

Hudson-Essex

Service Department Letters

- 1922 -

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HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

DONATED BY
PHIL ROSK'S ESTATE

January 30, 1922.

TO HUDSON & ESSEX DISTRIBUTORS AND DEALERS:

As you are familiar with the necessity of securing proper connecting rod alignment when assembling an engine, we wish to call your attention to a fixture which, in our estimation, is a necessary acquisition to every Hudson and Essex repair shop in the country.

The fixture can be used on both the Hudson and Essex connecting rod assemblies, and its use makes it possible for you to secure absolutely true alignment of bearing surfaces and piston pin. A notched angle plate is incorporated in the device and this notch represents the distance between the piston pin bosses in the respective pistons, thereby rendering it unnecessary to assemble the piston and the rod when aligning the rod. After this operation has been performed the piston can be assembled, at which time the entire assembly can then be aligned with a surface plate which is also provided.

We have had this fixture in operation in our shop for some months, and have no hesitancy whatever in recommending it. It may be used in conjunction with our standard half cylinder block fixture, thereby enabling you to secure accuracy and precision when performing these operations.

One of the many desirable features of the device is the possibility of aligning the connecting rods on the Essex model when necessary without the removal of the cylinder block. This would result in considerable saving in time in cases where it was not necessary to remove the cylinder block for other reasons.

We are prepared to accept orders at the present time at a low price of \$50.00 net F.O.B. Detroit, and we would recommend that you avail yourself of this opportunity to secure a device that will more than pay for itself in time saved.

Yours very truly,

HUDSON MOTOR CAR COMPANY

Ser: 608

ESSEX MOTORS

S.E. 88

HUDSON MOTOR CAR COMPANY

February 9, 1922.

TO HUDSON DISTRIBUTORS AND DEALERS:

Shop
Tools. Effective at once.

Following are revised prices on all Hudson Special

<u>DRAWING NO.</u>	<u>NAME OF TOOL</u>	<u>NE</u> <u>T</u>
S.T. 122	Piston Ring Spreader (for 3/16" Piston Ring)	1.00
S.T. 1022	Piston Ring Spreader (for 1/8" Piston Ring)	1.00
S.T. 265	Spicer Universal Joint Companion Flange Puller	3.25
S.T. 350	Clutch Disc -Re-Corking Tool	2.50
S.T. 363	Crank Shaft Gear Driver	2.75
S.T. 369	Piston Ring Binder	2.00
S.T. 500	Valve Tappet Adjusting Wrench	
S.T. 501	Valve Tappet Adjusting Screw Nut Wrench	.35
S.T. 502	Valve Tappet Adjusting Screw Adjusting Wrench	.75
S.T. 503	Crank Shaft Starting Crank Jaw Wrench	.65
S.T. 504	Starting Crank	2.00
S.T. 505	Valve Reseating Tool	1.75
S.T. 506	Piston Aligning Fixture	5.65
S.T. 625	Motor Gear Puller	21.00
S.T. 508	Connecting Rod Bending Fork	10.00
S.T. 509	piston Pin Clamp Screw Wrench.	1.90
S.T. 510	Oil Reservoir Drain Plug Wrench	.80
S.T. 511	Exhaust manifold Packing Nut & Pinion & Differential Bearing Adjusting Nut Wrench	.60
S.T. 512	Oil Pump Body Nut Wrench	1.50
S.T. 513	Valve Lifter	.85
S.T. 515	Connecting Rod Nut Wrench	2.50
S.T. 516	Cylinder Stud Nut Wrench	1.50
S.T. 517	Counterweight Stud Driver	1.25
S.T. 518	Cylinder Stud Driver	.75
S.T. 519	Water Pump Packing Nut Wrench	-.75
S.T. 520	Distributor Shaft Adjusting Lock Nut Wrench	1.00
S.T. 521	Distributor Shaft Adjusting Nut Wrench	1.25
S.T. 522	Motor Gear Cover Cap Screw Wrench	1.25
S.T. 523	Cylinder Plate & Generator Screw Driver	1.00
S.T. 524	Generator Roller Bearing inner Race Puller	1.00
S.T. 525	Generator Adjusting Screw Wrench	4.00
S.T. 526	Transmission Counter Shaft Bearing Cuter Race Puller	1.20
S.T. 527	Radiator Cutlet hose Clamp	11.00
S.T. 528	Foot Brake Adjusting Nut Wrench	1.10
S.T. 529	Transmission Main Shaft bearing Cuter Race Driver	1.90
S.T. 530	Transmission Countershaft Bearing Cuter Race Driver	8.00
S.T. 531	Crank Shaft Counter Weight & Bearing Nut Wrench	5.25
S.T. 532	Transmission Main Bearing Cuter Race Puller	1.35
S.T. 533	Clutch Clamp hub	8.50
S.T. 534	Clutch Oil Plug Wrench	1.75
S.T. 535	Carburetor Packing Nut Wrench	1.25
S.T. 536	hub Cap Wrench	.60
S.T. 537	Gasoline Tank Gauge Clamp Wrench	1.65
S.T. 538	Water Pump Body Screw wrench	2.50
S.T. 539	Oil Pan Cap Screw Wrench	1.20
S.T. 540	Rear Wheel bearing Adjusting Nut Wrench	1.25
S.T. 541	Wheel Puller	3.15
S.T. 542	brake band Aligning Fixture	3.50
S.T. 700	Brake Sand Aligning Fixture	17.50
S.T. 543	Wheel Nut Wrench	17.50
S.T. 544	Cylinder head Lifter	1.70
		18.50



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

February 24, 1922.

TO HUDSON & ESSEX DISTRIBUTORS AND DEALERS:

Announcement was made in our Serial letter Ser: 600 - S.E. 814, under date of November 1, 1921, that we would discontinue handling Windshield and Body Glass, as soon as our supply became exhausted. With a few exceptions our stock has now been depleted.

For your convenience we have supplied the Pittsburgh Plate Glass Company and its branches with Blue Prints of our Windshield and Body Glass, so that in the event you are not able to procure your requirements locally you can send your orders direct to their branch nearest you. A list of their branches is attached.

In ordering glass through them, it is imperative that you specify our catalog part number as this is their only means of identifying the piece or pieces of glass which you might order.

Yours very truly,

HUDSON MOTOR CAR COMPANY
ESSEX MOTORS

Service Department.

Ser: 612
S.E. 93

PITTSBURGH PLATE GLASS COMPANY

B R A N C H E S

Brooklyn, N. Y.	Leslie Conley, Local Manager
Atlanta, Ga.	R. S. Wessels, District Mgr.
Baltimore, Md.	W. C. McCance, Local Mgr.
Buffalo, N. Y.	H. H. Steele, Local Mgr.
Boston, Mass.	W. G. Soule, District, Mgr.
Chicago, Ill.	W. G. Kimball, Western Mgr.
Cincinnati, Ohio	W. E. Parker, Acting Local Mgr.
Cleveland, Ohio	J. J. Banyan, District Mgr.
Columbus, Ohio	George E. Suck, Local Mgr.
Dallas, Texas	T. E. Jackson South Western Mgr.
Davenport, Ia.	R. W. McCabe, Local Manager
Detroit, Mich.	A. H. Gillespie, District Mgr.
Denver, Colo.	James E. Ebnersole Resident Mgr.
Des Moines, Ia.	L. B. Huguenor, Local Agent
Grand Rapids, Minn.	H. M. Freeman, Local Agent
High Point, N.C.	W. D. Brooks, Local Agent
Jacksonville, Fla.	
Houston, Texas	
Kansas City, Mo.	J. K. Wenham, Local Manager
Long Island City, N.Y.	R. T. Conley, Eastern Manager
Milwaukee, Wisc.	F. W. Kceneke, Local Mgr.
Minneapolis, Minn.	F. W. Currier, Northwestern Mgr.
Memphis, Tenn.	R. H. Lohrnar,
Newark, N. J.	N. W. Folks, Local Manager
New Orleans, La.	P. L. Jackson, Local Manager
Omaha, Nebr.	F. W. Judson, District Mgr.
Oklahoma City, Okla.	L.H. Turney, Local Manager
Pittsburgh, Pa.	C. J. Caspar, Central Manager 632 Duquesne Way,
Philadelphia, Pa.	J. L. Moore, District Manager
Rochester, N. Y.	J. F. Garner, Local Agent
Savannah, Ga.	Pittsburgh Plate Glass Co.
St. Louis, Mo.	H. L. Brown, District Manager
St. Paul, Minn.	Pittsburgh Plate Glass Co.
Toledo, Ohio	A. A. Lavaoue, Local Manager
San Antonio, Texas	C. S. Baxter, Local Manager

Sent out with letter
Ser: 612
S.E. 93



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

March 2, 1922.

TO HUDSON AND ESSEX DISTRIBUTORS AND DEALERS:

Attached are letters pertaining to service matters that have been written to Hudson and Essex dealers from time to time, and which should be filed or kept in a loose-leaf book for future reference.

The numbers which are not included have been obsoleted or have later been included in the Instruction Books since issued.

That you may receive such letters in the future, we request that you send us the name of your Service Manager or head mechanic that we may put him on our Service Manager's list to receive copies of all current letters and service literature,

Yours very truly,

HUDSON MOTOR CAR COMPANY
ESSEX MOTORS.

Ser:613
S.E. 96

Name of Distributor or Dealer_____

Address_____

Name of Service Manager_____

Names of any other members of your organization who should receive this information.:



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

March 20, 1922.

In replying refer to
Department of

TO HUDSON & ESSEX DISTRIBUTORS AND DEALERS:

We have, as you know, for several months past been using the "E. A." horn on both Hudson and Essex cars, which is manufactured by the E. A. Laboratories Company, Brooklyn, New York.

All parts and replacements should be handled through their authorized Service Stations, a list of which is shown on reverse side of this sheet.

Yours very truly,

HUDSON MOTOR CAR COMPANY
ESSEX MOTORS

Ser:614
S.E. 97

Service Department.

"EA" HORN LIST OF SERVICE STATIONS

Albany, N.Y.	Albany Speedometer Service Station	248 Washington Ave.
Altoona, Pa.	United States Battery Supply Co.,	
Atlanta, Ga.	Southern Auto & Equipment Co.,	111 S. Forsyth St.
Baltimore, Md.	Auto Equipment Service Company	1202 Maryland Ave.
Baltimore, Md.	The Magneto & Machine Co.,	1031 Cathedral St.
Birmingham, Ala.	Birmingham Ignition Supply Co.,	2017 Avenue B
Boston, Mass.	V. A. Nielsen Co.,	708 Beacon St.
Buffalo, N.Y.	Hyle Electric Service, Inc,	1474 Main St.
Charleston, S.C.	Electrical Repair Works	107 Market St.
Chattanooga, Tenn.	Mudge Auto Electric Co.,	521 Broad St.
Chicago, Ill.	A. C. E. Shop, Inc.,	1935 Indiana Ave.
Cincinnati, Ohio	J.V. Harris & Co.,	908 Race St.
Cleveland, Ohio	Wright Automotive Service Co.,	1625 Prospect Ave.
Columbus, Ga.	W. E. Cody Company	
Columbus, Ohio	Brooks & Company	201 East Spring St.
Dallas, Texas	Automotive Electrical Co.,	Ervay & Corsicana
Davenport, Iowa	Emeis Mfg. Co.	217 Iowa St.
Dayton, Ohio	East Dayton Garage,	1619 Third St.
Des Moines, Iowa	Electrical Service & Co"	1019 Walnut St.
Detroit, Mich.	Detroit Starter Co.,	610 Jefferson Ave.
Fort Wayne, Ind.	Garmire Electric Service	2109 S. Calhoun St.
Glens Falls, N.Y.	MorF & Galusha,	10 Maple St.
Havana, Cuba	Lima & Daubar,	Morro, 56
Harrisburg, Pa.	A. P. Myers & R.H. Fritchey,	1303 N. Third St.
Indianapolis, Ind.	H. T. Electric Co.,	617 N. Capital Ave.
Johnstown, Pa.	Point Garage	
Kansas City, Mo.	Millar Auto Repair Co.,	312 East 17th St.
Los Angeles, Cal.	Kay & Burbank Company	
Memphis, Tenn.	H. P. Woods,	309 Jefferson Ave.
Milwaukee, Wisc.	W. Frank Horn Co., Inc.	262 Fifth St.
Minneapolis, Minn.	Diamond Grind Sales Co.,	112 Harmon Place.
Montreal, Canada	Auto Electrical Service Co.	109 Sherbrooke St. W.
New Haven, Conn.	Thos. M. Morris,	51 Crown St.
Oakland, Cal.	Motor Electric Company	3320 Broadway
Omaha, Nebr.	Omaha Automotive Electric Co.,	2063 Farnum St.
Philadelphia, Pa.	Dixie Magneto Sales & Repair Shop	1309½ Race St.
Pittsburg, Pa.	Auto Electric Service Company	5139 Liberty Ave.
Portland, Oregon.	Northwest Battery Service Company	391 Oak St.
Providence, R. I.	William Law Co.,	117 Aborn St.
Richmond, Ind.	Piehi Auto Electric Co.,	1024 Main St.
Richmond, Vac.	W. M. Reynolds, Inc.	1839 West Broad St.
Rochester, N. Y.	Bush & Cole, Inc.	491 East Main St.
Salt Lake City, Utah	Motor Service Company	
San Antonio, Texas	S. X. Callahan	
St. Joseph, Mob.	Benham Battery A Service Co.	1723 Frederick St.
St. Louis, Mo.	Magneto Repair Co.	3144 Locust St.
St. Paul, Minn.	Northern Battery Service Company	
Syracuse, N.Y.	Russell & Stedman.	125 McCarthy Ave.
Toledo, Ohio	Electric Power Maintenance Co.	1101 Monroe St.
Toronto, Canada	Ignition Repair & Supply Co., Ltd.	475 Spadina Ave.
Utica, N.Y.	H. S. Bowen, Jr.	1103 Steuben St.
Vancouver, Canada	Electric Service Co.	597 Howe St.
Washington, D. C.	Potomac Battery Corp.	1720 - 14th St. N. W.
Winnipeg, Canada	Ronald J. J. Muir,	Osborne & Stradbrooke
Xenia, Ohio	Pidgeon Battery Company	118 East Main St.



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

March 27, 1922.

TO HUDSON AND ESSEX DISTRIBUTORS & DEALERS:

Attached is a complete list of Hudson and Essex Coach body parts.

