT AND PAD ASSEMBLY	Phaeton	1
...	BO 79405	Dash pad		1

HORN

The horn assembly is serviced by the Hudson Motor Car Co. All other parts are to be ordered from the E. A. Laboratories Co., Brooklyn, N. Y.

...	BZ 60666	HORN ASSEMBLY		1
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INSTRUMENTS AND MOUNTINGS

...	BO 79755	Oil pressure gauge assembly		1
...	BO 79756	Ammeter assembly		1
...	BO 79753	Motor temperature indicator		1
...	BO 70124	Screw	No. 8-32x3/16"	4
...	BO 79519	Instrument lamp socket assembly	Use 6-8 V. 3 C. P. bulb	1
...	BO 29133	Socket retaining spring		2
...	BO 79751	Mounting frame assembly		1
...	BO 79601	Anchor clip—upper		2
...	BO 79602	Anchor clip—lower		2
...	BO 70398	Clinch nut	$\frac{1}{4}$ "-20	4
...	BO 79762	Instrument frame dial		1
...	BO 79764	Instrument frame rim		1
...	BO 79759	Instrument frame base		1
...	BO 79757	Instrument frame glass		1

ACCESSORIES

The units listed below are usually termed accessories and are serviced by the manufacturer and its dealers. Parts or complete assemblies should be obtained direct from one of these.

BATTERY

The Electric Storage Battery Co., Philadelphia, Pa.

ELECTRICAL EQUIPMENT

Generator, starting motor, ignition coil and distributor—The Electric Auto-Lite Co., Toledo, Ohio.

When ordering give letter prefix with symbol number—Example: BX 61531.

GASOLINE GAUGE

King-Seeley Corporation, Ann Arbor, Michigan.

SPEEDOMETER

Stewart-Warner Speedometer Corp., Chicago, Ill.

VACUUM TANK

Stewart-Warner Speedometer Corp., Chicago, Ill.

WINDSHIELD CLEANER

Trico Products Corp., Buffalo, New York.

TOOLS

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 60158	STARTING CRANK ASSEMBLY.....		1
...	GZ 11074	Wheel puller.....		1
...	GZ 26557	Wheel puller screw.....		1
...	BZ 29178	Jack.....		1
...	BZ 29179	Jack handle extension.....		1
...	BZ 29180	Jack handle crank and wheel nut wrench.....		1
...	BZ 22692	Oil can.....		1
...	BZ 28620	Oil can holder.....		1
...	BZ 61307	Tire strap.....		1
...	BM 22594	Spark plug and main bearing nut wrench.....		1
...	BZ 60625	Eccentric adjusting wrench.....		1
...	GZ 22609	Hub cap wrench.....		1
...	BZ 28333	Valve tappet and oil pump wrench.....		1

ELECTROLOCK

...	BZ 62687	ELECTROLOCK ASSEMBLY (Cars 706269 to 811410).....		1
...	BZ 63202	ELECTROLOCK ASSEMBLY (Cars 811410 and up-ward).....		1
...	BZ 1824	Screw.....	No. 6-32x $\frac{3}{8}$ " button head	1
...	BZ 63146	Distributor post and base assembly.....		1
...	BO 70424	Rivet.....		5
...	BZ 30356	Bracket.....		1

RUMBLE SEAT STEPS

...	BZ 79790	Upper step.....		1
...	BZ 70237	Screw.....	$\frac{5}{16}$ -18x2 $\frac{1}{2}$ "	3
...	BZ 70371	Screw.....	$\frac{5}{16}$ -18x1 $\frac{3}{8}$ "	3
...	BZ 122	Nut.....	$\frac{5}{16}$ -18x5/16"	3
...	BZ 30000	Lower step.....		1
...	BZ 70238	Screw.....	$\frac{3}{8}$ -16x1 $\frac{3}{8}$ " ctsk.	1
...	BZ 9666	Nut.....	$\frac{3}{8}$ -16x $\frac{1}{4}$ "	1
...	BZ 80075	Lower step bracket.....		1
...	BZ 7115	Bolt.....	$\frac{3}{8}$ -16x1 $\frac{3}{4}$ "	1
...	BZ 12310	Bolt.....	$\frac{3}{8}$ -16x1 $\frac{3}{8}$ "	1
...	BZ 70047	Nut.....	$\frac{3}{8}$ -16x $\frac{3}{8}$ "	2
...	BZ 79791	Washer—step bolt angle.....		2
...	BZ 80292	Lower step arm.....		1
...	BZ 636	Key.....	Woodruff No. 11	1
...	BZ 12290	Nut.....	$\frac{3}{4}$ -16x21/32"	1