You will note that the majority of the parts are interchangeable. Parts that are distinctive to either Hudson or Essex jobs are listed separately with the symbol numbers in their respective columns.

Prices have been established on only a few of the parts and until the list is completed, prices will be furnished on application.

Yours very truly,

HUDSON MOTOR CAR COMPANY
ESSEX MOTORS

Ser-615
S.E. 98

Service Department

HUDSON-ESSEX COACH

HUDSON	ESSEX	DESCRIPTION	NO. PER CAR
23720		Coach Body Complete L.H.D.	1
23721		Coach Body Complete R.H.D.	1
	56120	Coach Body Complete L.H.D.	1
	56119	Coach Body Complete R.H.D.	1

DOORS AND PARTS

23772	56537	Door Complete R.H.	1
23773	56538	Door Complete L.H.	1
23791	56454	Door Hinge Assembly Upper R.H.	1
23792	56455	Door hinge Assembly Upper L.H.	1
23793	56456	Door hinge Assembly Upper Center R.H.	1
23794	56457	Door Hinge Assembly Upper Center L.H.	1
23795	56458	Door Hinge Assembly Lower Center R.H.	1
23796	56459	Door Hinge Assembly Lower Center L.H.	1
23797	56460	Door hinge Assembly Lower R.H.	1
23798	56461	Door Hinge Assembly Lower L.H.	1
23799	56462	Door Hinge Pin	8
23777	56463	Door Lock Assembly - Right	1
23778	56464	Door Lock Assembly - Left	1
23790	56453	Door Lock Striker Plate	2
24102	56471	L.H. Door Lock Catch Knob	1
23781	56469	Door Lock Outside handle Assembly	2
23780	56468	Door Lock Inside handle	2
23789	56432	Door Lock Inside handle Escutcheon Rubber	2
22453	54308	Door "Pull-to" handle	2
22518	54723	Door Dovetail Complete	2
22519	54725	Door Dovetail Male	2
22520	56424	Door Dovetail Female	2
22521	54727	Door Dovetail Female Cover	2
22522	54729	Door Dovetail Female Rubber	2
22523	54728	Door Dovetail Female Rubber Retainer	2
22524	56426	Door Dovetail Female Case	2
23 786	56591	Door Bumper	4
20512	53261	Door Bumper Retainer	4
23779	56465	R.H. Door Safety Lock Assembly	1
23810	56485	R.H. Door Safety Lock Key	2
23804	56637	Door & Deck Lock Tumbler Barrel Set Screw Ferrule	2

WINDOWS AND FINISHING STRIPS

23800	56845	Quarter Window Glass and Channel Assembly	2
23849	56642	Door Window Glass & Channel Assembly-Right	1
23850	56643	Door Window Glass & Channel Assembly-Left	1
23956	56405	Door Window Glass	2
23957	56407	Rear Quarter Window Glass	2
23958	56408	Back Window Glass	1
23813	56487	Back Window Glass Finishing Strip Sides	2
23814	56488	Back Window Glass Finishing Strip Top and Bottom	2

HUDSON-ESSEX COACH

HUDSON	ESSEX	DESCRIPTION	NO. PER CAR
23815	56489	Rear Quarter Window Finishing Strips Inner Lower	2
23817	56491	Rear Quarter Window Finishing Strips Inner Upper	2
23816	56490	Rear Quarter Window Finishing Strips Inner L.H. Front & R.H. Rear	2
23816	56425	Rear Quarter Window Finishing Strips Inner R.H. Front & L.H. Rear	2
23782	56476	Rear Quarter Window Channel Assembly	2
23776	56383	Rear Quarter Window Lifter Strap	2
23783	56427	Rear Quarter Window Lifter Strap Plate	2
23820	56494	Door Window Finishing Strip Inner Upper	2
23818	56492	Door Window Finishing Strip Inner Lower R.H.	1
23819	56493	Door Window Finishing Strip Inner Lower L.H.	1
23816	56425	Door Window Finishing Strip Sides R.H.Front & L.H.Rear	2
23816	56490	Door Window Finishing Strip Sides L.H.Front & R.H.Rear	2
23847	56640	Door & Quarter Window Glass Cork R.H.	2
23848	56641	Door & Quarter Window Glass Cork L.H.	2
23954	56435	Back Window Rubber Channel Top and Bottom	2
23955	56436	Back Window Rubber Channel Sides	2
23811	56434	Door Window Felt	4
23812	56639	Quarter Window Felt	4
22233	50724	Quarter Window Sash Bumper	2

SEATS, CUSHIONS AND CARPETS

23822	56712	Folding Seat Assembly-Drivers	1
23823	36497	Folding Seat Assembly-Passenger	1
23824	56498	Folding Seat Back Assembly	2
24111	56413	Folding Seat Support Assembly	4
23825	56499	Folding Seat Support Male	4
23826	56500	Folding Seat Support Female	4
23827	56501	Folding Seat Leg - Rear	3
20563	50241	Folding Seat Leg Ball	3
18187	52955	Folding Seat Leg Carriage Bolt 1/4"-20 x 1-3/8"	4
23828	56502	Folding Seat Back Support	2
23829	56503	Folding Seat Back and Support Assembly	2
12399	52926	Folding Seat Bracket Acorn Nut	21
23969	56412	Rear Seat Cushion	1
23743	56486	Rear Seat Cushion Dowel	2
22873	56163	Rear Floor Carpet	1
	56162	Front Carpet L.H.D.	1
	56540	Front Carpet R.H.D.	1
23971		Front Carpet L.H.D.	1
23972		Front Carpet R.H.D.	1

REAR DECK

23775		Rear Deck Lid Complete	1
	56539	Rear Deck Lid Complete	1
23801	56477	Rear Deck Lid hinge Assembly	2
23805	56480	Rear Deck Lid Lock Assembly	1
23806	56638	Rear Deck Lid Lock Tumbler Barrel Assembly.	1
23807	56635	Rear Deck Lid Latch Assembly	1
23808	56482	Rear Deck Lid Latch Extension hey	1
23809	56484	Rear Deck Lid hinge Stop	2
23810	56485	Rear Deck Lid Lock Key	2

HUDSON-ESSEX COACH

HUDSON	ESSEX	DESCRIPTION	NO. PER CAR
23821	56495	Rear Deck Lid Weatherstrip 1	1
	56496	Rear Deck Lid Weatherstrip Retainer	
	56451	Rear Deck Lid Support Hinge	
	56452	Rear Deck Lid Striker Plate 1st Style	
23830	56713	Rear Deck Lid Striker Plate 2nd Style	
<u>SEATS, CUSHIONS AND CARPETS</u>			
23831	56569	Door Window Regulator Assembly-Right	1
23832	56570	Door Window Regulator Assembly-Left	1
23833	56504	Door Window Regulator Glass Retainer Assembly-Right	1
23834	56505	Door Window Regulator Glass Retainer Assembly-Left	1
23835	56506	Door Window Regulator Operating Arm & Bracket-Right	1
23836	56507	Door Window Regulator Operating Arm & Bracket-Left	1
	56508	Door Window Regulator Worm & Bracket R.H. 1st 4700	
	56509	Door Window Regulator Worm & Bracket L.H. cars Essex	
	56510	Door Window Regulator Handle Coupling Spring_	
23837	56511	Door Window Regulator Idler Arm & Bracket-Right	
23838	54512	Door Window Regulator Idler Arm & Bracket - Left	
23839	56513	Door Window Regulator Handle Coupling Assembly	
23840	56514	Door Window Regulator Handle	
23841	56515	Door Window Regulator Rubber Channel	
23842	56514	Door Window Regulator Spring Retaining Bracket	
23843	56617	Door Window Regulator Spring	
23844	56714	Door Window Regulator Handle Plate	
23845	56633	Door Window Regulator Worm & Bracket Right (All Super	
23846	56634	Door Window Regulator Worm & Bracket Left (after 1st 4700 cars Essex	
24104	56699	Door Window Regulator Idler Arm Bracket	
<u>REAR DECK</u>			
23930	56518	Windshield Assembly	1
23931	56450	Windshield Assembly-Upper half	1
23932	56519	Windshield Sash Assembly	1
23933	56520	Windshield Upper Glass Retainer Assembly	1
23934	56521	Windshield Upper Glass	1
23935	56522	Windshield Upper Glass Clip	2
23802	54478	Windshield Upper Piano Hinge Assembly	1
23803	56479	Windshield Upper Piano Hinge Shield	1
23936	56523	Windshield Upper Swing Arm Sash Bracket	2
23937	56524	Windshield Upper Swing Arm Body Bracket	2
23938	56525	Windshield Upper Swing Arm	2
23939	56526	Windshield Upper Swing Arm Knurled Screw	2
23940	56527	Windshield Upper Swing Arm Knurled Pivot Screw	2
23941	56528	Windshield Lower Glass	1
23942	56607	Windshield Lower Glass Moulding Assembly	1
23943	56419	Windshield Lower Glass Moulding Side-Right	1
23944	56420	Windshield Lower Glass Moulding Side-Left	1
23945	56121	Windshield Lower Glass Moulding Bottom	1
23946	56422	Windshield Glass to Glass Weatherstrip Assembly	1
23947	56529	Windshield Glass to Glass Weatherstrip Channel	1
23948	56530	Windshield Weatherstrip	1
23949	56534	Windshield Weatherstrip Sides	2

HUDSON-ESSEX COACH
WINDSHIELD - CONT.

HUDSON	ESSEX	DESCRIPTION	NO. PER CAR
23950	56535	Windshield Weatherstrip Retainer-Right	1
23951	56536	Windshield Weatherstrip Retainer-Left	1
23952	56430	Windshield Lower Glass Channel	1
23953	56431	Windshield Lower Glass Channel Sides	2
<u>VISOR</u>			
23851	56196	Visor Curtain Assembly	1
23852	56532	Visor Bracket-Left	1
23853	56533	Visor Bracket-Right	1
23854	56428	Visor Finish Strip Bracket-Right	1
23855	56429	Visor Finish Strip Bracket-Left	1
12405	52404	Visor Finish Strip Wood Screw	8
<u>MISCELLANEOUS PARTS</u>			
TOE PLATES and floor boards are the same as used on other models.			
23784		Scuff Plate R.H.	1
23785		Scuff Plate L.H.	1
	56473	Scuff Plate R.H.	1
	56474	Scuff Plate L.H.	1
23756		Cowl Ventilator Cover Assembly	1
23757		Cowl Ventilator Cover hinge bracket on Cowl	1
20806		Cowl Ventilator Operating Rod Complete	
	55043	Cowl Ventilator Cover Assembly	1
	56542	Cowl Ventilator Hinge bracket	1
18190	52969	Cowl Ventilator Hinge Clevis Pin	2
22064		Cowl Apron	1
23577		Cowl Apron Plate	1
23960		Cowl Apron End Plate	2
23729		Steering Gear Cowl bracket	1
23730		Steering Gear Frame Bracket Shim	1
23961		Tire Carrier Support bracket	1
	50714	Cowl Apron	1
	50524	Cowl Apron Plate	1
	56475	Cowl Apron End Plate	2
	50580	Steering Gear Cowl Bracket	1
<u>FENDERS</u>			
22394		Front Fender R.H.	1
22395		Front Fender L.H.	1
23731		Rear Fender R.H.	1
23732		Rear Fender L.H.	1
	51743	Front Fender R.H.)	1
	51744	Front Fender L.H.)	1
	56236	Rear Fender R.H.) 1st style	1
	56237	Rear Fender L.H.)	1
	56338	Front Fender R.H.)	1
	56339	Front Fender L.H.)	1
	56347	Rear Fender R.H.) 2nd style	1
	56348	Rear Fender L.H.)	1



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

April 5 1922.

TO HUDSON DISTRIBUTORS AND DEALERS:

Attention: SERVICE MANAGER.

We are attaching a list of parts used on new type Hudson Sedans.

The manufacturer instead of following past practices of numbering the bodies in sequence, regardless of the job number, has numbered these new type bodies commencing with #1 up.

Therefore, in order to avoid mistakes when ordering parts for any Closed Bodies it will be essential that we have in addition to body number, the job number, which you will find embedded on the right hand door sill next to the scuff plate.

Please see that this information is passed to the proper person in your organization so that the necessary information will be incorporated in all of your orders for body parts.

Yours very truly,

HUDSON MOTOR CAR COMPANY.

Ser:619

Service Department.

LIST OF PARTS FOR MODEL "O" SEDAN 3RD STYLE

Page 1.

<u>HUDSON</u>	<u>NAME OF PART</u>	<u>NO. PER CAR</u>
23980	Sedan Body Complete	1

DOORS AND PARTS

22510	Front Door Complete R.H.	1
22511	Front Door Complete L.H.	1
22512	Rear Door Complete R.H.	1
22513	Rear Door Complete L.H.	1
22531	R.H. Front and Rear Door Upper hinge Assembly	2
22533	L.H. Front and Rear Door Upper hinge Assembly	2
22445	R.H. Front and Rear Door Upper Center hinge Assembly	2
22446	L.H. Front and Rear Door Upper Center hinge Assembly	2
22447	R.H. Front and Rear Door Lower Center hinge Assembly	2
22448	L.H. Front and Rear Door Lower Center Hinge Assembly	2
21706	R.H. Front and Rear Door Lower hinge Assembly	2
21705	L.H. Front and Rear Door Lower hinge Assembly	2
23981	R.H. Front Door Lock Assembly	1
23982	L.H. Front Door Lock Assembly	1
23984	R.H. Rear Door Lock Assembly	1
23985	L.H. Rear Door Lock Assembly	1
22532	Door Lock Striker Plate	4
22449	Door Lock Inside Handle	4
22450	Door Lock Inside handle Escutcheon Plate	4
23986	Door Lock Outside handle Assembly	4
23983	Door Safety Lock Assembly	1
22627	Door Safety Lock Key	1
22005	Door Safety Lock Inside Pawl Lever	1
11392	Door Bumper Sides	8
20512	Door Bumper Sides Retainer	8
22534	Door Bumper Plate - On Door	8
22518	Door Dovetail Assembly	4
22519	Door Dovetail Plunger	4
22520	Door Dovetail Casing Assembly	4
22521	Door Dovetail Bumper Casing Cap	8
22522	Door Dovetail Rubber Bumper	8
22523	Door Dovetail Rubber Bumper Spring	8
22524	Door Dovetail Rubber Bumper Casing	4
18145	Door Dovetail Rubber Bumper Casing Machine Screw	32
22453	Rear Door pull-to Handle	2
22693	Front Door Pull-to Cord Assembly	2
22694	Front Door Pull-to Cord	2
22695	Front Door Pull-to Cord End Fastener	4

WINDOWS AND FINISHING STRIPS

22539	R.H. Rear and L.H. Front Door Window Assembly	2
22540	L.H. Rear and R.H. Front Door Window Assembly	2
22541	R.H. Rear and L.H. Front Door Window Sash Channel Assy.	2
22542	L.H. Rear and R.H. Front Door Window Sash Channel Assy.	2
22543	Door Window Glass	4

<u>HUDSON</u>	<u>NAME OF PART</u>	<u>NO. PER CAR</u>
22456	Door Window Finishing Strip Front	4
22457	Door Window Finishing Strip Rear	4
22458	Door Window Finishing Strip Upper	4
22459	Door Window Finishing Strip Lower R.H.	2
22460	Door Window Finishing Strip Lower L.H.	2
22544	Door Window Finishing Strip Screw Washer	96
22545	Rear Quarter Window Assembly	2
22546	Rear Quarter Window Sash Channel Assembly	2
22547	Rear Quarter Window Glass	2
22461	Rear Quarter Window Finishing Strip Front	2
22462	Rear Quarter Window Finishing Strip-Rear	2
22463	Rear Quarter Window Finishing Strip Upper	2
22464	Rear Quarter Window Finishing Strip Lower	2
22552	Rear Quarter Window Look Assembly	2
22553	Rear Quarter Window Lock knurled Screw	2
22554	Rear Quarter Window Lock Escutcheon. Plate	2
19823	Back Window Glass	1

WINDOW REGULATORS

22535	R.H. Front Door Window Regulator Assembly	1
22536	L.H. Front Door Window Regulator Assembly	1
22537	R.H. Rear Door Window Regulator Assembly	1
22538	L.H. Rear Door Window Regulator Assembly	1
22554	Door Window Regulator handle Assembly	4
22455	Door Window Regulator handle Escutcheon Plate	4
22548	Rear Quarter Window Lifter Strap Assembly	2
22549	Rear Quarter Window Lifter Strap Only	2
22550	Rear Quarter Window Lifter Strap Sash Plate	2
22551	Rear Quarter Window Lifter Strap Clip	2

WINDOW CURTAINS

23987	Rear Quarter Window Curtain Assembly	2
23988	Back Window Curtain Assembly	1

SEATS, CUSHIONS AND CARPETS

23989	R.H. Front Cushion Assembly	1
23990	L.H. Front Cushion Assembly	1
19826	Front Seat Cushion Retainer	1
22239	Front Seat Lid	1
22476	Front Seat Robe Rail Cord Assembly	1
22477	Front Seat Robe Rail Cord Only	1
22478	Front Seat Robe Rail Cord End Shell	2
22479	Front Seat Robe Rail Cord End Clamp	2
23994	Rear Seat Cushion Assembly	1
19829	Rear Seat Cushion Retainer	1
22203	Rear Seat Lid	1
16020	Front and Rear Seat Lid hinge	2
22588	Auxiliary Seat Assembly Complete	2

<u>HUDSON</u>	<u>NAME OF PART</u>	<u>NO. PER CAR</u>
<u>SEATS, CUSHIONS AND CARPETS - Cont.</u>		
19834	Auxiliary Seat Back Assembly	2
22257	Auxiliary Seat Back Support R.H.	2
22258	Auxiliary Seat Back Support L.H.	2
19836	Auxiliary Seat Leg and Pin Assembly R.H.	2
15837	Auxiliary Seat Leg and Pin Assembly L.H.	2
15838	Auxiliary Seat Lower Bracket R.H.	2
15839	Auxiliary Seat Lower Bracket L.H.	2
19340	Auxiliary Seat Lower Bracket Cap	4
15841	Auxiliary Seat Lower Bracket Cap Machine Screw	4
15842	Auxiliary Seat Floor Pocket and Bumper Assembly R.H.	1
15843	Auxiliary Seat Floor Pocket and Bumper Assembly L.H.	1
23142	Rear Carpet with heater	1
22536	Rear Carpet without Heater	1
22626	Auxiliary Seat Well Carpet	2
21039	Rear Compartment Wheel House Carpet R.H.	1
24040	Rear Compartment Wheel House Carpet L.H.	1
23991	Front Seat Cushion Spring R.H.	1
23992	Front Seat Cushion Spring L.H.	1
23995	Rear Seat Cushion Spring	1
<u>WINDSHIELD VISORS</u>		
24028	Visor Curtain Assembly	1
24029	Visor Curtain Bracket R.H.	1
25030	Visor Curtain Bracket L.H.	1
24031	Visor Curtain Bracket Bolt	2
24032	Visor Curtain Bracket Bolt Washer	2
24033	Visor Curtain Fastener Strip R.H.	1
24034	Visor Curtain Fastener Strip L.H.	1
24035	Visor Curtain Body Bracket R.H.	1
24036	Visor Curtain Body Bracket L.H.	1
24037	Visor Curtain Hinge Bracket R.H.	1
24038	Visor Curtain hinge Bracket L.H.	1
<u>VENTILATOR</u>		
22530	Cowl Ventilator Door	1
20813	Cowl Ventilator Door Bracket	1
20815	Cowl Ventilator Rod Spring Bracket	1
22528	Cowl Ventilator Wood Shroud	1
22529	Cowl Ventilator Frame and Bracket	1
<u>WINDSHIELD</u>		
24000	Upper Windshield Assembly	1
24001	Upper Windshield Sash Channel Assembly	1
24012	Upper Windshield Hinge	1
24016	Upper Windshield Swing Arm	2
24002	Upper Windshield Sash Bracket	2
24015	Upper Windshield Body Bracket	2
24014	Upper Windshield Swing Arm Thumb Screw	2

<u>HUDSON</u>	<u>NAME OF PART</u>	<u>NO. PER CAR</u>
<u>WINDSHIELD - Cont.</u>		
23382	Upper Windshield Glass	1
24013	Upper Windshield Glass Clip	2
24004	Upper Windshield Glass Retainer Upper	1
24005	Upper Windshield Glass Retainer Side	2
24003	Upper Windshield Pull-to Handle	1
24017	Lower Windshield Assembly	1
24018	Lower Windshield Sash Channel Assembly	1
23383	Lower Windshield Glass	1
24021	Lower Windshield Glass Clip	2
24019	Lower Windshield Glass Retainer - Lower	1
24020	Lower Windshield Glass Retainer - Sides	2
24022	Lower Windshield hinge Knurled Screw	2
24024	Lower Windshield Glass Upper weatherstrip	1
24025	Windshield Weatherstrip Side	2
24026	Windshield Weatherstrip Retainer R.H.	1
24027	Windshield Weatherstrip Retainer L.H.	1
23906	Lower Windshield Hinge Body Bracket R.H.	1
23937	Lower Windshield hinge Body Bracket L.H.	1
11403	Lower Windshield Sash Handle	2
<u>MISCELLANEOUS PARTS</u>		
20050	Foot Rail Assembly	1
22469	Dome Lamp Assembly	1
22471	Dome Lamp Fixture Assembly	1
22472	Dome Lamp Rim and Glass Assembly	1
22474	Dome Lamp Switch Assembly	1
7683	Dome Lamp Bulb	1
23996	Front Door Sill Plate R.H.)	1
23997	Front Door Sill Plate L.H.) 1st style	1
23998	Rear Door Sill Plate R.H.)	1
23999	Rear Door Sill Plate L.H.)	1
24008	Front Door Sill Plate R.H.)	1
24009	Front Door Sill Plate L.H.)	1
24010	Rear Door Sill Plate R.H.) 2nd style	1
24011	Rear Door Sill Plate L.H.)	1
22238	Roof Drip Moulding	1
22276	Body Tire Bracket	1
24006	Cowl Apron Bracket R.H.	1
24007	Cowl Apron Bracket L.H.	1



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

April 5, 1922.

In replying refer to
Department of

TO HUDSON AND ESSEX DISTRIBUTORS & DEALERS:

Our new Master Parts Catalog for the Super Six Models will be ready for distribution about April 15. In form it is a departure from the Master Catalog now in use, in that it combines the Super Six Models only, condensed in one book of 180 pages instead of having individual books for each model, enabling you, at a glance, to determine parts that are interchangeable on the various Models.

This catalog will be furnished in bound and loose-leaf forms, but supplements covering revisions and additions will be supplied in loose-leaf form only.

A new binder will be necessary for holding the loose-leaf forms for this new catalog. This binder is so designed that it will also accommodate loose-leaf price lists for both the Hudson and Essex Models, as well as the Essex Parts Catalog which is now in the process of compilation. It is of imitation leather imprinted in gold leaf, and sells for \$2.50 net, including inserts.

If the loose-leaf form with binder is desired, please send your order by return mail so that we can determine approximate number of binders required and get them under way.

Yours very truly,

HUDSON MOTOR CAR COMPANY
ESSEX MOTORS

Ser-620
S.E.101

Service Department



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

May 27, 1922

TO HUDSON AND ESSEX DISTRIBUTORS & DEALERS:

Some of our dealers and distributors we note are replacing complete seats in cases where trouble is experienced with folding seats in both open and closed models. This must be discontinued as it results in needless waste and expense to us.

We can furnish certain parts, upholstery, or make suggestions for repairs if any cases you have are referred to us. We are advising you that no complete seats will be credited when minor replacements or repairs could have handled the trouble.

Yours very truly,

HUDSON MOTOR CAR COMPANY
ESSEX MOTORS

Ser: 624
S.E.103

Claims Department



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

May 29, 1922.

TO HUDSON AND ESSEX DISTRIBUTORS & DEALERS:

It is apparent from the few calls that we have had for our new Master Parts Catalog and Price List with Binder, which was announced in our serial letter 620-S.E.101, that this letter did not get into the hands of the proper party in your organization.

This new Master List has all the Super-Six Models contained in one book, and shows readily those parts that are interchangeable. This feature was not contained in any of our previous catalogs, and is a great aid in ordering parts, particularly, to new dealers and distributors.

Bear in mind that sheets covering revisions and additions will be mailed without charge for the loose-leaf forms only, therefore, in order to have before you complete and up-to-date information at all times, you should have one of these binders with the loose leaf type of catalogs in your Parts Department. The price is \$2.50 net each.

Please let us have your order by return mail to insure your requirements being taken care of out of the remaining copies.

Yours very truly,

HUDSON MOTOR CAR COMPANY
ESSEX MOTORS

Ser: 625
S.E.104

Service Department.



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

June 23, 1922.

TO HUDSON DISTRIBUTORS AND DEALERS:

Please make the following corrections in your Master Parts Catalog for Super Six Models.

Page 13.

Strike out front fender bracket #21943 listed in columns "0 to 9-0" and "10 to 12-0" covered by illustration #31.

Add, covered by illustration #33, front fender bracket R.H. #18775 and L.H. #18776, in columns "0 to 9-0" and "10 to 12-0".

Page 85.

Under heading "Piston", add "Piston assembly (furnished in sizes from standard to .030" oversize)" part #14259 for all models.

Page 86.

Under heading "Water Pump", add "Water Pump and Shaft assembly", part #14369 for models "H", "J", "4-J" and "5-M", part #16324 for model "6-M" and part #20342 for models "0 to 9-0", "10 to 12-0", and 100000 and up series.

Page 91.

Under illustration #1059 Clutch driving disc, part #581, strike out words "(includes corks)".

Under illustration #1060, change from "Clutch driven disc", to "Clutch driven disc assembly (includes corks)", also change part # from 2509 to 20249 for all models.

Page 125.

Change part number covering Windshield complete for models "5-M", "6-M", "0 to 9-0", "10 to 12-0", and "100000 and up series", from 16063 to 16603.

Page 148.

Change page reference covering Back curtain glass listed under illustration 2000, from "Page 000" to "Page 145".

Yours very truly,

HUDSON MOTOR CAR COMPANY

Ser-626

Service Department.



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

June 22, 1922.

TO HUDSON AND ESSEX DISTRIBUTORS AND DEALERS:

This is to advise that we are no longer able to supply radiator cores that will take the thermostat assembly used on some of the "M" and first "0" models.

Therefore, when an owner of one of these cars finds it necessary to replace the radiator core assembly, order the standard core as used today and scrap the thermostat and the housing which contains it. This will in no way affect the efficiency of the machine, in fact we advise that the cars be operated without it.

Therefore 19165 and 16393 radiator core assembly, are now obsolete, and in their place we will substitute 23909 radiator core assembly, 23238 outlet with plug and 134511 hose.

If you have any of the older model cores in stock, they can be used by removing the thermostat element and blocking the by-pass pipe and its upper and lower extremities, in order to prevent the water from circulating thru it.

We will assist any distributors or dealers in moving these previous type cores if they will advise us the number of new ones they have in stock in order that we may divert any orders received to them.

Yours very truly,

HUDSON MOTOR CAR COMPANY

Ser-627

Service Department.



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

June 26, 1922.

TO HUDSON DISTRIBUTORS AND DEALERS:

Effective with serial number 206284 left hand drive and serial number 275128 right hand drive a new 4-passenger Phaeton body went into Production. Shipments started approximately April 15, 1922.