RIGHT HAND DRIVE PARTS**FRONT AXLE—R. H. D.**

...	CX 62701	FRONT AXLE ASSEMBLY (Cars 706269 to 811287).....		1
...	CX 63192	FRONT AXLE ASSEMBLY.....		1
...	BX 62708	Steering arm—R. H.....		1
...	BX 62709	Steering arm—L. H.....		1
...	CF 62721	Frame assembly.....		1
...	BZ 62777	Bracket—stop light switch.....		1

DRAG LINK—R. H. D.

...	CZ 62745	DRAG LINK ASSEMBLY.....		1
...	CZ 62747	Drag link.....		1

When ordering give letter prefix with symbol number—Example: BX 61531.

PEDAL CONTROL—R. H. D.

Illus. No.	Part No.	Description	Specifications	Per Car
...	BZ 62809	PEDAL CONTROL ASSEMBLY.....		1
...	BZ 62313	Clutch pedal lever.....		1
...	BZ 61430	PEDAL BRACKET ASSEMBLY.....		1
...	BZ 61231	Clutch pedal.....		1
...	BZ 61232	Brake pedal.....		1
...	BZ 60707	Pedal shaft.....		1
...	BZ 60708	Brake pedal stop pin.....		1

BRAKE CONTROL—R. H. D.

...	BZ 62764	Brake pedal to play link rod.....		1
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MOTOR CONTROL—R. H. D.

...	BZ 60703	Accelerator pedal bracket.....		1
...	BZ 61548	Accelerator pedal shaft.....		1
...	BZ 60711	Accelerator lever spring.....		1
...	BZ 62825	Rod—accelerator.....		1

TRANSMISSION—R. H. D.

...	CT 62306	TRANSMISSION ASSEMBLY.....		1
...	CT 62310	Transmission case.....		1
...	BT 62309	Transmission front bearing cap.....		1
...	BT 62308	Clutch yoke.....		1

HAND BRAKE LEVER—R. H. D.

...	BS 62780	Hand brake lever.....	Coach, coupe and sedan.....	1
...	62794	Hand brake lever.....	Phaeton and roadster..	1
...	BS 62347	Rod—latch.....	Coach, coupe and sedan	1
...	BS 62506	Rod—latch.....	Phaeton and roadster...	1

STEERING GEAR—R. H. D.

...	CZ 62816	STEERING GEAR COMPLETE.....		1
...	CZ 62850	Steering wheel.....		1
...	BZ 63036	Nut—steering wheel.....		1
...	CZ 63023	Case and gears complete.....		1
...	BZ 63074	Steering gear case.....		1
...	BZ 63078	Worm.....		1
...	BZ 63077	Worm wheel.....		1
...	BZ 63079	Steering arm.....		1
...	BZ 63081	Case cover—lower.....		1
...	GY 553	Bolt.....	1/4"-20x 5/8"	2
...	BZ 63082	Case cover felt.....		1
...	BZ 63087	Lower column bushing washer.....	Felt.....	1
...	BZ 63037	Horn button retainer.....		1
...	BZ 63083	Horn button retainer ring.....		1
...	BZ 63033	Horn wire assembly.....		1
...	BZ 63080	Horn wire insulator—lower.....	Cork.....	1

RUBBER MATS AND FELT PADS—R.H.D.

...	CO 79607	FRONT FLOOR MAT AND PAD ASSEMBLY.....	Coach.....	1
...	CO 79615	FRONT FLOOR MAT AND PAD ASSEMBLY.....	Coupe, sedan, roadster..	1
...	CO 80577	FRONT FLOOR MAT AND PAD ASSEMBLY.....	Roadster.....	1
...	CO 80019	FRONT FLOOR MAT AND PAD ASSEMBLY.....	Phaeton.....	1

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PETER S. WILKINSON BRISBANE AUSTRALIA