Symbols and descriptions of all parts affected are as follows:

SYMBOL		DESCRIPTION	NO.		LIST
HUDSON	ESSEX		PER CAR	SUPERCEEDES	
23317		Body Complete L.H.D.	1	22091	
23316		" " R.H.D.	1	22090	
23362		Front Door Complete R.H.	1	23255	23.30
23365		" " " L.H.	1	23266	23.30
23364		Rear " " R.H.	1	23257	23.00
23365		" " " L.H.	1	23258	23.00
24088		Front Door Hinge Assy. - Upper R.H.	1	17677	1.25
24389		" " " " " L.H.	1	17678	1.25
24090		" " " " - Lower R.H.	1	17679	1.25
24391		" " " " - " L.H.	1	17680	1.25
24092		Rear " " " - " R.H.	1	17679	1.25
24093		" " " " - " L.H.	1	17680	1.25
24094		" " " " - Upper R.H.	1	17677	1.25
24395		" " " " - " L.H.	1	17678	1.25
23979		Door Hinge Pin	8	17689	.10
18199	(52428)	" " F. A. Stove Bolt 7/32 x 2-1/4	16		.02
23746	(56613)	Door Latch Assy. R.H.	2	23143	1.50
23747	(54,14)	" " " L.H.	2	23144	1.50
23076	(54972)	" " Inside handle N. P.	4		.35
23387	(54971)	" " Outside " N. P.	4		.75
23167	(54980)	" " Inside " Screw	4		.05
23442		Collins Curtain Standard Socket	4	16655-16656	.30
23448		" " " Front R.H.	1	17432	.90
23449		" " " " L.H.	1	17432	.90
24067		" " " Rear	2	17432	.90

SYMBOL		DESCRIPTION	NO.		LIST
HUDSON	ESSEX		PER CAR	SUPERSEEDS	
23744	(56715)	Door Lock Striker Plate	4	15261	.10
20667		Door Stop Strap Assy. Rear	2	20668	.40
15743		" " " Footman Loop	4		.10
22382	(54644)	" Rubber Bumper	8		.10
11375	(55068)	" Dovetail Female	4		.15
11376	(55041)	" " Male	4		.10
23340		Front Seat Cushion Complete	1	17627	33.00
23341		Rear " " "	1	17628	35.00
22676		Front " " Spring	1		10.50
23347		Rear " " "	1	22677	12.00
23344		Front " Back Spring	1	22683	4.25
23344		Rear " " "	1	22683	4.25
23748	(56606)	Front Seat Cushion Dowell	2		.10
23743	(56486)	Rear " " "	2		.25
23393		Tonneau Floor Carpet	1	22017	10.00
24267		Foot Rest Floor Carpet	1	22016	3.10
4969	(52043)	Tonneau & Foot Rest Carpet Glove Fastener Socket	16		.03
12221	(52042)	" " " " Fastener	16		.15 Doz.
12223	(52997)	" " " " Clinch Ring Fastener	16		.15 Doz.
		Button, Washer & Screw			.01
23924		Front Floor Mat L.H.D.	1	22380	6.50
23926		" " " R.H.D.	1	22881	6.50
23554		Floor Board Felt Fad	1		.20
23555		Toe Board Felt Pad	1		.50
20017		Robe Hanger Complete	1		4.00
12193		" " Oval Head Mach. Screw	6		.05
15864		Tonneau Foot Rest & Tool Box Compartment			
		" " " Door Hinge	4		.10
24087		" " " & Tool Box Compartment Flush Ring	1	15773	1.00
2.179		" " " & Tool Box Compartment Striker Plate	1		.10
23741		Windshield Anchor Bracket R.H.	1	17703	2.50
23742		" " " L.H.	1	17704	2.50
24095		Top Prop. Brace Assy. Front	2	17667-68	1.50
24365		" " Bracket Rear R.H.	1	17665	1.50
24086		" " " " L.H.	1	17666	1.50
11491	(51329)	Body Top Iron Collar	2		.05
23411	(56189)	Top Bow Holder Stud Hole Cap	2		.15
14032		Dash	1		3.50
15540		" Silencer	1		3.75 Net
12198		" " Carriage Bolt 1/4x1-1/8	6		.01
21946		" Bonnet Hinge Support Plate & Radiator Tie Rod Socket	1		1.00
119	(52268)	" " " Support Place Cap Screw 3/8 - 16 x 7/8	1		.03
17715		" " Ledge Filler Strip			.05
4958	(52928)	" " " " Csk. Hd.			
		Split Rivet 9/16x1/2	24		.15 C
13618		" Bonnet Hinge Support	1		.15
119	(52268)	" " " " Hex.Hd. Bolt 3/8 - 17 x 7/8	1		.03

BODY (CONT'D)

6-26-22

SYMBOL HUDSON ESSEX	DESCRIPTION	NO. PER CAR	SUPERCEDED	LIST
14911 (52940)	Oil Pressure Tube Dash Ferrule	1		.02
22064	Cowl Apron	1		2.50
18188	" " Step Bolts 5/6-18 x 2-3/4	2		.03
23577	" " Plate L.H.D.	1	22071	.10
23910	" " " R.H.D.	1		.10
23709	Steering Gear Cowl Bracket L.H.D.	1	22062	.30
23911	" " " " R.H.D.	1		.30
23745 (56628)	Top Rear Strap Body Eye Bolt	2	17469	.25
272 (52032)	" " " " " " Hex Nut 1/4-20 x 14	2		.01
23357	Scuff Plate Front	2	19988	.30
23395	" " Rear	2	19990	.25
9555 (52091)	" " Oval head Wood Screw 6 x 3/4	20		.05 Dz.
12319 (52798)	Body to Frame Bolt 7/16-14 x 2-3/4	4		.05
12320 (52223)	" " " " 7/16-14 x 3-1/4	6		.03
18026 (52253)	" " " " 7/16-14 x 6	2		.03
104 (52800)	" " " " 7/16 Lock Washer	12		.01
12442 (52797)	" " " " 7/16 Pl. Washer	12		.01
13476 (50682)	" " " Shim Thick	12		.10
13477 (50681)	" " " " Thin	6		.03

FLOOR BOARDS AND TOE PLATES SAME AS FOR PREVIOUS MODELS

TIRE BRACKETS

23401	Body Tire Bracket	2	16559	.60
STORAGE BATTERY TRAY (ANCHORED TO FRAME)				
23570	Storage Battery Tray	1	22383	1.10
82 (52819)	" " Rivets	4		.01
18195	" " Sq.Hd.Mach.Bolt 3/8-16 x 1-3/4	1		.10
110 (52827)	" " Sq.Hd.Mach.Bolt Nut 3/8-16 x 3/8	1		.02

COWL VENTILATOR

23756	Cowl Ventilator Cover Assy.	1		3.00
23757	" " Hinge Bracket (On Cowl)	1		.45
20806	" " Operating Rod Comp. (Includes Rod Assy., Nut & Spring)	1		3.50
20805	" " Operating Rod Assy. (Includes Rod, knob, Bracket & Ball)	1		3.50
20812	" " Operating Rod Nut	1		.69
20999	" " " " Spring	1		.20
18190 (52969)	" " Hinge Clevis Pin 3/16"	2		.10

FENDERS

6-26-22.

SYMBOL HUDSON ESSEX	DESCRIPTION	NO. PER CAR	SUPERCEDES	LIST
23540	Rear Fender R.H.		22396	14.00
23541	" " L.H.		22357	14.00
60 (52776)	1/2" PL. LOCK WASHER	2		.01
73 (52707)	3/8" Pl. " "	4		.05
90 (52792)	3/16" Pl. " "	8		.05
110 (52827)	3/8 - 16 - 3/8 U.S.S. hex, Nut	4		.02
119 (52268)	3/8 - 16 x 7/8 U.S.S. hex, Head bolt	4		.03
1446 (52844)	3/16 x 5/8 Button head Stove Bolt	8		.02
7762 (52074)	13/64 x 1/2 x 1/32 Pl. Washer	16		.01
10214	1/2-13 x 1-1/4 U.S.S. hex. Head Bolt	2		.05
23410 (56240)	Rear Fender Clip	16		.01 Dz.
71 (52717)	5/16 Pl. Lock Washer	16		.05
61440 (52731)	21/64 x 5/8 x 1/16 Pl. Washer	16		.01
12275 (52853)	5/16 - 18 x 1 hex head Bolt	16		.03
23883 (56778)	Rear Fender Apron Plate	2		.05

WINDSHIELD

23510	Windshield Assy,	1	16603	45.00
24101	" Frame & Glass Complete-Upper	1	17603	20,00
24100	" " Assy. - Upper	1	17607	6.00
24110	" Glass - Upper	1	17617	
24113	" " Gasket - Upper	1	17621	.55
24105	" Frame & Glass Complete - Lower	1	17604	20,00
24103	" " Assy. - Lower	1	17608	6.00
24112	" Glass - Lower	1	17618	
24115	" " Gasket - Lower	1	17622	.75
23386	" to Glass Weatherstrip	1	16400	.60
24117 (51474)	" " Corner Clip	4	10275	.15
9154 (52072)	" " " " F.H. Machine Screw 12/24 x 1/2	4		.03
24120 (56551)	" Pivot	4	10277	.20
24121 (56552)	" " Plate	4		.35
18195 (521409)	" " " Fil. Hd. Cap Screws 5/16 - 24 x 29/64	4	14027	
24123 (56550)	" " Screw	4	14160	.10
24122 (56545)	" Wing Nut	4		.25
24124 (56544)	" Pivot Clamp Stud	4	15934	.05
24129	" Lower Frame Handle	1	14029	.25
24130	" " " " Screw	2	14030	.03
24131	" " " " Cap Nut	2		.03
24133	" Weatherstrip (W/S to Body)	1	16640	.75

SYMBOL		DESCRIPTION	NO.		LIST
HUDSON	ESSEX		PER CAR	SUPERCEDED	
23511		Windshield Anchor Post R.H.	1	16604	7.50
23512		" " " L.H.	1	16705	7.50
12467	(52419)	" " " Oval hd.Bolt 1/2 - 20 x 2-3/8	2		.15
16169	(52420)	" " " Oval hd. Bolt For Side Lamps) 1/2 - 20 x 3-1/8	2	12847	.10
18176		Windshield Anchor Post, Oval Hd. Bolt For Tire Brkts.) 1/2 - 20 x 3-3/4	2	12495	.10
4978	(52986)	Windshield Curtain Fastner Post 8/32 x 3/16	8		.10
60	(52776)	" Lock Washer 1/2" Pl.	6		.01
3433	(52780)	" Hex Nut 1/2 - 20 x 7/16	6		.03

T O P

DOMESTIC

23461		Top complete	1	23592	130.00
23460		" Assy. (Less Curtains)	1	23591	95.00
23463		" Collins Curtain F. R.	1	23553	7.00
23464		" " " F.L.	1	23594	7.00
23465		" " " C.R.	1	23595	3.00
23466		" " " C.L.	1	23596	3.00
23467		" " " R.R.	1	23597	7.00
23468		" " " R.L.	1	23598	7.00
23469		Back Curtain & Glass Assy.	1	23599	18.00
26875		Dust Cover (Special Equipment)	1	17564	12.50

EXPORT

23484		Top Complete	1	22586	130.00
23483		" Assy. (Less Curtains	1	22584	95.00
23486		" Collins Curtains R.R.	1	20474	7.00
23487		" " " F.L.	1	20475	7.00
23488		" " " C.R.	1	20476	3.00
23489		" " " C.L.	1	20477	7.00.
23490		" " " R.R.	1	20478	7.10
23491		" " " R.L.	1	20749	7.0 0
23492		" Back Curtain & Glass Assy.	1	22386	18.00
22876		" Dust Cover	1	20467	12.50

DOMESTIC AND IMPORT

24062	(56753)	Curtain Light - Large 6-1/2 x 12-1/4	8)	20310 to	.25
24063		" " - Medium 6-1/2 x 6-1/8	2)	20314 Inc.	.15
24077		" " - Small 5-1/2 7. 6-1/2	2)		.15
24064	(56754)	" " - Rear Side 6-1/2 x 9-3/8 x 15-1/8	2)		.25

BODY (CONT'D) 6-26-22

SYMBOL		DESCRIPTION	NO.		LIST
HUDSON	ESSEX		PER	CAR	
12242	(52987)	Lift-the-dot Fastener Socket	60		.03
12234	(52596)	" " " " Past Single Screw Type	32		.05
12247	(52988)	" " " " Socket Plate	60		.01
12243	(52992)	Glove Fastener Socket	20		.02
12250	(52991)	" " " Cap	16		.02
18084	(52291)	" " Button Screw	18		.02
18127	(52344)	" " Stud	4		.02
18142	(52359)	Lift-the-dot Fastener Post Plate	6		.01
18143	(52360)	" " " " Post	6		.01
23254	(56234)	Top Rear Strap	2		.45
15514	(51333)	" " " Body Clip	2		.10
23443	(56561)	Top Support Bracket	2	17546	.25
18197	(52955)	" " " Bolt	4		.02
12957	(52096)	" " " Pl. Washer	4		.05
105	(52773)	" " " Lock Washer	4		.05
24150	(58964)	Top Bow holder Assy. (Spec'l Equip. for Domestic (2)		21004	1.00
24152	(56886)	" " " Strap	2		.50
12166	(52397)	" " " Set Screw	2	17748	.03
414	(52835)	" " " " Nut	2		.01
23372	(56233)	" " " Rear Body Stud	4		.10
11894	(51327)	" " Socket Prop. Nut	2		.03
13727		" " " Rivet Rubber Cap	2		
23434		#1 Top Bow	1	17515	1.00
12234	(52996)	#1 " " Lift-the-dot Fastener Post Single Screw Type	2		.05
23435		#2 Top Bow		17516	1.00
23436		#3 Top Bow		17541	1.00
12234	(52996)	#3 " " Lift-the-dot Fast. Post Single Screw Type	2		
23432		#4 Top Bow Assy.	1	17538	.05
23437		#4 " Bow	1	17539	1.25
22517		#4 " " Reinforcement	1		
12234	(52996)	#4 " " Lift-the-dot Fast.Post Single Screw Type	2		.05
18084	(52291)	#4 " " Glove Fastener Button Screw	2		.02
23428		Top Bow Socket & Curtain Fastener Assy. R.H.	1	20705	7.00
23429		" " " " " " " " L.H.	1	20706	7.00
24199		#1 Top Bow Socket Assy. R.H.	1	21026	2.00
241200		#1 " " " " L.H.	1	21025	2.00
12234	(52996)	#1 " " " Lift-the-dot Fastener Post Single Screw Type	6		.05
4978	(52286)	#1 " " " Curtain Fastener Stud	4		.03

SYMBOL		DESCRIPTION	NO.		LIST
HUDSON	ESSEX		PER	CAR	
24204		#2 Top Bow Socket Assy.	2	20651	1.50
24206		#3 " " " " R.H.	1	20695	2.50
24207		#3 " " " " L.H.	1	20696	2.50
24208		#4 " " " " R.H.	1	20731	2.00
24209		#4 " " " " L.H.	1	20732	2.00
12234 (52996)		#4. " " " Lift-the-dot Fastener Post Single Screw Type	2		.05
18084 (52291)		#4 " " " Glove Fastener Button Screw	8		.02
24201		#1 to 2 Top Bow Socket Hitch Link	2	20701	.30
24202		#1 to 3 " " " " " R.H.	1	21028	.60
21203		#1 to 3 " " " " " L.h.	1	21027	.60
4978 (52986)		#1 to 3 " " " " " Curtain Fast. Stud	6		.05
24205		#2 to 3 " " " " Link	2	20702	.30



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A. June 26, 1922.

TO HUDSON DISTRIBUTORS AND DEALERS:

Effective with serial number 104346 left hand drive and serial number 175191 right hand drive, a new 7-passenger Phaeton body went into production. The first cars employing new type bodies were shipped on March 22, 1922.

Following are the symbols and descriptions of all the parts affected by this change:

SYMBOL HUDSON ESSEX	DESCRIPTION	NO. PER CAR	SUPERCEDED	LIST
23304	Body Complete L.H.D.		22080	
23303	" " R.H.D.	1	22079	
23354	Front Door Complete R.H.	1	23259	23.00
23355	" " " L.H.	1	23260	23.00
23356	Rear " " R.H.	1	23261	23.00
23357	" " " L.H.	1	23262	23.00
23763	Front Door hinge Assy. Lower R.H.	1	17679	1.25
23764	" " " " L.H.	1	17680	1.25
23765	" " " " Upper R.H.	1	17677	1.25
23766	" " " " L.H.	1	17678	1.25
23767	Rear " " " Lower R.H.	3	17679	1.25
23768	" " " " L.h.	1	17630	1.25
23769	" " " " Upper R.H.	1	17677	1.25
23770	" " " " L.H.	1	17678	1.25
23979	Door hinge Pin	8	17689	.10
18199 (52428)	" " F.H. Stove Bolt 7/32 x 2-1/4	16		.02
23746 (56613)	" Latch Assy. R.H.	2	23143	1.50
23747 (56614)	" " " L.H.	2	23114	1.50
23076 (54972)	" " Inside handle N.P.	14		.35
23381 (54971)	" " Outside " N.P.	4		.75
23167 (54980)	" " Inside " Screw	14		.05
23412	" Collins Curtain Standard Socket	4	16045-16046	.30
23146	Collins Curtain Standard-Front Right	1	16680	.90
23447	" " " " Left	1	16680	.90
24106	" " " -Rear Right	1	16680	.90
24107	" " " " Left	1	16680	.90

SYMBOL		DESCRIPTION	NO.		LIST	
HUDSON	ESSEX		PER	CAR		SUPERCEDED
23744	(56715)	Door Lock Striker Plate	4		15261	.10
20667		Door Stop Strap Assy. Rear	2		20668	.40
15743		" " " Footman Loop	4			.10
22382	(54644)	" Rubber Bumper	8			.10
11375	(55068)	" Dovetail Female	4			.15
11376	(55041)	" " Male	4			.10
23340		Front Seat Cushion Complete	1		17627	33.00
23341		Rear " " "	1		17628	35.00
22676		Front " " Spring	1			10.50
23347		Rear " " "	1		22677	12.00
23344		Front " Back Spring	1		22683	4.25
23344		Rear " " "	1		22683	4.25
23748	(56606)	Front Seat Cushion Dowell	2			.10
23743	(56486)	Rear " " "	2			.25
23393		Tonneau Floor Carpet	1		22017	10.00
24267		Foot Rest Floor Carpet	1		22016	3.10
4969	(52043)	Tonneau & Foot Rest Carpet Glove Fastener Socket	16			.03
12221	(52042)	" " " " " Fastener Clinch Ring	16			.15 Doz.
12223	(52997)	" " " " " Fastener Button, Washer & Screw	16			.01
23924		Front Floor Mat L.H.D.	1		22880	6.50
23926		" " " R.H.D.	1		22881	6.50
23554		Floor Board Felt Pad	1			.20
23555		Toe Board Felt Pad	1			.50
20017		Robe Hanger Complete	1			4.00
12193		" " Oval Head Mach. Screw	6			.05
15864		Tonneau Foot Rest & Tool Box Compartment Door Hinge	4			.10
24087		" " " & Tool Box Compartment Flush Ring	1		15773	1.00
24179		" " " & Tool Box Compartment Striker Plate	1			.10
23741		Windshield Anchor Bracket R.H.	1		17703	2.50
23742		" " " L.H.	1		17704	2.50
24085		Top Prop. Brace Assy. Front	2		17667-68	1.50
24365		" " Bracket Rear R. H.	1		17665	1.50
24086		" " " " L.H.	1		17666	1.50
11491	(51328)	Body Top Iron Collar	2			.05
23411	(56189)	Top Bow Holder Stud Hole Cap	2			.15
14032		Dash	1			3.50
15540		" Silencer	1			3.75 Net
12198		" " Carriage Bolt 1/4x1-1/8	6			.01
21946		" Bonnet Hinge Support Plate & Radiator Tie Rod Socket	1			1.00
119	(52268)	" " " Support Place Cap Screw 3/8 - 16 x 7/8	1			.03
17715		" " Ledge Filler Strip	1			.05
4958	(52928)	" " " " " Csk. Hd. Split Rivet 9/16x2	24			.15 C
13618		" Bonnet Hinge Support	1			.15
119	(52268)	" " " " Hex. Hd. Bolt 3/8 - 17 x 7/8	1			.03

BODY - (Cont'd)

SYMBOL HUDSON ESSEX	DESCRIPTION	NO. PER CAR	SUPERCEDED	LIST
24137	Cowl Apron	1	22064	2.50
18188	" " Bolts 5/16-13x2-3/4 Step	2		.03
23577	" " Plate (L.H.D.)	1	22071	.10
23910	" " " (R.H.D.)	1		.10
23729	Steering Gear Cowl Bracket L.H.D.	1	22062	.30
23911	" " " " R.H.D.	1		.30
23745 (56628)	Top Rear Strap Body Eye Bolt	2	15543	.25
272 (52032)	" " " " " Nut 1/4-20x1/4	2		.01
23395	Front Scuff Plate	2	19986	.30
23396	Rear " "	2	19987	.25
9535 (52091)	Scuff Plate Oval Head. Head Screw #6 x 3/4	20		.05 dz.
23750	Front Seat Tool Tray	1	17643	3.50
23403	Rear Seat Tray	1	14338	3.50
12320 (52223)	Body to Frame Bolt 7/16-14x3-1/4 USS Carriage	10		.03
12322 (52236)	" " " " 7/16-14x6-3/4 " "	2		.10
104 (52800)	" " " " 7/16 Lock Washer	12		.01
12442 (52797)	" " " " 7/16 Pl. Washer	12		.01
13475 (50682)	" " " Shim Thick	12		.10
13477 (50681)	" " " " Thin	6		.05
24144	Aux. seat Complete	2	20075	15.00
24145	" " Bottom Complete	2	20076	10.75
20077	" " Back Complete:	2		4.25
20080	" " Leg Assy. R.H.	2		1.75
20081	" " " " L.H.	2		1.75
20086	" " Body Bracket R.H.	2		.50
20087	" " " " L.H.	2		.50
20089	" " " " Plate	4		.10
20085	" " Back Bolt	4		.10
20036	" " Pivot Pin	4		.30
20107	" " Body Tray R.H.	1		.20
20108	" " " " L.H.	1		.20
23376	" " Well Carpet	2	20356	1.50

FLOOR BOARDS AND TOE PLATES SAME AS FOR PREVIOUS MODEL

TIRE BRACKETS

23401	Body Tire Bracket	2	16559	.60
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DIST. DRIVE SHAFT GROUP

24139	Oil Pressure Tube Assy. - Union to Gauge		20413	.50
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STORAGE BATTERY TRAY (ANCHORED TO FRAME)

23570	Storage Battery Tray		22383	1.10
82 (52819)	" " " Rivets	4		.01
18195	" " " Sq. Head Mach. Bolt 3/8-16 x 1-3/4	1		.10
110 (52827)	" " " Sq. Head Mach. Bolt Nut 3/8-16 x 3/8	1		.02

COWL VENTILATOR

SYMBOL HUDSON ESSEX	DESCRIPTION	NO. PER CAR	SUPERCEDED	LIST
23756	Cowl Ventilator Cover Assy.	1		3.00
23757	" " Hinge Bracket (On Cowl	1		.45
20806	" " Operating Rod Comp. (Includes Rod Assy. Nut & Spring)	1		3.50
20805	" " Operating Rod Assy. (Includes Rods, Knob, Bracket & Ball)	1		3.50
22312	" " Operating Rod Nut	1		.60
20999	" " " " Spring	1		.20
18190 (52969)	" " Hinge Clovis Pin 3/16"	2		.10

FENDERS

FRONT FENDERS REMAIN THE SAME AS FOR PREVIOUS MODEL

23408	Rear Fender R.H.	1	22398	14.00
23409	" " L.H.	1	22399	14.00
60 (52776)	1/2" Pl. Lock Washer	2		.01
73 (52707)	3/8" " " "	4		.05 dz.
90 (52792)	3/16" " " "	8		.05 dz.
110 (52827)	3/8" - 16 x 3/8 Hex, Nut USS	4		.02
119 (52268)	3/8" - 16 x 7/8 " Head Bolt	4		.03
1446 (52844)	3/16 x 5/8 Button Head Stove Bolt	8		.02
7762 (52074)	13/64 x 1/2 x 1/32 Pl. Washer	16		.01
10214	1/2 - 13 x 1-1/4 Hex. Head Bolt	2		.05
23410 (56240)	Rear Fender clip	16		.01
71 (52717)	5/16 Pl. Lock Washer	16		.05 dz.
6440 (52731)	21/64 x 5/8 x 1/16 Pl. Washer	16		.01
12275 (52853)	5/16 - 13 x 1 Hex. Head Bolt	16		.03
23883 (56778)	Rear Fender Apron Plate	2		.05

WINDSHIELD

23510	Windshield Assy.	1	16395	45.00
24101	" Frame & Glass Complete-Upper	1	17601	20.00
24100	" " Assy. - Upper	1	17605	6.00
24119	" Glass - Upper	1	17615	
24113	" " Gasket - Upper	1	17619	.55
24105	" " Frame & Glass Complete-Lower	1	17602	20.00
24103	" " Assy. - Lower	1	17606	6.00
24112	" Glass - Lower	1	17616	
24115	" " Gasket - Lower	1	17620	.75
23386	" " to Glass Weatherstrip	1	16400	.60
24117 (51474)	" " Corner Clip	4	10275	.15
9154 (52072)	" " " " F.H. Mach. Screw 12/24 x 1/2	4		.04
24120 (56551)	" Pivot	4	10277	.20
24121 (56552)	" " Plate	4		.35
18195 (52409)	" " " Fil. Hd. Cap Screws 5/16 - 24 x 29/64	4		.03
24123 (56550)	" " Screw	4	14027	.10

WINDSHIELD - (Cont'd)

SYMBOL HUDSON ESSEX	DESCRIPTION	NO. PER CAR	SUPERCEDED	LIST
24122 (56545)	Windshield Wing Nut	4	14160	.25
24124 (56544)	" Pivot Clamp Stud	4		.05
24129	" Lover Frame Handle	1	15934	.25
24130	" " " " Screw	2	14029	.03
24131	" " " " Cap Nut	2	14030	.03
24116	" Weatherstrip (M/S to body)	1	16398	1.75
23511	" Anchor Post R. H.	1	16396	7.50
23512	" " " L. H.	1	16397	7.50
12467 (52419)	" " " Oval Hd. Bolt 1/4-20 x 2-3/8	2		.15
18189 (52420)	" " " " HD. Bolt 1/2-20 x 3-1/8 (For Side Lamps)	2	12847	.10
18176	" Anchor Pest Oval Hd. Bolt 1/2-20 x 3-3/4 (For Tire Brackets)	2	12495	.10
4973 (52986)	" Curtain Fastener Post 5/32 x 3/16	8		.05
60 (52776)	" Lock Washer 1/2" Pl.	6		.01
3433 (52780)	" Hex. Nut 1/2-20 x 7/16	6		.03

T O P

DOMESTIC

23451	Top Complete (with Curtains) 1st 500 bodies	1	23582	135.00
23450	" " (less ") " " "	1	23581	100.00
23453	" Collins Curtain F.R. " " "	1	23583	7.00
23454	" " " F.L. " " "	1	23584	7.00
23455	" " " C.R.. " " "	1	23585	3.00
23456	" " " C.L. . " " "	1	23596	3.00
23457	" " " R.R. . " " "	1	23567	8.00
23456	" " " R. L.. " " "	1	23588	8.00
23459	" Back Curtain & Glass Assy " " "	1	23589	19.00
23444	" Dust Cover (Special Equip) " " "	1	16828	12.00

EXPORT

23474	Top Complete (with Curtains) 1st 500 bodies	1	22582	135.00
23473	" Assy. (less ") " " "	1	22580	100.00
23476	" Collins Curtain F.R. " " "	1	20468	7.00
23477	" " " F.L. " " "	1	20469	7.00
23478	" " " C.R.. " " "	1	20470	3.00
23479	" " " C.L. . " " "	1	20471	3.00
23480	" " " R.R. . " " "	1	20472	8.00
23481	" " " R. L.. " " "	1	20473	8.00
23482	" Back Curtain & Glass Assy " " "	1	22387	19.00
23445	" Dust Cover (Special Equip) " " "	1	20466	12.00

TOP - (Cont'd)

SYMBOL HUDSON ESSEX	DESCRIPTION	NO. PER CAR	SUPERCEDED	LIST
24062 (56753)	Curtain Lights-Large 6-1/2 x 12-1/4	10	20260 to 20266 Inc.	.25
24063	" " -Small 6-1/2 x 6-1/8	2		.15
24064 (56754)	" " -Rear Side 6-1/2 x 9-3/8 x 15-1/8	2	20267	.25
12234 (52996)	Lift-the-dot Fastener Post Single Screw Type	28		.05 :81
12242 (52987)	" " " " Socket	54		.02
12247 (52987)	" " " " " Plate	54		.02
12243 (52992)	Glove Fastener Socket	24		.02
12250 (52991)	" " " Cap	18		.02
18084 (52291)	" " " Button Screw	10		.01
18127 (52344)	" " " Stud	6		.01
18142 (52359)	Lift-the-dot Fastener Post plate	6		.45
18143 (52360)	" " " " "	6		.10 .25
23254 (56234)	Top Rear Strap	2		.02
15544 (51333)	" " Body Clip	2		.05 dz. .05 dz.
23443 (56561)	Top Support Bracket	2	15691	
18187 (52955)	" " " Bolt	4		
12857 (52096)	" " " " Pl. Washer	4		1.00
105 (52775)	" " " " Lock "	4		.50 .03
24150 (56864)	Top Bow Holder Assy. (Special Equipment for Domestic Cars)	2	21004	.01 .10
24152 (56866)	" " " Strap	2		.03
12166 (52397)	" " " Set Screw	2	17748	.05
414 (52835)	" " " " " Nut	2		1.25
23372 (56233)	" " " Rear Body Stud	2		.90
11884 (51327)	" " Socket Prop. Nut	2		.30
13727	" " " Rivet Rubber Cap	2		.05
23423	#1 Top Bow Assembly	1	14528	1.25
23424	#1 " "	1	114526	1.25
14527	#1 " " Reinforcement	1		
12234 (52996)	#1 " " Lift-the-dot Fastener Post Single Screw Type	2		.05 1.35
23425	#2 Top Bow	1	13903	1.25 .30
23426	#3 Top Bow	1	13904	
12234 (52996)	#3 " " Lift-the-dot Fastener Post Single Screw Type	2		.05 .02
23422	#4 Top Bow Assembly	1	14153	
23427	" "	1	13905	
22516	" " Reinforcement	1	14051	
12234 (52996)	" " Lift-the-dot Fastener Post Single Screw Type	2		
18084 (52291)	" " Glove Fastener Button Screw	2		

TOP - (Cont'd)

ITEMS BELOW FOR 1st 500 BODIES ONLY

SYMBOL HUDSON ESSEX	DESCRIPTION	NO. PER CAR	SUPERCEDED	LIST
23418	Top Bow Socket & Curtain Fastener Assy.R.H.	1	20713	8.50
23419	" " " " " " " " L.H.	1	27714	8.50
24491	#1 Top Bow Socket Assy. R.H.	1	21057	2.00
24185	#1 " " " " " L.H.	1	21058	2.00
12234 (52906)	#1 " " " Lift-the-dot Fastener Single Screw Type	10		.05
24189	#2 Top Bow Socket Assy.	2	20719	1.50
21491	#3 Top Bow Socket Assy. R.H.	1	20721	2.50
24192	#3 " " " " " L.H.	1	20722	2.50
24193	#4 Top Bow Socket Assy. R.H.	1	20158	24.00
24194	#4 " " " " " L.H.	1	20159	2.00
18084 (52291)	#4 " " " Glove Fastener Button Screw	10		.02
24186	#1 to #2 Top Bow Socket Hitch Link	2	20717	.30
24187	#1 to #3 Top Bow Socket Hitch Link R.H.	1	21056	.75
24338	#1 to #3 " " " " " L.H.	1	21059	.75
4978 (52986)	#1 to #3 " " " " " Curtain Fastener Post	6		.05
24190	#2 to #3 Top Bow Socket Hitch Link	2	20718	.30

Yours very truly,



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

July 1, 1922.

TO HUDSON DISTRIBUTORS AND DEALERS:

Effective on and after May 10, 1922 all Hudson cars employing 34 x 4 $\frac{1}{2}$ wheels are equipped with new style wheels and rims. The wheel is altered to accommodate the new rim which has a hollow driving lug to take the valve stem.

The new rim is equipped with both old and new style driving lugs, and is therefore interchangeable with rim #23212 and will be supplied in service in place of it.

The new wheels #24412 and 24413 will not take old style rim #23212.

Following are the symbols and descriptions of the parts affected:

SYMBOL	DESCRIPTION	SUPERSEDES	LIST
HUDSON ESSEX			
24412	Front Wheel Assembly 34 x 4-1/2	23208	22.50
24413	Rear " " 34 x 4-1/2	23209	25.00
24411	Dem. Rim Assembly 34 x 4-1/2	23212	5.00
24418	" " Driving Plate	23222	.10
24421 (56904)	" " Hollow Driving Lug		.20

The serial numbers of the first cars employing the new wheel equipment are as follows:

	L. H. D.		L. H. D.
7-Pass. Phaeton	104928	Coupe	331785
4- " "	206758	Tour. Lim.	351320
Sedan	302327	Chassis	380037
Runabout Landau	360346	Coach	403554

Yours very truly,

HUDSON MOTOR CAR COMPANY.

Ser-630

Service Department.



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

July 25, 1922.

TO HUDSON & ESSEX DISTRIBUTORS AND DEALERS:

Following is a list of the material we are holding in Obsolete Stores which has been superseded in our regular production, and which we are offering for sale at very attractive prices:

<u>Quantity</u>	<u>Symbol</u>	<u>Description</u>	<u>Price</u>	
33	Del 131	Starting Motor	\$25.00	Essex
26	Del 166	Generator	22.00	Essex
113	Del 1600	Starting Pedal	1.00	Essex
5	Del 5222	Distributor Assy.	12.00	Essex
42	Del 14321	Dist. Head Assy.	1.25	Essex
31	14401	Body Front End. Complete.	23.00	H, & J, 7 Pass. Ph.

The Delco items are for use on Essex models previous to change to Bosch Ignition.

Body Front Ends are suitable for special bodies for Hudson Chassis and we can furnish Windshields and any other parts needed for use with them.

The prices quoted are net and are subject to prior sale.

Yours very truly,

HUDSON MOTOR CAR COMPANY.

Ser: 632

Service Department,



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

July 27, 1922

TO ALL HUDSON DISTRIBUTORS AND DEALERS.

Please refer to serial letters numbers 628 and 629. It has been found advisable to change material in the 4 and 7 passenger Phaeton body hinges and service will supply the new hinges on all orders received as parts are interchangeable.

Following is a description of the Darts affected by this change:

Symbol	Description	No. Per Car	Supersedes	Price
24221	Front Door Hinge Assy.-Upper-R.H. 7-Pass. Phaeton	1	23765	1.00
24222	" " " " " L.H. "	1	23766	1.00
24223	" " " " Lower-R.H. "	1	23763	1.00
24224	" " " " " L.H. "	1	23769	1.00
24226	" " " " " L.H. "	1	23770	1.00
24227	" " " " Lower-R.H. "	1	23761	1.00
24226	" " " " " L.H. "	1	23768	1.00
24430	Front Door Complete-R.H.	1	23354	23.00
24431	" " " L.H.	1	23355	23.00
24432	Rear " " R.H.	1	23356	23.00
24433	" " " L.H.	1	23357	23.00
24229	Front Door Hinge Assy.-Upper-R.H. 4-Pass. Phaeton	1	24086	1.00
24230	" " " " " L.H. "	1	24089	1.00
24231	" " " " Lower-R.H. "	1	24090	1.00
24232	" " " " " L.H. "	1	24091	1.00
24235	Rear " " " Upper-R.H.	1	24094	1.00
24236	" " " " " L.H. "	1	24095	1.00
24233	" " " " Lower-R.H. "	1	24092	1.00
24234	" " " " " L.H. "	1	24093	1.00
24422	Front Door Complete-R.H.	1	23362	23.00
24423	" " " L.H.	1	23363	23.00
24424	Rear " " R.H.	1	23364	23.00
24425	" " " L.H.	1	23365	23.00

Yours very truly,

HUDSON MOTOR CAR COMPANY.

Ser: 633

Service Department.



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

July 27, 1922.

TO ALL HUDSON DISTRIBUTORS AND DEALERS:

Please refer to serial letter number 629. We are now furnishing a new top on the 7-passenger Phaeton body and this top when furnished complete will be supplied on all service orders.

When ordering Tops less curtains, curtains, dust covers, bow sockets or other top parts, it is necessary that you give us the serial number of the car to insure the order being properly interpreted.

Symbols and descriptions of the parts affected by this change are as follows:

NO.	SYMBOL	DESCRIPTION	PER CAR	SUPERSEDES	PRICE
	24246	Top Complete (With Curtains)	1	23451	135.00
	24245	" Assy (Less Curtains)	1	23450	100.00
	24248	" Collins Curtain R.F.	1	23453	7.00
	24249	" " " R.L.	1	23454	7.00
	24250	" " " C.R.	1	23455	3.00
	24251	" " " C.L.	1	23456	3.00
	24252	" " " R.R.	1	23457	8.00
	24253	" " " R.L.	1	23458	8.00
	24254	" Back Curtain & Glass Assy.	1	23459	19.00
	24265	" Dust Cover (Special Equipment	1	23444	12.00
	24065	Top Bow Socket & Curtain Fastener Assy R.H.	1	23418	8.50
	24066	" " " " " L.H.	1	23419	8.50
	24210	#1 Top Bow Socket Assy. R.H.	1	24184	2.00
	24211	#1 " " " " L.H.	1	24185	2.00
	12234	#1 " " Lift-the dot Fastener Post Single Screw Type	10		.05
	24220	#2 Top Bow Socket Assy.	2	24190	1.50
	24218	#3 " " " " R. H.	1	24191	2.50
	2421"	#3 " " " " L. H.	1	24192	2.60
	24216	#4 " " " " R. H.	1	24193	2.00
	24217	#4 " " " " L. H.	1	24194	2.00
	18084	#4 " " " Glove Fastener Button Screw	10		.02
	24212	#1 to #2 Top Bow Socket Hitch Link	2	24186	.30
	24213	#1 to #3 " " " " R.H.	1	24187	.75
	24214	#1 to #3 " " " " L.H.	1	24188	.75
	24978	#1 to #3 " " " " Curtain Fastener Post	6		.05
	24215	#2 to #3 " " " " Link	2	24190	.30

The numbers of the first cars equipped with this Top are as follows:

	L.H.D.	R.H.D.
7-Pass. Phaeton	104722	175291

Yours very truly,

HUDSON MOTOR CAR COMPANY.

Ser-634

Service Department.



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U.S.A.

June 20, 1922.

TO HUDSON DISTRIBUTORS AND DEALERS:

Effective with serial number 206294 left hand drive and serial number 275129 right hand drive a new 4-passenger Phaeton body went into Production. Shipments started approximately April 15, 1922.

Symbols and descriptions of all parts affected are as follows:

SYMBOL		DESCRIPTION	NO.		LIST
HUDSON	ESSEX		PER CAR	SUPERCEDES	
23317		Body Complete L. H. D.	1	22091	
25316		" " R. H. D.	1	22090	
23362		Front Door Complete R. H.	1	23255	23.00
23365		" " " L. H.	1	22256	23.00
23364		Rear " " R. H.	1	23257	23.00
23365		" " " L. H.	1	23258	23.00
24088		Front Door Hinge Assy. - Upper R. H.	1	17677	1.25
24089		" " " " - " L. H.	1	17678	1.25
24090		" " " " - Lower R. H.	1	17679	1.2y
24091		" " " " - " L. H.	1	17680	1.25
24092		Rear " " " - " R. H.	1	17679	1.25
24093		" " " " - " L. H.	1	17680	1.25
24094		" " " " - Upper R. H.	1	17677	1.25
24095		" " " " - " L. H.	1	17678	1.25
23979		Door Hinge Pin	8	17689	.10
18199	(52428)	" " F. H. Steve Bolt 7/32 x 2-1/4	16		.02
23746	(56613)	Door Latch Assy. R. H.	2	23143	1.50
23747	(56614)	" " " L. H.	2	211414	1.50
23076	(54972)	" " Inside handle N. P.	2		.30
23387	(54971)	" " Outside " N. P.	4		.35
23167	(54980)	" " Inside " Screw	4		.05
23412		Collins Curtain Standard Socket	4	16655-16656	.30
25448		" " " Front R. H.	1	17432	.90
23449		" " " L. H.	1	17432	.90
24067		" " " Rear	2	171432	.92

SYMBOL		DESCRIPTION	NO. PER CAR	SUPERCEDES	LIST
HUDSON	ESSEX				
23744	(56715)	Door Lock Striker Plate	4	15261	.10
20667		Door Stop Strap Assy. Rear	2	20668	.40
15743		" " " Footman Loop	4		.10
22382	(54644)	" Rubber Bumper	8		.10
11375	(55068)	" Dovetail Female	4		.15
11376	(55041)	" " Male	4		.10
23340		Front Seat Cushion Complete	1	17627	33.00
23341		Rear " " "	1	17629	35.00
22676		Front " " Spring	1		10.50
23347		Rear " " "	1	22677	12.00
23344		Front " Back Spring	1	22683	4.25
23344		Rear " " "	1	22683	4.25
23748	(56606)	Front Seat Cushion Dowell	2		.10
23743	(50486)	Rear " " "	2		.25
23393		Tonneau Floor Carpet	1	22017	10.00
24267		Foot Rest Floor Carpet	1	22016	3.10
4969	(52043)	Tonneau & Foot Rest Carpet Glove Fastener			
		Socket	16		.03
12221	(52042)	" " " " " Fastener			
		Clinch Ring	16		.15 Doz.
12223	(52997)	" " " " " Fastener	16		
		Button, Washer & Screw			.01
23924		Front Floor Mat L.H.D.	1	22880	6.50
23926		" " " R.H.D.	1	22881	6.50
23554		Floor Board Felt Fad	1		.20
23555		Toe Board Felt Pad	1		.50
20017		Robe Hanger Complete	1		4.00
12193		" " Oval Head Mach. Screw	6		.05
15864		Tonneau Foot Rest & Tool Box Compartment			
		Door Hinge	4		.10
24087		" " " & Tool Box Compartment			
		Flush Ring	1	15773	1.00
24179		" " " & Tool Box Compartment			
		Striker Plate	1		.10
23741		Windshield Anchor Bracket R.H.	1	17703	2.50
23742		" " " L.H.	1	17704	2.50
24085		Top Prop. Brace Assy. Front	2	17667-68	1.50
24365		" " Bracket Rear R. H.	1	17665	1.50
24086		" " " " L.H.	1	17666	1.50
11491	(51329)	Body Top Iron Collar	2		.05
23411	(56189)	Top Bow Holder Stud Hole Cap	2		.15
14032		Dash	1		3.50
15540		" Silencer	1		3.75 Net
12198		" " Carrriage Bolt 1/4 x 1-1/8	6		.01
21946		" Bonnet Hinge Support Plate &			
		Radiator Tie Rod Socket	1		1.00
119	(52268)	" " " Support Place Cap Sorer:, 3/8 - 16 x 7/8	1		.03
17715		" " Ledge Filler Strip			.05
4958	(52929)	" " " " " Cask. Hd.			
		Split Rivet 9/16x1/2	24		.15 C
13618		" Bonnet Hinge Support	1		.15
119	(52269)	" " " " Hex. Hd. Bolt 3/8 - 17 x 7/8	1		.03

SYMBOL		DESCRIPTION	NO.		LIST
HUDSON	ESSEX		PER CAR	SUPERCEDES	
14911	(52940)	Oil Pressre Tube Dash Ferrule	1		.02
22064		Cowl apron	1		2.50
18188		" " Step Bolts 5/16 - 18 x 2-3/4	2		.03
23577		" " Plate L. H D.	1	22071	.10
23910		" " R. H D.	1		.10
23709		Steering Gear Cowl. Bracket L. H. D.	1	22062	.30
23911		" " " " R. H. D.	1		.30
23745	(56628)	Top Rear Strap Body Eye Bolt	2		.25
272	(52032)	" " " " " Hex Nut 1/4 - 20 x 1-1/4	2		.01
23397		Scuff Plate Front	2	19988	.30
23398		" " Rear	2	19990	.25
9585	(52091)	" " Oval dead Wood Screw 6 x 3/4	20		.50.Dz.
12319	(52798)	Body to Frame Bolt 7/16 - 14 x 2-3/4	4		.05
12320	(52223)	" " " " 7/16 - 14 x 3-1/4	6		.03
18026	(52253)	" " " " 7/16 - 14 x 6	2		.03
104	(52800)	" " " " 7/16 Lock Washer	12		.01
1442	(52757)	" " " " 7/16 Pl. Washer	12		.01
13476	(50682)	" " " Shim Thick	12		.20
13477	(50681)	" " " " Thin	6		.03

FLOOR BOARDS AND TOE PLATES SAME AS FOR PREVIOUS MODELS

TIRE BRACKETS

23401		Body Tire Bracket	2	16559	.60
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STORAGE BATTERY TRAY (Anchored to Frame)

23570		Storage Battery Tray	1	22383	1.10
82	(52819)	" " " Rivets	4		.01
18195		" " " Sq. Hd. Mach. Bolt 3/8-16 x 1-3/4	1		.10
110	(52827)	" " " Sq. Hd. Mach. Bolt NUt 3/8-16 x 3/8	1		.02

COWL VENTILATOR

23756		Cowl Ventilator Cover Assy.	1		3.00
23757		" " Hinge Bracket (On Cowl)	1		.45
20806		" " Operating Rod Comp. (Includes Rod Assy., Nut & Spring)	1		3.50
20805		" " Operating Rod Assy. (Includes Rod, Knob, Bracket & Ball)	1		3.50
20812		" " Operating Rod Nut	1		.60
20999		" " " " Spring	1		.20
18190	(52969)	" " Hinge Clevis Pin 3/16"	2		.10

FRONT FENDERS SAME AS FOR PREVIOUS

<u>SYMBOL</u> <u>HUDSON ESSEX</u>	<u>DESCRIPTION</u>	<u>NO.</u> <u>PER CAR</u>	<u>SUPERCEDES</u>	<u>LIST</u>
23140	Rear Fender R. H.			14.00
23514	" " L. H.			14.00
60 (52776)	1/2" Pl. Lock Washer	2		.01
73 (52707)	3/8" Pl. " "	4		.05
50 (52792)	3/16" P1 " "	8		.05
110 (52827)	3/8 - 16 - 3/38 U.S.S. Hex. Nut	4		.02
119 (52268)	3/8 - 16 x 7/18 U.S.S. Hex, Head Bolt	4		.03
1446 (52844)	3/16 x 5/8 Button Head. Stove Bolt	8		.02
7762 (52074)	13/64 x 1/2 x 1/32 Pl. Washer	16		.01
10214	1/2 - 13 x 1-1/4 U.S.S. Hex. Head Bolt	2		.05
23410 (62140)	Rear Fender Clip	16		.01
71 (52717)	5/16 Pl. Lock Washer	16		.05 Dz
6440 (52731)	21/64 x 5/8 x 1/16 Pl. Washer	16		.01
12275 (52853)	5/16 - 18 x 1Hex. Head Bolt	16		.03
23283 (56778)	Rear Fender Apron Plate	2		.05

WINDSHIELD

23510	Windshield. Assy.	1	16603	45.00
24101	" Frame & :Glass Complete-Upper	1	17603	20.00
2/4100	" Assy. - Upper	1	17607	6.00
24110	" Glass - Upper	1	17617	
24113	" " Gasket - Upper	1	17621	.55
21105	" Frame & Glass Complete - Lower	1	17604	20.00
24103	" " Assy - Lower	1	176:08	6.00
24112	" Glass - Lower	1.	17618	.
24115	" " Gasket - Lower	1	17622	.75
2,3386	" " to Glass Weatherstrip	1	16400	.60
24117 (51474)	" " Corner Clip	4	10275	.15
9154 (52072)	" " " " F. H, Machine Screw 12/24 x 1/2	4		.03
24120 (56551)	" Pivot	4	10277	.20
24121 (56552)	" " Plate	4		.35
18195 (52409)	" " " Fil.Hd. Cap Screw 5/16 . 24 x 29/64.	4		
24123 (56550)	" " Strew	4	14027	.10
24122 (56545)	" Wing, Nut	4	11460	.25
24124 (56544)	" Pivot Clamp Stud	4		.05
24129	" Lower Frame handle	1	15934	.25
24130	" " " " Screw	2	14029	.03
24131	" " " " " Cap Nut	2	14030	.03
24116	Weatherstrip (W/S to Body)	1	16640	.75

<u>SYMBOL</u> <u>HUDSON ESSEX</u>	<u>DESCRIPTION</u>	<u>NO.</u> <u>PER CAR</u>	<u>SUPERCEDES</u>	<u>LIST</u>
23511	Windshield Anchor Post. R. H.	1	16604	7.50
23512	" " " L. H.	1	16605	7.50
12467 (52419)	" " " Oval Hd. Bolt 1/2 - 20 x 2-3/8	2		.15
18189 (52420)	" " " Ova1 Hd. Bolt (For Side Lumps) 1/2 - 20 x 3-1/8	2	12847	.10
18176	Windshield Anchor Post Oval Hd. Bolt (For Tire Brkts.) 1/2 - 20 x 3-3/4	2	12495	.10
4978 (52986)	Windshield Curtain Fastener Post 8/32 x 3/16	8		.10
60 (52776)	" Lock Washer 1/2" .Pl.	6		.01
3433 (52780)	" Hex Nut 1/2 - 20 x 7/16	6		.03

T O P

DOMESTIC

23461	Top complete	1	23592	130.00
23460	" Assy. (Less Curtains)	1	23591	95.00
2:3463	" Collins Curtain F. R.	1	23593	7.00
23464	" " " F. L.	1	23594	7.00
23465;	" " " C. R.	1	23595	3.00
23466	" " " C. L.	1	23596	3.00
23i467	" " " R. R.	1	23597	7.00
23468	" " " R. L.	1	23558	7.00
23469	" Back Curtain & Glaze Assy.	1	23599	18.00
22875	" Dust Cover (Special Equipment)	1	17564	12.50

EXPORT

23484	Top Complete	1	22586	130.00
23483	" Assy. (Less Curtains)	1	22384	95.00
23485	" Collins Curtains F. R.	1	20474	7.00
23487	" " " F. L.	1	20475	7.00
23488	" " " C. R.	1	20706	3.00
23489	" " " C. L.	1	20577	3.00
23490	" " " R. R.	1	20478	7.00
23491	" " " R. L.	1	20479	7.00
23492	" Back Curtain & Glass Assy.	1	22386	18.00
22876	" Dust Cover	1	20467	12.50

DOMESTIC & EXPORT

224062 (56753)	Curtain Light - Large 6-1/2. x 12-1/4	8)	20310 to	.23
24063	" " - Medium).--3/2 x 6-1/8	2)	20314 Inc.	.14
2'4077	" " - Small 5-1/2 x E-1/2	2)		.14
24964 (56754)	" " - Rear Side 6-1/2 x 9-3/8 x 15-1/8	2)		.25

<u>SYMBOL</u>	<u>DESCRIPTION</u>	<u>NO.</u>	<u>SUPERCEDES</u>	<u>LIST</u>
<u>HUDSON ESSEX</u>		<u>PER CAR</u>		
12242 (52987)	Lift-the-dot Fastener Socket	60		.03
12234 (52996)	" " " " Post Single Screw Type	32		.05
12247 (52988)	" " " " Socket Plate	60		.01
12243 (52992)	Glove Fastener Socket	20		.02
12250 (52991)	" " " " Gap	16		.02
18081 (52291)	" " " " Button Screw	18		.02
18127 (52344)	" " " " Stud	4		.02
18142 (52359)	Lift-the-dot fastener Post Plate	6		.01
18143 (52363)	" " " " Post	6		.01
23254 (56234)	Top Rear Strap	2		.45
15544 (51333)	" " " " Body Clip	2		.10
23443 (54561)	Top Support bracket	2		.25
18187 (52955)	" " " " Bolt	4		.02
12857 (52056)	" " " " Pl. Washer	4		.05
105 (52773)	" " " " Lock Washer	4		.05
24150 (56864)	Top Bow Holder Assy., (Spec'l Equip. for Domestic	2		1.00
24152 (56865)	" " " " Strap			.50
12166 (52397)	" " " " Set Screw	2	17748	.05
414 (52835)	" " " " " " Nut	2		.01
23372 (56233)	" " " " Rear Body Stud	2		.10
11884 (51327)	" " " " Socket Prop. Nut	2		.03
13727	" " " " Rivet Rubber Cup	2		.05
23434	#1 Top Bow	1	17515	1.00
12234 (2996)	#1 " " " Life-the-dot Fastener Post Single Screw Type	2		.05
23435	#2 Top Bow		17516	1.00
23436	#3 Top Bow		17541	1.00
12234 (52996)	#3 " " " Life-the-dot Fast. Post Single Screw Type	2		.05
23432	#4 Top Bow Assy.	1	17338	1.25
23437	#4 " " Bow	1	17339	1.00
22517	#4 " " Reinforcement	1		.30
12234 (52996)	#4 " " " Lift-the-dot Fast. Post Single Screw Type	2		.05
18084 (52291)	#4 " " " Glove Fastener Button Screw	2		.02
23428	Top Bow Socket & Curtain Fastener Assy. R. H.	1	20705	7.00
23429	" " " " " " " " " L. H..	1	20706	7.00
234199	#1 Top Bow Socket Assy. R. H.	1	21026	2.00
24200	#1 " " " " " " L. H.	1	21023	2.00
12234 (52996)	#1 " " " " Lift-the-dot Fastener Post Single Screw Type	6		.05
4978 (52996)	#1 " " " " Curtain Fastener Stud	4		.05

<u>SYMBOL</u> <u>HUDSON ESSEX</u>	<u>DESCRIPTION</u>	<u>NO.</u> <u>PER CAR</u>	<u>SUPERCEDES</u>	<u>LIST</u>
24204	#2 Top Bow Socket Assy	2	20691	1.50
24206	#3 " " " " R. H..	1	20695	2.50
24207	#4 " " " " L. H.,	1	20696	2..50
24208	#4 " " " " R. H.	1	20731	2.00
24209	#4 " " " " L. H..	1	20732	2.00
12234 (52996)	#4 " " " Lift-the-dot Fastener Post Single Screw Type	2		.05
18084 (52291)	#4 " " " Glove Fastener Button Screw	8		.02
24201	#1 to 2 Top Bow Socket Hitch Link	2	20701	.30
24202	#1 to 3 " " " " " R. H.	1	21029	.60
24203	#1 to 3 " " " " " L. H.	1	21027	.60
4978 (52996)	#1. to 3 " " " " " Curtain Fast. Stud	6		.05
24205	#22 to 3 " " " " Link	2	20702	.30



HUDSON MOTOR CAR COMPANY

CABLE ADDRESS
HUDSONCAR

DETROIT, MICH., U. S. A.

June 26, 1922.

TO HUDSON DISTRIBUTORS AND DEALERS:

Effective with serial number 104346 left hand drive and serial number 175191 right hand drive, a new 7-passenger Phaeton body went into Production. The first cars employing new type bodies were shipped on March 22, 1922.

Following are symbols and descriptions of all parts affected by this change:

SYMBOL		DESCRIPTION	NO.	SUPERCEDES	LIST
HUDSON	ESSEX		PER CAR		
23304		Body Complete L.H.D.	1	22080	
23303		" " R.H.D.	1	22079	
23354		Front Door Complete R.H.	1.	23259	23.00
23355		" " " L.H.	1	23 260	23.00
23356		Rear " " R.H..	1	23261	23.00
23357		" " " L.H..	1	23262	23.00
23763		Front Door Hinge Assy. Lower R.H.	1	17679	1.25
23764		" " " " " L.H.	1.	17680	1.25
23765		" " " " Upper R.H.	1	17677	1.25
23766		" " " " " L.H.	1	17678	1.25
23767		Rear " " " Lower R.H.	1	17679	1.25
23768		" " " " " L.H.	1	17680	1.25
23769		" " " " Upper R.H.	1	17677	1.25
23770		" " " " " L.H.	1	17678	1.25
23979		Door hinge Pin	8	17689	.10
18199	(52428)	" " F.,H .Stove Bolt 7/32 x 2-1/4	16		.02
23746	(%613)	" Latch Assy. R.H.	2	23143	1.50
23747	(56614)	" " " L.H.	2	23144	1.50
23076	(54972)	" " Inside handle N. P..	4		.35
23381	(51971)	" " Outside " N. P.	4		.7,
23167	(54980)	" " Inside " Screw	4		.05
23412		" Collins Curtain Standard Socket	4	16045-16046	.30
23446		Collins Curtain Standard-Front Right	1	16680	.90
23447		" " " - " Left	1	16680	.90
21106		" " " -Rear Right	1	16680	.90
24107		" " " " Left	1	16680	.90

SYMBOL		DESCRIPTION	NO. PER CAR	SUPERCEDES	LIST
HUDSON	ESSEX				
23744	(56715)	Door Lock Striker Plate	4	15261	.10
20667		Door Stop Strap Assy. Rear	2	20668	.40
15743		" " " Footman Loop	4		.10
22382	(54644)	" Rubber Bumper	8		.10
11375	(55068)	" Dovetail Female	4		.15
11376	(55041)	" " Male	4		.10
23340		Front Seat Cushion Complete	1	17627	33.00
23341		Rear " " "	1	17629	35.00
22676		Front " " Spring	1		10.50
23347		Rear " " "	1	22677	12.00
23344		Front " Back Spring	1	22683	4.25
23344		Rear " " "	1	22683	4.25
23748	(56606)	Front Seat Cushion Dowell	2		.10
23743	(50486)	Rear " " "	2		.25
23393		Tonneau Floor Carpet	1	22017	10.00
24267		Foot Rest Floor Carpet	1	22016	3.10
4969	(52043)	Tonneau & Foot Rest Carpet Glove Fastener			
		Socket	16		.03
12221	(52042)	" " " " " Fastener			
		Clinch Ring	16		.15 Doz.
12223	(52997)	" " " " " Fastener	16		
		Button, Washer & Screw			.01
23924		Front Floor Mat L.H.D.	1	22880	6.50
23926		" " " R.H.D.	1	22881	6.50
23554		Floor Board Felt Fad	1		.20
23555		Toe Board Felt Pad	1		.50
20017		Robe Hanger Complete	1		4.00
12193		" " Oval Head Mach. Screw	6		.05
15864		Tonneau Foot Rest & Tool Box Compartment			
		Door Hinge	4		.10
24087		" " " & Tool Box Compartment			
		Flush Ring	1	15773	1.00
24179		" " " & Tool Box Compartment			
		Striker Plate	1		.10
23741		Windshield Anchor Bracket R.H.	1	17703	2.50
23742		" " " L.H.	1	17704	2.50
24085		Top Prop. Brace Assy. Front	2	17667-68	1.50
24365		" " Bracket Rear R. H.	1	17665	1.50
24086		" " " " L.H.	1	17666	1.50
11491	(51329)	Body Top Iron Collar	2		.05
23411	(56189)	Top Bow Holder Stud Hole Cap	2		.15
14032		Dash	1		3.50
15540		" Silencer	1		3.75 Net
12198		" " Carriage Bolt 1/4 x 1-1/8	6		.01
21946		" Bonnet Hinge Support Plate &			
		Radiator Tie Rod Socket	1		1.00
119	(52268)	" " " Support Place Cap Sorer:, 3/8 - 16 x 7/8	1		.03
17715		" " Ledge Filler Strip			.05
4958	(52929)	" " " " " Cask. Hd.			
		Split Rivet 9/16x1/2	24		.15 C
13618		" Bonnet Hinge Support	1		.15
119	(52269)	" " " " Hex. Hd. Bolt 3/8 - 17 x 7/8	1		.03

BODY - (Cont'd)

SYMBOL		DESCRIPTION	NO.	SUPERCEDES	LIST
HUDSON	ESSEX		PER CAR		
24137		Cowl Apron ,	1	22064	2.50
18188		" " Bolts 5/16-13x2-3/4 Step	2		.03
23577		" " Plato (L,H,D.)	1	22071	.10
23910		" " " (R.H.D.)	1		.10
23729		Steering Gear Cowl Bracket L.H.D,	1	22062	.30
23911		" " " " R .H .D .	1		.30
23745	(56628)	Top Rear Strap Body Eye Bolt	2	15543	.25
272	(52032)	" " " " " Nut 1/14-20x144	2		.01
23395		Front Scuff Plate	2	19986	.30
23396		Rear " "	2	19987	.25.
9505	(52091)	Scuff Plate Oval Head Wood Screw #6 x 3/4	20		.05 Dz.
23750		Front Seat Tool Tray	1	17643	3.50
23403		Roar Seat Tray	1	14338	3.50
12322	(52236)	Body to Frame Bolt 7/16-14 x 3-1/4 USS Carriage	10		.03
12322		" " " " 7/16-14 x 6-3/4 " "	2		.10
104		" " " " 7/16 Lock Washer"	12		.01
12442		" " " " 7/16 Pl. Washer	12		.01
13475		" " " Shin Thick.	12		.10
13477		" " " " Thin	6		.05
24144		Aux. seat Complete	2	20075	15.00
24145		" " Bottom Complete	2	20076	10.75
20077		" " Back Complete	2		4.25
20060		" " Leg Assy. R..H.	2		1.75
20081		" " " " L.H.	2		1.75
20086		" " Body Bracket, R. H.	2		.50
20087		" " " " L.H.	2		.50
200'89		" " " " Plate	4		.10
20085		" " Back Bolt	4		.10
20086		" " Pivot Pin	4		.50
20107		" " Body Tray R.H.	1		.20
20108		" " " " L.H.	1		.20
23776		" " Well Carpet	2	20356	1.50

FLOOR BOARDS AND TOE PLATES SAME AS PREVIOUS MODEL

TIRE BRACKETS

23401		Body Tire Bracket	2	16559	.60
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DIST. DRIVE SHAFT GROUP

24139		Oil Pressure Tube Assy. - Union to Gauge		20413	.50
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STORAGE BATTERY TRAY (ANCHORED TO FRAME)

23570		Storage Battery Tray		22383	1.10
62	(52819)	" " " Rivets	4		.01
18195		" " " Sq. Head Mach. Bolt 3/8-16 x 1-3/4	1		.10
110	(52827)	" " " Sq. Head Mach. Bolt 3/8-15 x 3/8	1		.02

COWL VENTILATOR

<u>SYMBOL</u> <u>HUDSON ESSEX</u>	<u>DESCRIPTION</u>	<u>NO.</u> <u>PER CAR</u>	<u>SUPER-</u> <u>CEDES</u>	<u>LIST</u>
23756	Cowl Ventilator Cover Assy.	1		3.00
23757	" " Hinge Bracket (On Cowl)	1		.45
20806	" " Operating Rod Corp (Includes Rcd Assy. Nut & Spring)	1		3.50
20805	" " Operating Rod Assy. (includes Rods, Knob Bracket & Ball	1		3.50
22312	" " Operating Rod Nut	1		.60
20999	" " " " Spring	1		.20
13190 (52969)	" " Hinge Clovis Pin 3/16"	2		.10

FENDERS

FRONT FENDERS REMAIN THE SAME AS FOR PREVIOUS MODEL

23408	Rear Fender. R.H.	1	22398	14.00
23409	" " L.H.	1	22399	14.00
60 (52776)	1/2" Pl. Lock Washer	2		.01
73 (52707)	3/8" " " "	4		.05 Dz
90 (52792)	3/16" " " "	8		.05 Dz
110 (52827)	3/8" - 16 x 3/8 Hex Nut USS	4		.02
119 (52268)	3/8" - 16 x 7/8 " Head Bolt	4		.03
1446 (52844)	3/16 x 5/8 Button Head Stove Bolt	8		.02
7762 (52844)	13/64 x 1/2 x 1/32 Pl. Washer	16		.01
10214 (52074)	1/2 - 13 x 1-1/4. Hex. Head Bolt	3		.05 Dz
23410 (56240)	Rear Fender Clip	16		.01
71 (52717)	5/16 Pl. Lock Washer	16		.03
6440 (57731)	21/64 x 5/8 x 1/16 Pl. Washer	16		.05
12275 (52S53)	5/16 - 13 x 1 Hex. Head Bolt	16		
23883 (56779)	Rear Fender Apron Plate	2		

WINDSHIELD

23510	Windshield Assy.	1	16395	45.00
24101	" Frame & Glass Complete-Uppor	1	17401	20.00
24100	" " Assy. - Upper	1	17605	6.00
24110	" Glass - Upper	1	17615	
24113	" Gasket - Upper	1	17619	.55
24105	" Frame & Glass Complete-Lower	1	17602.	30.00
24103	" " Assy. - Loner	1	17606	6.00
24112	" Glass - Lower	1	17616	
24115	" " Gasket - Lower	1	17620	.75
23386	" " to Glass Weatherstrip	1	16400	.60
24117 (51474)	" " Corner Clip	4	10275	.15
9154. (52072)	" " " " F.H. Mach. Screw 12/24 x 1/2	4		.04
24120 (56551)	" Pivot	4	10277	.20
:24121 (56557)	" " Plate	4		.35
18105 (52409)	" " " Fil. Hd. Cap 5/16 - 24 x 29/64	4		.03
24123 (56550)	" " Screw	4	14027	.10

SYMBOL		DESCRIPTION	NO.		LIST
HUDSON	ESSEX		PER CAR	SUPERCEDES	
24122	(56545)	Windshield Wing Nut	4	14160	.25
24124	(56544)	" Pivot Clamp Stud	4		.05
24129		" Lower Frame Handle	1	15934	.25
24130		" " " " Screw	2	14029	.03
24131		" " " " Cap Nut	2	11430	.03
24116		" Weatherstrip (M/S to body)	1	16398	1.75
23511		" Anchor Post R. H.	1	16396	7.50
23512		" " " L. H.	1	16397	7.50
12467	(52419)	" " " Oval Hd.Bolt 1/2 - 20 x 2-3/8	2		.15
18189	(52420)	" " " " HD. Bolt 1/2 -20 x 3-1/8 (For Side Lamps)	2	12847	.10
18176		" Anchor Post Oval Hd, Bolt 1/2 - 20 x 3-3/4 (For Tire Brackets)	2	12495	.10
4973	(52986)	" Curtain Fastenr post 5/32 x 3/16	8		.05
60	(52776)	" Lock Washer 1/2" Pl.	6		.01
3433	(52790)	" Hex. Nut 1/2 - 20 x 7/16	6		.03

T O P

DOMESTIC

23451	Top Complete (with Curtains)	1st 500 bodies	1	23582	135.00
23450	(less ")	" " "	1	23581	100.00
23453	" Collins Curtain F.R.	" " "	1	23583	7.00
23454	" " " F.L.	" " "	1	23584	7.00
23455	" " " C.R.	" " "	1	23585	3.00
23456	" " " C.L.	" " "	1	23586	3.00
23457	" " " R.R.	" " "	1	23587	8.00
23458	" " " R. L.	" " "	1	23588	8.00
23459	" Back Curtain & Glass Assy.	" " "	1	23589	19.00
23444	" Dust Cover (Special Equip)	" " "	1	16828	12.00

EXPORT

23474	Top Complete (with curtains)	1st 500 bodies	1	22582	135.00
23473	" Assy.. (less ")	" " "	1	22580	100.00
23476	" Collins Curtain F.R.	" " "	1	20468	7.00
23477	" " " F.L.	" " "	1	20469	7.00
23478	" " " C.R,	" " "	1	20470	3.00
23479	" " " C.L	" " "	1	20471	3.00
23480	" " " R.R.	" " "	1	20472	8.00
23481	" " " R.L.	" " "	1	20473	8.00
23482	" Back Curtain & Glass Assy,	" " "	1	22387	19.00
23445	Dust Cover	" " "	1	20466	12.00

<u>SYMBOL</u>	<u>HUDSON ESSEX</u>	<u>DESCRIPTION</u>	<u>NO.</u> <u>PER CAR</u>	<u>SUPERCEDES</u>	<u>LIST</u>
24062	(56753)	Curtain Lights-Large 6-1/2 x 12-1/4	10	20260 to 20266 Inc.	
24063		" " -Small 6-1/2 x 6-1/8	2		
24064	(56754)	" " -Rear Side 6-1/2x9-3/8 x 15-1/8	2	20267	
12234	(52996)	Lift-the-dot Fastener Post Single Screw Type	28		
12242	(52987)	" " " " Socket	54		
12247		" " " " Plate	54		
12243	(52992)	Glove Fastener Socket	24		
12250	(52991)	" " " Cap	18		
18084	(52291)	" " . Button Screw	10		
18127	(52344)	" " " Stud	6		
18142	(52359)	Lift-the-dot Fastener Post Plate	6		
18143	(52360)	" " " " "	6		
23254	(56234)	Top Rear Strap	2		
15544	(51333)	" " " Body Clip	2		
23443	(56561)	Top Support Bracket	2	15691	
18187	(52955)	" " " Bolt	4		
12857	(52096)	" " " PI. Washer	4		
105	(52773)	" " " Lock "	4		
24150	(56864)	Top Bow Holder Assy. (Special Equipment for Domestic Cars	2	21004	
24152	(56866)	" " " Strap	2		
12166	(52397)	" " " Set Screw	2	17748	
414	(52835)	" " " " " Nut	2		
23372	(56233)	" " " Body Stud	2		
11884	(51327)	" " Socket Prop. Nut	2		
13727		" " " Rivet Rubber Cap	2		
23423		#1 Top Bow Assembly	1	14528	
23424		#1 " "	1	114526	
14527		#1 " " Reinforcement	1		
12234	(52996)	#1 " " Lift-the-dot Fastener Post Single Screw Type	2		
23425		#2 Top Bow	1	13903	
23426		#3 Top Bow	1	13904	
12234	(52996)	#3 " " Lift-the-dot Fastener Post Single Screw Type	2		
23422		#4 Top Bow Assembly	1	14153	
23427		#4 " "	1	13905	
22516		#4 " " Reinforcement	1	14051	
12234	(52996)	#4 " " Lift-the-dot Fastener Post Single Screw Type	2		
18084	(52291)	#4 " " Glove Fastener Button Screw	2		

ITEMS BELOW FOR 1st 500 BODIES ONLY

<u>SYMBOL</u>	<u>DESCRIPTION</u>	<u>NO.</u>	<u>SUPERCEDES</u>	<u>LIST</u>
<u>HUDSON ESSEX</u>		<u>PER CAR</u>		
23410	Top Bow Socket & Curtain-Fastener Assy., R.H.	1	20713	
23419	" " " " " " " L. H.	1	20714	
24184	*1 Top Bow Socket Assy. R.H.	1	21057	
24185	#1 " " " " " L.H.	1	21053	
12234 (52906)	#1 " " " Lift-the-dot Fastener Post Single Screw Type	10		
24189	#2 Top Bow Socket Assy.	2	20719	
24191	#3 Top Bow Socket Assy. R.H.	1	20721	
24192	#3 " " " " " L.H.	1	20722	
24193	#4 Top Bow Socket Assy. R.H.	1	20158	
24194	#4 " " " " " L.H.	1	20159	
18084 (52291)	#4 " " " Glove Fastener Button Screw	10		
24186	#1 to #2 Top Bow Socket Hitch Link	2	20717	
24187	#1 to *2 Top Bow Socket Hitch Link R.H.	1	21056	
24188	*1 to #3 " " " " " L.H.	1	21359	
4978 (52986)	#1 to #3 " " " " " Curtain Fastener Post	6		
24190	#2 to #3 Top Bow Socket Hitch Link	2	20713	

Yours very truly,

HUDSON MOTOR CAR COMPANY
Service Department